

InfoPrint 3000



# Parts Catalog

#### **Fourth Edition (April 2000)**

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# Chapter 1. Printers Covered

This Parts Catalog covers the following:

- **Infoprint 3000 (Model - ES1) - Simplex Printing System**

Identified in parts lists as :

- “ES1”

- **Infoprint 3000 (Models - ED1/ED2) - Duplex Printing System**

Identified in parts lists as:

- “ED1/ED2”

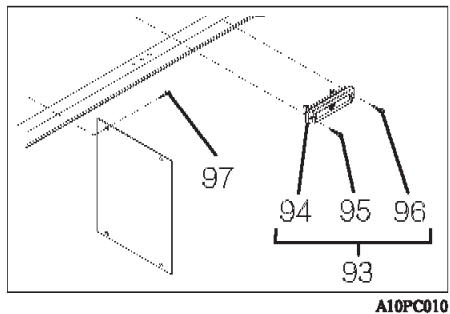
- Duplex Printing Systems are identified in the parts lists as either :

- “Duplex Printing System”
- “Duplex Printer 1 and/or Duplex Printer 2”

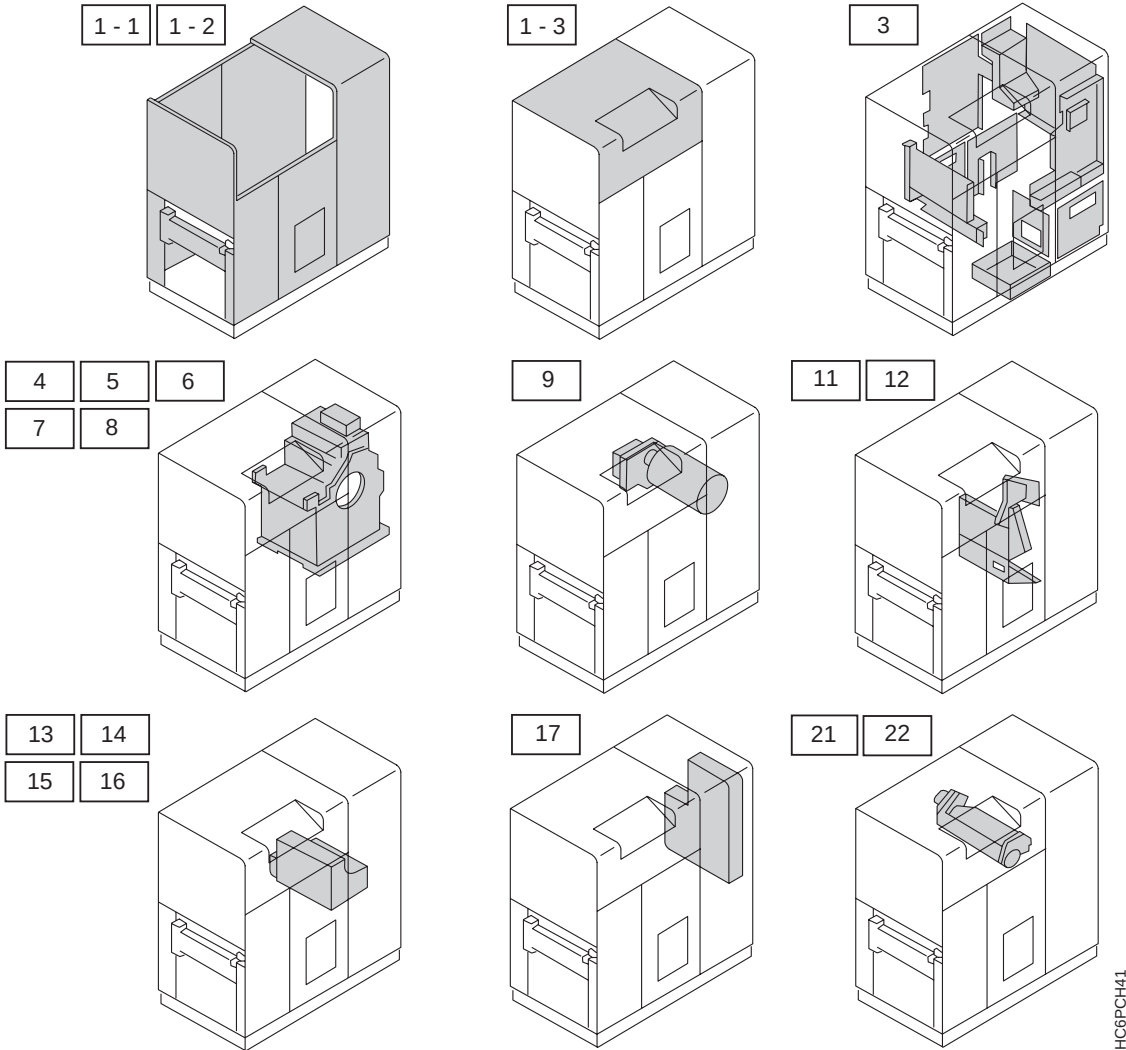
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## Chapter 2. How to Use this Parts Catalog

- REF** This entry in the Units column may or may not denote an assembly that is completely assembled on a preceding page. If the assembly does not appear on the preceding page, then all parts listed under that assembly listing must be ordered to make up that assembly. Quantities for such items are found in its next higher assembly.
- NP** Non-Procurable in the Units column indicates that you cannot order this part and that the individual parts or the next higher assembly should be ordered.
- NR** Not Recommended in the Units column indicates that the part is procurable but not recommended for field replacement, and that the next higher assembly should be ordered.
- AR** As Required in the Units column indicates that the units per assembly are not the same for all machines.
- PP** This entry in the description column indicates that the parts packet contains one or more of these parts.  
Number (93) with bracket indicates assembly number.

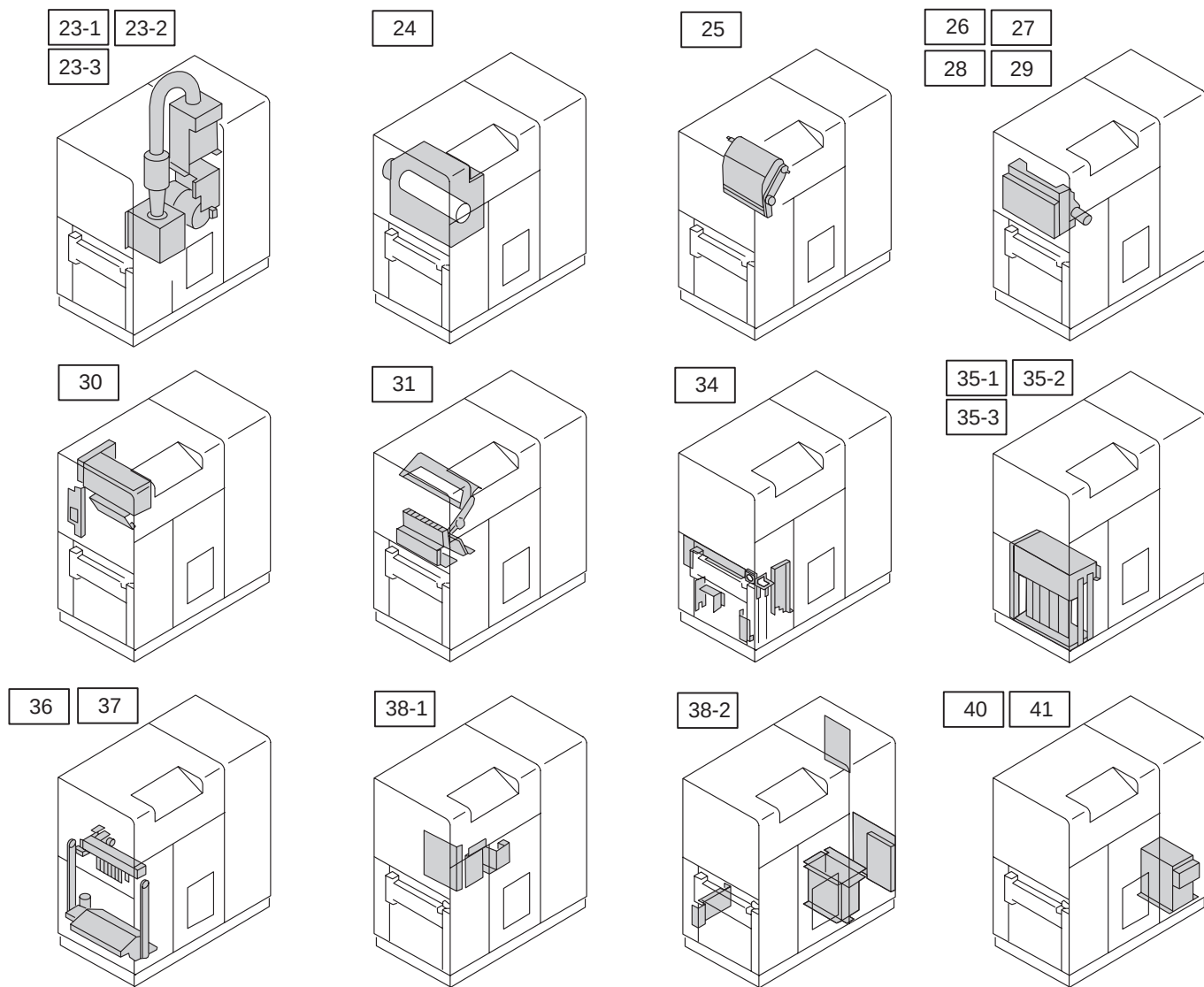


# Chapter 3. Mechanism Locators



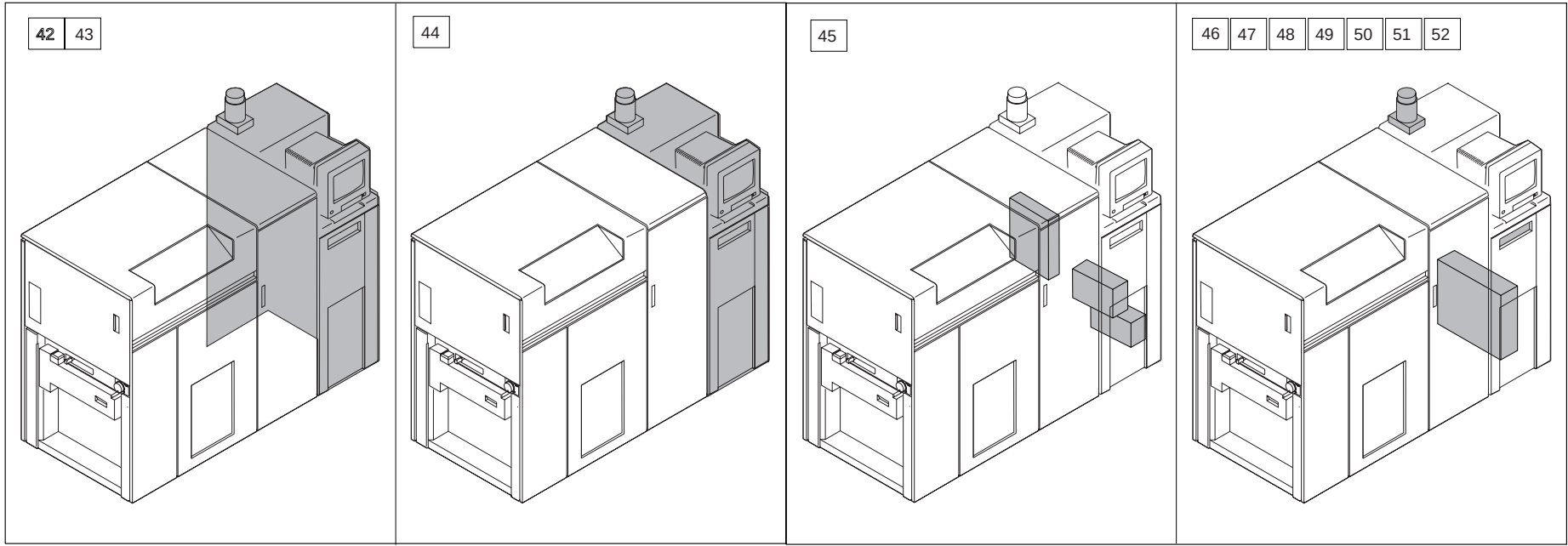


| Locator Number | Assembly Name                           | See Page... |
|----------------|-----------------------------------------|-------------|
| 1              | Printer Covers                          | 15          |
| 3              | Service Access Covers                   | 23          |
| 4              | Process Hardware                        | 27          |
| 5              | Process Hardware                        | 29          |
| 6              | Preclean Corona and Erase Lamp Hardware | 33          |
| 7              | Cleaner Hardware                        | 35          |
| 8              | Charge Corona                           | 41          |
| 9              | Photoconductor Drum Hardware            | 43          |
| 11             | Input Hardware                          | 49          |
| 12             | Input Hardware                          | 53          |
| 13             | Developer                               | 59          |
| 14             | Developer                               | 67          |
| 15             | Developer                               | 69          |
| 16             | Developer                               | 75          |
| 17             | Printhead                               | 81          |
| 21             | Transfer Station                        | 95          |
| 22             | Transfer Station                        | 101         |



HC6PCH42

| <b>Locator Number</b> | <b>Assembly Name</b>                   | <b>See Page...</b> |
|-----------------------|----------------------------------------|--------------------|
| 23                    | Air System                             | 109                |
| 24                    | Fuser Hardware                         | 115                |
| 25                    | Preheat Platen & Backup Roll Hardware  | 121                |
| 26                    | Oiler Hardware                         | 127                |
| 27                    | Fuser Hardware - Hot Roll              | 131                |
| 28                    | Fuser Hardware - Tension Arm           | 135                |
| 29                    | Fuser Hardware - Scuff Roll            | 139                |
| 30                    | Fuser Hardware - Oil Pump & Fans       | 141                |
| 31                    | Fuser Hardware - Motor, Sensors & Fans | 143                |
| 34                    | Stacker - Covers & Blower              | 155                |
| 35                    | Stacker - Sensors & Finger Belts       | 159                |
| 36                    | Stacker Table                          | 173                |
| 37                    | Pendulum                               | 179                |
| 38                    | Logic Cards                            | 183                |
| 40                    | AC Power Supply, 400V                  | 191                |
| 41                    | AC Power Supply, 200V                  | 193                |



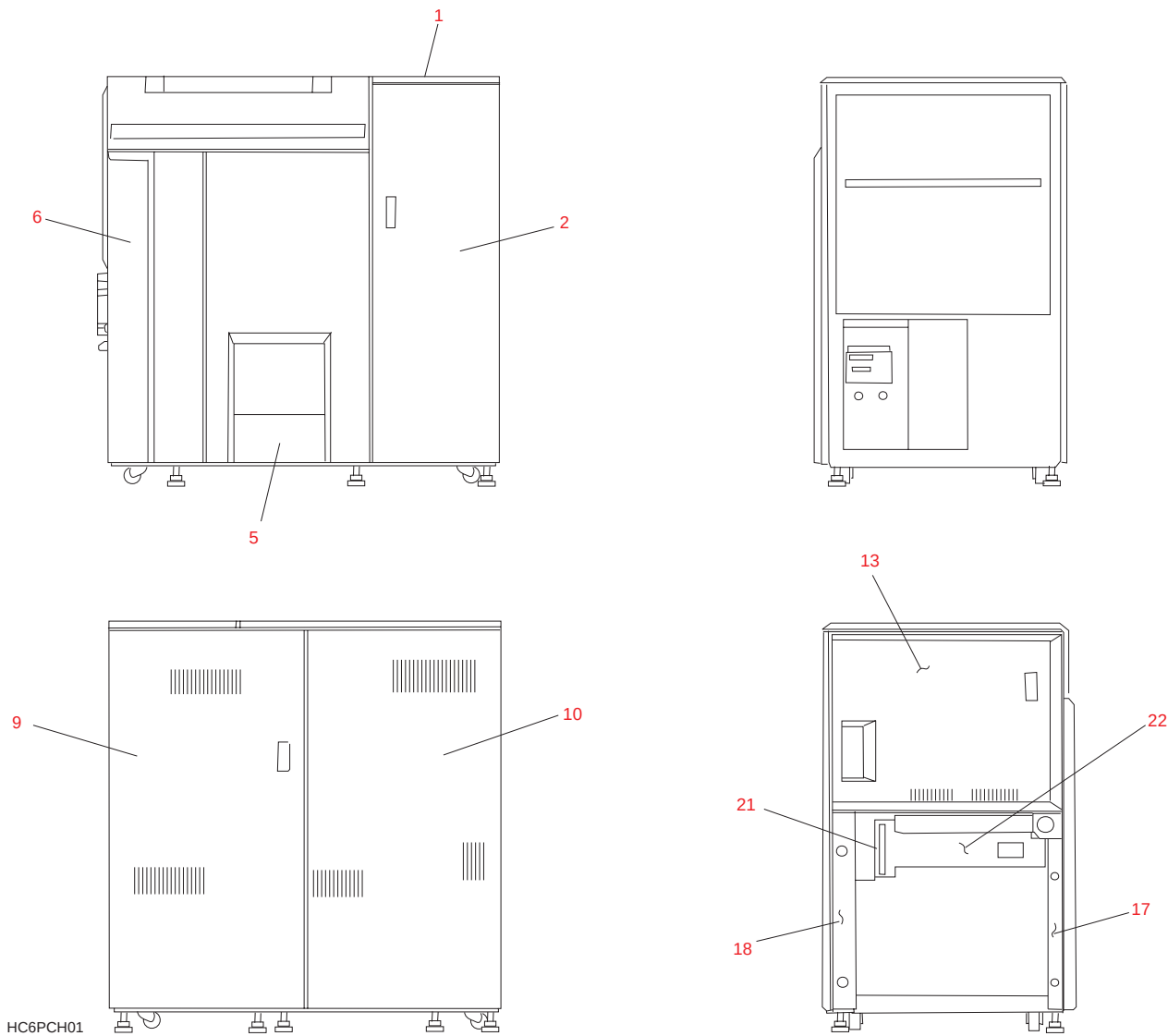
HC6PC166

| <b>Locator Number</b> | <b>Assembly Name</b>                             | <b>See Page...</b> |
|-----------------------|--------------------------------------------------|--------------------|
| 42                    | Control Unit Covers                              | 195                |
| 43                    | Control Unit Covers and Display/Touch Screen     | 197                |
| 44                    | Control Unit Cards                               | 199                |
| 45                    | Control Unit AC, DC Power Supply and MIC Card    | 207                |
| 46                    | Control Unit Power Control Asm, Attention Lamp   | 209                |
| 47                    | Control Unit Controller, Type 7025 Model F50     | 213                |
| 48                    | Control Unit Controller, Type 7043 Model 43P-140 | 219                |
| 49                    | Control Unit Cables                              | 225                |
| 50                    | Buffer Flipper (Duplex Printer)                  | 247                |
| 51                    | Flipper for Urge Unit (H-Configuration)          | 249                |
| 52                    | Urge Units (Duplex Printer)                      | 251                |
| 53                    | Kits and Their Quantities                        | 257                |
| 54                    | Installation Kits                                | 278                |

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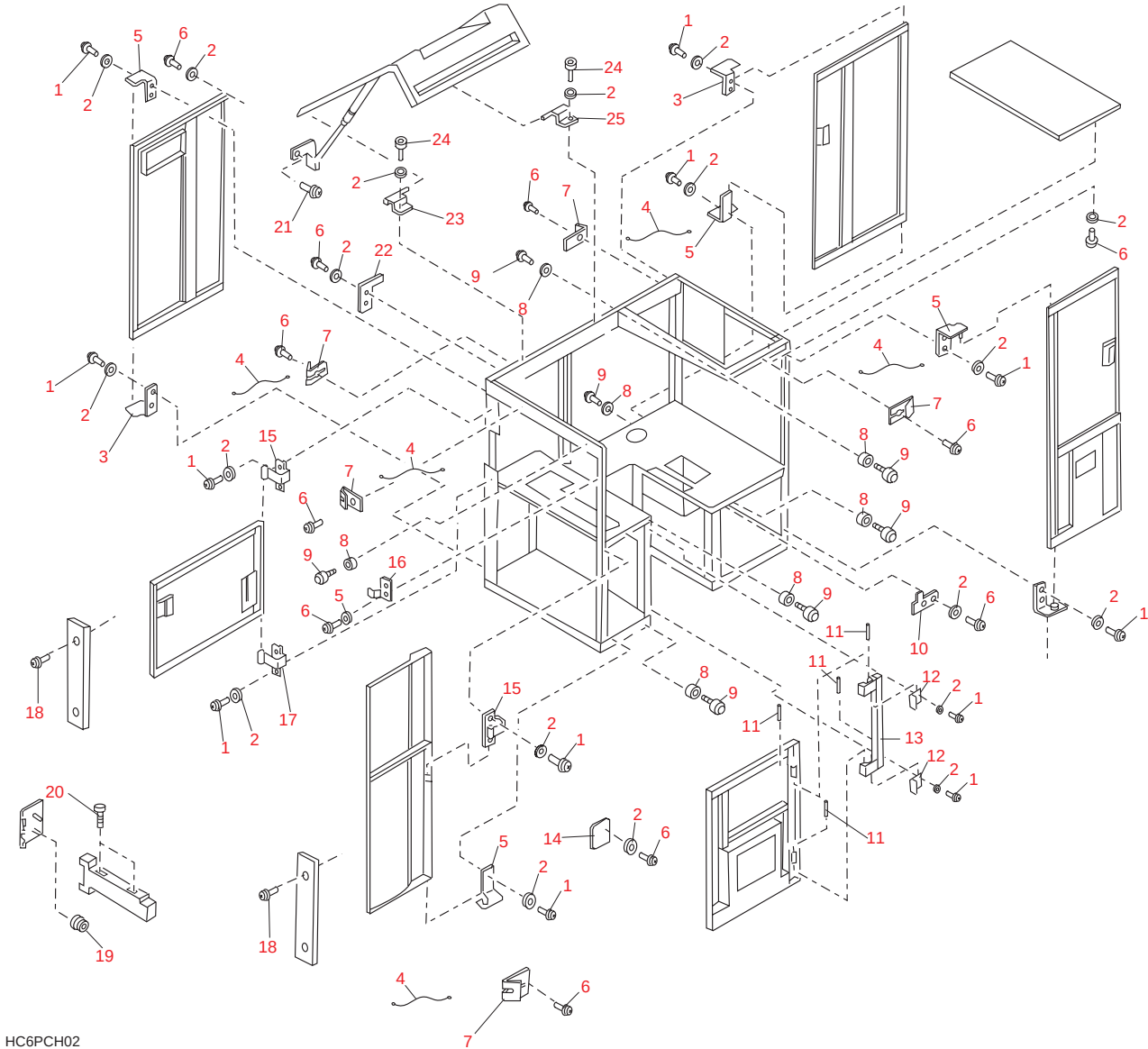
## Chapter 4. Catalog

# Assembly 1: Printer Covers



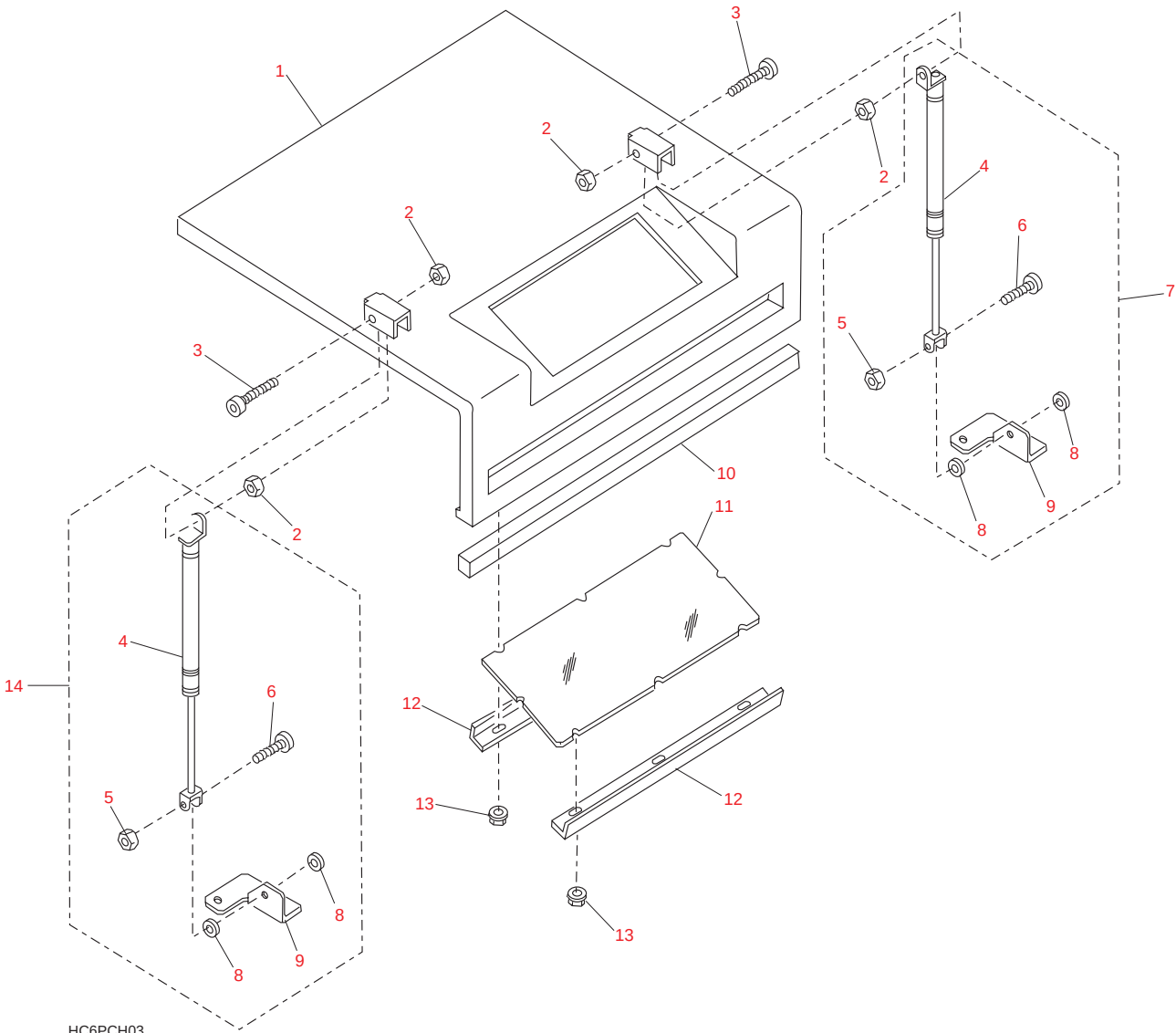
| Asm-<br>Index | Part<br>Number | Units | Description                        |
|---------------|----------------|-------|------------------------------------|
| 1-            |                |       | Printer Covers (Sheet 1 of 3)      |
| -1            | 38L0822        | 1     | Cover Asm, Printer Right Top       |
| -2            | 11L6054        | 1     | Cover Asm, Printer Right Front     |
| -5            | 11L6055        | 1     | Cover Asm, Printer Center Front    |
| -6            | 11L6056        | 1     | Cover Asm, Printer Left Front      |
| -9            | 38L0823        | 1     | Cover Asm, Printer Left Rear       |
| -10           | 38L0824        | 1     | Cover Asm, Printer Right Rear      |
| -13           | 38L0825        | 1     | Cover Asm, Stacker End             |
| -17           | 38L0826        | 1     | Cover Asm, Stacker Right Side Lock |
| -18           | 38L0827        | 1     | Cover Asm, Stacker Left Side Lock  |
| -21           | 38L0828        | 1     | Cover Asm, Stacker Gate Side       |
| -22           | 38L0829        | 1     | Cover, Stacker Gate                |





HC6PCH02

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 1-            |                |       | Printer Covers (Sheet 2 of 3)                            |
| -1            | 06F0401        | 24    | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -2            | 06F0417        | 38    | Washer, Press PP                                         |
| -3            |                | NP-3  | Hinge, Cover Asm                                         |
| -4            | 11L6057        | 5     | Wire, Cover Stop                                         |
| -5            |                | NP-4  | Hinge, Cover Asm                                         |
| -6            | 06F0401        | 20    | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -7            | 11L6058        | 5     | Hook, Cover Stop Wire                                    |
| -8            | 06F0407        | 7     | Nut, M5                                                  |
| -9            |                | NP    | Bolt, Rubber Cap                                         |
| -10           |                | NP-1  | Catch, Rear Cover                                        |
| -11           |                | NP-4  | Pin, Hinge                                               |
| -12           |                | NP-2  | Base, Front Cover                                        |
| -13           |                | NP-1  | Base, Link Guide Asm                                     |
| -15           |                | NP-2  | Hinge, Cover Asm                                         |
| -17           |                | NP-2  | Hinge, Cover Asm                                         |
| -18           |                | NP-4  | Screw, Bind Hd M4 X 12                                   |
| -19           | 06F0407        | 2     | Nut, M4 Flange PP                                        |
| -20           |                | NP-3  | Screw, Bind Hd M4 X 8                                    |
| -21           | 06F0415        | 4     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -23           |                | NP-1  | Hinge, Top Cover Asm Left Side                           |
| -24           | 06F0415        | 4     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP        |
| -25           |                | NP-1  | Hinge, Top Cover Asm Right Side                          |
| -             | 89H9677        | 1     | Logo, IBM Cover (Not shown)                              |
| -             | 89H9768        | 4     | Ring, Push-On (for IBM logo) (Not shown)                 |



HC6PCH03

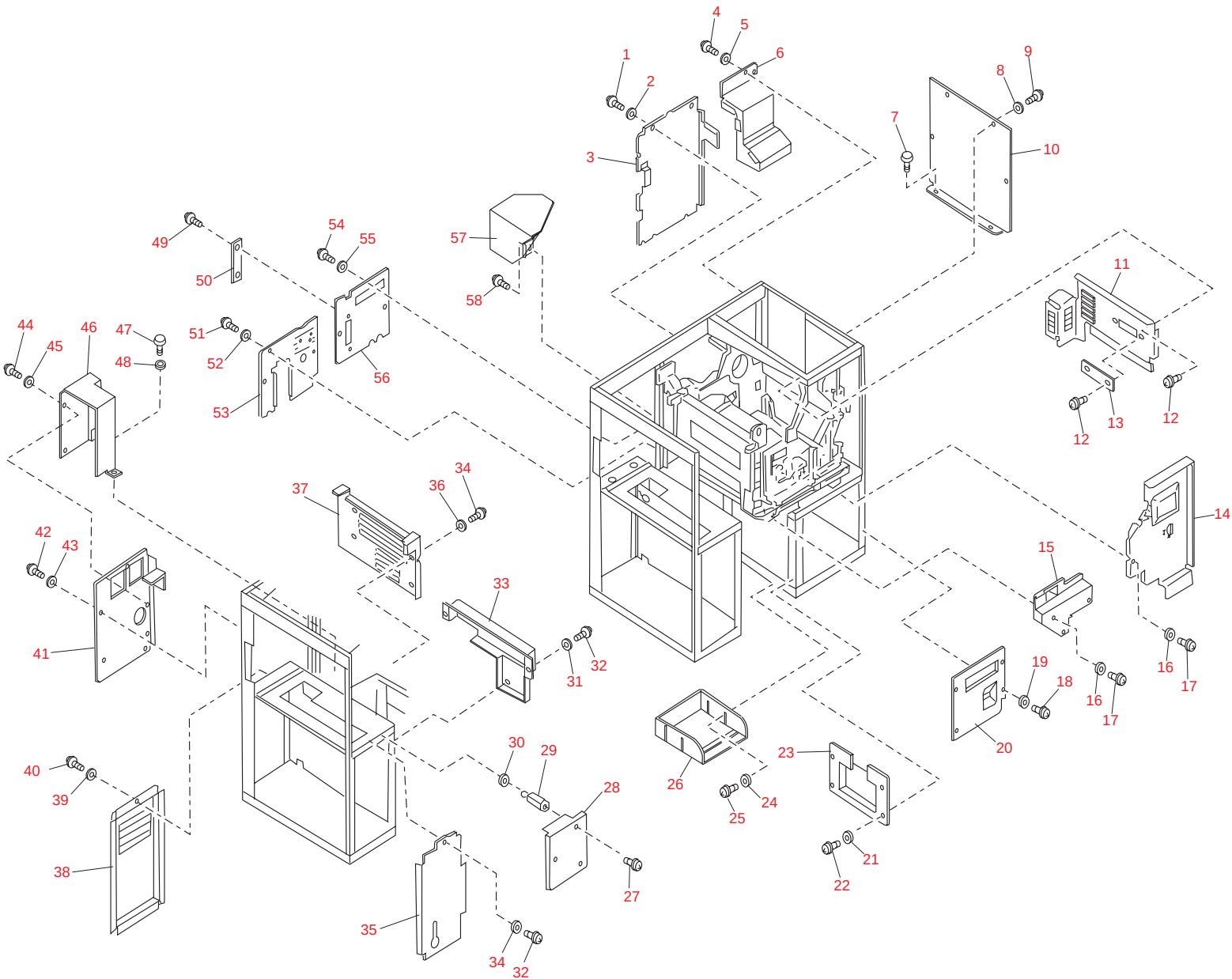
| Asm-<br>Index | Part<br>Number | Units | Description                        |
|---------------|----------------|-------|------------------------------------|
| 1-            |                |       | Printer Covers (Sheet 3 of 3)      |
| -1            |                | NP-1  | Cover, Printer Left Top            |
| -2            | 06F0407        | 4     | Nut, Lock M8 PP                    |
| -3            |                | NP-2  | Bolt, Hexagon Socket Hd M8 X 50    |
| -4            | 63H6494        | 2     | Spring, Gas                        |
| -5            | 06F0407        | 2     | Nut, Lock M6 PP                    |
| -6            |                | NP-2  | Bolt, Hexagon Socket Hd M6 X 35    |
| -7            |                | NP-1  | Balancer Asm, Left Top Cover Right |
| -8            | 06F0406        | 4     | Washer, Special PP                 |
| -9            |                | NP    |                                    |
| -10           |                | NP    |                                    |
| -11           |                | NP-1  | Window, Top Cover                  |
| -12           |                | NP    |                                    |
| -13           | 06F0407        | 6     | Nut, Flange M4 PP                  |
| -14           |                | NP-1  | Balancer Asm, Left Top Cover Left  |

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## Assembly 2: No Assembly 02 for this Printer

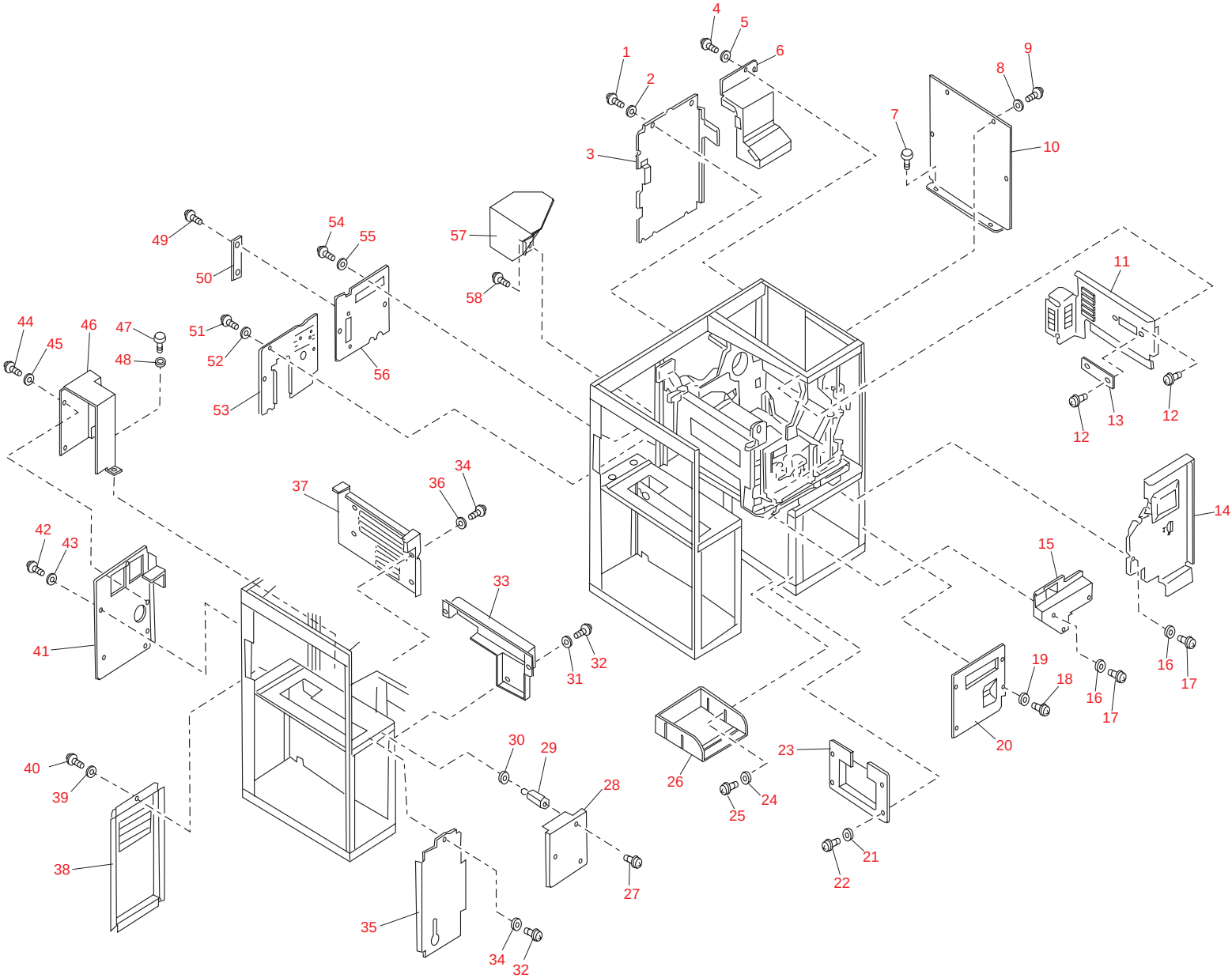
| Asm-<br>Index | Part<br>Number | Units | Description |
|---------------|----------------|-------|-------------|
| 2-            |                |       | Not Used    |

# Assembly 3: Service Access Covers



| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 3-            |                |       | Service Access Covers (Sheet 1 of 2)                    |
| -1            | 06F0401        | 5     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -2            | 06F0417        | 3     | Washer, Press PP                                        |
| -3            |                | NP-1  | Cover, Rear Process                                     |
| -4            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -5            | 06F0417        | 2     | Washer, Press PP                                        |
| -6            |                | NP-1  | Cover, PR011                                            |
| -7            | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 10 PP                      |
| -8            | 06F0417        | 4     | Washer, Press PP                                        |
| -9            | 06F0420        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -10           |                | NP-1  | Cover, Service Right End                                |
| -11           |                | NP-1  | Cover, Erase Lamp                                       |
| -12           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -14           |                | NP-1  | Cover, Drum                                             |
| -15           |                | NP-1  | Cover, Developer                                        |
| -16           | 06F0417        | 5     | Washer, Press PP                                        |
| -17           | 06F0401        | 8     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -18           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -19           | 06F0417        | 4     | Washer, Press PP                                        |
| -20           |                | NP-1  | Cover, AC Power Supply                                  |
| -21           | 06F0417        | 4     | Washer, Press PP                                        |
| -22           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -23           |                | NP-1  | Cover, Input Bin Right Side                             |
| -24           | 06F0417        | 4     | Washer, Press PP                                        |
| -25           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -26           |                | NP-1  | Bin, Input                                              |
| -27           |                | NP-3  | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -28           |                | NP-1  | Cover, Fuser Front                                      |
| -29           |                | NP-3  | Screw, Phillips Bind Hd M5 X 12 PP                      |
| -30           |                | NP-3  | Washer, FP                                              |

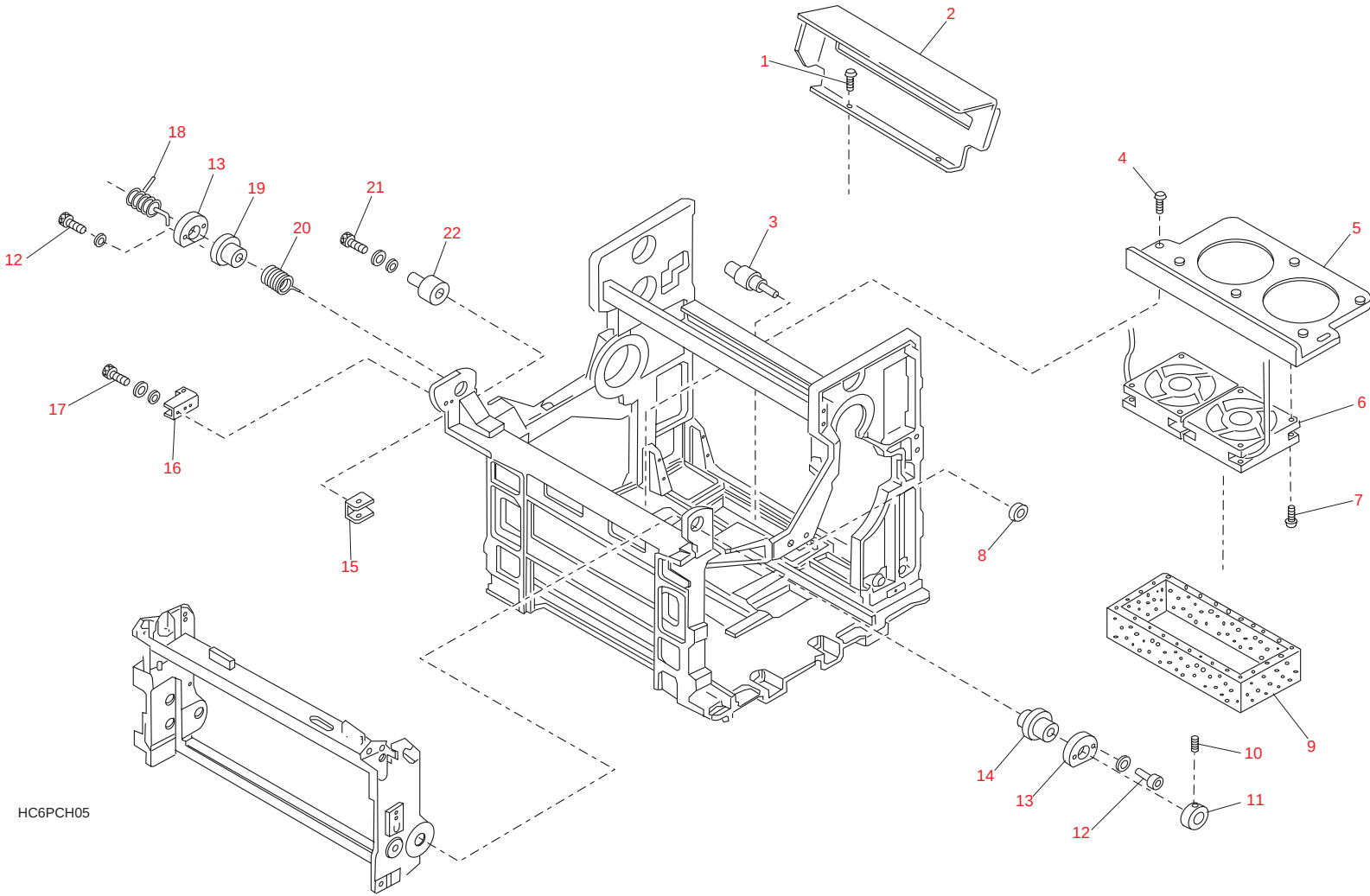




HC6PCH04

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 3-            |                |       | Service Access Covers (Sheet 2 of 2)                    |
| -31           | 06F0417        | 3     | Washer, Press PP                                        |
| -32           | 06F0401        | 5     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -33           |                | NP-1  | Cover, Input Bin Left Side                              |
| -34           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -35           |                | NP    | Cover, Stacker Height                                   |
| -36           | 06F0417        | 4     | Washer, Press PP                                        |
| -37           |                | NP-1  | Cover                                                   |
| -38           |                | NP-1  | Cover, Fuser Lower Rear                                 |
| -39           | 06F0417        | 1     | Washer, Press PP                                        |
| -40           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -41           |                | NP-1  | Cover, Fuser Top Rear                                   |
| -42           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -43           | 06F0417        | 4     | Washer, Press                                           |
| -44           |                | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -45           | 06F0405        | 2     | Washer PP                                               |
| -46           |                | NP-1  | Cover, Oil Tank                                         |
| -47           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -48           | 06F0417        | 1     | Washer, Press PP                                        |
| -49           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -51           | 06F0401        | 7     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -52           | 06F0417        | 4     | Washer, Press PP                                        |
| -53           |                | NP-1  | Cover, Blower                                           |
| -54           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -55           | 06F0417        | 3     | Washer, Press PP                                        |
| -56           |                | NP-1  | Cover, Logic Card                                       |
| -57           |                | NP-1  | Cover                                                   |
| -58           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |

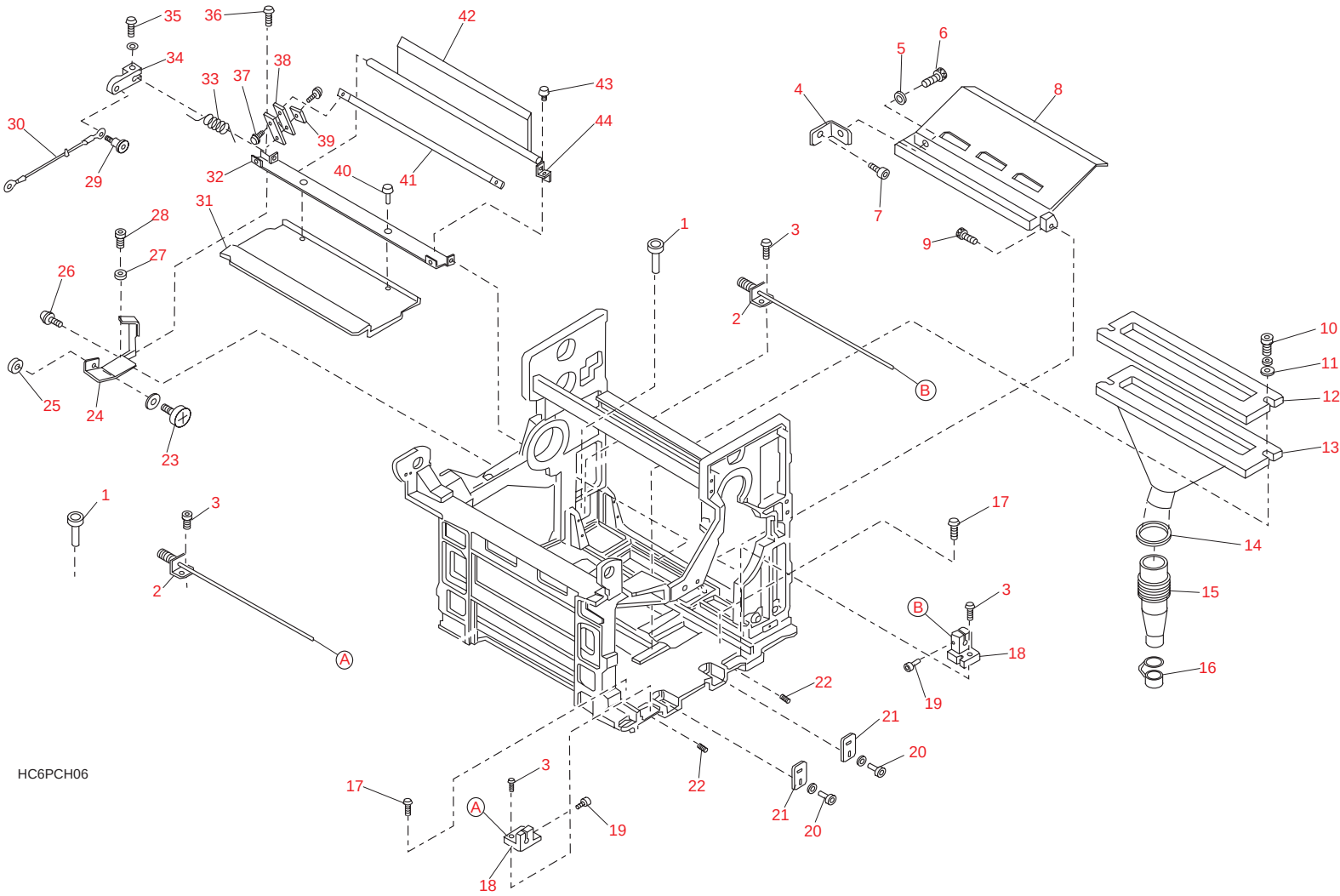
# Assembly 4: Process Hardware



HC6PCH05

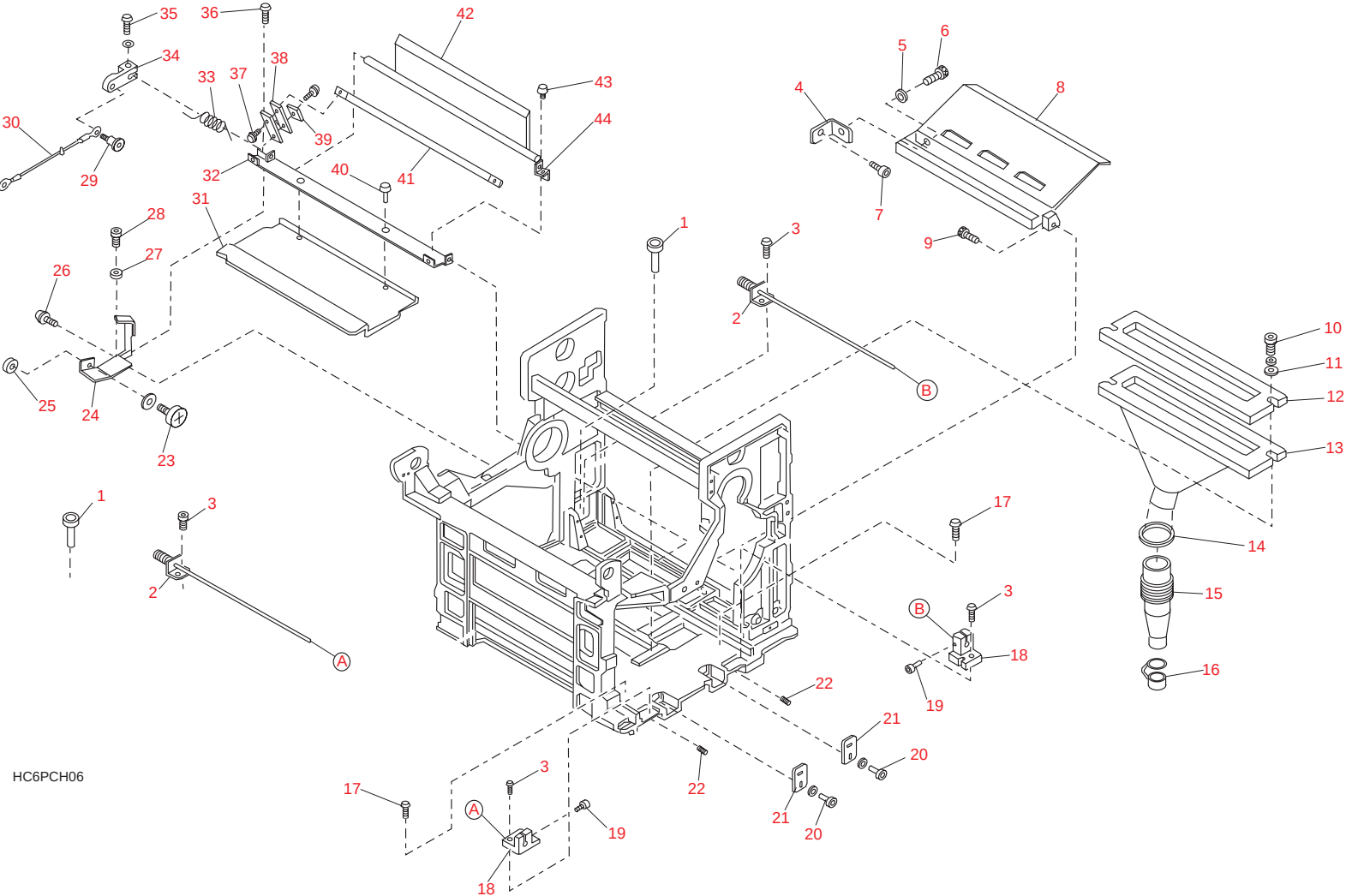
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 4-            |                | NP    | Process Hardware (Sheet 1 of 1)                         |
| -1            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -2            |                | NP-1  | Guide, Air                                              |
| -3            |                | NP-1  | Stop, Transfer Station                                  |
| -4            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -5            |                | NP-1  | Holder, Fan                                             |
| -6            | 63H6561        | 2     | Fan, Lower Front & Rear Developer Cooling (B102 & B103) |
| -7            | 06F0413        | 4     | Screw, Bind Hd M4 X 45 PP                               |
| -8            | 06F0407        | 1     | Nut, Lock M8 PP                                         |
| -9            |                | 1     | Seal, Air Duct                                          |
| -10           | 06F0404        | 2     | Screw, Hexagon Socket Hd Set M5 X 8 PP                  |
| -11           |                | NP-1  | Stop, Hinge Pin                                         |
| -12           | 06F0403        | 4     | Bolt, Hexagon Socket Hd M5 X 20 PP                      |
| -13           |                | NP-2  | Ring                                                    |
| -14           |                | NP-1  | Support, Transfer Front                                 |
| -15           |                | NP-1  |                                                         |
| -16           |                | NP-1  |                                                         |
| -17           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 25 PP                      |
| -18           |                | 1     | Spring, Transfer Station                                |
| -19           |                | NP-1  | Support, Transfer Rear                                  |
| -20           |                | 1     | Spring, Transfer Station                                |
| -21           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M5 X 38 PP                      |
| -22           |                | NP-1  | Shaft, Stop                                             |

# Assembly 5: Process Hardware



HC6PCH06

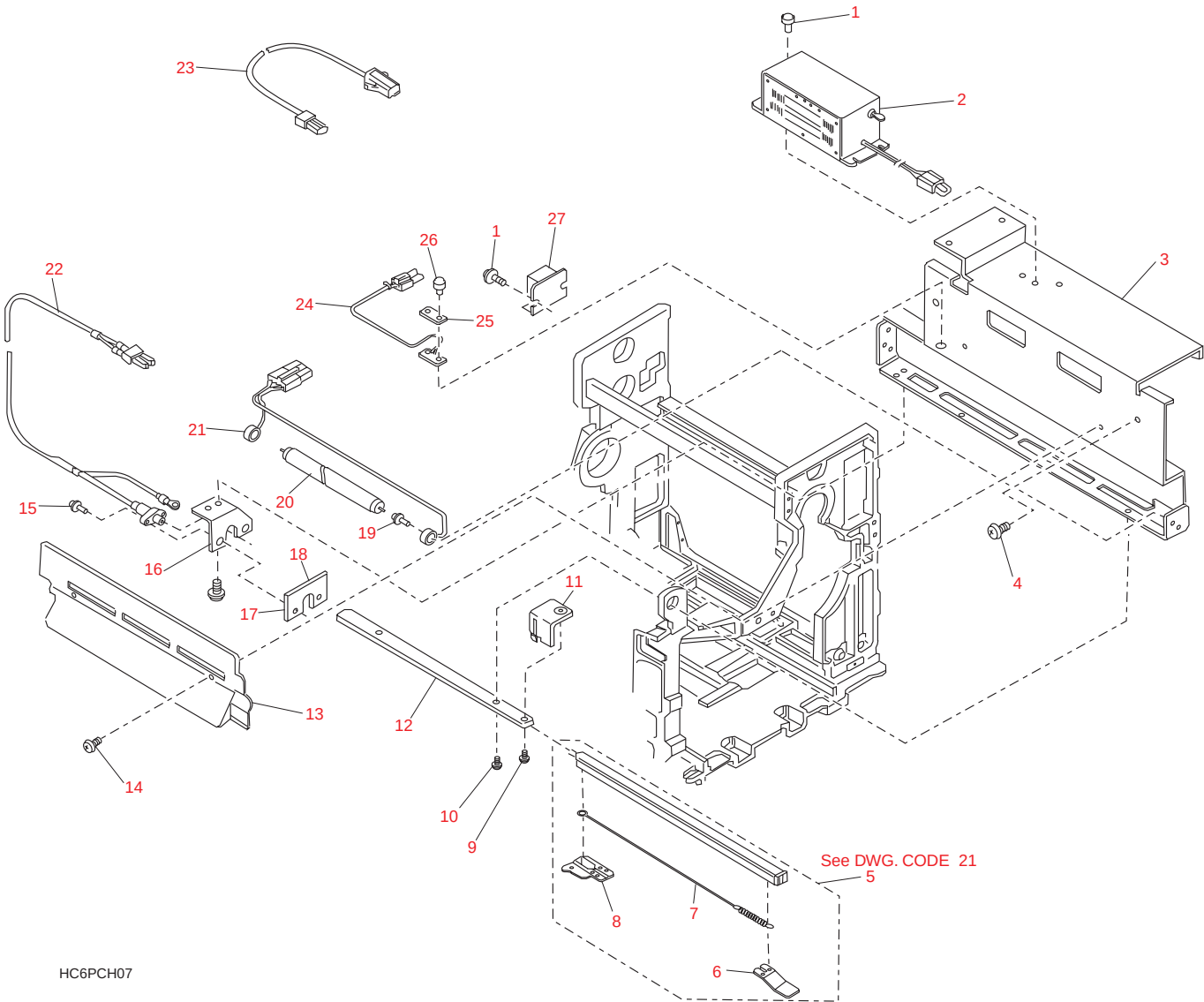
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 5-            |                |       | Process Hardware (Sheet 1 of 2)                         |
| -1            |                | NP-2  | Screw, Developer Rear Adjustment                        |
| -2            |                | NP-1  |                                                         |
| -3            | 06F0411        | 8     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -5            | 06F0405        | 1     | Washer PP                                               |
| -6            | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -7            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -8            |                | NP-1  | Cover                                                   |
| -9            | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP       |
| -10           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 pp |
| -11           | 06F0417        | 2     | Washer Press PP                                         |
| -12           |                | 1     | Seal, Duct                                              |
| -13           |                | NP-1  |                                                         |
| -14           |                | NP-1  |                                                         |
| -15           |                | 1     | Hose, Developer Mix Drain                               |
| -16           |                | NP-1  | Cap, Developer Mix Drain                                |
| -17           |                | NP-2  | Screw, Developer Front Adjustment                       |
| -18           |                | NP-2  | Holder, Adjustment Shaft                                |
| -19           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 20 PP       |
| -20           | 06F0415        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -21           |                | NP-2  | Plate, Developer Front                                  |
| -22           |                | NP-2  | Screw, Nylon Tip                                        |
| -23           | 06F0212        | 1     | Bearing                                                 |
| -24           |                | NP-1  | Stop, Light Shield                                      |
| -25           | 06F0407        | 1     | Nut, M6 PP                                              |
| -26           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -27           | 06F0407        | 1     | Nut, Lock M5 PP                                         |
| -28           | 06F0415        | 1     | Bolt, M5 X 16 PP                                        |
| -29           | 30H6700        | 1     | Screw, Shoulder                                         |



| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 5-            |                |       | Process Hardware (Sheet 2 of 2)                         |
| -30           | 06F0035        | 1     | Wire Rope Asm                                           |
| -31           |                | NP-1  |                                                         |
| -32           |                | NP-1  |                                                         |
| -33           |                | 1     | Spring, Pre-measure                                     |
| -34           |                | NP-1  | Lever                                                   |
| -35           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M5 X 20 PP                      |
| -36           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP |
| -38           |                | NP-4  | Plate, Spring                                           |
| -39           | 06F0417        | 2     | Washer, Clamp PP                                        |
| -40           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -41           |                | NP-1  |                                                         |
| -42           |                | NP-1  | Shield, Light                                           |
| -43           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -44           |                | NP-1  |                                                         |



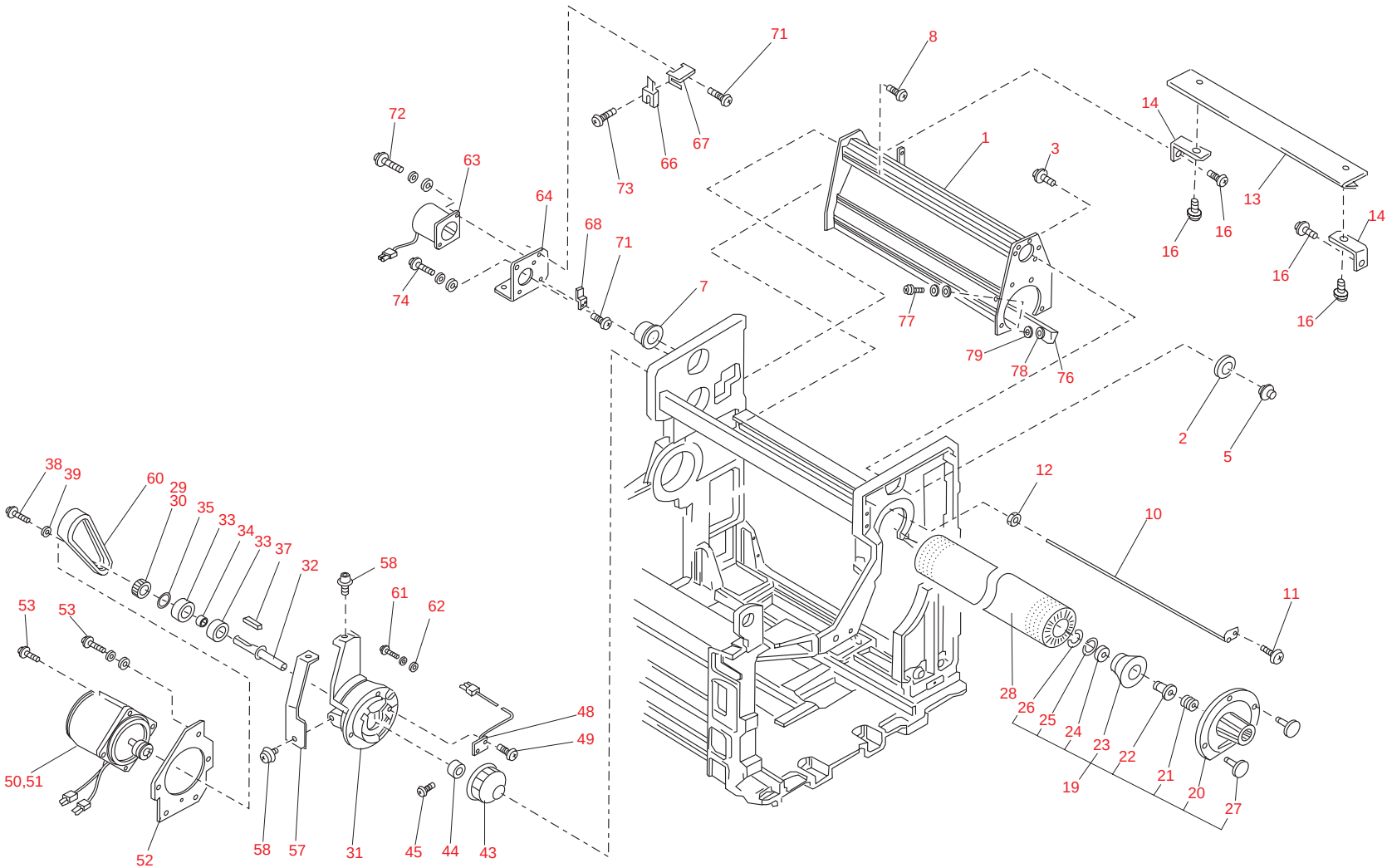
# Assembly 6: Corona and Erase Lamp Hardware



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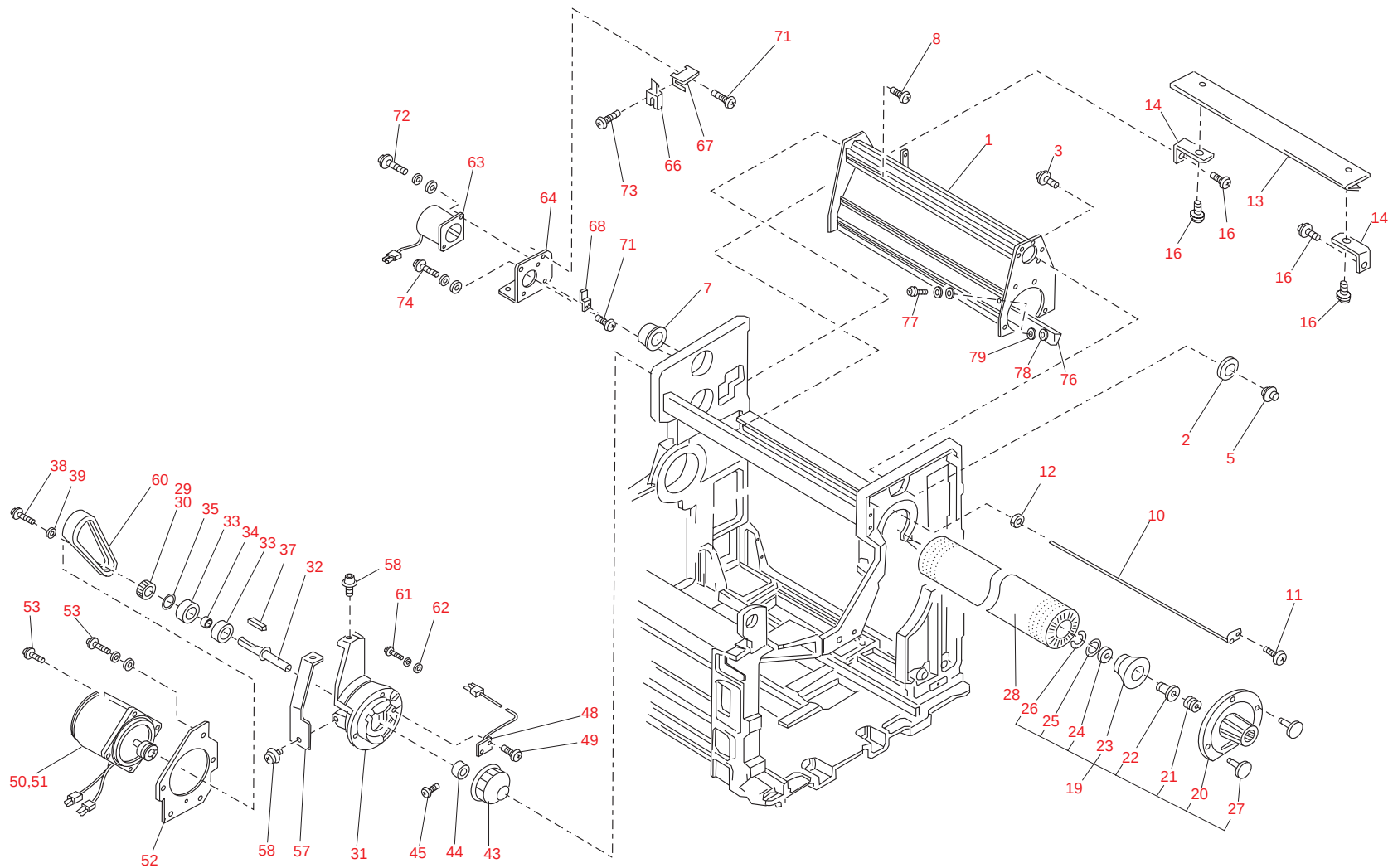
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 6-            |                |       | Preclean Corona and Erase Lamp Hardware (Sheet 1 of 1)  |
| -1            | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -2            | 45G1856        | 1     | Power Supply, High Voltage                              |
| -3            |                | NP-1  |                                                         |
| -4            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -5            | 57G6505        | 1     | Corona, Preclean Asm                                    |
| -5            | 30H6765        | 1     | Kit, Corona Rebuild                                     |
| -6            |                | NP-1  | Cover                                                   |
| -7            | 30H6586        | 1     | Wire, Corona                                            |
| -8            |                | NP-1  | Cover                                                   |
| -9            | 06F0412        | 1     | Screw, Flat Hd M4 X 8 PP                                |
| -10           | 06F0412        | 2     | Screw, Flat Hd M4 X 6 PP                                |
| -11           | 06F1050        | 1     | Brush, AC                                               |
| -12           |                | NP-1  |                                                         |
| -13           |                | NP-1  | Cover, Erase Lamp                                       |
| -14           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -15           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -16           |                | NP-1  | Holder, Connector                                       |
| -17           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -18           |                | NP-1  | Holder, Connector                                       |
| -19           | 06F0402        | 2     | Screw, Phillips Pan Hd M3 X 10 PP                       |
| -20           | 57G6508        | 1     | Lamp, Erase (PL101)                                     |
| -21           |                | NP-1  | Cable, Erase Lamp                                       |
| -22           | 06F0045        | 1     | Cable, High Voltage (Preclean)                          |
| -23           | 06F0090        | 1     | Cable, High Voltage (Bias)                              |
| -24           | 24H9845        | 1     | Sensor, Erase Lamp (S115)                               |
| -25           |                | NP-1  | Holder, Sensor                                          |
| -26           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -27           | 57G6698        | 1     | Starter, Erase Lamp (ST101)                             |

# Assembly 7: Cleaner Hardware



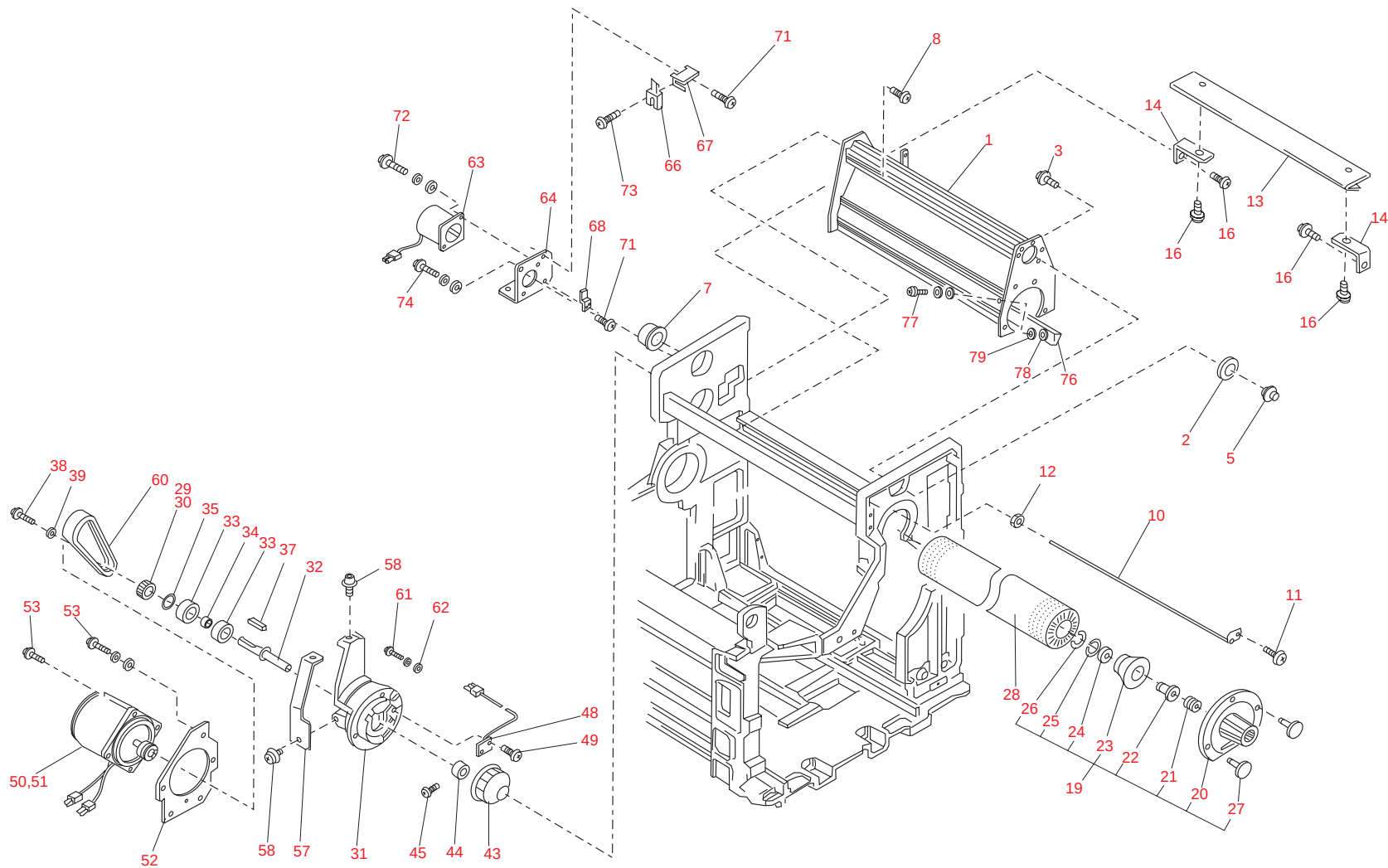
HC6PCH08

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 7-            |                |       | Cleaner Hardware (Sheet 1 of 3)                         |
| -1            |                | NP-1  | Housing, Cleaner                                        |
| -2            | 06F0483        | 1     | Duct, Front Flange                                      |
| -3            | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP       |
| -5            | 06F0291        | 1     | Cap, Air Duct                                           |
| -7            | 06F0482        | 1     | Duct, Rear Flange                                       |
| -8            | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP       |
| -10           |                | NP-1  | Shaft, Cleaner Brush Knock Off                          |
| -11           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -12           | 06F0407        | 1     | Nut, Flange M3 PP                                       |
| -13           |                | NP-1  | Skirt, Cleaner                                          |
| -14           |                | NP-1  |                                                         |
| -16           | 06F0401        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -19           | 06F0289        | 1     | Cap Asm, Cleaner Front                                  |
| -20           |                | NP-1  | Cap, Front                                              |
| -21           | 06F0288        | 1     | Spring, Front Hub                                       |
| -22           |                | NP-1  |                                                         |
| -23           | 06F0049        | 1     | Cone, Driven Asm                                        |
| -24           |                | NP-1  | Spacer                                                  |
| -25           | 06F0409        | 1     | Ring, Retaining PP                                      |
| -26           | 06F0409        | 1     | Ring, Retaining PP                                      |
| -27           | 06F1015        | 2     | Bolt                                                    |
| -28           | 57G6462        | 1     | Brush, Cleaner                                          |
| -29           | 04H0780        | 1     | Pulley, Cleaner Brush Driven 50Hz                       |
| -30           | 06F0285        | 1     | Pulley, Cleaner Brush Driven 60 Hz                      |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 7-            |                |       | Cleaner Hardware (Sheet 2 of 3)                         |
| -31           |                | NP-1  | Base, Cleaner Brush Motor Asm                           |
| -32           | 06F0488        | 1     | Shaft, Cleaner Brush Drive                              |
| -33           | 06F0054        | 2     | Bearing, Cleaner Rear Ball                              |
| -34           |                | NP-1  | Spacer                                                  |
| -35           | 06F0409        | 1     | Ring, Retaining PP                                      |
| -37           | 06F0408        | 1     | Key 3 X 3 X 12 PP                                       |
| -38           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP       |
| -39           |                | 1     | Washer                                                  |
| -43           | 06F0383        | 1     | Cone, Drive Asm                                         |
| -44           | 06F0292        | 1     | Ring, Tight                                             |
| -45           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP       |
| -48           | 57G4448        | 1     | Sensor, Cleaner Brush Rotation Asm (S104)               |
| -49           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -50           | 06F0051        | 1     | Motor, Cleaner Brush (M108) 50 Hz                       |
| -51           | 06F0052        | 1     | Motor, Cleaner Brush (M108) Asm 60 Hz                   |
| -52           |                | NP-1  | Plate, Cleaner Brush Motor                              |
| -53           | 06F0401        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -57           |                | NP-1  | Cover                                                   |
| -58           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -60           | 06F0053        | 1     | Belt, Cleaner Brush Drive                               |
| -61           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -62           | 06F0417        | 2     | Washer, Press PP                                        |
| -63           | 63H6495        | 1     | Motor, Cleaner Housing (M106)                           |
| -64           |                | NP-1  | Holder, Motor                                           |
| -66           | 24L4883        | 1     | Switch, Cleaner Housing (S103)                          |

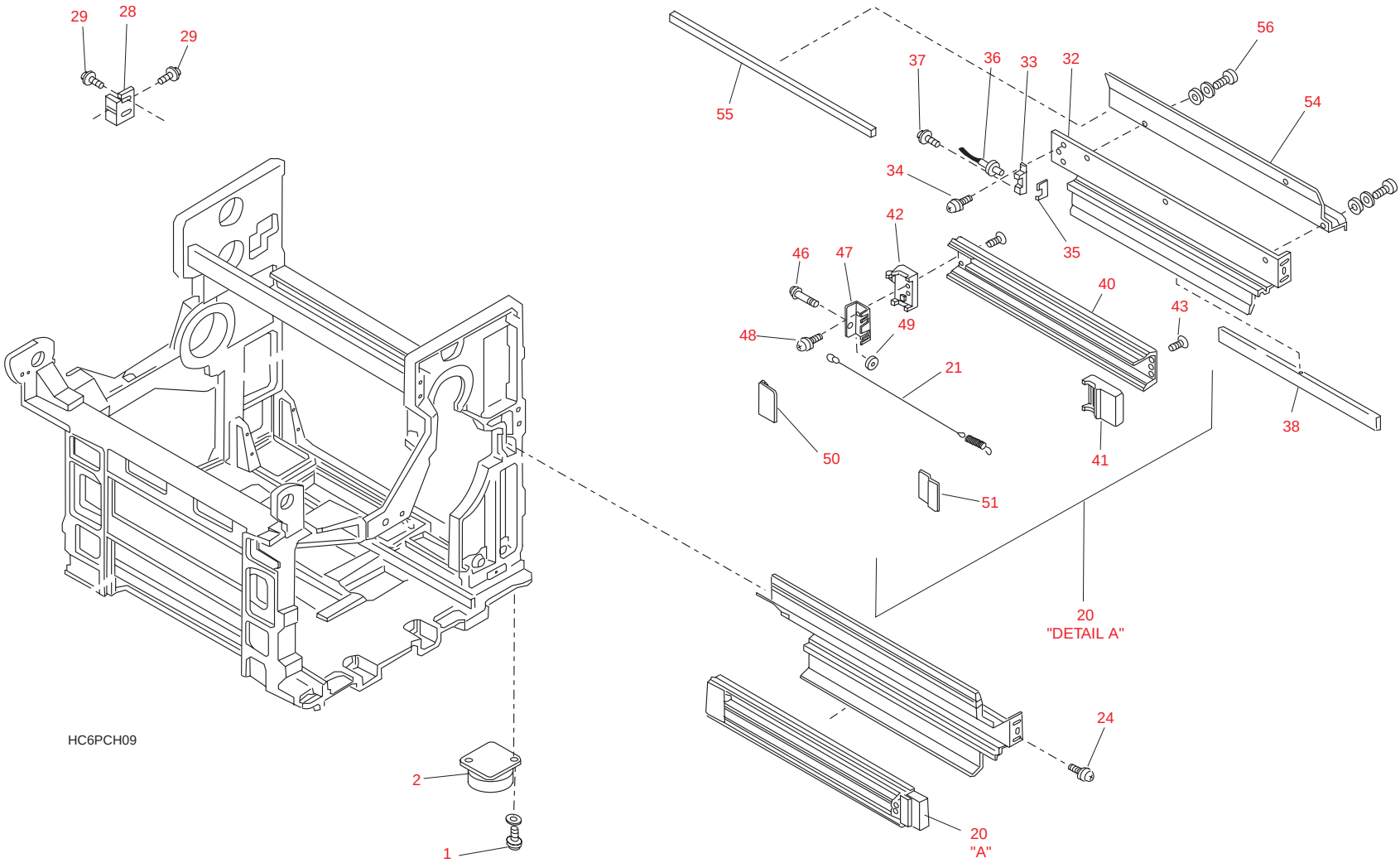


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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 7-            |                |       | Cleaner Hardware (Sheet 3 of 3)                         |
| -67           |                | NP-1  |                                                         |
| -68           |                | NP-1  | Plate, Sensor                                           |
| -71           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP |
| -72           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M4 X 12 PP                      |
| -73           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -74           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -76           |                | NP-1  |                                                         |
| -77           |                | NP-1  | Screw                                                   |
| -78           | 06F0407        | 2     | Nut, M4 PP                                              |
| -79           | 06F0405        | 2     | Washer, Bolt D5 PP                                      |

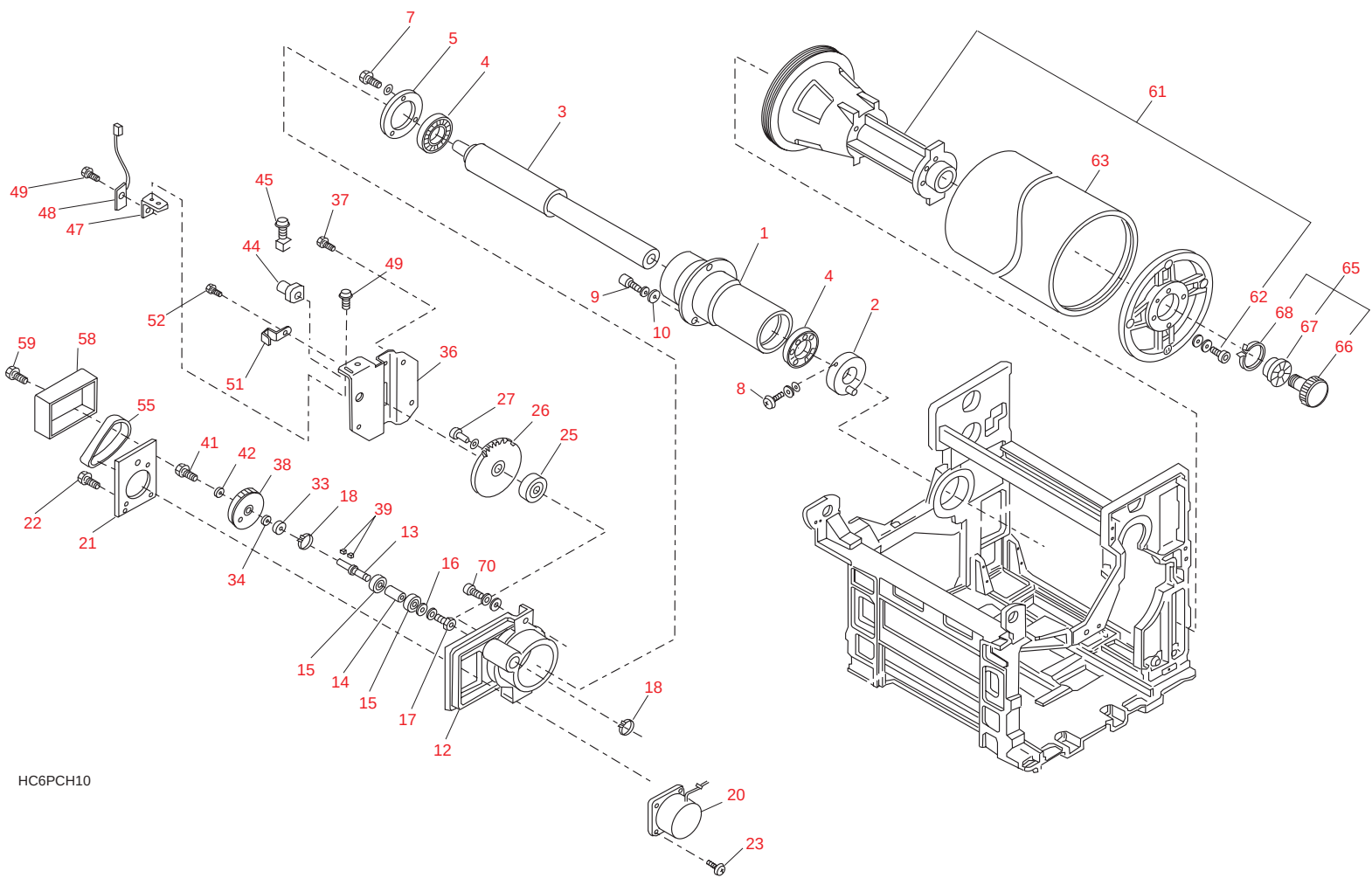


# Assembly 8: Charge Corona Hardware



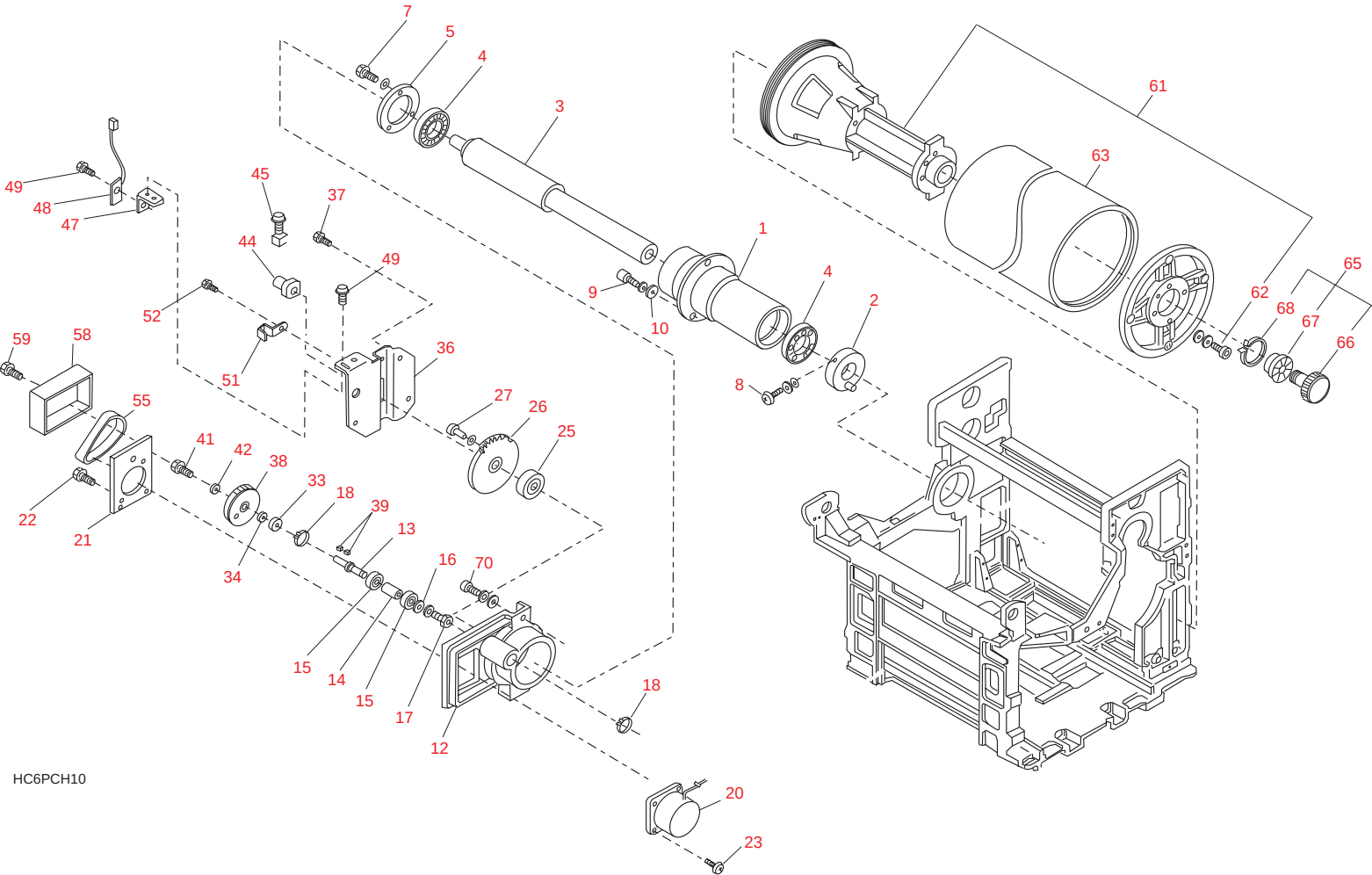
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 8-            |                |       | Charge Corona Hardware (Sheet 1 of 1)                   |
| -1            | 06F0414        | 8     | Bolt, Hexagon Socket Hd M6 X 12                         |
| -2            | 06F0507        | 4     | Support, Shock Absorbing                                |
| -20           | 11L5201        | 1     | Corona, Charge Asm                                      |
| -21           | 30H6586        | 4     | Wire, Charge Corona                                     |
| -24           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -28           |                | NP-1  |                                                         |
| -29           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -32           |                | NP-1  |                                                         |
| -33           | 06F0510        | 1     | Holder, Charge Corona Connector                         |
| -34           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -35           | 06F0509        | 1     | Plate, Connector Hold                                   |
| -36           | 06F0043        | 1     | Cable, High Voltage (Charge)                            |
| -37           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP |
| -38           |                | NP-1  |                                                         |
| -40           |                | NP-1  | Case, Charge Corona                                     |
| -41           | 90H1036        | 1     | Holder, Corona Wire (Front)                             |
| -42           | 90H1037        | 1     | Holder, Corona Wire (Rear)                              |
| -43           | 49G9665        | 5     | Screw, Flat Hd M3 X 5                                   |
| -46           |                | NP-1  |                                                         |
| -47           | 90H1038        | 1     | Terminal, Charge Corona                                 |
| -48           | 06F0404        | 1     | Screw, Bind Hd M3 X 4 (stainless) PP                    |
| -49           | 06F0478        | 1     | Nut, Lock                                               |
| -50           | 88F2435        | 1     | Cover, Wire Holder                                      |
| -51           | 88F2434        | 1     | Cover, Wire Holder                                      |
| -54           |                | NP-1  |                                                         |
| -55           |                | NP-1  |                                                         |
| -56           | 06F0413        | 2     | Screw, Bind Hd M4 X 6 PP                                |

# Assembly 9: Photoconductor Drum Hardware



HC6PCH10

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 9-            |                |       | Photoconductor Drum Hardware (Sheet 1 of 2)              |
| -1            |                | NP-1  |                                                          |
| -2            | 06F0518        | Q     | Clamp Asm                                                |
| -4            | 06F0038        | 2     | Bearing Asm                                              |
| -3            | 06F0517        | 1     | Shaft, Drum                                              |
| -5            | 06F0516        | 1     | Retainer, Bearing                                        |
| -7            | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -8            | 06F0414        | 1     | Bolt, Hexagon Socket Hd M6 X 20 PP                       |
| -9            | 06F0414        | 3     | Bolt, Hexagon Socket Hd M6 X 25 PP                       |
| -10           | 06F0406        | 3     | Washer, Special PP                                       |
| -12           |                | NP-1  |                                                          |
| -13           | 06F0299        | 1     | Shaft, Idler                                             |
| -14           | 06F0514        | 1     | Spacer, Idler                                            |
| -15           | 06F0037        | 2     | Bearing Asm                                              |
| -16           | 06F0417        | 1     | Washer, Press PP                                         |
| -17           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP        |
| -18           |                | NP-2  |                                                          |
| -20           | 63H6491        | 1     | Motor, Drum (M107)                                       |
| -21           | 06F0513        | 1     | Holder, Motor                                            |
| -22           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -23           | 06F0403        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP |
| -25           | 06F0512        | 1     | Spacer, Drum Gear                                        |
| -26           | 06F0298        | 1     | Gear, Drum Drive                                         |
| -27           | 06F0403        | 3     | Bolt, Hexagon Socket Hd M5 X 35 PP                       |
| -33           | 06F0302        | 1     | Gear, Idler                                              |
| -34           | 06F0523        | 1     | Spacer, Idler                                            |
| -36           |                | NP-1  |                                                          |
| -37           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 9-            |                |       | Photoconductor Drum Hardware (Sheet 2 of 2)             |
| -38           |                | NP-1  |                                                         |
| -39           | 06F0408        | 2     | Key 4 X 4 X 10 PP                                       |
| -41           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -42           | 06F0417        | 1     | Washer, Press PP                                        |
| -44           | 88F2610        | 1     | Shaft, G                                                |
| -45           | 06F0081        | 1     | Brush, Carbon                                           |
| -47           |                | NP-1  |                                                         |
| -48           | 63H6490        | 1     | Sensor, Drum Rotation (S105)                            |
| -49           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP  |
| -51           |                | NP-1  |                                                         |
| -52           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -55           | 06F0072        | 1     | Belt, Timing                                            |
| -58           |                | NP-1  |                                                         |
| -59           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -61           | 57G6761        | 1     | Hub, Drum Drive                                         |
| -62           | 06F0414        | 4     | Bolt, Hexagon Socket Hd M6 X 25 PP                      |
| -63           | 63H6391        | 1     | Drum, Selenium                                          |
| -65           | 88F2613        | 1     | Knob, Drum Asm                                          |
| -66           | 06F0528        | 1     | Knob, Drum                                              |
| -67           |                | NP-1  |                                                         |
| -68           | 06F0526        | 1     | Ring, Retaining                                         |
| -70           | 06F0414        | 2     | Bolt, Hexagon Socket Hd M6 X 25 PP                      |

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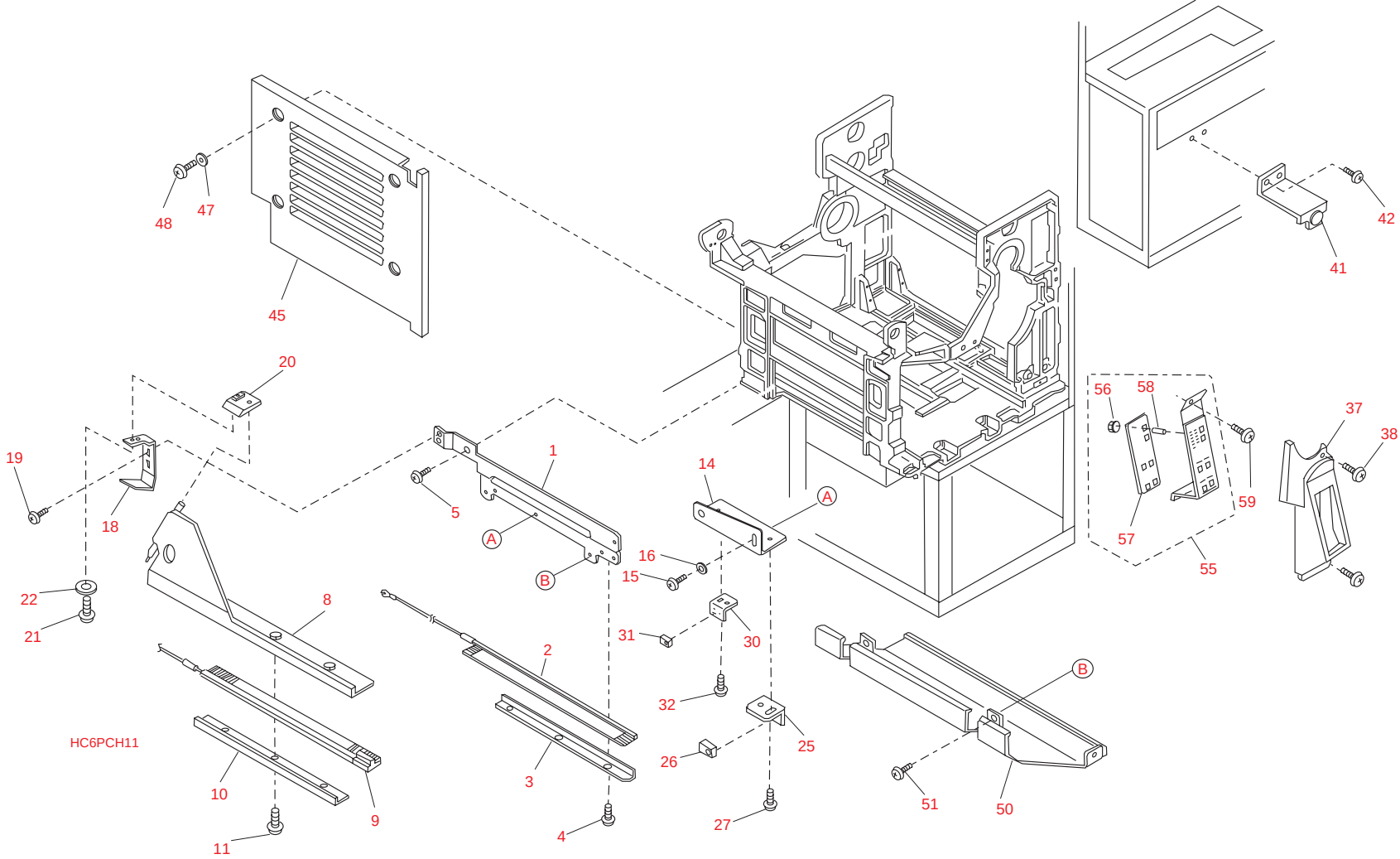
## Assembly 10: No Assembly 10 for this Printer

**Assembly 10: (continued)**

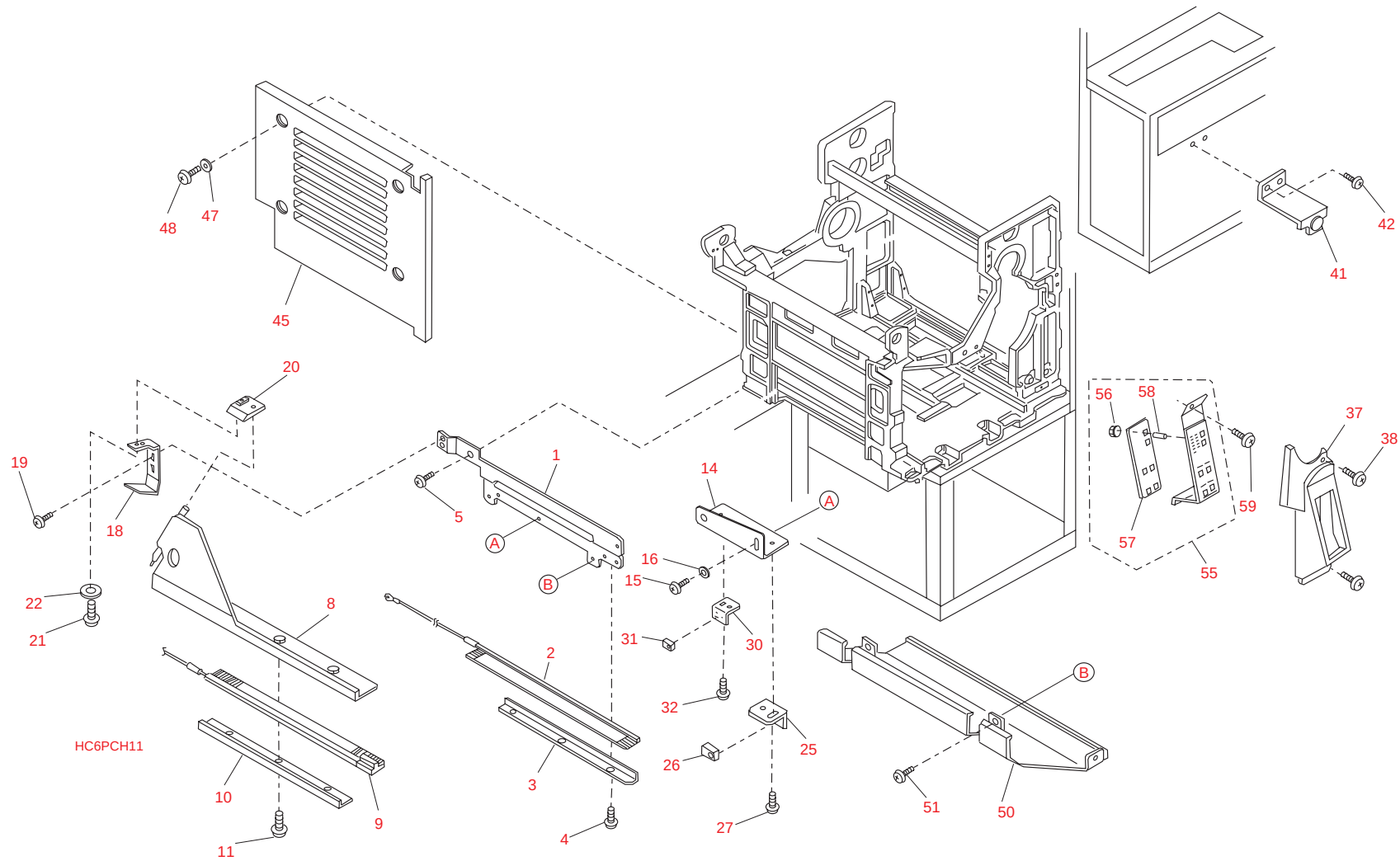
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b> |
|-----------------------|------------------------|--------------|--------------------|
| 10-                   |                        |              | Not Used           |



# Assembly 11: Input Hardware

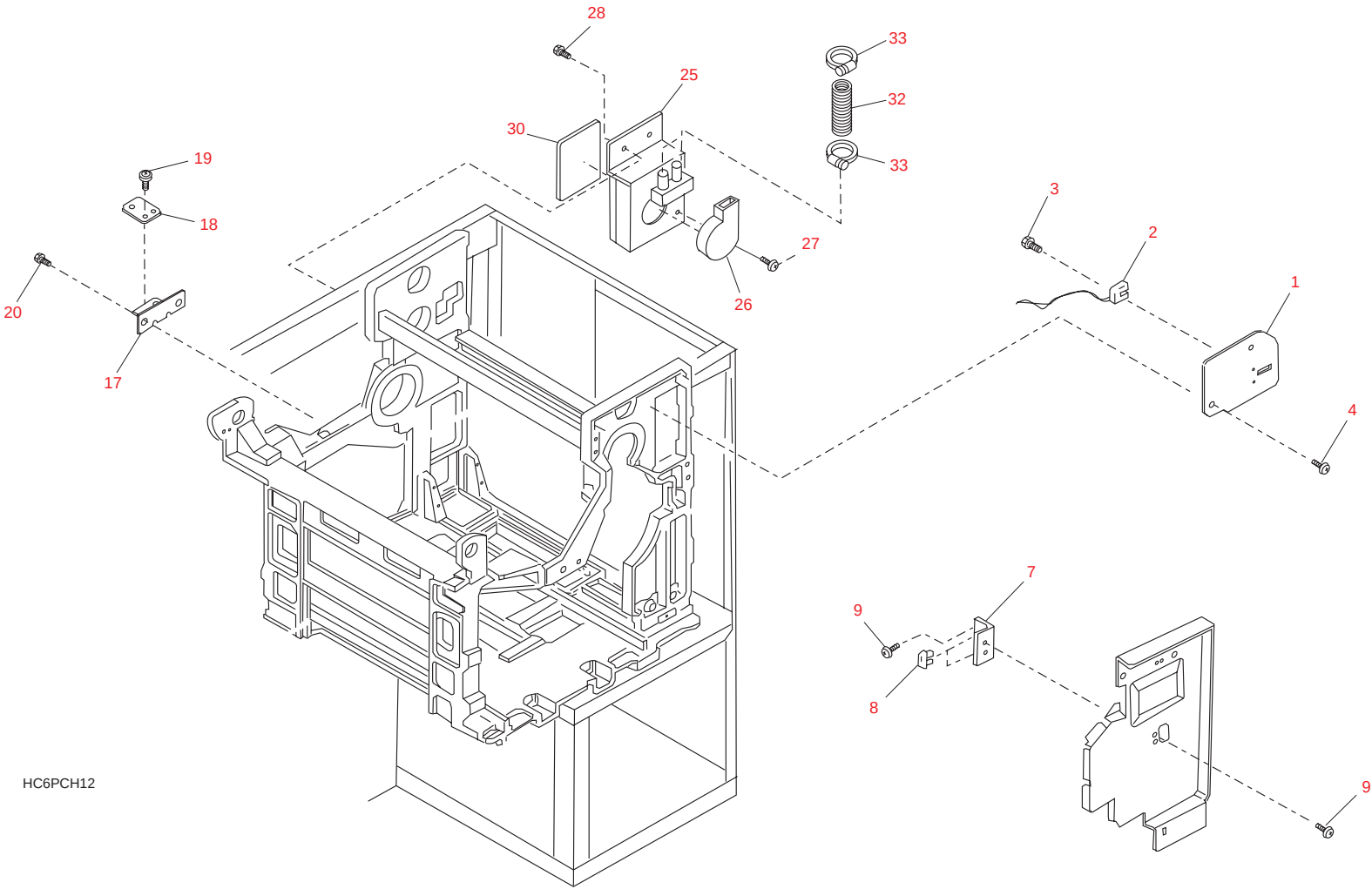


| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 11-           |                |       | Input Hardware (Sheet 1 of 2)                           |
| -1            |                | NP-1  |                                                         |
| -5            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -8            |                | NP-1  |                                                         |
| -9            |                | 1     | Brush Asm                                               |
| -10           |                | NP-1  | Plate                                                   |
| -11           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -13           |                | NP-1  | Plate                                                   |
| -14           |                | NP-1  | Bracket                                                 |
| -15           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -18           |                | NP-1  | Bracket, Hinge                                          |
| -19           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -20           |                | NP-1  | Plate, Adjusting                                        |
| -21           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -22           | 06F0417        | 2     | Washer, Press PP                                        |
| -25           |                | NP-1  |                                                         |
| -26           | 24H9844        | 1     | Lamp, EOF Sensor (D101)                                 |
| -27           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -30           |                | NP-1  | Bracket, EOF Sensor                                     |
| -31           | 24H9845        | 1     | Sensor, EOF (S117)                                      |
| -32           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -34           |                | 1     | Screw, Phillips Pan Hd Brass M5 X 12 PP                 |
| -35           | 06F0405        | 2     | Washer, Toothed PP                                      |
| -37           |                | NP-1  | Cover, Operator Panel                                   |
| -38           | 06F0413        | 2     | Screw, Bind Hd M5 X 10 PP                               |



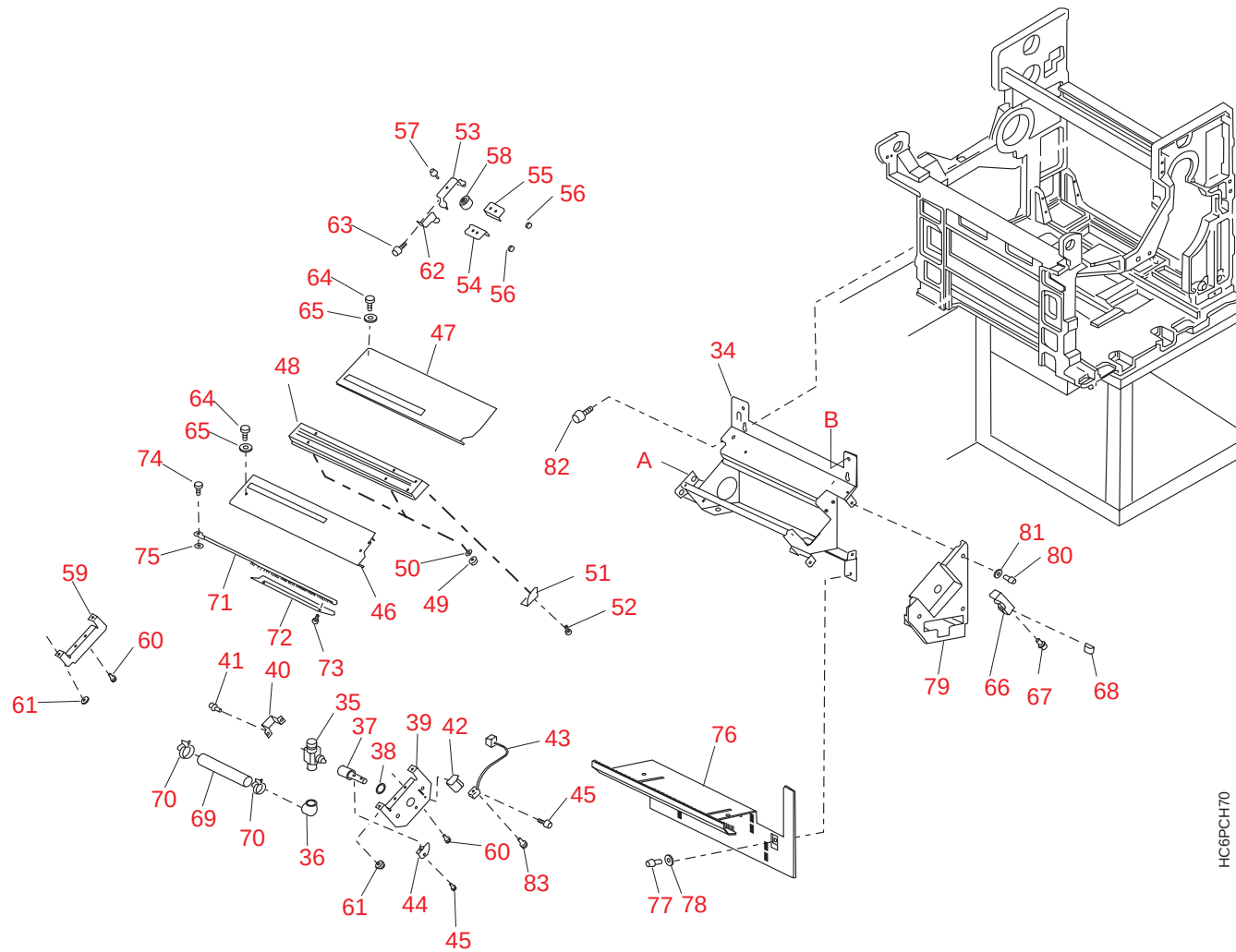
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 11-           |                |       | Input Hardware (Sheet 2 of 2)                           |
| -41           |                | NP-1  | Bracket, Mirror                                         |
| -42           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -45           |                | NP-1  | Cover                                                   |
| -50           |                | NP-1  | Cover                                                   |
| -51           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -55           |                | NP-1  |                                                         |
| -56           | 06F0407        | 5     | Nut, Flange M4 PP                                       |
| -57           | 63H6479        | 1     | Card, SW761                                             |
| -58           |                | NP-5  |                                                         |
| -59           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |

# Assembly 12: Input Hardware



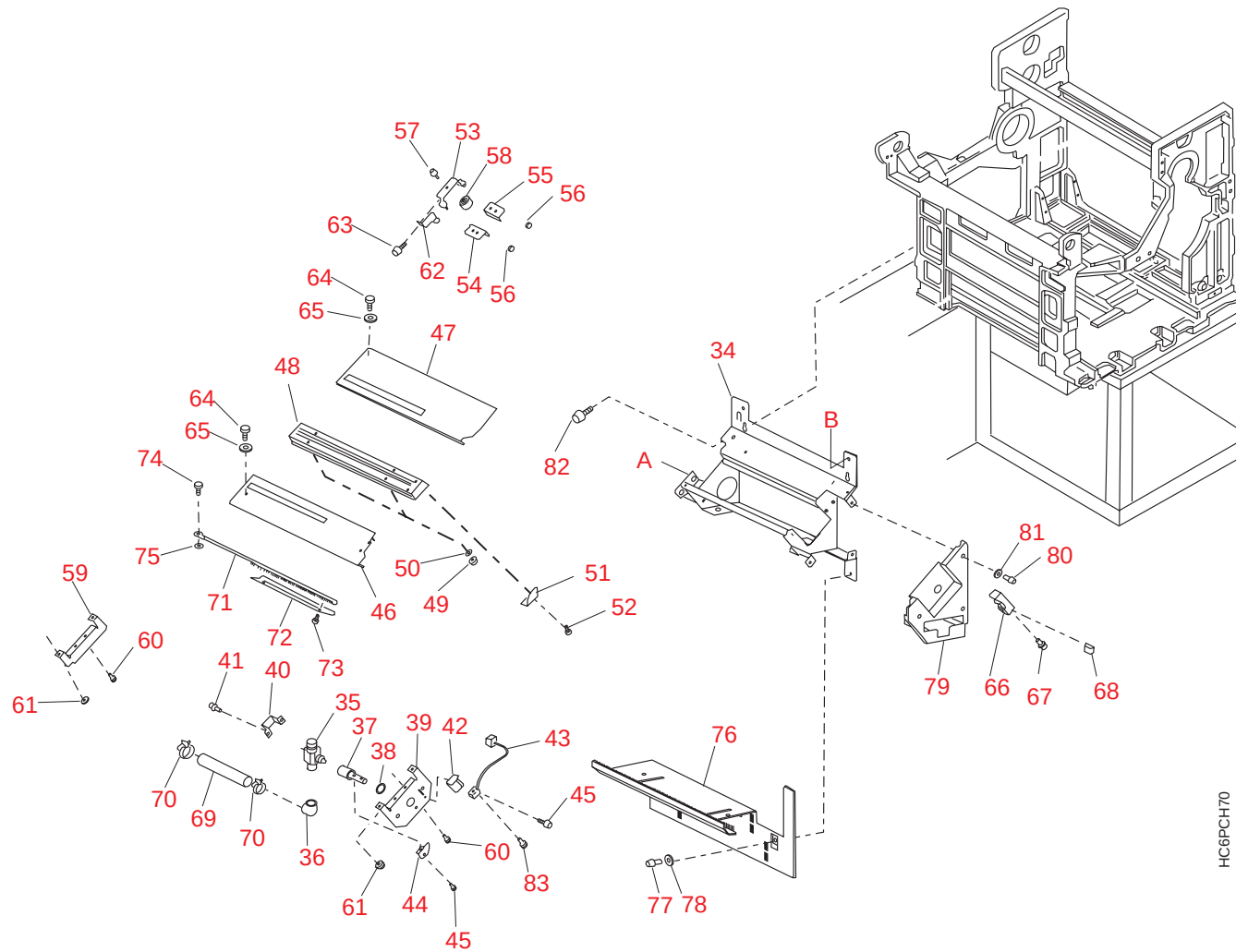
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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 12-           |                |       | Input Hardware (Sheet 1 of 3)                           |
| -1            |                | NP-1  |                                                         |
| -2            | 24L4883        | 1     | Switch, Drum Cover Interlock (S118)                     |
| -3            | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -4            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -7            | 88F2413        | 1     | Holder, Brush                                           |
| -8            | 06F1056        | 2     | Brush                                                   |
| -9            |                | NP-3  |                                                         |
| -17           |                | NP-1  |                                                         |
| -18           | 63H6490        | 1     |                                                         |
| -19           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP  |
| -20           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -25           |                | NP-1  |                                                         |
| -26           | 11L5199        | 1     | Fan, Printhead (B501)                                   |
| -27           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -28           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -30           | 24L4877        | 1     | Filter, Printhead Fan                                   |
| -32           |                | NP-2  |                                                         |
| -33           | 06F0870        | 4     | Ring, Clamp                                             |



| Asm-Index | Part Number | Units | Description                                             |
|-----------|-------------|-------|---------------------------------------------------------|
| 12-       |             |       | Input Hardware, Splicing Station (Sheet 2 of 3)         |
| -34       |             | NP-1  | Frame, Splicing Station                                 |
| -35       |             | 1     | Valve, Splicing Station                                 |
| -36       |             | NP-1  | Screw, Pipe Joint                                       |
| -37       |             | NP-1  | Shaft, Valve                                            |
| -38       | 53F1884     | 1     | Bearing, Nylon                                          |
| -39       |             | NP-1  | Base Assembly, Valve Holder.                            |
| -40       |             | NP-1  | Clamp, Valve                                            |
| -41       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -42       |             | NP-1  | Holder, Sensor                                          |
| -43       | 38L0902     | 1     | Sensor, Splicing Lever (S119)                           |
| -44       |             | NP-1  | Interrupter                                             |
| -45       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -46       |             | NP-1  | Guide Assembly, Lower Paper                             |
| -47       |             | NP-1  | Guide Assembly, Upper Paper                             |
| -48       |             | NP-1  | Slot, Tape                                              |
| -49       | 14H7813     | 6     | Nut, Flange                                             |
| -50       |             | 4     | Washer                                                  |
| -51       |             | NP-2  | Cutter, Tape                                            |
| -52       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -53       |             | NP-1  | Base, Slide                                             |
| -54       |             | NP-1  | Plate Assembly, Guide                                   |
| -55       |             | NP-1  | Plate Assembly, Guide                                   |
| -56       | 14H7813     | 3     | Nut, Flange                                             |

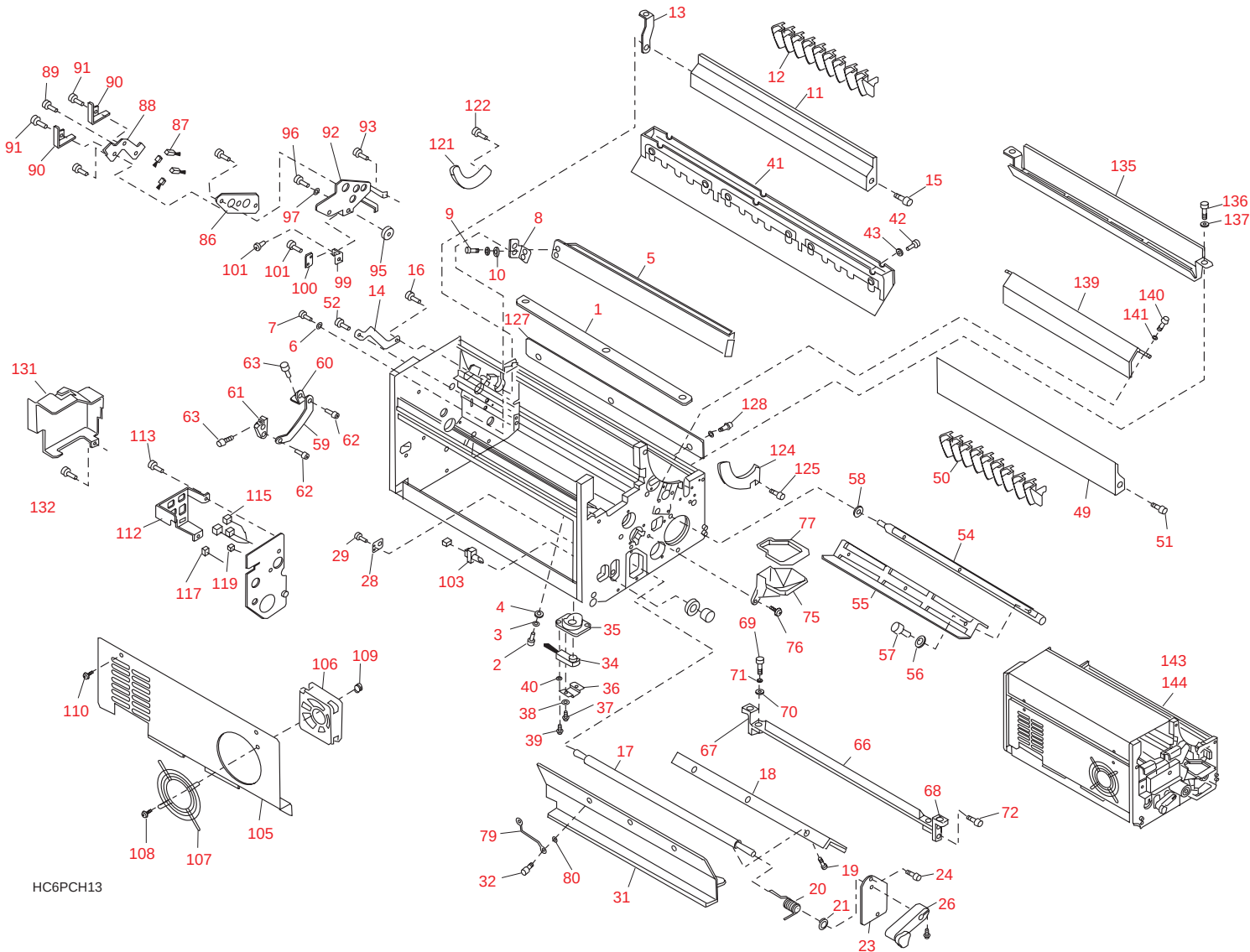




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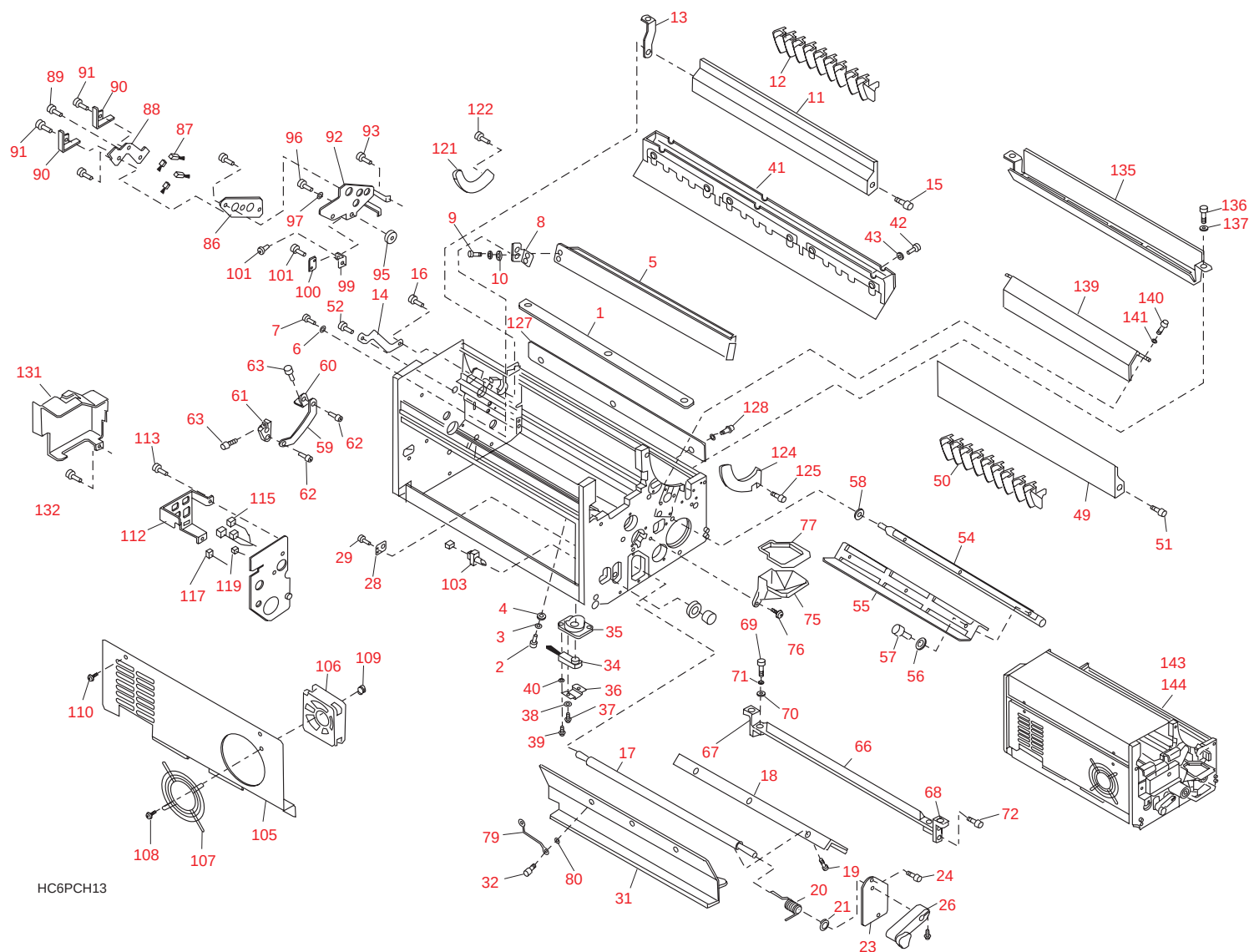
| Asm-<br>Index | Part<br>Number | Units | Description                                                   |
|---------------|----------------|-------|---------------------------------------------------------------|
| 12-           |                |       | Input Hardware, Splicing Station (Sheet 3 of 3)               |
| -57           |                | NP-1  | Screw Assembly, Tractor Lock Knob                             |
| -58           |                | NP-1  | Base, Slide                                                   |
| -59           |                | NP-1  | Holder, Paper Guide                                           |
| -60           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP       |
| -61           | 14H7813        | 4     | Nut, Flange                                                   |
| -62           |                | NP-1  | Stopper, Tape                                                 |
| -63           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP        |
| -64           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP       |
| -65           |                | 2     | Washer, VF                                                    |
| -66           |                | 1     | Handle, Splice                                                |
| -67           | 06F0415        | 1     | Bolt, Socket Hd with Star Wshr & Wshr M4 X 10 PP              |
| -68           |                | 1     | Cap, Rubber                                                   |
| -69           | 88F2900        | 1     | Hose, Splicing Station                                        |
| -70           | 06F0734        | 2     | Clamp, Hose                                                   |
| -71           | 90H1561        | 1     | Brush Assembly, Splicing Station                              |
| -72           |                | NP-1  | Holder, Brush                                                 |
| -73           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP       |
| -74           |                | 1     | Screw, Phillips Pan Hd Brass with Star Wshr & Wshr M5 X 12 PP |
| -75           |                | 1     | Washer, Toothed                                               |
| -76           |                | NP-1  | Cover, Paper Pass                                             |
| -77           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP       |
| -78           |                | 1     | Washer, Press                                                 |
| -79           |                | NP-1  | Cover, Splicing Station                                       |
| -80           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP       |
| -81           |                | 3     | Washer, VF                                                    |
| -82           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 16 PP       |
| -83           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP       |

# Assembly 13: Developer Hardware



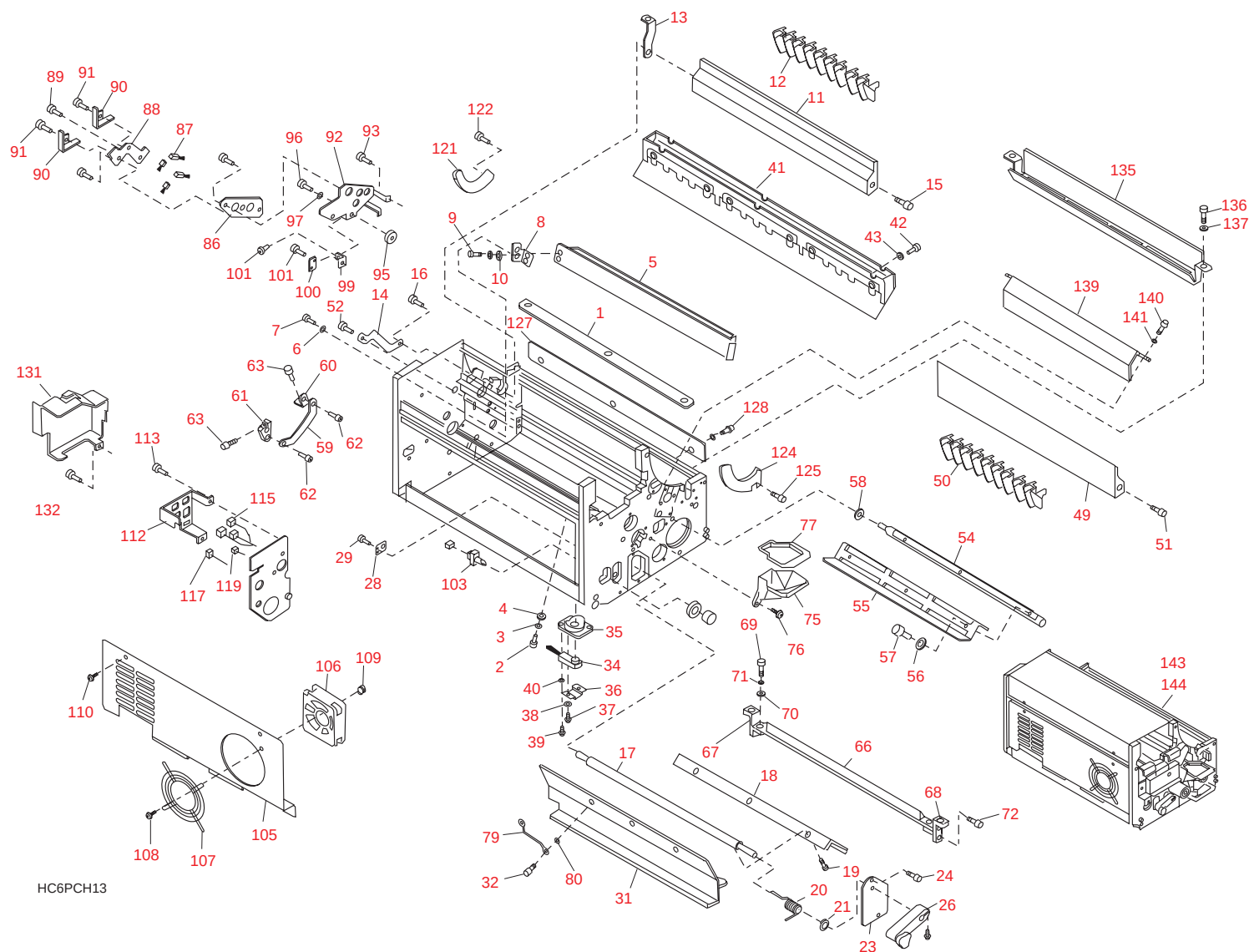
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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 13-           |                |       | Developer Hardware (Sheet 1 of 4)                       |
| -1            |                | NP-1  |                                                         |
| -2            | 57G4439        | 3     | Bolt, Hexagon Socket Hd M3 X 6 (stainless)              |
| -3            | 57G4438        | 3     | Washer, Spring (stainless)                              |
| -4            | 06F0406        | 3     | Washer, Bolt D4 (brass) PP                              |
| -5            |                | NP-1  |                                                         |
| -6            | 06F0406        | 4     | Washer, Bolt D4 (brass) PP                              |
| -7            | 06F0403        | 4     | Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP           |
| -8            |                | NP-1  |                                                         |
| -9            |                | NP-2  |                                                         |
| -10           | 06F0406        | 2     | Washer, Bolt D4 (brass) PP                              |
| -11           |                | NP-1  |                                                         |
| -12           |                | 5-NP  |                                                         |
| -13           |                | NP-1  |                                                         |
| -14           |                | NP-1  |                                                         |
| -15           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M5 X 20 PP                      |
| -16           |                | NP-1  |                                                         |
| -17           |                | NP-1  |                                                         |
| -18           |                | NP-1  |                                                         |
| -19           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -20           |                | NP-1  |                                                         |
| -21           |                | NP-1  |                                                         |
| -23           |                | NP-1  |                                                         |
| -24           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -26           | 88F2507        | 1     | Lever, Exhaust Asm                                      |
| -28           | 63H6490        | 1     | Sensor, Developer Drain Lever (S111)                    |
| -29           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -31           |                | NP-1  |                                                         |



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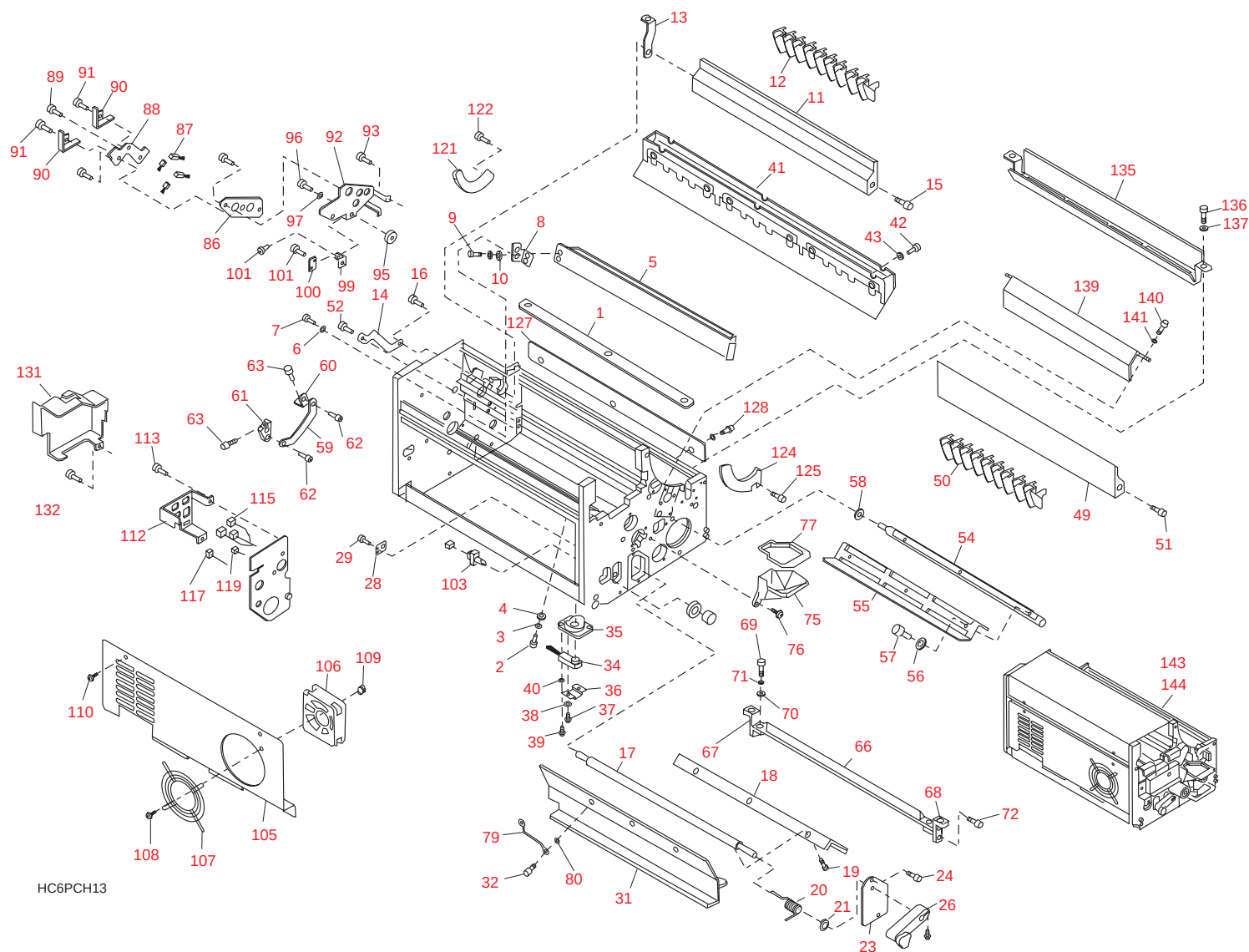
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 13-           |                |       | Developer Hardware (Sheet 2 of 4)                       |
| -32           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -34           | 63H6489        | 1     | Sensor, Toner Control (S107) for toner P/N 1402828      |
| -34           | 02N7110        | 1     | Sensor, Toner Control (S107) for toner P/N 1402717      |
| -35           |                | NP-1  |                                                         |
| -36           |                | NP-1  |                                                         |
| -37           | 06F0402        | 2     | Screw, Phillips Pan Hd (brass) M3 X 8 PP                |
| -38           | 06F0406        | 2     | Washer, Bolt D4 (brass) PP                              |
| -39           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP           |
| -40           | 06F0406        | 2     | Washer, Bolt D4 (brass) PP                              |
| -41           |                | NP-1  |                                                         |
| -42           | 06F0403        | 3     | Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP           |
| -43           | 06F0406        | 3     | Washer, Bolt D4 (brass) PP                              |
| -49           |                | NP-1  |                                                         |
| -50           |                | NP-5  |                                                         |
| -51           |                | NP-1  | Bolt, Hexagon Socket Hd M5 X 20 PP                      |
| -52           |                | NP-1  |                                                         |
| -54           |                | NP-1  |                                                         |
| -55           |                | NP-1  |                                                         |
| -56           | 06F0406        | 3     | Washer, Bolt D4 (brass) PP                              |
| -57           | 06F0403        | 3     | Bolt, Hexagon Socket Hd M4 X 10 (stainless) PP          |
| -58           |                | NP-1  |                                                         |
| -59           |                | NP-1  |                                                         |
| -60           |                | NP-1  |                                                         |
| -61           | 11L5318        | 1     | Arm, Link                                               |
| -62           | 30H6700        | 2     | Screw, Shoulder                                         |
| -63           | 06F0415        | 2     | Bolt, Hexagon Socket Hd M4 X 12 PP                      |
| -66           | 11L5175        | 1     | Doctor, Spring                                          |
| -67           |                | NP-1  |                                                         |
| -68           |                | NP-1  |                                                         |



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| Asm-Index | Part Number | Units | Description                                             |
|-----------|-------------|-------|---------------------------------------------------------|
| 13-       |             |       | Developer Hardware (Sheet 3 of 4)                       |
| -69       |             | NP-2  |                                                         |
| -70       | 06F0406     | 2     | Washer, Bolt D3 (brass) PP                              |
| -71       | 57G4438     | 2     | Washer, Spring (stainless)                              |
| -72       | 06F0404     | 4     | Bolt, Hexagon Socket Hd M4 X 12 (stainless) PP          |
| -75       | 88F2523     | 1     | Inlet, Developer Mix                                    |
| -76       | 06F0401     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -77       | 88F2522     | 1     | Cap, Developer Mix Inlet                                |
| -79       |             | NP-1  |                                                         |
| -80       | 06F0406     | 1     | Washer, Toothed D5 PP                                   |
| -86       |             | NP-1  |                                                         |
| -87       | 06F0081     | 4     | Brush, Carbon                                           |
| -88       |             | NP-1  |                                                         |
| -89       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -90       | 57G5957     | 2     | Terminal, Bias                                          |
| -91       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -92       |             | NP-1  |                                                         |
| -93       | 06F0401     | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -95       | 88F2548     | 1     | Pulley, Idler Asm                                       |
| -95       | 88F2548     | 1     | Idler, Pulley Asm                                       |
| -96       | 06F0411     | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -97       | 06F0405     | 1     | Washer PP                                               |
| -99       |             | NP-1  |                                                         |
| -100      | 63H6490     | 1     | Sensor, Conveyor Roll Rotation (S110)                   |
| -101      | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -103      | 06F0059     | 1     | Switch, Developer Run (S109)                            |
| -105      |             | NP-1  |                                                         |
| -106      | 24H8035     | 1     | Fan, Developer Cooling (B101)                           |

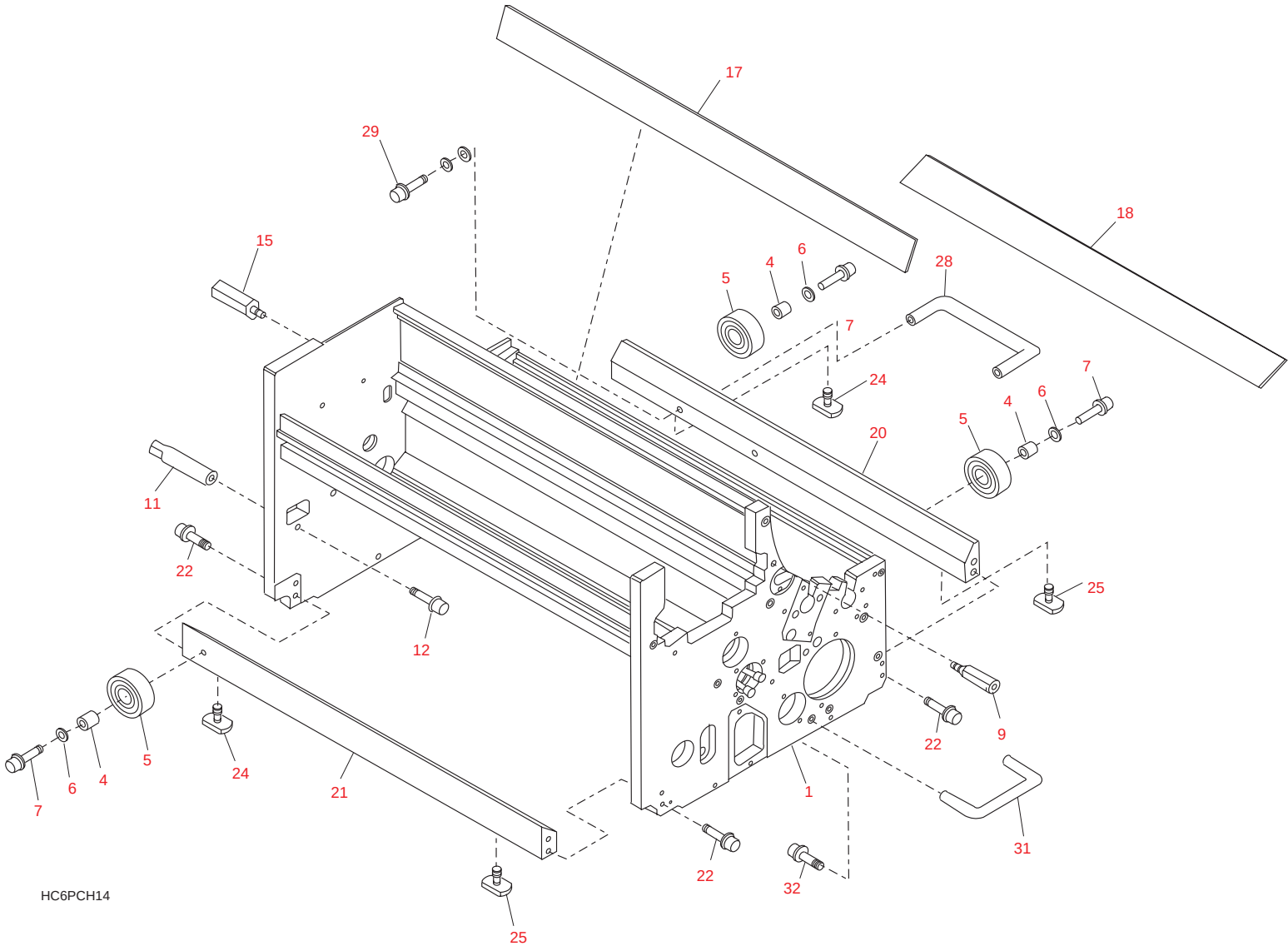




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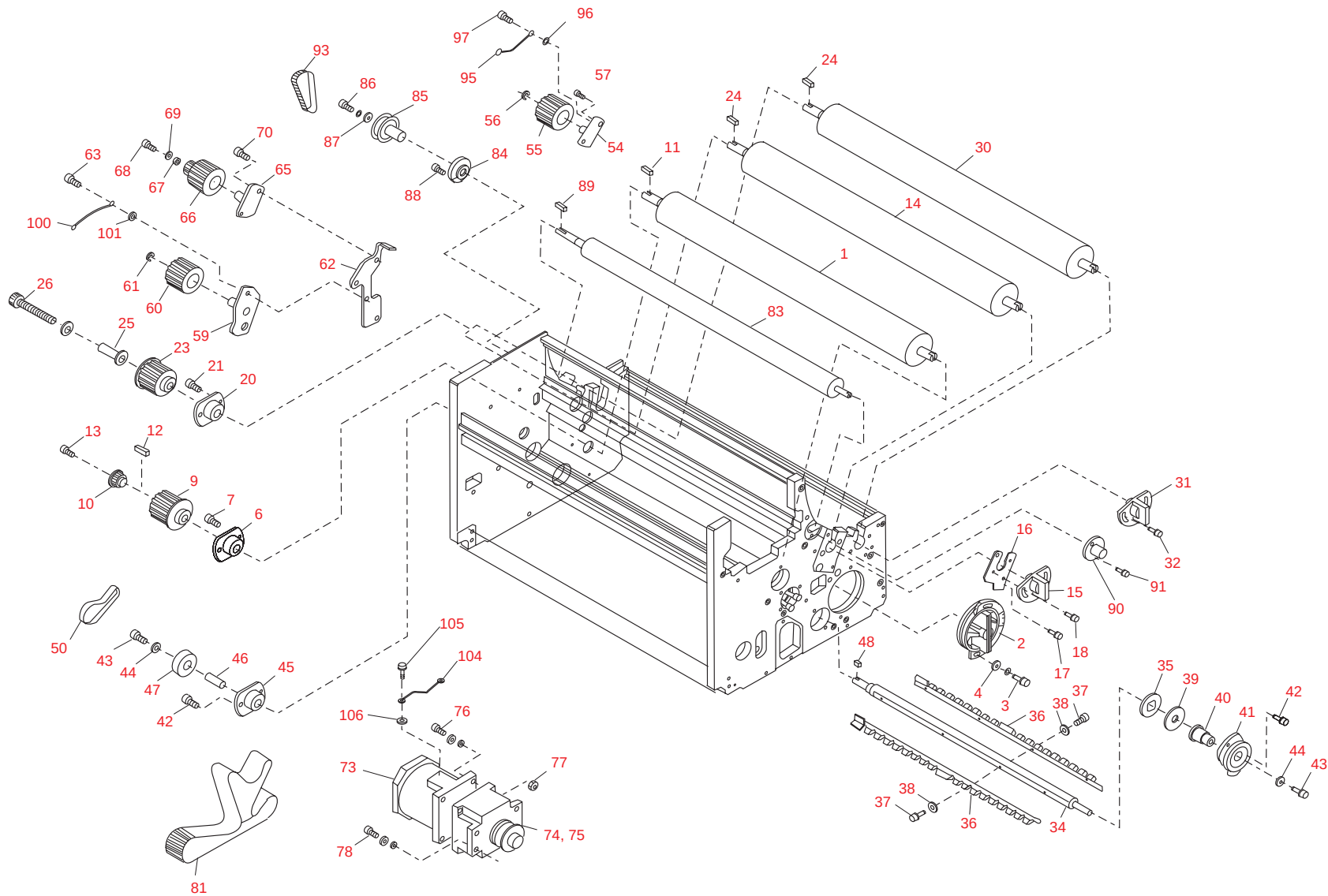
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 13-           |                |       | Developer Hardware (Sheet 4 of 4)                       |
| -107          | 06F0569        | 1     | Guard, Finger                                           |
| -107          | 24H8191        | 1     | Guard, Fan                                              |
| -108          | 06F0413        | 2     | Screw, Bind Hd M4 X 50 PP                               |
| -109          | 06F0407        | 2     | Nut, Flanged M4 PP                                      |
| -110          | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -112          |                | NP-1  |                                                         |
| -113          | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -115          |                | NP-1  |                                                         |
| -117          |                | NP-1  |                                                         |
| -119          |                | NP-1  |                                                         |
| -121          | 63H6499        | 1     | Drum, Seal (Developer)                                  |
| -122          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -124          | 63H6498        | 1     | Seal, Drum (Developer)                                  |
| -125          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -127          |                | NP-1  |                                                         |
| -128          | 06F0404        | 3     | Screw, Phillips Pan Hd M4 X 8 (brass) PP                |
| -131          |                | NP-1  |                                                         |
| -132          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -135          |                | NP-1  |                                                         |
| -136          | 06F0403        | 2     | Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP           |
| -137          | 06F0406        | 2     | Washer, Bolt D4 (brass) PP                              |
| -139          |                | NP-1  |                                                         |
| -140          | 06F0403        | 2     | Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP           |
| -141          | 06F0406        | 2     | Washer, Bolt D4 (brass) PP                              |
| -143          | 11L6000        | 1     | Developer Unit, 50 Hz                                   |
| -144          | 11L5999        | 1     | Developer Unit, 60 Hz                                   |

# Assembly 14: Developer Hardware



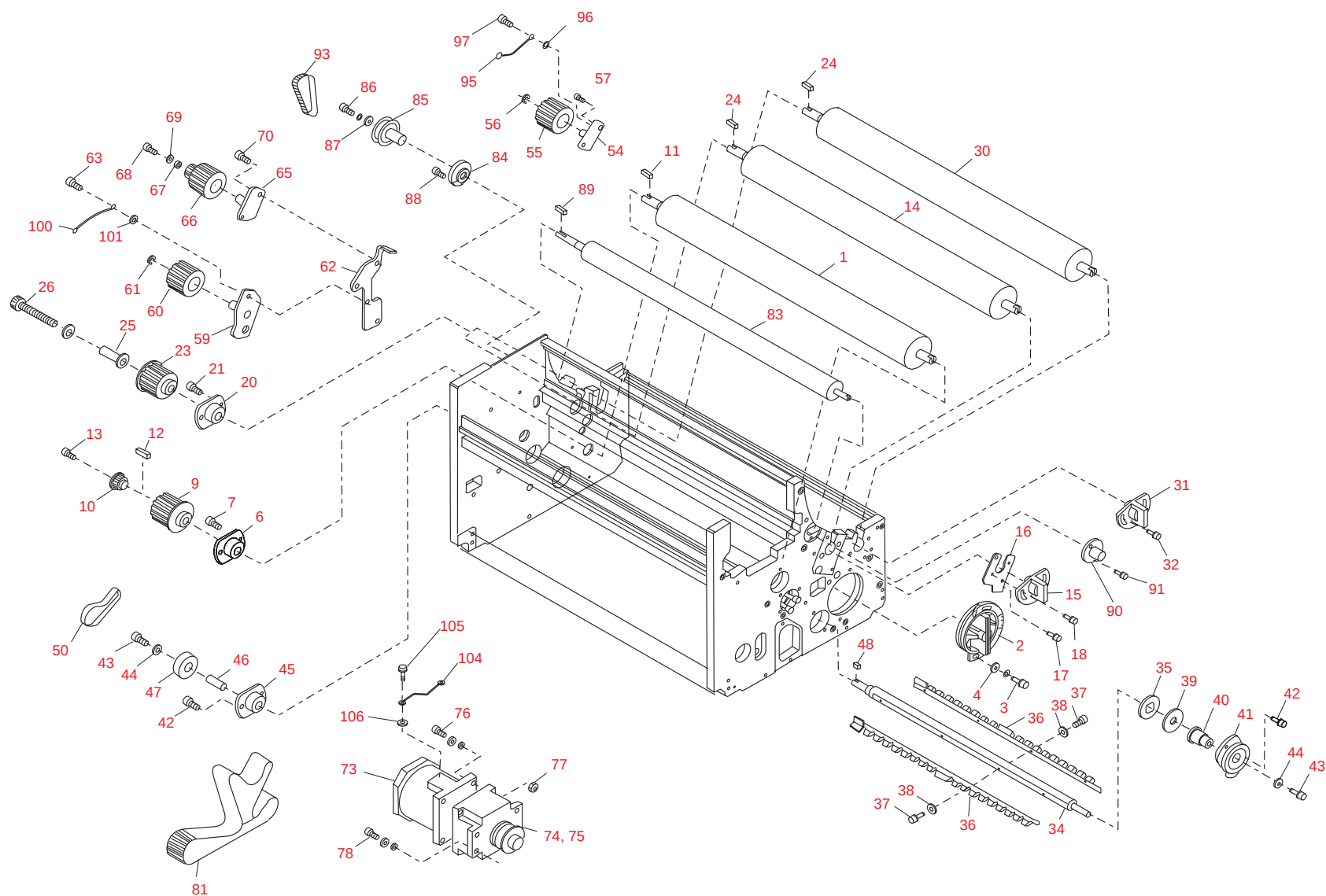
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 14-           |                |       | Developer Hardware (Sheet 1 of 1)                        |
| -1            |                | NP-1  |                                                          |
| -4            |                | NP-3  |                                                          |
| -5            | 06F0079        | 1     | Bearing, Ball                                            |
| -6            | 06F0417        | 3     | Washer, Press PP                                         |
| -7            | 06F0415        | 3     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP |
| -9            |                | NP-1  |                                                          |
| -11           |                | NP-2  |                                                          |
| -12           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP |
| -15           |                | NP-2  |                                                          |
| -17           |                | NP-1  |                                                          |
| -18           |                | NP-1  |                                                          |
| -20           |                | NP-1  |                                                          |
| -21           |                | NP-1  |                                                          |
| -22           | 06F0415        | 8     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP |
| -24           |                | NP-2  |                                                          |
| -25           |                | NP-2  |                                                          |
| -28           |                | NP-1  |                                                          |
| -29           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 25 PP                       |
| -31           |                | NP-1  |                                                          |
| -32           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |

# Assembly 15: Developer Hardware



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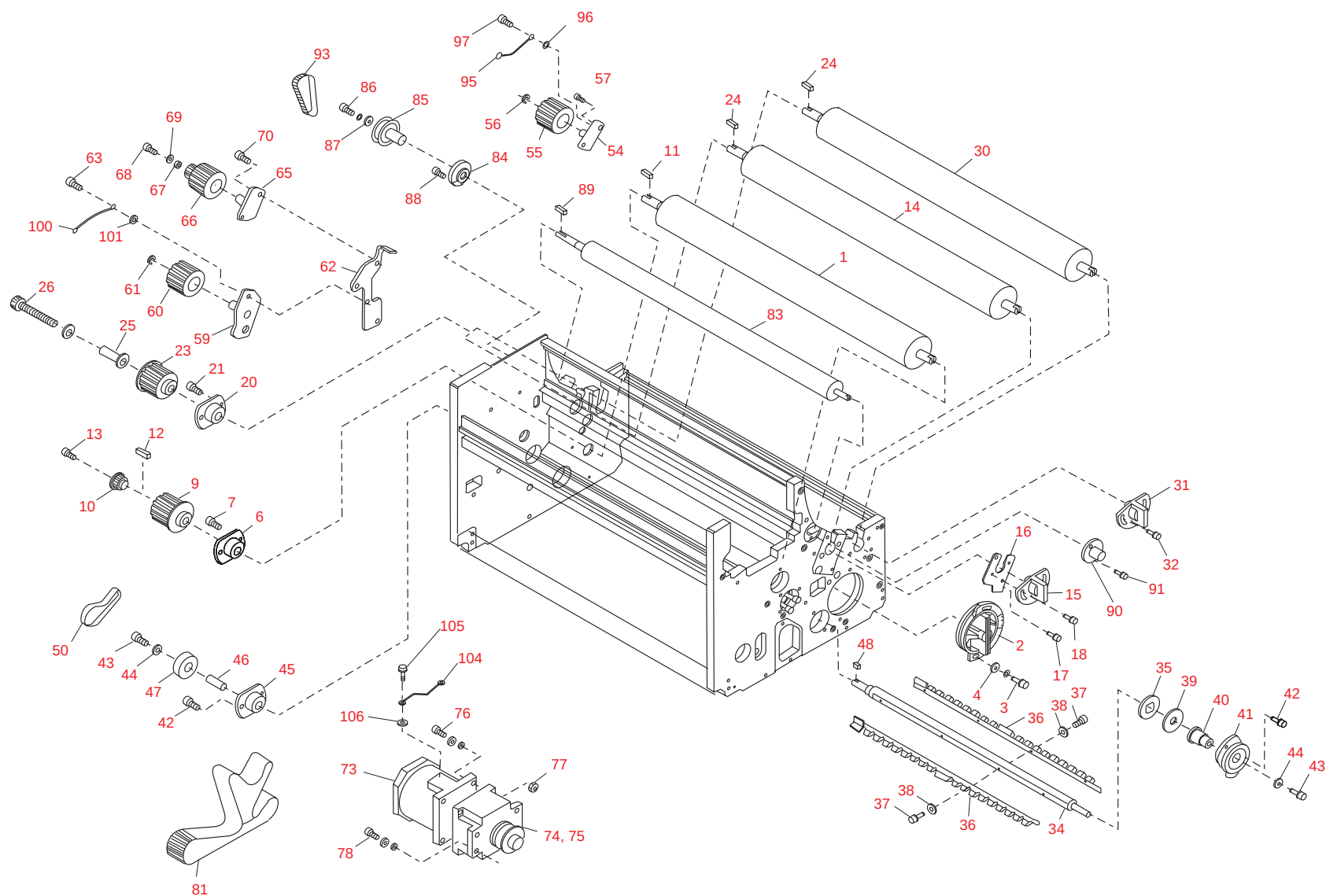
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 15-           |                |       | Developer Hardware (Sheet 1 of 3)                        |
| -1            | 63H6500        | 1     | Roll, Conveyor                                           |
| -2            |                | NP-1  | Flange, Conveyor Roll Front                              |
| -3            |                | NP-2  |                                                          |
| -4            | 06F0405        | 2     | Washer, Bolt D6 PP                                       |
| -6            | 63H6512        | 1     | Flange, Conveyor Roll Rear                               |
| -7            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -9            |                | NP-1  |                                                          |
| -10           |                | NP-1  |                                                          |
| -11           |                | NP-1  |                                                          |
| -12           | 06F0408        | 1     | Key, 4 X 4 X 10 PP                                       |
| -13           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP |
| -14           | 63H6502        | 1     | Mag Roll B                                               |
| -15           |                | NP-1  |                                                          |
| -16           |                | NP-1  | Bolt, Hexagon Socket Hd M6 X 25 PP                       |
| -17           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP  |
| -18           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -20           | 63H6512        | 2     | Flange Asm (Dev)                                         |
| -21           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -23           |                | NP-2  |                                                          |
| -24           |                | NP-2  |                                                          |
| -25           |                | NP-2  |                                                          |
| -26           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 38 PP                       |
| -30           | 63H6501        | 1     | Mag Roll A                                               |
| -31           |                | NP-1  |                                                          |
| -32           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -34           | 63H7095        | 1     | Shaft, Developer Mixing Paddle                           |
| -35           |                | NP-1  |                                                          |
| -36           | 63H7094        | 2     | Paddle, Developer Mixing                                 |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 15-           |                |       | Developer Hardware (Sheet 2 of 3)                       |
| -37           |                | NP-8  |                                                         |
| -38           | 06F0406        | 8     | Washer, D4 (brass) PP                                   |
| -39           |                | NP-1  |                                                         |
| -40           |                | NP-1  |                                                         |
| -41           | 63H6511        | 1     | Flange, Paddle Asm Front                                |
| -42           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -43           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -44           | 06F0405        | 2     | Washer PP                                               |
| -45           | 63H6510        | 1     | Flange, Paddle Asm Rear                                 |
| -46           |                | NP-1  |                                                         |
| -47           | 38L0833        | 1     | Pulley, Mixing Paddle Drive                             |
| -48           | 06F0408        | 1     | Key, 4 X 4 X 10 PP                                      |
| -50           | 63H6515        | 1     | Belt, Developer Mixing Paddle                           |
| -54           |                | NP-1  |                                                         |
| -55           |                | NP-1  |                                                         |
| -56           |                | NP-1  |                                                         |
| -57           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -59           |                | NP-1  |                                                         |
| -60           | 57G4409        | 1     | Pulley, Idler Asm                                       |
| -61           |                | NP-1  |                                                         |
| -62           |                | NP-1  |                                                         |
| -63           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -65           |                | NP-1  |                                                         |
| -66           | 63H6504        | 1     | Pulley Asm, Scavenger Roll Idler                        |
| -67           |                | NP-1  |                                                         |
| -68           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -69           | 06F0405        | 1     | Washer PP                                               |
| -70           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |

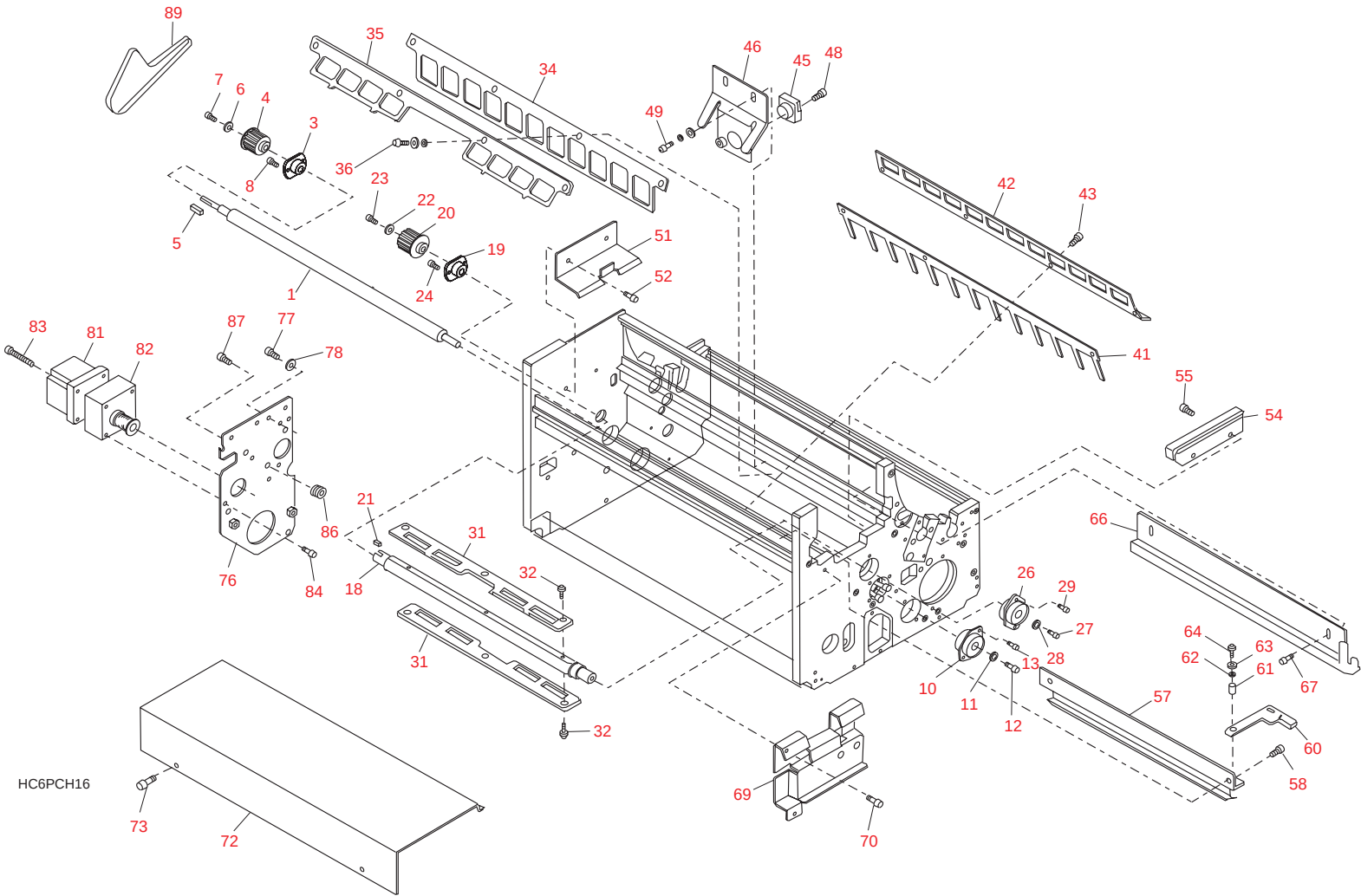




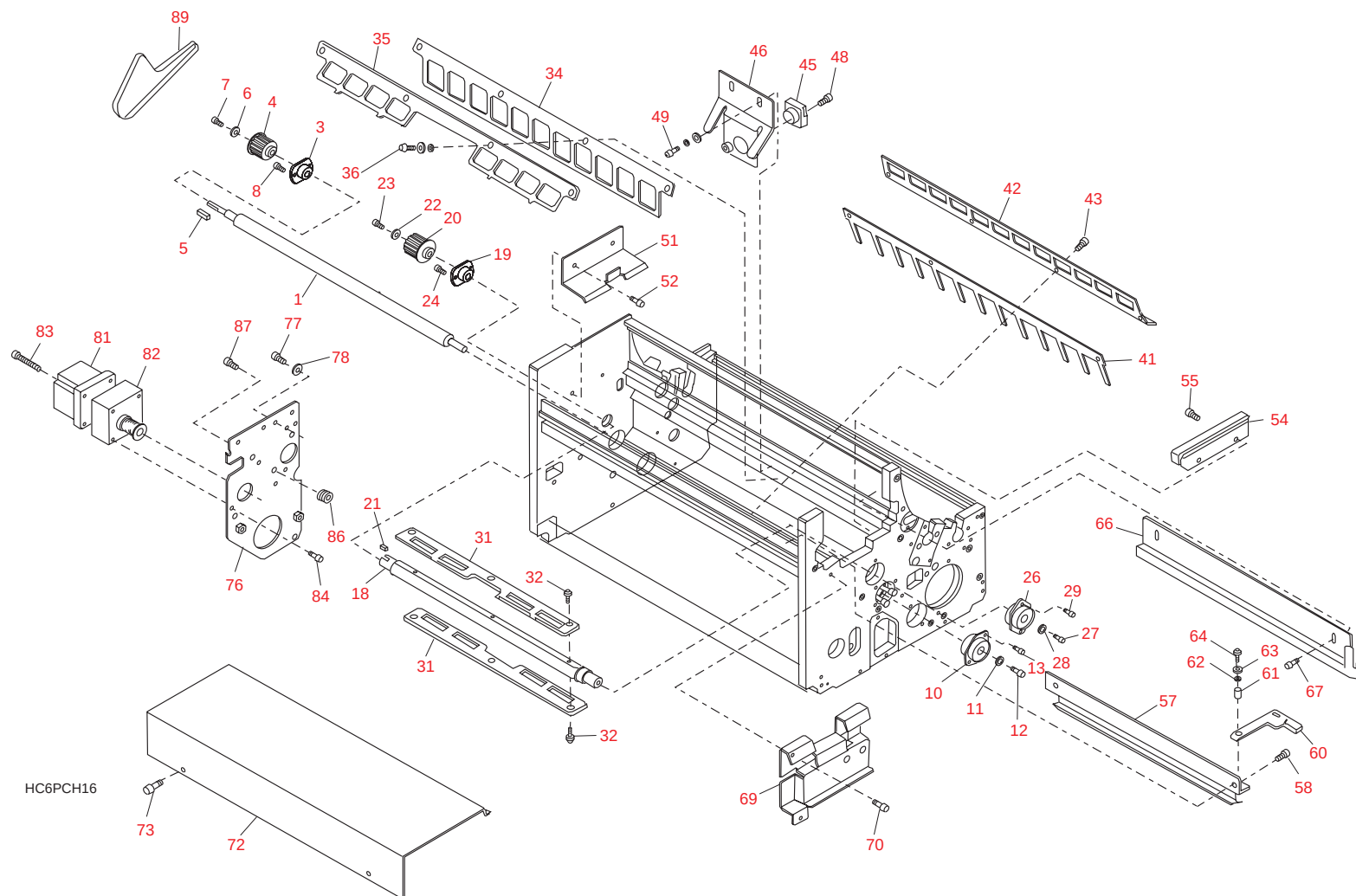
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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 15-           |                |       | Developer Hardware (Sheet 3 of 3)                       |
| -73           | 57G2538        | 1     | Motor, Mag Brush (M101)                                 |
| -74           | 63H6505        | 1     | Gearhead, Mag brush 50Hz Dev                            |
| -75           | 63H6506        | 1     | Gearhead, Mag brush 60Hz Dev                            |
| -76           | 06F0414        | 3     | Bolt, Hexagon Socket Hd M6 X 25 PP                      |
| -77           | 06F0407        | 3     | Nut M6 PP                                               |
| -78           |                | NP-2  |                                                         |
| -81           | 63H6514        | 1     | Belt, Mag Brush Drive                                   |
| -83           | 63H6509        | 1     | Roll, Scavenger                                         |
| -84           |                | NP-1  |                                                         |
| -85           |                | NP-1  |                                                         |
| -86           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP |
| -87           | 06F0405        | 1     | Washer, PP                                              |
| -88           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -89           | 06F0408        | 1     | Key, 3 X 3 X 10 PP                                      |
| -90           |                | NP-1  |                                                         |
| -91           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -93           |                | 1     | Belt, Scavenger Drive                                   |
| -95           |                | NP-1  |                                                         |
| -96           | 06F0406        | 1     | Washer, Toothed D4 PP                                   |
| -97           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -100          |                | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -101          | 06F0406        | 1     | Washer, D5 Toothed                                      |
| -104          |                | NP-1  |                                                         |
| -105          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -106          | 06F0406        | 1     | Washer, Toothed D4 PP                                   |

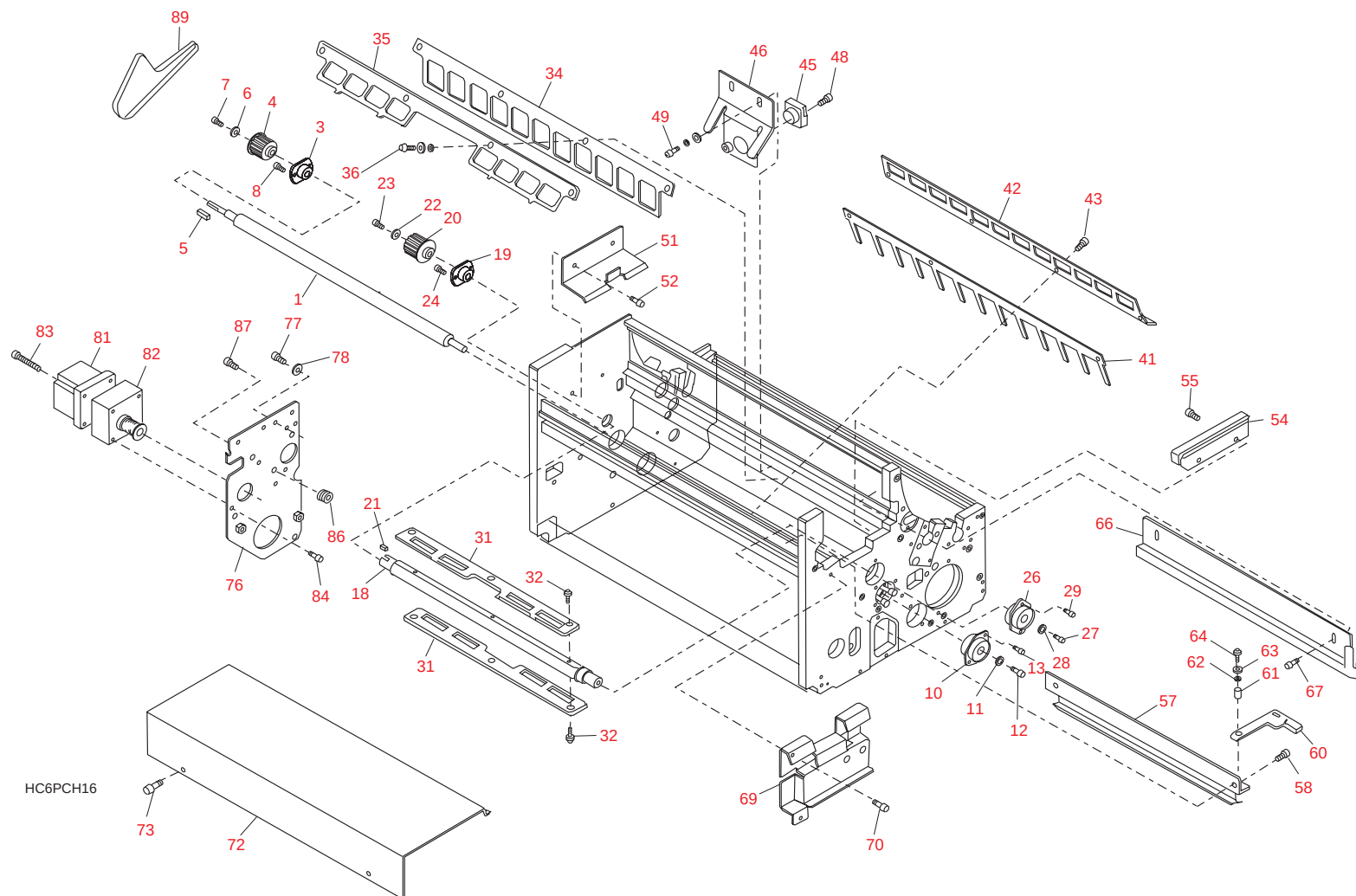
# Assembly 16: Developer Hardware



| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 16-           |                |       | Developer Hardware (Sheet 1 of 3)                       |
| -1            | 63H6516        | 1     | Roll, Toner Feed                                        |
| -3            | 63H6512        | 1     | Flange Asm                                              |
| -4            |                | NP-1  |                                                         |
| -5            | 06F0408        | 1     | Key, 4 X 4 X 10 PP                                      |
| -6            | 06F0405        | 1     | Washer PP                                               |
| -7            | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -8            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -10           | 63H6513        | 1     | Flange Asm                                              |
| -11           | 06F0405        | 1     | Washer PP                                               |
| -12           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -13           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -18           |                | NP-1  |                                                         |
| -19           | 63H6512        | 1     | Flange Asm                                              |
| -20           | 38L0834        | 1     | Pulley, Toner Feed                                      |
| -21           | 06F0408        | 1     | Key, 4 X 4 X 10 PP                                      |
| -22           | 06F0405        | 1     | Washer PP                                               |
| -23           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -24           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -26           | 63H6513        | 1     | Flange Asm                                              |
| -27           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -28           | 06F0405        | 1     | Washer PP                                               |
| -29           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -31           |                | NP-2  |                                                         |
| -32           | 06F0411        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -34           |                | NP-1  |                                                         |
| -35           |                | NP-1  |                                                         |
| -36           | 06F0404        | 4     | Screw, Phillips Pan Hd M4 X 8 (brass) PP                |



| Asm-<br>Index | Part<br>Number | Units | Description                                               |
|---------------|----------------|-------|-----------------------------------------------------------|
| 16-           |                |       | Developer Hardware (Sheet 2 of 3)                         |
| -41           |                | NP-1  | • Flange and Bearing Asm                                  |
| -42           |                | NP-1  | •                                                         |
| -43           | 06F0411        | 4     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -45           | 63H6517        | 1     | Sensor, Toner Empty (S108)                                |
| -46           |                | NP-1  |                                                           |
| -48           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP   |
| -49           | 06F0404        | 2     | Screw, Phillips Pan Hd M4 X 18 (brass) PP                 |
| -51           |                | NP-1  |                                                           |
| -52           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP   |
| -54           |                | NP-1  |                                                           |
| -55           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP   |
| -57           |                | NP-1  |                                                           |
| -58           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP    |
| -60           |                | NP-1  |                                                           |
| -61           |                | NP-1  |                                                           |
| -62           |                | NP-1  |                                                           |
| -63           |                | NP-1  |                                                           |
| -64           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP   |
| -66           |                | NP-1  |                                                           |
| -67           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP    |
| -69           |                | NP-1  |                                                           |
| -70           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP   |
| -72           |                | NP-1  |                                                           |
| -73           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP    |
| -76           |                | NP-1  |                                                           |
| -77           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP   |
| -78           | 06F0417        | 4     | Washer, Press PP                                          |

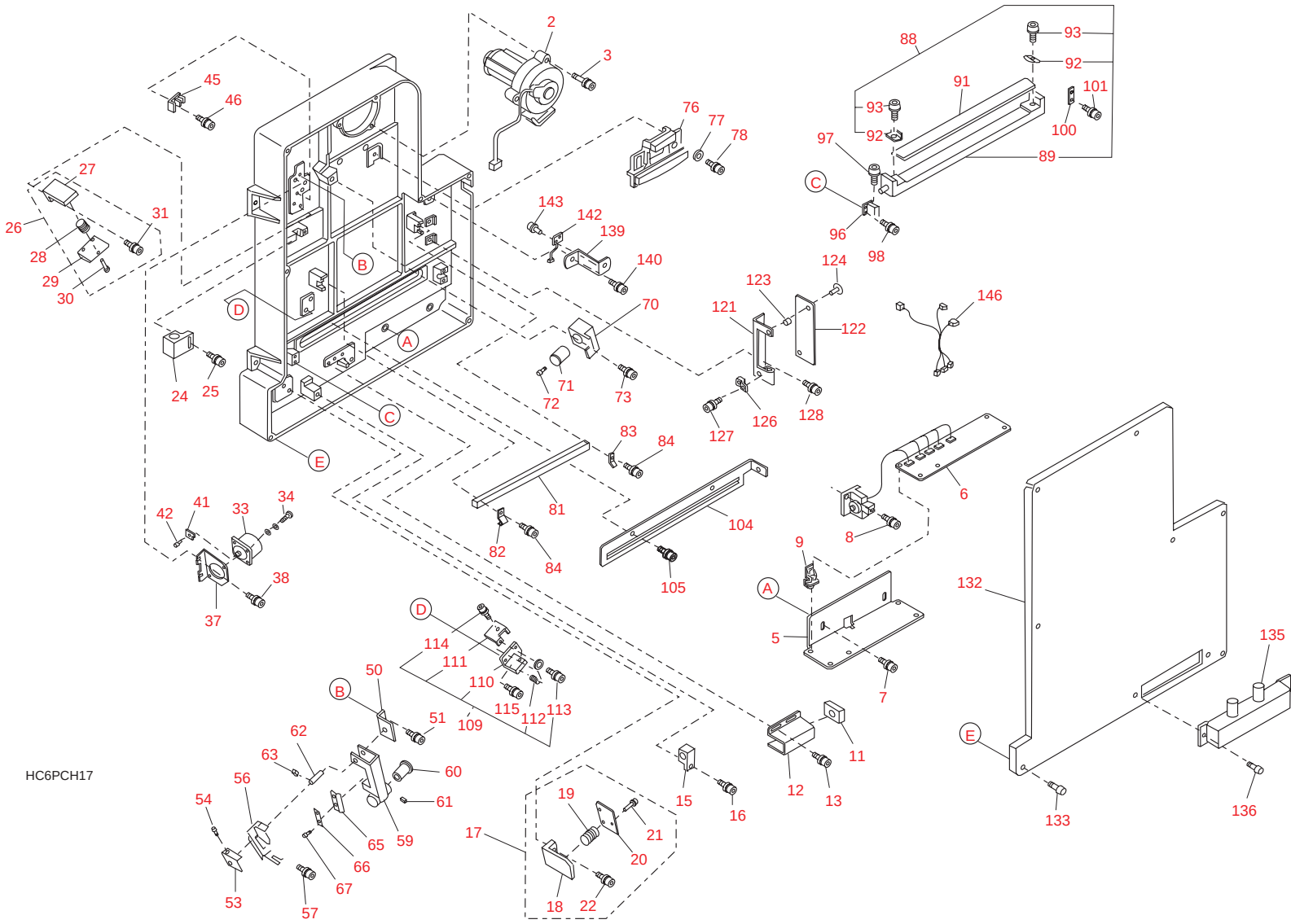


**Assembly 16: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                      |
|-----------------------|------------------------|--------------|---------------------------------------------------------|
| 16-                   |                        |              | Developer Hardware (Sheet 3 of 3)                       |
| -81                   | 63H6520                | 1            | Motor, Toner Feed (M102)                                |
| -82                   | 63H6518                | 1            | Gearhead, Toner Feed Mech Asm                           |
| -83                   |                        | NP-4         |                                                         |
| -84                   |                        | NP-2         |                                                         |
| -86                   |                        | NP-1         |                                                         |
| -87                   | 06F0401                | 1            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -89                   | 63H6519                | 1            | Belt, Toner Feed                                        |

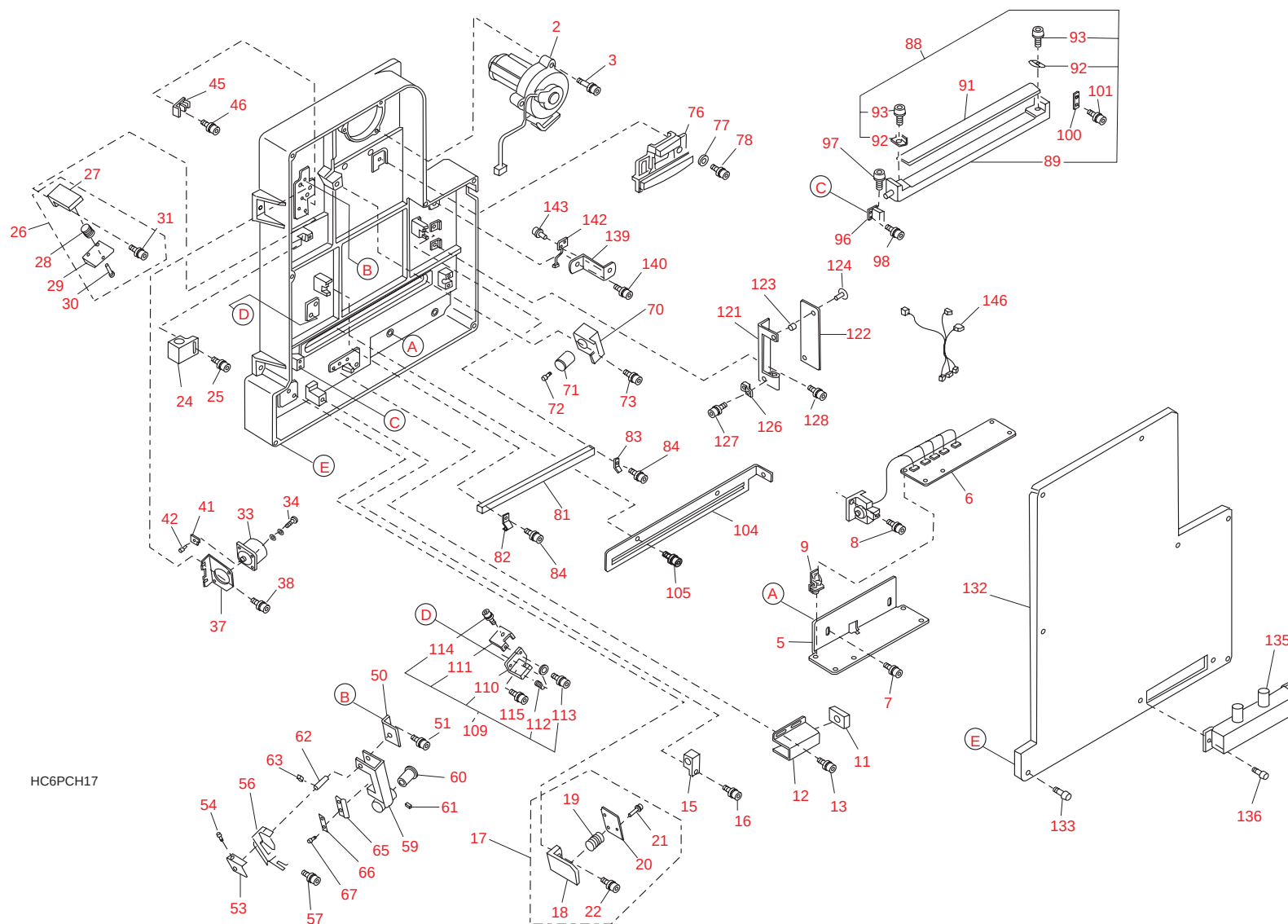


# Assembly 17: Printhead



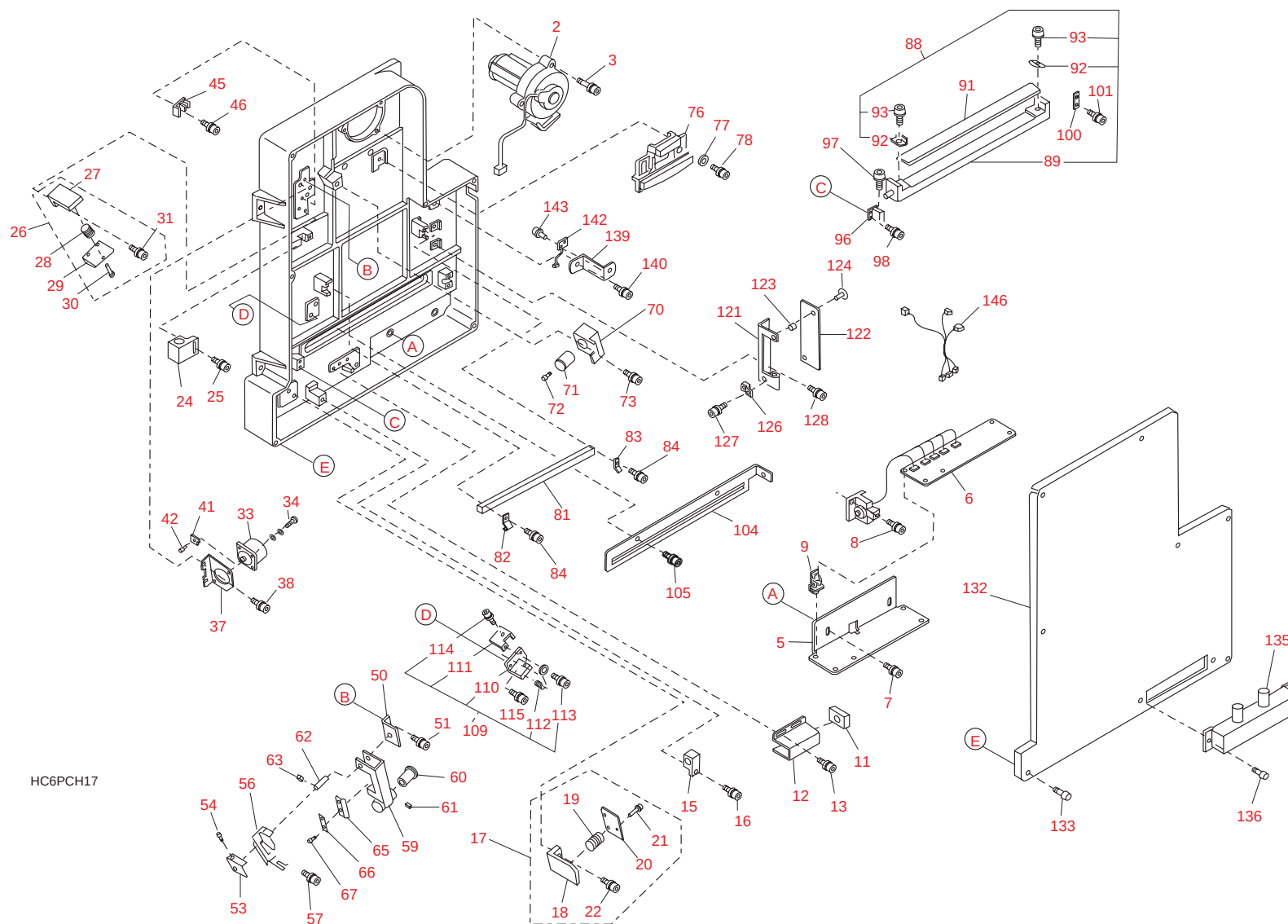
HC6PCH17

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 17-           |                |       | Printhead (Sheet 1 of 4)                                 |
| -2            | 63H6521        | 1     | Motor, Mirror (M501)                                     |
| -3            | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP  |
| -5            |                | NP-1  |                                                          |
| -6            | 24L3322        | 1     | Card, LD272 (Laser Diode)                                |
| -7            | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -8            | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -9            |                | NP-6  |                                                          |
| -11           |                | NP-1  | Foam                                                     |
| -12           |                | NP-1  |                                                          |
| -13           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -15           |                | NP-1  | Lens, L2                                                 |
| -16           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -17           |                | NP-1  | Mirror, M1                                               |
| -18           |                | NP-1  | Holder, Cylinder Asm                                     |
| -19           | 88F2629        | 1     | Spring, Mirror 1                                         |
| -20           |                | NP-1  |                                                          |
| -21           | 88F2631        | 3     | Screw, Adjust                                            |
| -22           | 06F0411        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP |
| -24           |                | NP-1  |                                                          |
| -25           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP |
| -26           |                | NP-1  | Mirror, M2                                               |
| -27           |                | NP-1  |                                                          |
| -28           | 88F2629        | 1     | Spring, Mirror 2                                         |
| -29           |                | NP-1  | Holder                                                   |
| -30           | 88F2631        | 3     | Screw, Adjust                                            |
| -31           | 06F0411        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP |
| -33           | 30H6819        | 1     | Motor, L2 Resolution Lens (M502)                         |
| -34           |                | NP-2  |                                                          |



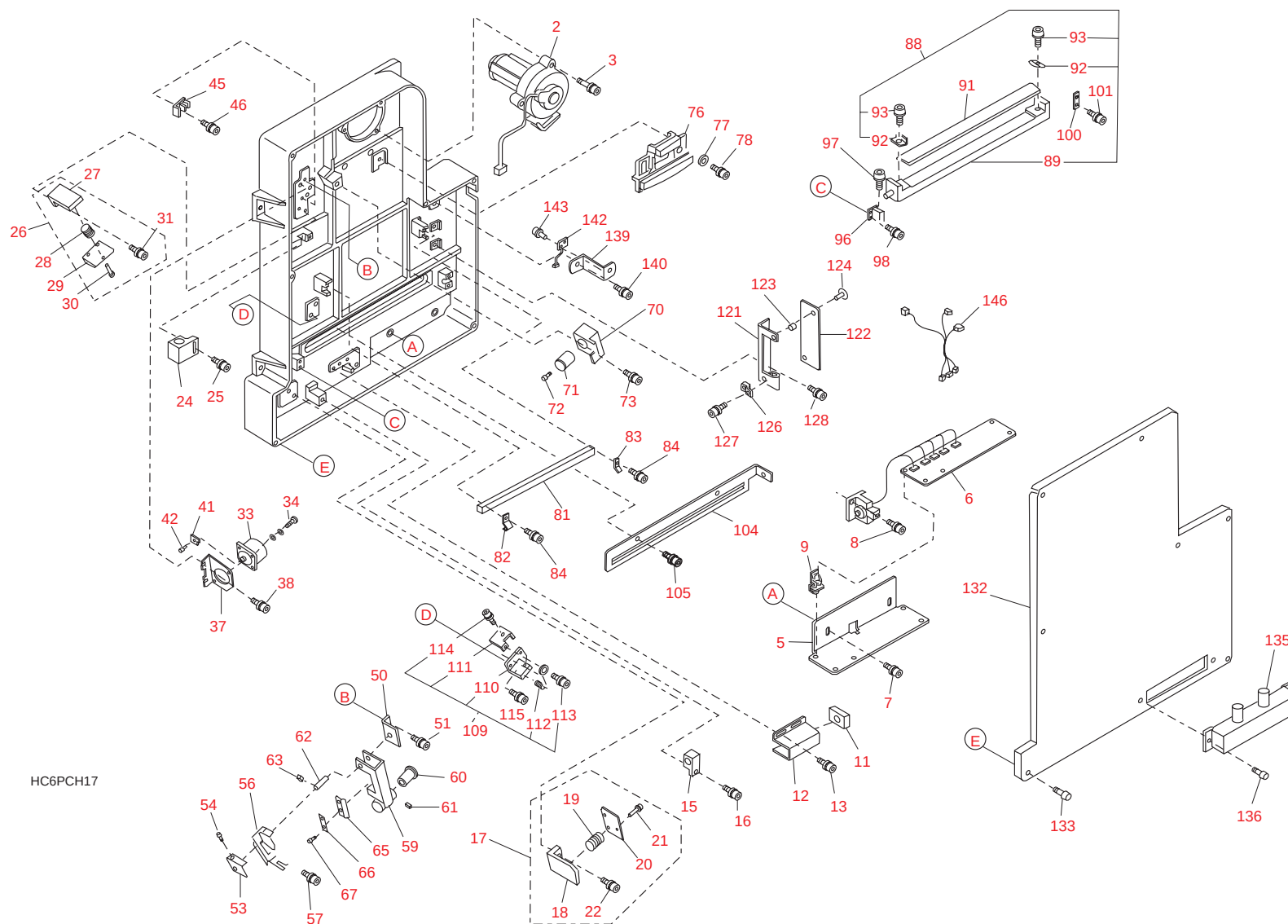
HC6PCH17

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 17-           |                |       | Printhead (Sheet 2 of 4)                                 |
| -37           | 30H6820        | 1     | Holder, Motor                                            |
| -38           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -41           |                | NP-1  |                                                          |
| -42           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -45           | 30H6814        | 1     | Sensor, Resolution Lens (S503)                           |
| -46           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP  |
| -50           |                | NP-1  |                                                          |
| -51           |                | NP-2  |                                                          |
| -53           |                | NP-1  |                                                          |
| -54           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -56           |                | NP-1  |                                                          |
| -57           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -59           |                | NP-1  |                                                          |
| -60           |                | NP-1  |                                                          |
| -61           |                | NP-1  |                                                          |
| -62           |                | NP-1  |                                                          |
| -63           | 88F3122        | 2     | Ring, Retaining                                          |
| -65           |                | NP-1  |                                                          |
| -66           |                | NP-1  |                                                          |
| -67           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -70           |                | NP-1  |                                                          |
| -71           |                | NP-1  | Lens, Cyl                                                |
| -72           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -73           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP |
| -76           |                | NP-1  | Lens, F-Theta                                            |
| -77           | 06F0417        | 2     | Washer, Press PP                                         |



HC6PCH17

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 17-           |                |       | Printhead (Sheet 3 of 4)                                 |
| -78           | 06F0403        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP |
| -81           |                | NP-1  | Lens, Long                                               |
| -82           |                | NP-1  |                                                          |
| -83           |                | NP-1  |                                                          |
| -84           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -88           |                | NP-1  | Mirror Asm, Return                                       |
| -89           |                | NP-1  | Holder Asm, Return Mirror                                |
| -91           |                | NP-1  |                                                          |
| -92           |                | NP-2  |                                                          |
| -93           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -96           | 88F3389        | 1     | Holder, Return Mirror                                    |
| -97           | 06F0411        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP |
| -98           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -100          | 04H0804        | 1     | Clamp, Return Mirror                                     |
| -101          | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -104          |                | NP-1  |                                                          |
| -105          | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -109          |                | NP-1  |                                                          |
| -110          |                | NP-1  |                                                          |
| -111          |                | NP-1  |                                                          |
| -112          |                | NP-1  |                                                          |
| -113          | 06F0403        | 1     | Bolt, Hexagon Socket Hd M3 X 20 PP                       |
| -114          | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -115          | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -121          |                | NP-1  |                                                          |
| -122          | 63H6480        | 1     | Card, Beam Betect (BD171)                                |



HC6PCH17

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 17-           |                |       | Printhead (Sheet 4 of 4)                                 |
| -123          | 06F0957        | 2     | Collar                                                   |
| -124          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP  |
| -126          | 08H7680        | 1     | Holder, Sensor                                           |
| -127          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP  |
| -128          | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16    |
| -132          |                | NP-1  | Cover, Printhead                                         |
| -133          | 06F0401        | 7     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -135          |                | NP-1  | Duct, Cooling                                            |
| -136          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -139          |                | NP-1  |                                                          |
| -140          | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -142          |                | 1     | Switch, Printhead Cover (S502)                           |
| -143          | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP  |
| -146          |                | NP-1  |                                                          |



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## **Assembly 18: No Assembly 18 for this Printer**

**Assembly 18: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b> |
|-----------------------|------------------------|--------------|--------------------|
| 18-                   |                        |              | Not Used           |

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## **Assembly 19: No Assembly 19 for this Printer**

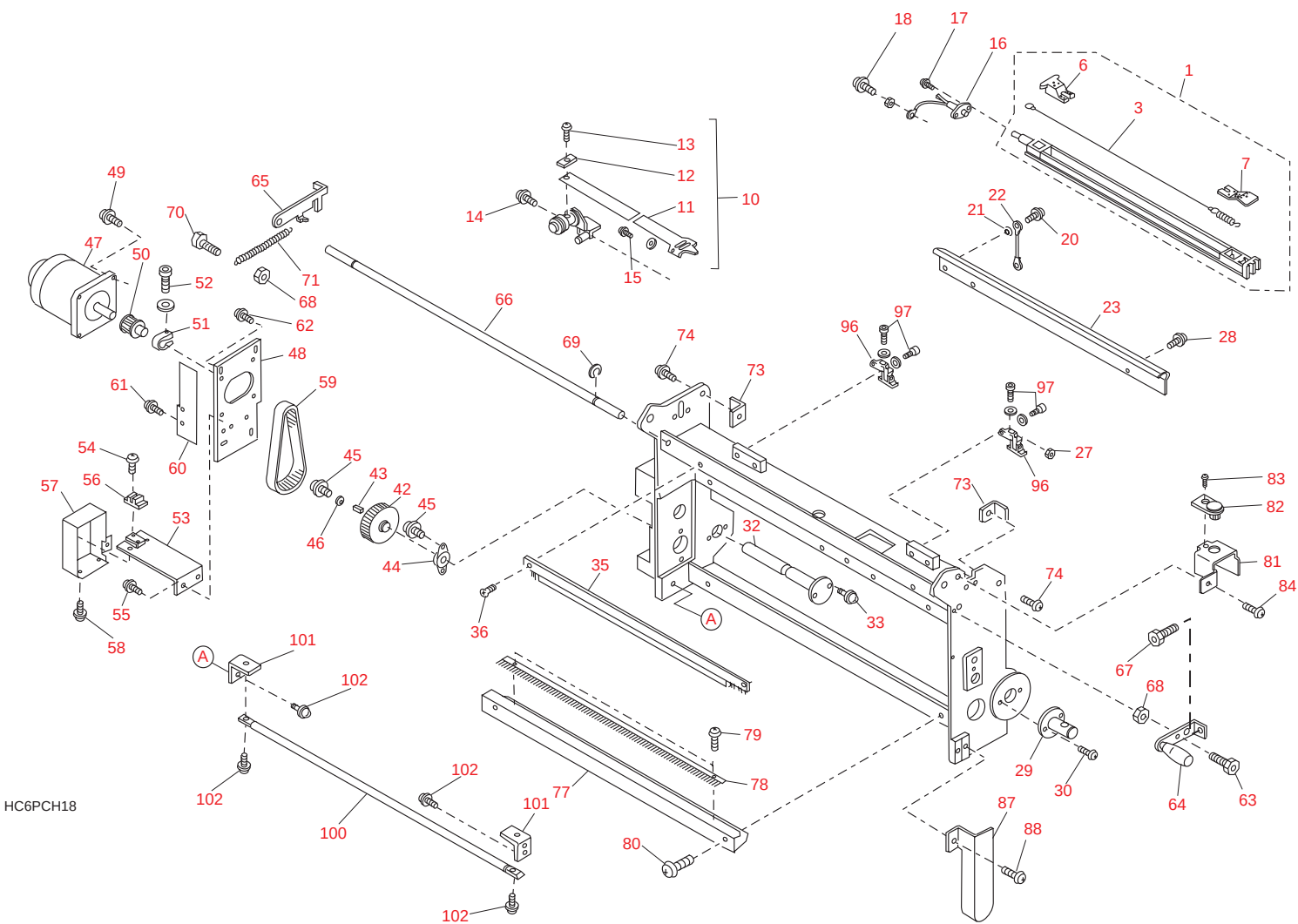
| Asm-<br>Index | Part<br>Number | Units | Description |
|---------------|----------------|-------|-------------|
| 19-           |                |       | Not Used    |

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## **Assembly 20: No Assembly 20 for this Printer**

| Asm-<br>Index | Part<br>Number | Units | Description |
|---------------|----------------|-------|-------------|
| 20-           |                |       | Not Used    |

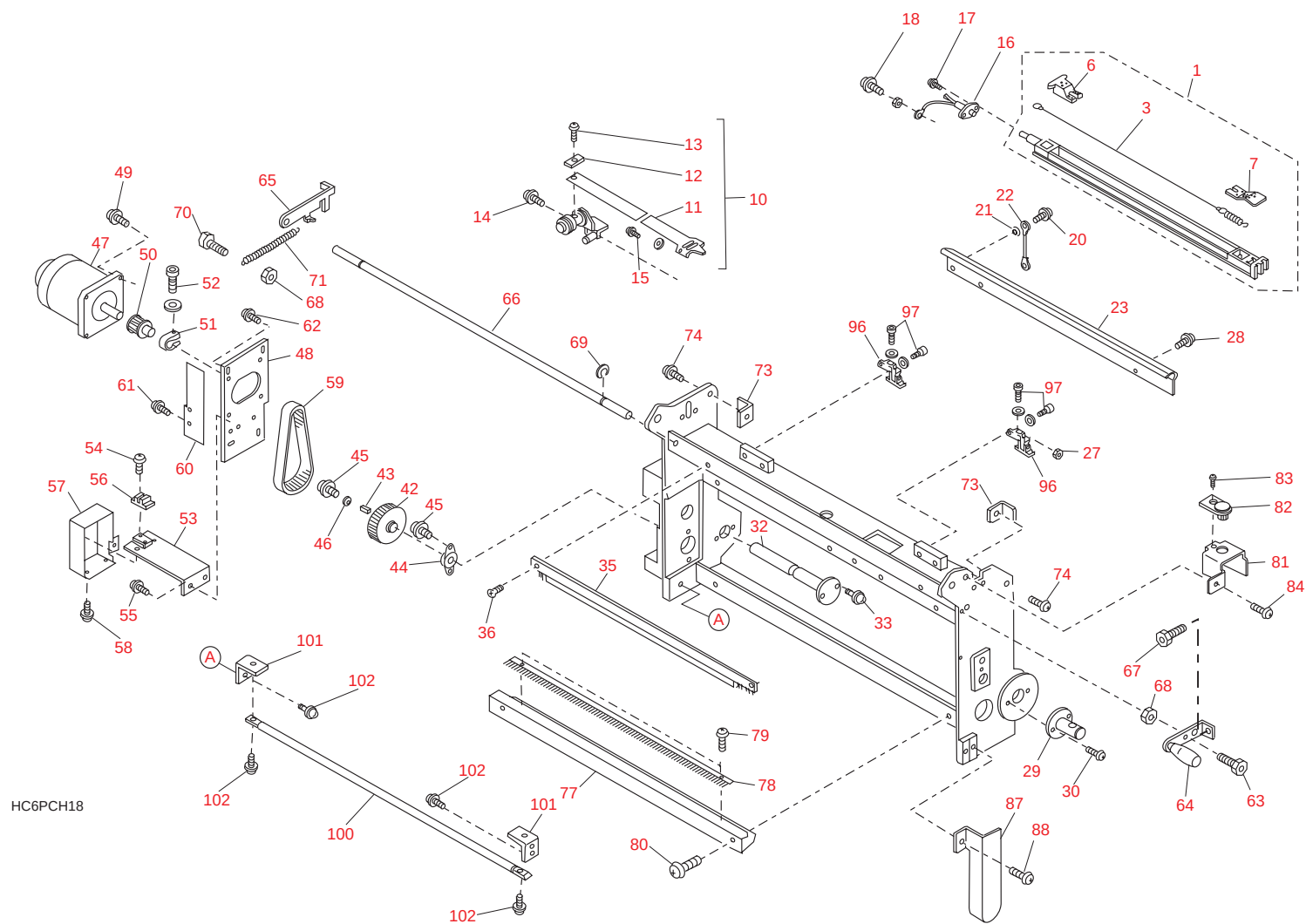
# Assembly 21: Transfer Station



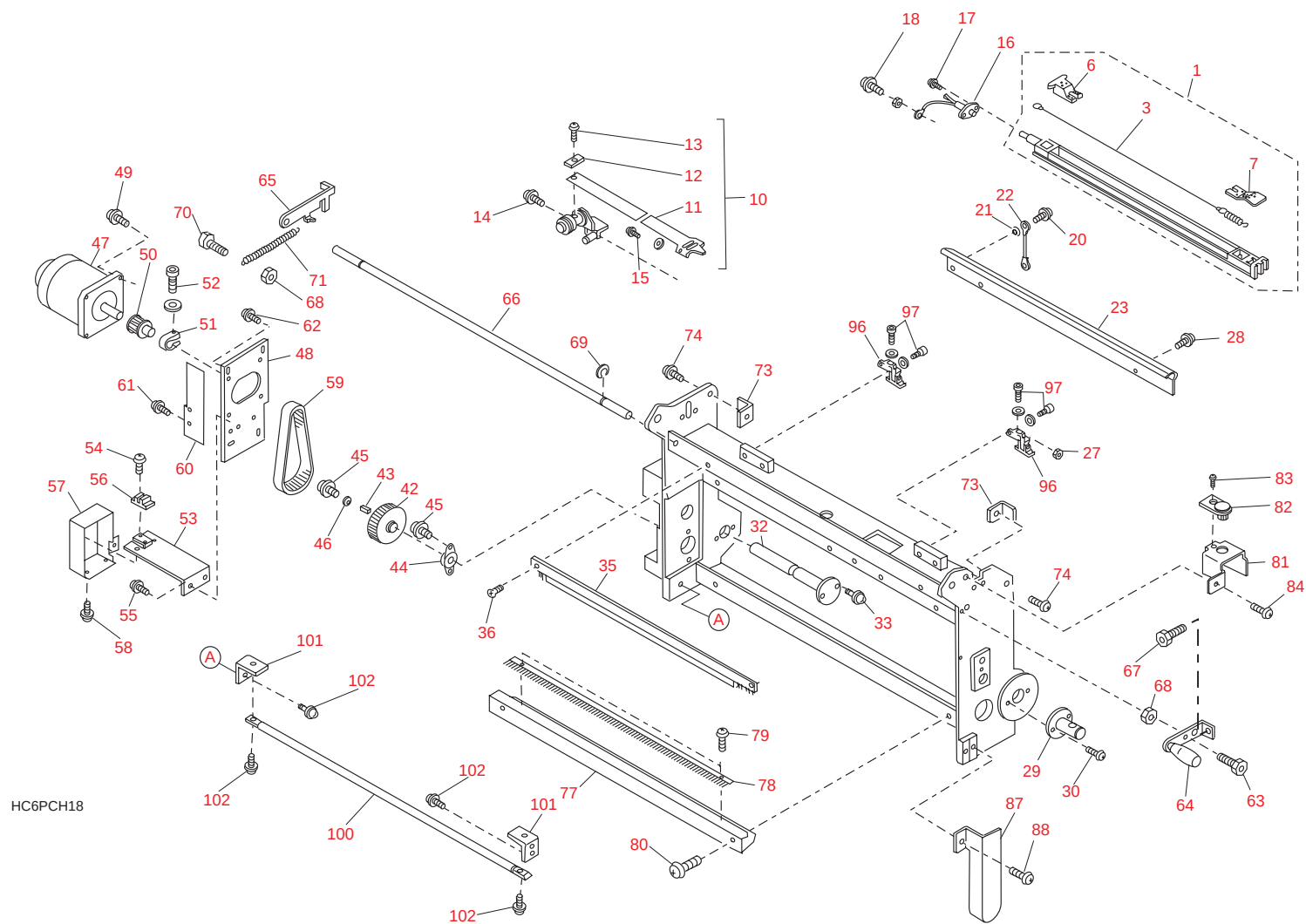
HC6PCH18

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 21-           |                |       | Transfer Station (Sheet 1 of 3)                         |
| -1            | 57G6505        | 1     | Corona, Transfer Asm                                    |
| -3            | 30H6586        | 1     | Wire, Corona                                            |
| -6            | 88F1632        | 1     | Cover, Terminal Rear                                    |
| -7            | 88F1633        | 1     | Cover, Terminal Front                                   |
| -10           |                | NP-1  |                                                         |
| -11           | 06F0116        | 1     | Tape, Corona                                            |
| -12           | 06F0684        | 1     | Stopper, Corona Tape                                    |
| -13           | 06F0412        | 1     | Screw, Phillips Flat Hd M3 X 4 PP                       |
| -14           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -15           | 06F0401        | 1     | Screw, Phillips Pan Hd M3 X 5 PP                        |
| -16           | 53F1794        | 1     | Cable, High Voltage Asm                                 |
| -17           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP |
| -18           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -20           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP  |
| -21           | 06F0406        | 1     | Washer, Toothed D3 PP                                   |
| -22           |                | NP-1  |                                                         |
| -23           |                | NP-2  |                                                         |
| -27           |                | NP-2  |                                                         |
| -28           |                | NP-2  |                                                         |
| -29           | 06F0681        | 1     | Shaft, Hinge Front                                      |
| -30           | 06F0412        | 2     | Screw, Flat Hd M5 X 8 PP                                |
| -32           | 06F0433        | 1     | Shaft, Hinge Rear                                       |
| -33           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP |
| -35           | 06F0106        | 1     | Brush, Discharge Transfer                               |
| -36           | 06F0412        | 2     | Screw, Flat Hd M3 X 8 PP                                |
| -42           |                | NP-1  |                                                         |
| -43           |                | NP-1  |                                                         |
| -44           | 53F1808        | 1     | Bearing, Flange                                         |



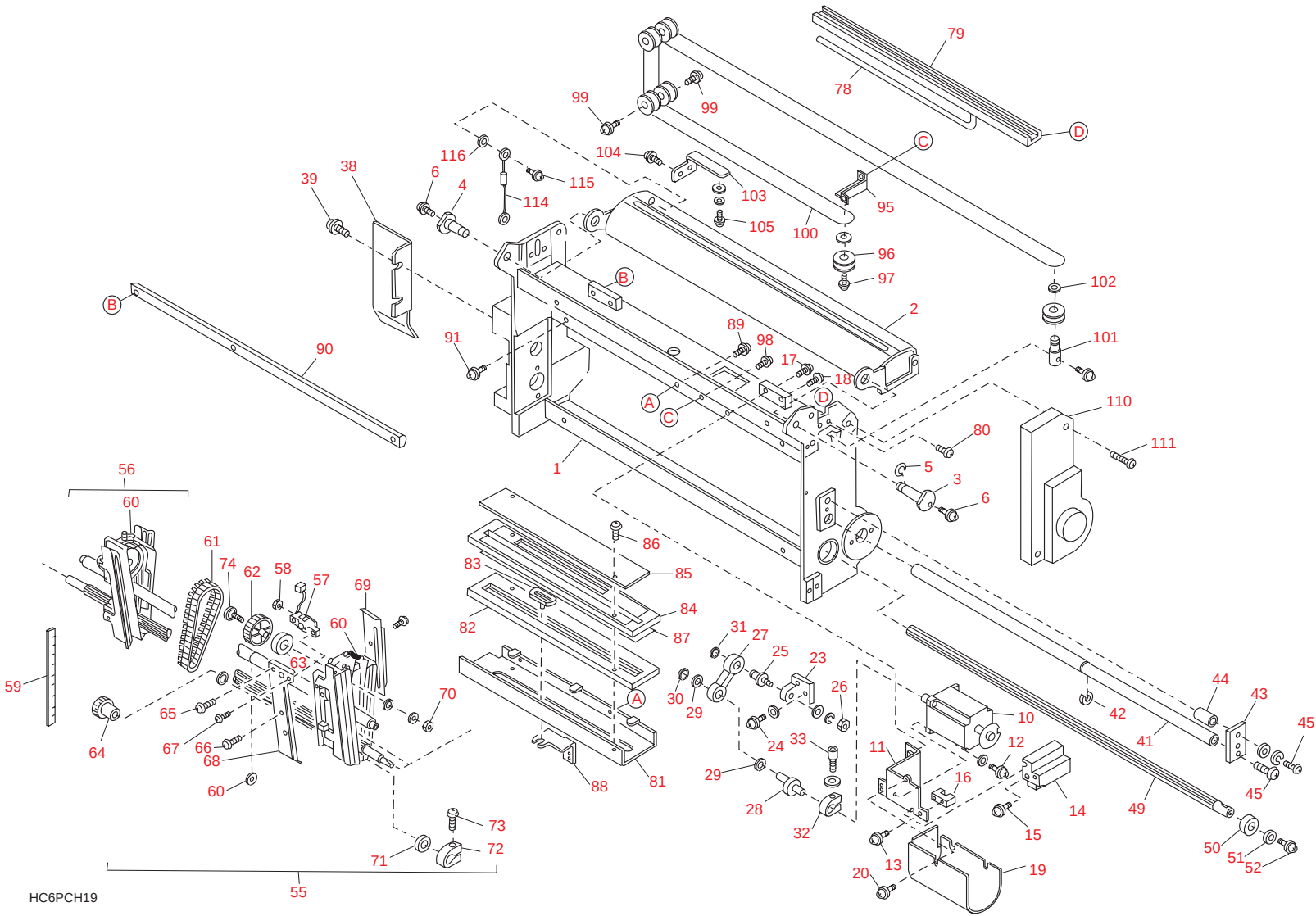


| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 21-           |                |       | Transfer Station (Sheet 2 of 3)                          |
| -45           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -46           |                | NP-1  |                                                          |
| -47           | 63H6530        | 1     | Motor, Tractor (M105)                                    |
| -48           |                | NP-1  |                                                          |
| -49           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -50           | 88F2741        | 1     | Pulley, Drive                                            |
| -51           | 06F0292        | 1     | Ring, Clamping                                           |
| -52           | 06F0403        | 1     | Screw, Hexagon Hd M4 X 12 PP                             |
| -53           |                | NP-1  |                                                          |
| -54           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP  |
| -55           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -56           | 30H6814        | 1     | Sensor, Transfer Station Open (S114)                     |
| -57           |                | NP-1  |                                                          |
| -58           | 06F0413        | 2     | Screw, Bind Hd M4 X 6 PP                                 |
| -59           | 63H6531        | 1     | Belt, Tractor Drive                                      |
| -60           |                | NP-1  |                                                          |
| -61           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -62           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -63           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M5 X 20 PP                       |
| -64           |                | NP-1  | Lever, Transfer Station Release                          |
| -65           |                | NP-1  | Latch, Transfer Station Rear                             |
| -66           |                | NP-1  | Shaft                                                    |
| -67           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -68           | 06F0407        | 2     | Nut, Lock M5 PP                                          |
| -69           |                | NP-2  |                                                          |
| -70           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M5 X 30 PP                       |
| -71           |                | NP-1  |                                                          |
| -73           | 06F0695        | 2     | Bracket, Mounting                                        |



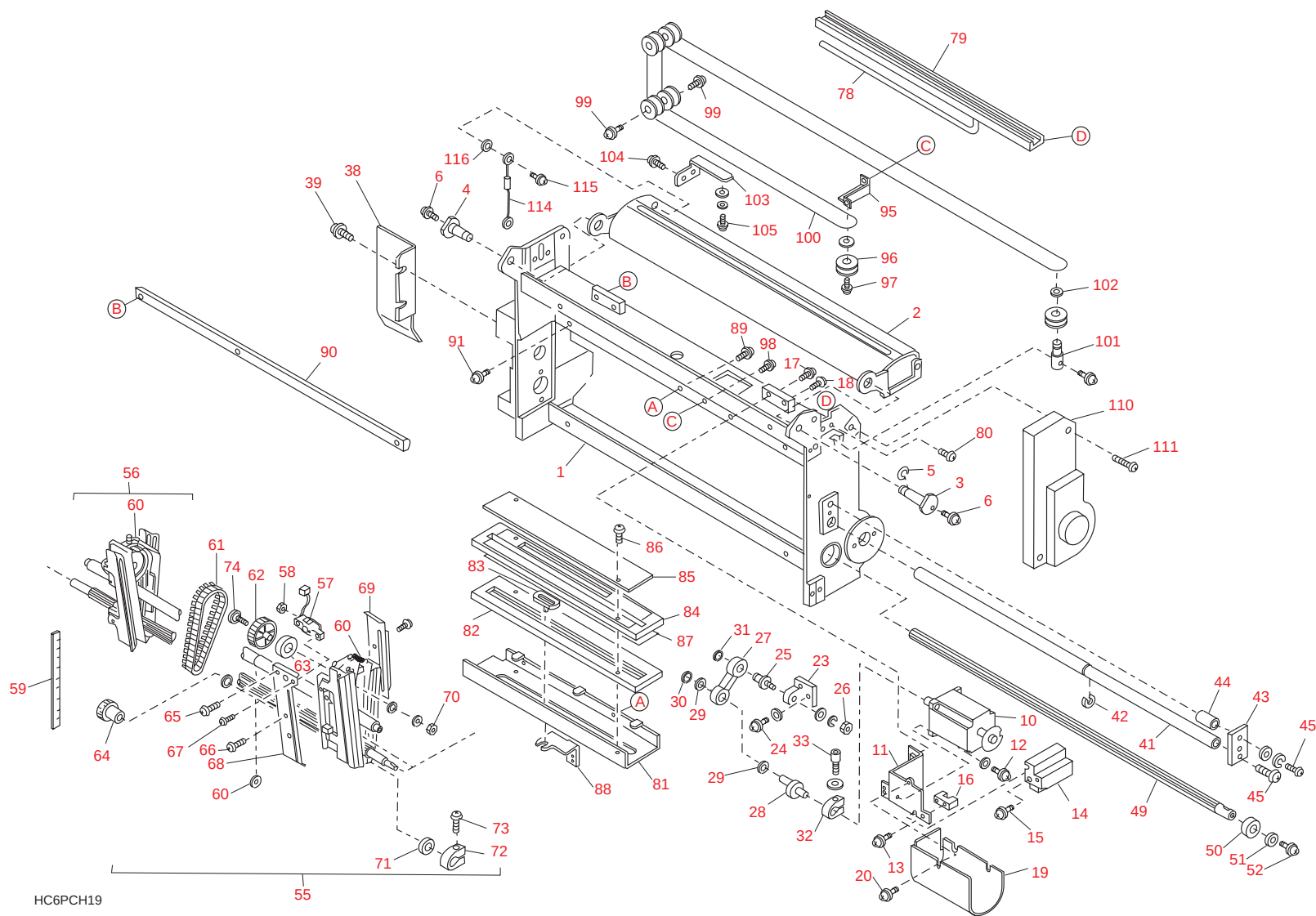
| Asm-<br>Index | Part<br>Number | Units | Description                                                                                                   |
|---------------|----------------|-------|---------------------------------------------------------------------------------------------------------------|
| 21-           |                |       | Transfer Station (Sheet 3 of 3)                                                                               |
| -74           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP                                                       |
| -77           |                | NP-1  |                                                                                                               |
| -78           | 06F0106        | 1     | Brush, Discharge Transfer                                                                                     |
| -79           | 06F0412        | 2     | Screw, Flat Hd M3 X 8 PP                                                                                      |
| -80           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP                                                       |
| -81           |                | NP-1  |                                                                                                               |
| -82           | 63H6532        | 1     | Brush, Transfer Corona                                                                                        |
| -83           | 06F0412        | 1     | Screw, Flat Hd M3 X 4 PP                                                                                      |
| -84           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP                                                       |
| -87           |                | NP-1  |                                                                                                               |
| -88           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 8 PP                                                        |
| -96           | 06F0330        | 2     | Link Asm                                                                                                      |
| -97           | 06F0403        | 4     | Bolt, Hexagon Socket Hd M4 X 8 PP                                                                             |
| -100          |                | NP-1  |                                                                                                               |
| -101          |                | NP-2  |                                                                                                               |
| -102          | 06F0411        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP                                                       |
| -             | 02N7499        | 1     | Cable, Tractor Motor (Connectors PJ113, PJ114, PJ119, PJ126, PJ138, PJ309, PJ318, PJ321, PJ322, PJ323, PJ701) |

# Assembly 22: Transfer Station



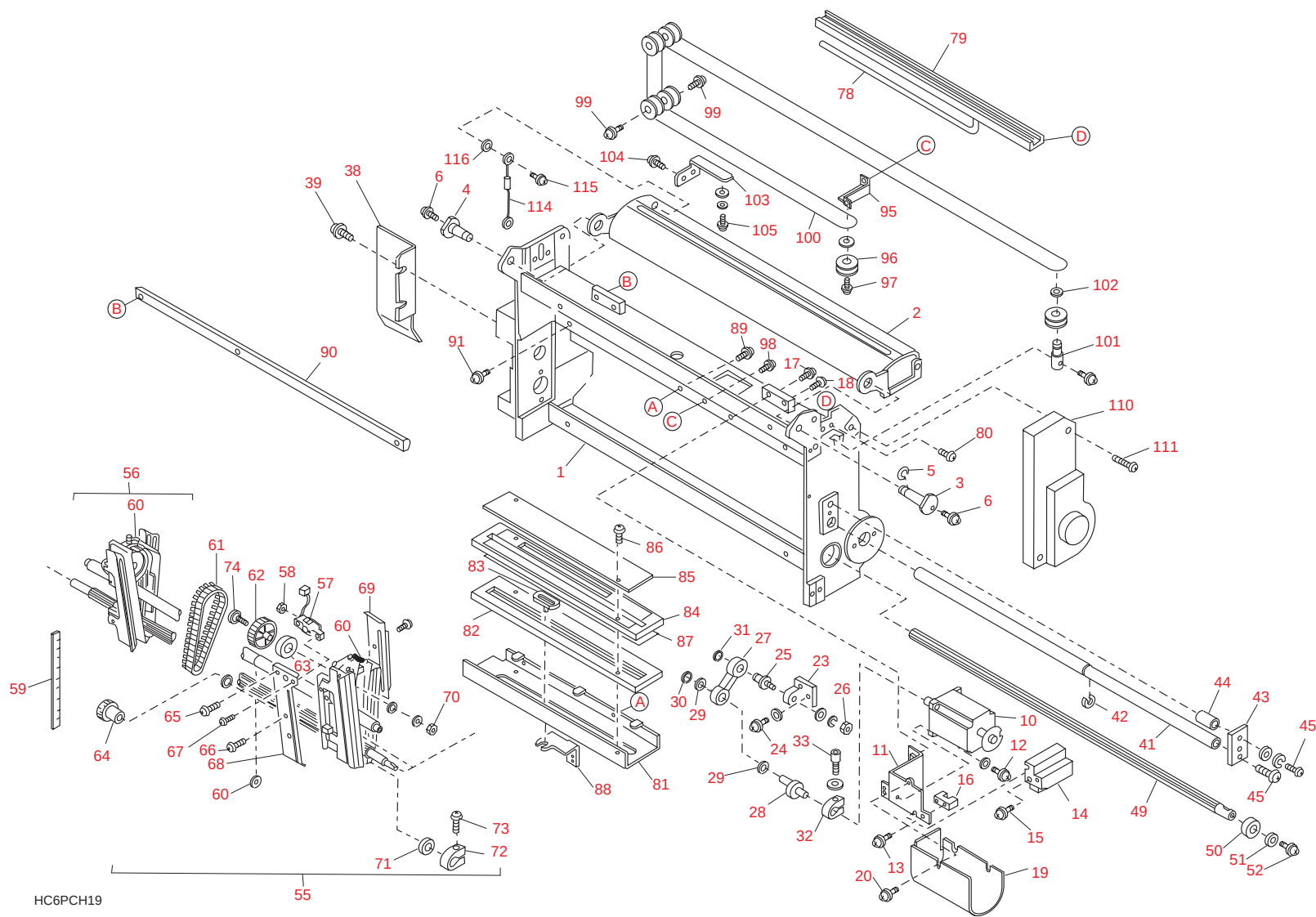
HC6PCH19

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 22-           |                |       | Transfer Station (Sheet 1 of 4)                         |
| -1            |                | NP-1  |                                                         |
| -2            | 63H6527        | 1     | Frame, Retractor Asm                                    |
| -3            |                | NP-1  |                                                         |
| -4            |                | NP-1  |                                                         |
| -5            |                | NP-1  |                                                         |
| -6            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -10           | 63H6529        | 1     | Motor, Retractor (M103)                                 |
| -11           |                | NP-1  |                                                         |
| -12           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -13           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP |
| -14           |                | NP-1  |                                                         |
| -15           | 06F0413        | 1     | Screw, Bind Hd M4 X 6 PP                                |
| -16           | 30H6814        | 1     | Sensor, Retractor Motor Encoder (S113)                  |
| -17           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -18           | 06F0413        | 1     | Screw, Bind Hd M5 X 12 PP                               |
| -19           |                | NP-1  |                                                         |
| -20           | 06F0413        | 2     | Screw, Bind Hd M4 X 8 PP                                |
| -23           | 88F2854        | 1     | Block, Bearing                                          |
| -24           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -25           |                | NP-1  |                                                         |
| -26           |                | NP-1  |                                                         |
| -27           | 63H6528        | 1     | Rod, Connecting                                         |
| -28           | 06F0334        | 1     | Shaft, Eccentric                                        |
| -29           |                | NP-2  |                                                         |
| -30           |                | NP-1  |                                                         |
| -31           | 06F0409        | 1     | Ring, Retaining PP                                      |
| -32           | 06F0333        | 1     | Ring, Clamping                                          |
| -33           | 06F0403        | 1     | Bolt, Hexagon Socket Hd M3 X 8 PP                       |



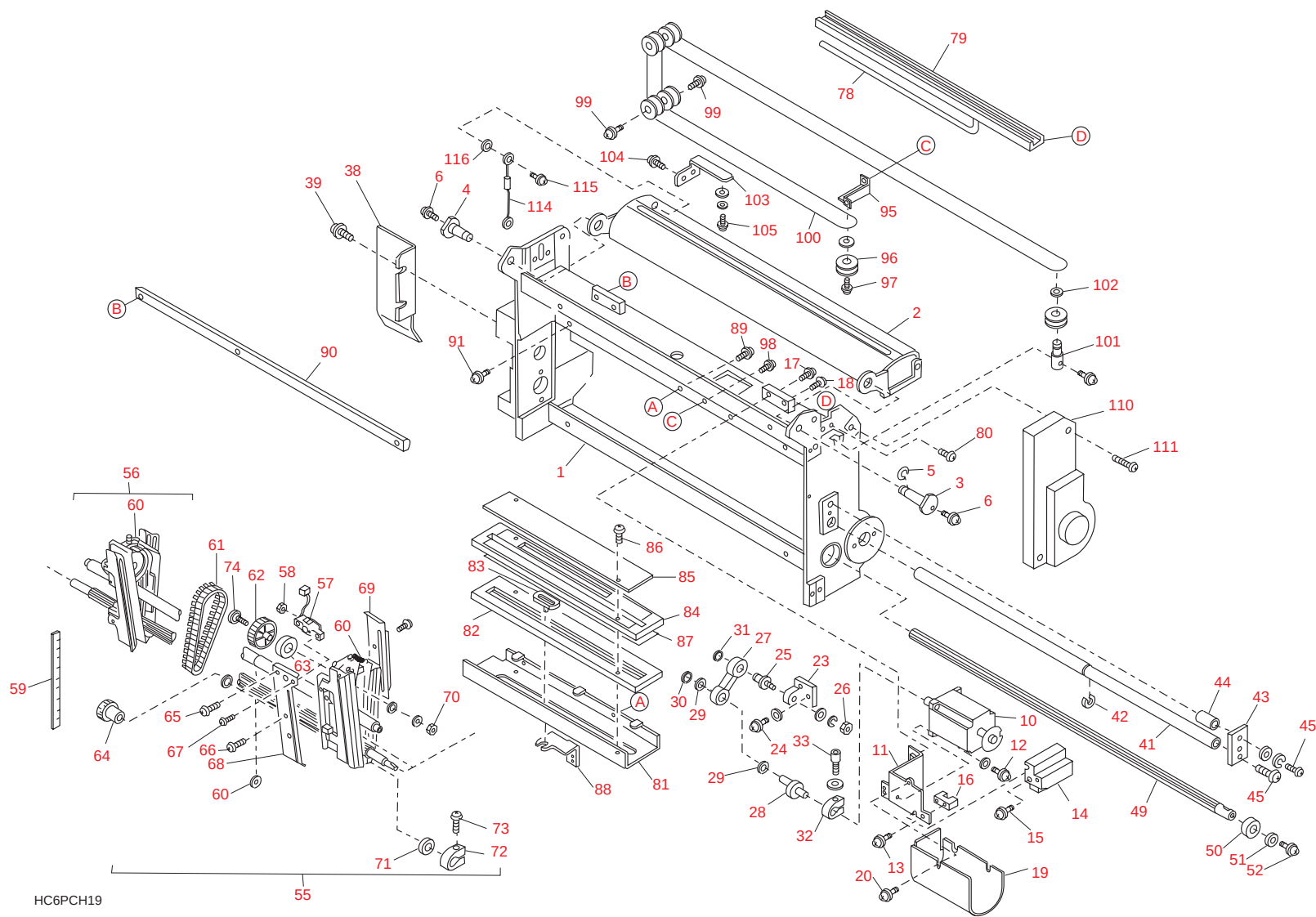
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 22-           |                |       | Transfer Station (Sheet 2 of 4)                         |
| -38           | 06F0401        | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -39           |                | 2     |                                                         |
| -41           |                | NP-1  |                                                         |
| -42           |                | NP-1  |                                                         |
| -43           |                | NP-1  |                                                         |
| -44           | 06F0401        | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -45           |                | 2     |                                                         |
| -46           |                | NP-1  |                                                         |
| -49           | 06F0054        | NP-1  | Screw, Phillips Pan Hd M5 X 35                          |
| -50           |                | 1     |                                                         |
| -51           | 06F0401        | NP-1  | Bearing, Ball                                           |
| -52           |                | 1     |                                                         |
| -55           | 63H6525        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -56           | 63H6526        | 1     | Tractor Asm, Front                                      |
| -57           | 53F1795        | 1     | Tractor Asm, Rear                                       |
| -58           | 06F0123        | 1     | Sensor, Tractor Jam Asm                                 |
| -59           |                | NP-1  | Cable, Retractor Ground                                 |
| -60           | 06F0339        | NP-1  | Spring                                                  |
| -61           |                | 4     |                                                         |
| -62           | 06F0037        | 2     | Belt, Tractor Asm                                       |
| -63           |                | NP-2  |                                                         |
| -64           | 06F0412        | 2     | Bearing, Ball                                           |
| -65           |                | NP-2  |                                                         |
| -66           | 06F0412        | 1     | Screw, Flat Hd M4 X 10 PP                               |
| -67           |                | NP-8  |                                                         |
| -68           | 06F0412        | 1     | Screw, Flat Hd M3 X 6 PP                                |
| -69           |                | NP-1  |                                                         |
| -70           | 06F0407        | NP-1  | Nut M6 PP                                               |
|               |                | 2     |                                                         |





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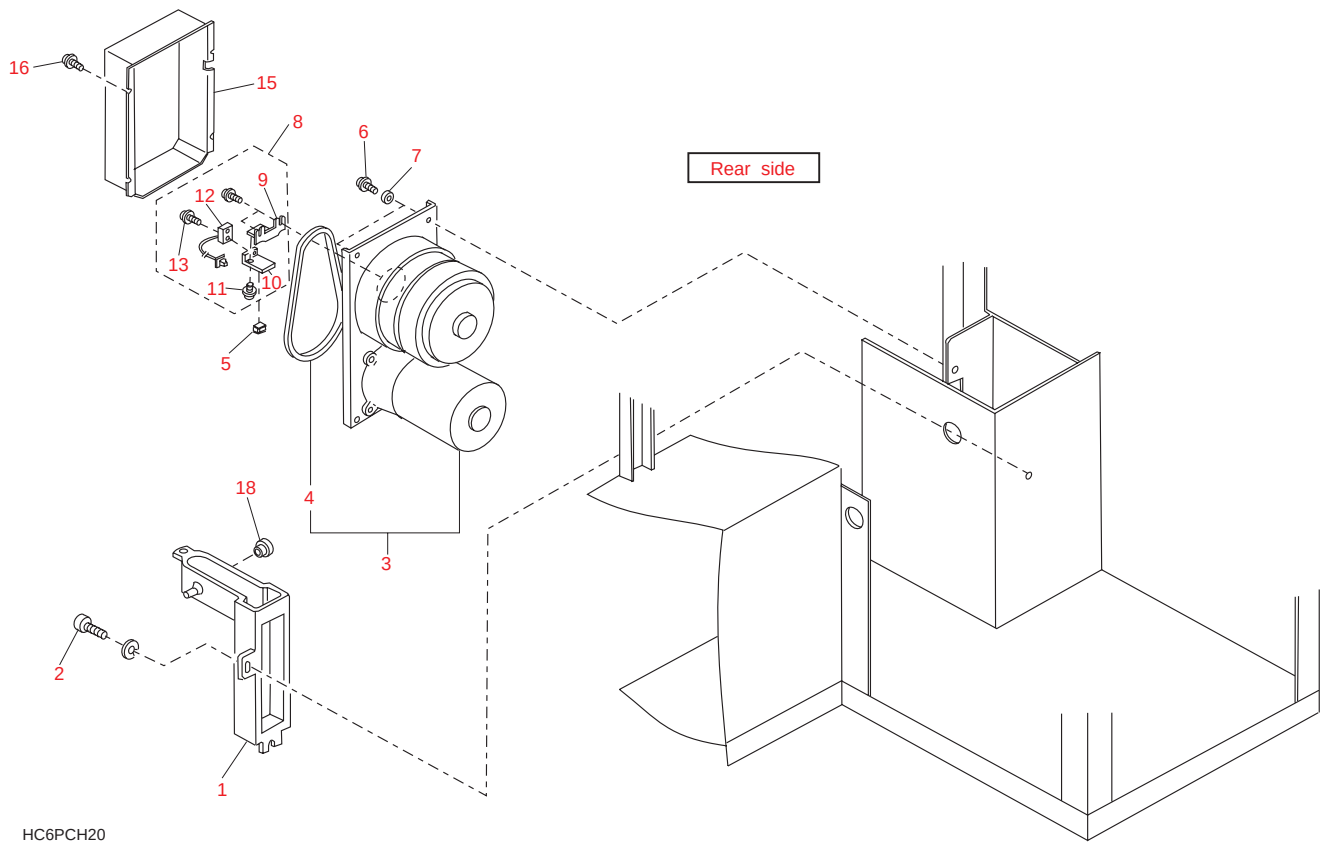
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 22-           |                |       | Transfer Station (Sheet 3 of 4)                         |
| -71           |                | NP-2  |                                                         |
| -72           |                | NP-2  |                                                         |
| -73           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M4 X 12 PP                      |
| -74           |                | NP-2  |                                                         |
| -78           |                | NP    |                                                         |
| -79           |                | NP-1  |                                                         |
| -80           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -81           |                | NP-1  |                                                         |
| -82           |                | NP-1  |                                                         |
| -83           |                | NP-1  |                                                         |
| -84           |                | NP-1  |                                                         |
| -85           | 63H6481        | 1     | Card, PW111                                             |
| -86           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -87           |                | NP-1  |                                                         |
| -88           |                | NP-1  |                                                         |
| -89           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP |
| -90           |                | NP-1  |                                                         |
| -91           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -95           |                | NP-1  |                                                         |
| -96           | 53F1817        | 6     | Bearing, Pulley                                         |
| -97           |                | NP-1  |                                                         |
| -98           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -99           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 16 PP |
| -100          |                | 1     | Wire, Tractor Position                                  |
| -101          |                | NP-1  |                                                         |
| -102          |                | NP-1  |                                                         |
| -103          |                | NP-1  |                                                         |
| -104          | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |



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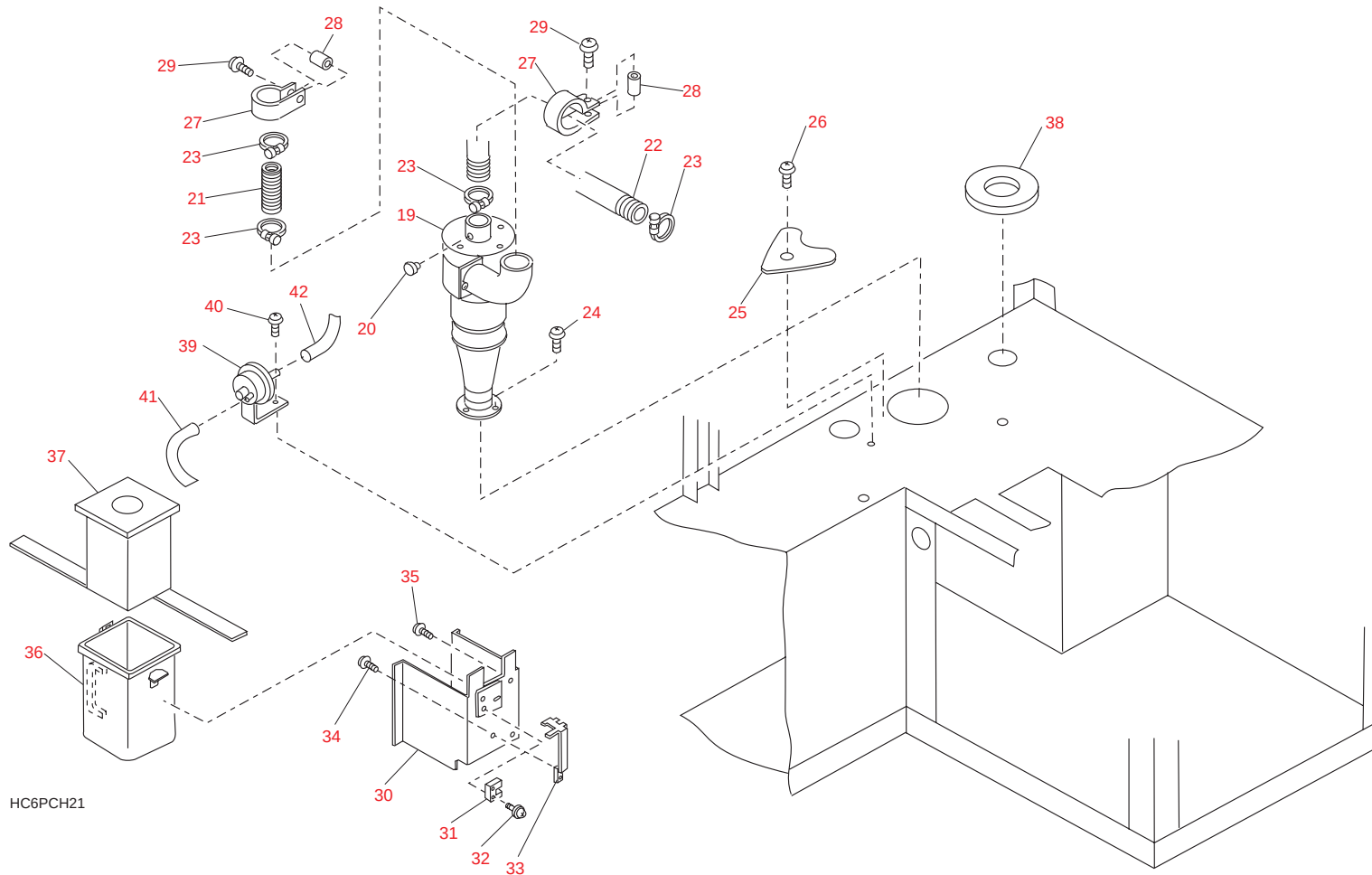
| Asm-<br>Index | Part<br>Number | Units | Description                                                           |
|---------------|----------------|-------|-----------------------------------------------------------------------|
| 22-           |                |       | Transfer Station (Sheet 4 of 4)                                       |
| -105          | 06F0403        | 4     | Bolt, Hexagon Socket Hd M4 X 8 PP                                     |
| -110          |                | NP-1  |                                                                       |
| -111          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP               |
| -114          |                | NP-1  |                                                                       |
| -115          | 06F0403        | 1     | Bolt, Hexagon Socket Hd M4 X 8 PP                                     |
| -116          | 06F0406        | 1     | Washer, Toothed D4 PP                                                 |
| -             | 24L4861        | 1     | Card Asm, Side 2 Verification Sensor—Duplex Only (not shown)          |
| -             | 02N7498        | 1     | Cable, Retractor Motor (Connectors PJ119, PJ136, PJ137, PJ139, PJ153) |
| -             | 02N7499        | 1     | Cable, PW111 Card (Connectors PJ140, PJ155)                           |

# Assembly 23: Air System



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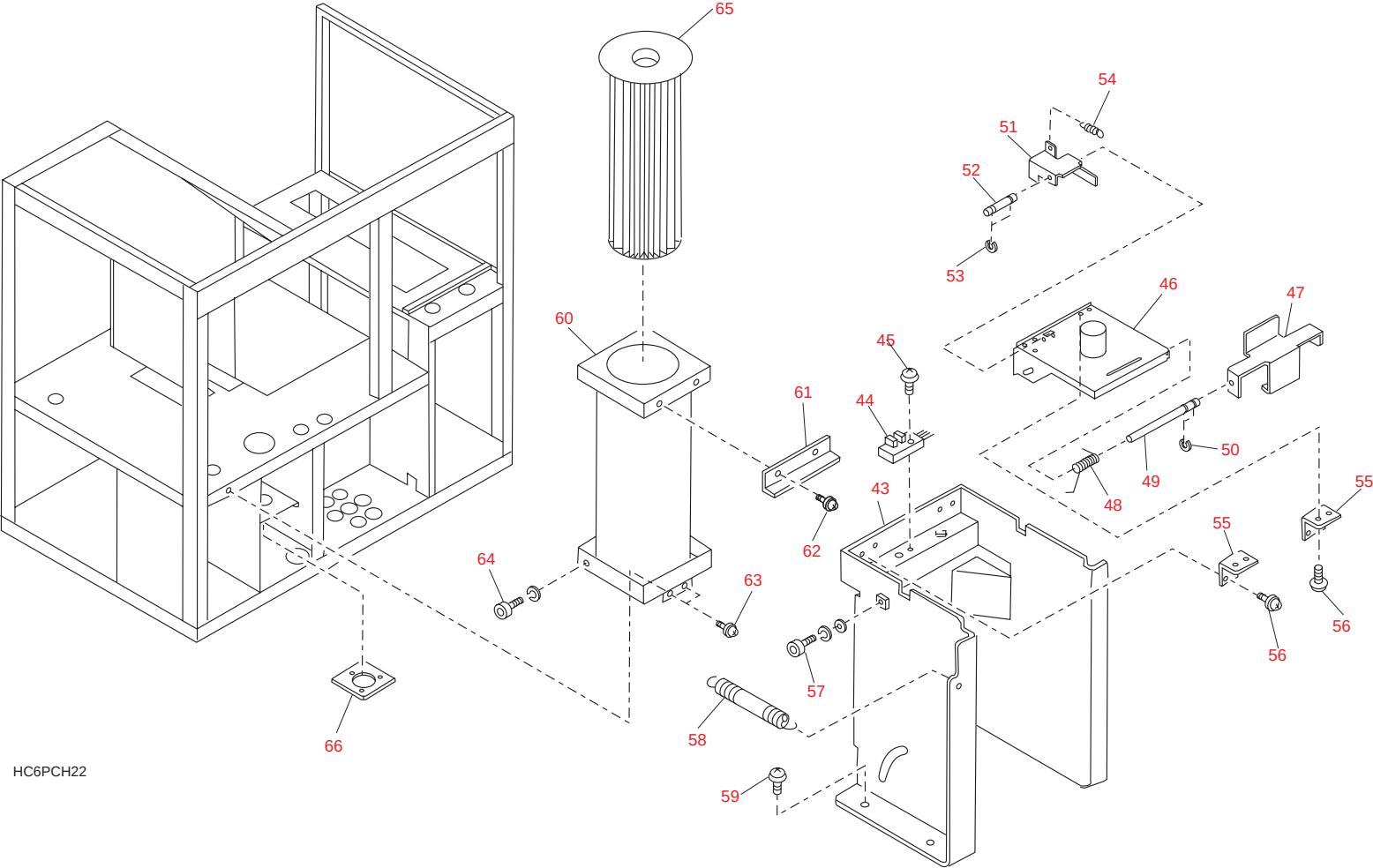
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 23-           |                |       | Air System (Sheet 1 of 3)                                |
| -1            |                | NP-1  |                                                          |
| -2            | 06F0415        | 3     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -3            | 63H6497        | 1     | Motor, Cyclone Blower Asm (M104)                         |
| -4            | 53F1988        | 1     | Belt, Cyclone Blower                                     |
| -5            | 04H1119        | 1     | Clamp, Cable                                             |
| -6            | 06F0415        | 4     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -7            | 06F0417        | 4     | Washer, Press PP                                         |
| -8            | 88F2705        | 1     | Sensor Asm, Cyclone Blower Rotation (S116)               |
| -9            | 88F2706        | 1     | Holder, Rotation Sensor                                  |
| -10           | 88F2707        | 1     | Holder, Rotation Sensor                                  |
| -11           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -12           | 53F1829        | 1     | Sensor, Cyclone Blower Rotation (S116)                   |
| -13           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP   |
| -15           |                | NP-1  |                                                          |
| -16           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -18           |                | NP-1  |                                                          |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 23-           |                |       | Air System (Sheet 2 of 3)                               |
| -19           |                | NP-1  |                                                         |
| -20           | 06F0492        | 1     | Cap, Sleeve                                             |
| -21           |                | NP-1  |                                                         |
| -22           | 06F0342        | 1     | Hose, Vacuum                                            |
| -23           | 06F0463        | 4     | Band, Wire                                              |
| -24           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -25           |                | NP-1  |                                                         |
| -26           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -27           |                | NP-2  |                                                         |
| -28           |                | NP-2  |                                                         |
| -29           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP |
| -30           |                | NP-1  |                                                         |
| -31           | 24L4883        | 1     | Switch, Toner Collector (S101)                          |
| -32           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -33           | 06F0497        | 1     | Arm, Toner Bag Sensor                                   |
| -34           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -35           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -36           | 06F0297        | 1     | Container, Toner Collector Bag                          |
| -37           |                | 1     | Bag, Toner Collector (supplied with toner cartridge)    |
| -38           |                | NP-1  |                                                         |
| -39           | 06F0055        | 1     | Switch, Filter Pressure Asm (S102)                      |
| -40           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -41           |                | NP-1  |                                                         |
| -42           | 88F2713        | 1     | Tube, Silicone                                          |

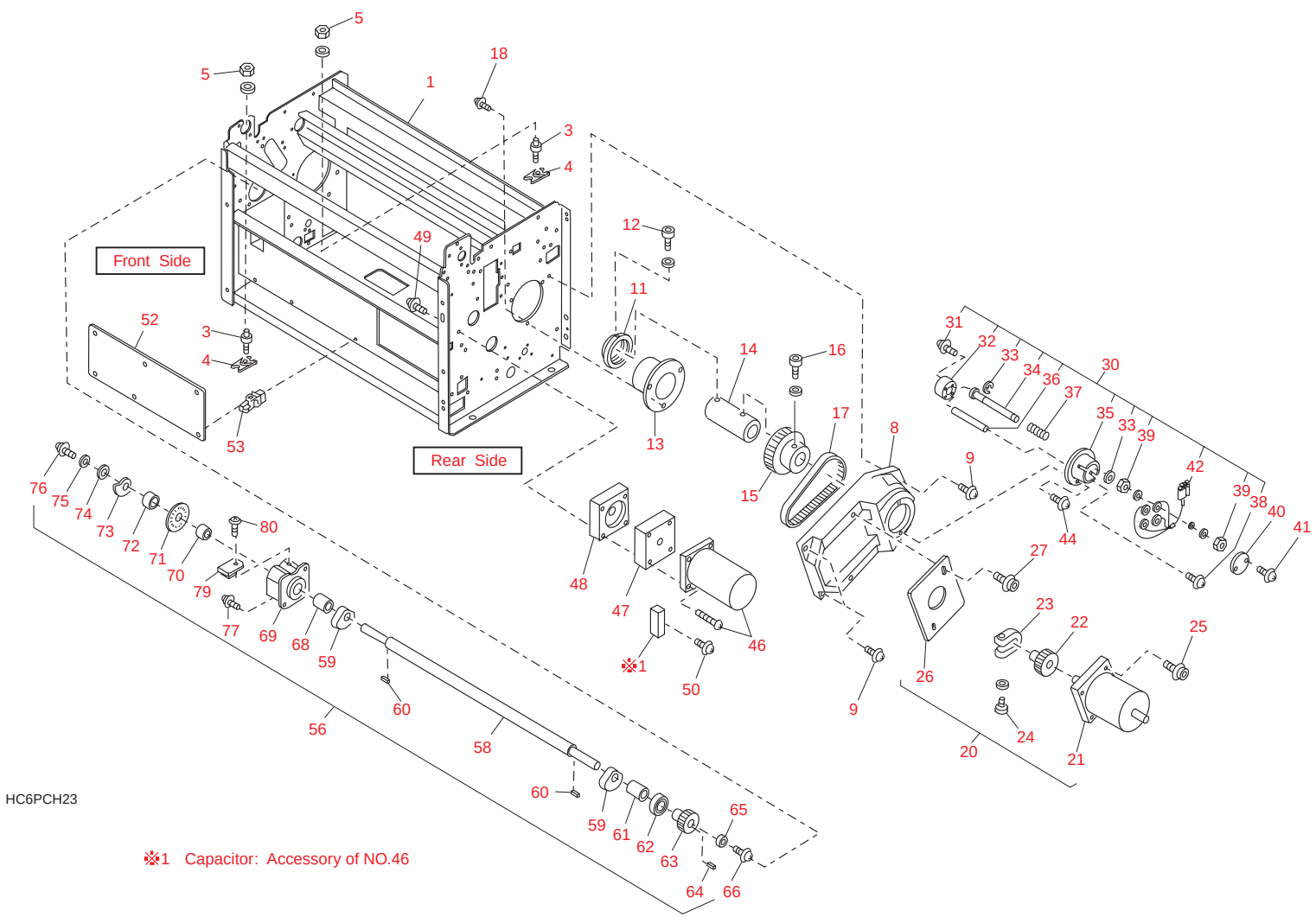




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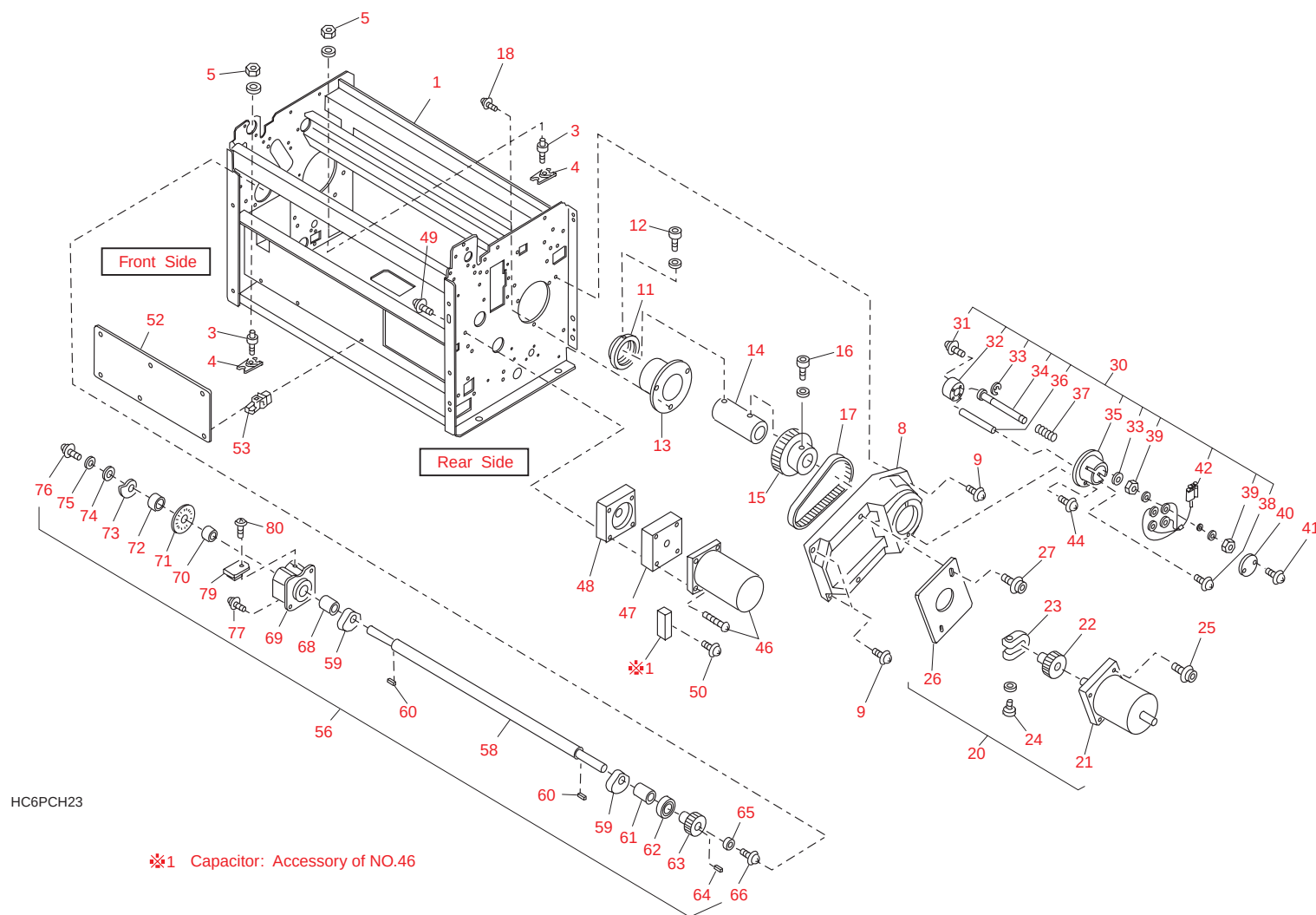
| Asm-<br>Index | Part<br>Number     | Units | Description                                             |
|---------------|--------------------|-------|---------------------------------------------------------|
| 23-           |                    |       | Air System (Sheet 3 of 3)                               |
| -43           | 63H6496<br>06F0411 | NP-1  | Enclosure, Fine Filter                                  |
| -44           |                    | 1     | Switch, Fine Filter (S106)                              |
| -45           |                    | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -46           |                    | NP-1  | Cover, Fine Filter                                      |
| -47           |                    | NP-1  | Latch, Fine Filter Cover                                |
| -48           |                    | NP-1  | Spring, Hinge                                           |
| -49           |                    | NP-1  | Pin, Hinge                                              |
| -50           |                    | NP-2  | Ring, Retaining                                         |
| -51           |                    | NP-1  | Plate, Sensor                                           |
| -52           |                    | NP-1  | Pin, Latch                                              |
| -53           | 06F0411<br>06F0403 | NP-2  | Ring, Retaining                                         |
| -54           |                    | NP-1  | Spring                                                  |
| -55           |                    | NP-2  | Hinge, Cover                                            |
| -56           |                    | 8     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -57           |                    | 1     | Bolt, Hexagon Socket Hd M4 X 8 PP                       |
| -58           |                    | NP-1  | Spring                                                  |
| -59           |                    | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -60           |                    | NP-1  | Case, Fine Filter                                       |
| -61           |                    | NP-1  | Catch, Latch                                            |
| -62           |                    | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -63           | 06F0401            | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -64           | 06F0403            | 1     | Bolt, Hexagon Socket Hd M4 X 8 PP                       |
| -65           | 1402826            | 1     | Filter, Fine                                            |
| -66           |                    | NP-1  | Seal, Toner Collector Bag                               |

# Assembly 24: Fuser Hardware

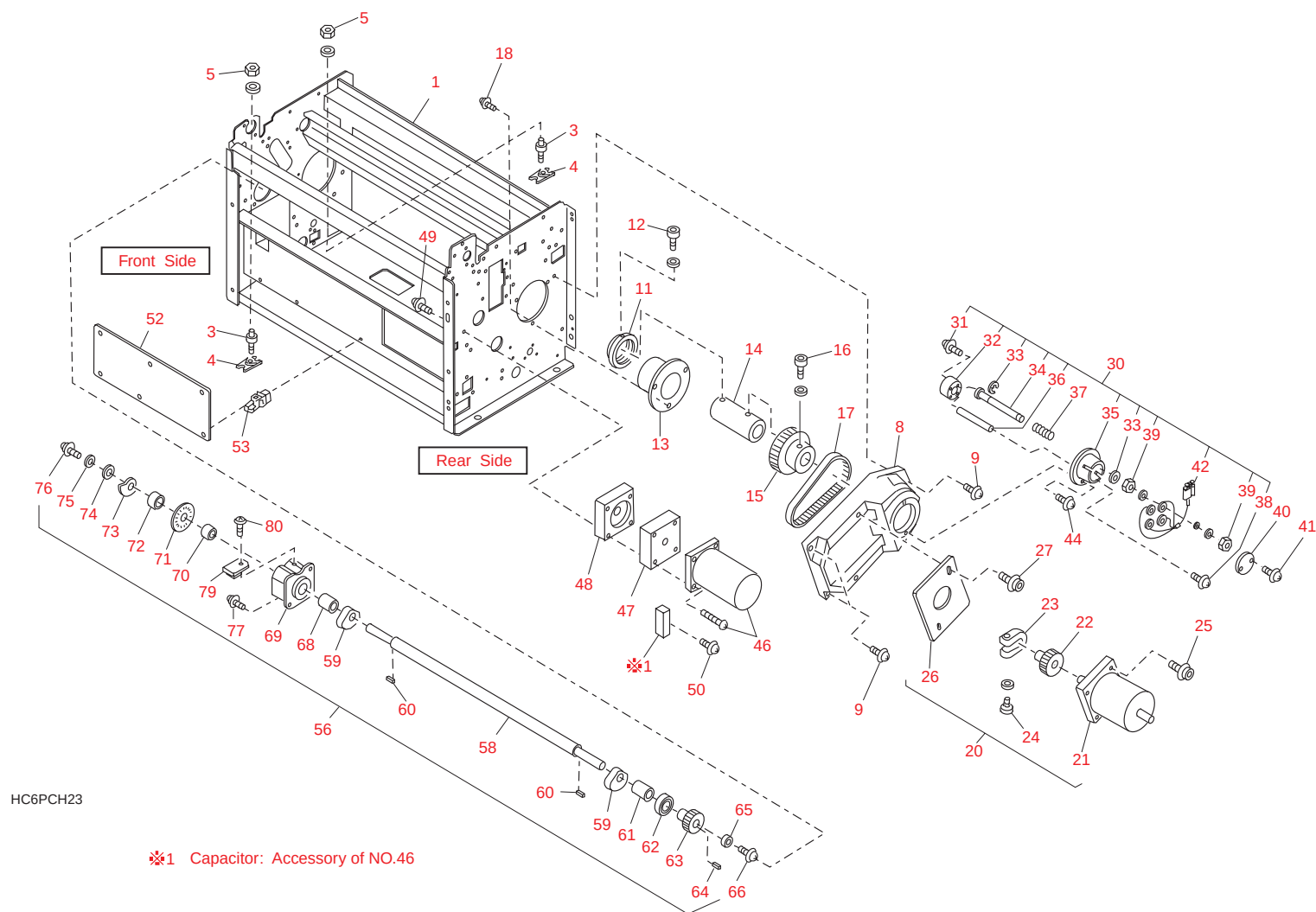


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| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 24-           |                |       | Fuser Hardware (Sheet 1 of 3)                            |
| -             |                |       |                                                          |
| -1            |                | NP-1  |                                                          |
| -3            |                | NP-2  |                                                          |
| -4            | 06F0754        | 2     | Foot, Jack                                               |
| -5            | 06F0407        | 2     | Nut, Lock M10 PP                                         |
| -8            | 63H6542        | 1     | Housing, Mechanical Drive Asm                            |
| -9            | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -11           | 06F0149        | 1     | Collar, Fuser Roll Drive                                 |
| -12           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 12 PP                       |
| -13           | 63H6543        | 1     | Holder, Mechanical Shaft Asm                             |
| -14           |                | NP-1  |                                                          |
| -15           |                | NP-1  |                                                          |
| -16           | 06F0403        | 2     | Bolt, Hexagon Socket Hd M5 X 12 PP                       |
| -17           |                | NP-1  |                                                          |
| -18           | 06F0415        | 3     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |
| -20           |                | NP-1  |                                                          |
| -21           | 63H6544        | 1     | Motor, Hot Roll (M703)                                   |
| -22           | 38L0734        | 1     | Pulley, Hot Roll Motor                                   |
| -23           | 06F0292        | 1     | Ring, Tight                                              |
| -24           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP        |
| -25           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -26           |                | NP-1  |                                                          |
| -27           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -30           |                | NP-1  |                                                          |
| -31           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP  |
| -32           | 88F2943        | 1     | Holder, Lamp                                             |



| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 24-           |                | NP    | Fuser Hardware (Sheet 2 of 3)                           |
| -33           |                | NP-8  |                                                         |
| -34           | 63H6541        | 4     | Contact, Mechanical Slide Asm                           |
| -35           | 88F2940        | 1     | Receptacle, Hot Roll Lamp                               |
| -36           |                | NP-2  |                                                         |
| -37           | 06F0420        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -38           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25 PP |
| -39           |                | NP-8  |                                                         |
| -40           | 11L5317        | 1     | Cover, Lamp Holder                                      |
| -41           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP |
| -42           |                | NP-1  |                                                         |
| -44           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -46           | 53F1962        | 1     | Motor, Backup Roll (M701)                               |
| -47           | 06F0147        | 1     | Gearhead, Backup Roll                                   |
| -48           |                | NP-1  |                                                         |
| -49           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -50           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -52           | 63H6484        | 1     | Card, DV071                                             |
| -53           | 08H7678        | 6     | Holder                                                  |
| -56           |                | NP-1  |                                                         |
| -58           |                | NP-1  |                                                         |
| -59           |                | NP-2  |                                                         |
| -60           | 06F0408        | 2     | Key, 4 X 4 X10 PP                                       |
| -61           |                | NP-1  |                                                         |
| -62           | 06F0079        | 1     | Bearing, Ball                                           |
| -63           | 06F0150        | 1     | Gear, Lift                                              |
| -64           | 06F0408        | 1     | Key, 4 X 4 X 10 PP                                      |

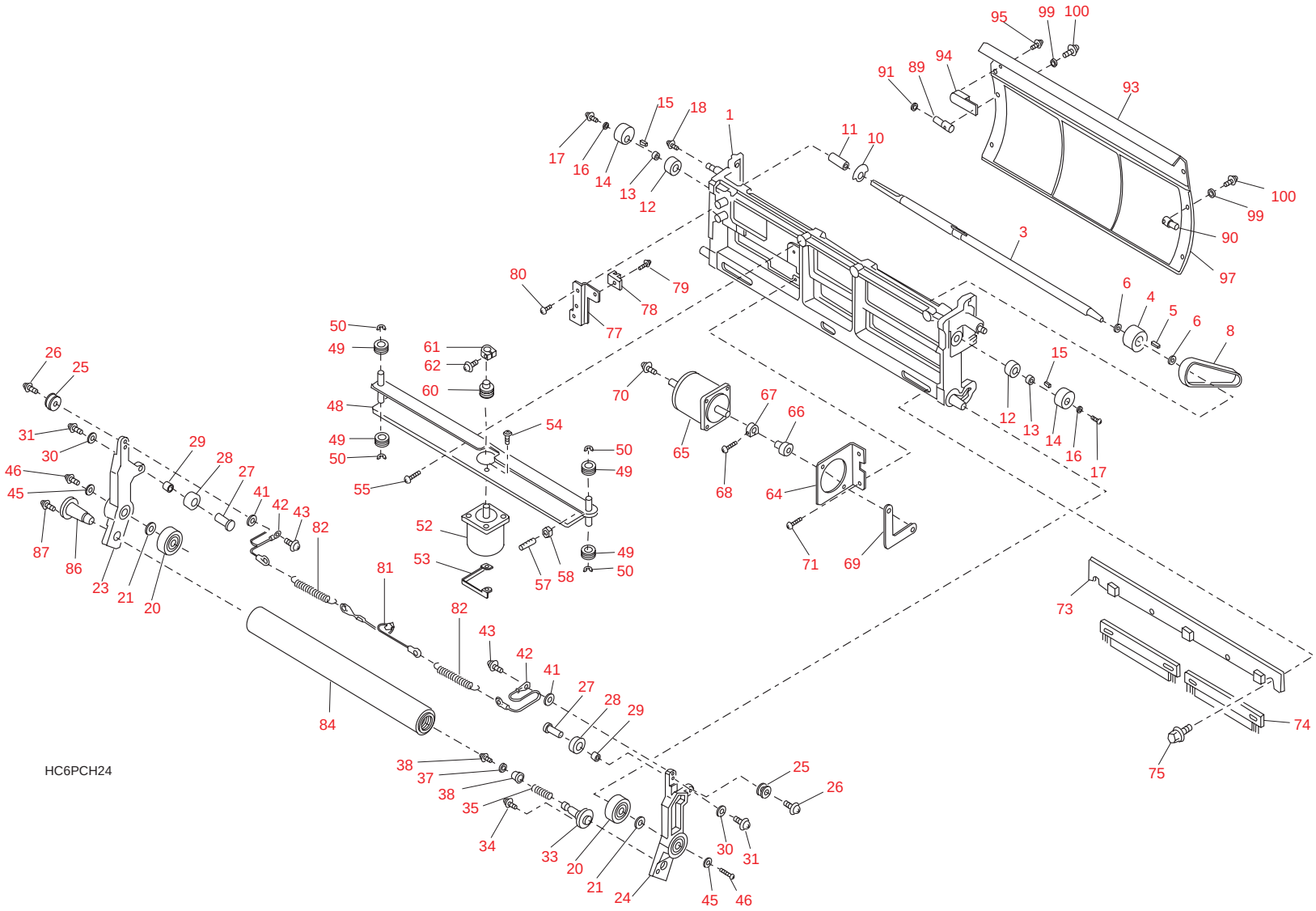


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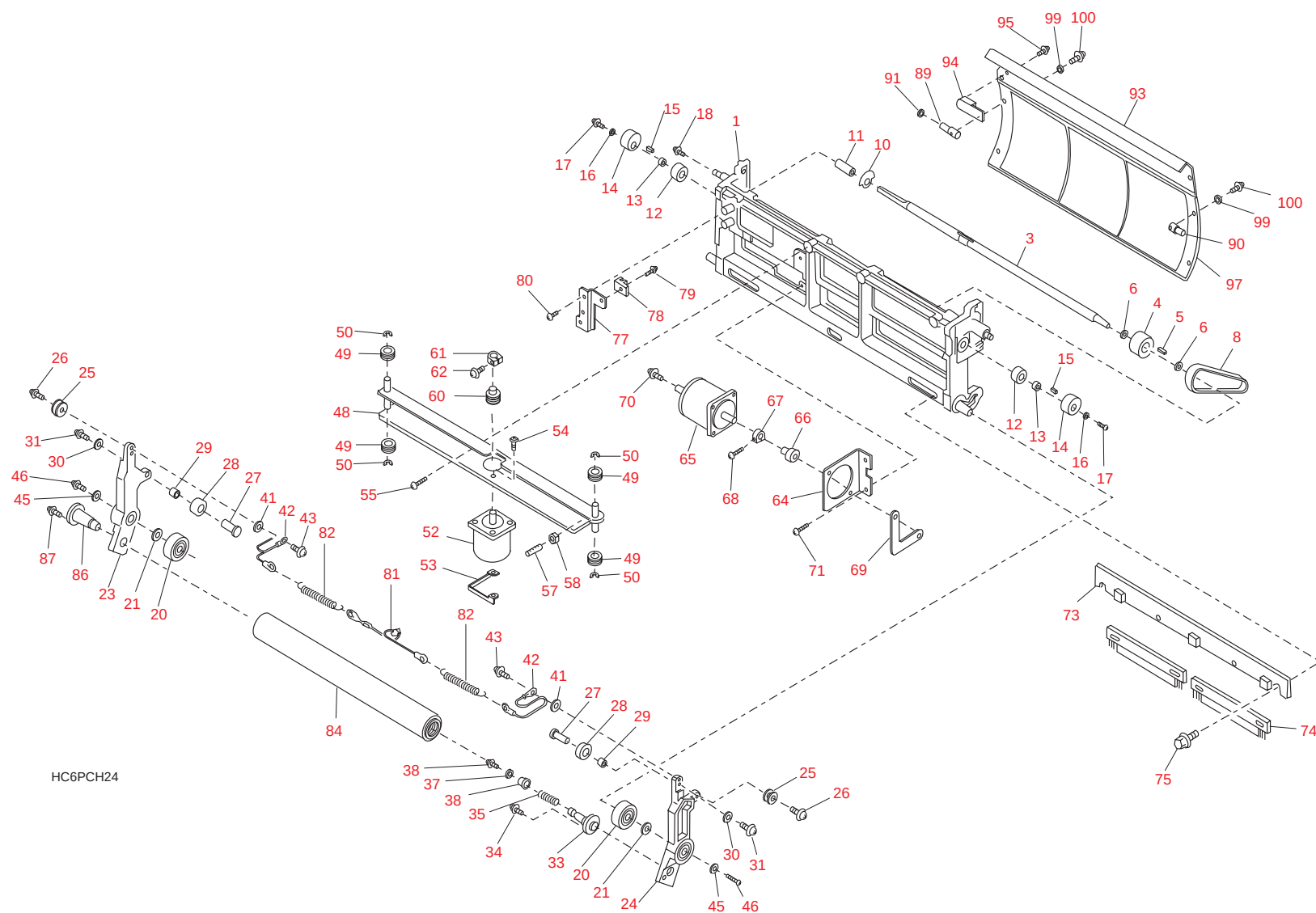
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 24-           |                | NP    | Fuser Hardware (Sheet 3 of 3)                           |
| -65           | 06F0406        | 1     | Washer, Special PP                                      |
| -66           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -68           |                | NP-1  |                                                         |
| -69           |                | NP-1  |                                                         |
| -70           |                | NP-1  |                                                         |
| -71           |                | NP-1  |                                                         |
| -72           |                | NP-1  |                                                         |
| -73           |                | NP-1  |                                                         |
| -74           | 88F1647        | 1     | Spacer                                                  |
| -75           | 04H1117        | 1     | Washer                                                  |
| -76           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP       |
| -77           | 90H1298        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 20    |
| -77           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -79           | 63H6562        | 1     | Sensor, Backup Roll Lift Motor Position (S624)          |
| -80           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP |



# Assembly 25: Preheat Platen, Back-up Roll Hardware

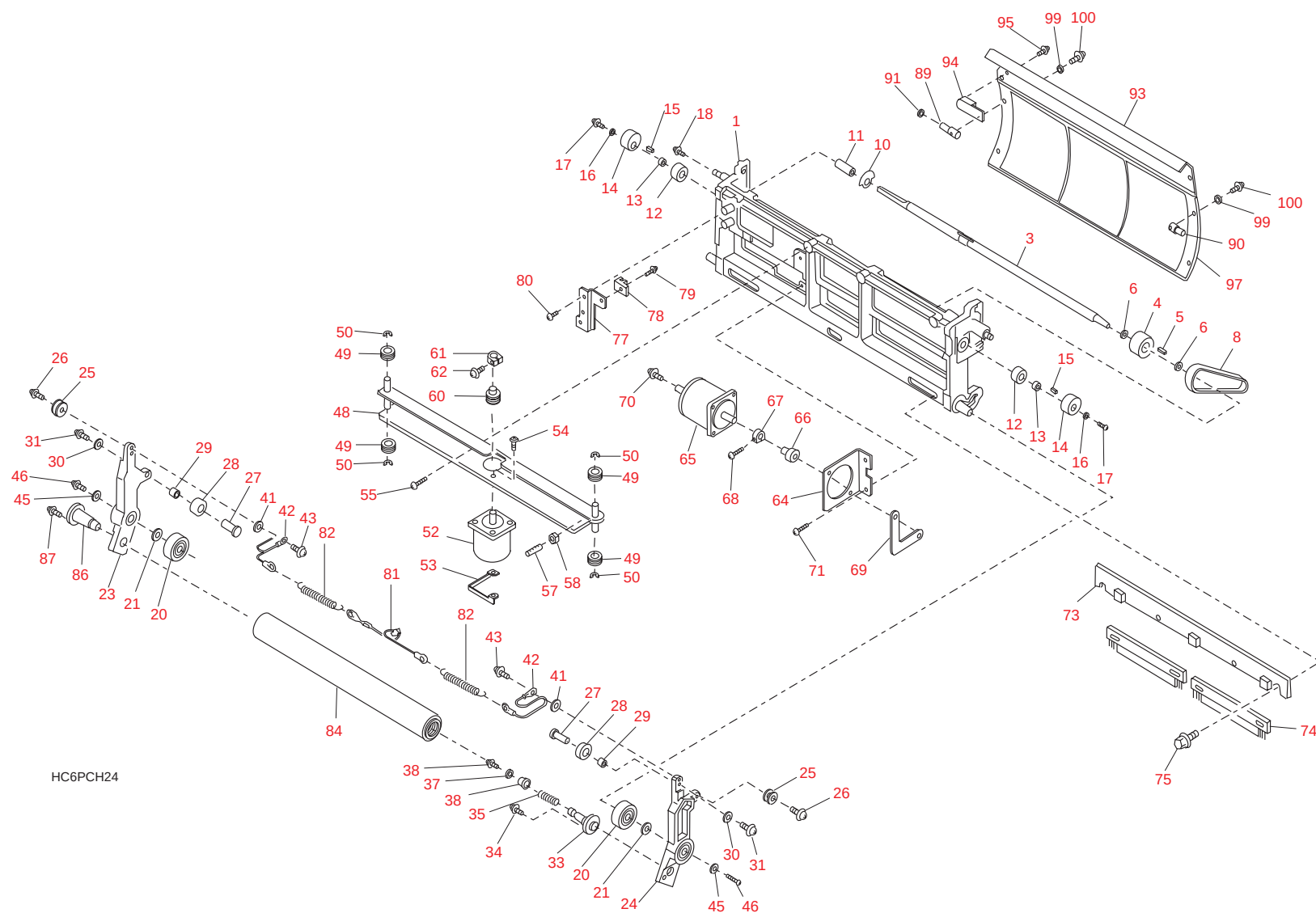


| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 25-           |                |       | Preheat Platen, Back-up Roll Hardware (Sheet 1 of 3)     |
| -1            |                | NP-1  |                                                          |
| -3            |                | NP-1  |                                                          |
| -4            |                | NP-1  |                                                          |
| -5            |                | NP-1  |                                                          |
| -6            | 90H2420        | 2     | Ring, Retaining                                          |
| -8            | 63H6533        | 1     | Belt, Backup Roll Lift Motor                             |
| -10           |                | NP-1  |                                                          |
| -11           | 90H2412        | 1     | Spacer                                                   |
| -12           | 90H2406        | 2     | Bearing, Ball                                            |
| -13           |                | NP-2  |                                                          |
| -14           |                | NP-2  |                                                          |
| -15           | 90H2416        | 2     | Key 4 X 4 X 8                                            |
| -16           | 06F0405        | 2     | Washer PP                                                |
| -17           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr M4 X 12 PP         |
| -18           | 06F0413        | 1     | Screw, Bind Hd M4 X 8 PP                                 |
| -20           | 06F0134        | 2     | Bearing, Ball                                            |
| -21           | 06F0775        | 2     | Spacer                                                   |
| -23           |                | NP-1  | Arm, Steering Front                                      |
| -24           |                | NP-1  | Arm, Steering Rear                                       |
| -25           | 53F1817        | 2     | Bearing                                                  |
| -26           |                | NP-2  |                                                          |
| -27           |                | NP-2  |                                                          |
| -28           | 90H2406        | 2     | Bearing, Ball                                            |
| -29           |                | NP-2  |                                                          |
| -30           | 06F0405        | 2     | Washer PP                                                |
| -31           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP |
| -33           |                | NP-1  |                                                          |
| -34           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |



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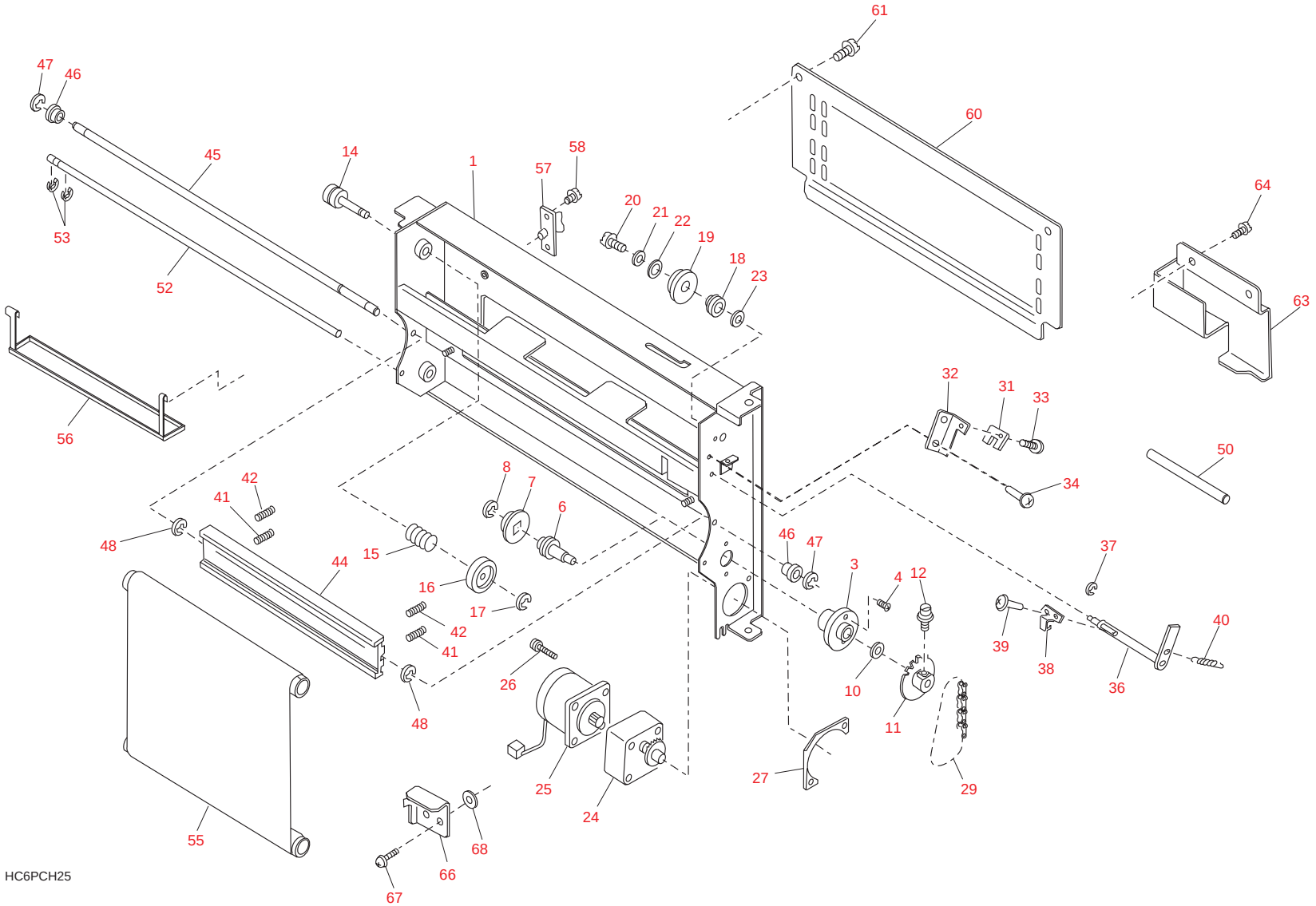
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 25-           |                |       | Preheat Platen, Backup Roll Hardware (Sheet 2 of 3)      |
| -35           | 88F3128        | 1     | Spring, Pressure                                         |
| -36           | 88F3129        | 1     | Collar                                                   |
| -37           | 90H2417        | 1     | Washer, BR                                               |
| -38           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -41           | 06F1158        | 2     | Washer, FP                                               |
| -42           | 63H6536        | 2     | Wire, Steering Control                                   |
| -43           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -45           |                | NP-2  |                                                          |
| -46           | 06F0412        | 2     | Screw, Flat Hd M5 X 12 PP                                |
| -48           |                | NP-1  |                                                          |
| -49           |                | NP-1  |                                                          |
| -50           | 88F3122        | 4     | E-Clip                                                   |
| -52           | 63H6537        | 1     | Motor, Steering (M705)                                   |
| -53           |                | NP-1  |                                                          |
| -54           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -55           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -57           |                | NP-2  |                                                          |
| -58           | 06F0407        | 2     | Nut, M5 PP                                               |
| -60           |                | NP-1  |                                                          |
| -61           | 06F0292        | 1     | Ring, Tight                                              |
| -62           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP        |
| -64           |                | NP-1  |                                                          |
| -65           | 63H6534        | 1     | Motor, Backup Roll Lift (M610)                           |
| -66           |                | NP-1  |                                                          |
| -67           |                | NP-1  |                                                          |
| -68           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP        |
| -69           | 90H1108        | 1     | Plate, Nut                                               |
| -70           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP |



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| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 25-           |                |       | Preheat Platen, Back-up Roll Hardware (Sheet 3 of 3)     |
| -71           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -73           |                | NP-1  |                                                          |
| -74           | 57G6513        | 2     | Brush, Discharge                                         |
| -75           | 06F0415        | 2     | Bolt, Hexagon Socket Hd Star Wshr & Wshr M5 X 12 PP      |
| -77           |                | NP-1  |                                                          |
| -78           | 30H6814        | 1     | Sensor, Backup Roll Lift (S712)                          |
| -79           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP  |
| -80           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -81           | 63H6535        | 1     | Wire, Steering Control                                   |
| -82           |                | NP-2  |                                                          |
| -84           | 11L5996        | 1     | Roll, Backup                                             |
| -86           |                | NP-1  |                                                          |
| -87           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP  |
| -89           |                | NP-4  |                                                          |
| -90           |                | NP-4  |                                                          |
| -91           | 06F0409        | 4     | Ring, Retaining PP                                       |
| -93           |                | NP-1  |                                                          |
| -94           | 63H6538        | 1     | Sensor, Skew                                             |
| -95           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP  |
| -97           | 63H6539        | 1     | Platen, Preheat                                          |
| -99           | 88F3136        | 8     | Washer, VF                                               |
| -100          | 06F0411        | 8     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP  |

# Assembly 26: Oiler Hardware

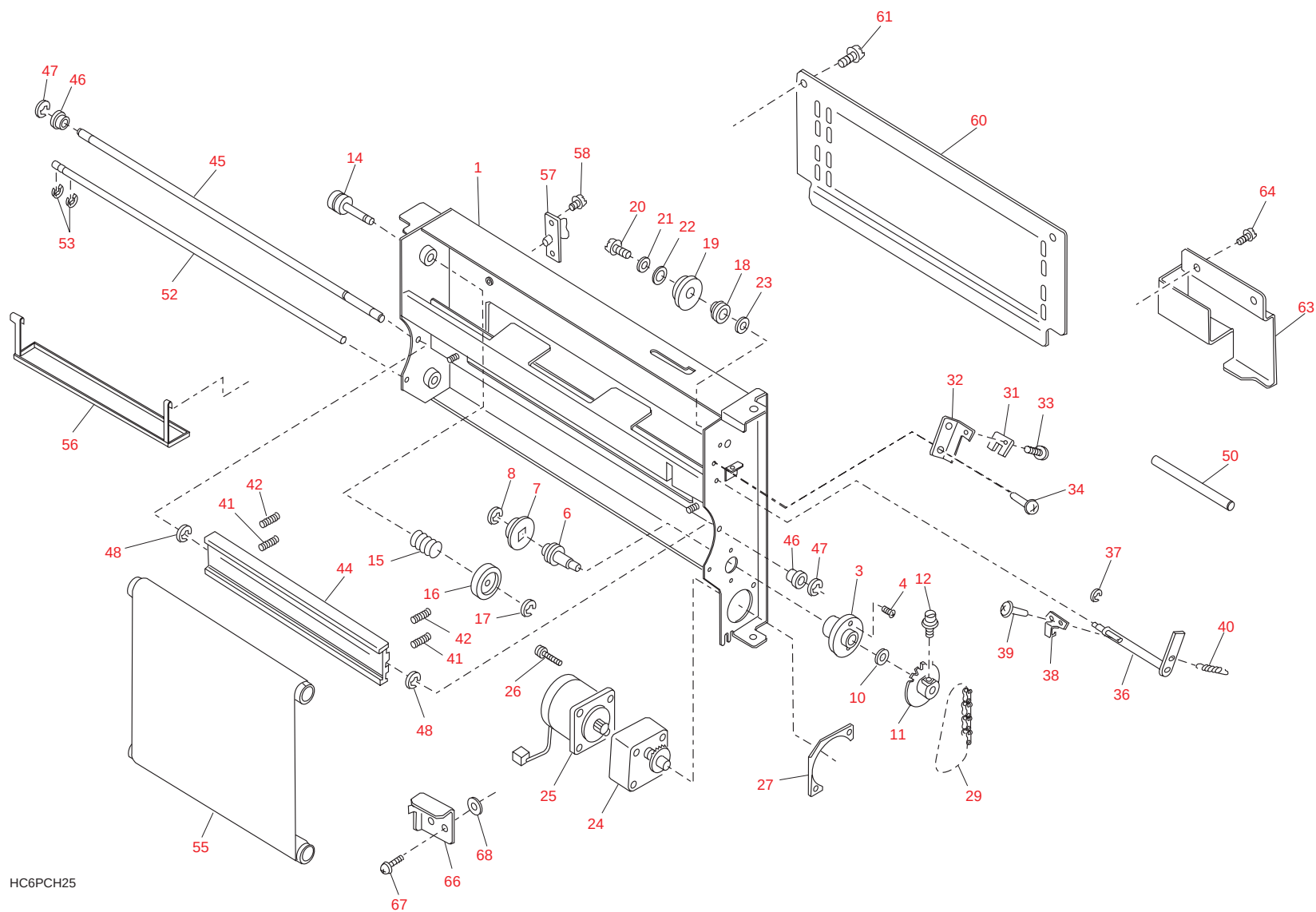


HC6PCH25

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 26-           |                |       | Oiler Hardware (Sheet 1 of 2)                           |
| -1            |                | NP-1  |                                                         |
| -3            | 06F0806        | 1     | Flange                                                  |
| -4            | 06F0412        | 2     | Screw, Flat Hd M4 X 12 PP                               |
| -6            |                | NP-1  |                                                         |
| -7            | 02N6876        | 1     | Cap, Oiler Belt                                         |
| -8            |                | NP-1  |                                                         |
| -10           | 06F0405        | 1     | Washer, Bolt D8 PP                                      |
| -11           | 06F0358        | 1     | Sprocket                                                |
| -12           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -14           | 24H8167        | 2     | Arm Asm                                                 |
| -15           | 06F0361        | 2     | Spring, Felt Drive                                      |
| -16           |                | NP-2  |                                                         |
| -17           |                | NP-2  |                                                         |
| -18           |                | NP-1  |                                                         |
| -19           | 02N6876        | 1     | Cap, Oiler Belt                                         |
| -20           | 06F0413        | 1     | Screw, Bind Hd M4 X 12 PP                               |
| -21           | 06F0405        | 1     | Washer, Spring D4 PP                                    |
| -22           | 88F3361        | 1     | Washer, Point                                           |
| -23           | 06F0417        | 1     | Washer, Wave                                            |
| -24           | 06F0164        | 1     | Head, Gear Asm                                          |
| -25           | 06F0163        | 1     | Motor, Oiler Belt (M706)                                |
| -26           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP |
| -27           |                | NP-1  |                                                         |
| -29           | 06F0357        | 1     | Chain, Oiler Belt Drive                                 |
| -31           | 24L4883        | 1     | Sensor, Oiler Belt End (S711)                           |
| -32           |                | NP-1  |                                                         |
| -33           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -34           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |



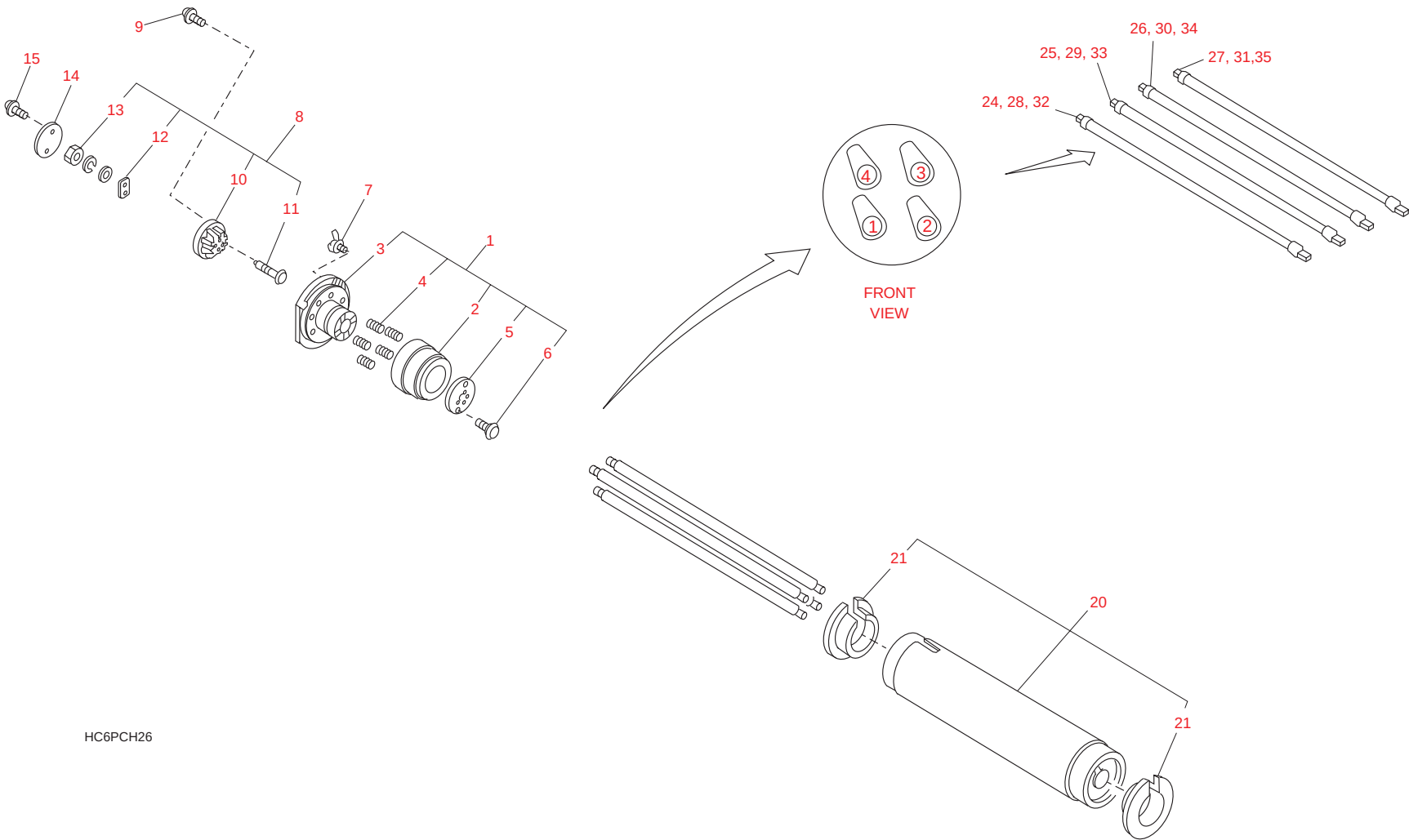
### Assembly 26: (continued)



HC6PCH25

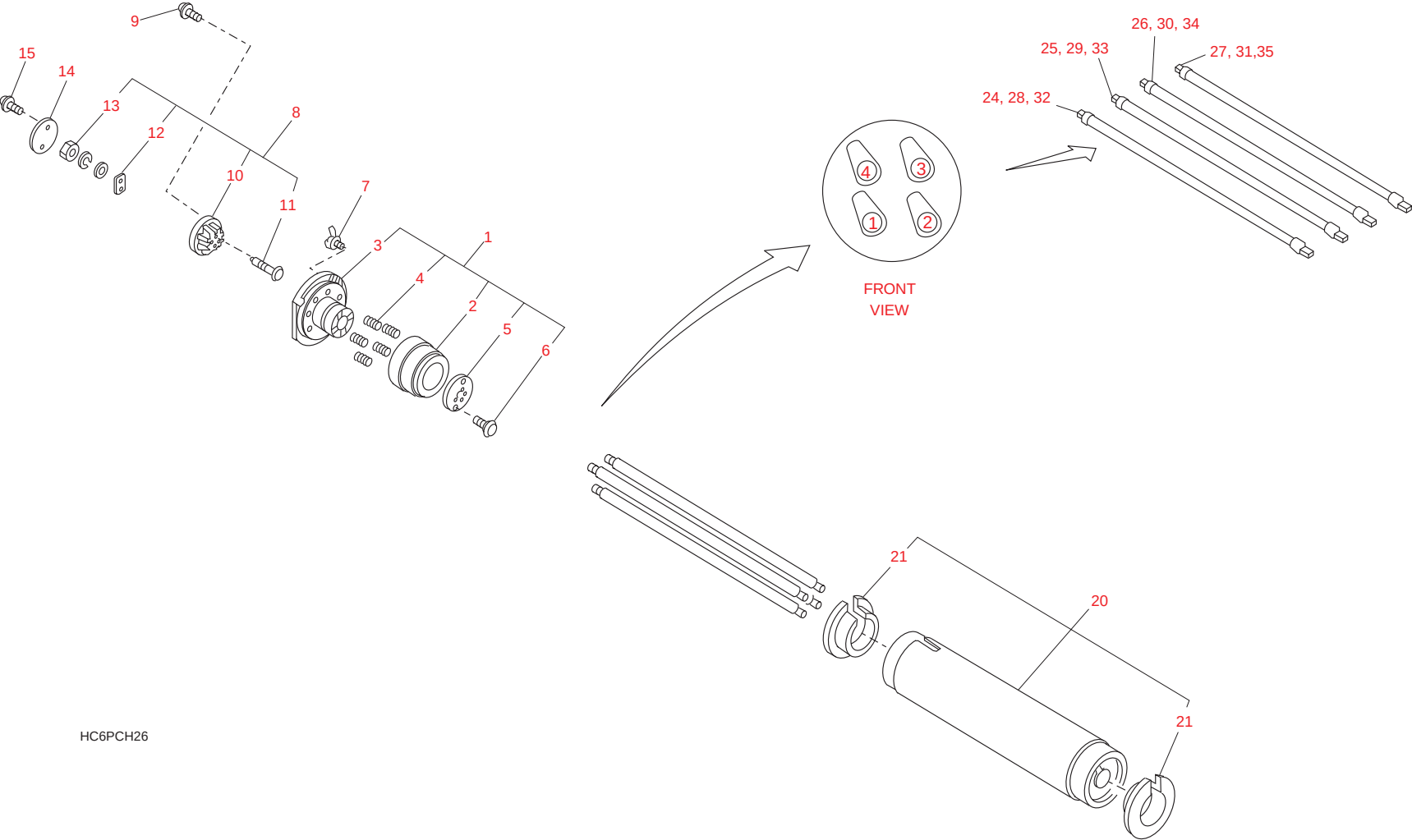
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 26-           |                |       | Oiler Hardware (Sheet 2 of 2)                           |
| -36           |                | NP-1  |                                                         |
| -37           |                | NP-1  |                                                         |
| -38           |                | NP-1  |                                                         |
| -39           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -40           |                | NP-1  |                                                         |
| -41           | 57G6853        | 2     | Spring, Compression                                     |
| -42           | 57G6852        | 2     | Spring, Compression                                     |
| -44           | 63H6540        | 1     | Port Asm, Oil                                           |
| -45           |                | NP-1  |                                                         |
| -46           |                | NP-2  |                                                         |
| -47           |                | NP-2  |                                                         |
| -48           | 88F3122        | 2     | Ring, Retaining                                         |
| -50           |                | NP-1  |                                                         |
| -52           |                | NP-1  |                                                         |
| -53           |                | NP-2  |                                                         |
| -55           | 1402827        | 1     | Belt, Oiler                                             |
| -56           | 24L3376        | 1     | Pan, Oil                                                |
| -57           | 06F0811        | 1     | Fastener Asm                                            |
| -58           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -60           |                | NP-1  |                                                         |
| -61           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -63           |                | NP-1  |                                                         |
| -64           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -66           |                | NP-1  |                                                         |
| -67           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -68           |                | NP-2  |                                                         |

# Assembly 27: Fuser Hardware - Hot Roll



HC6PCH26

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 27-           |                |       | Fuser Hardware - Hot Roll (Sheet 1 of 2)                |
| -1            | 88F2498        | 1     | Shaft Asm, Hot Roll                                     |
| -2            | 06F1069        | 1     | Bearing Asm-Front, Hot Roll                             |
| -3            | 88F3424        | 1     | Shaft, Flange                                           |
| -4            | 88F2949        | 6     | Spring, Compression                                     |
| -5            | 88F2950        | 1     | Plate, Guide Lamp                                       |
| -6            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -7            |                | NP-3  |                                                         |
| -8            |                | NP-1  |                                                         |
| -9            | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -10           | 88F2951        | 1     | Housing, Lamp                                           |
| -11           | 53F1983        | 4     | Pin                                                     |
| -12           | 88F2952        | 1     | Plate, Terminal                                         |
| -13           |                | NP-4  |                                                         |
| -14           | 11L5317        | 1     |                                                         |
| -15           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP |
| -20           | 63H6393        | 1     | Roll, Hot 180/220                                       |
| -21           |                | NP-2  |                                                         |
| -24           | 24L3393        | 1     | Hot Roll Lamp 1 (US/Canada 60 Hz) 230 Volt              |
| -25           | 24L3394        | 1     | Hot Roll Lamp 2 (US/Canada 60 Hz) 230 Volt              |
| -26           | 24L3395        | 1     | Hot Roll Lamp 3 (US/Canada 60 Hz) 230 Volt              |
| -27           | 24L3396        | 1     | Hot Roll Lamp 4 (US/Canada 60 Hz) 230 Volt              |
| -28           | 24L3397        | 1     | Hot Roll Lamp 1 (Europe 50 Hz) 240 Volt                 |
| -29           | 24L3398        | 1     | Hot Roll Lamp 2 (Europe 50 Hz) 240 Volt                 |
| -30           | 24L3399        | 1     | Hot Roll Lamp 3 (Europe 50 Hz) 240 Volt                 |

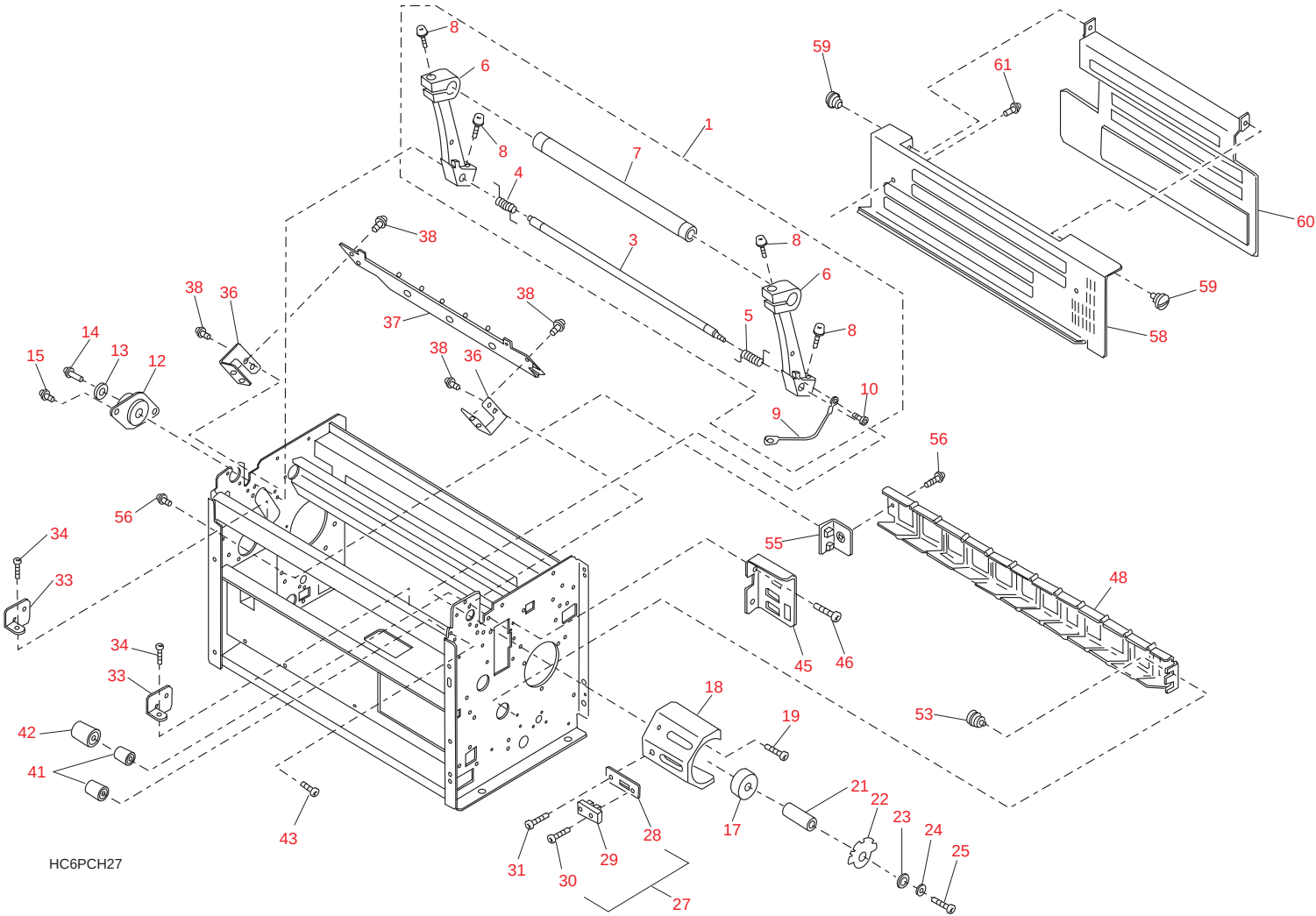


HC6PCH26

**Assembly 27: (continued)**

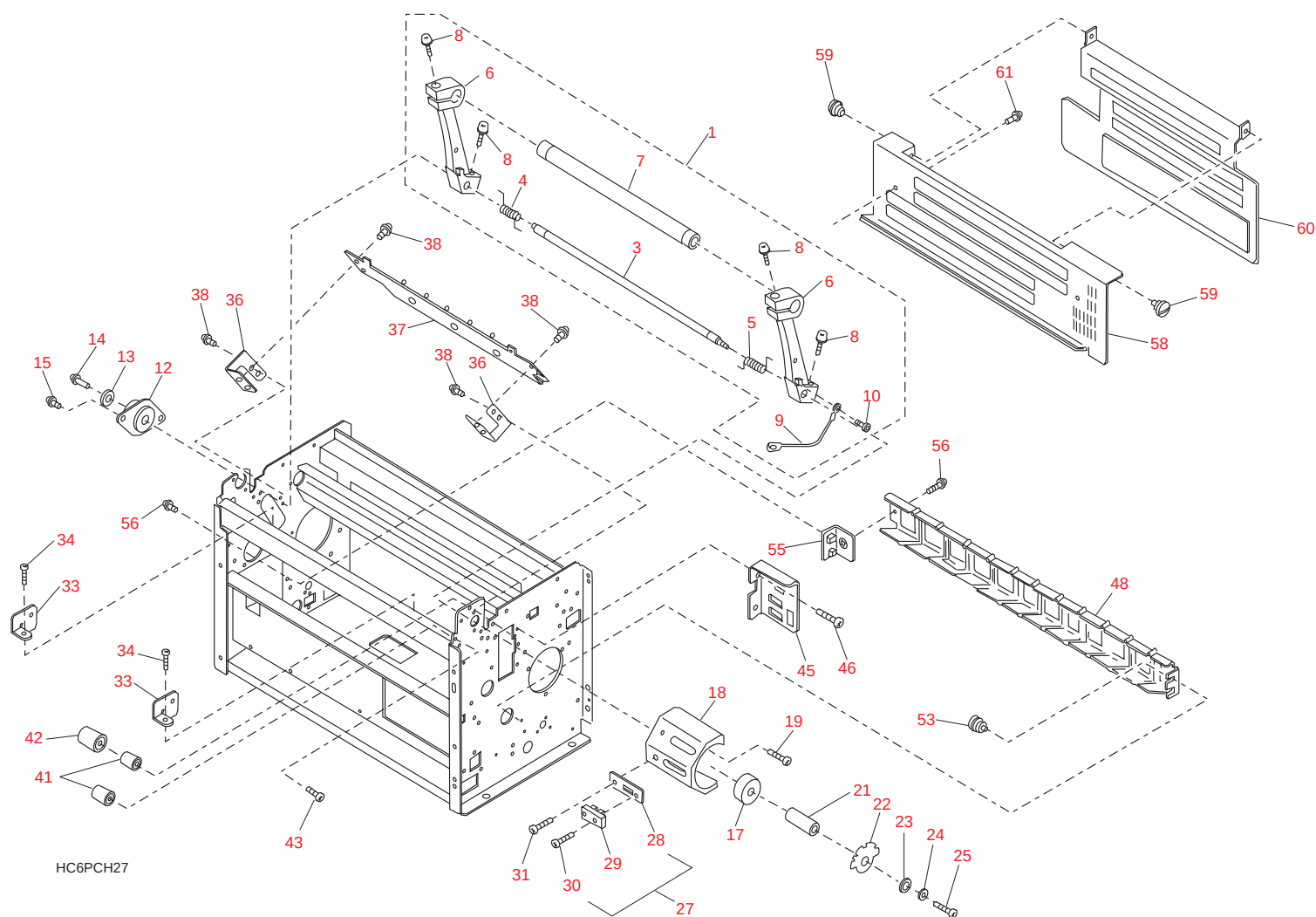
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                        |
|-----------------------|------------------------|--------------|-------------------------------------------|
| 27-                   |                        |              | Fuser Hardware - Hot Roll (Sheet 2 of 2)  |
| -31                   | 24L4843                | 1            | Hot Roll Lamp 4 (Europe 50 Hz) 240 Volt   |
| -32                   | 24L4844                | 1            | Hot Roll Lamp 1 (Japan 50/60 Hz) 220 Volt |
| -33                   | 24L4845                | 1            | Hot Roll Lamp 2 (Japan 50/60 Hz) 220 Volt |
| -34                   | 24L4846                | 1            | Hot Roll Lamp 3 (Japan 50/60 Hz) 220 Volt |
| -35                   | 24L4847                | 1            | Hot Roll Lamp 4 (Japan 50/60 Hz) 220 Volt |

# Assembly 28: Fuser Hardware - Tension Arm



| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 28-           |                |       | Fuser Hardware (Sheet 1 of 2)                           |
| -1            |                | NP-1  |                                                         |
| -3            |                | NP-1  |                                                         |
| -4            | 63H6595        | 1     | Spring, Tension Arm Front                               |
| -5            | 63H6596        | 1     | Spring, Tension Arm Rear                                |
| -6            |                | NP-2  |                                                         |
| -7            |                | NP-1  |                                                         |
| -8            | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -9            | 11L5164        | 4     | Cable, Ground                                           |
| -10           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -12           | 53F1808        | 1     | Flange, Bearing                                         |
| -13           |                | NP-1  |                                                         |
| -14           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -15           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -17           | 06F0054        | 1     | Bearing, Ball                                           |
| -18           |                | NP-1  |                                                         |
| -19           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -21           |                | NP-1  |                                                         |
| -22           |                | NP-1  |                                                         |
| -23           | 06F0405        | 1     | Washer PP                                               |
| -24           | 06F0405        | 1     | Washer PP                                               |
| -25           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -27           |                | NP-3  |                                                         |
| -28           |                | NP-3  |                                                         |
| -29           | 90H2407        | 3     | Sensor, Tension Arm Encoder (S708, S709, S710)          |
| -30           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -31           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -33           |                | NP-2  |                                                         |
| -34           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |

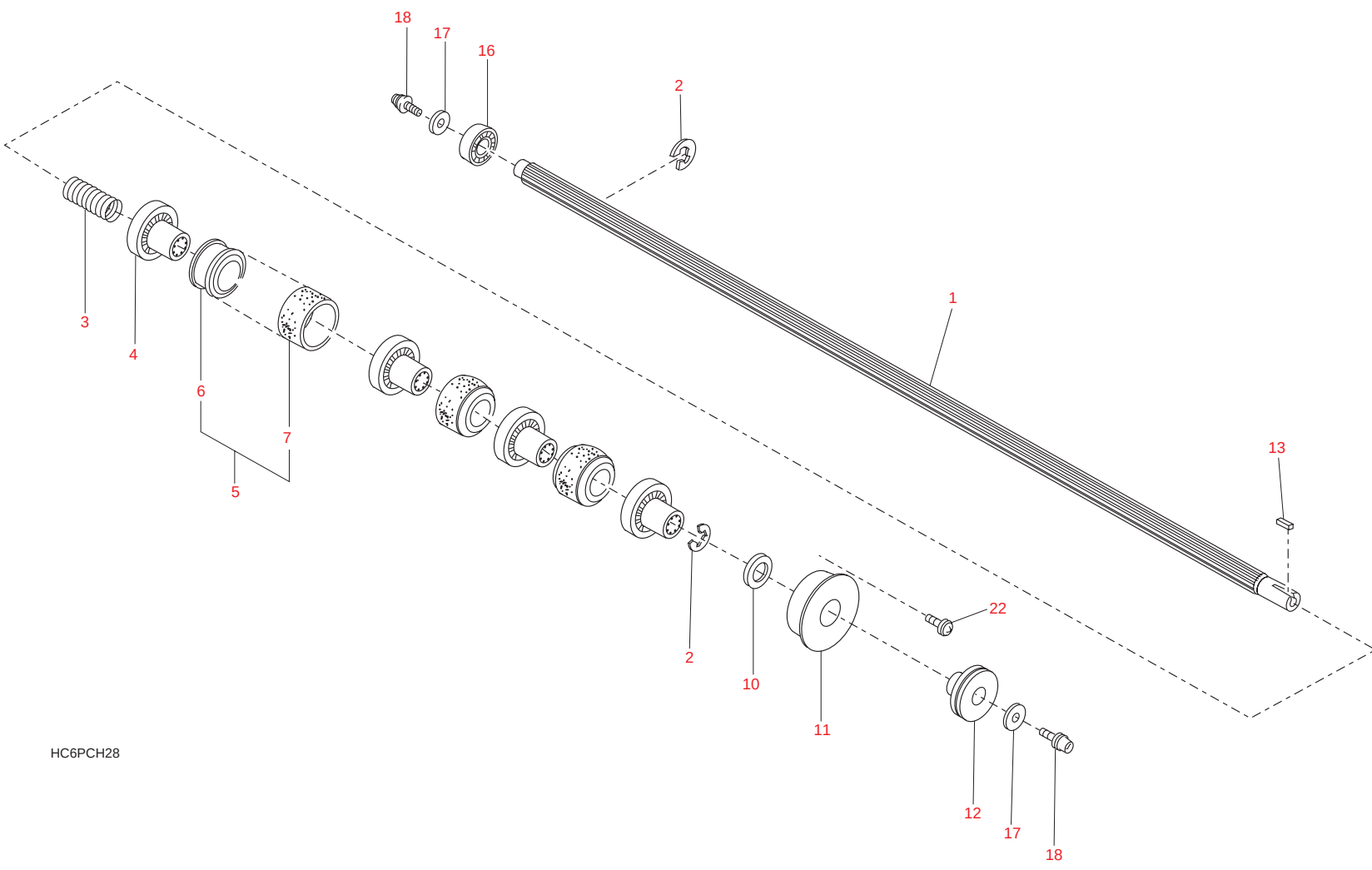




HC6PCH27

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 28-           |                | NP    | Fuser Hardware (Sheet 2 of 2)                           |
| -36           |                | NP-2  |                                                         |
| -37           |                | NP-1  |                                                         |
| -38           | 06F0411        | 8     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -41           |                | NP-2  |                                                         |
| -42           |                | NP-1  |                                                         |
| -43           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -45           |                | NP-1  |                                                         |
| -46           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -48           |                | NP-1  |                                                         |
| -49           |                | NP-1  |                                                         |
| -53           | 53F1961        | 2     | Screw, Shoulder                                         |
| -55           |                | NP-1  |                                                         |
| -56           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -58           |                | NP-1  |                                                         |
| -59           | 53F1961        | 2     | Screw, Shoulder                                         |
| -60           |                | NP-1  |                                                         |
| -61           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |

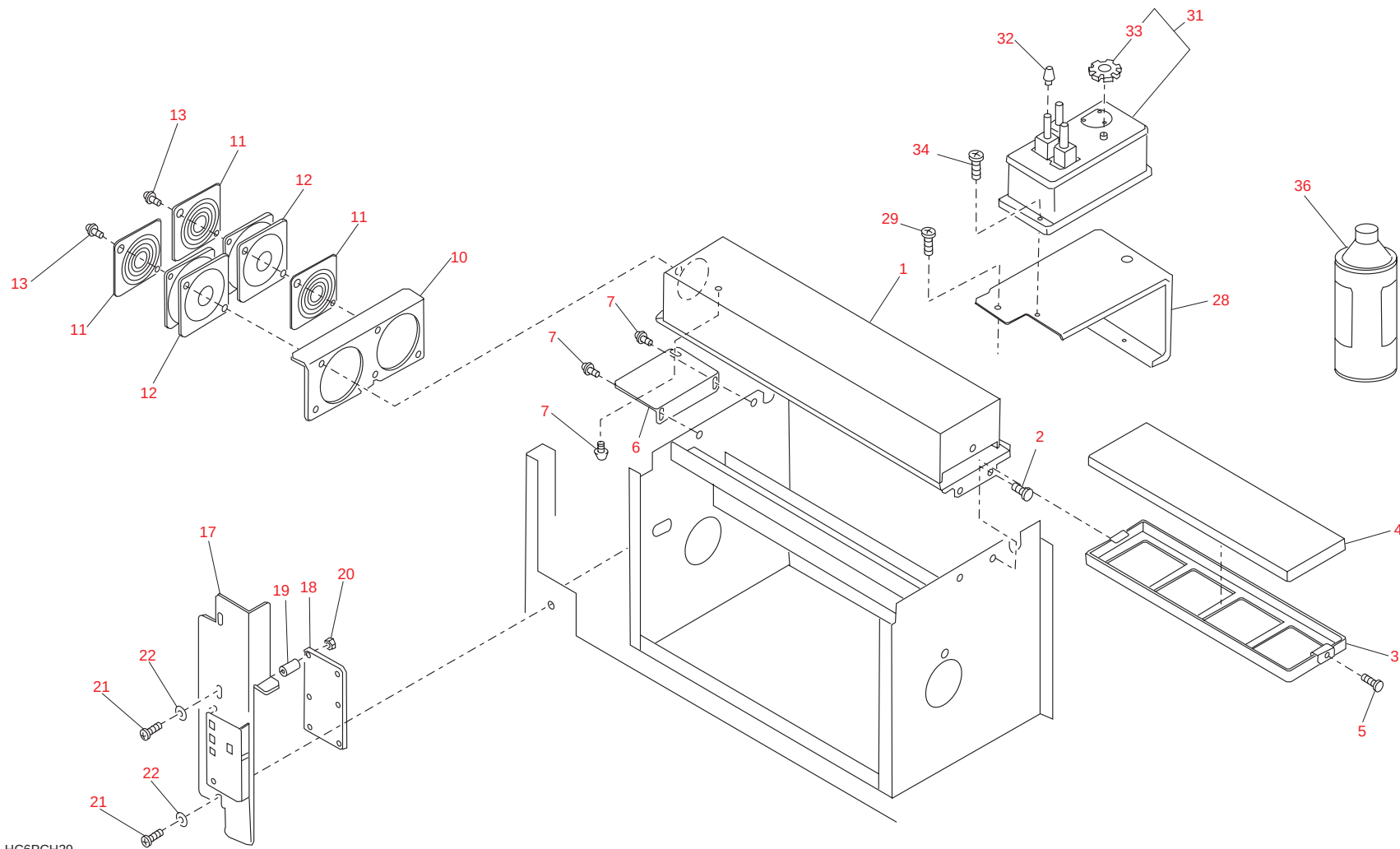
# Assembly 29: Fuser Hardware - Scuff Roll



HC6PCH28

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 29-           |                |       | Fuser Hardware (Sheet 1 of 1)                           |
| -1            |                | NP-1  |                                                         |
| -2            |                | NP-2  |                                                         |
| -3            | 06F0366        | 1     | Spring, Scuff Roll Tension                              |
| -4            | 06F0156        | 18    | Hub, Scuff Roll                                         |
| -5            | 88F2976        | 17    | Tire Asm, Scuff Roll                                    |
| -6            | 06F0155        | 17    | Wheel, Scuff Roll                                       |
| -7            | 06F0154        | 17    | Tire, Rubber Scuff Roll                                 |
| -10           | 06F0405        | 1     | Washer, Bolt D10 PP                                     |
| -11           | 63H6557        | 1     | Bearing                                                 |
| -12           |                | NP-1  |                                                         |
| -13           |                | NP-1  |                                                         |
| -16           | 06F0054        | 1     | Bearing, Ball                                           |
| -17           | 88F3186        | 2     | Washer                                                  |
| -18           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -22           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP |

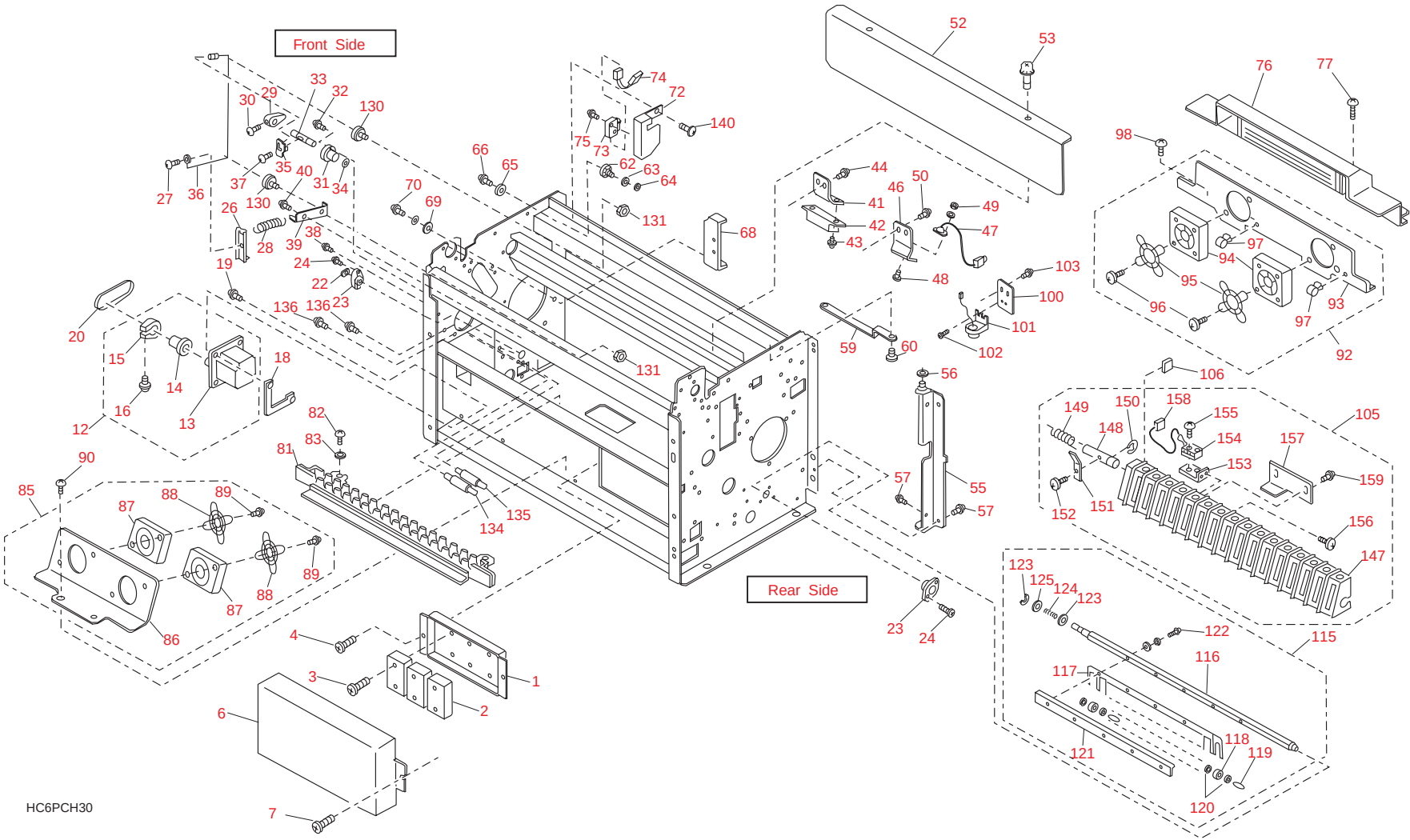
# Assembly 30: Fuser Hardware - Oil Pump & Fans



HC6PCH29

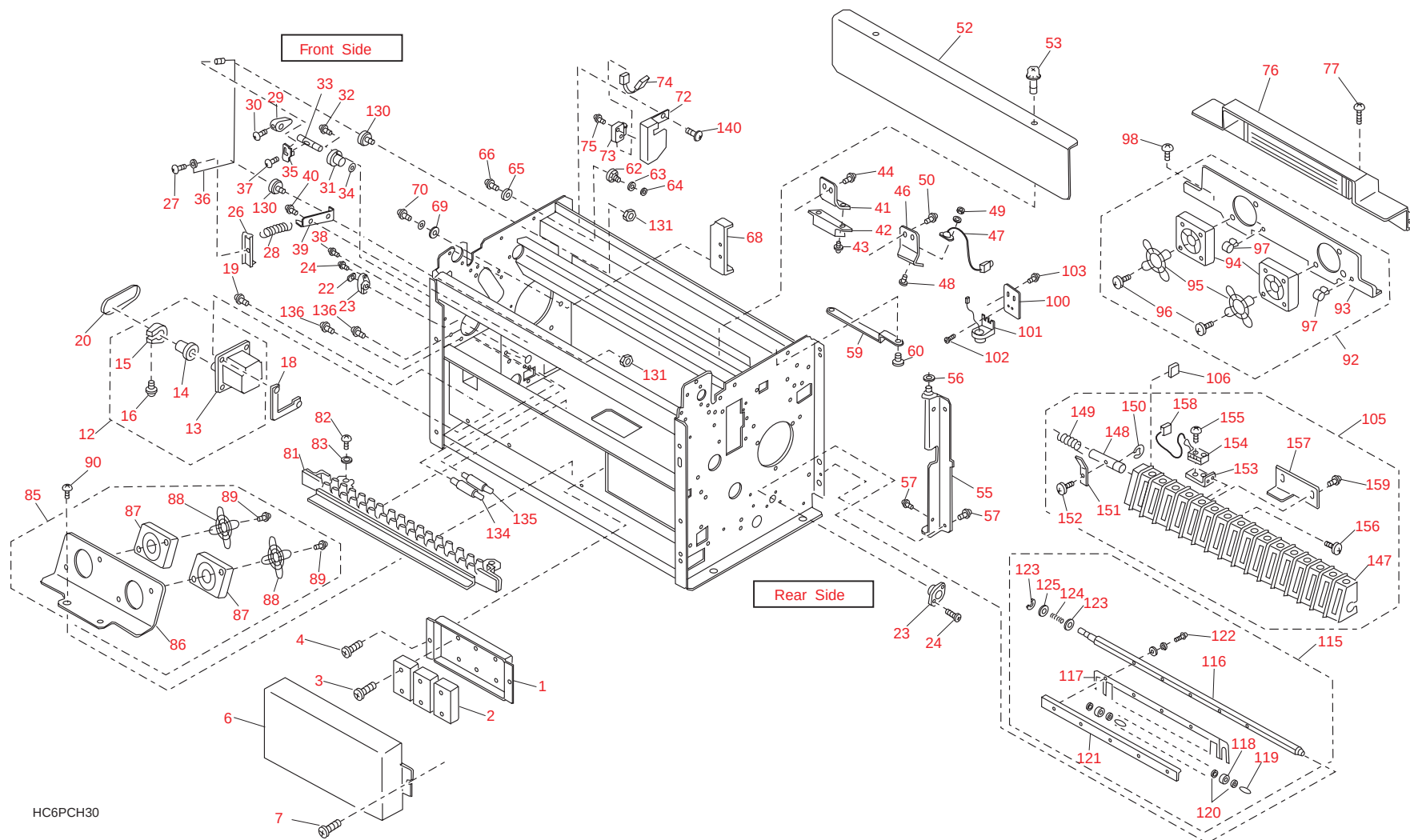
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                      |
|-----------------------|------------------------|--------------|---------------------------------------------------------|
| 30-                   |                        |              | Fuser Hardware (Sheet 1 of 1)                           |
| -1                    |                        | NP-1         | Filter Asm, Fuser                                       |
| -2                    | 06F0401                | 1            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -3                    |                        | NP-1         |                                                         |
| -4                    | 57G6510                | 1            | Filter, Fuser                                           |
| -5                    | 06F0413                | 1            | Screw, Bind Hd M4 X 8 PP                                |
| -6                    |                        | NP-1         |                                                         |
| -7                    | 06F0401                | 3            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -10                   |                        | NP-1         |                                                         |
| -11                   | 11L5200                | 3            | Guard, Finger                                           |
| -12                   | 24H8035                | 2            | Fan, Fuser Exhaust (B701, B702)                         |
| -13                   | 06F0413                | 4            | Screw, Bind Hd M4 X 50 PP                               |
| -17                   |                        | NP-1         |                                                         |
| -18                   | 24L3334                | 1            | Card, Stacker Control (LP041)                           |
| -19                   |                        | NP-6         |                                                         |
| -20                   | 06F0407                | 6            | Nut, Flange PP                                          |
| -21                   | 06F0401                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -22                   | 06F0417                | 2            | Washer, Press PP                                        |
| -28                   |                        | NP-1         |                                                         |
| -29                   | 06F0401                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -31                   | 57G6825                | 1            | Pump Asm, Oil (includes Oil Empty Sensor S702)          |
| -32                   | 88F3041                | 3            | Fitting                                                 |
| -33                   | 88F3043                | 1            | Cap, Oil Reservoir                                      |
| -34                   | 06F0401                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -36                   |                        | NP-1         |                                                         |

# Assembly 31: Fuser Hardware - Motors, Sensors & Fans



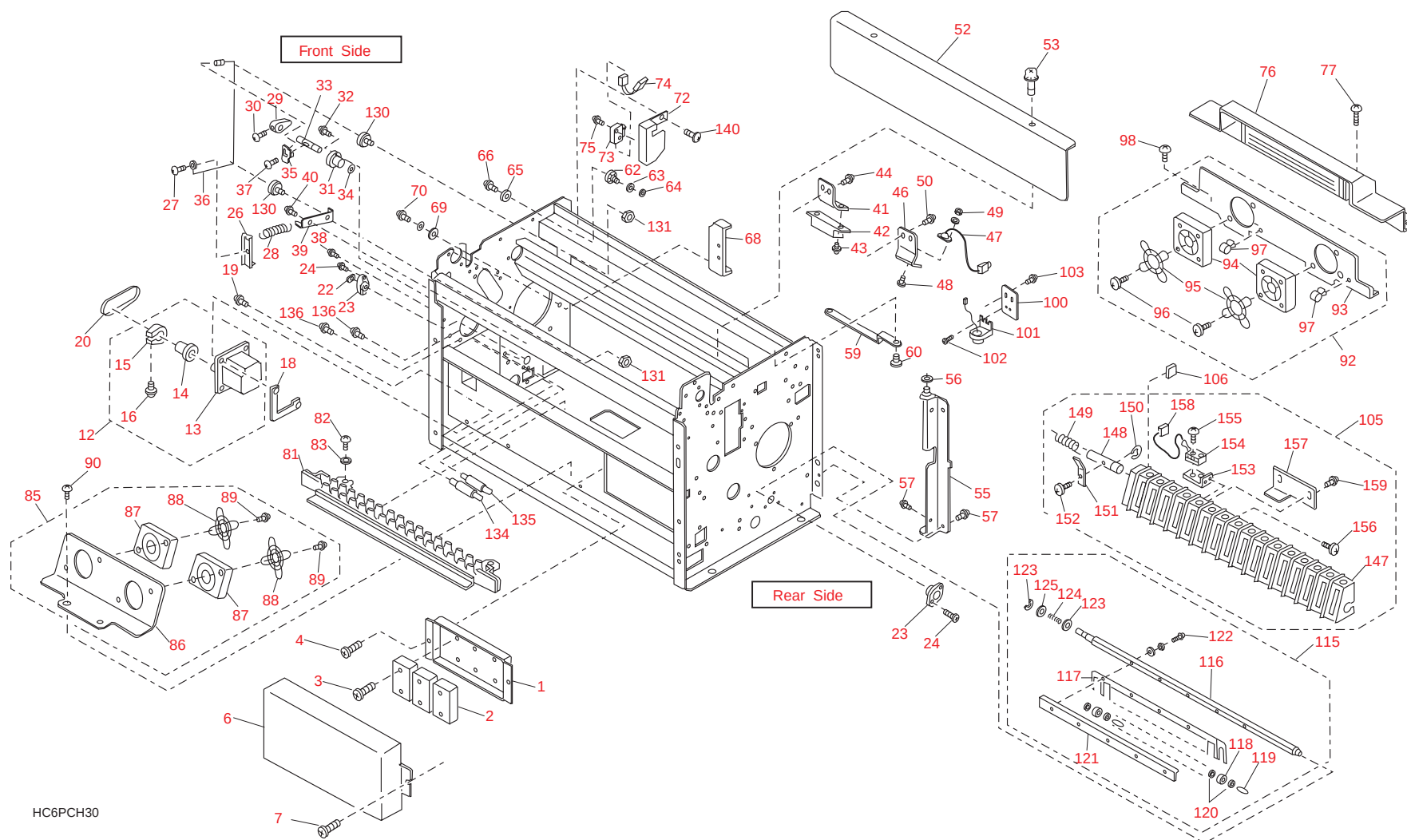
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 31-           |                |       | Fuser Hardware (Sheet 1 of 4)                           |
| -1            |                | NP-1  |                                                         |
| -2            | 06F0172        | 3     | Relay, Solid State (SR601, SR602, SR603)                |
| -3            | 06F0411        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -4            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -6            |                | NP-1  |                                                         |
| -7            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -12           |                | NP-1  | Motor Asm, Scuff Roll                                   |
| -13           | 63H6558        | 1     | Motor, Scuff Roll (M704)                                |
| -14           |                | NP-1  | Pulley, Scuff Roll Motor                                |
| -15           |                | NP-1  |                                                         |
| -16           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -18           |                | NP-1  |                                                         |
| -19           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -20           | 63H6559        | 1     | Belt, Scuff Roll Drive                                  |
| -22           |                | NP-1  |                                                         |
| -23           | 06F0848        | 6     | Bearing, Plastic                                        |
| -24           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -26           |                | NP-1  |                                                         |
| -27           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -28           | 06F0369        | 1     | Spring, Return                                          |
| -29           | 06F0868        | 1     | Lever, Scuff Roll Release                               |
| -30           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -31           | 06F0862        | 1     | Flange                                                  |
| -32           | 06F0412        | 2     | Screw, Flat Hd M4 X 12 PP                               |
| -33           |                | NP-1  |                                                         |
| -34           | 06F0409        | 1     | Ring, Retaining PP                                      |
| -35           |                | NP-1  |                                                         |
| -36           |                | NP-1  | Wire, Scuff Roll Release                                |





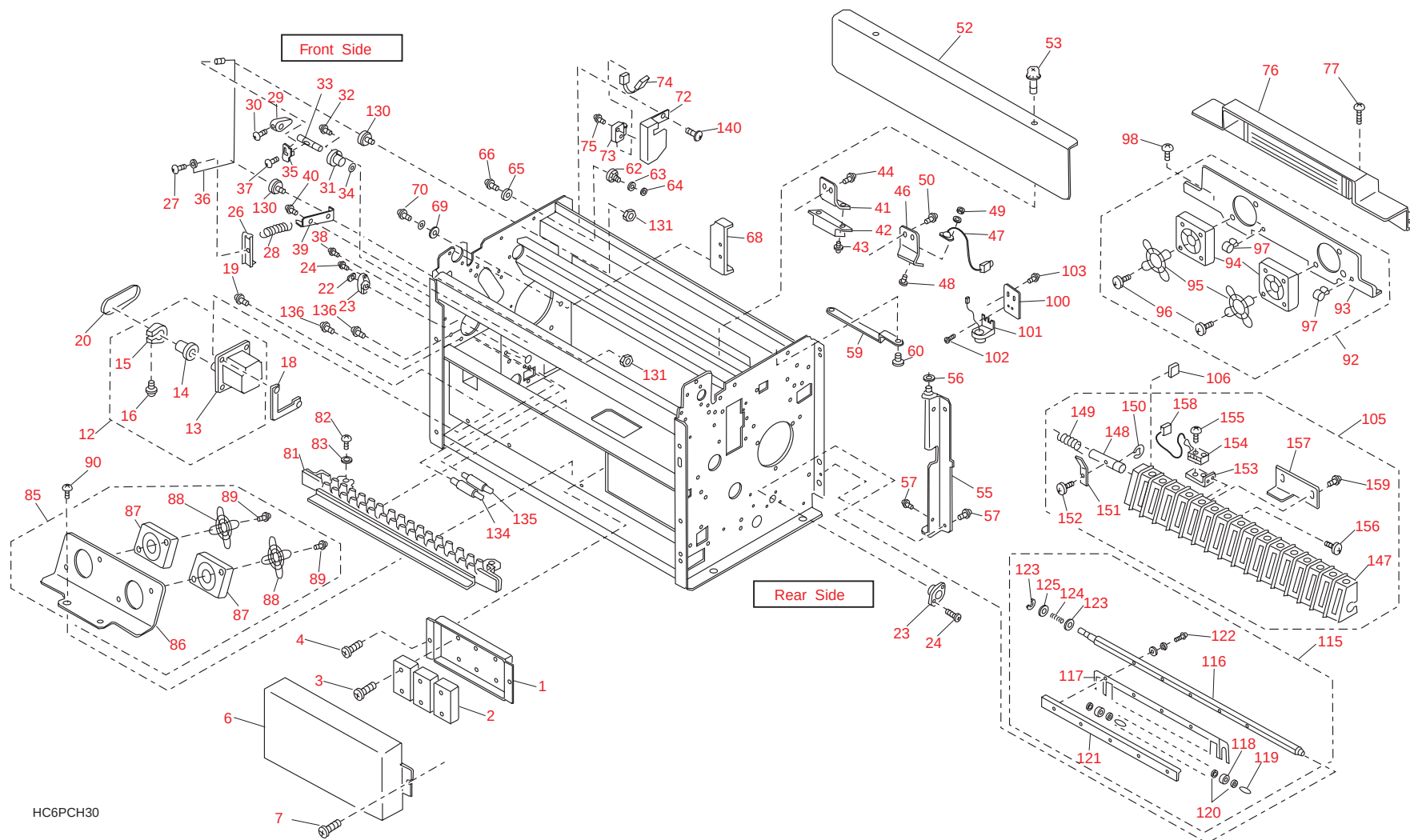
HC6PCH30

| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 31-           |                |       | Fuser Hardware (Sheet 2 of 4)                            |
| -37           | 06F0415        | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -38           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP        |
| -39           |                | NP-1  |                                                          |
| -40           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -41           |                | NP-1  |                                                          |
| -42           | 53F1960        | 1     | Sensor, Hot Roll Temperature Control (S701)              |
| -43           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP   |
| -44           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -46           |                | NP-1  |                                                          |
| -47           | 63H6560        | 1     | Sensor, Hot Roll Over Temperature (S705)                 |
| -48           | 06F0412        | 2     | Screw, Flat Hd M3 X 6 PP                                 |
| -49           | 06F0407        | 2     | Nut, M3 PP                                               |
| -50           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -52           |                | NP-1  |                                                          |
| -53           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -55           |                | NP-1  |                                                          |
| -56           | 24H8029        | 1     | Washer, Thrust                                           |
| -57           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -59           |                | NP-1  |                                                          |
| -60           | 30H6700        | 1     | Screw, Shoulder                                          |
| -62           | 06F0865        | 1     | Shaft, Guide Roller                                      |
| -63           |                | NP-1  |                                                          |
| -64           |                | NP-1  |                                                          |
| -65           | 06F0417        | 1     | Washer, Press PP                                         |
| -66           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -68           |                | NP-1  |                                                          |
| -69           | 06F0417        | 2     | Washer, Press PP                                         |
| -70           | 06F0413        | 2     | Screw, Bind Hd M5 X 12 PP                                |



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| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 31-           |                |       | Fuser Hardware (Sheet 3 of 4)                            |
| -72           |                | NP-1  |                                                          |
| -73           | 06F0143        | 1     | Switch, Oiler Belt End (S711)                            |
| -74           |                | NP-1  |                                                          |
| -75           | 06F0413        | 2     | Screw, Bind Hd M3 X 12 PP                                |
| -76           |                | NP-1  |                                                          |
| -77           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -81           |                | NP-1  |                                                          |
| -82           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -83           | 88F3186        | 2     | Washer                                                   |
| -85           |                | NP-1  |                                                          |
| -86           |                | NP-1  |                                                          |
| -87           | 63H6561        | 2     | Fan, Paper Cooling (B704, B706)                          |
| -88           | 24L4548        | 2     | Guard, Finger                                            |
| -89           |                | NP-4  | Screw, Bind Hd M4x35                                     |
| -90           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -92           |                | NP-1  |                                                          |
| -93           |                | NP-1  |                                                          |
| -94           | 63H6561        | 2     | Fan, Paper Cooling (B705, B707)                          |
| -95           | 24L4548        | 2     | Guard, Finger                                            |
| -96           |                | NP-4  | Screw, Bind Hd M4x35                                     |
| -97           | 24L4902        | 3     | Clamp, Cable                                             |
| -98           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -100          |                | NP-3  |                                                          |
| -101          | 24H8225        | 3     | Sensor Asm, Thermistor (S621, S622, S623)                |
| -102          | 88F1626        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 8 PP   |
| -103          | 06F0411        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -105          |                | NP-1  |                                                          |
| -106          | 24L4866        | 1     | Cap, Blue Operator                                       |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 31-           |                |       | Fuser Hardware (Sheet 4 of 4)                           |
| -115          |                | NP-1  | Shaft Assembly, Pressure Roller                         |
| -116          |                | NP-1  | Shaft, Pressure Roller                                  |
| -117          | 04H1103        | 1     | Spring, Roller                                          |
| -118          | 06F0153        | 17    | Roller, Pressure                                        |
| -119          | 06F0863        | 17    | Pin, Pressure Roller                                    |
| -120          |                | NP-34 | Washer, D5                                              |
| -121          |                | NP-1  | Holder, Spring                                          |
| -122          |                | NP-6  | Screw, Bind Hd M4x18                                    |
| -123          |                | NP-2  | Ring, Retaining                                         |
| -124          | 88F2483        | 1     | Spring, Pressure Roller Shaft                           |
| -125          |                | NP-1  | Washer, Delurine                                        |
| -130          | 06F0212        | 2     | Bearing, Scuff Roll Release                             |
| -131          | 06F0407        | 2     | Nut, Lock M6                                            |
| -134          |                | NP-1  | Shaft, Paper Guide                                      |
| -135          |                | NP-1  | Shaft, Paper Guide                                      |
| -136          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -140          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -147          |                | NP-1  | Guide, Paper                                            |
| -148          |                | NP-1  | Shaft, Sensor Arm                                       |
| -149          | 24L4906        | 1     | Spring, Wrap Switch                                     |
| -150          |                | NP-1  | Ring, Retaining                                         |
| -151          |                | NP-1  | Arm, Sensor                                             |
| -152          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -153          |                | NP-1  | Holder, Sensor                                          |
| -154          | 04H0277        | 1     | Sensor, Fuser Wrap (S617)                               |
| -155          | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP |
| -156          | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -157          |                | NP-1  | Cover, Wrap Switch                                      |
| -158          |                | NP-1  | Cable, Wrap Switch                                      |
| -159          | 06F0413        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 6 PP  |

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## Assembly 32: No Assembly 32 for this Printer

| Asm-<br>Index | Part<br>Number | Units | Description |
|---------------|----------------|-------|-------------|
| 32-           |                |       | Not Used    |



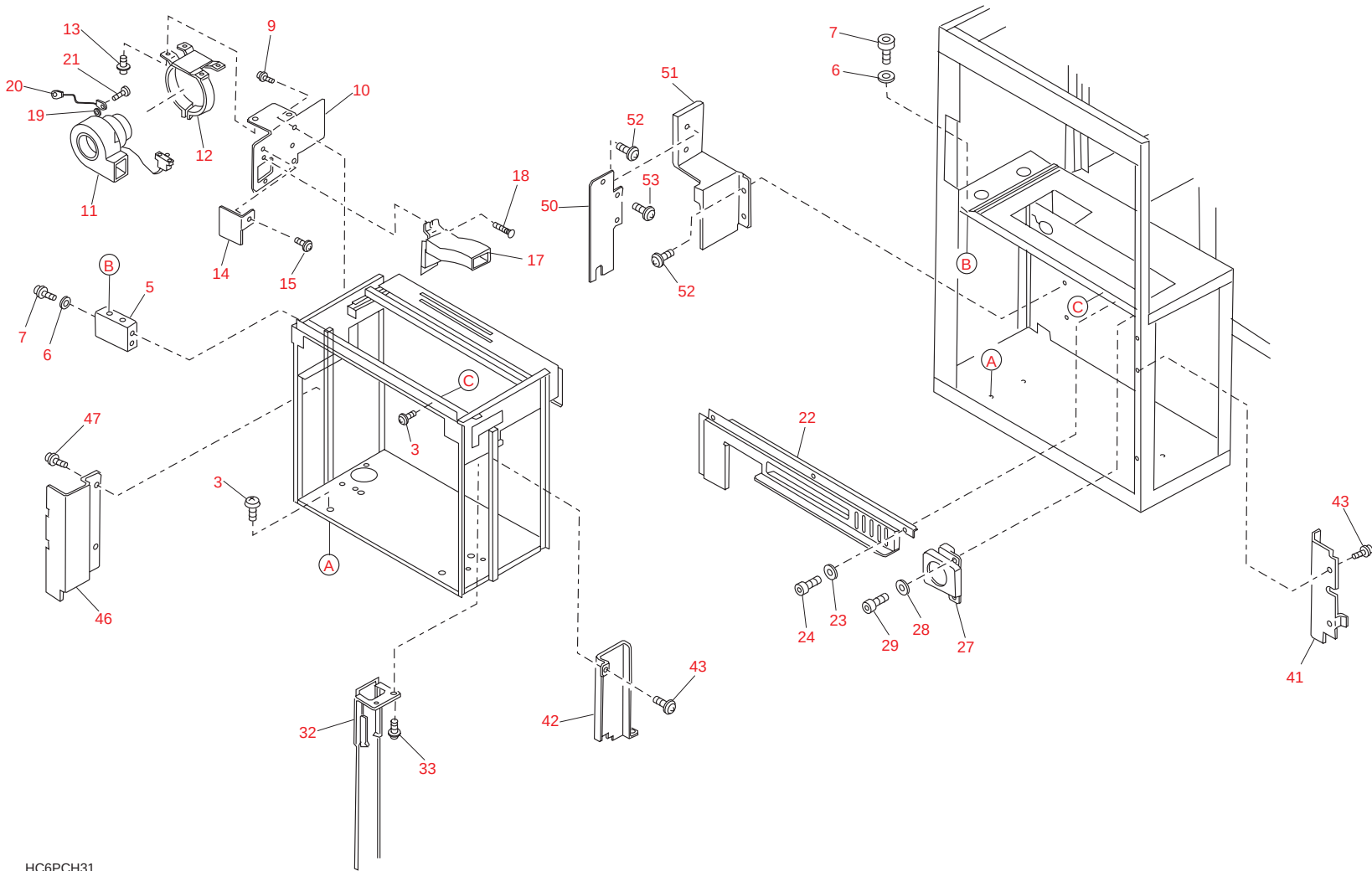
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## **Assembly 33: No Assembly 33 for this Printer**

**Assembly 33: (continued)**

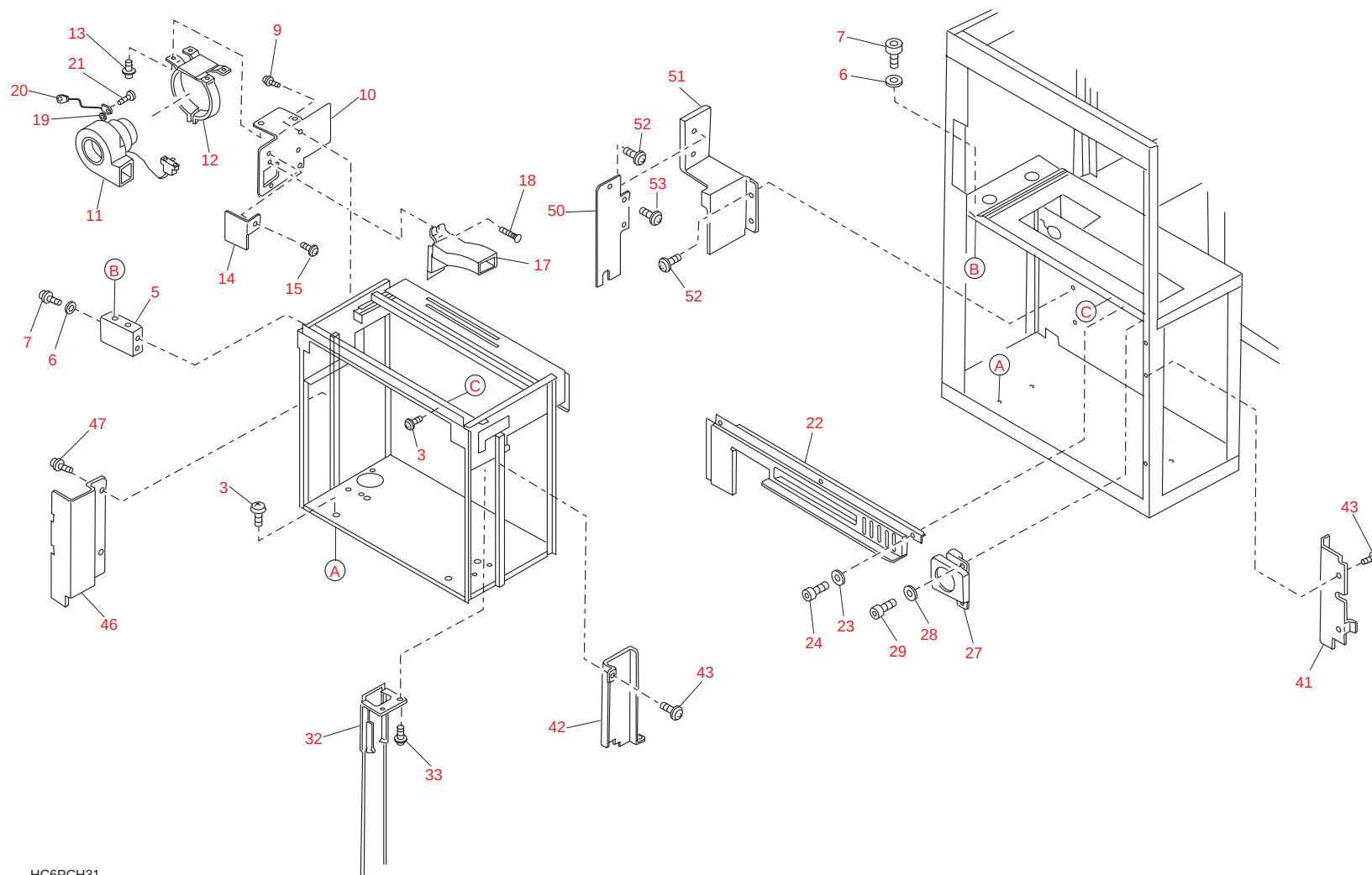
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b> |
|-----------------------|------------------------|--------------|--------------------|
| 33-                   |                        |              | Not Used           |

# Assembly 34: Stacker - Covers & Blower



HC6PCH31

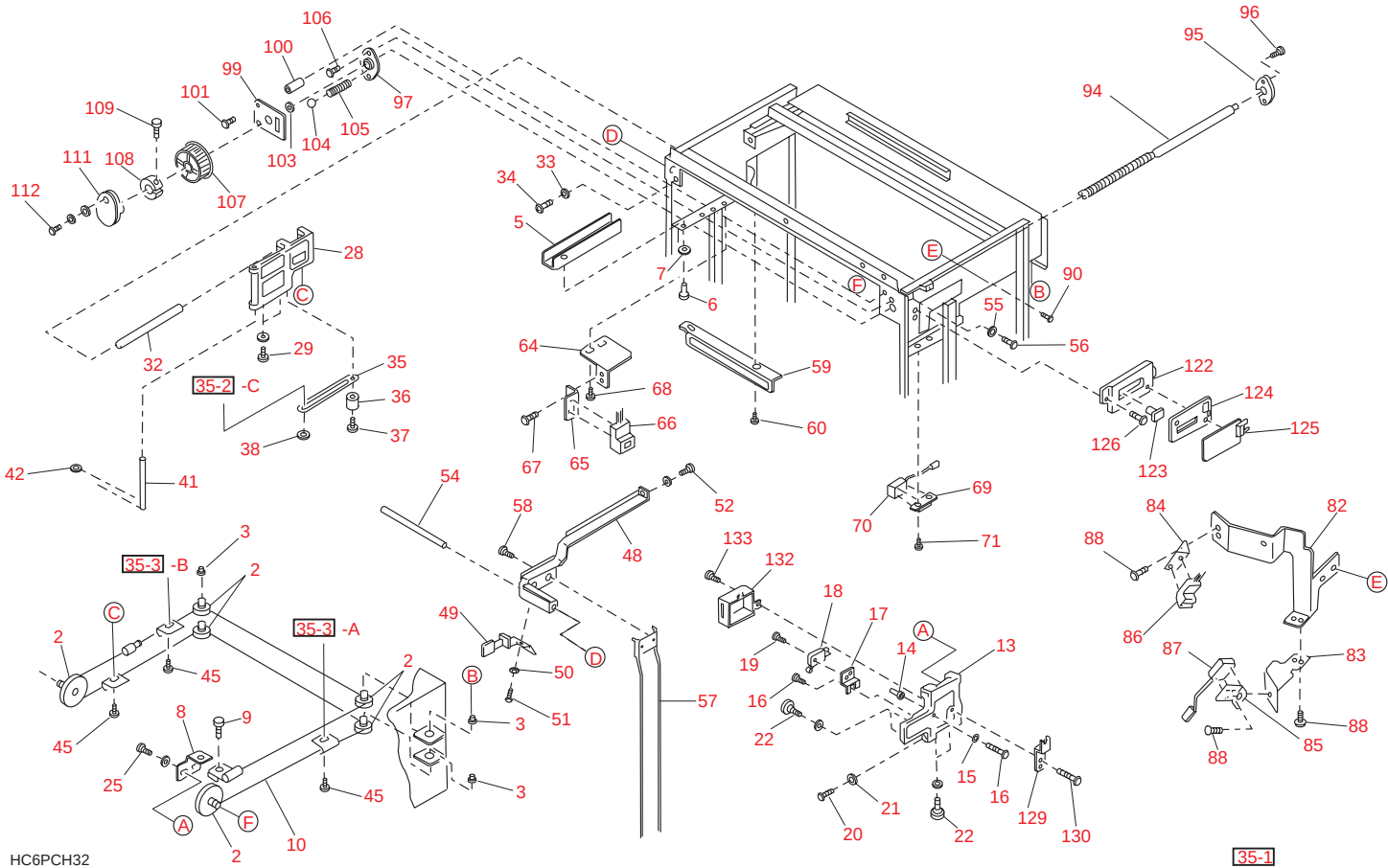
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 34-           |                |       | Stacker (Sheet 1 of 2)                                  |
| -3            | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -5            |                | NP-1  |                                                         |
| -6            | 06F0417        | 4     | Washer, Press PP                                        |
| -7            | 06F0415        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -9            | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -10           |                | NP-1  |                                                         |
| -11           | 53F1965        | 1     | Blower, Stacker Cooling Asm (B703)                      |
| -12           |                | NP-1  |                                                         |
| -13           | 06F0411        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -14           |                | NP    |                                                         |
| -15           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -17           |                | NP-1  | Duct, Cooling                                           |
| -18           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -19           | 06F0406        | 1     | Washer, External Tooth D3 PP                            |
| -20           |                | NP-1  | Wire, Ground                                            |
| -21           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP  |
| -22           |                | NP    |                                                         |
| -23           | 06F0417        | 2     | Washer, Press PP                                        |
| -24           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP |
| -27           |                | NP-1  |                                                         |
| -28           |                | NP-1  | Washer, FP                                              |
| -29           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -32           |                | NP-1  |                                                         |
| -33           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -41           |                | NP-1  | Cover, Pendulum Right                                   |



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| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                      |
|-----------------------|------------------------|--------------|---------------------------------------------------------|
| 34-                   |                        |              | Stacker (Sheet 2 of 2)                                  |
| -42                   |                        | NP-1         | Cover, Belt Right                                       |
| -43                   | 06F0401                | 4            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -46                   |                        | NP-1         | Cover, Belt Left                                        |
| -47                   | 06F0401                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -50                   |                        | NP-1         | Cover                                                   |
| -51                   |                        | NP-1         | Cover                                                   |
| -52                   | 06F0401                | 3            | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -53                   | 06F0411                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |

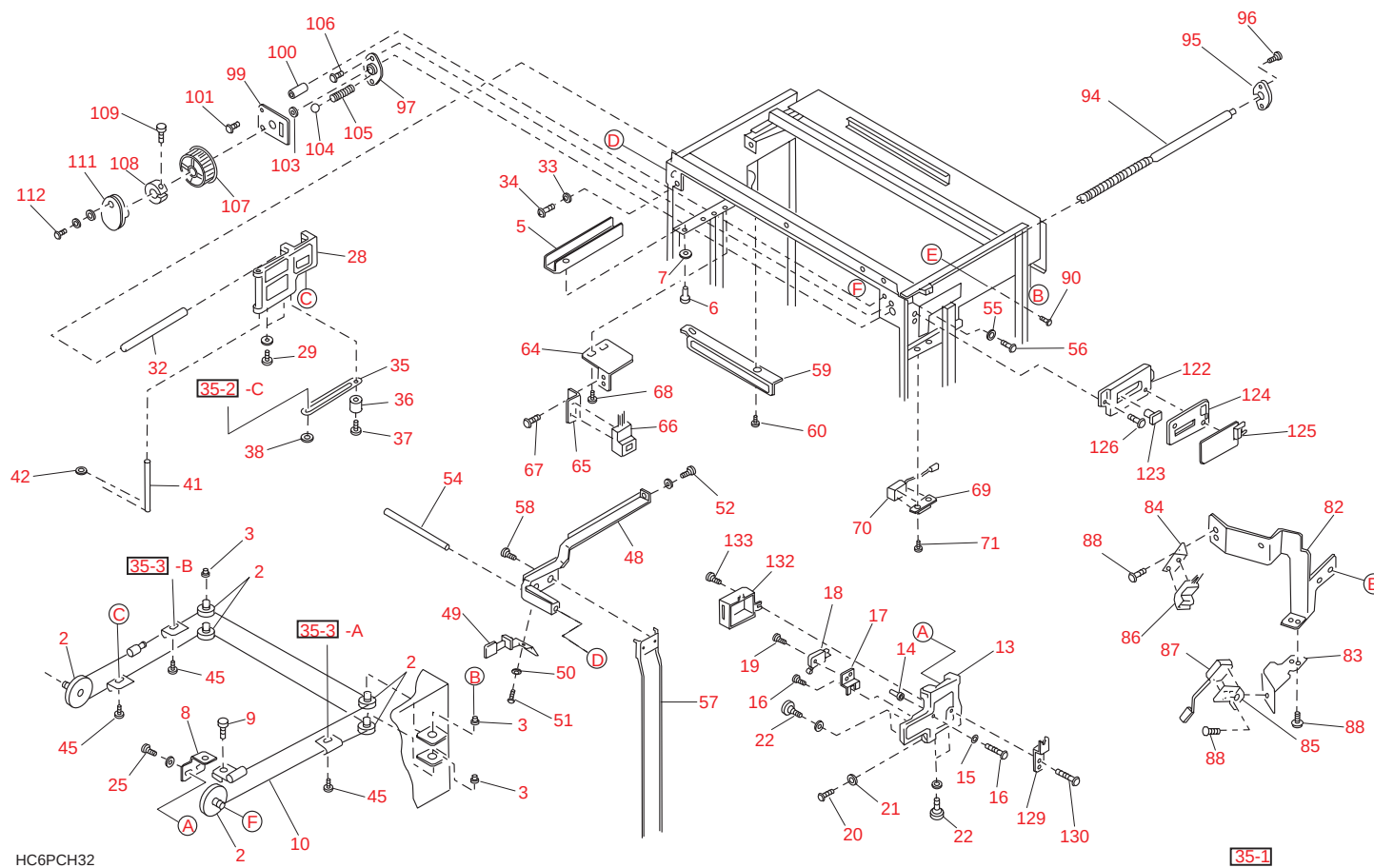
# Assembly 35: Stacker - Sensors & Finger Belts



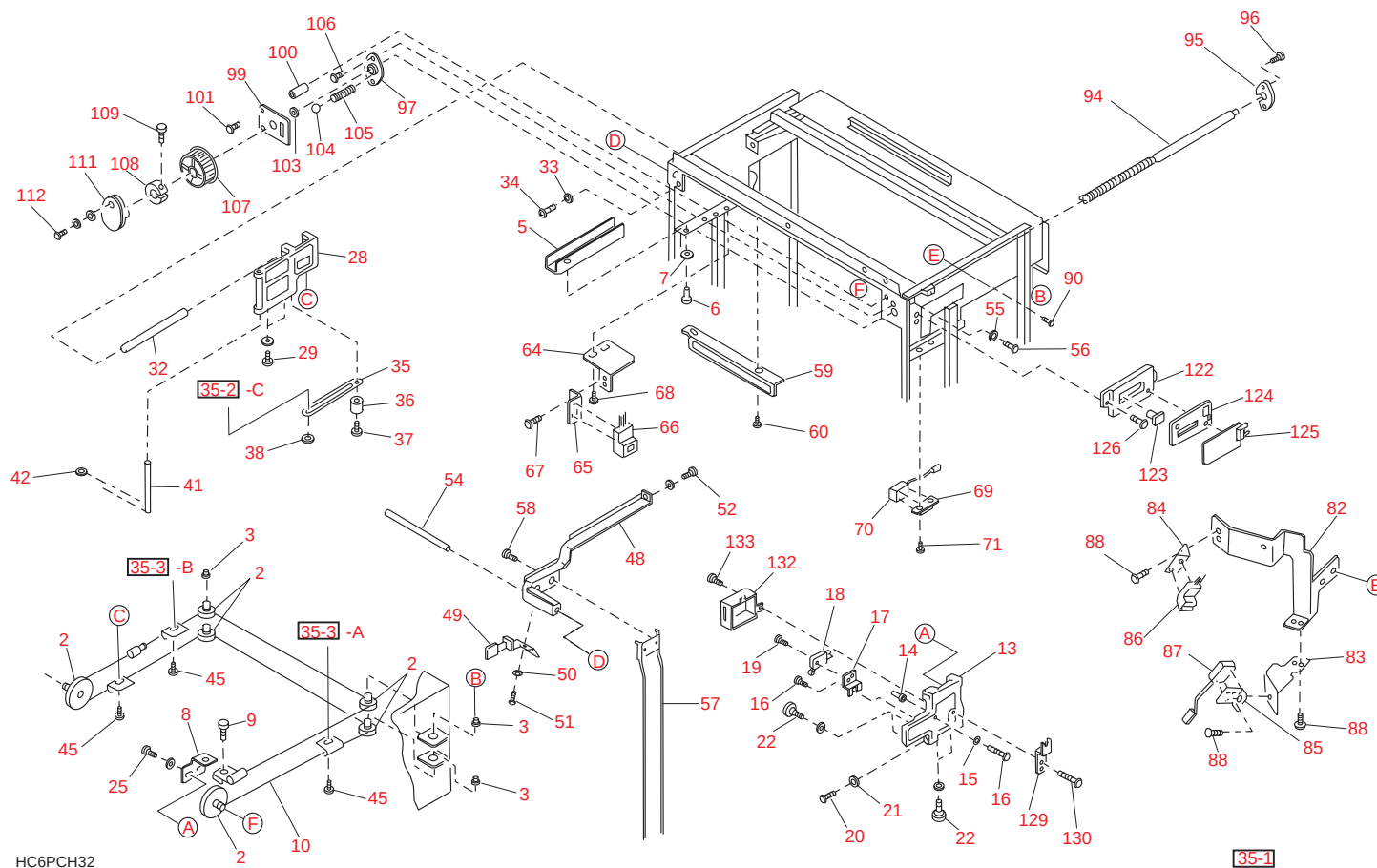
| Asm-Index | Part Number | Units | Description                                              |
|-----------|-------------|-------|----------------------------------------------------------|
| 35-       |             |       | Stacker - Sensors & Finger Belts (Sheet 1 of 7)          |
| -2        | 06F0212     | 6     | Bearing Asm                                              |
| -3        |             | NP-4  | Nut, Flange                                              |
| -5        |             | NP-1  |                                                          |
| -6        | 06F0415     | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -7        | 06F0417     | 2     | Washer, Press PP                                         |
| -8        |             | NP    |                                                          |
| -9        | 06F0415     | 1     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -10       |             | 1     | Cable, Stacker                                           |
| -13       |             | NP    |                                                          |
| -14       |             | NP-1  |                                                          |
| -15       |             | NP-1  |                                                          |
| -16       | 06F0411     | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -17       |             | NP-1  |                                                          |
| -18       | 06F0207     | 1     | Switch, Stacker Gate (S704)                              |
| -19       | 06F0401     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP  |
| -20       |             | NP    |                                                          |
| -21       | 06F0407     | 1     | Nut, Lock M5 PP                                          |
| -22       | 06F0214     | 4     | Bearing, Plastic                                         |
| -25       | 06F0415     | 2     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP        |
| -28       |             | NP-1  |                                                          |
| -29       | 06F0214     | 2     | Bearing, Plastic                                         |
| -32       |             | NP-1  |                                                          |
| -33       |             | 1     | Washer, Press PP                                         |
| -34       | 06F0401     | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -35       |             | NP-1  |                                                          |
| -36       |             | NP-1  |                                                          |
| -37       | 06F0413     | 1     | Screw, Bind Hd M4 X 16 PP                                |
| -38       |             | NP-1  |                                                          |



### Assembly 35: (continued)



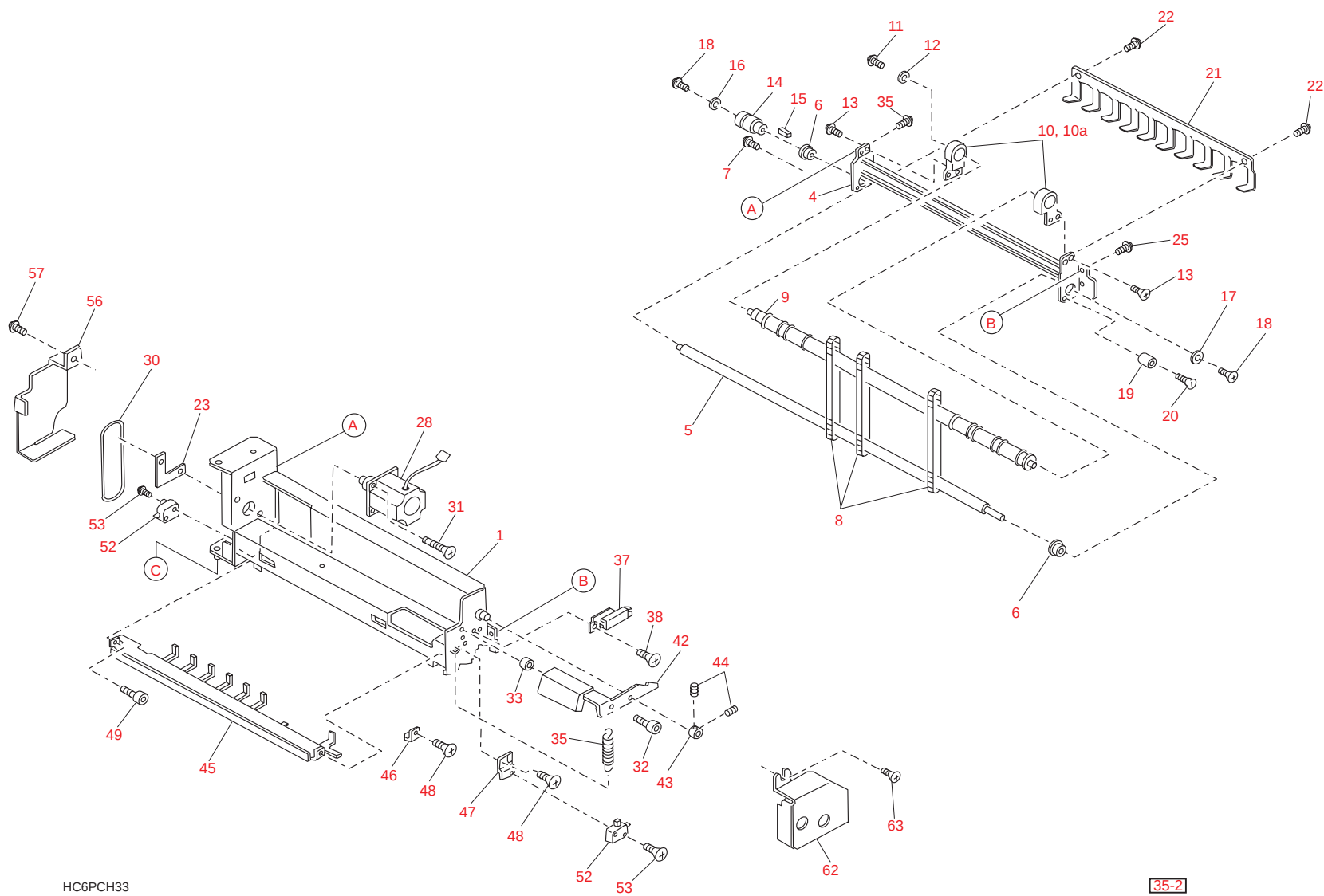
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 35-           |                |       | Stacker - Sensors & Finger Belts (Sheet 2 of 7)          |
| -41           |                | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -42           |                | NP-2  | Ring, Retaining                                          |
| -45           | 06F0415        | 3     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP |
| -48           |                | NP-1  |                                                          |
| -49           |                | NP-1  |                                                          |
| -50           | 06F0405        | 2     | Washer PP                                                |
| -51           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -52           | 06F0214        | 1     | Bearing, Plastic                                         |
| -54           |                | NP-1  |                                                          |
| -55           | 06F0417        | 1     | Washer, Press PP                                         |
| -56           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -57           |                | NP-1  |                                                          |
| -58           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -59           |                | NP-1  |                                                          |
| -60           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP  |
| -64           |                | NP-1  |                                                          |
| -65           |                | NP-1  |                                                          |
| -66           | 24H9844        | 1     | Lamp, Stacker Front Height Sensor (D802)                 |
| -67           | 06F0411        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -68           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -69           |                | NP-1  |                                                          |
| -70           | 24H9845        | 1     | Sensor, Stacker Front Height (S804)                      |
| -71           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -82           |                | NP-2  |                                                          |
| -83           |                | NP-1  |                                                          |
| -84           |                | NP-1  |                                                          |
| -85           |                | NP-2  |                                                          |
| -86           | 24H9844        | 1     | Lamp, Stacker Jam (D803)                                 |



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| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 35-           |                |       | Stacker - Sensors & Finger Belts (Sheet 3 of 7)         |
| -87           | 24H9845        | 1     | Sensor, Stacker Jam (S805)                              |
| -88           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -90           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -94           |                | NP-1  |                                                         |
| -95           |                | NP-1  |                                                         |
| -96           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -97           |                | NP-1  |                                                         |
| -99           | 06F0023        | 1     | Card, FL031                                             |
| -100          |                | NP-3  |                                                         |
| -101          | 06F0402        | 3     | Screw, Phillips Pan Hd M4 X 16 PP                       |
| -103          |                | NP-1  | Ring, Retaining                                         |
| -104          |                | 1     | Ball, Forms Length Knob                                 |
| -105          |                | 1     | Spring, Forms Length Knob                               |
| -106          | 06F0412        | 2     | Screw, Flat Hd M4 X 8 PP                                |
| -107          |                | 1     | Knob, Forms Length                                      |
| -108          |                | NP-1  |                                                         |
| -109          | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP       |
| -111          |                | 1     | Cap, Forms Length Knob                                  |
| -112          | 06F0403        | 1     | Bolt, Hexagon Socket Hd M3 X 8 PP                       |
| -122          |                | NP-1  |                                                         |
| -123          |                | NP-1  |                                                         |
| -124          |                | NP-1  |                                                         |
| -125          | 57G6529        | 1     | Card, FL061                                             |
| -126          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -129          |                | NP-1  |                                                         |
| -130          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -132          |                | NP-1  | Cover                                                   |
| -133          | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |

### Assembly 35: (continued)

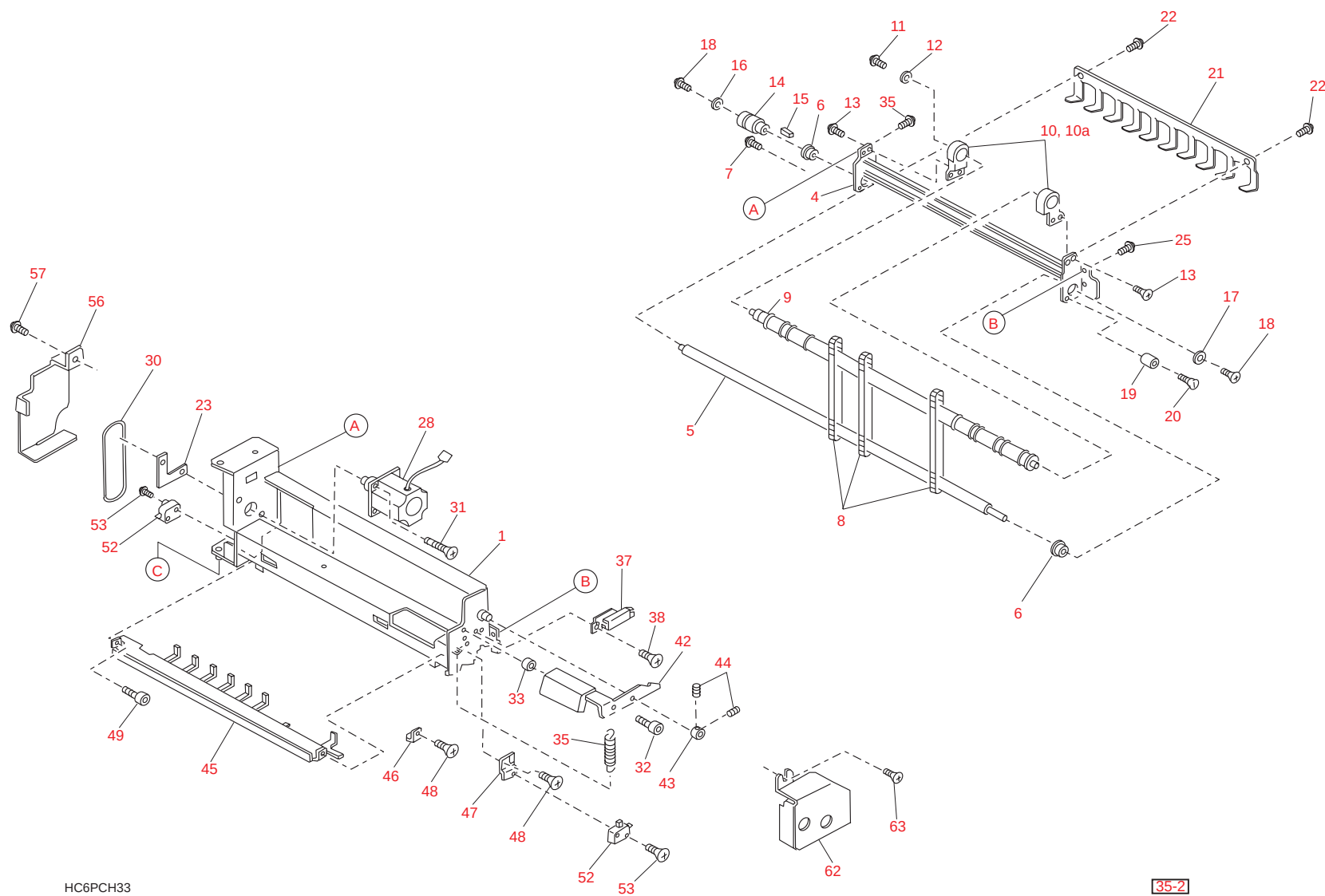


HC6PCH33

35-2

| Asm-Index | Part Number | Units | Description                                          |
|-----------|-------------|-------|------------------------------------------------------|
| 35-       |             |       | Stacker - Sensors & Finger Belts (Sheet 4 of 7)      |
| -1        |             | NP-1  | Frame Asm, F Belt                                    |
| -4        |             | NP-1  | Frame Asm, FB                                        |
| -5        |             | NP-1  | Shaft, BD L                                          |
| -6        | 88F3224     | 2     | Bearing, Ball                                        |
| -7        |             | NP-2  | Screw, Bind Hd M4 X 6                                |
| -8        | 06F0220     | 7     | Belt, Stacker Finger                                 |
| -9        |             | NP-1  | Shaft Asm, BD U                                      |
| -10       |             | NP-2  | Holder Asm, BB                                       |
| -10A      | 90H2792     | 2     | Bearing                                              |
| -11       |             | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 |
| -12       |             | NP-1  | Washer, FP                                           |
| -13       |             | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -14       |             | NP-1  | Pulley, B Driven                                     |
| -15       |             | NP-1  | Key 3 X 3 X 10                                       |
| -16       |             | NP-1  | Washer                                               |
| -17       |             | NP-1  | Washer, FP                                           |
| -18       |             | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 |
| -19       | 06F1049     | 1     | Tube, Rubber                                         |
| -20       |             | NP-1  | Screw, Shoulder                                      |
| -21       |             | NP-1  | Finger, F                                            |
| -22       |             | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -25       |             | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -28       | 63H6567     | 1     | Motor, Gate Finger Belt Drive (M802)                 |
| -29       |             | NP-1  | Nut, TM Plate                                        |

# Assembly 35: (continued)

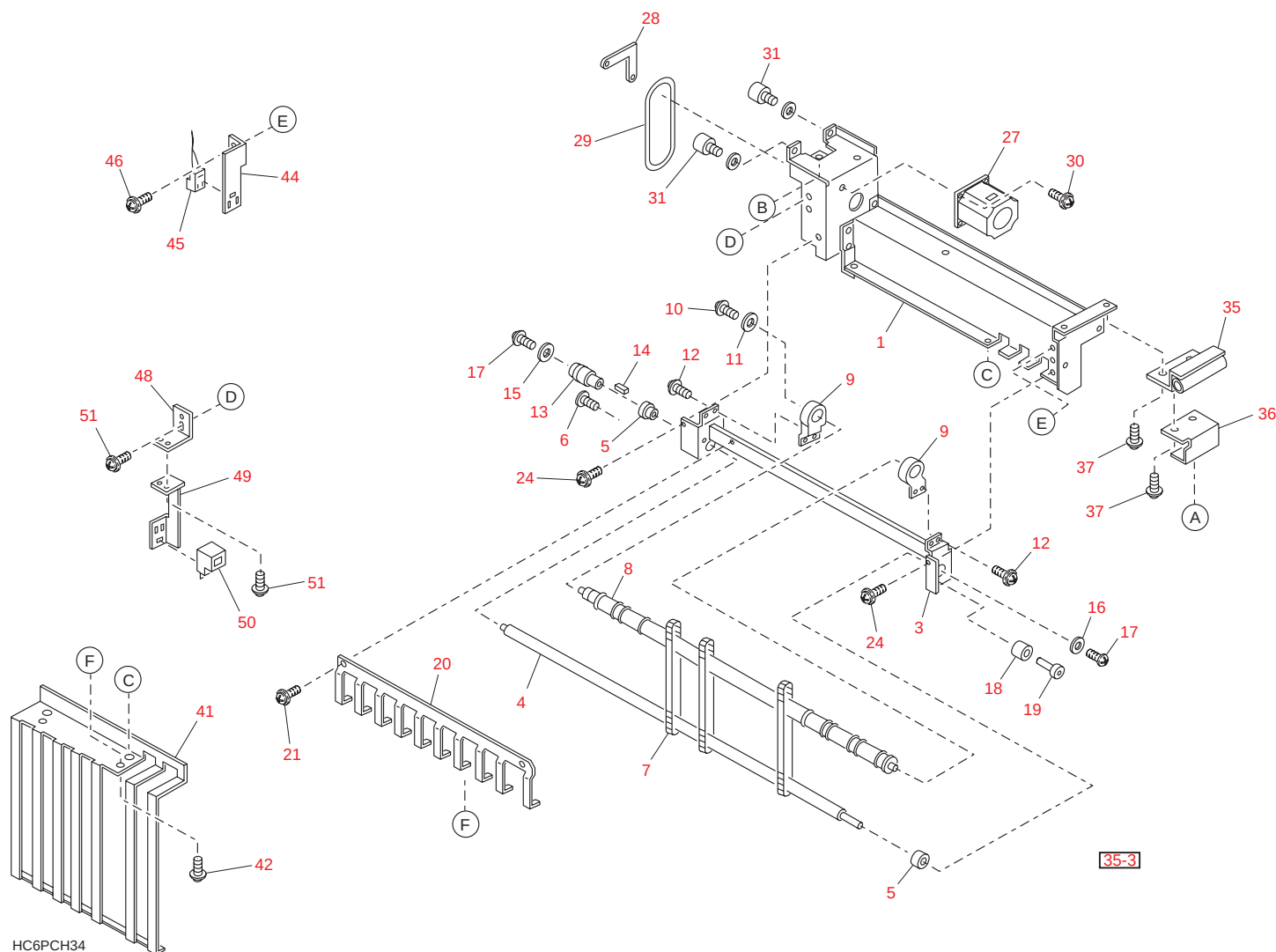


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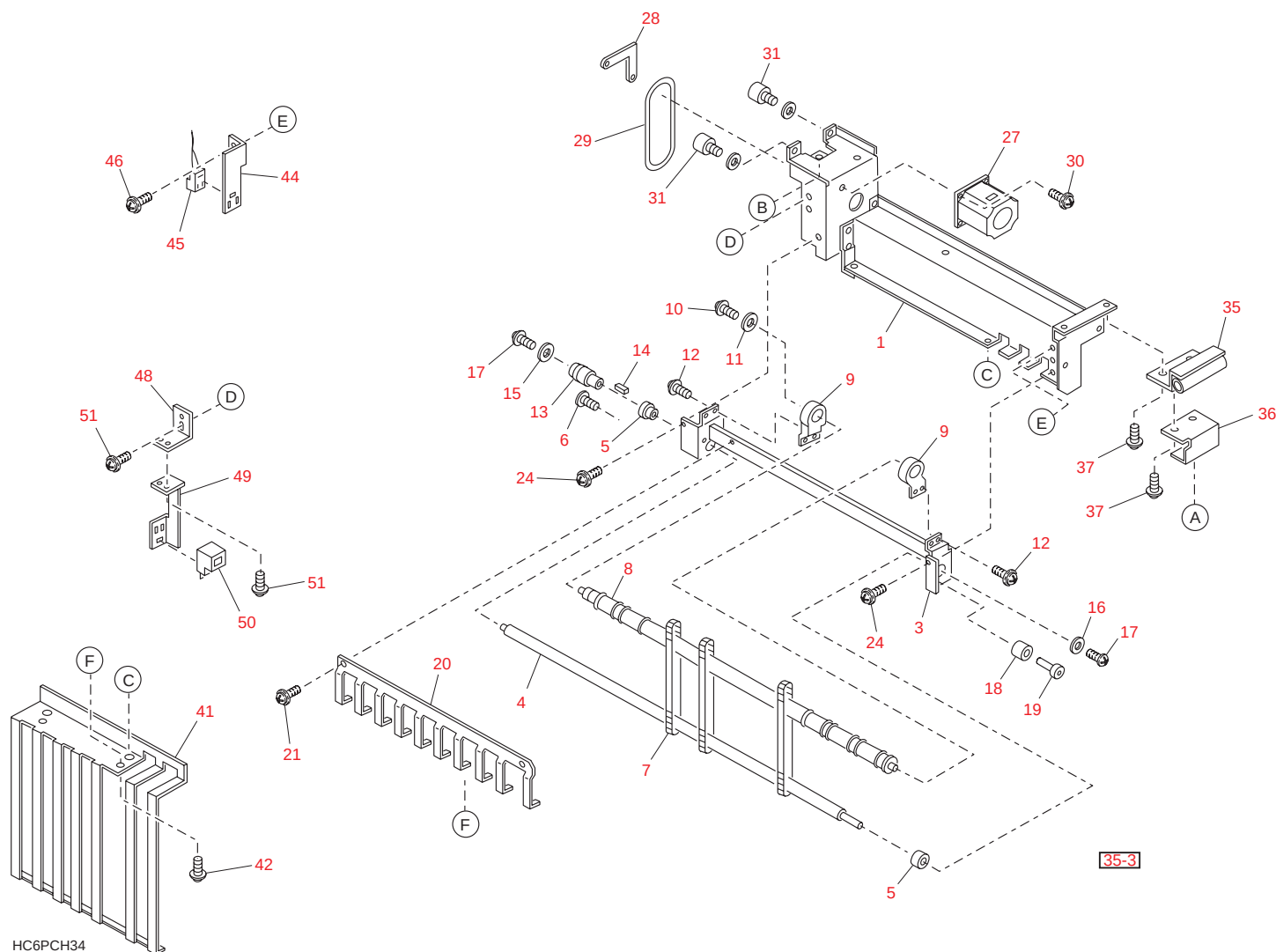
35-2

| Asm-Index | Part Number | Units | Description                                          |
|-----------|-------------|-------|------------------------------------------------------|
| 35-       |             |       | Stacker - Sensors & Finger Belts (Sheet 5 of 7)      |
| -30       | 63H6568     | 1     | Belt, Gate Finger Drive                              |
| -31       |             | NP-2  | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16       |
| -32       |             | NP-1  | Bolt, Hexagon Socket Hd M4 X 16                      |
| -33       |             | NP-1  | Nut M4                                               |
| -35       | 88F3260     | 1     | Spring                                               |
| -37       |             | NP-1  | Guide, BB                                            |
| -38       |             | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -42       |             | NP-1  | Lever Asm, Latch                                     |
| -43       |             | NP-1  | Stopper, Lever                                       |
| -44       |             | NP-2  | Screw, Socket Hd Set M4 X 6                          |
| -45       |             | NP-1  | Finger, S                                            |
| -46       |             | NP-1  | Holder, Finger                                       |
| -47       |             | NP-1  | Holder, Micro SW                                     |
| -48       |             | NP-3  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -49       |             | NP-1  | Bolt, Hexagon Socket Hd M4 X 8                       |
| -52       | 06F0206     | 2     | Switch, Stacker Safety (S801, S802)                  |
| -53       |             | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 20 |
| -56       |             | NP-1  | Cover, V Belt                                        |
| -57       |             | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -62       |             | NP-1  | Cover, P Gate SW                                     |
| -63       |             | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |





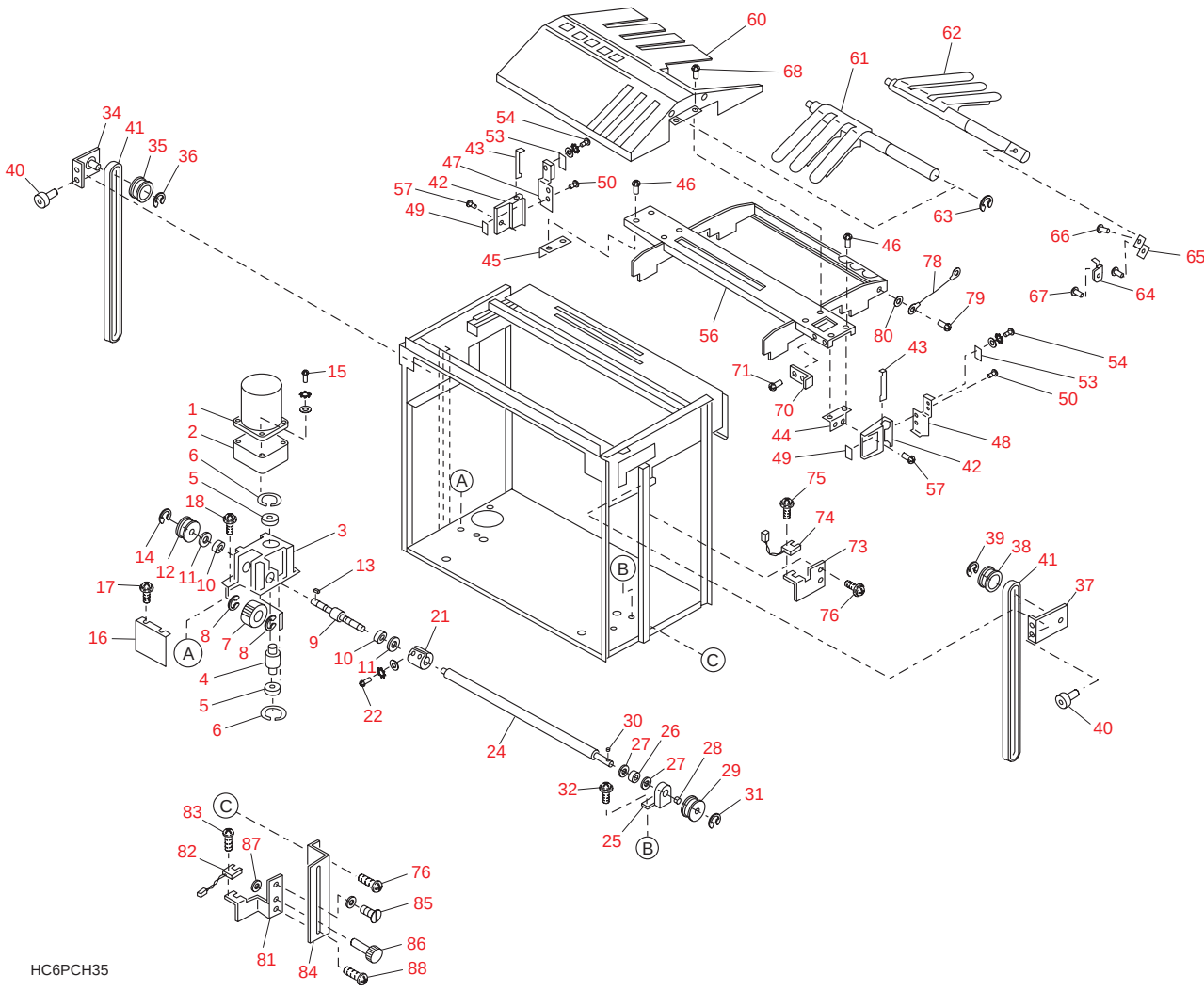
| Asm-<br>Index | Part<br>Number | Units | Description                                          |
|---------------|----------------|-------|------------------------------------------------------|
| 35-           |                |       | Stacker - Sensors & Finger Belts (Sheet 6 of 7)      |
| -1            |                | NP-1  | Frame Asm, R Belt                                    |
| -3            |                | NP-1  | Frame Asm, RB                                        |
| -4            |                | NP-1  | Shaft, BD L                                          |
| -5            | 88F3224        | 2     | Bearing, Ball                                        |
| -6            |                | NP-2  | Screw, Bind Hd M4 X 6                                |
| -7            | 06F0220        | 7     | Belt, Stacker Rear Finger                            |
| -8            |                | NP-1  | Shaft Asm, BD U                                      |
| -9            |                | NP-2  | Holder Asm, BB                                       |
| -10           |                | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 |
| -11           |                | NP-1  | Washer, FP                                           |
| -12           |                | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -13           |                | NP-1  | Pulley, B Driven                                     |
| -14           |                | NP-1  | Key 3 X 3 X 10                                       |
| -15           |                | NP-1  | Washer                                               |
| -16           |                | NP-1  | Washer, FP                                           |
| -17           |                | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 |
| -18           | 06F1049        | 1     | Tube, Rubber                                         |
| -19           |                | NP-1  | Screw, Shoulder                                      |
| -20           |                | NP-1  | Finger, R U                                          |
| -21           |                | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -24           |                | NP-3  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -27           | 63H6569        | 1     | Motor, Rear Finger Belt Drive (M801)                 |
| -28           |                | NP-1  | Plate, TM Nut                                        |
| -29           | 63H6568        | 1     | Belt, Rear Finger Drive                              |
| -30           |                | NP-2  | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12       |
| -31           | 06F0214        | 2     | Bearing, Plastic                                     |
| -35           |                | NP-1  | Holder, Asm RR Belt                                  |
| -36           |                | NP-1  | Holder, RR Wire                                      |



HC6PCH34

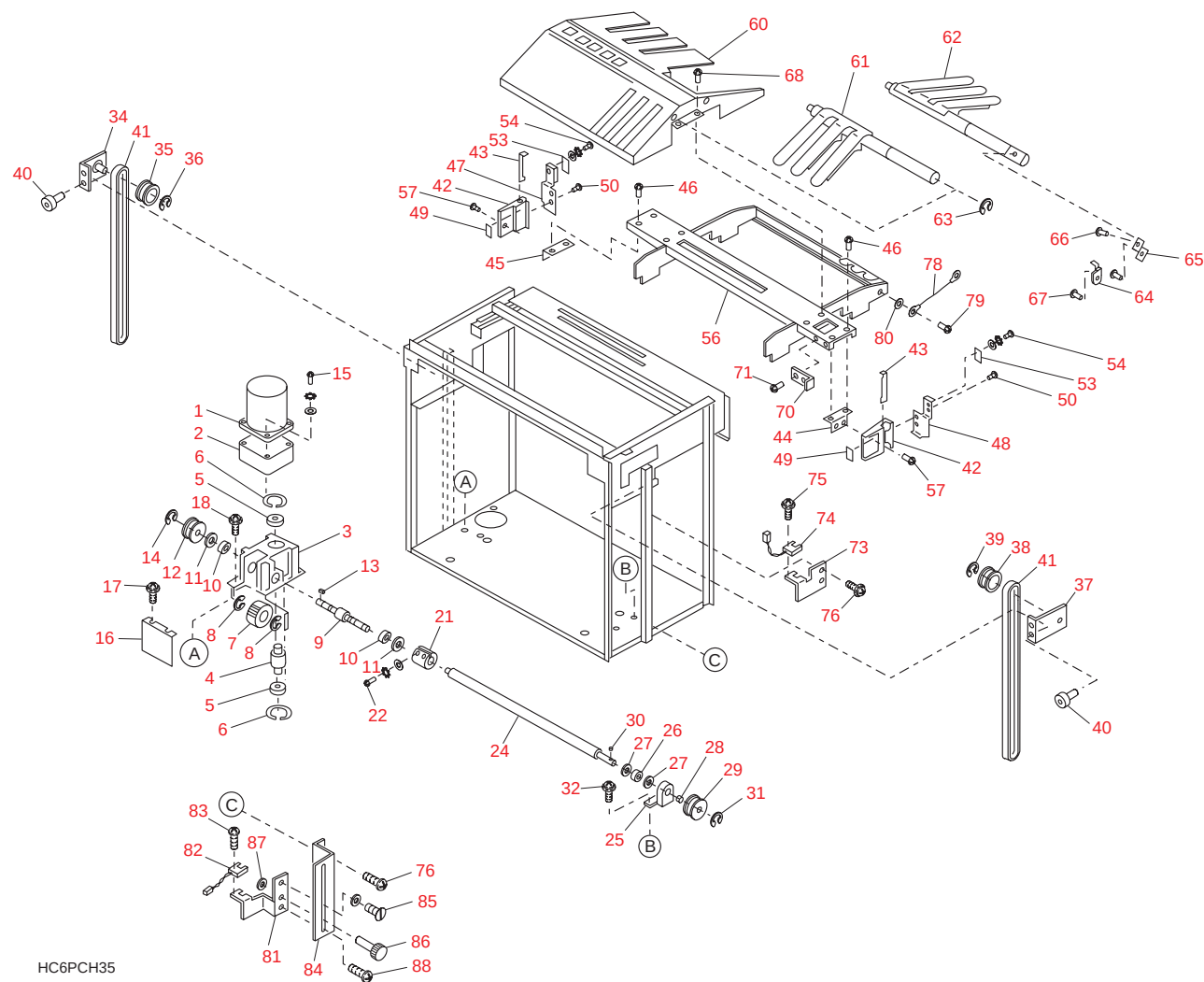
| Asm-<br>Index | Part<br>Number | Units | Description                                          |
|---------------|----------------|-------|------------------------------------------------------|
| 35-           |                |       | Stacker - Sensors & Finger Belts (Sheet 7 of 7)      |
| -37           |                | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 |
| -41           |                | NP-1  | Finger, R                                            |
| -42           |                | NP-4  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -44           |                | NP-1  | Holder, HD Sensor RR                                 |
| -45           | 24H9845        | 1     | Sensor, Stacker Rear Height (S803)                   |
| -46           |                | NP-1  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |
| -48           |                | NP-1  | Holder, HD Sensor RL                                 |
| -49           |                | NP-1  | Holder, HD Sensor RL                                 |
| -50           | 24H9844        | 1     | Lamp, Stacker Rear Height (D801)                     |
| -51           |                | NP-2  | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8  |

# Assembly 36: Stacker Table



HC6PCH35

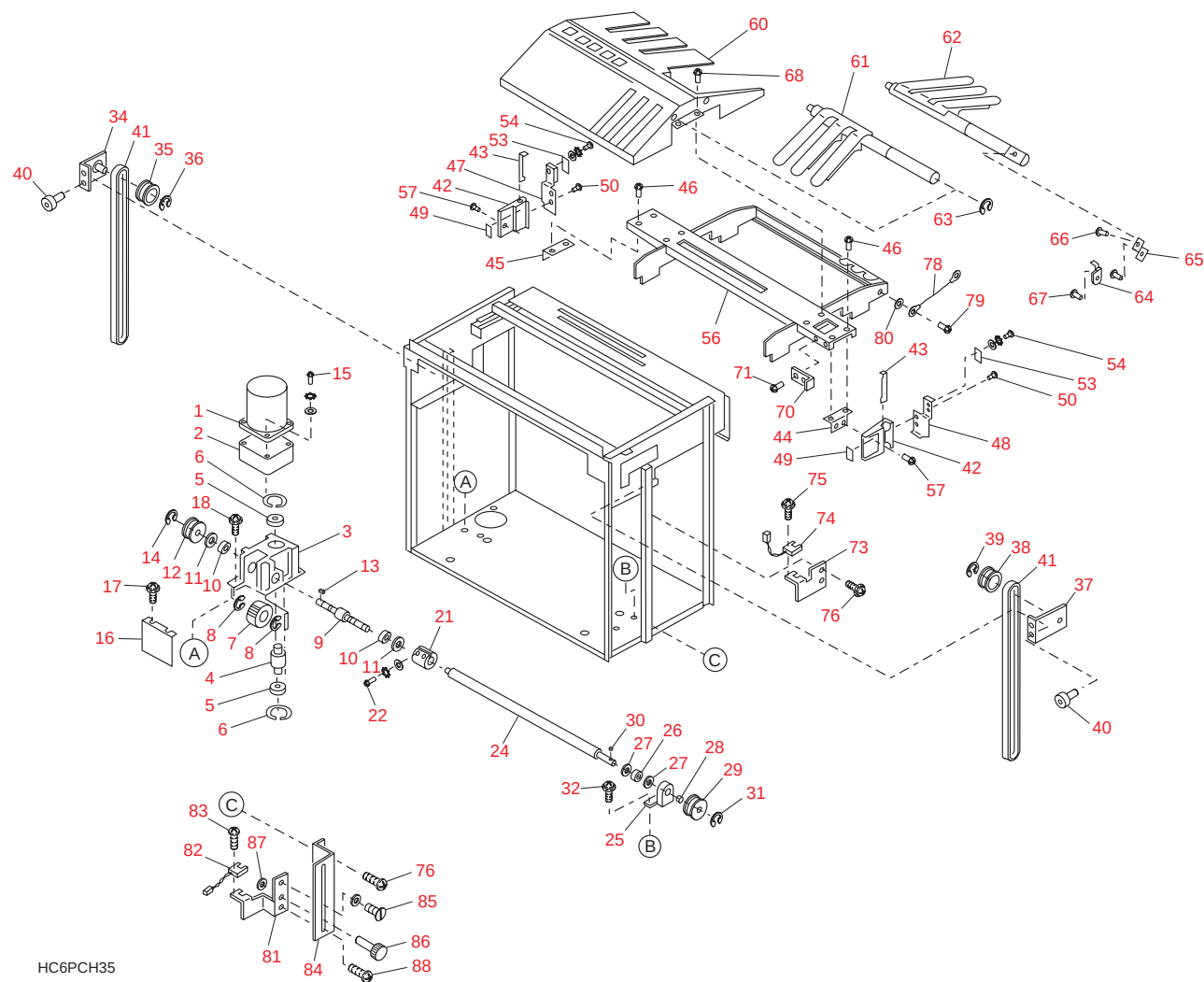
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 36-           |                |       | Stacker Table (Sheet 1 of 3)                            |
| -1            | 06F0195        | 1     | Motor, Stacker Table (M803)                             |
| -2            | 06F0196        | 1     | Gearhead, Stacker Table Motor                           |
| -3            |                | NP-1  |                                                         |
| -4            | 06F0969        | 1     | Gear, Worm                                              |
| -5            | 88F3299        | 2     | Bearing, Ball                                           |
| -6            |                | NP-2  |                                                         |
| -7            | 06F0968        | 1     | Gear                                                    |
| -8            |                | NP-2  |                                                         |
| -9            | 06F0967        | 1     | Shaft, Stacker Table Drive                              |
| -10           | 06F0200        | 2     | Bearing, Ball                                           |
| -11           |                | NP-2  |                                                         |
| -12           | 06F0962        | 1     | Pulley                                                  |
| -13           | 06F0408        | 1     | Key 4 X 4 X 10 PP                                       |
| -14           |                | NP-1  |                                                         |
| -15           | 06F0414        | 2     | Bolt, Hexagon Socket Hd M6 X 60 PP                      |
| -16           |                | NP-1  |                                                         |
| -17           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -18           | 06F0415        | 3     | Bolt, Hexagon Socket with Star Wshr & Wshr M5 X 16 PP   |
| -21           | 06F0964        | 1     | Coupling                                                |
| -22           | 06F0415        | 2     | Bolt, Socket Hd with Star Wshr M5 X 16 PP               |
| -24           |                | NP-1  |                                                         |
| -25           |                | NP-1  |                                                         |
| -26           | 06F0199        | 1     | Bearing, Ball                                           |
| -27           |                | NP-2  |                                                         |
| -28           | 06F0963        | 1     | Spacer                                                  |
| -29           | 06F0962        | 1     | Pulley                                                  |
| -30           | 06F0408        | 1     | Key 4 X 4 X 10                                          |
| -31           |                | NP-1  |                                                         |



HC6PCH35

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 36-           |                |       | Stacker Table (Sheet 2 of 3)                            |
| -32           | 06F0415        | 2     | Bolt, Hexagon Socket with Star Wshr & Wshr M5 X 16 PP   |
| -34           |                | NP-1  |                                                         |
| -35           | 06F0197        | 1     | Pulley, Table Asm                                       |
| -36           |                | NP-1  |                                                         |
| -37           |                | NP-1  |                                                         |
| -38           | 06F0197        | 1     | Pulley Asm, Table                                       |
| -39           |                | NP-1  |                                                         |
| -40           | 06F0415        | 4     | Bolt, Hexagon Socket with Star Wshr & Wshr M5 X 16 PP   |
| -41           | 63H6563        | 2     | Belt, Timing (Stacker)                                  |
| -42           |                | 2     | Guide, Cable                                            |
| -43           | 06F0380        | 2     | Guide, Table                                            |
| -44           | 06F0978        | 1     | Holder, Table (RH)                                      |
| -45           | 06F0977        | 1     | Holder, Table (LH)                                      |
| -46           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -47           | 06F0976        | 1     | Base, Belt Clamper (LH)                                 |
| -48           |                | NP-1  | Base, Belt Clamper (RH)                                 |
| -49           | 06F0973        | 2     | Plate, Nut                                              |
| -50           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP |
| -53           | 06F0972        | 1     | Clamper, Belt                                           |
| -54           | 06F0403        | 4     | Bolt, Hexagon Socket Hd M4 X 12 PP                      |
| -56           |                | NP-1  |                                                         |
| -57           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -60           |                | NP-1  |                                                         |
| -61           |                | NP-1  |                                                         |
| -62           |                | NP-1  |                                                         |
| -63           |                | NP-2  |                                                         |
| -64           | 06F0992        | 2     | Holder, Table                                           |
| -65           | 06F0991        | 1     | Holder, Table                                           |

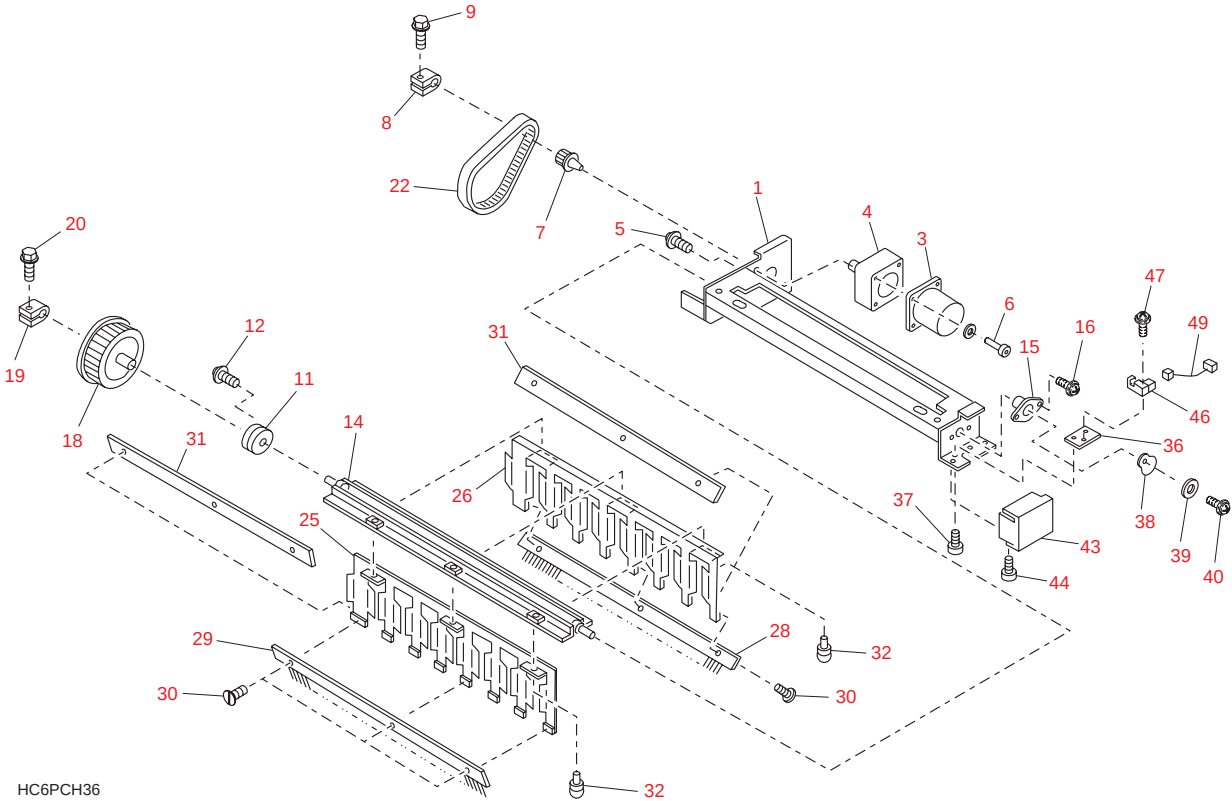




HC6PCH35

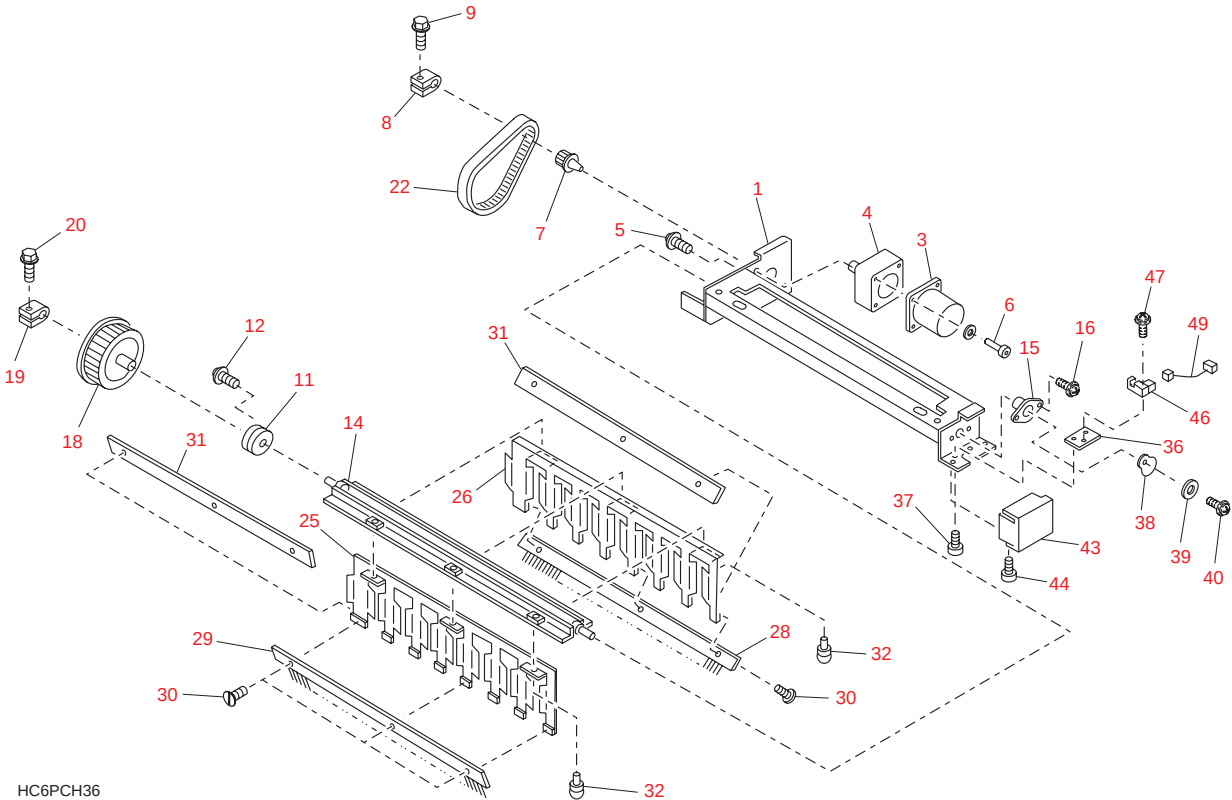
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 36-           |                |       | Stacker Table (Sheet 3 of 3)                             |
| -66           | 06F0415        | 2     | Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP |
| -67           | 06F0214        | 2     | Bearing, Plastic                                         |
| -68           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -70           |                | NP-1  |                                                          |
| -71           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -73           |                | NP-1  |                                                          |
| -74           | 24L4883        | 1     | Sensor, Stacker Upper Limit (S807)                       |
| -75           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP  |
| -76           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |
| -78           | 88F3295        | 1     | Cable, Ground Wire                                       |
| -79           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP   |
| -80           | 06F0406        | 2     | Washer, External Tooth D4 PP                             |
| -81           |                | NP-1  |                                                          |
| -82           | 24L4883        | 1     | Sensor, Stacker Lower Limit (S808)                       |
| -83           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP  |
| -84           |                | NP-1  |                                                          |
| -85           | 30H6700        | 1     | Screw, Shoulder                                          |
| -86           | 06F0984        | 1     | Bolt, Clamp                                              |
| -87           |                | NP-1  |                                                          |
| -88           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP  |

# Assembly 37: Pendulum



HC6PCH36

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 37-           |                |       | Pendulum (Sheet 1 of 2)                                 |
| -1            |                | NP-1  |                                                         |
| -3            | 63H6520        | 1     | Motor, Pendulum (M804)                                  |
| -4            | 63H6564        | 1     | Gearhead, Pendulum Motor                                |
| -5            | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -6            |                | NP-2  |                                                         |
| -7            | 06F0687        | 1     | Pulley, Drive                                           |
| -8            | 06F0292        | 1     | Ring, Tight                                             |
| -9            | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP       |
| -11           | 65F6158        | 1     | Bearing, Ball                                           |
| -12           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -14           |                | NP-1  |                                                         |
| -15           | 06F0848        | 6     | Bearing, Plastic                                        |
| -16           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -18           | 06F0996        | 1     | Pulley, Driven                                          |
| -19           | 06F0292        | 1     | Ring, Tight                                             |
| -20           | 06F0403        | 1     | Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP       |
| -22           | 06F0111        | 1     | Belt, Pendulum Timing                                   |
| -25           | 63H6565        | 1     | Plate, Pendulum (Stacker)                               |
| -26           | 63H6566        | 1     | Plate, Pendulum (Stacker)                               |
| -28           | 06F0223        | 1     | Brush, Pendulum Rear Discharge                          |
| -29           | 06F0224        | 1     | Brush, Pendulum Front Discharge                         |
| -30           | 06F0412        | 6     | Screw, Flat Hd M3 X 8 PP                                |
| -31           | 88F3209        | 2     | Plate, Nut                                              |
| -32           | 06F0411        | 6     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -36           |                | NP-1  |                                                         |
| -37           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -38           |                | NP-1  |                                                         |

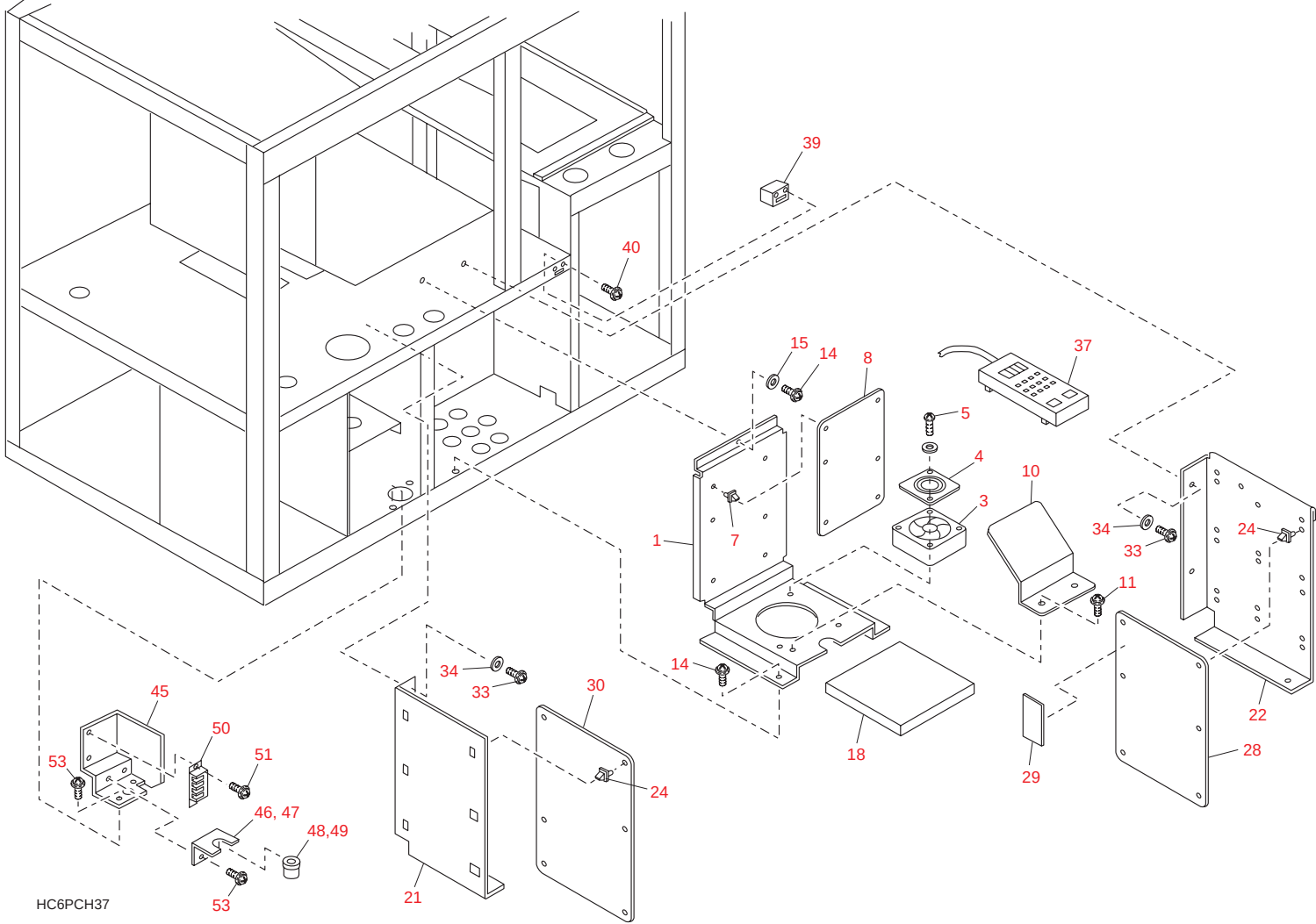


HC6PCH36

**Assembly 37: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                      |
|-----------------------|------------------------|--------------|---------------------------------------------------------|
| 37-                   |                        |              | Pendulum (Sheet 2 of 2)                                 |
| -39                   | 88F3186                | 1            | Washer, VF                                              |
| -40                   | 06F0415                | 1            | Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP       |
| -43                   |                        | NP-1         |                                                         |
| -44                   | 06F0411                | 2            | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP  |
| -46                   | 30H6814                | 1            | Sensor, Pendulum Position (S809)                        |
| -47                   | 06F0401                | 1            | Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP |
| -49                   |                        | NP-1         | Screw, Phillips Pan Hd M3 X 6 PP                        |

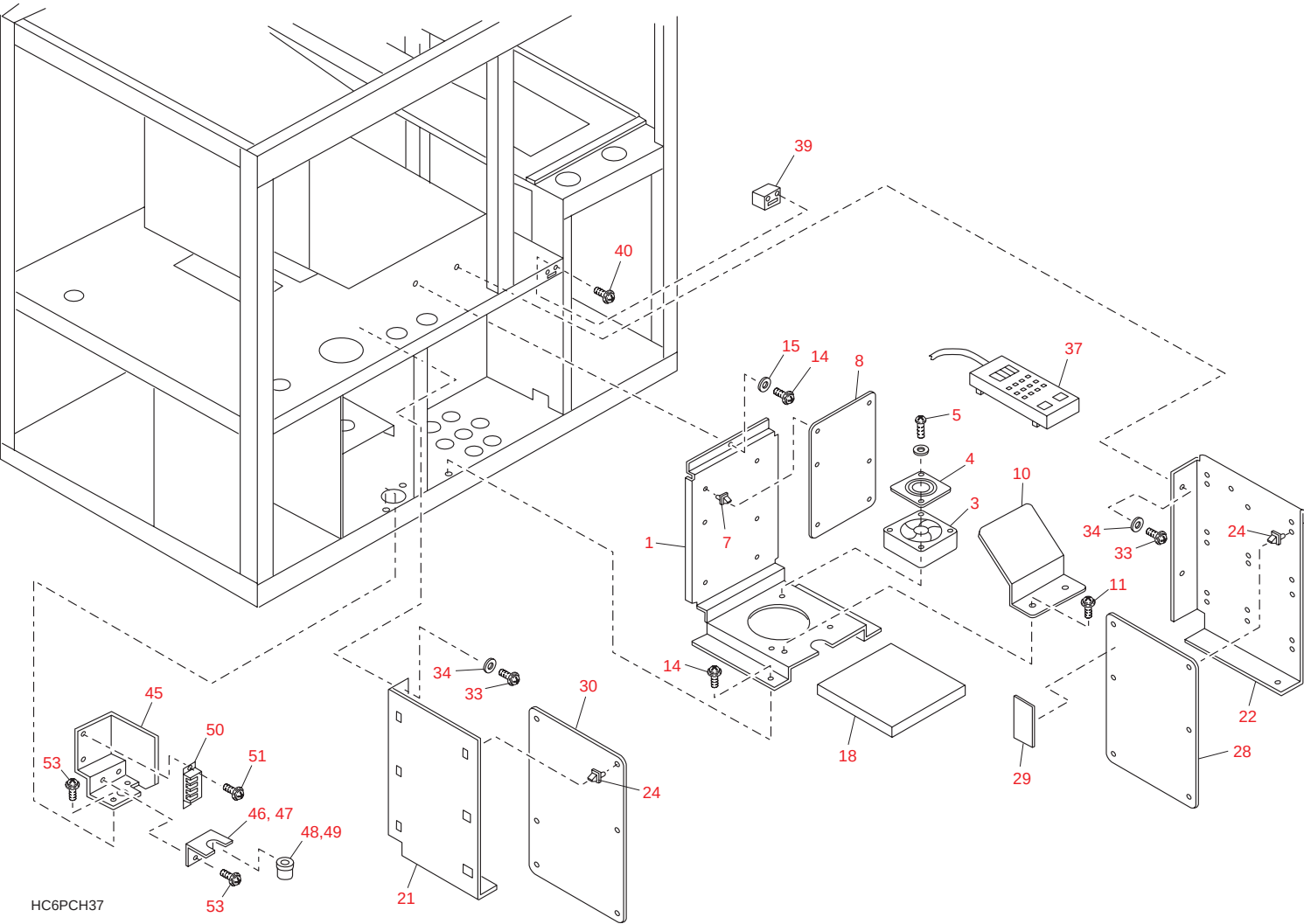
# Assembly 38: Logic Cards



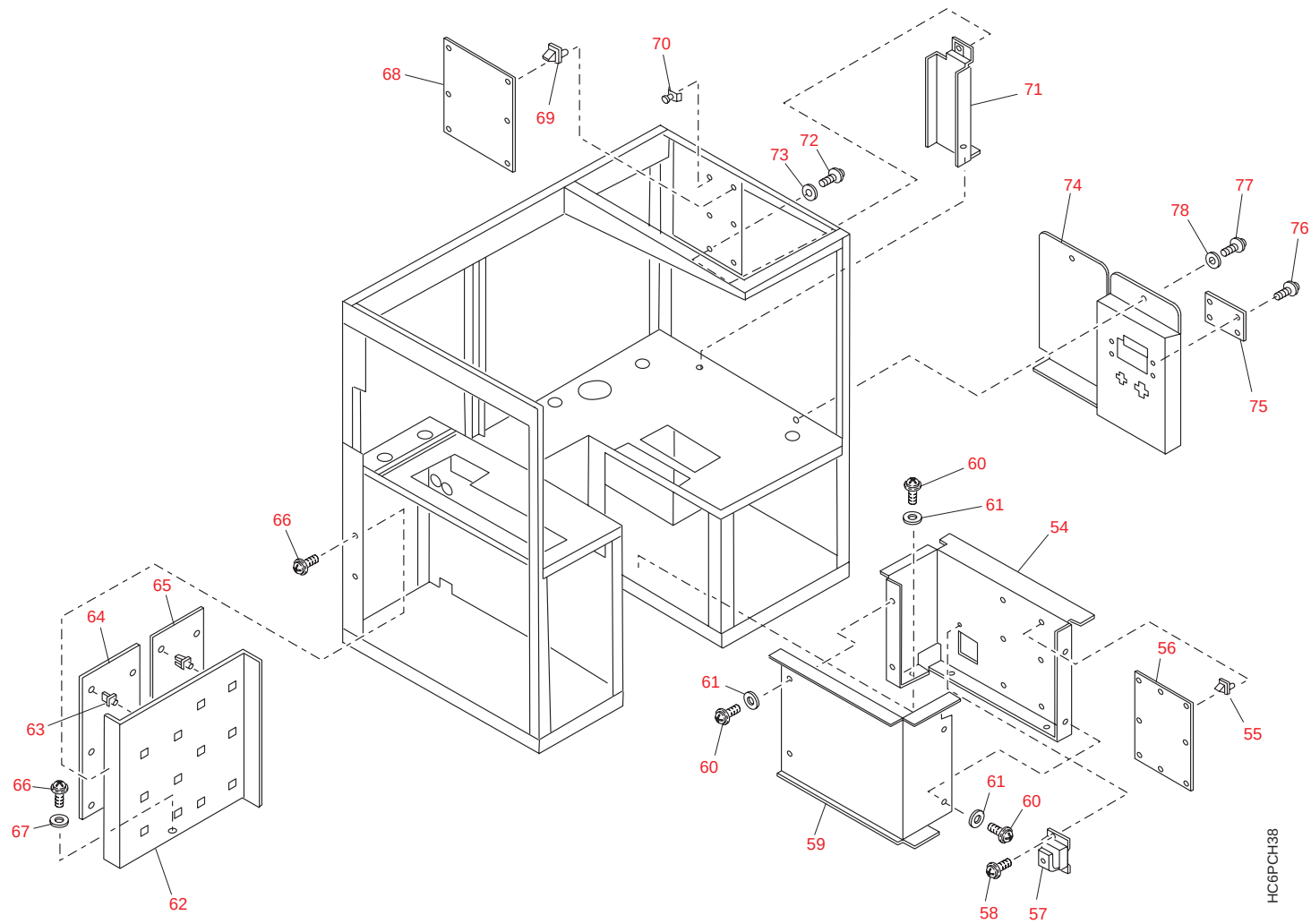
HC6PCH37

| Asm-Index | Part Number | Units | Description                                                                                                                                                                                                                      |
|-----------|-------------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 38-       |             |       | Logic Cards (Sheet 1 of 3)                                                                                                                                                                                                       |
| -1        |             | NP-1  |                                                                                                                                                                                                                                  |
| -3        | 24H8035     | 1     | Fan, Logic Card (B301)                                                                                                                                                                                                           |
| -4        |             | NP-1  | Guard, Finger                                                                                                                                                                                                                    |
| -5        | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr M4 X 45 PP                                                                                                                                                                                 |
| -7        | 30H6860     | 6     | Holder, Card                                                                                                                                                                                                                     |
| -8        | 63H6477     | 1     | Card, DV061                                                                                                                                                                                                                      |
| -10       |             | NP-1  | Guide, Air                                                                                                                                                                                                                       |
| -11       | 06F0411     | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP                                                                                                                                                                           |
| -14       | 06F0401     | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP                                                                                                                                                                          |
| -15       | 06F0417     | 1     | Washer, Press PP                                                                                                                                                                                                                 |
| -18       | 63H6487     | 1     | Filter, Logic Card                                                                                                                                                                                                               |
| -21       |             | NP-1  |                                                                                                                                                                                                                                  |
| -22       |             | NP-1  |                                                                                                                                                                                                                                  |
| -24       | 30H6860     | 14    | Holder, Card                                                                                                                                                                                                                     |
| -28       | 63H6472     | 1     | Card, CP261                                                                                                                                                                                                                      |
|           |             |       | <b>Note:</b> When ordering a new CP261 Card, also order the EPROM kit to go with the card. Replace the EPROM that is already installed on the new card.                                                                          |
| -28       | 02N7850     | 1     | EPROM, CP261                                                                                                                                                                                                                     |
| -28       | 01P4657     | 1     | Card, CP471 <b>(Required for machines with Enhanced Toner Loading)</b> . <b>Note:</b> When ordering a new CP471 Card, also order the EPROM kit to go with the card. Replace the EPROM that is already installed on the new card. |
| -28       | 01P6556     | 1     | EPROM, CP471                                                                                                                                                                                                                     |





| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 38-           |                |       | Logic Cards (Sheet 2 of 3)                              |
| -29           |                | 1     | Battery                                                 |
| -29           | 63H6473        | 1     | Card, MB071                                             |
| -30           | 63H6475        | 1     | Card, PC561                                             |
| -33           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -34           | 06F0417        | 1     | Washer, Press PP                                        |
| -37           | 53F1778        | 1     | Panel Asm, Maintenance                                  |
| -39           | 06F0028        | 1     | Usage Meter                                             |
| -40           | 06F0413        | 2     | Screw, Bind Hd M3 X 6 PP                                |
| -45           |                | NP-1  | Holder, TB (A)                                          |
| -46           |                | NP-1  | Holder                                                  |
| -47           |                | NP-1  | Holder                                                  |
| -48           |                | 1     | Strain Relief, Power Cord                               |
| -49           |                | 1     | Strain Relief, Power Cord                               |
| -50           | 24L4914        | 1     | Block, Terminal                                         |
| -51           | 06F0411        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -53           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |



HC6PCH38

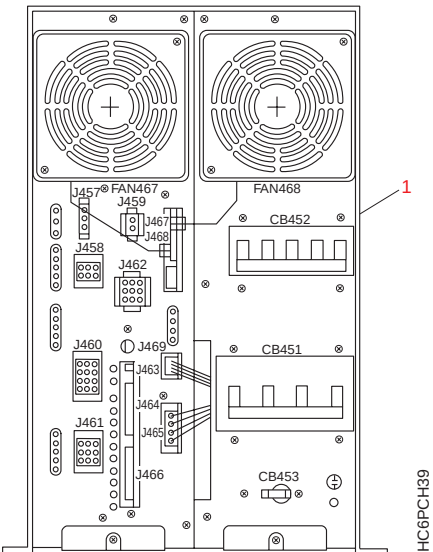
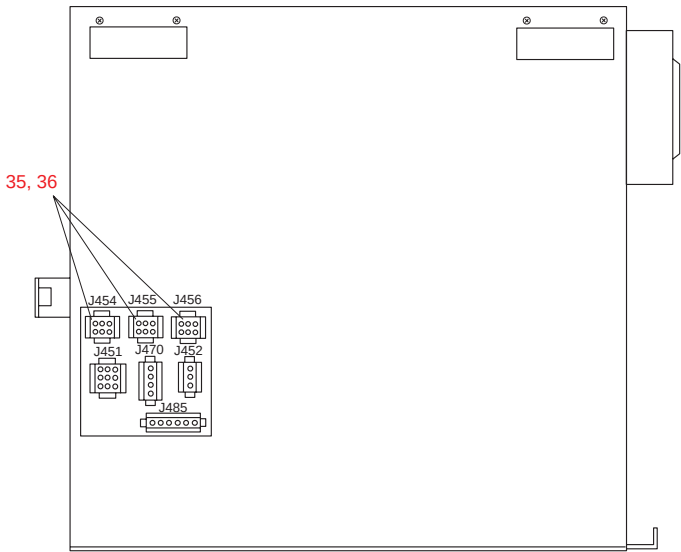
| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 38-           |                |       | Logic Cards (Sheet 3 of 3)                              |
| -54           |                | NP-1  |                                                         |
| -55           | 30H6860        | 8     | Holder, Card                                            |
| -56           | 63H6478        | 1     | Card, DV101                                             |
| -57           |                | NP-1  | Cover, Connector                                        |
| -58           | 06F0401        | 2     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -59           |                | NP-1  | Cover                                                   |
| -60           | 06F0401        | 7     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -61           | 06F0417        | 7     | Washer, Press PP                                        |
| -62           |                | NP-1  |                                                         |
| -63           | 30H6860        | 14    | Holder, Card                                            |
| -64           | 63H6483        | 1     | Card, DV081                                             |
| -65           | 63H6474        | 1     | Card, FU041                                             |
| -66           | 06F0401        | 3     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -67           | 06F0417        | 1     | Washer, Press PP                                        |
| -68           | 63H6476        | 1     | Card, PR011                                             |
| -69           | 30H6860        | 6     | Holder, Card                                            |
| -70           |                | NP-3  | Standoff, Card                                          |
| -71           |                | NP-1  | Guide, Cable                                            |
| -72           | 06F0401        | 1     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -73           | 06F0417        | 1     | Washer, Press PP                                        |
| -74           |                | NP-1  |                                                         |
| -75           | 02N7496        | 1     | Card, IF491                                             |
| -76           | 06F0411        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP |
| -77           | 06F0401        | 4     | Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP |
| -78           | 06F0417        | 2     | Washer, Press PP                                        |

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## **Assembly 39: No Assembly 39 for this Printer**

| Asm-<br>Index | Part<br>Number | Units | Description |
|---------------|----------------|-------|-------------|
| 39-           |                |       | Not Used    |

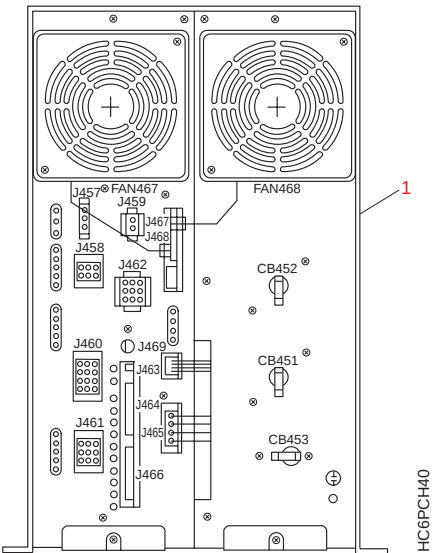
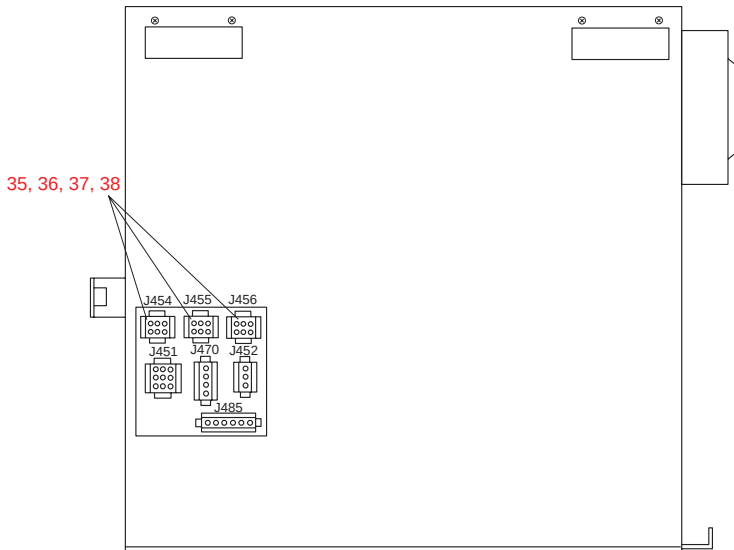
# Assembly 40: AC/DC Power Supply 400V



| Asm-<br>Index | Part<br>Number | Units | Description                            |
|---------------|----------------|-------|----------------------------------------|
| 40-           | 63H6486        |       | AC/DC Power Supply 400V (Sheet 1 of 1) |
| -1            |                | 1     | Power Supply, AC (PE 50Hz)             |
| -35           |                | 1     | Connector Kit, 400V Voltage Jumper     |
| -36           |                | 1     | Connector Kit, 415V Voltage Jumper     |

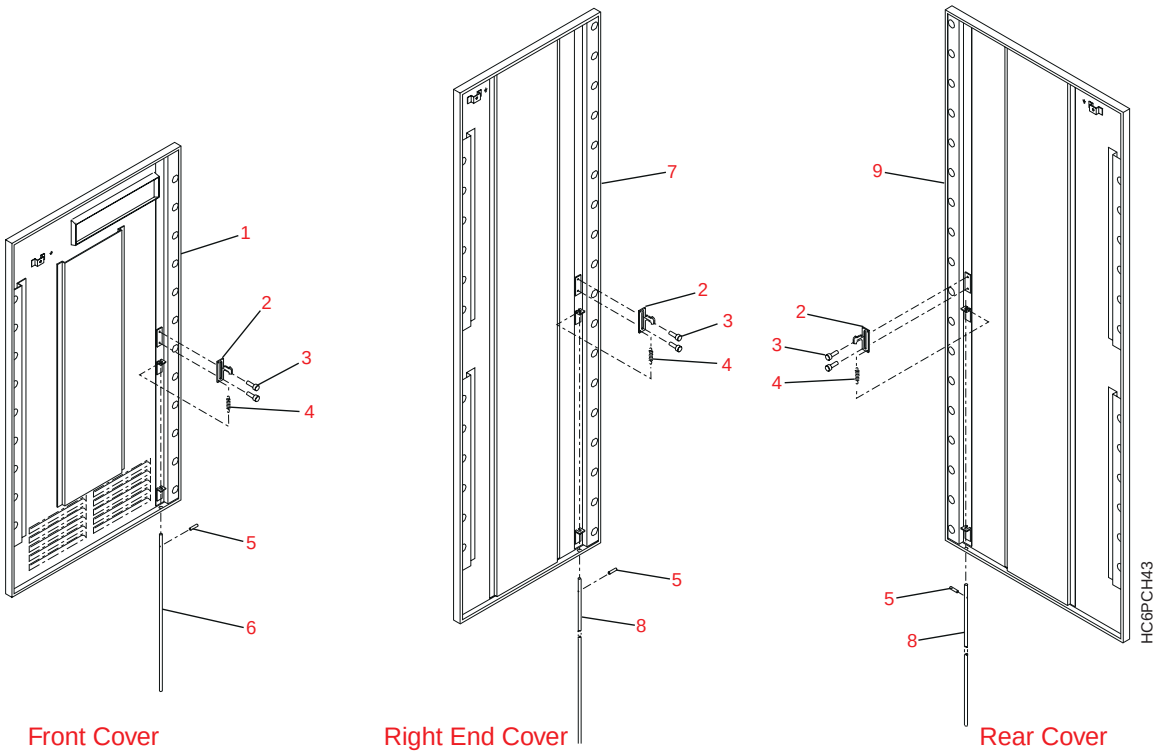


# Assembly 41: AC/DC Power Supply 200V



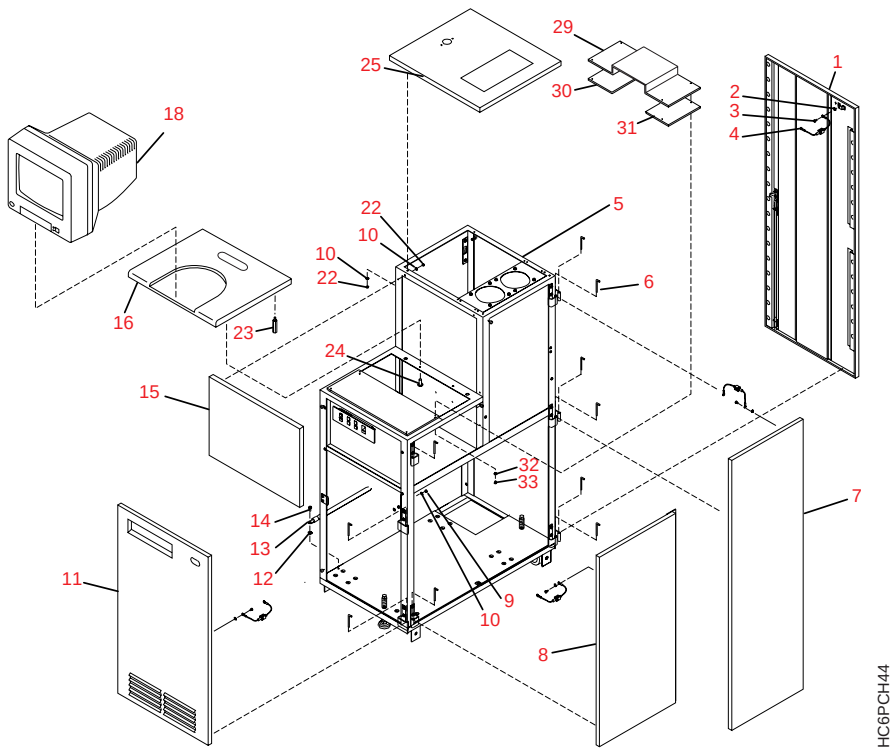
| Asm-<br>Index | Part<br>Number | Units | Description                            |
|---------------|----------------|-------|----------------------------------------|
| 41-           | 63H6485        |       | AC/DC Power Supply 200V (Sheet 1 of 1) |
| -1            |                | 1     | Power Supply (PA60Hz, PJ50Hz, PJ60Hz)  |
| -35           |                | 1     | Connector Kit, 200V Voltage Jumper     |
| -36           |                | 1     | Connector Kit, 220V Voltage Jumper     |
| -37           |                | 1     | Connector Kit, 230V Voltage Jumper     |
| -38           |                | 1     | Connector Kit, 240V Voltage Jumper     |

# Assembly 42: Control Unit Covers



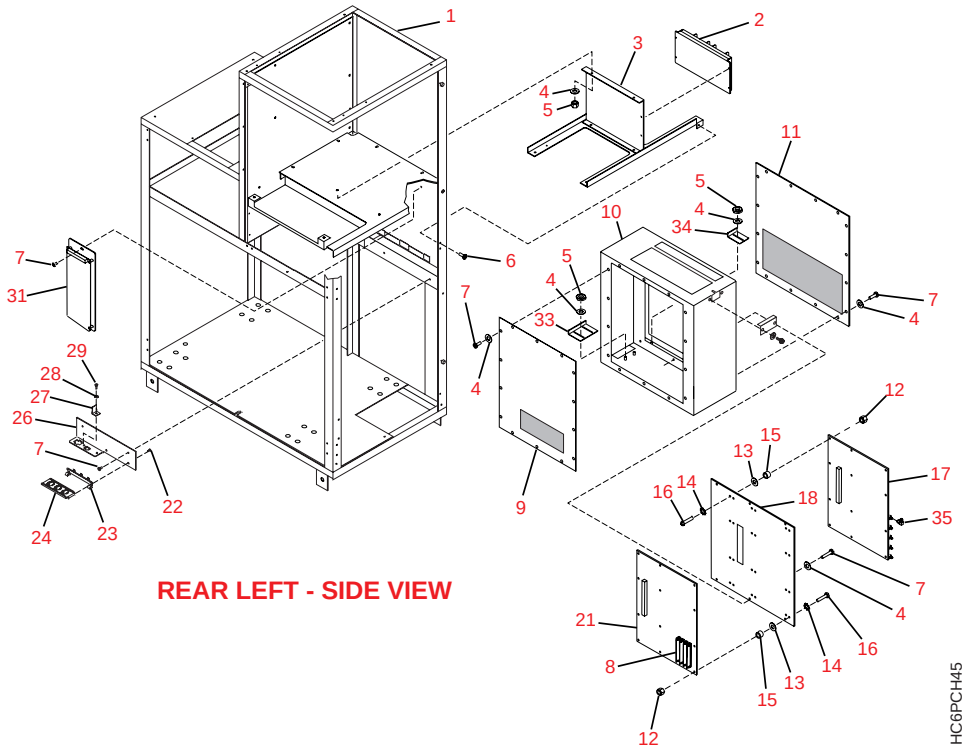
| Asm-<br>Index | Part<br>Number | Units | Description                        |
|---------------|----------------|-------|------------------------------------|
| 42-           |                |       | Control Unit Covers (Sheet 1 of 1) |
| -1            | 63H6574        | 1     | Cover, Front Asm                   |
| -2            | 30H2989        | 2     | • Latch, Bracket                   |
| -3            | 53F1667        | 2     | • Screw, Shoulder                  |
| -4            | 53F1609        | 1     | • Spring                           |
| -5            | 1693629        | 1     | • Pin                              |
| -6            | 11L6063        | 1     | • Rod                              |
| -7            | 63H6458        | 1     | Cover, Right End Asm               |
| -8            | 11L6067        | 1     | • Rod                              |
| -9            | 63H6456        | 1     | Cover, Rear Asm                    |

# Assembly 43: Control Unit Covers and Display/Touch Screen



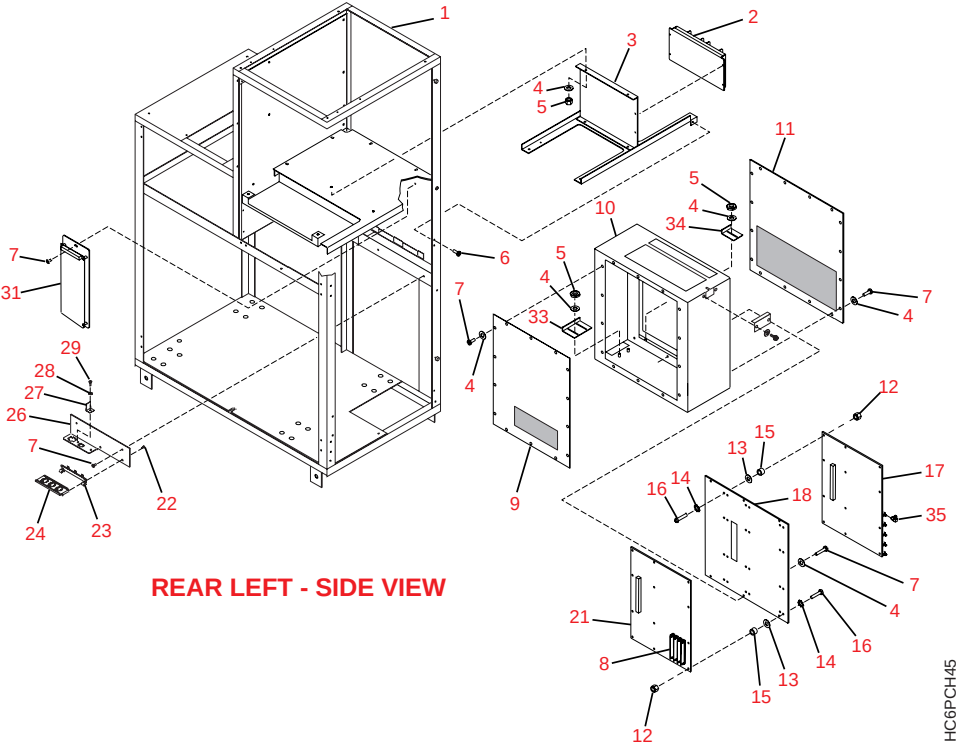
| Asm-<br>Index | Part<br>Number | Units | Description                                       |
|---------------|----------------|-------|---------------------------------------------------|
| 43-           |                |       | Control Unit Covers and CRT (Sheet 1 of 1)        |
| -1            | 63H6456        | 1     | Cover Asm, Rear (See Asm 42 for Detail)           |
| -2            | 1622346        | 2     | Washer, Star                                      |
| -3            | 53F1665        | 4     | Screw                                             |
| -4            | 81X0295        | 3     | Cable, Ground                                     |
| -5            |                | NP    |                                                   |
| -6            | 53F1607        | 10    | Pin, Cover Hinge                                  |
| -7            | 63H6458        | 1     | Cover Asm, Right End Rear (See Asm 42 for Detail) |
| -8            | 11L5989        | 1     | Cover, Left End Front                             |
| -9            | 1622393        | 1     | Nut                                               |
| -10           | 1622304        | 3     | Washer                                            |
| -11           | 63H6574        | 1     | Cover Asm, Front (See Asm 42 for Detail)          |
| -12           | 1622348        | 1     | Washer, Star                                      |
| -13           | 45G2091        | 1     | Cable, Ground                                     |
| -14           | 1621862        | 1     | Screw, M6 X 10                                    |
| -15           | 30H6880        | 1     | Cover, Top Middle                                 |
| -16           | 30H6520        | 1     | Shelf, (For CU without the Display Touch Screen)  |
| -16           | 11L6066        | 1     | Shelf, (Required for Display Touch Screen)        |
| -18           | 90H1744        | 1     | Display Touch Screen Model G52                    |
| -22           | 1622403        | 8     | Nut                                               |
| -23           | 30H6521        | 2     | Stud                                              |
| -24           | 53F1663        | 2     | Screw, M5 X 8                                     |
| -25           | 63H6460        | 1     | Cover, Top Rear                                   |
| -29           |                | NP    | Bracket, Shelf Support                            |
| -30           |                | NP    | Spacer, Left Support                              |
| -31           |                | NP    | Spacer, Right Support                             |

# Assembly 44: Control Unit Cards

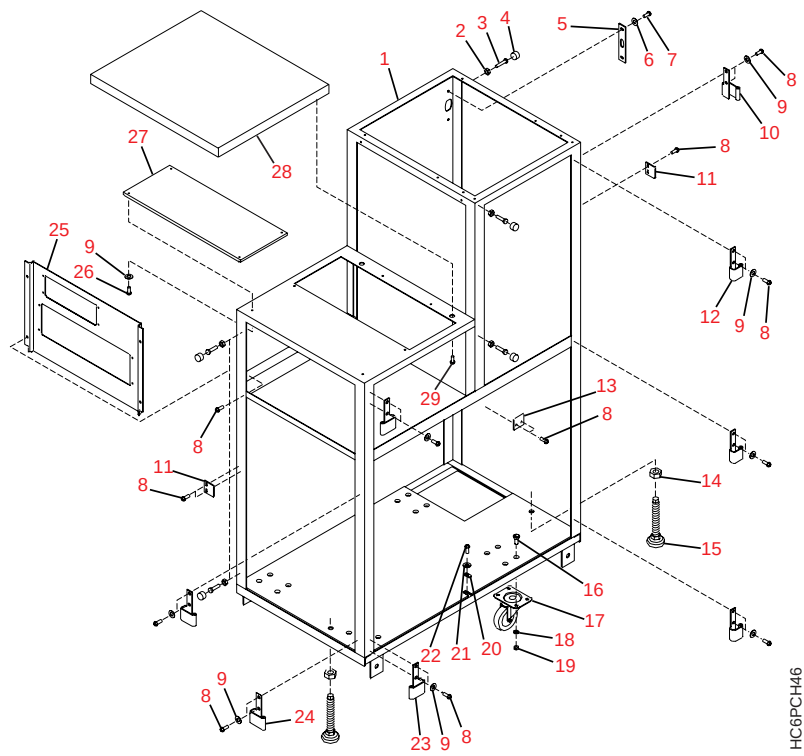


| Asm-<br>Index | Part<br>Number | Units | Description                                   |
|---------------|----------------|-------|-----------------------------------------------|
| 44-           |                |       | Control Unit Cards (MIC & PQE) (Sheet 1 of 4) |
| -1            |                | NP    |                                               |
| -2            | 25F9401        | 1     | Tailgate                                      |
| -3            |                | NP    |                                               |
| -4            | 1622304        | 35    | Washer                                        |
| -5            | 1622403        | 3     | Nut                                           |
| -6            | 30H3100        | 10    | Screw, M5 X 10                                |
| -7            | 53F1665        | 38    | Screw, M4 X 8                                 |
| -8            | 90H2627        | 2     | Memory Card for MIC                           |
| -9            |                | NP    |                                               |
| -10           |                | NP    |                                               |
| -11           |                | NP    |                                               |
| -12           | 89H9835        | 24    | Nut, 4-40 w/washer                            |
| -13           | 1622303        | 24    | Washer, Flat                                  |
| -14           | 0338169        | 24    | Washer, Lock                                  |
| -15           | 30H2817        | 24    | Standoff                                      |
| -16           | 0438551        | 24    | Screw, 4-40 x .625                            |
| -17           | 24L4913        | 1     | Card, PQE                                     |
| -18           | 30H6782        | 1     | Plate, Mounting                               |
| -21           | 89H9831        | 1     | Card, MIC                                     |
| -22           | 53F1663        | 2     | Screw                                         |
| -23           | 4586927        | 1     | Spring                                        |
| -24           | 85X6837        | 1     | Retainer, Remote BUS TAG                      |
| -25           |                | NP    |                                               |
| -26           | 30H6837        | 1     | Bracket                                       |

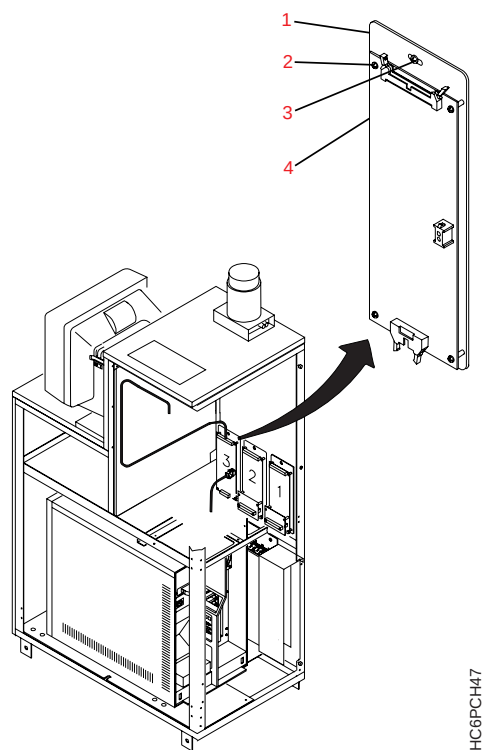




| Asm-<br>Index | Part<br>Number | Units | Description                                  |
|---------------|----------------|-------|----------------------------------------------|
| 44-           |                |       | Control Unit Cards (Sheet 2 of 4)            |
| -27           |                | NP    |                                              |
| -28           |                | NP    |                                              |
| -29           |                | NP    |                                              |
| -31           | 11L5251        | 1     | Card, Coupled Interface (Feature 4710)       |
| -31           | 49G6111        | 1     | Card, Common Ground Isolation (Feature 4720) |
| -33           | 30H6798        | 1     | Bracket, Cable                               |
| -34           | 30H6799        | 1     | Bracket, Cable                               |
| -35           | 89H9762        | 1     | Cable Adapter, 90° (not shown)               |



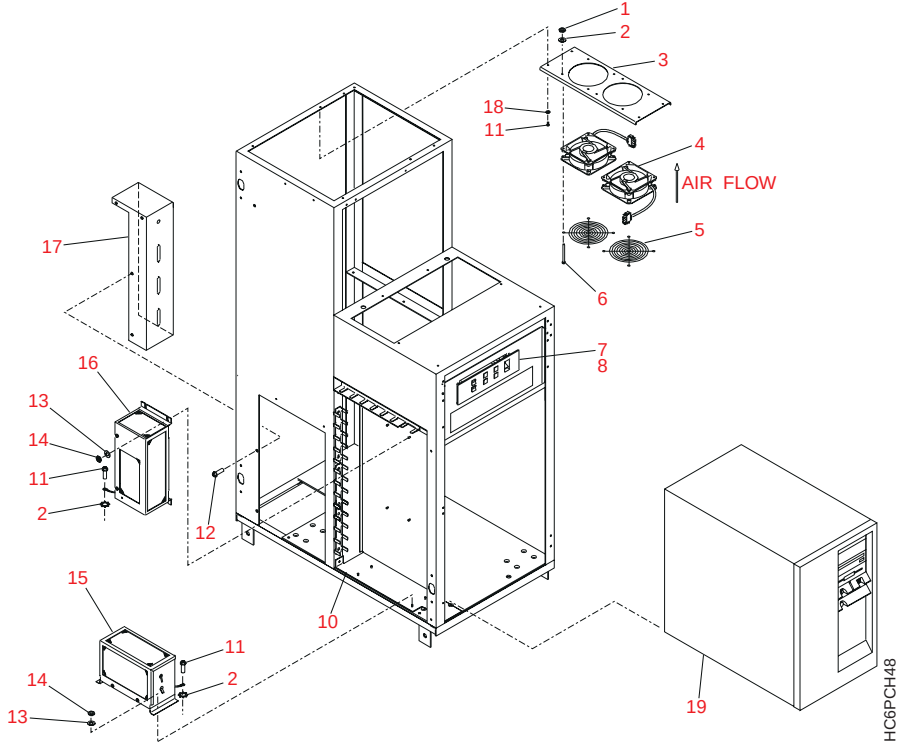
| Asm-<br>Index | Part<br>Number | Units | Description                          |
|---------------|----------------|-------|--------------------------------------|
| 44-           |                |       | Control Unit Hardware (Sheet 3 of 4) |
| -1            |                | NP    |                                      |
| -2            | 1622403        | 6     | Nut                                  |
| -3            | 45G2064        | 6     | Screw, M4 X 15                       |
| -4            | 45G2063        | 6     | Bumper                               |
| -5            | 30H3033        | 3     | Plate, Mounting                      |
| -6            | 1622306        | 6     | Washer                               |
| -7            | 1621594        | 6     | Screw, Hex Hd M6 X 10                |
| -8            | 30H3100        | 26    | Screw, M5 X 10                       |
| -9            | 1622276        | 20    | Washer                               |
| -10           | 30H2957        | 3     | Hinge, Rear                          |
| -11           | 30H2985        | 1     | Plate, Latch                         |
| -12           | 30H2959        | 3     | Hinge, Right Side                    |
| -13           | 30H2986        | 1     | Plate, Side Latch                    |
| -14           | 1622408        | 2     | Nut, M12                             |
| -15           | 53F1678        | 2     | Screw, Jack                          |
| -16           | 1621342        | 16    | Screw, M6 X 20                       |
| -17           | 81X0280        | 4     | Caster                               |
| -18           | 1622321        | 16    | Washer                               |
| -19           | 1622437        | 16    | Nut                                  |
| -20           | 30H3075        | 1     | Bracket, Door Stop                   |
| -21           | 1622304        | 1     | Washer                               |
| -22           | 53F1665        | 1     | Screw                                |
| -23           | 30H2958        | 2     | Hinge, Left Side                     |
| -24           | 30H2956        | 2     | Hinge, Front                         |
| -25           |                | NP    |                                      |
| -26           | 1622276        | 4     | Screw, M5 X 12                       |
| -27           |                | NP-1  |                                      |
| -28           |                | NP-1  |                                      |
| -29           |                | NP-1  |                                      |



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| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 44-           |                |       | Control Unit (Side1/Side2) (Sheet 4 of 4) |
| -1            |                | NP    | Plate, Card Mounting, Side1/Side 2        |
| -2            | 06F0402        | 4     | Screw, Phillips Pan Head M3x8 PP          |
| -3            | 53F1665        | 1     | Screw, Phillips Pan Head M4x8             |
| -4            | 11L5278        | 1     | Card, Side 1/Side 2 Verification Control  |

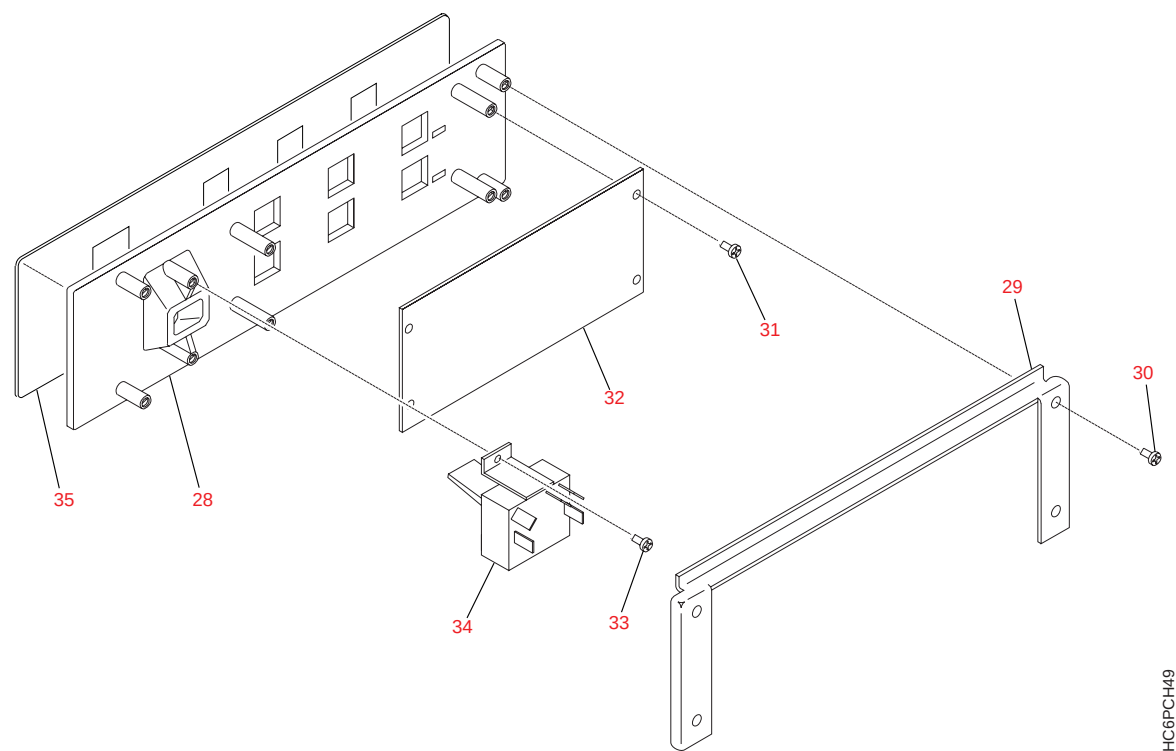
# Assembly 45: Control Unit AC, DC Power Supply and Fans



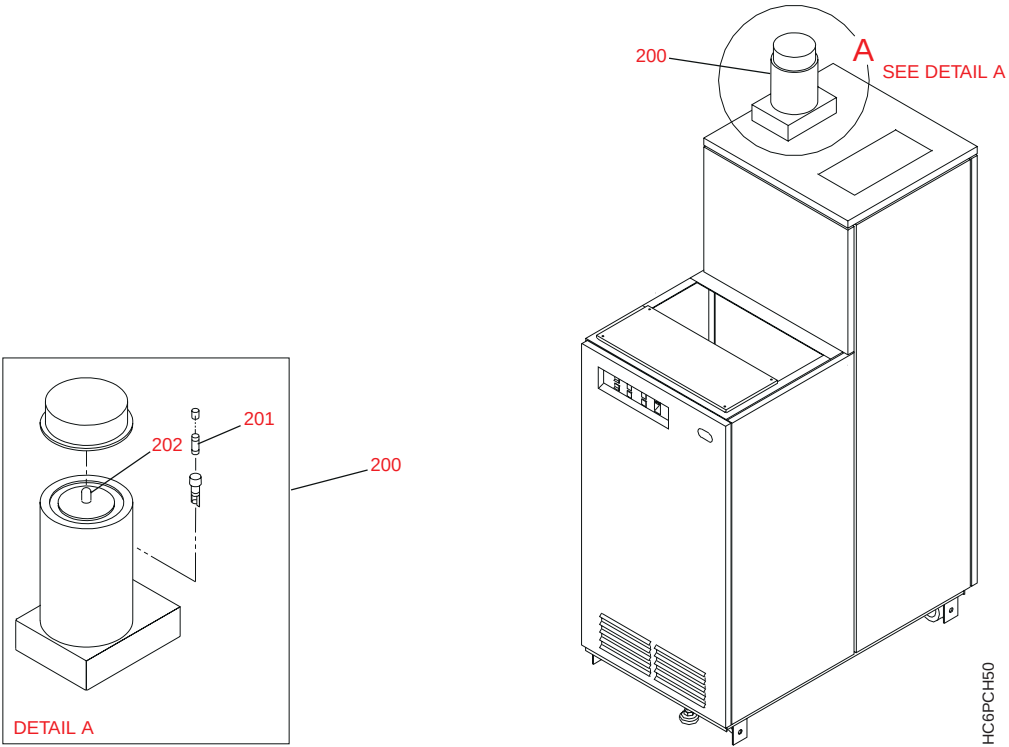
| Asm-<br>Index | Part<br>Number | Units | Description                                               |
|---------------|----------------|-------|-----------------------------------------------------------|
| 45-           |                |       | Control Unit AC, DC Power Supply, and Fans (Sheet 1 of 1) |
| -1            | 1622403        | 1     | Nut                                                       |
| -2            | 1622346        | 1     | Washer                                                    |
| -3            |                | NP    |                                                           |
| -4            | 2179914        | 2     | Fan                                                       |
| -5            | 4511305        | 2     | Guard                                                     |
| -6            | 1621071        | 8     | Screw, M4 X 60                                            |
| -7            |                | NP    | Power Control Asm. (See assembly 46-32 or 46-34.          |
| -8            | 0091610        | 4     | Screw, Mounting                                           |
| -10           |                | NP    |                                                           |
| -11           | 53F1665        | 8     | Screw, M4 X 8                                             |
| -12           |                | NP    |                                                           |
| -13           | 1622305        | 4     | Washer                                                    |
| -14           | 1622404        | 1     | Nut                                                       |
| -15           | 30H6719        | 1     | Power Supply, AC Asm                                      |
| -16           | 30H2868        | 1     | Power Supply, DC Asm                                      |
| -17           |                | NP    |                                                           |
| -18           | 1622304        | 1     | Washer                                                    |
| -19           |                | REF   | Controller                                                |



# Assembly 46: Control Unit Power Control Asm, Attention Lamp



| Asm-<br>Index | Part<br>Number | Units | Description                                     |
|---------------|----------------|-------|-------------------------------------------------|
| 46-           |                |       | Control Unit Power Control Panel (Sheet 1 of 2) |
| -28           | 45G1751        | 1     | Bezel                                           |
| -29           |                | NP    |                                                 |
| -30           | 91610          | 4     | Screw                                           |
| -31           | 91610          | 4     | Screw                                           |
| -32           | 45G1741        | 1     | Card, Power Control                             |
| -33           | 91610          | 2     | Screw                                           |
| -34           | 8492368        | 1     | Switch, UEPO                                    |
| -35           | 45G1753        | 1     | Overlay, English                                |
| -35           | 45G1755        | 1     | Overlay, French                                 |
| -35           | 45G1757        | 1     | Overlay, German                                 |
| -35           | 45G1759        | 1     | Overlay, Italian                                |
| -35           | 45G1761        | 1     | Overlay, Spanish                                |
| -35           | 30H2974        | 1     | Overlay, Portuguese Brazil                      |
| -35           | 30H6654        | 1     | Overlay, Chinese Traditional                    |
| -35           | 30H6656        | 1     | Overlay, Chinese Simplified                     |



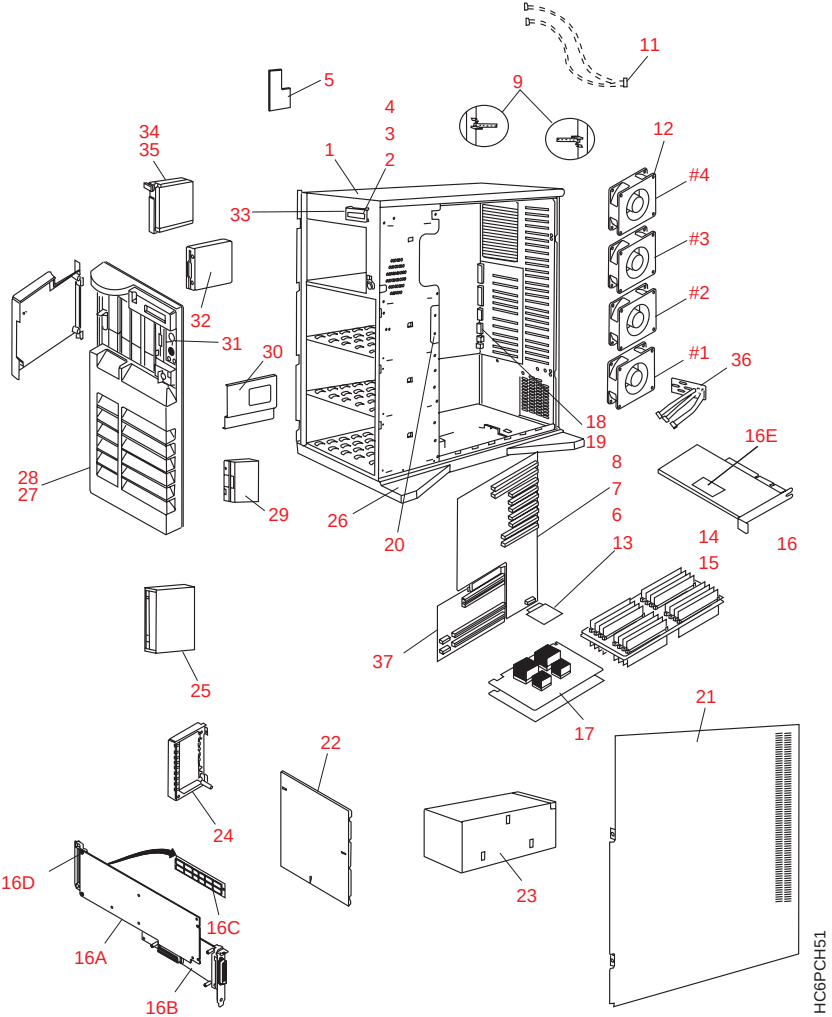
**Assembly 46: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                         |
|-----------------------|------------------------|--------------|--------------------------------------------|
| 46-                   |                        |              | Control Unit Attention Lamp (Sheet 2 of 2) |
| -200                  | 88F3689                | 1            | Light, Attention Asm                       |
| -201                  | 855251                 | 1            | Fuse, 5A                                   |
| -202                  | 2129665                | 1            | Bulb                                       |

This exploded view diagram illustrates the assembly of the HC6PCH51 server chassis. The central component is the main chassis frame (1). Key components and their assembly points are labeled as follows:

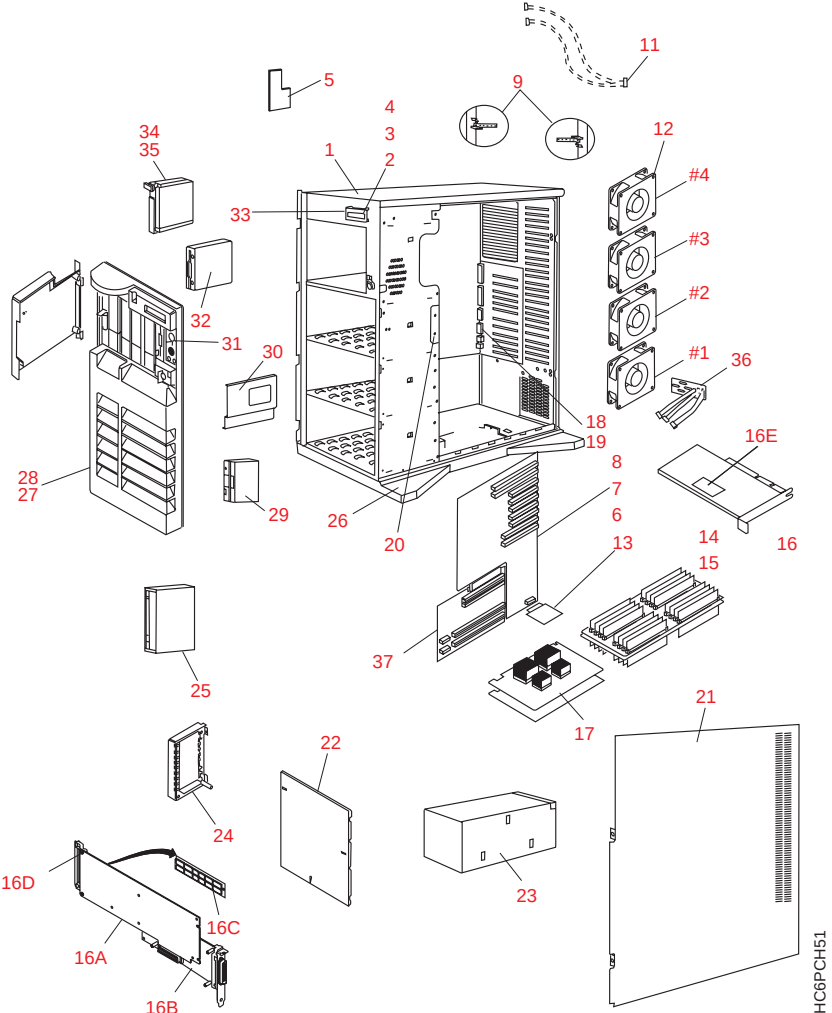
- Top Panel:** The top cover (21) is shown at the bottom right, with a locking mechanism (23) and a handle (22).
- Front Panel:** The front bezel (28, 27) is shown on the left, with a handle (28) and a locking mechanism (27).
- Internal Components:**
  - Power Supply:** The power supply unit (23) is shown at the bottom center, with a handle (22) and a locking mechanism (23).
  - Drive Bays:** The drive bays (16A, 16B, 16C) are shown at the bottom left, with a handle (16D) and a locking mechanism (16C).
  - Expansion Slots:** The expansion slots (13) are shown in the center, with a handle (13) and a locking mechanism (13).
  - Internal Racks:** The internal racks (14, 15) are shown in the center, with a handle (14) and a locking mechanism (15).
  - Internal Components:** The internal components (17) are shown in the center, with a handle (17) and a locking mechanism (17).
  - Internal Components:** The internal components (18, 19) are shown in the center, with a handle (18) and a locking mechanism (19).
  - Internal Components:** The internal components (20, 26) are shown in the center, with a handle (20) and a locking mechanism (26).
  - Internal Components:** The internal components (25, 29) are shown in the center, with a handle (25) and a locking mechanism (29).
  - Internal Components:** The internal components (30, 31, 32, 33) are shown in the center, with a handle (30) and a locking mechanism (31, 32, 33).
  - Internal Components:** The internal components (34, 35) are shown in the center, with a handle (34) and a locking mechanism (35).
  - Internal Components:** The internal components (36, 37) are shown in the center, with a handle (36) and a locking mechanism (37).
- Accessories:**
  - Power Cord:** The power cord (11) is shown at the top right, with a handle (11) and a locking mechanism (11).
  - Internal Components:** The internal components (12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37) are shown in the center, with a handle (12) and a locking mechanism (13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37).

| Asm-<br>Index | Part<br>Number | Units | Description                                                 |
|---------------|----------------|-------|-------------------------------------------------------------|
| 47-           |                |       | Control Unit Controller, Type 7025 Model F50 (Sheet 1 of 3) |
| -1            |                | NP    | Chassis Asm                                                 |
| -2            | 73H0898        | 1     | EMC Clip                                                    |
| -3            | 06H7082        | 1     | Display Panel                                               |
| -4            | 93H1816        | 1     | Cable, display                                              |
| -5            | 93H2922        | 1     | Operator Panel Control Asm                                  |
| -6            | 03N3297        | 1     | Planar, I/O                                                 |
| -7            | 06H7697        | 13    | Standoff                                                    |
| -8            | 33F8354        | 1     | Battery                                                     |
| -9            | 73H3520        | 1     | CPU Lever                                                   |
| -9            | 73H3525        | 1     | Lever, front                                                |
| -9            | 73H3529        | 1     | Lever, rear                                                 |
| -11           | 93H6280        | 1     | Cable, EPO                                                  |
| -12           | 73H3577        | 1     | Fan, #1                                                     |
| -12           | 40H1424        | 1     | Fan, #2                                                     |
| -12           | 40H1433        | 2     | Fan, #3 and #4                                              |
| -13           | 08L0442        | 1     | Service Processor                                           |
| -14           | 03N4173        | 1     | Memory Card                                                 |
| -15           | 07L7729        | 16    | 32MB Memory Modules                                         |
| -15           | 93H4702        | 2     | 128MB Memory Modules                                        |
| -16           | 94H1038        | 1     | Card, Token Ring (slot 6 or 8)                              |
| -16           | 73H3405        | 1     | Card, FDDI (slot 6 or 8)                                    |
| -16           | 08L0895        | 1     | Card, GXT120P Graphics Adapter (slot 3)                     |
| -16           | 09L2061        | 1     | Card, SSA Adapter (Slot 1)                                  |



| Asm-<br>Index | Part<br>Number | Units | Description                                                       |
|---------------|----------------|-------|-------------------------------------------------------------------|
| 47-           |                |       | Control Unit Controller, Type 7025 Model F50 (Sheet 2 of 3)       |
| -16           | 94H0823        | 1     | Card, Ethernet (10/100 Base T) (Slot 6 or 8)                      |
| -16A          | 39H8084        | 1     | Card, ARTIC Coprocessor (Slot 6 or 8))                            |
| -16B          | 12K0150        | 1     | Card, ESCON Adapter (Plugs into the ARTIC Coprocessor)            |
| -16B          | 12K0159        | 1     | Card, Parallel Channel Adapter (Plugs into the ARTIC Coprocessor) |
| -16C          | 70F9973        | 1     | SIMM, 4 MB (Memory for ARTIC Coprocessor Card)                    |
| -16D          |                | NP    | Retainer, ESCON Coprocessor Card                                  |
| -16E          | 89H5651        | 6     | DRAM, 16 MB (Only installed on SSA adapter card)                  |
| -17           | 93H9018        | 1     | CPU Card, 332 MHZ (1-way)                                         |
| -18           | 93H3144        | 1     | EMC Gasket, I/O Connectors                                        |
| -19           | 93H3145        | 1     | EMC Gasket, Ext SSA Connectors                                    |
| -20           | 93H6321        | 1     | SSA Backplane                                                     |
| -21           |                | NP    | Door, right side                                                  |
| -22           |                | NP    | Cover, Planar                                                     |
| -23           | 93H9789        | 1     | Power Supply                                                      |
| -24           |                | NP    | Bracket, Adapter Card                                             |
| -25           | 97H7796        | 1     | 32X CD ROM                                                        |
| -26           | 11H8156        | 1     | Pedestal and Wheel                                                |
| -27           | 93H9868        | 1     | Cover, Front (IBM)                                                |
| -             | 60G1066        | 1     | Cable, token ring adapter (RJ to D-shell)                         |
| -             | 53F3930        | 1     | Cable, token ring (20 foot)                                       |
| -             | 00G2380        | 1     | Plug, Ethernet 10/100 BaseT Wrap                                  |

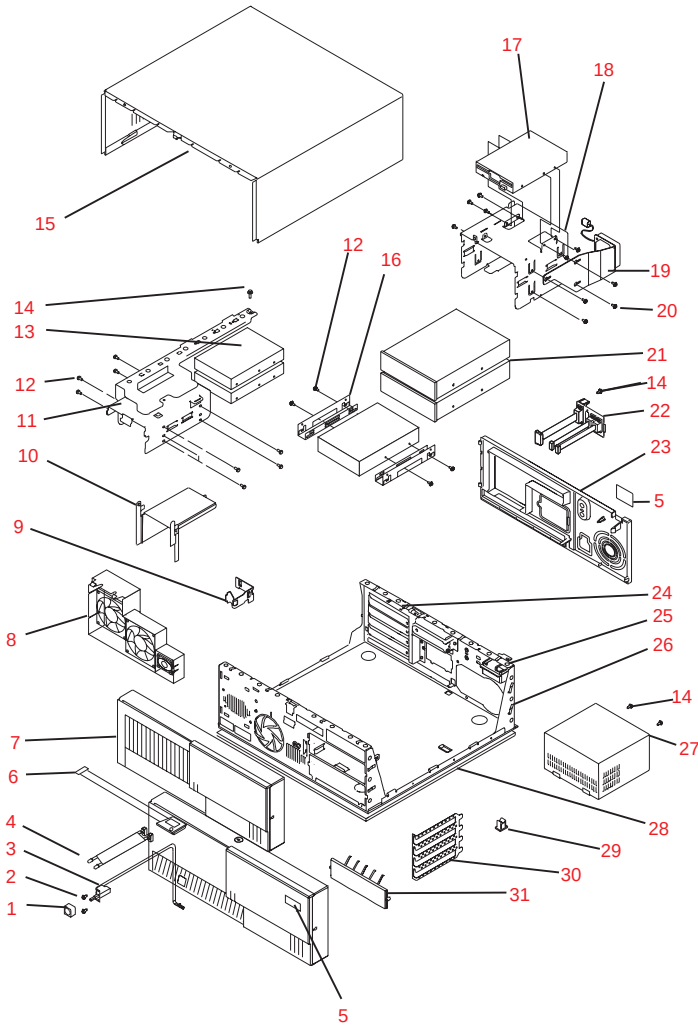




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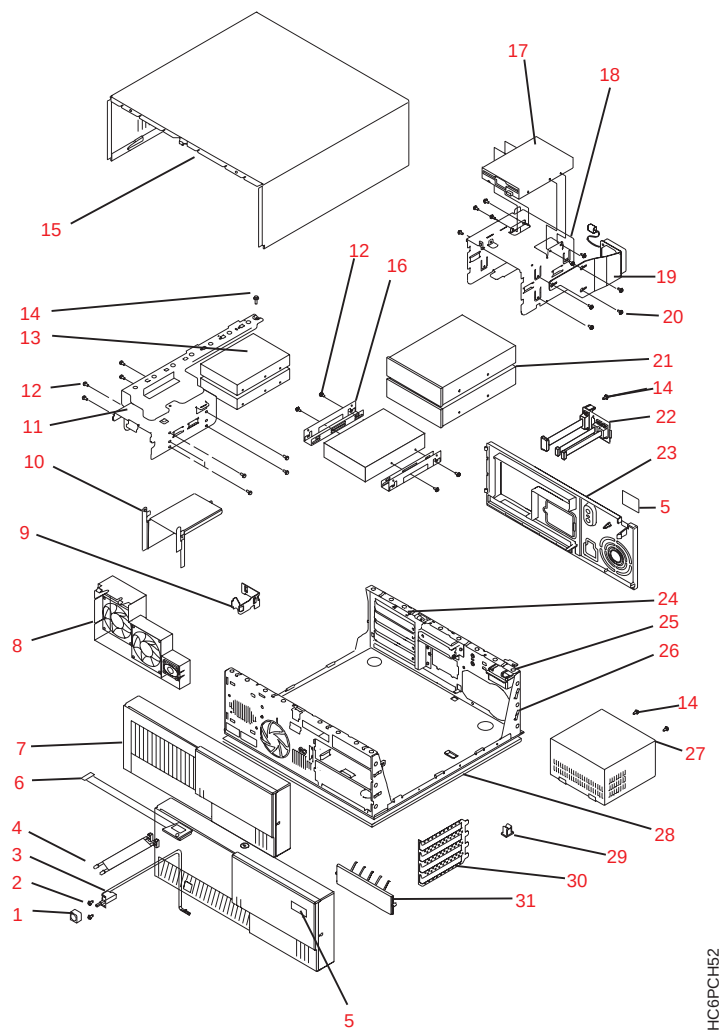
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                                                                                                                                 |
|-----------------------|------------------------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 47-                   |                        |              | Control Unit Controller, Type 7025 Model F50 (Sheet 3 of 3)                                                                                                        |
| -28                   | 93H4297                | 1            | Logo                                                                                                                                                               |
| -29                   | 93F2361                | 1            | Diskette Drive                                                                                                                                                     |
| -30                   | 06H2792                | 1            | Plate Assembly                                                                                                                                                     |
| -31                   | 73H0870                | 1            | Bezel, Op Panel                                                                                                                                                    |
| -32                   | 59H3481                | 1            | Tape Drive, 4mm                                                                                                                                                    |
| -33                   | 07L7600                | 1            | Bracket, Display Panel                                                                                                                                             |
| -34                   |                        | 1            | Disk Drive, (With microcode) * - Install in Bay C1<br>* Check Hard Drive for FRU number. The FRU number on the Hard Drive is required to receive the correct code. |
| -35                   | 06H8631                | 1            | Disk Drive Carrier                                                                                                                                                 |
| -37                   | 07L9718                | 1            | Card, System                                                                                                                                                       |
| -                     | 42H1296                | 1            | Keyboard (Not shown)                                                                                                                                               |

# Assembly 48: Control Unit, Controller, Type 7043 Model 43P-140



HC6PCH52

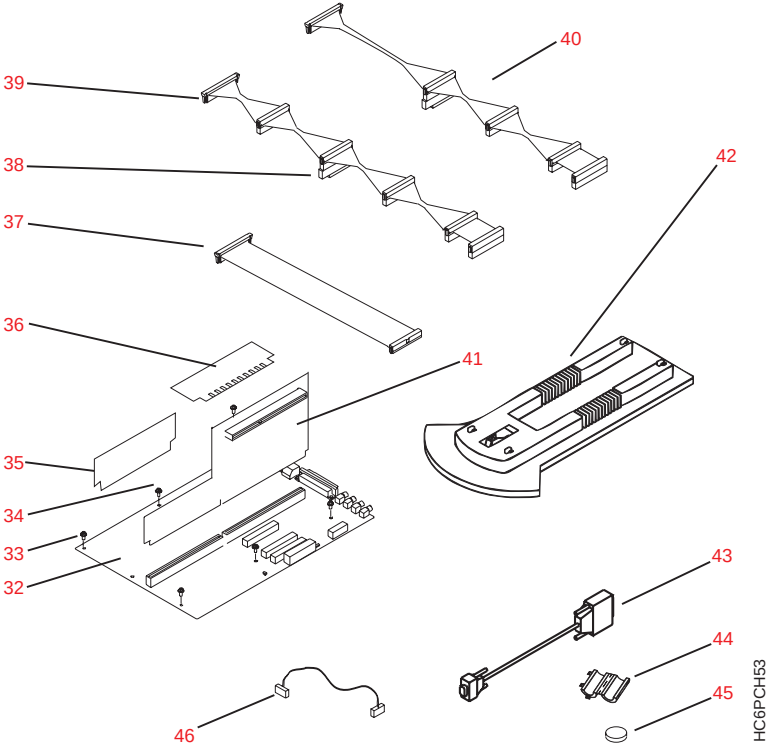
| Asm-<br>Index | Part<br>Number | Units | Description                                                                                                                                   |
|---------------|----------------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| 48–           |                |       | Control Unit Controller, Type 7043 Model 43P-140 (Sheet 1 of 3)                                                                               |
| –             | 07L6923        | 1     | Cover Assembly (Includes index items 11, 15, 18, 24, 26, 28, and 30)                                                                          |
| –1            | 11H6764        | 1     | Power Button                                                                                                                                  |
| –2            | 33G3907        | 2     | Screw                                                                                                                                         |
| –3            | 73H0438        | 1     | Power Switch Assembly                                                                                                                         |
| –4            | 93H9162        | 1     | Power-On and disk activity light Asm.                                                                                                         |
| –5            | 94H0550        | 1     | Logo                                                                                                                                          |
| –6            | 07L7649        | 1     | Operator Panel Circuit Asm (items 48–6 and 48–7 are supplied as an assembly)                                                                  |
| –7            | 07L7649        | 1     | Bezel, front (Keylock and keys) (items 48–6 and 48–7 are supplied as an assembly)                                                             |
| –8            | 40H7584        | 1     | Fan and Speaker Asm                                                                                                                           |
| –9            | 93H1819        | 1     | Bracket, operator panel                                                                                                                       |
| –10           |                | NP-1  |                                                                                                                                               |
| –11           |                | NP    | Bracket, disk drive (Included in the Cover Assembly, P/N 07L6923)                                                                             |
| –12           | 27F4212        | 4     | Screw, disk drive (6-32)                                                                                                                      |
| –13           |                | 1     | Disk Drive (With microcode) *<br>* Check Hard Drive for FRU number. The FRU number on the Hard Drive is required to receive the correct code. |
| –14           | 27F4212        | 4     | Screw, M3.5                                                                                                                                   |
| –15           |                | NP    | Cover, top (Included in the Cover Assembly, P/N 07L6923)                                                                                      |
| –16           | 88G2216        | 1     | Bracket, disk drive mounting                                                                                                                  |
| –17           | 93F2361        | 1     | Diskette Drive                                                                                                                                |
| –18           |                | NP    | Bracket (Included in the Cover Assembly, P/N 07L6923)                                                                                         |
| –19           | 93H1817        | 1     | Fan Asm                                                                                                                                       |
| –20           | 33G3907        | 12    | Screw, M3                                                                                                                                     |
| –21           | 97H7796        | 1-2   | 32X CD ROM                                                                                                                                    |
| –22           | 93H5982        | 1     | Cable and bracket Asm.                                                                                                                        |
| –23           | 06H8488        | 1     | Panel, rear                                                                                                                                   |
| –24           |                | NP    | PCI Bulkhead (Included in the Cover Assembly, P/N 07L6923)                                                                                    |
| –25           | 06H6706        | 1     | Latch, top cover                                                                                                                              |



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**Assembly 48: (continued)**

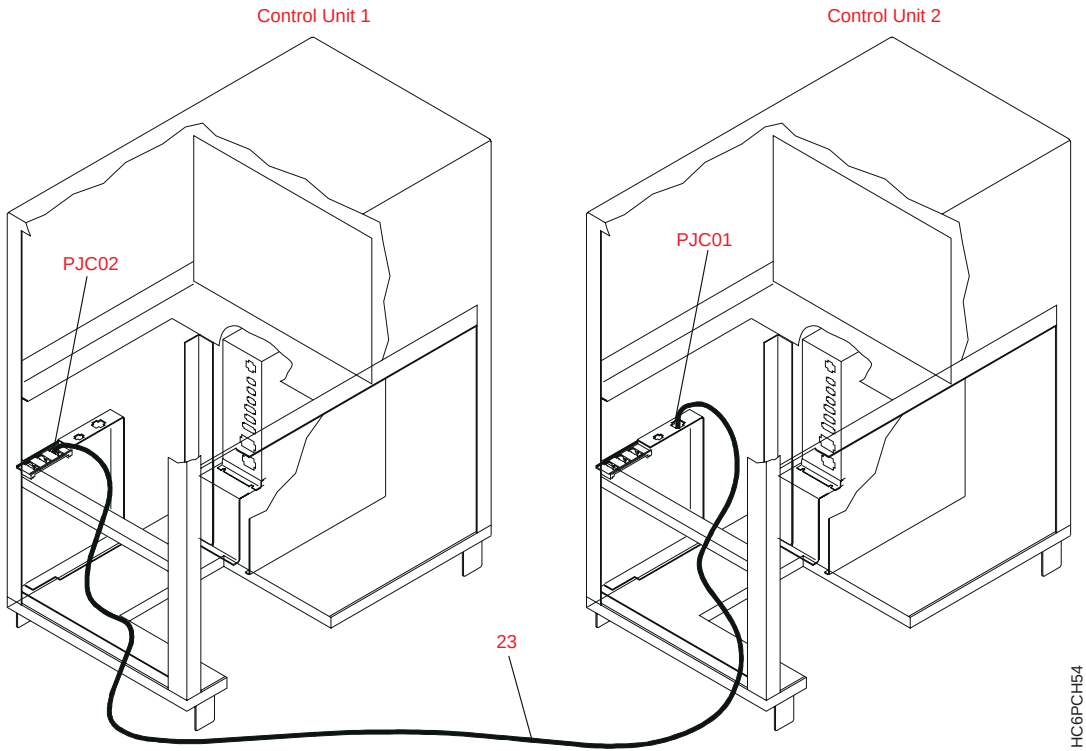
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                              |
|-----------------------|------------------------|--------------|-----------------------------------------------------------------|
| 48-                   |                        |              | Control Unit Controller, Type 7043 Model 43P-140 (Sheet 2 of 3) |
| -26                   |                        | NP           | Chassis (Included in the Cover Assembly, PN 40H5854)            |
| -27                   | 40H7566                | 1            | Power Supply (With Power Factor Correction)                     |
| -28                   |                        | NP           | Panel, bottom (Included in the Cover Assembly, PN 40H5854)      |
| -29                   | 93H4574                | 5            | Cable tie (adhesive base)                                       |
| -30                   |                        | NP           | Shield, EMC (Included in the Cover Assembly, PN 40H5854)        |
| -31                   | 12H0649                | 1            | Panel, bay                                                      |



| Asm-<br>Index | Part<br>Number | Units | Description                                                                            |
|---------------|----------------|-------|----------------------------------------------------------------------------------------|
| 48-           |                |       | Control Unit Controller, Type 7043 Model 43P-140 (Sheet 3 of 3)                        |
| -32           | 11K0383        | 1     | Planar, 233 Mhz                                                                        |
| -33           | 27F4212        | 6     | Screw                                                                                  |
| -34           | 39H8697        | 1     | Standoff, hex                                                                          |
| -35           | 42H2774        | 2     | Memory, 64MB DIMM                                                                      |
| -35           | 93H6823        | 1     | Memory, 128MB (DIMM)                                                                   |
| -36           | 09L2061        | 1     | Card, SSA adapter (Slot 3)                                                             |
| -36           | 39H8084        | 1     | Card, ARTIC Coprocessor (Plugs into ESCON or Parallel Channel Adapter)                 |
| -36           | 70F9973        | 1     | SIMM, 4 MB (Memory for ARTIC card)                                                     |
| -36           | 12K0150        | 1     | Card, ESCON Adapter (Slot 2 or 4)                                                      |
| -36           | 12K0159        | 1     | Card, Parallel Channel Adapter (Slot 2 or 4)                                           |
| -36           | 24L3771        | 1     | Card Asm, Parallel Channel Adapter (Slot 2 or 4) includes 4MB SIMM & ARTIC Coprocessor |
| -36           | 94H0823        | 1     | Card, Ethernet (10/100 BaseT)                                                          |
| -36           | 94H1038        | 1     | Card, Token Ring                                                                       |
| -36           | 08L0895        | 1     | Card, GTX120P graphics adapter                                                         |
| -36           | 73H3405        | 1     | Card, FDDI (Slot 2 or 4)                                                               |
| -37           | 93H1821        | 1     | Cable, diskette drive                                                                  |
| -38           | 92F2565        | 1     | Interposer                                                                             |
| -39           | 73H0435        | 1     | Cable Asm, SSA                                                                         |
| -40           | 93H6151        | 1     | Cable Asm, Ultra SSA (Optional)                                                        |
| -41           | 73H4532        | 1     | Card, Riser                                                                            |
| -42           | 11H6955        | 1     | Base                                                                                   |
| -43           | 40H6328        | 2     | Converter, serial port 9 to 25-pin                                                     |
| -44           | 11H2168        | 1     | Toroid Kit, display cable                                                              |
| -45           | 33F8354        | 1     | Battery                                                                                |
| -46           | 65G8850        | 1     | Cable, CD-ROM audio                                                                    |
| -             | 76H5084        | 1     | Mouse (3 button) (Not shown)                                                           |

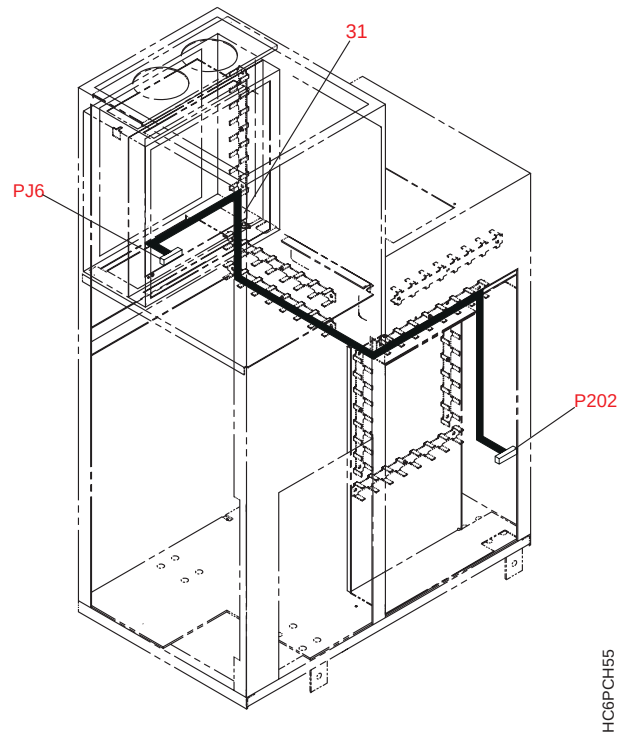


# Assembly 49: Control Unit Cables



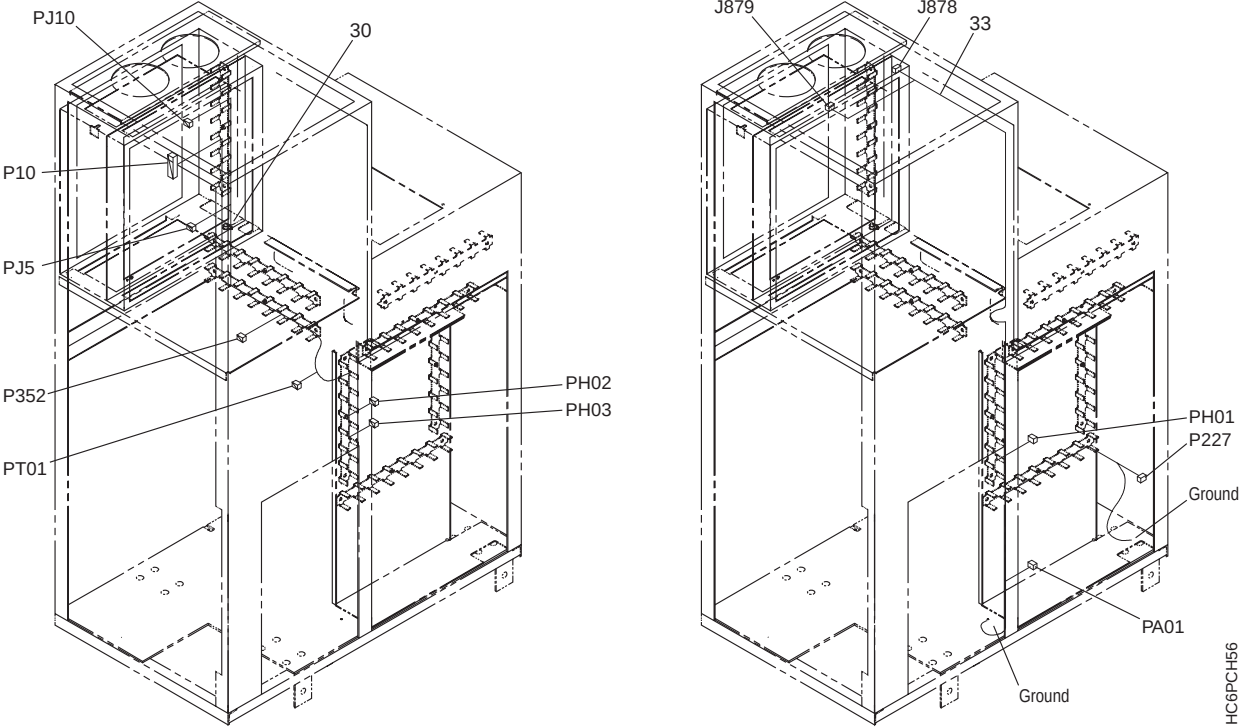
**Assembly 49: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                         |
|-----------------------|------------------------|--------------|------------------------------------------------------------|
| 49-<br>-23            | 45G1727                | 1            | Control Unit Cables (Sheet 1 of 11)<br>Cable, Remote Power |



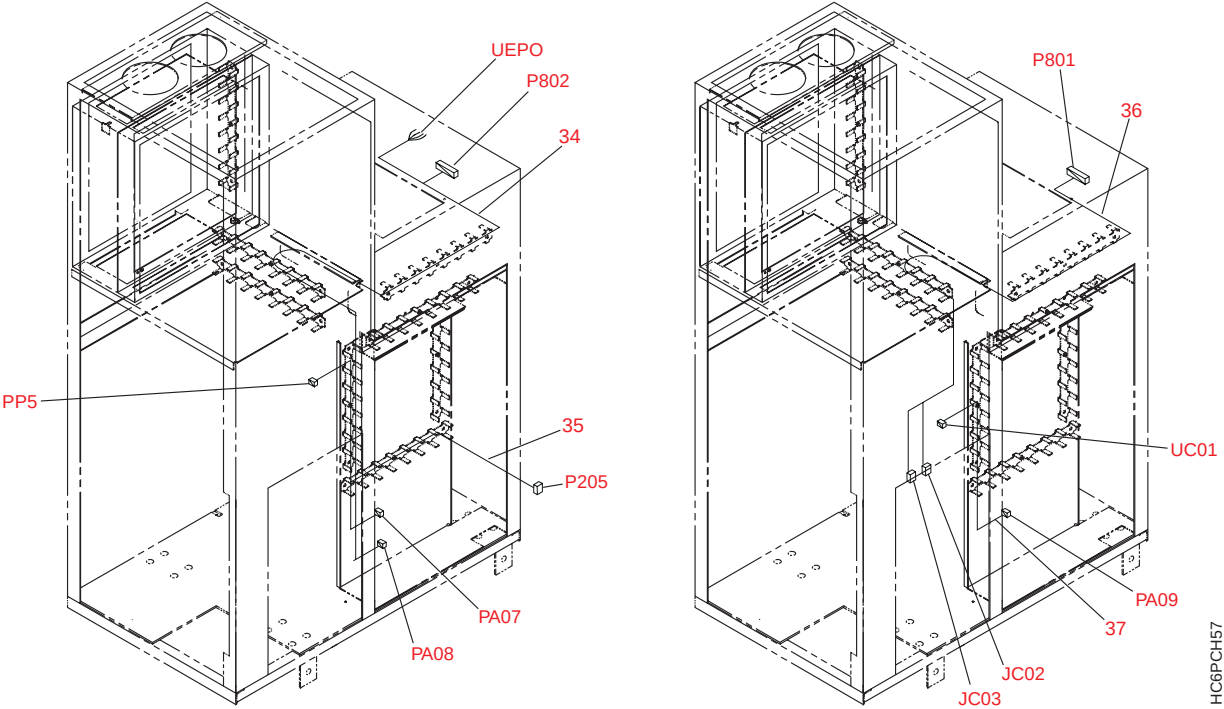
**Assembly 49: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                              |
|-----------------------|------------------------|--------------|-----------------------------------------------------------------|
| 49-<br>-31            | 30H6939                | 1            | Control Unit Cables (Sheet 2 of 11)<br>Cable, Printer Interface |



**Assembly 49: (continued)**

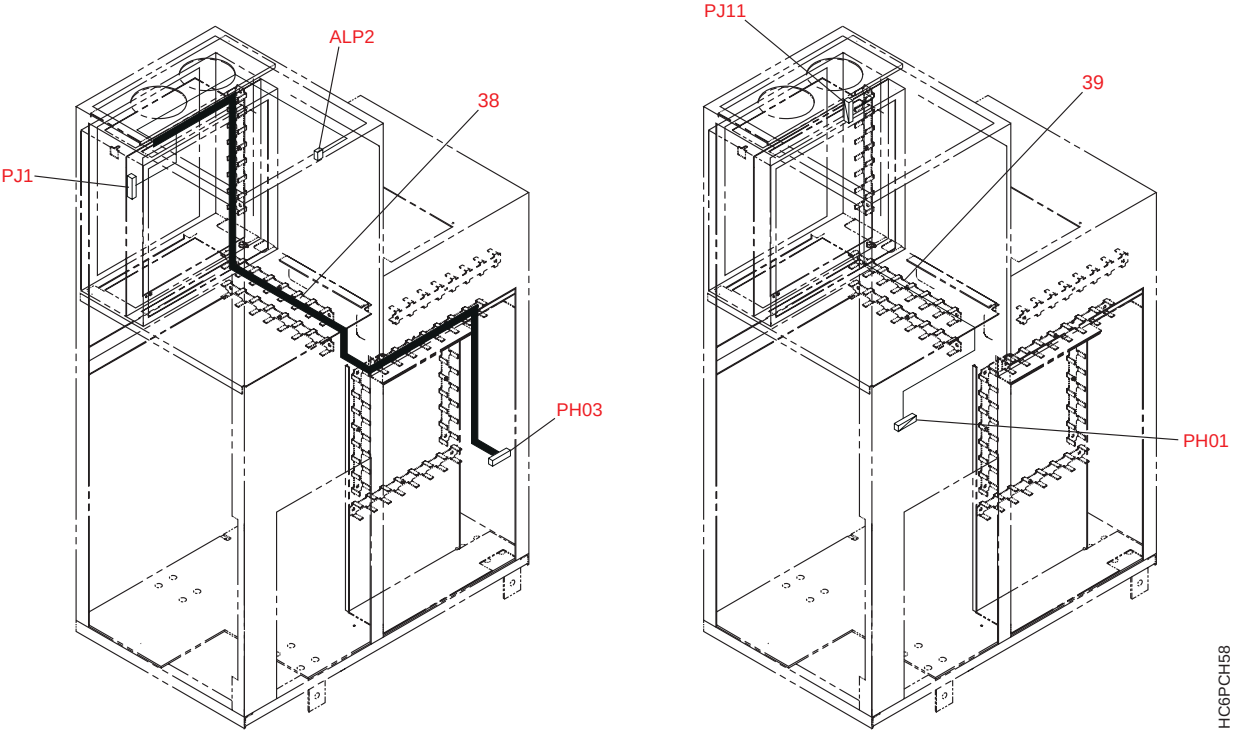
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                  |
|-----------------------|------------------------|--------------|-------------------------------------|
| 49-                   |                        |              | Control Unit Cables (Sheet 3 of 11) |
| -30                   | 30H6942                | 1            | Cable, DC Power                     |
| -33                   | 11L6062                | 1            | Cable, AC Power                     |



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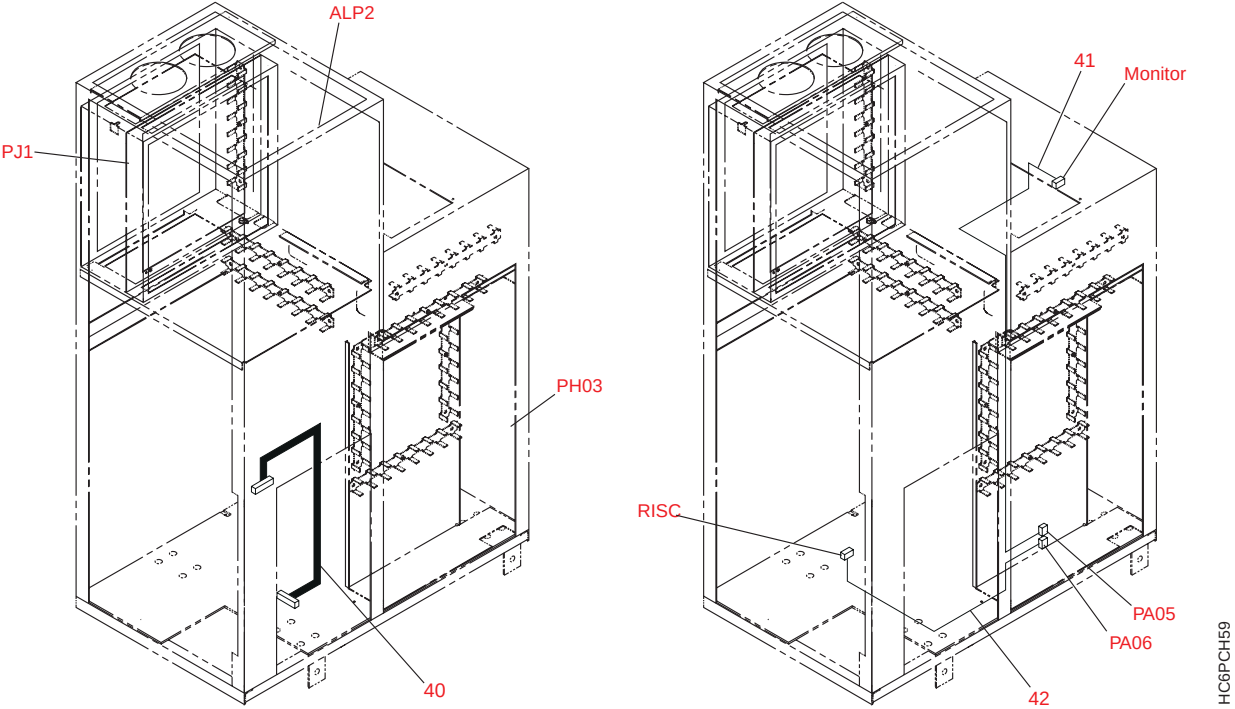
| Asm-<br>Index | Part<br>Number | Units | Description                         |
|---------------|----------------|-------|-------------------------------------|
| 49-           |                |       | Control Unit Cables (Sheet 4 of 11) |
| -34           | 30H6935        | 1     | Cable, UEPO                         |
| -35           | 30H6936        | 1     | Cable, Power Control                |
| -36           | 30H6938        | 1     | Cable, Power Control                |
| -37           | 30H6944        | 1     | Cable, Power Control                |





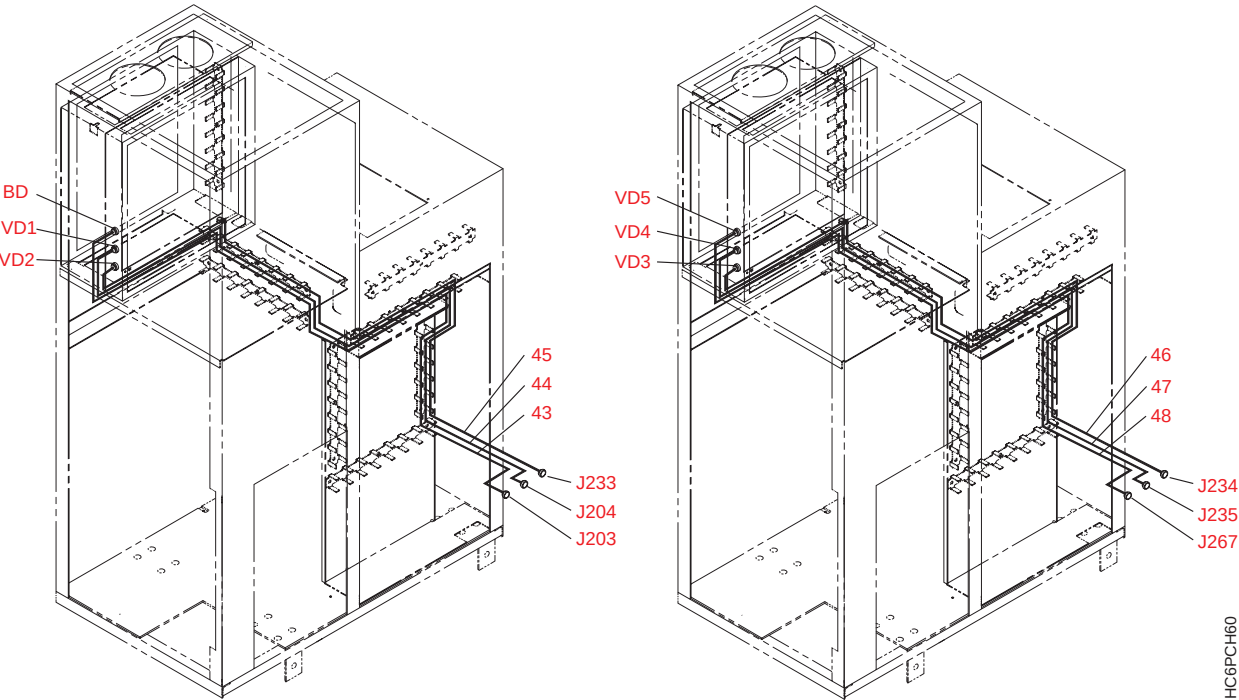
**Assembly 49: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                  |
|-----------------------|------------------------|--------------|-------------------------------------|
| 49-                   |                        |              | Control Unit Cables (Sheet 5 of 11) |
| -38                   | 30H6943                | 1            | Cable, Operator Alert               |
| -39                   | 30H6941                | 1-3          | Cable, Pre/postprocessor to MIC     |

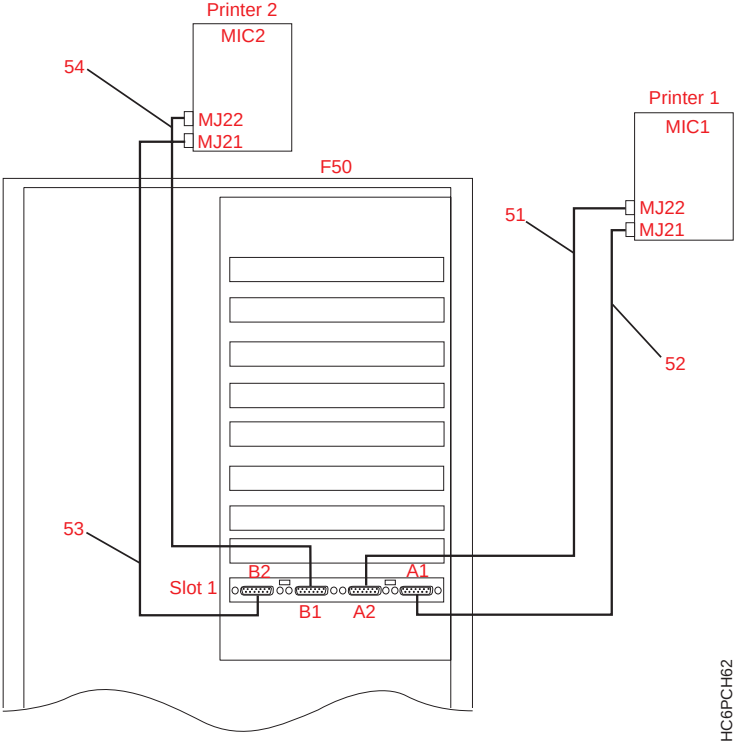


**Assembly 49: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                  |
|-----------------------|------------------------|--------------|-------------------------------------|
| 49-                   |                        |              | Control Unit Cables (Sheet 6 of 11) |
| -40                   | 30H6947                | 1-3          | Cable, Pre/post to Tailgate         |
| -41                   | 45G1728                | 1            | Cable, Display/Touch Screen         |
| -42                   | 24H8004                | 1            | Cable, AC Power to RS/6000          |

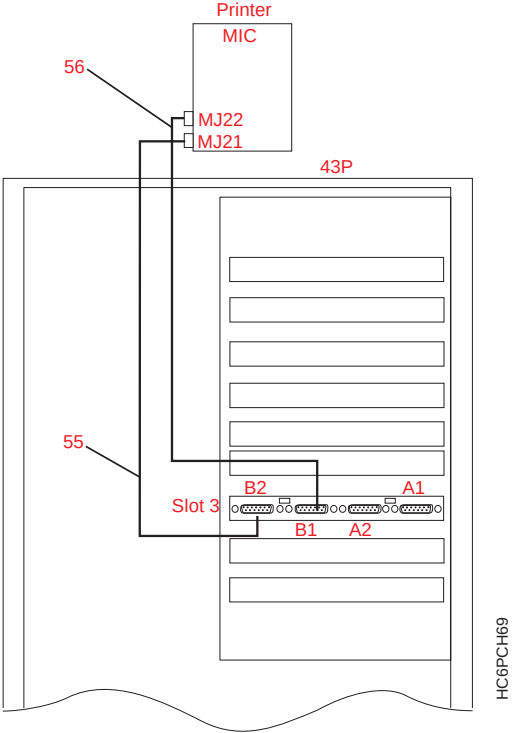


| Asm-<br>Index | Part<br>Number | Units | Description                         |
|---------------|----------------|-------|-------------------------------------|
| 49-           |                |       | Control Unit Cables (Sheet 7 of 11) |
| -43           | 89H9938        | 1     | Cable, Beam Detect Coax             |
| -44           | 89H9933        | 1     | Cable, VD1 Coax                     |
| -45           | 89H9934        | 1     | Cable, VD2 Coax                     |
| -46           | 89H9935        | 1     | Cable, VD3 Coax                     |
| -47           | 89H9936        | 1     | Cable, VD4 Coax                     |
| -48           | 89H9937        | 1     | Cable, VD5 Coax                     |



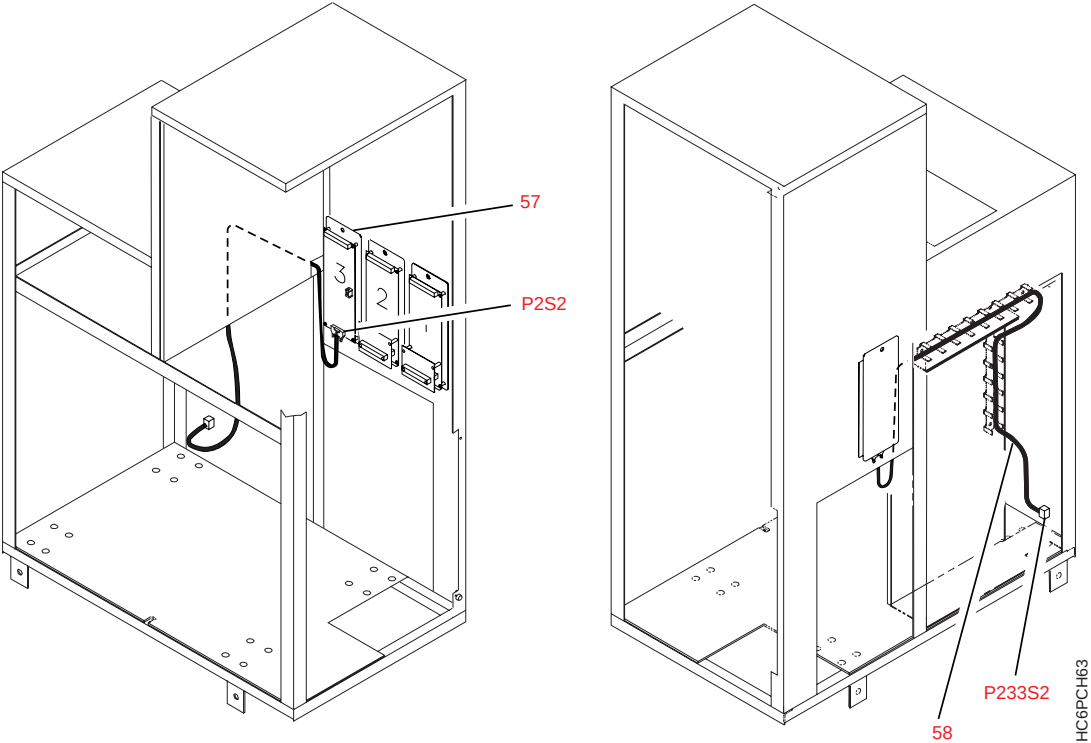
| Asm-<br>Index | Part<br>Number | Units | Description                                              |
|---------------|----------------|-------|----------------------------------------------------------|
| 49-           |                |       | Control Unit Cables (Sheet 8 of 11)                      |
| -51           | 32H1466        | 1     | Cable (10 m), SSA , RISC Printer 2 to Printer 1 MIC MJ22 |
| -52           | 32H1466        | 1     | Cable (10 m), SSA , RISC Printer 2 to Printer 1 MIC MJ21 |
| -53           | 32H1465        | 1     | Cable (2.5 m), SSA, RISC slot 1 to MIC MJ21              |
| -54           | 32H1465        | 1     | Cable (2.5 m), SSA, RISC slot 1 to MIC MJ22              |



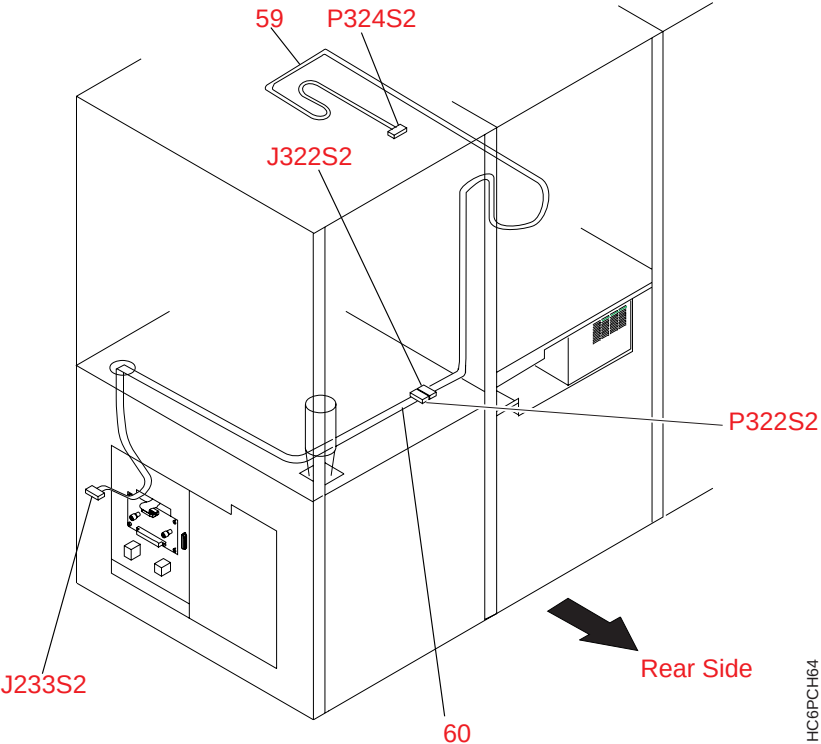


**Assembly 49: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                          |
|-----------------------|------------------------|--------------|---------------------------------------------|
| 49-                   |                        |              | Control Unit Cables (Sheet 9 of 11)         |
| -55                   | 32H1465                | 1            | Cable (2.5 m), SSA, RISC slot 1 to MIC MJ21 |
| -56                   | 32H1465                | 1            | Cable (2.5 m), SSA, RISC slot 1 to MIC MJ22 |



| Asm-<br>Index | Part<br>Number | Units | Description                                        |
|---------------|----------------|-------|----------------------------------------------------|
| 49-           |                |       | Control Unit Cables (Sheet 10 of 11)               |
| -57           |                | NP    | Plate, Card Mounting                               |
| -58           | 89H9838        | 1     | Cable, P2S2 to P233S2                              |
| -             | 30H6941        | 1     | Cable, J07 (on MIC) to J1 (on side 2 control card) |



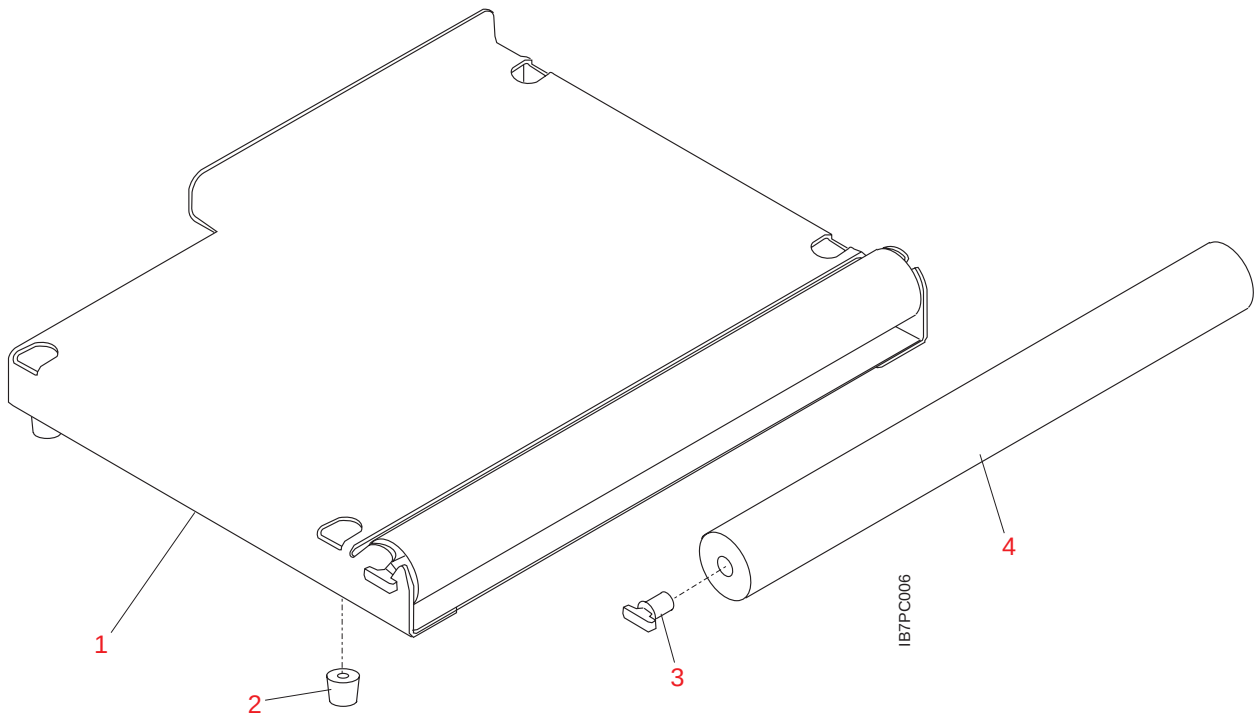
| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                   |
|-----------------------|------------------------|--------------|--------------------------------------|
| 49-                   |                        |              | Control Unit Cables (Sheet 11 of 11) |
| -59                   | 24L4858                | 1            | Cable, J322S2 to P324S2              |
| -60                   | 24L4859                | 1            | Cable, P233S2 to P322S2              |

This diagram shows an exploded view of the HC6PCH65 assembly. The components are labeled with red numbers 1 through 16. The assembly consists of a main frame (1, 2, 3, 4) and a base (5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16). The main frame is composed of two vertical rails (1, 2) and two horizontal rails (3, 4). The base is composed of two vertical rails (5, 6) and two horizontal rails (7, 8). The base is mounted on a support structure (9, 10, 11, 12, 13, 14, 15, 16) via a series of bolts and washers. The exploded view shows the relative positions of the components and the assembly sequence.

| Asm-<br>Index | Part<br>Number | Units | Description                    |
|---------------|----------------|-------|--------------------------------|
| 50-           |                |       | Buffer Flipper (Sheet 1 of 1)  |
| -             | 45G2026        | 1     | Buffer Flipper Asm             |
| -1            | 45G2047        | 8     | Collar, Roller                 |
| -2            | 45G2049        | 2     | Bar, Cross                     |
| -3            | 45G2059        | 8     | Screw, Set                     |
| -4            | 45G2043        | 2     | Tube Weldment                  |
| -5            | 45G2053        | 1     | Roller, Horizontal Asm         |
| -6            | 24107          | 4     | Nut, Lock                      |
| -7            | 45G2048        | 4     | Screw, Leveling Jack           |
| -8            | 45G2051        | 1     | Roller, Vertical Asm           |
| -9            | 45G2045        | 1     | Cable, Safety Ground Asm       |
| -10           | 53F1663        | 1     | Screw                          |
| -11           | 1622347        | 1     | Washer, Helical Spring         |
| -12           | 1621519        | 12    | Screw, Socket Head Cap M5 X 12 |
| -13           | 1622319        | 12    | Washer, Lock                   |
| -14           | 57G6598        | 1     | Support Bar                    |
| -15           | 1622319        | 1     | Washer, Lock                   |
| -16           | 1621519        | 1     | Screw, Socket Head Cap M5 X 12 |



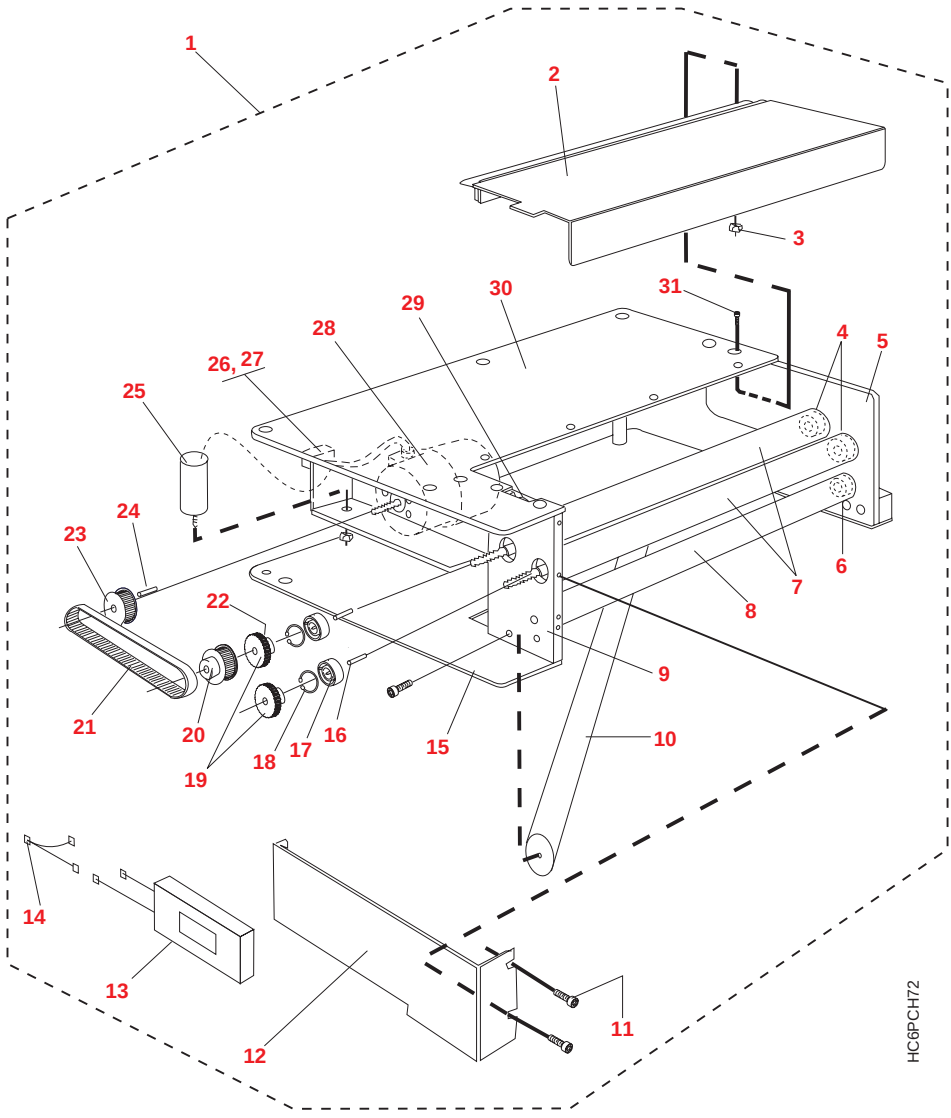
# Assembly 51: Flipper for Urge Unit (H-Configuration)



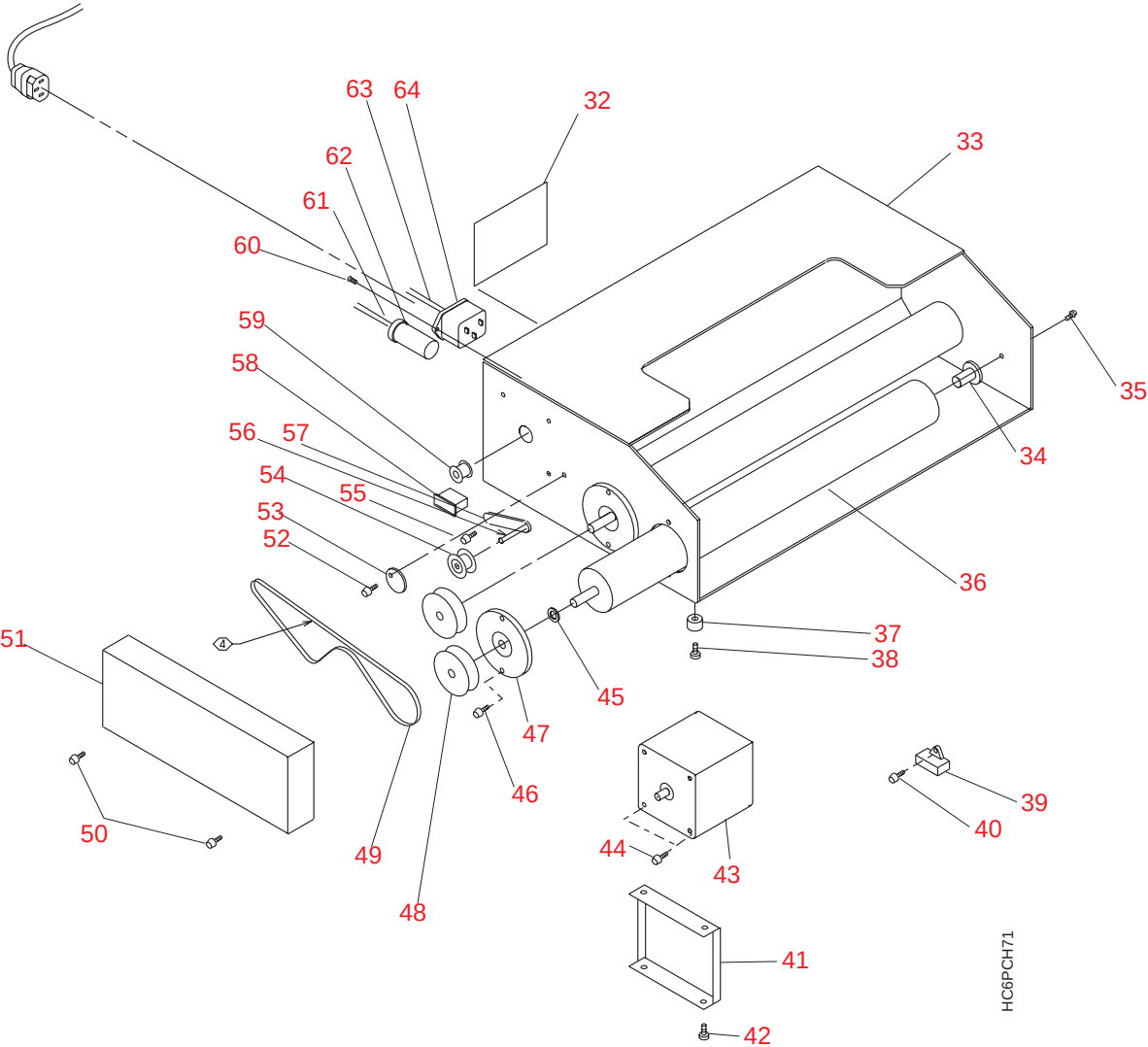
**Assembly 51: (continued)**

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>     |
|-----------------------|------------------------|--------------|------------------------|
| 51-                   |                        |              | Flipper (Sheet 1 of 1) |
| -                     | 02N6110                | 1            | Flipper Assembly       |
| -1                    | 02N8458                | 1            | Chassis                |
| -2                    | 1621511                | 4            | Cap Screw              |
| -3                    | 02N6113                | 2            | Shaft, Retainer        |
| -4                    | 02N6112                | 1            | Roller                 |

# Assembly 52: Urge Units (Duplex Printer)

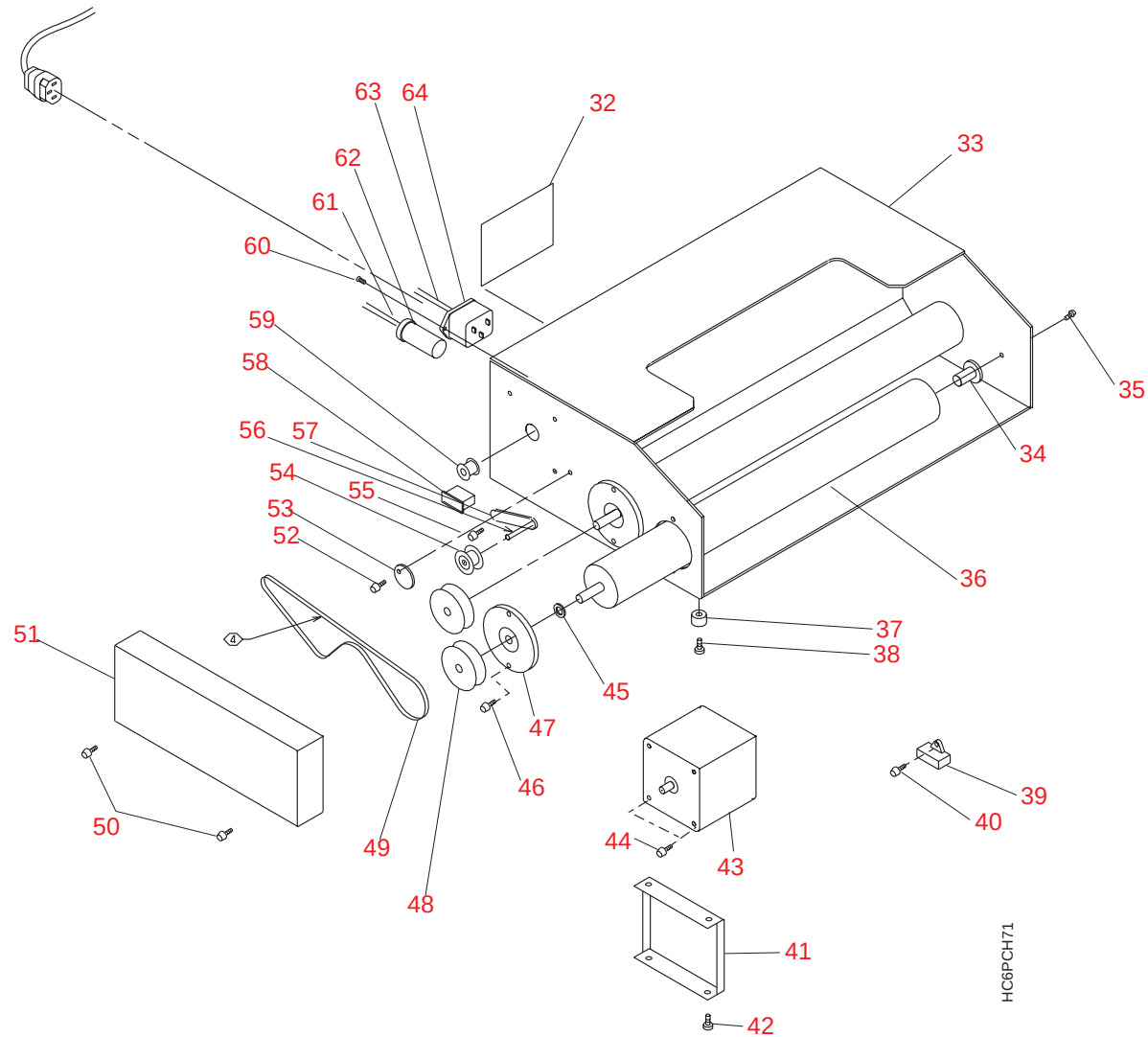


| Asm-<br>Index | Part<br>Number | Units | Description                                        |
|---------------|----------------|-------|----------------------------------------------------|
| 52-           |                |       | Urge Unit - Pearl White, Hinged Top (Sheet 1 of 3) |
| -1            |                | NP-1  | Urge Unit - Pearl White, Hinged Top Asm            |
| -2            | 05L5449        | 1     | Cover                                              |
| -3            | 05L5450        | 4     | Nut                                                |
| -4            | 13J3742        | 2     | Bearing, Ball                                      |
| -5            |                | NP-1  | Bracket, Rear                                      |
| -6            | 05L5443        | 2     | Bearing, Ball                                      |
| -7            | 05L6749        | 2     | Roll, Drive                                        |
| -8            | 05L5442        | 1     | Guide                                              |
| -9            |                | NP-1  | Bracket, Front                                     |
| -10           | 05L5441        | 1     | Bar                                                |
| -11           |                | NP-2  | Screw                                              |
| -12           |                | NP-1  | Plate, End                                         |
| -13           | 05L5971        | 1     | Power Cord with switch assembly                    |
| -14           | 90H1655        | 1     | Power Cord, Y assembly                             |
| -15           |                | NP-1  | Plate, lower                                       |
| -16           | 13J6714        | 2     | Key, Shaft                                         |
| -17           | 45F3904        | 4     | Bearing, Ball                                      |
| -18           | 45F4590        | 4     | Clip, C                                            |
| -19           | 45F4593        | 2     | Gear                                               |
| -20           | 45F4592        | 1     | Pulley                                             |
| -21           | 2129658        | 1     | Belt, Urge Unit                                    |
| -22           | 71H2461        | 2     | Screw, set                                         |
| -23           | 05L5440        | 1     | Pulley                                             |
| -24           | 13J6714        | 1     | Key, Shaft                                         |
| -25           | 45F5166        | 1     | Capacitor, 2.5 mfd                                 |
| -26           | 57G6489        | 1     | Cover, Plug                                        |
| -27           | 45F4589        | 1     | Plug                                               |
| -28           | 45F4351        | 1     | Motor                                              |
| -29           | 05L5448        | 1     | Mat, Rubber                                        |
| -30           |                | NP-1  | Plate, top                                         |
| -31           | 71H2467        | 4     | Screw                                              |



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| Asm-<br>Index | Part<br>Number | Units | Description                                 |
|---------------|----------------|-------|---------------------------------------------|
| 52-           |                |       | Urge Unit - Black, Fixed Top (Sheet 2 of 3) |
| -32           |                | NP-1  | Label                                       |
| -33           |                | NP-1  | Housing                                     |
| -34           | 24L3306        | 2     | Stud                                        |
| -35           | 1621321        | 2     | Screw                                       |
| -36           | 24L3297        | 2     | Roller                                      |
| -37           |                | NP-4  | Bumper                                      |
| -38           | 1621510        | 4     | Screw                                       |
| -39           | 63H7088        | 1     | Capacitor                                   |
| -40           | 53F1665        | 1     | Screw                                       |
| -41           |                | NP-1  | Cover                                       |
| -42           | 1621510        | 2     | Screw                                       |
| -43           | 24L3308        | 1     | Motor                                       |
| -44           | 25627          | 4     | Screw                                       |
| -45           | 63H7096        | 2     | Spacer                                      |
| -46           | 25627          | 4     | Screw                                       |
| -47           | 24L3307        | 2     | Flange                                      |
| -48           | 24L3299        | 2     | Pulley                                      |
| -49           | 24L3304        | 1     | Belt                                        |
| -50           | 1621204        | 4     | Screw                                       |



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| Asm-<br>Index | Part<br>Number | Units | Description                                 |
|---------------|----------------|-------|---------------------------------------------|
| 52-           |                |       | Urge Unit - Black, Fixed Top (Sheet 3 of 3) |
| -51           |                | NP-1  | Cover                                       |
| -52           | 1622529        | 1     | Screw                                       |
| -53           |                | NP-1  | Cam                                         |
| -54           | 24L3302        | 1     | Pulley                                      |
| -55           | 1621519        | 1     | Screw                                       |
| -56           |                | NP-1  | Clip                                        |
| -57           | 24L3305        | 1     | Idler Arm                                   |
| -58           | 57G6491        | 1     | Switch                                      |
| -59           | 24L3301        | 1     | Pulley                                      |
| -60           | 1621286        | 2     | Screw                                       |
| -61           |                | NP-1  | Cable                                       |
| -62           | 24L4916        | 1     | Fuse                                        |
| -63           |                | NP-1  | Cord                                        |
| -64           | 57G6493        | 1     | Connector                                   |
| -65           |                | NP-2  | Washer                                      |
| -66           | 53F1664        | 2     | Screw                                       |



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## Assembly 53: Kits and Their Quantities

| Asm-<br>Index | Part<br>Number | Units | Description                                                                                            |
|---------------|----------------|-------|--------------------------------------------------------------------------------------------------------|
| 53-           | 06F0401        |       | Kits and Their Quantities (Sheet 1 of 20)                                                              |
| -             |                |       | Screw Kit                                                                                              |
| -             |                | 10    | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6                                                  |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 25                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10                                                 |
| -             |                | 20    | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12<br>This part can also be ordered in Kit 06F0420 |
| -             |                | 10    | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 40                                                 |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0402        |       | Kits and Their Quantities (Sheet 2 of 20) |
| -             |                |       | Screw Kit                                 |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 5           |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 6           |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 8           |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 10          |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 12          |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 14          |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 16          |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 28          |
| -             |                | 3     | • Screw, Phillips Pan Hd M3 X 35          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 5           |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 10          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 12          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 14          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 16          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 30          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 35          |
| -             |                | 3     | • Screw, Phillips Pan Hd M4 X 60          |
| -             |                | 3     | • Screw, Phillips Pan Hd M5 X 10          |
| -             |                | 3     | • Screw, Phillips Pan Hd M5 X 30          |
| -             |                | 3     | • Screw, Phillips Pan Hd M5 X 60          |
| -             |                | 3     | • Screw, Phillips Pan Hd M6 X 50          |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0403        |       | Kits and Their Quantities (Sheet 3 of 20) |
| -             |                |       | Bolt Kit                                  |
| -             |                | 3     | • Bolt, Socket Hd M3 X 8                  |
| -             |                | 3     | • Bolt, Socket Hd M3 X 12                 |
| -             |                | 3     | • Bolt, Socket Hd M3 X 16                 |
| -             |                | 3     | • Bolt, Socket Hd M3 X 20                 |
| -             |                | 3     | • Bolt, Socket Hd M3 X 25                 |
| -             |                | 3     | • Bolt, Socket Hd M4 X 8                  |
| -             |                | 3     | • Bolt, Socket Hd M4 X 10                 |
| -             |                | 3     | • Bolt, Socket Hd M4 X 12                 |
| -             |                | 3     | • Bolt, Socket Hd M4 X 16                 |
| -             |                | 3     | • Bolt, Socket Hd M4 X 20                 |
| -             |                | 3     | • Bolt, Socket Hd M4 X 30                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 8                  |
| -             |                | 3     | • Bolt, Socket Hd M5 X 10                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 12                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 20                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 25                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 30                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 35                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 38                 |
| -             |                | 3     | • Bolt, Socket Hd M5 X 45                 |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0404        |       | Kits and Their Quantities (Sheet 4 of 20) |
| -             |                |       | Bolt, Screw Kit                           |
| -             |                | 5     | • Screw, Pan Head Brass M3 X 5            |
| -             |                | 5     | • Screw, Pan Head Brass M4 X 8            |
| -             |                | 5     | • Screw, Pan Head Brass M4 X 10           |
| -             |                | 5     | • Screw, Pan Head Brass M5 X 8            |
| -             |                | 5     | • Screw, Bind Head Stainless M3 X 4       |
| -             |                | 5     | • Screw, Shoulder M3 X 4                  |
| -             |                | 5     | • Bolt, Wing M5 X 15                      |
| -             |                | 5     | • Screw, Knurling M5 X 15                 |
| -             |                | 5     | • Bolt Socket Head Stainless M4 X 8       |
| -             |                | 5     | • Bolt Socket Head Stainless M4 X 12      |
| -             |                | 5     | • Bolt Socket Head Stainless M5 X 12      |
| -             |                | 5     | • Bolt Socket Head Stainless M5 X 16      |
| -             |                | 5     | • Screw, Fixing                           |
| -             |                | 5     | • Screw, Sum                              |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0405        |       | Kits and Their Quantities (Sheet 5 of 20) |
| -             |                |       | Washer Kit                                |
| -             |                | 5     | • Washer, Plane D3                        |
| -             |                | 15    | • Washer, Plane D4                        |
| -             |                | 15    | • Washer, Plane D5                        |
| -             |                | 10    | • Washer, Plane D6                        |
| -             |                | 5     | • Washer, Plane D8                        |
| -             |                | 5     | • Washer, Plane D10                       |
| -             |                | 5     | • Washer, Plane D12                       |
| -             |                | 10    | • Washer, Spring D3                       |
| -             |                | 10    | • Washer, Spring D4                       |
| -             |                | 10    | • Washer, Spring D5                       |
| -             |                | 5     | • Washer, Spring D6                       |
| -             |                | 5     | • Washer, Spring D8                       |
| -             |                | 5     | • Washer, Spring D10                      |
| -             | 06F0406        |       | Washer Kit                                |
| -             |                | 5     | • Washer, Plane Brass D3                  |
| -             |                | 5     | • Washer, Plane Brass D4                  |
| -             |                | 5     | • Washer, Plane Brass D5                  |
| -             |                | 5     | • Washer, Plane Stainless D3              |
| -             |                | 5     | • Washer, Toothed Outer D3                |
| -             |                | 5     | • Washer, Toothed Outer Zinc Plated D4    |
| -             |                | 10    | • Washer, Toothed Outer D4                |
| -             |                | 10    | • Washer, Toothed Outer D5                |
| -             |                | 5     | • Washer, Toothed Outer D6                |
| -             |                | 5     | • Washer, Toothed Inner D3                |
| -             |                | 5     | • Washer, FP (No. 1)                      |
| -             |                | 5     | • Washer, FP (No. 5)                      |
| -             |                | 5     | • Washer, Special                         |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0407        |       | Kits and Their Quantities (Sheet 6 of 20) |
| -             |                |       | Nut Kit                                   |
| -             |                | 5     | • Nut, M3                                 |
| -             |                | 5     | • Nut, M4                                 |
| -             |                | 5     | • Nut, M5                                 |
| -             |                | 5     | • Nut, M6                                 |
| -             |                | 5     | • Nut, M10                                |
| -             |                | 5     | • Nut, Lock M3                            |
| -             |                | 5     | • Nut, Lock M4                            |
| -             |                | 5     | • Nut, Lock M5                            |
| -             |                | 5     | • Nut, Lock M6                            |
| -             |                | 5     | • Nut, Lock M8                            |
| -             |                | 5     | • Nut, Lock M10                           |
| -             |                | 5     | • Nut, Flange M3                          |
| -             |                | 5     | • Nut, Flange M4                          |
| -             | 06F0408        |       | Key Kit                                   |
| -             |                | 5     | • Key 2.5 X 8                             |
| -             |                | 5     | • Key 3 X 3 X 10                          |
| -             |                | 5     | • Key 3 X 3 X 12                          |
| -             |                | 5     | • Key 4 X 4 X 10                          |

| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0409        |       | Kits and Their Quantities (Sheet 7 of 20) |
| -             |                |       | Ring Kit                                  |
| -             |                | 5     | • Ring, Retaining D6                      |
| -             |                | 5     | • Ring, Retaining D8                      |
| -             |                | 5     | • Ring, Retaining D10                     |
| -             |                | 5     | • Ring, Retaining D12                     |
| -             |                | 5     | • Ring, Retaining D22                     |
| -             |                | 5     | • Ring, Retaining D26                     |
| -             |                | 5     | • Ring, Retaining D28                     |
| -             |                | 5     | • Ring, Retaining D30                     |
| -             |                | 5     | • Ring, Retaining D32                     |
| -             |                | 5     | • Ring, Retaining D35                     |
| -             |                | 5     | • Ring, Retaining D42                     |



| Asm-<br>Index | Part<br>Number | Units | Description                               |
|---------------|----------------|-------|-------------------------------------------|
| 53-           | 06F0410        |       | Kits and Their Quantities (Sheet 8 of 20) |
| -             |                |       | Miscellaneous Fastener Kit                |
| -             |                | 5     | • Clip, Nylon No. 3N                      |
| -             |                | 5     | • Clip, Nylon No. 4N                      |
| -             |                | 5     | • Clip, Nylon No. 5N                      |
| -             |                | 5     | • Clip, Nylon No. 6N                      |
| -             |                | 5     | • Clip, Nylon No. 7N                      |
| -             |                | 5     | • Clip, Nylon No. 8N                      |
| -             |                | 5     | • Clip, Nylon No. 9N                      |
| -             |                | 5     | • Clip, Nylon No. 10N                     |
| -             |                | 5     | • Clip, Nylon No. 11N                     |
| -             |                | 5     | • Clip, Nylon No. 12N                     |
| -             |                | 5     | • Clip, Nylon No. 18N                     |
| -             |                | 5     | • Stand                                   |
| -             |                | 5     | • Retainer                                |
| -             |                | 5     | • Receptacle                              |
| -             |                | 5     | • Spring                                  |
| -             |                | 5     | • Head                                    |
| -             |                | 5     | • Eyelet                                  |

| Asm-<br>Index | Part<br>Number | Units | Description                                                                                            |
|---------------|----------------|-------|--------------------------------------------------------------------------------------------------------|
| 53-           | 06F0411        |       | Kits and Their Quantities (Sheet 9 of 20)                                                              |
| -             |                |       | Screw Kit                                                                                              |
| -             |                | 20    | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8<br>This part can also be ordered in Kit 06F0420  |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10                                                 |
| -             |                | 20    | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12<br>This part can also be ordered in Kit 06F0420 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40                                                 |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr M4 X 45                                                        |
| -             |                |       | Screw Kit                                                                                              |
| -             | 06F0412        | 3     | • Screw, Phillips Flat Hd M1.6 X 3                                                                     |
| -             |                | 3     | • Screw, Phillips Flat Hd M3 X 4                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M3 X 6                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M3 X 8                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M3 X 10                                                                      |
| -             |                | 3     | • Screw, Phillips Flat Hd M3 X 12                                                                      |
| -             |                | 3     | • Screw, Phillips Flat Hd M4 X 6                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M4 X 8                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M4 X 10                                                                      |
| -             |                | 3     | • Screw, Phillips Flat Hd M4 X 12                                                                      |
| -             |                | 3     | • Screw, Phillips Flat Hd M5 X 8                                                                       |
| -             |                | 3     | • Screw, Phillips Flat Hd M5 X 12                                                                      |

| Asm-<br>Index | Part<br>Number | Units | Description                                |
|---------------|----------------|-------|--------------------------------------------|
| 53-           | 06F0413        |       | Kits and Their Quantities (Sheet 10 of 20) |
| -             |                |       | Screw Kit                                  |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 6           |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 8           |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 10          |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 12          |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 16          |
| -             |                | 3     | • Screw, Phillips Bind Hd M3 X 20          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 6           |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 8           |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 10          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 12          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 14          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 16          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 20          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 40          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 45          |
| -             |                | 3     | • Screw, Phillips Bind Hd M4 X 50          |
| -             |                | 3     | • Screw, Phillips Bind Hd M5 X 8           |
| -             |                | 3     | • Screw, Phillips Bind Hd M5 X 10          |
| -             |                | 3     | • Screw, Phillips Bind Hd M5 X 12          |
| -             |                | 3     | • Screw, Phillips Bind Hd M6 X 14          |

| Asm-<br>Index | Part<br>Number | Units | Description                                     |
|---------------|----------------|-------|-------------------------------------------------|
| 53-           | 06F0414        |       | Kits and Their Quantities (Sheet 11 of 20)      |
| -             |                |       | Bolt Kit                                        |
| -             |                | 3     | • Bolt, Socket Hd M6 X 12                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 14                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 20                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 25                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 30                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 40                       |
| -             |                | 3     | • Bolt, Socket Hd M6 X 60                       |
| -             |                | 3     | • Bolt, Socket Hd M8 X 20                       |
| -             |                | 3     | • Bolt, Socket Hd M8 X 25                       |
| -             |                | 3     | • Bolt, Socket Hd M8 X 30                       |
| -             |                | 3     | • Bolt, Socket Hd M8 X 40                       |
| -             | 06F0415        |       | Bolt Kit                                        |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr M4 X 12        |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr M4 X 18        |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr M4 X 20        |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr M5 X 12        |
| -             |                | 10    | • Bolt, Socket Hd with Star Wshr M5 X 16        |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M4 X 10 |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M4 X 16 |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M5 X 12 |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M5 X 16 |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M5 X 20 |
| -             |                | 5     | • Bolt, Socket Hd with Star Wshr & Wshr M5 X 30 |

| Asm-<br>Index | Part<br>Number | Units | Description                                  |
|---------------|----------------|-------|----------------------------------------------|
| 53-           |                |       | Kits and Their Quantities (Sheet 12 of 20)   |
| -             | 06F0416        |       | Screw Kit                                    |
| -             |                | 10    | • Screw, Set M3 X 5                          |
| -             |                | 5     | • Screw, Set M4 X 4                          |
| -             |                | 5     | • Screw, Set M4 X 5                          |
| -             |                | 5     | • Screw, Set M4 X 6                          |
| -             |                | 5     | • Screw, Set M4 X 8                          |
| -             |                | 5     | • Screw, Set M4 X 10                         |
| -             |                | 5     | • Screw, Set M4 X 12                         |
| -             |                | 10    | • Screw, Set M4 X 16                         |
| -             |                | 10    | • Screw, Set M5 X 8                          |
| -             | 06F0417        |       | Washer Kit                                   |
| -             |                | 5     | • Washer, Press (No. 1)                      |
| -             |                | 20    | • Washer, Press (No. 2)                      |
| -             |                |       | This part can also be ordered in Kit 06F0420 |
| -             |                | 5     | • Washer, VF                                 |
| -             |                | 10    | • Washer                                     |
| -             |                | 5     | • Washer, Shaft Clamp                        |
| -             |                | 5     | • Washer, Opt                                |
| -             |                | 5     | • Washer, BR                                 |
| -             |                | 5     | • Washer, Wave                               |
| -             |                | 5     | • Spring, Cone                               |
| -             |                | 5     | • Washer, Polyester                          |
| -             |                | 1     | • Washer, A                                  |
| -             |                | 1     | • Washer, Shaft Clamp                        |
| -             |                | 1     | • Washer, Thrust                             |
| -             |                | 1     | • Washer, BB                                 |

| Asm-<br>Index | Part<br>Number | Units | Description                                |
|---------------|----------------|-------|--------------------------------------------|
| 53-           | 06F0418        |       | Kits and Their Quantities (Sheet 13 of 20) |
| -             |                |       | Ring Kit                                   |
| -             |                | 5     | • Ring, Retaining D3                       |
| -             |                | 5     | • Ring, Retaining D4                       |
| -             |                | 5     | • Ring, Retaining D5                       |
| -             |                | 10    | • Ring, Retaining D6                       |
| -             |                | 5     | • Ring, Retaining D7                       |
| -             |                | 5     | • Ring, Retaining D8                       |
| -             |                | 5     | • Ring, Retaining D9                       |
| -             |                | 5     | • Ring, Retaining D10                      |
| -             |                | 5     | • Ring, Retaining D11                      |
| -             |                | 5     | • Ring, Retaining D13                      |
| -             |                | 5     | • Ring, Retaining D16                      |
| -             |                | 5     | • Ring, Retaining Zinc Plated D7-9         |
| -             | 06F0419        |       | Clamp, Wrap Kit                            |
| -             |                | 10    | • Clamp, Cable No. 05                      |
| -             |                | 5     | • Clamp, Cable No. 10                      |
| -             |                | 5     | • Clamp, Cable No. 15                      |
| -             |                | 5     | • Clamp, Cable No. 20                      |
| -             |                | 5     | • Clamp, Cable No. 28                      |
| -             |                | 5     | • Clamp, Cable No. 05-L                    |
| -             |                | 5     | • Clamp, Cable No. 05-H                    |
| -             |                | 5     | • Clamp, Cable No. 07-H                    |
| -             |                | 20    | • Wrap, Tie No. 1                          |
| -             |                | 20    | • Wrap, Tie No. 2                          |
| -             |                | 5     | • Wrap, Tie No. 3                          |

| Asm-<br>Index | Part<br>Number | Units | Description                                                                                              |
|---------------|----------------|-------|----------------------------------------------------------------------------------------------------------|
| 53-           | 06F0420        |       | Kits and Their Quantities (Sheet 14 of 20)                                                               |
| -             |                |       | • Screw, Washer Kit                                                                                      |
| -             |                | 50    | • • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8<br>This part can also be ordered in Kit 06F0411  |
| -             |                | 50    | • • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12<br>This part can also be ordered in Kit 06F0411 |
| -             |                | 50    | • • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 8<br>This part can also be ordered in Kit 06F0401  |
| -             | 06F0429        | 50    | • • Washer, Press (No. 2)<br>This part can also be ordered in Kit 06F0417                                |
| -             |                |       | • Terminals, 0.2–0.5mm Through 2.63–6.64mm AWG                                                           |

| <b>Asm-<br/>Index</b> | <b>Part<br/>Number</b> | <b>Units</b> | <b>Description</b>                                                                              |
|-----------------------|------------------------|--------------|-------------------------------------------------------------------------------------------------|
| 53–                   |                        |              | Kits and Their Quantities (Sheet 15 of 20)                                                      |
| –                     | 06F1031                |              | Pins and Sockets 14–18, 18–22 AWG                                                               |
| –                     | 06F1032                |              | Contacts and Extraction Tool, for Amp Circular Connectors, Pins and Sockets 16–18, 20–24 AWG    |
| –                     | 06F1033                |              | Contacts and Extraction Tool, for Amp Mic Connectors, Pins and Sockets 160–12, 14–20, 18–24 AWG |
| –                     | 06F1034                |              | Contacts and Extraction Tool, for Amp Mic Connectors, Sockets 0.5–0.27mm AWG                    |
| –                     | 06F1035                |              | Contacts, for Amp EI Connectors, Sockets 18–24 AWG                                              |
| –                     | 06F1036                |              | Contacts, for Berg Connectors, PV Terminals 18–20, 22–26 AWG                                    |
| –                     | 06F1037                |              | Contacts, for Berg Connectors, Mini PV Terminals 22–26 AWG                                      |
| –                     | 06F1038                |              | Contacts and Extraction Tool, for Elco Connectors, Sockets 22–28 AWG                            |
| –                     | 06F1039                |              | Fasteners, for Amp Fasteners Terminals 18, 20–24, 10–12, 14, 18–22 AWG, Adapters and Sleeves    |



| Asm-<br>Index | Part<br>Number | Units | Description                                               |
|---------------|----------------|-------|-----------------------------------------------------------|
| 53-           |                |       | Kits and Their Quantities (Sheet 16 of 20)                |
| -             | 38L0807        | 1     | Maintenance Library                                       |
|               |                |       | Mult-volume, printed set of Infoprint 3000 documentation. |
| -             | 30H2769        |       | Miscellaneous Fastener Kit                                |
| -             |                | 1     | • Nylon Clip (5N)                                         |
| -             |                | 3     | • Nylon Clip (6N)                                         |
| -             |                | 5     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12    |
| -             |                | 2     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12    |
| -             |                | 3     | • Band, Bundling (Cable Tie)                              |
| -             |                | 2     | • Shaft Clamper                                           |
| -             |                | 2     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25    |
| -             |                | 2     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6     |
| -             |                | 1     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12    |
| -             |                |       | •                                                         |
| -             |                | 1     | • Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12   |
| -             |                | 4     | • Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12   |
| -             |                | 1     | • Washer, Shaft Clamper                                   |
| -             |                | 1     | • Washer, Special                                         |
| -             |                | 1     | • Clamp, Cable                                            |
| -             |                | 2     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16    |
| -             |                | 2     | • Screw, Shoulder                                         |

| Asm-<br>Index | Part<br>Number | Units | Description                                             |
|---------------|----------------|-------|---------------------------------------------------------|
| 53-           | 88F1626        |       | Kits and Their Quantities (Sheet 17 of 20)              |
| -             |                |       | Miscellaneous Fastener Kit                              |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M3 X 6                        |
| -             |                | 1     | • Screw, Phillips Flat Hd M3 X 6                        |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M3 X 10                       |
| -             |                | 1     | • Screw, Phillips Bind Hd M3 X 4                        |
| -             |                | 1     | • Screw, Phillips Flat Hd M3 X 16                       |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M3 X 16                       |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M3 X 18                       |
| -             |                | 1     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 8   |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M4 X 38                       |
| -             |                | 2     | • Pan Hd M4 X 6                                         |
| -             |                | 1     | • Pan Hd M4 X 8                                         |
| -             |                | 1     | • Pan Hd M4 X 40                                        |
| -             |                | 1     | • Screw, Phillips Bind Hd M4 X 25                       |
| -             |                | 1     | • Screw, Set, Hexagon Socket Hd M4 X 8                  |
| -             |                | 1     | • Pan Hd M4 X 6                                         |
| -             |                | 1     | • Pan Hd M4 X 18                                        |
| -             |                | 1     | • Screw, Phillips Pan Hd M5 X 8                         |
| -             |                | 2     | • Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 10 |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M5 X 40                       |
| -             |                | 1     | • Screw, Phillips Bind Hd M5 X 6                        |
| -             |                | 1     | • Screw, Phillips Bind Hd M5 X 20                       |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M5 X 10                       |

| Asm-<br>Index | Part<br>Number | Units | Description                                            |
|---------------|----------------|-------|--------------------------------------------------------|
| 53-           | 88F1626        |       | Kits and Their Quantities (Sheet 18 of 20)             |
| -             |                |       | Miscellaneous Fastener Kit, Continued                  |
| -             |                | 2     | • Bolt, Hexagon Socket Hd M5 X 16                      |
| -             |                | 1     | • Screw, Phillips Flat Hd M5 X 10                      |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M5 X 18                      |
| -             |                | 1     | • Screw, Phillips Pan Hd M6 X 16                       |
| -             |                | 1     | • Screw, Phillips Bind Hd M6 X 16                      |
| -             |                | 1     | • Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 12 |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M6 X 16                      |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M8 X 32                      |
| -             |                | 1     | • Bolt, Hexagon Socket Hd M10 X 16                     |
| -             |                | 1     | • Screw, Set, Hexagon Socket Hd M5 X 16                |

| Asm-<br>Index | Part<br>Number | Units | Description                                |
|---------------|----------------|-------|--------------------------------------------|
| 53-           | 88F1627        |       | Kits and Their Quantities (Sheet 19 of 20) |
| -             |                |       | Miscellaneous Fastener Kit                 |
| -             |                | 1     | • Nut, Flange                              |
| -             |                | 2     | • Ring, Retaining                          |
| -             |                | 2     | • E-Clip                                   |
| -             |                | 1     | • E-Ring                                   |
| -             |                | 1     | • Nut, M8                                  |
| -             |                | 1     | • Nut, Brass M4                            |
| -             |                | 1     | • Screw, Phillips Pan Hd., Brass M5 X 10   |
| -             |                | 1     | • Pin, D3 X 14                             |
| -             |                | 1     | • Key, 3 X 3 X 8                           |
| -             |                | 1     | • Key, 4 X 4 X 15                          |

| Asm-<br>Index | Part<br>Number | Units | Description                                |
|---------------|----------------|-------|--------------------------------------------|
| 53-           | 88F3569        |       | Kits and Their Quantities (Sheet 20 of 20) |
| -             |                |       | Miscellaneous Fastener Kit                 |
| -             |                | 2     | • Screw, M3 X 30                           |
| -             |                | 2     | • Screw, M3 X 16                           |
| -             |                | 2     | • Screw, M3 X 20                           |
| -             |                | 2     | • Screw, M4 X 8 Flat Hd                    |
| -             |                | 5     | • Washer, Flat M3                          |
| -             |                | 5     | • Washer, Flat M4                          |
| -             |                | 5     | • Washer, Lock M3                          |
| -             |                | 5     | • Washer, Lock M4                          |
| -             |                | 5     | • Washer, Star M4                          |
| -             |                | 2     | • Nut, M3                                  |
| -             |                | 5     | • Screw, M5 X 8                            |
| -             |                | 5     | • Screw, M4 X 6                            |
| -             |                | 5     | • Screw, M4 X 8                            |
| -             |                | 2     | • Screw, M4 X 45                           |
| -             |                | 5     | • Screw, M3 X 8                            |
| -             |                | 5     | • Screw, 6/32 X .5 in.                     |
| -             |                | 2     | • Nut, M4Sims                              |
| -             |                | 1     | • Bolt, Hexagon Socket Head M3 X 12        |
| -             |                | 2     | • Bolt, Hexagon Socket Head M4 X 10        |
| -             |                | 2     | • Screw, Phillips Pan Head M3 X 13         |
| -             |                | 2     | • Screw, Phillips Pan Head M4 X 16         |
| -             |                | 2     | • Screw, Phillips Pan Head M4 X 12         |
| -             |                | 1     | • Washer, Flat                             |
| -             |                | 1     | • Washer, Lock                             |

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## Assembly 54: Installation Kits

| Asm-<br>Index | Part<br>Number | Units | Description                                       |
|---------------|----------------|-------|---------------------------------------------------|
| 54-           |                | NP    | Installation Kit                                  |
| -             | 845762         | AR    | Label, This Machine Wired for _____ V             |
| -             | 5756324        | AR    | Label, Channel Address                            |
| -             | 6226855        | AR    | Label, Phase Rotation                             |
| -             | 24L3337        | AR    | Label, Laser Radiation                            |
| -             | 24L3339        | AR    | Label, Do Not Reuse Waste Toner                   |
| -             | 24L3343        | AR    | Label, Paper Weight in Stacker Can Exceed 20 Kg   |
| -             | 24L3345        | AR    | Label, Hazard-Area Trained Service Personnel only |
| -             | 24L3345        | AR    | Label, Fast-Moving Paper                          |
| -             |                | AR    | Label, Laser Power                                |
| -             | 1621544        | AR    | Bolt, M8 X 16                                     |
| -             | 30H3032        | AR    | Stud                                              |
| -             | 65F6190        | AR    | Knob                                              |
| -             | 5756348        | AR    | Holder                                            |
| -             | 57G4379        | AR    | Filter, Oil Tank                                  |
| -             |                | AR    | Label, Toner/Developer                            |
| -             | 57G6582        | AR    | Nut, CU Attach                                    |
| -             | 7320140        | AR    | Washer                                            |

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