

Infoprint 4000



Parts Catalog

PN: 01P4755

First Edition (December 1999)

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Contents

Chapter 1. Printers Covered	6
Chapter 2. How to Use this Parts Catalog	7
Chapter 3. Mechanism Locators	9
Mechanism Locator 1	10
Mechanism Locator 2	12
Mechanism Locator 3	14
Mechanism Locator 4	16
Mechanism Locator 5	18
Mechanism Locator 6	20
Chapter 4. Catalog Section	22
Assembly 1: Printer Covers	23
Assembly 2: Service Access Covers	33
Assembly 3: No Assembly 03 for this Printer	39
Assembly 4: Process Hardware	41
Assembly 5: Corona and Erase Lamp Hardware	51
Assembly 6: Cleaner Hardware	63
Assembly 7: Developer Hardware	71
Assembly 8: Developer Hardware	81
Assembly 9: Developer Hardware	87
Assembly 10: Developer Hardware	97
Assembly 11: Photoconductor Drum Hardware	103
Assembly 12: Printhead	107
Assembly 13: Air System	185
Assembly 14: Transfer Station	195
Assembly 15: Transfer Station	229
Assembly 16: Input Hardware, Splicing Table	235

Assembly 17: Urge Unit - Black, Fixed Top	251
Assembly 18: No Assembly 18 for this Printer	255
Assembly 19: No Assembly 19 for this Printer	257
Assembly 20: Fuser Hardware	259
Assembly 21: Autoload/Bridge Hardware.	299
Assembly 22: Preheat Platen, Back-up Roll Hardware.	307
Assembly 23: Oiler Hardware	323
Assembly 24: No Assembly 24 for this Printer	331
Assembly 25: Stacker	333
Assembly 26: Pendulum	341
Assembly 27: Stacker	345
Assembly 28: Stacker	355
Assembly 29: Stacker	361
Assembly 30: Stacker Table	365
Assembly 31: B1 Boards.	373
Assembly 32: Fuser Control Box.	379
Assembly 33: No Assembly 33 for this Printer	383
Assembly 34: No Assembly 34 for this Printer	385
Assembly 35: AC Power Supply 200V	387
Assembly 36: AC Power Supply 400V	389
Assembly 37: No Assembly 37 for this Printer	391
Assembly 38: Preheat Platen Control	393
Assembly 39: No Assembly 39 for this Printer	395
Assembly 40: Control Unit Covers	397
Assembly 41: Control Unit Covers and CRT	399
Assembly 42: Control Unit Service Access Covers.	403
Assembly 43: Control Unit AC, DC Power Supply Fans	415
Assembly 44: Control Unit Power Control Asm, Attention Lamp	417
Assembly 45: No Assembly 45 for this Printer	421
Assembly 46: No Assembly 46 for this Printer	423
Assembly 47: Controller, 7009 Models C10, C20	425

Assembly 48: No Assembly 48 for this Printer 431

Assembly 49: Controller 7013 Model 595 433

Assembly 50: Controller 7025 Model F50 443

Assembly 51: Controller 7043 Model 43P-140 449

Assembly 52: Control Unit Cables 455

Assembly 53: Buffer/Flipper 481

Assembly 54: Kits and Their Quantities 485

Assembly 55: No Assembly 55 for this Printer 501

Assembly 56: Installation Kit 503

Part Number Index 505

Part Name Index 561

Chapter 1. Printers Covered

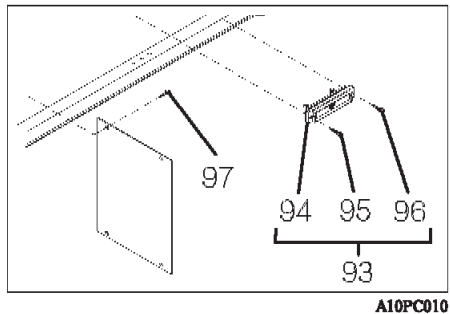
This Parts Catalog covers the following Infoprint 4000 Printers:

Model	Simplex or Duplex	Printhead	DPI	Speed
IS1	Simplex	Single Beam Two Beam Fixed Resolution Two Beam Switchable Resolution	240 240 240/300	229
IS2	Simplex	Two Beam Fixed Resolution	240	310
IS2 with FC4260	Simplex	Two Beam Switchable Resolution	240/300	324
ID1/ID2	Duplex	Single Beam Two Beam Fixed Resolution Two Beam Switchable Resolution	240 240 240/300	229
ID1/ID2 with FC4380	Duplex	Single Beam Two Beam Fixed Resolution Two Beam Switchable Resolution	240 240 240/300	229
ID3/ID4	Duplex	Two Beam Switchable Resolution	240/300	324
IR1/IR2	Duplex	Four Beam Switchable Resolution	480/600	150
IR3/IR4	Duplex	Five Beam Switchable Resolution	480/600	229

Chapter 2. How to Use this Parts Catalog

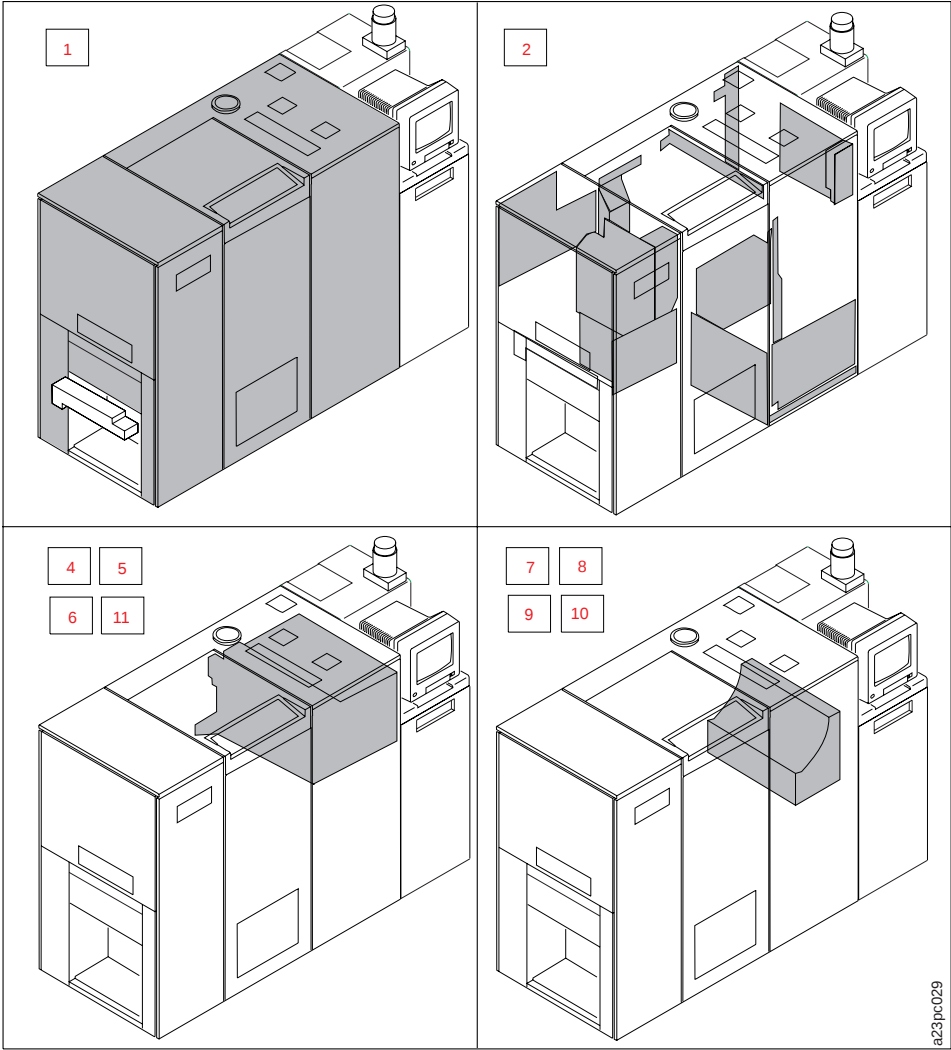
- REF** This entry in the Units column may or may not denote an assembly that is completely assembled on a preceding page. If the assembly does not appear on the preceding page, then you must order all parts listed under that assembly listing to make up that assembly. Quantities for such items are found in its next higher assembly.
- NP** Non-Procurable in the Units column indicates that you cannot order this part and that the individual parts or the next higher assembly should be ordered.
- NR** Not Recommended in the Units column indicates that the part is procurable but not recommended for field replacement, and that you should order the next higher assembly.
- AR** As Required in the Units column indicates that the units per assembly are not the same for all machines.
- PP** This entry in the description column indicates that the parts packet contains one or more of these parts.

Number (93) with bracket indicates assembly number.



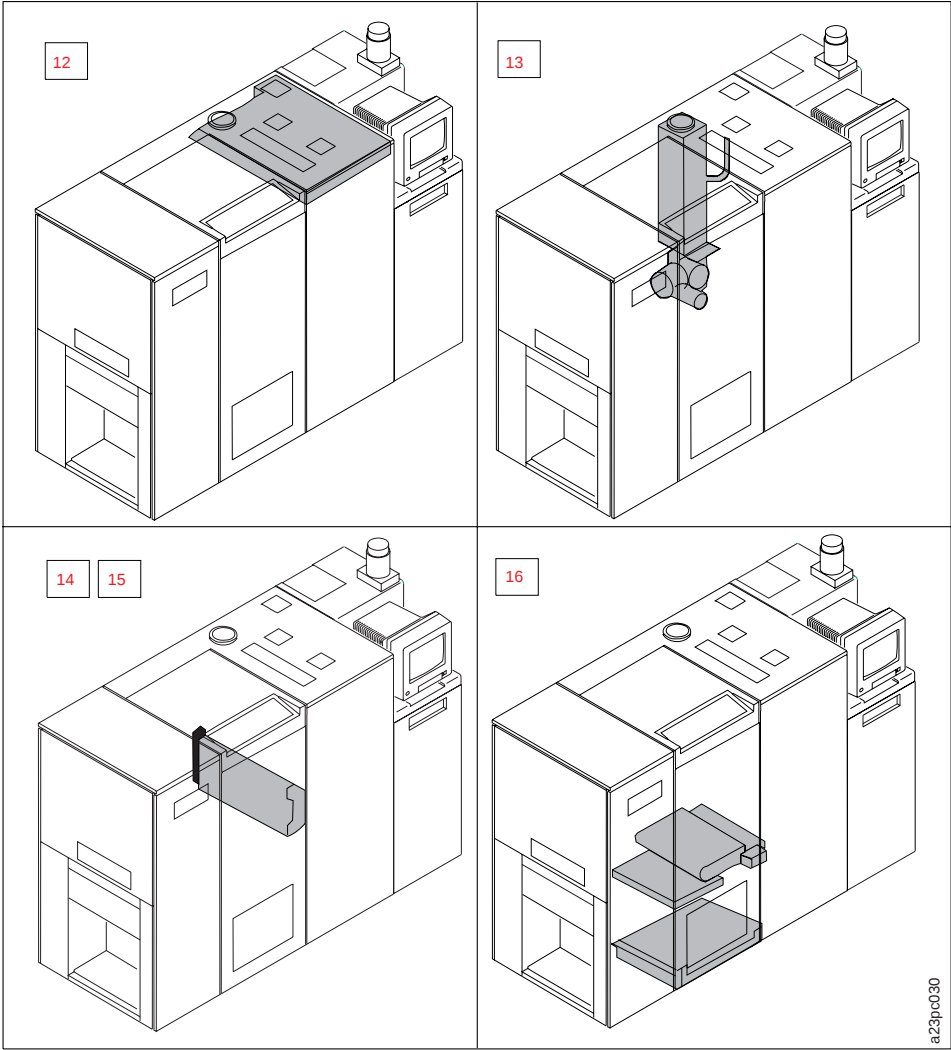
Chapter 3. Mechanism Locators

Mechanism Locator 1



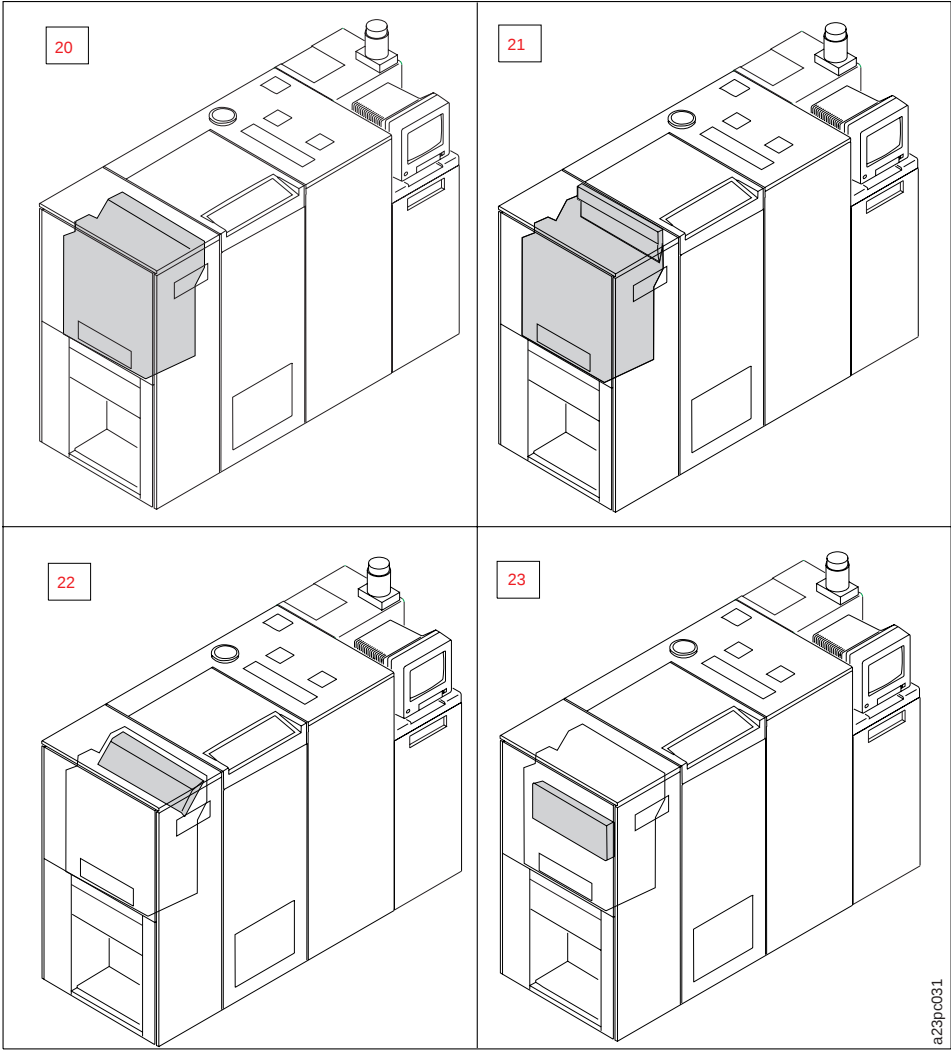
Locator Number	Assembly Name	See Page...
1	Printer Covers	23
2	Service Access Covers	33
4	Process Hardware	41
5	Corona And Erase Lamp Hardware	51
6	Cleaner Hardware	63
7	Developer Hardware	71
8	Developer Hardware	81
9	Developer Hardware	87
10	Developer Hardware	97
11	Photoconductor Drum Hardware	103

Mechanism Locator 2



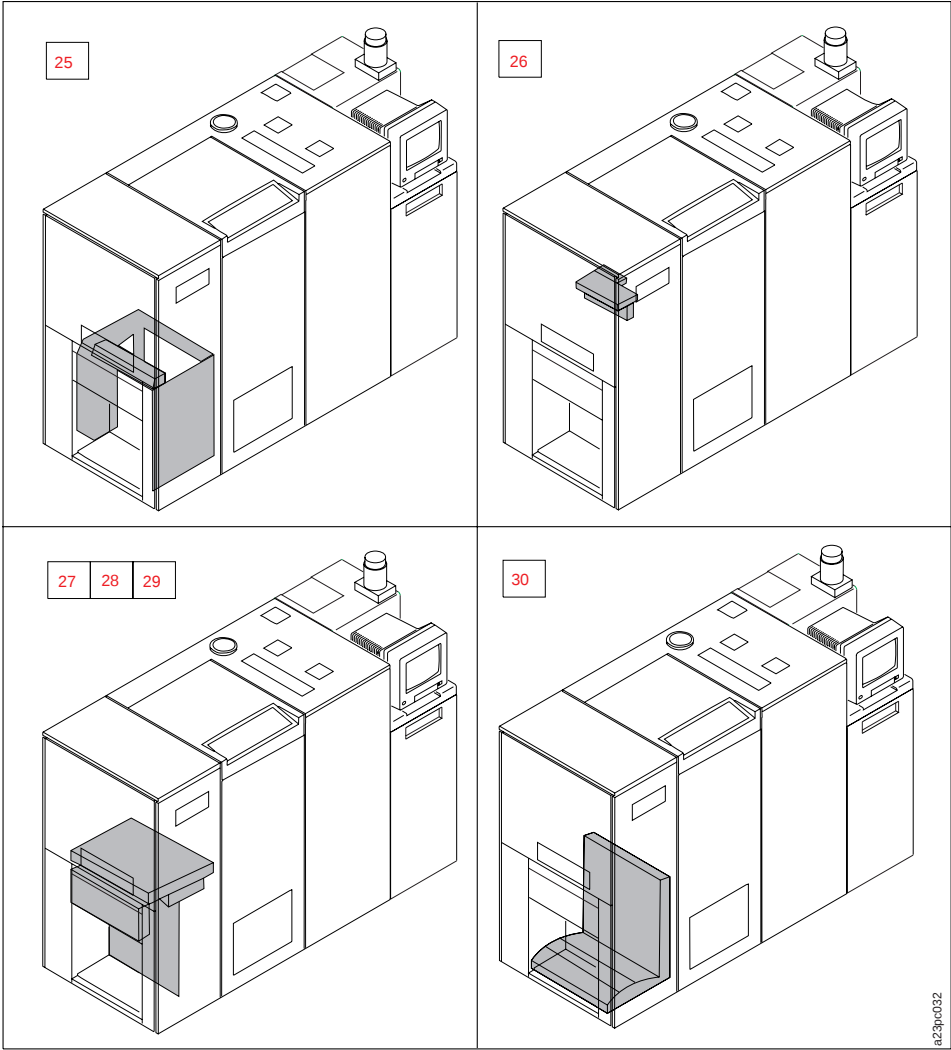
Locator Number	Assembly Name	See Page...
12	Printhead	107
13	Air System	185
14	Transfer Station	195
15	Transfer Station	229
16	Input Hardware, Splicing Table, Urge Unit	235
17	Urge Unit, Black - Fixed Top	251

Mechanism Locator 3



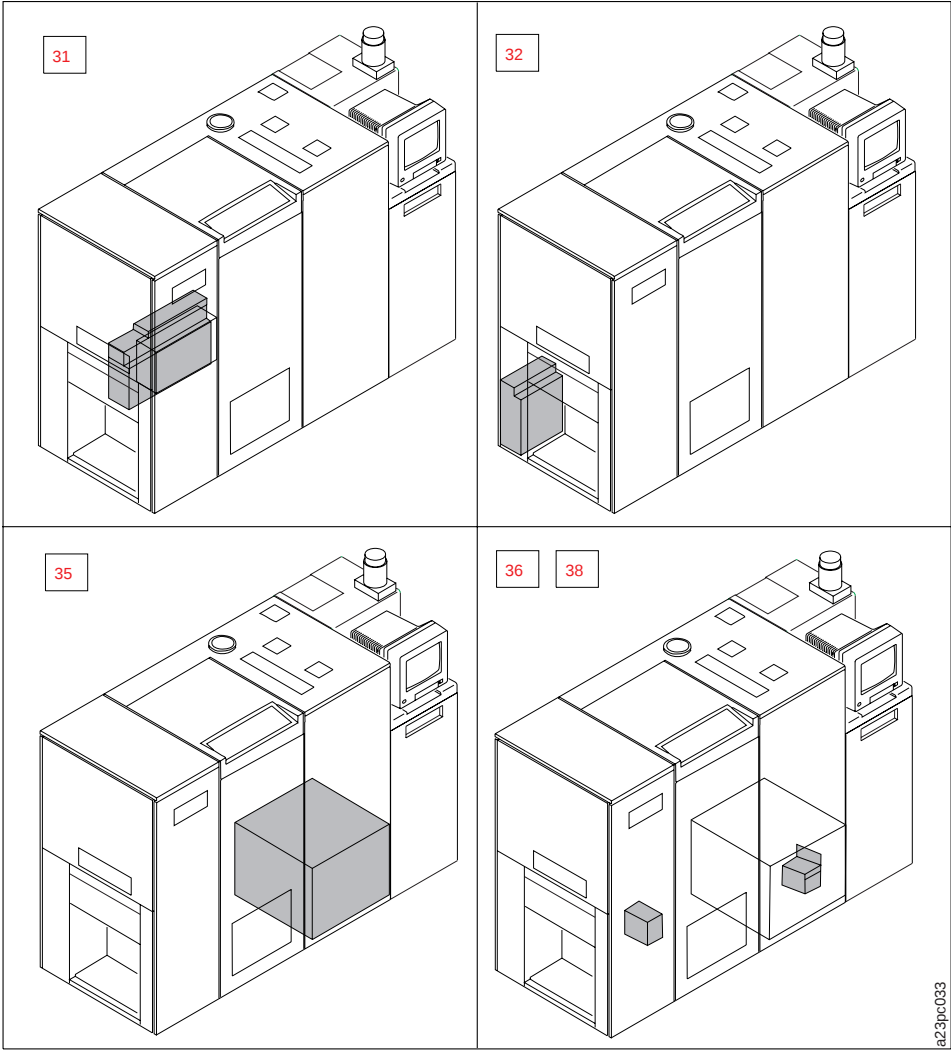
Locator Number	Assembly Name	See Page...
20	Fuser Hardware	259
21	Autoload/Bridge Hardware	299
22	Preheat Platen, Back-Up Roll Hardware	307
23	Oiler Hardware	323

Mechanism Locator 4



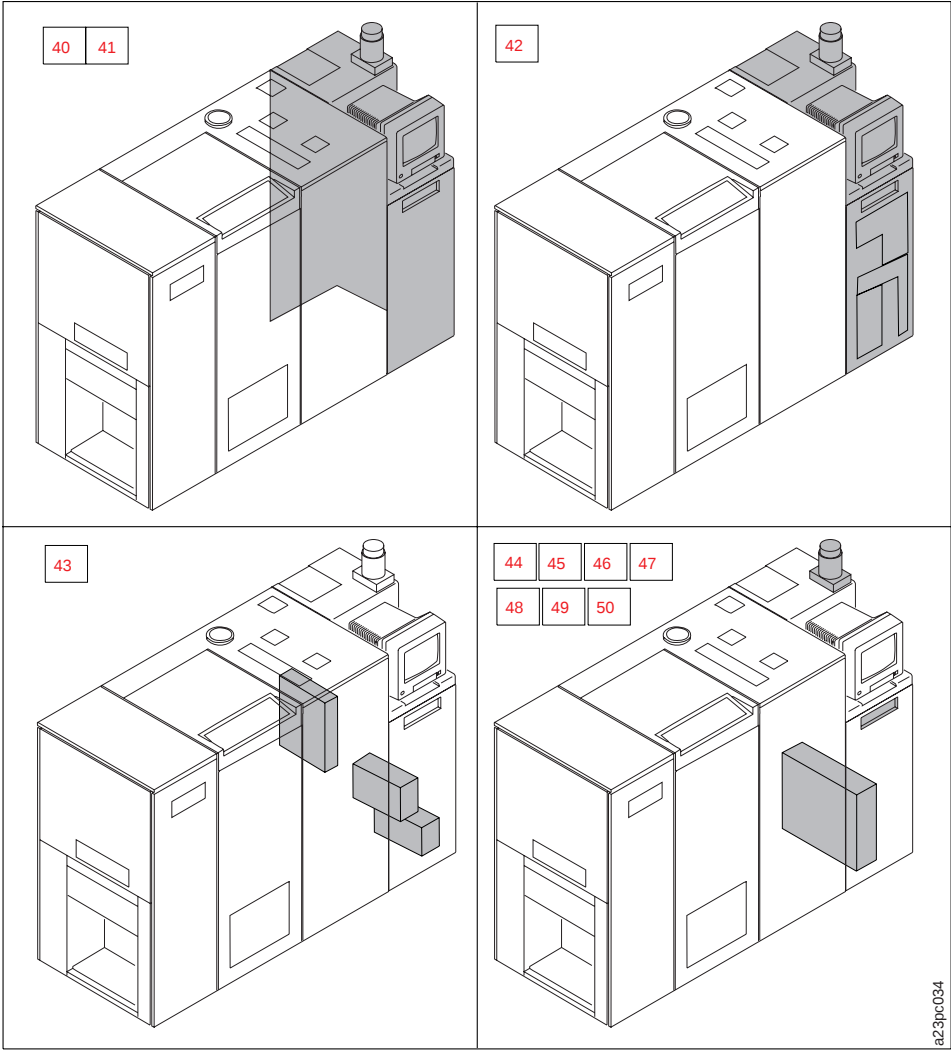
Locator Number	Assembly Name	See Page...
25	Stacker	333
26	Pendulum	341
27	Stacker	345
28	Stacker	355
29	Stacker	361
30	Stacker Table	365

Mechanism Locator 5



Locator Number	Assembly Name	See Page...
31	B1 Boards	373
32	Fuser Control Box	379
35	AC Power Supply 200V	387
36	AC Power Supply 400V	389
38	Preheat Platen Control	393

Mechanism Locator 6



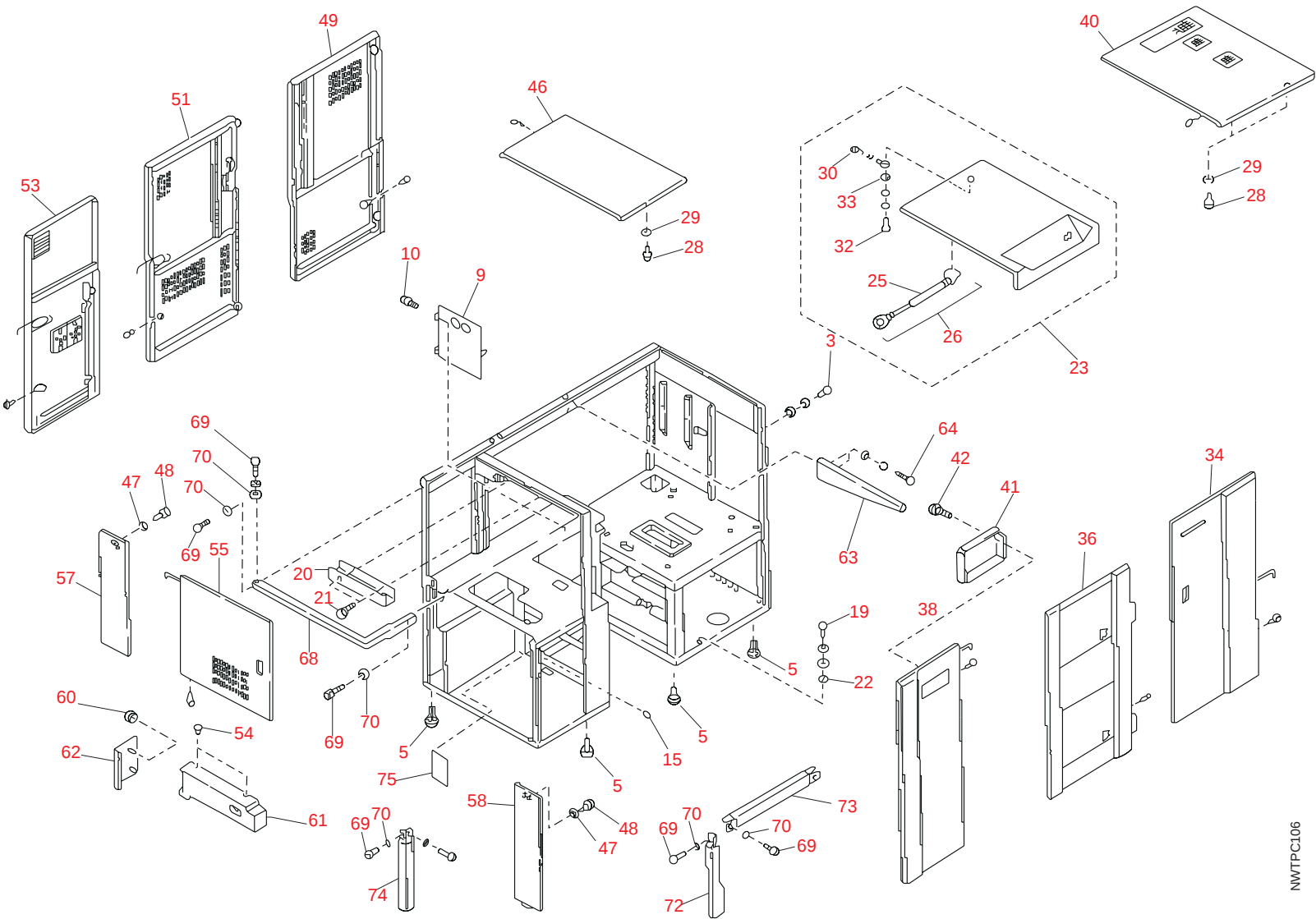
Locator Number	Assembly Name	See Page...
40	Control Unit Covers	397
41	Control Unit Covers And CRT	399
42	Control Unit Service Access Covers	403
43	Control Unit AC, DC Power Supply And MIC Card	415
44	Control Unit Power Control Asm, Attention Lamp	417
47	Controller 7009 Model C20	425
50	Controller 7025 Model F50	443
51	Controller 7043 Model 43P-140	449
52	Control Unit Cables	455
53	Buffer Flipper (Duplex Printer)	481
54	Kits And Their Quantities	485
56	Installation Kit	503

Chapter 4. Catalog Section

This exploded view diagram illustrates the assembly of a server rack. The central component is the main rack frame (1). Surrounding it are various doors and panels, including the front door (2), side doors (3, 4), and rear door (5). The diagram shows the placement of hinges (6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75) and screws (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75) used for assembly. The diagram also shows the installation of the front door (2) and side doors (3, 4) onto the main frame (1). The rear door (5) is shown separately, indicating it is not assembled in this view. The diagram is labeled with 'NWTPC106' in the bottom right corner.

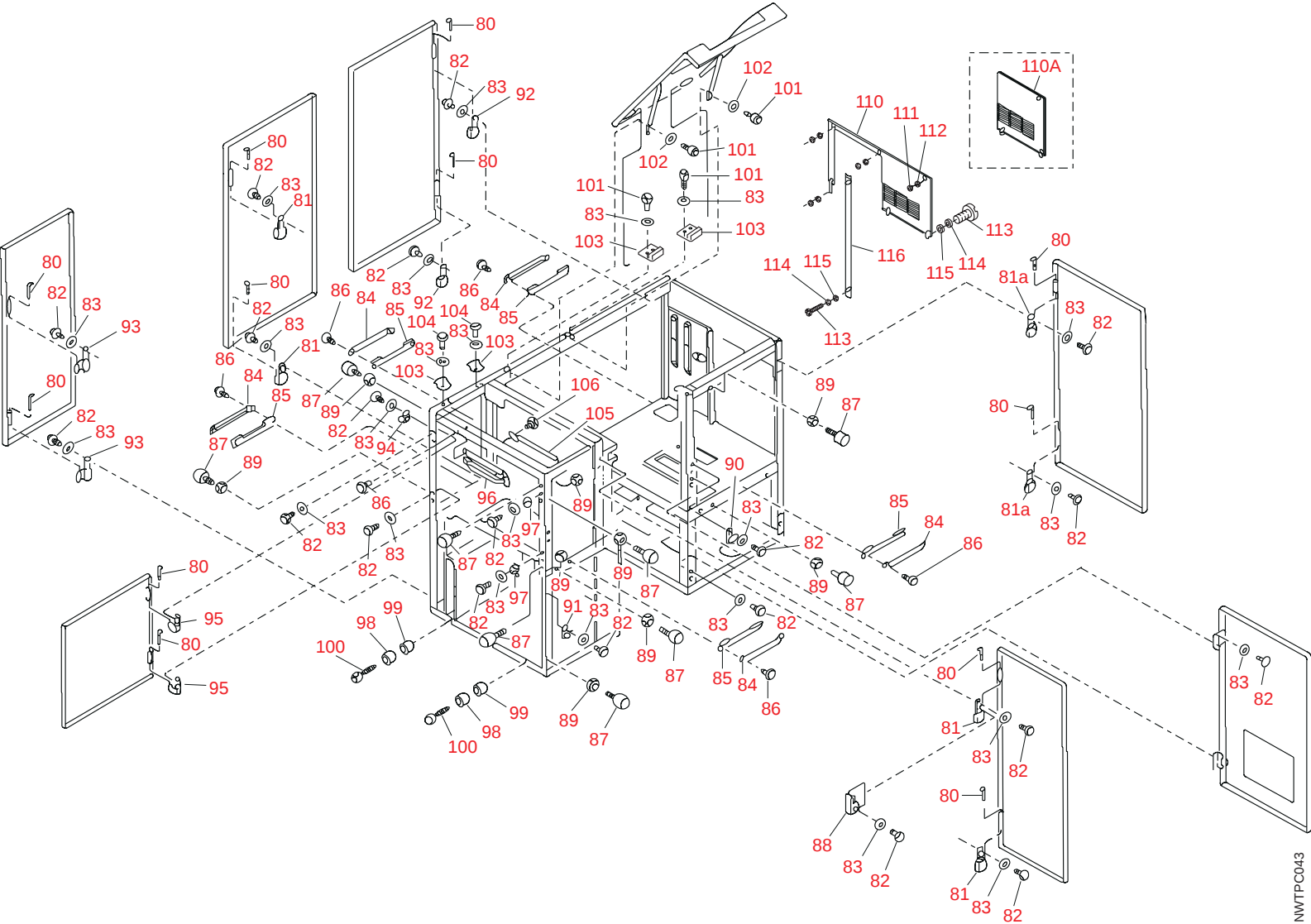
Chapter 4. Catalog Section **23**

Asm- Index	Part Number	Units	Description
1-		NP	Printer Covers (Sheet 1 of 5)
-3	06F0414	4	Bolt, Hexagon Socket Hd M8 X 24 PP
-5	06F1162	7	Screw, Jack
-9	88F1655	1	Plate, Exhaust
-10	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-15	88F1656	2	Cushion, Rubber
-19	88F1626	1	Screw, Phillips Pan Hd M6 X 16 PP
-20		NP	
-21	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-22	06F0406	1	Washer, Toothed D6 PP
-23	90H2346	1	Cover, Printer Center Top
-25	53F1788	2	Spring, Gas
-26	88F1658	2	Balancer, Upper Cover Asm
-28	06F0420	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-29	06F0420	5	Washer, Press PP
-30	88F1629	1	Cable, Ground Asm
-32	88F1626	1	Screw, Phillips Pan Hd M5 X 8 PP
-33	06F0406	1	Washer, Toothed D5 PP
-34	90H2347	1	Cover, Printer Right Front Asm
-36	90H2348	1	Cover, Printer Center Front Asm
-38	90H2349	1	Cover, Printer Left Front Asm
-40	90H2350	1	Cover, Printer Right Top Asm
-41		NP	
-42	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-46	90H2351	1	Cover, Printer Left Top Asm
-47	06F0420	2	Washer, Press PP
-48	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-49	90H2352	1	Cover, Printer Left Rear Asm
-51	90H2353	1	Cover, Printer Center Rear Asm
-53	90H2354	1	Cover, Printer Right Rear Asm



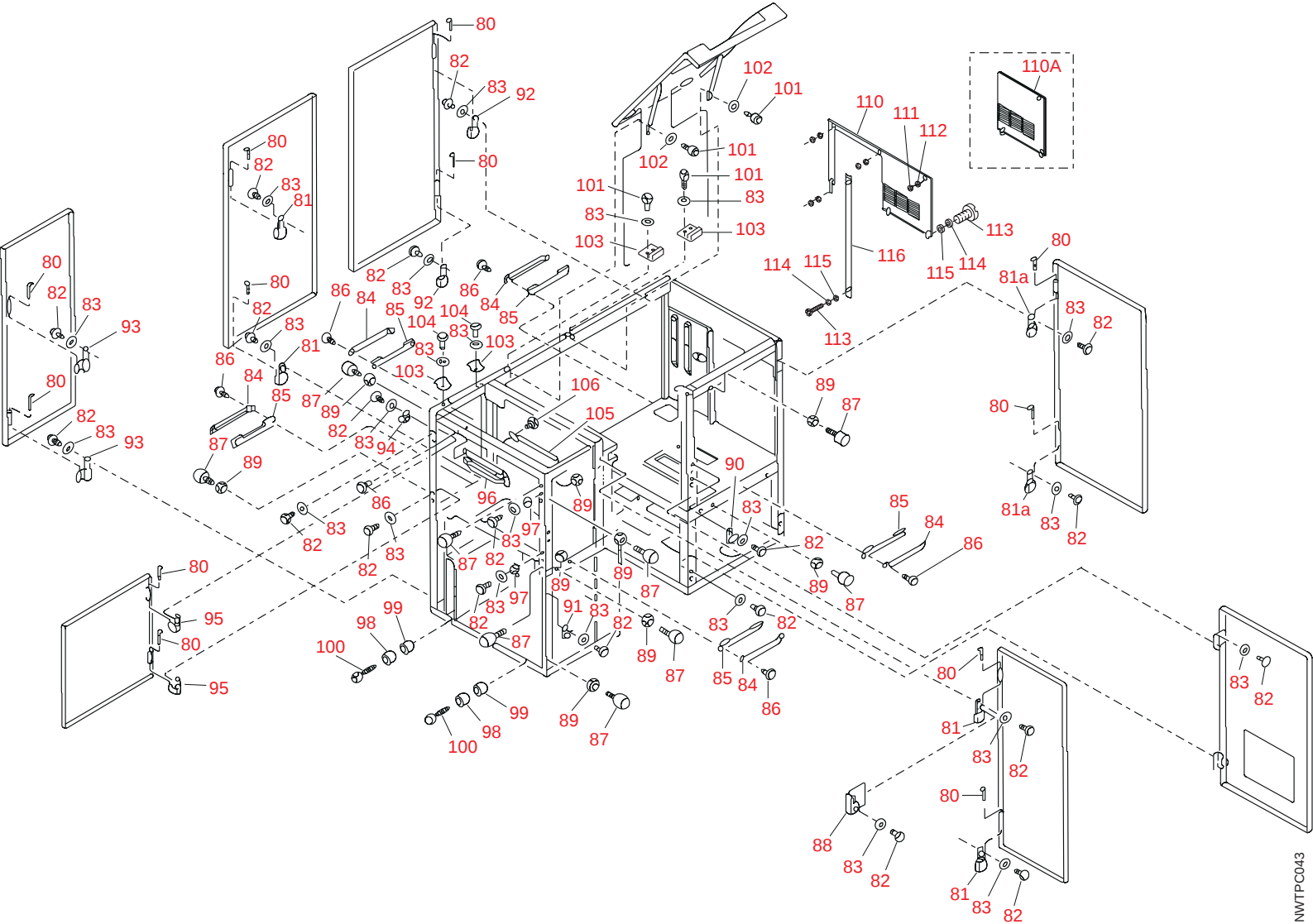
NWTPC106

Asm- Index	Part Number	Units	Description
1-		NP	Printer Covers (Sheet 2 of 5)
-54	06F0413	2	Screw, Phillips Bind Hd M4 X 10 PP
-55	90H2355	1	Cover, Stacker End Asm
-57	90H2356	1	Cover, Stacker Left Side Lock Asm
-58	90H2357	1	Cover, Stacker Right Side Lock Asm
-60	06F0407	2	Nut, Flange PP
-61	90H2358	1	Cover, Stacker Gate
-62	90H2359	1	Cover, Stacker Gate Side Asm
-63		NP	
-64	88F1626	2	Bolt, Hexagon Socket Hd M10 X 16 PP
-68		NP	
-69	06F0415	10	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-70	06F0420	10	Washer, Press PP
-72		NP	
-73		NP	
-74		NP	
-75	08H7722	1	Cover, Stacker Switch



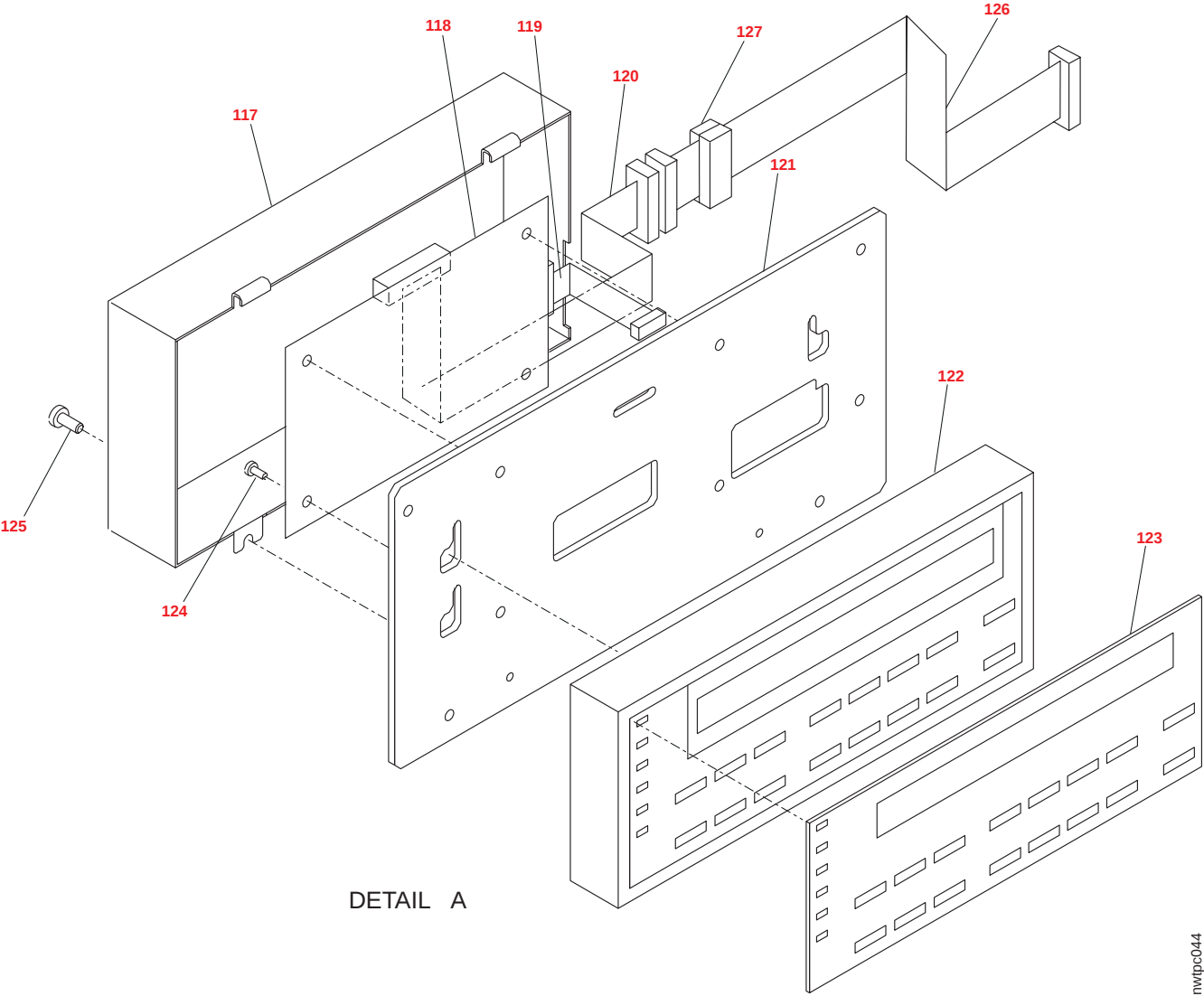
NWTPC043

Asm- Index	Part Number	Units	Description
1-		NP	Printer Covers (Sheet 3 of 5)
-80	88F3397	12	Pin, Cover Hinge
-81	88F3398	4	Hinge, Cover Asm
-81A	90H2360	2	Hinge, Cover Asm
-82	06F0401	38	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-83	06F0420	44	Washer
-84	88F3399	5	Guide, Line
-85	88F3401	5	Guide, Line
-86	06F0411	10	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-87		NP	
-88	45G2031	1	Clamp, Front
-89	06F0407	8	Nut M5
-90		NP	
-91	90H2361	1	Latch, Cover
-92	88F3405	2	Hinge, Cover Asm
-93	88F3406	2	Hinge, Cover Asm
-94	88F3407	1	Latch, Cover
-95	88F3408	2	Hinge, Cover Asm
-96	88F3409	1	Base, Link Guide Asm
-97	88F3410	1	Latch, Cover
-98	88F3411	2	Foot, Rubber
-99	88F3412	2	Spacer
-100	88F1626	2	Bolt, Hexagon Socket Hd M4 X 38 PP
-101	06F0415	8	Bolt, Hexagon Socket Hd with Star Wshr M4 X 38 PP
-102	06F0405	4	Washer, D5 PP
-103	88F3416	4	Hinge, Cover Asm
-104	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-105	88F3417	1	Stopper, Cover
-106	88F3418	1	Pin, Stand



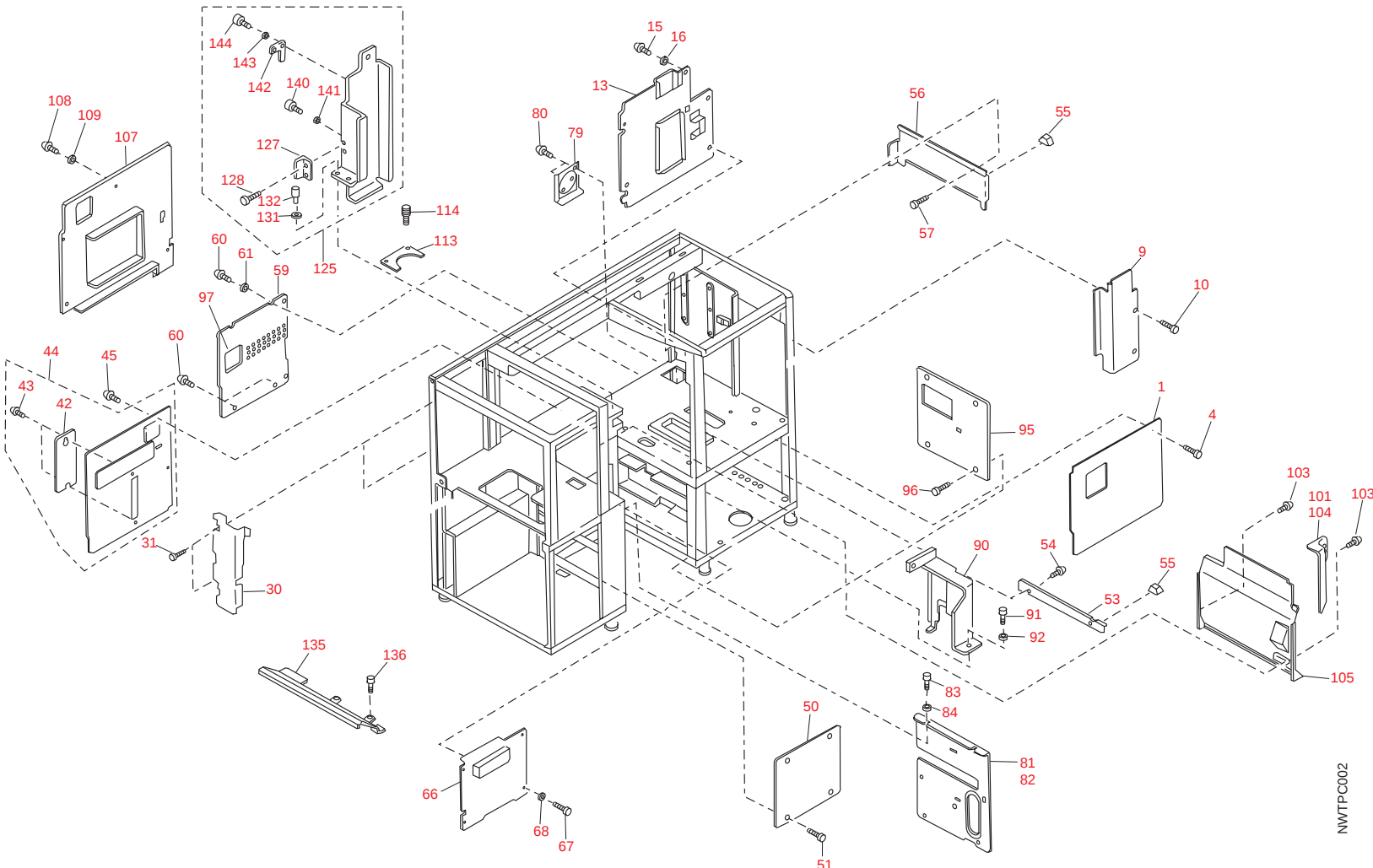
NWTPC043

Asm- Index	Part Number	Units	Description
1-		NP	Printer Covers (Sheet 4 of 5)
-110A	30H6662	1	Cover, Right End
-	30H6667	1	Bracket, Right End Cover (Not Shown) See the Installation Procedures in the MI
-	45G2064	2	Screw, (Not Shown) See the Installation Procedures in the MI
-115	23141	1	Washer, Flat
-	89H9677	1	Logo, IBM cover (Not shown)
-	89H9768	4	Ring, push-on (For IBM logo) (Not shown)



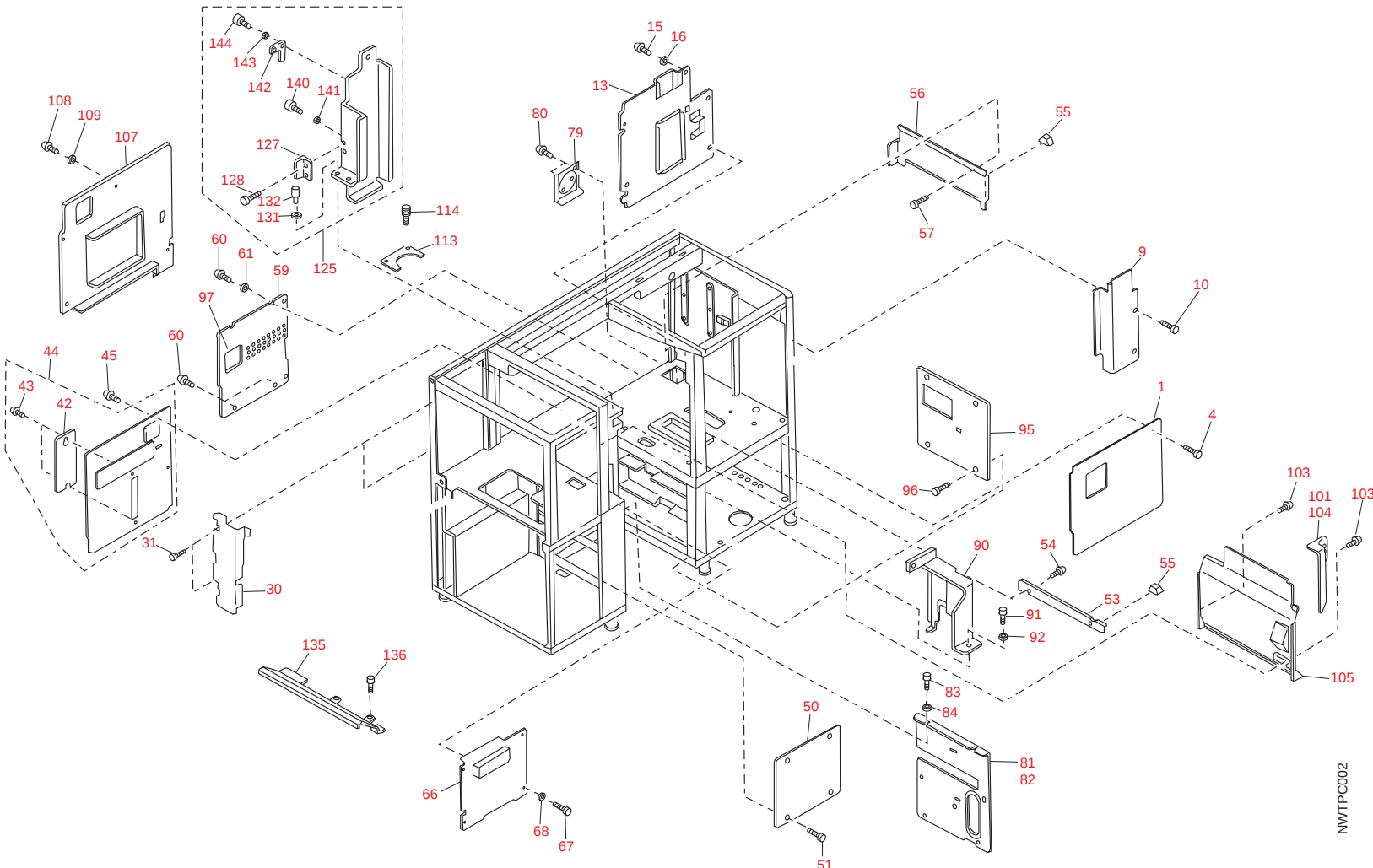
Asm- Index	Part Number	Units	Description
1-		NP	Operator Panel (Sheet 5 of 5)
-	45G1906	1	Panel, Operator Asm
-117	45G1965	1	Enclosure
-118	45G1999	1	Card, Buffer
-119	45G1736	1	Cable
-120	45G1722	1	Cable (10 inch) *
-121	45G1750	1	Plate
-122	57G1218	1	Panel, Operator
-123	57G6440	1	Overlay, English (Simplex)
-123	57G6441	1	Overlay, French (Simplex)
-123	57G6442	1	Overlay, German (Simplex)
-123	57G6443	1	Overlay, Italian (Simplex)
-123	57G6444	1	Overlay, Spanish (Simplex)
-123	30H2976	1	Overlay, Portuguese Brazil (Simplex)
-123	30H6658	1	Overlay, Chinese Traditional (Simplex)
-123	30H6660	1	Overlay, Chinese Simplified (Simplex)
-123	45G1975	1	Overlay, English (Duplex)
-123	45G1976	1	Overlay, French (Duplex)
-123	45G1977	1	Overlay, German (Duplex)
-123	45G1978	1	Overlay, Italian (Duplex)
-123	45G1979	1	Overlay, Spanish (Duplex)
-123	30H6652	1	Overlay, Portuguese Brazil (Duplex)
-123	30H6648	1	Overlay, Chinese Traditional (Duplex)
-123	30H6650	1	Overlay, Chinese Simplified (Duplex)
-124	53F1672	4	Screw
-125	53F1664	2	Screw
-126	45G2035	1	Cable, Operator Panel P6004 to J232
-127	30H2784	1	Toroid, Filter
			* Note: Some versions of the printer may not have the 10 inch cable. Instead, the cable (PN 45G2035) plugs directly into the buffer card.

Asm- Index	Part Number	Units	Description
2-		NP	Service Access Covers (Sheet 1 of 3)
-1	88F1675	1	Cover, AC Power Supply
-4	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-9		NP	
-10	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-13		NP	
-15	06F0420	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-16	06F0420	5	Washer, Press PP
-30		NP	
-31	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-42	88F3336	1	Cover, Inner Window (Tractor Gauge)
-43	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-44	88F1681	1	Cover, B1 Board Asm
-45	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-50	88F1683	1	Cover, Hopper
-51	06F0413	4	Screw, Phillips Bind Hd M5 X 10 PP
-53		NP	
-54	06F0413	2	Screw, Phillips Bind Hd M5 X 8 PP
-55	57G6676	2	Stopper, Rubber
-56	30H2804	1	Cover, OP Side
-57	06F0413	2	Screw, Phillips Bind Hd M5 X 8 PP
-59	88F1686	1	Cover, Blower
-60	06F0420	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-61	06F0420	5	Washer, Press PP
-66	88F1687	1	Cover, Fuser Front
-67	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-68	06F0420	4	Washer, Press PP
-79	88F2378	1	Cover, Fan
-80	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP



NWTPC002

Asm- Index	Part Number	Units	Description
2-		NP	Service Access Covers (Sheet 2 of 3)
-81	88F2379	1	Cover, Input Bin Left Side
-82		NP	
-83	06F0413	5	Screw, Phillips Bind Hd M5 X 12 PP
-84	06F0420	2	Washer, Press PP
-90	88F2380	1	Cover, Fuser Oil Filter
-91	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-92		NP	
-95		NP	



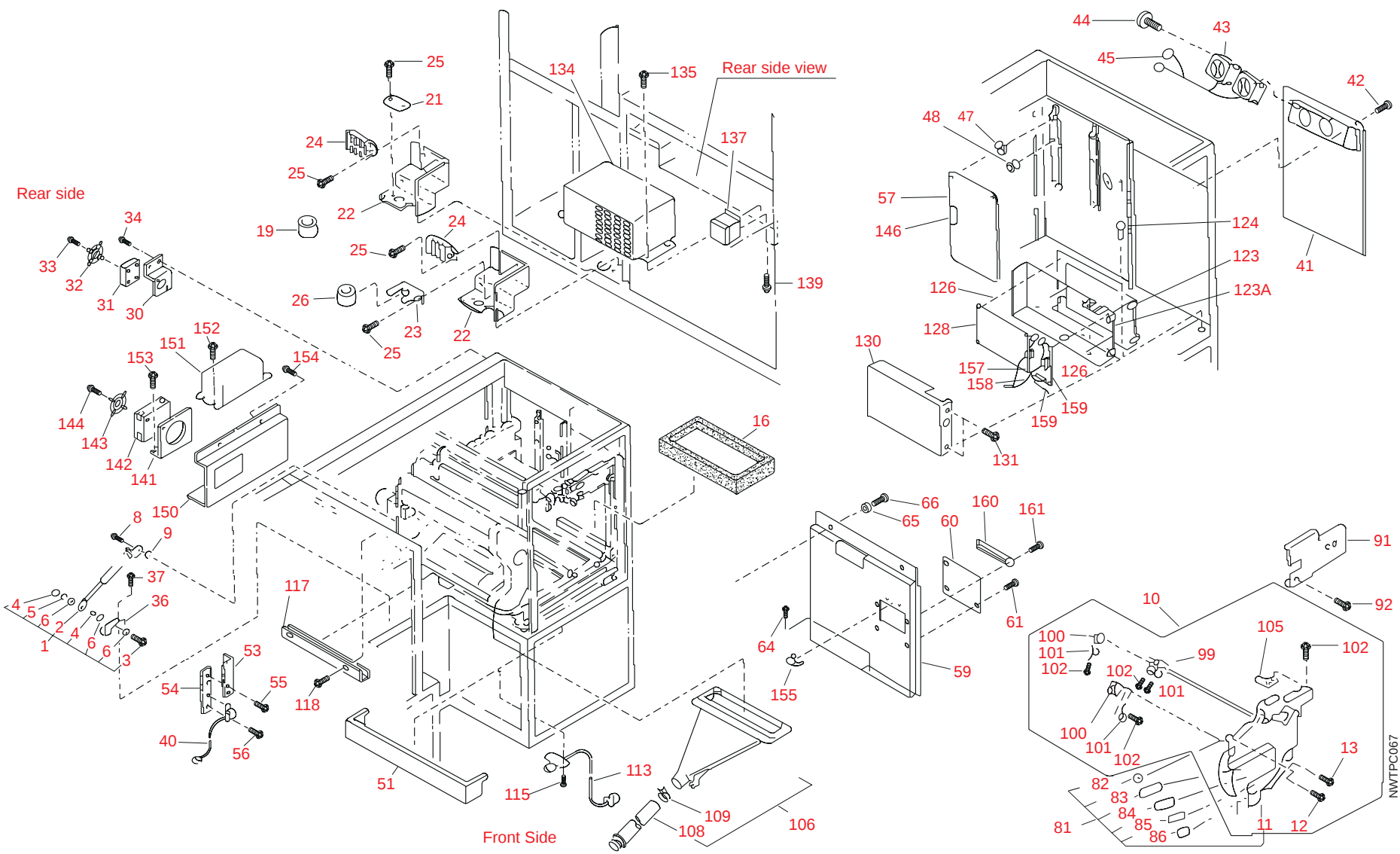
NWTPC002

Asm- Index	Part Number	Units	Description
2-		NP	Service Access Covers (Sheet 3 of 3)
-96	06F0413	4	Screw, Phillips Bind Hd M5 X 8 PP
-97	88F0930	1	Filter, Ozone
-101		NP	
-103	06F0413	5	Screw, Phillips Bind Hd M5 X 10 PP
-104		NP	
-105	57G6634	1	Cover, Fuser Right Side
-107		NP	
-108	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-109	06F0420	4	Washer, Press PP
-113	88F2387	1	Mask, Duct Asm
-114	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-118	06F0420	2	Washer, Press PP
-125	88F2389	1	Stay, Connecting Asm
-126	88F2390	1	Stay, Connecting
-127	88F2391	1	Stopper, Magnet
-128	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-131	06F0420	4	Washer, Press PP
-132	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-135		NP	
-136	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-140		NP	
-141	06F0407	2	Nut, M5
-142		NP	
-143		NP	
-144	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP

Assembly 3: No Assembly 03 for this Printer

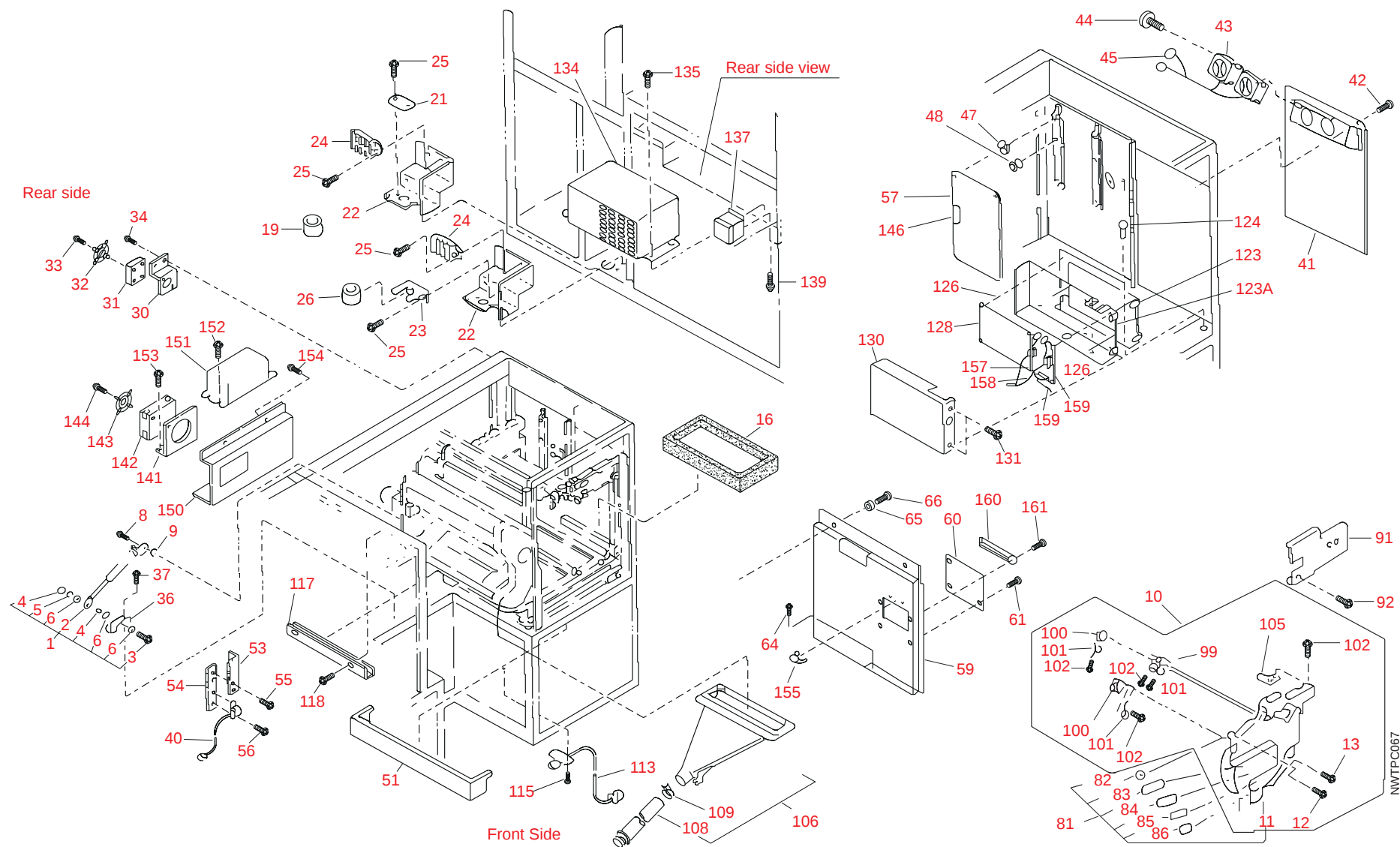
Asm- Index	Part Number	Units	Description
3-			Not Used

Assembly 4: Process Hardware



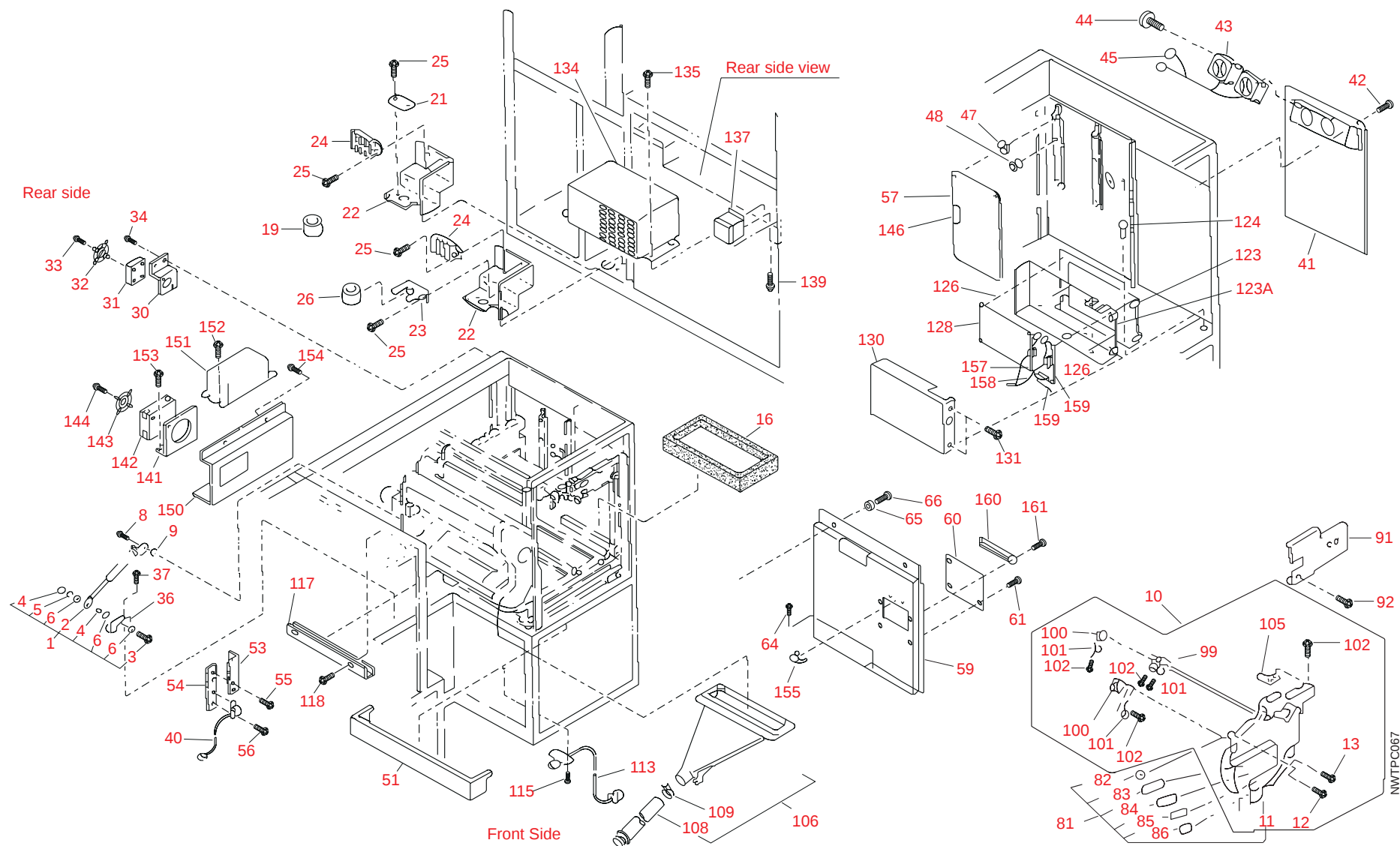
Asm- Index	Part Number	Units	Description
4-		NP	Process Hardware (Sheet 1 of 5)
-1	88F2392	1	Spring Asm, Gas
-2	53F1824	1	Spring, Gas
-3	88F1626	1	Bolt, Hexagon Socket Hd M8 X 32 PP
-4	88F1627	2	Nut, M8 PP
-5	06F0405	1	Washer, D8 Spring PP
-6	06F0405	3	Washer, D8 Bolt PP
-8	06F0414	1	Bolt, Hexagon Socket Hd M8 X 20 PP
-9	88F1627	1	Nut, M8 PP
-10	45G1893	1	Cover, Drum Asm
-11	88F2393	1	Cover, Photoconductor (PC) Drum
-12	06F0411	1	Screw, Phillips Bind Hd M5 X 16 PP
-13	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-16	88F3338	1	Seal, Air Duct
-19	88F3371	1	Lock, Cord (US 60 Hz)
-21	88F2395	1	Cover, Power Cord Access Hole
-22	88F2396	1	Holder, TB (US 60 Hz)
-23	88F2397	1	Holder, TB (Europe 50 Hz)
-24	88F2398	1	TB, 101
-25	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-26	88F2399	1	Lock, Cord (Europe 50 Hz)
-30		NP	
-31	06F0194	1	Fan
-32	06F0569	1	Guard, Finger
-33	06F0413	2	Screw, Phillips Bind Hd M4 X 50 PP
-34	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-36	88F2401	1	Guide, Spring
-37	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-40	53F1784	1	LED, Upper & Lower EOF (PL103)

Assembly 4: (continued)

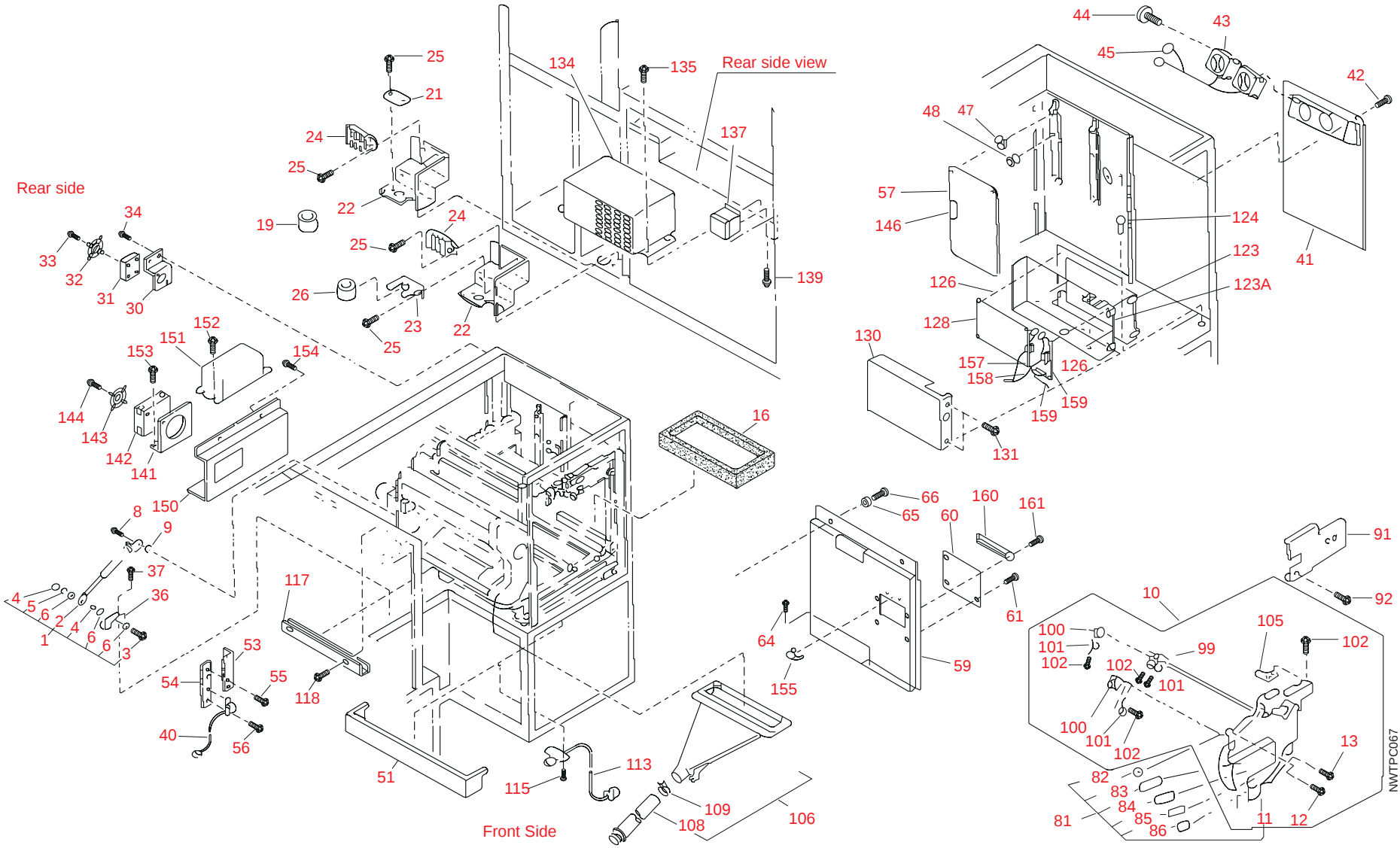


Asm- Index	Part Number	Units	Description
4-		NP	Process Hardware (Sheet 2 of 5)
-41	57G6586	1	Cover, Inner Asm
-42	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-43	06F0194	2	Fan
-44	06F0413	4	Screw, Phillips Bind Hd M4 X 50 PP
-45	57G6587	1	Cable, Developer Fan Asm
-47	88F1630	4	Holder
-48	88F1631	2	Board, Spacer
-51		NP	
-53		NP	
-54		NP	
-55	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-56	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-57	04H0978	1	Card, PC211 Asm (Fixed Resolution Printheads)
-57	04H0842	1	Card, PC531 Asm (Model IS2 - 310 PPM)
-57	24H8024	1	Card, PC551 (Switchable Resolution Printheads)
-59	57G6686	1	Plate, Hold IF

Assembly 4: (continued)

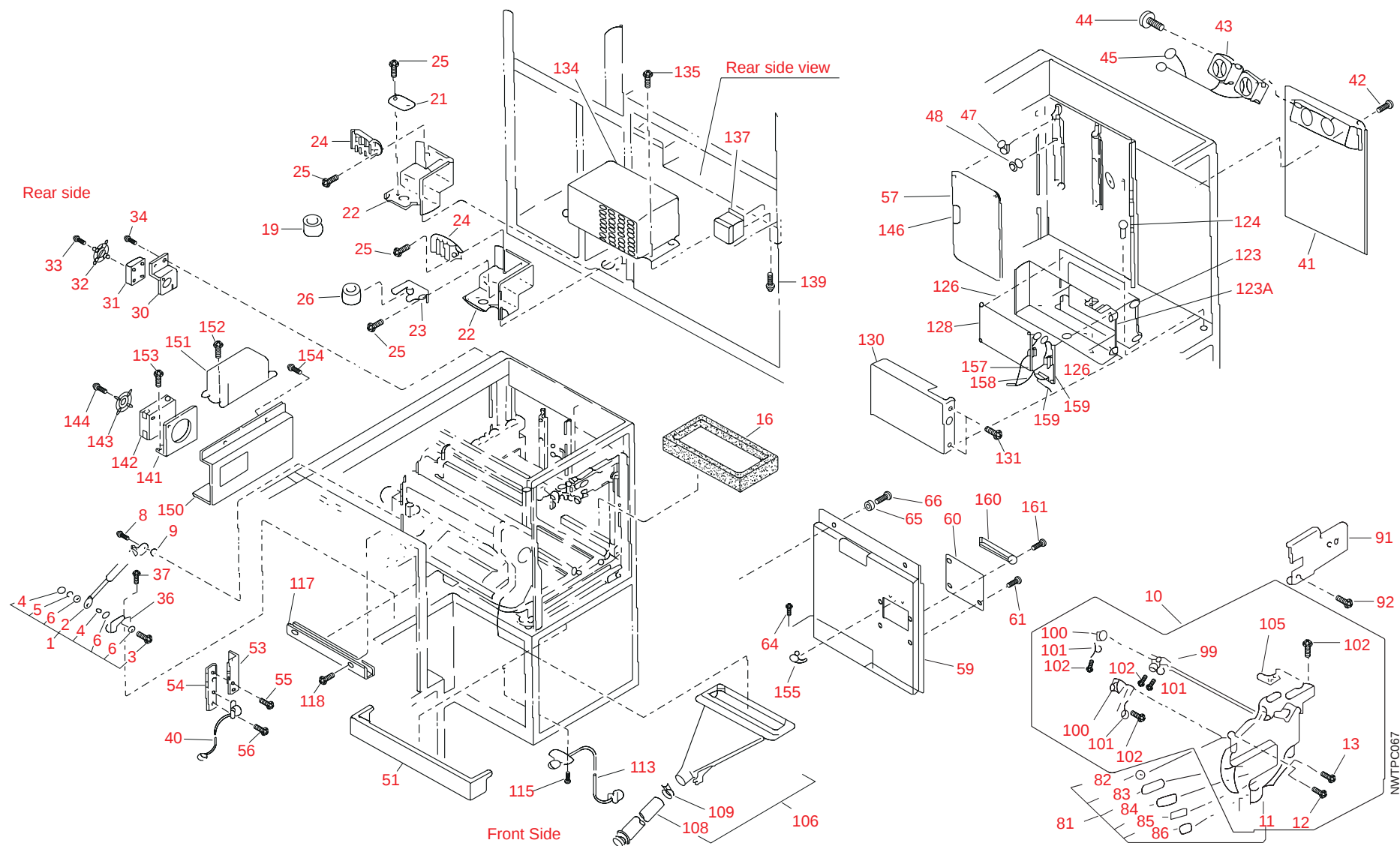


Asm- Index	Part Number	Units	Description
4-		NP	Process Hardware (Sheet 3 of 5)
-60	06F0389	1	Card, IF041 Asm (Single-beam printhead)
-60	24H8325	1	Card, IF411 Asm (Switchable two-beam printhead)
-60	04H0834	1	Card, IF421 Asm (Two- and four-beam printheads)
-60	90H1363	1	Card, IF461 Asm (Five-beam printhead)
-61	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-64	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-65	06F0420	2	Washer, Press PP
-66	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-	53F1722	1	Line Cord, US 4 Wire (Not Shown)
-	53F1723	1	Line Cord, Chicago (Not Shown)
-	53F1724	1	Line Cord, WTC 4 Wire (Not Shown)
-	53F1725	1	Line Cord, WTC 5 Wire (Not Shown)
-81	57G6687	1	Cover, Drum Asm
-82	57G6688	1	Spacer, Drum Cover
-83		NP	
-84		NP	
-85		NP	
-86		NP	
-91	88F2862	1	Cover, Toner Inlet
-92	06F0413	2	Screw, Phillips Bind Hd M5 X 10 PP
-99	88F2413	1	Holder, Brush
-100	88F2414	2	Holder, Brush
-101	06F1056	4	Brush



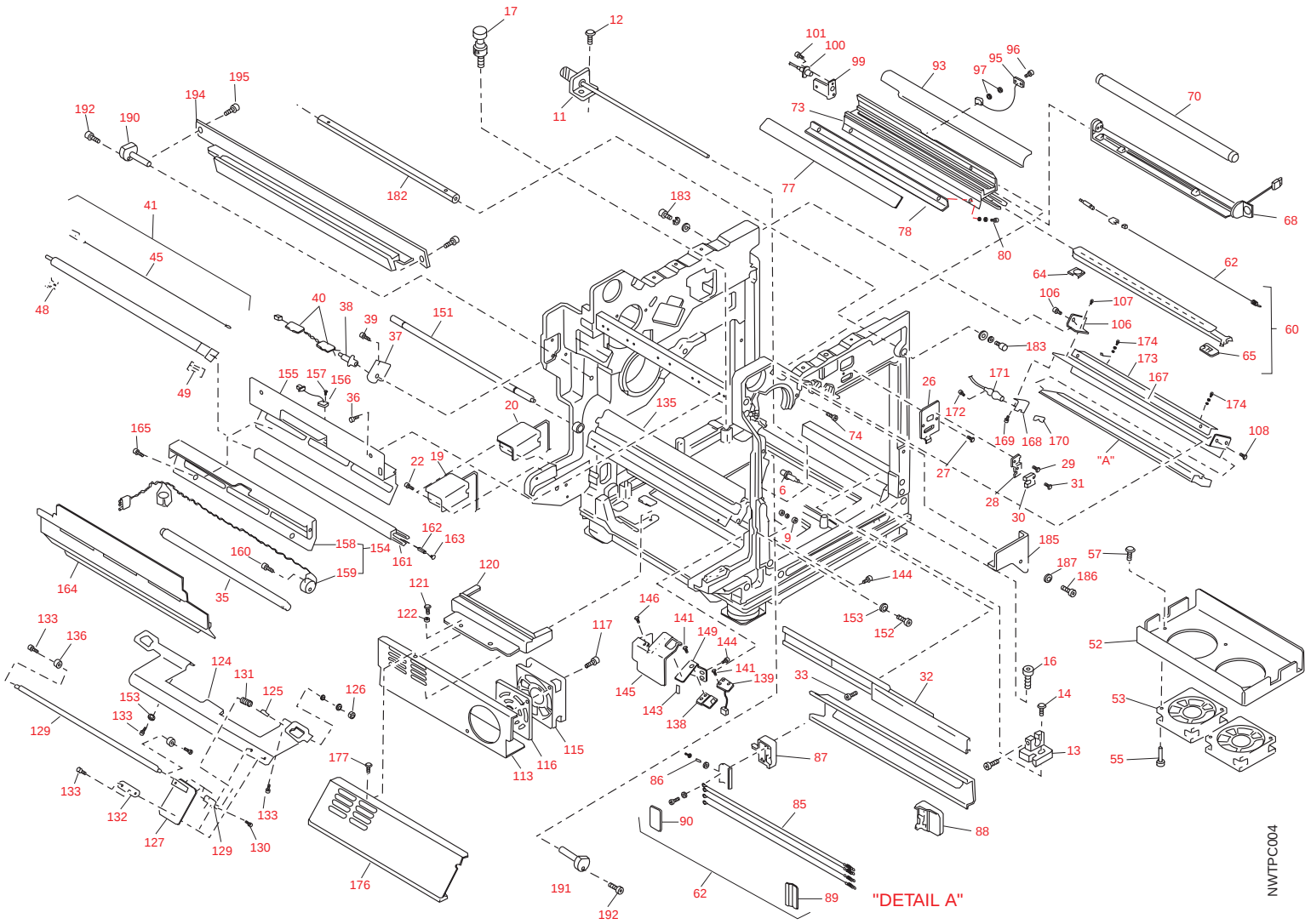
Asm- Index	Part Number	Units	Description
4-		NP	Process Hardware (Sheet 4 of 5)
-102	06F0413	9	Screw, Phillips Bind Hd M4 X 6 PP
-105	88F2889	1	Switch, PC Drum Cover Interlock (S122)
-106	88F2416	1	Duct, Developer Asm
-107	49G9570	1	Seal, Duct
-108	88F2417	1	Hose, Developer Asm
-109	06F0463	1	Band, Wire
-113	53F1783	1	Sensor, Lower EOF (Q103)
-115	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-117		NP	
-118	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-123	88F2418	1	Base, MD141
-123	24H8026	1	Base, MD192 and RB241
-123A	04H0894	1	Base, MD141 and RB241 (With Enhanced Toner Loading System)
-124	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-126	88F1630	8	Holder
-128	45G1860	1	Board, Mirror Motor Driver MD141 (Fixed resolution printheads)
-128	24H8025	1	Board, Mirror Motor Driver MD192 (Switchable resolution printheads)
-130		NP	
-131	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-134	53F1865	1	Power Supply, Laser (All except 324 PPM and IR3/IR4)
-134	90H1277	1	Power Supply, Laser (324 PPM and IR3/IR4 only)
-135	06F0420	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-137	88F2420	1	Meter, Laser Current (L102)
-139	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-141		NP	
-142	06F0194	1	Fan
-143		NP	
-144	06F0413	2	Screw, Phillips Bind Hd M4 X 50 PP

Assembly 4: (continued)

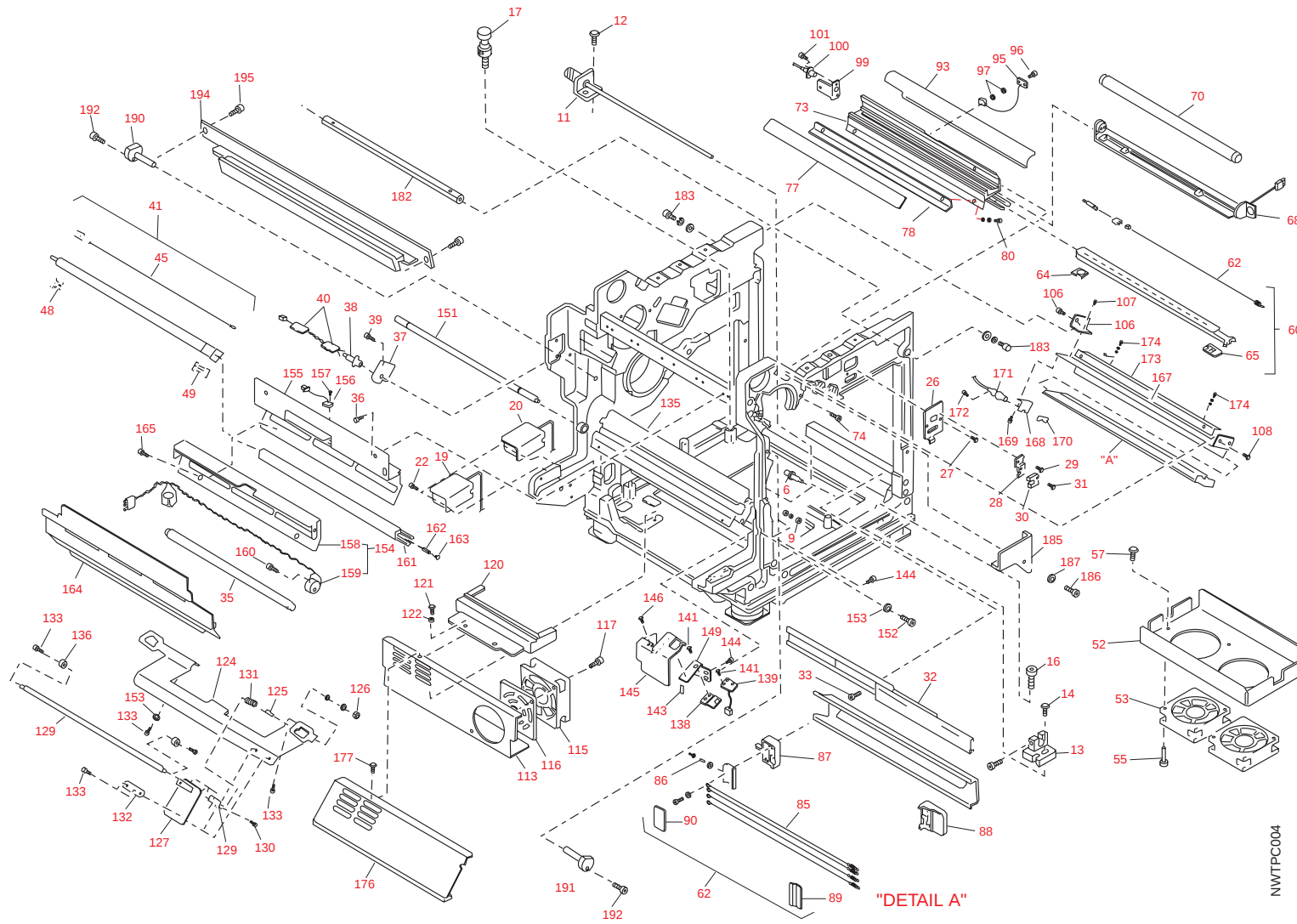


Asm- Index	Part Number	Units	Description
4-		NP	Process Hardware (Sheet 5 of 5)
-146	53F1777	1	Fuse, 3A 250V
-150		NP	
-151	45G1856	1	Power Supply, High Voltage
-152	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-153	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-154	06F0415	2	Bolt, Hexagon
-155	88F2996	1	Ferrite Core
-156	04H0901	1	Board, Relay (RB241) (With Enhanced Toner Loading)
-157		NP	
-158		NP	
-159		NP	
-160	04H0896	1	Holder, Connector on IF041 Card (With Enhanced Toner Loading)
-160	90H1029	1	Holder, Connector on IF411 Card (With Enhanced Toner Loading and Side 2 Verification)
-161	30H2748	2	Screw, Phillips Pan Head M4 X 16 PP (With Enhanced Toner Loading)
-161	45G2064	2	Screw, Phillips Pan Head M4 X 16 PP (With Enhanced Toner Loading and Side 2 Verification)

Assembly 5: Corona and Erase Lamp Hardware

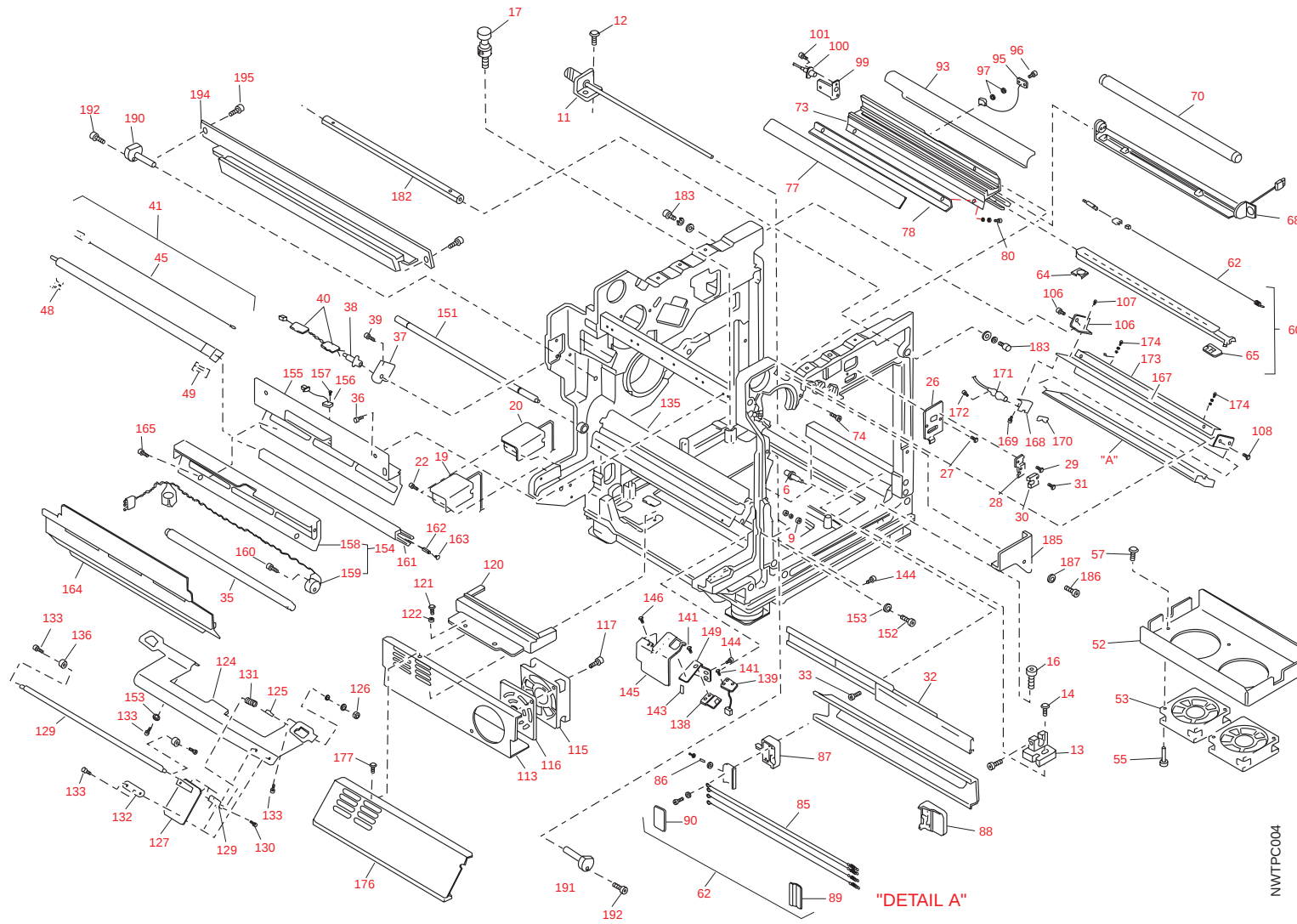


Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 1 of 6)
-6	88F2421	1	Stopper, Transfer Station
-9	88F1627	1	Nut, M8 PP
-11		NP	
-12	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-13		NP	
-14	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-16	57G6696	2	Screw, Developer Adjust
-17	57G6697	2	Screw, Adjust 2U Asm
-19	06F0091	1	Starter, Erase Lamp (ST101)
-20	57G6698	1	Starter, Erase Lamp (ST102)
-22	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-26	88F2426	1	Holder, Connector
-27	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-28	88F3092	1	Holder, Sensor
-29	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-30	88F3335	1	Cover, SW Drum Asm
-31	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-32	88F2427	2	Rail, Slide
-33	06F0413	8	Screw, Phillips Bind Hd M4 X 10 PP
-35	06F0089	1	Lamp, Erase (PL102)
-36	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-37	88F2428	1	Holder, Connector
-38	53F1866	1	Cable, High Voltage (Preclean Corona)
-39	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-40	88F3391	2	Ferrite Bead



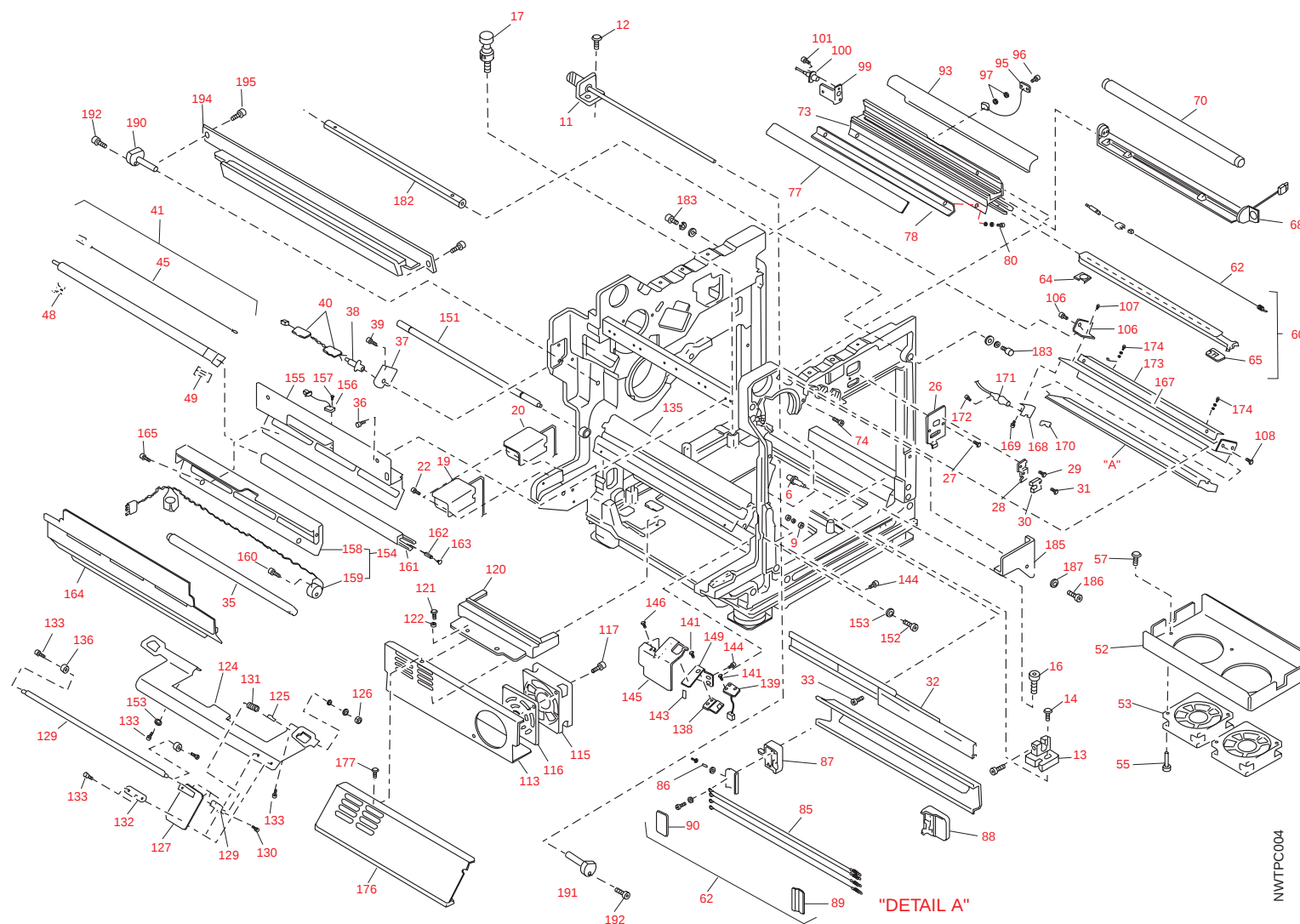
Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 2 of 6)
-41	57G6505	1	Corona, Preclean Asm (All printers except 310 and 324 PPM)
-41	30H6934	1	Corona, Preclean Asm (310 and 324 PPM only)
-45	57G6503	1	Wire, Corona
-45	30H6586	1	Wires (8), Corona
-48	88F1632	1	Cover, Terminal
-49	88F1633	1	Cover, Terminal Wire
-52		NP	
-53	06F0194	2	Fan, B108 & B109
-55	06F0413	4	Screw, Bind Hd with Star Wshr & Wshr M4 X 50 PP
-57	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-60	57G6505	1	Corona, Precharge Asm
-62	57G6503	1	Wire, Corona
-62	30H6586	1	Wires (8), Corona
-64	88F1632	1	Cover, Terminal
-65	88F1633	1	Cover, Terminal Wire
-68	57G6700	1	Erase, Secondary Asm

Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 3 of 6)
-70	57G6508	1	Lamp, Erase (PL101)
-73		NP	
-74	88F3349	4	Screw, Tapping Tight
-77		NP	
-78		NP	
-80	06F0413	2	Screw, Bind Hd with Star Wshr & Wshr M3 X 8 PP
-82	57G6504	1	Corona, Charge Asm (With toner PN 70X7425 - Except IS1, ID1/ID2)
-82	90H1155	1	Corona, Charge Asm (IS1, ID1/ID2 with toner PN 70X7425)
-82	90H1155	1	Corona, Charge Asm (With toner PN 1402822)
-85	57G6503	4	Wire, Corona
-85	30H6586	1	Wires (8), Corona
-86	90H1038	1	Terminal, Charge Corona, (IS1, ID1/ID2, and 324 PPM)
-87	90H1037	1	Holder, Corona Wire (rear) (IS1, ID1/ID2, and 324 PPM)
-88	90H1036	1	Holder, Corona Wire (front) (IS1, ID1/ID2, and 324 PPM)
-89	88F2434	1	Cover, Wire Holder

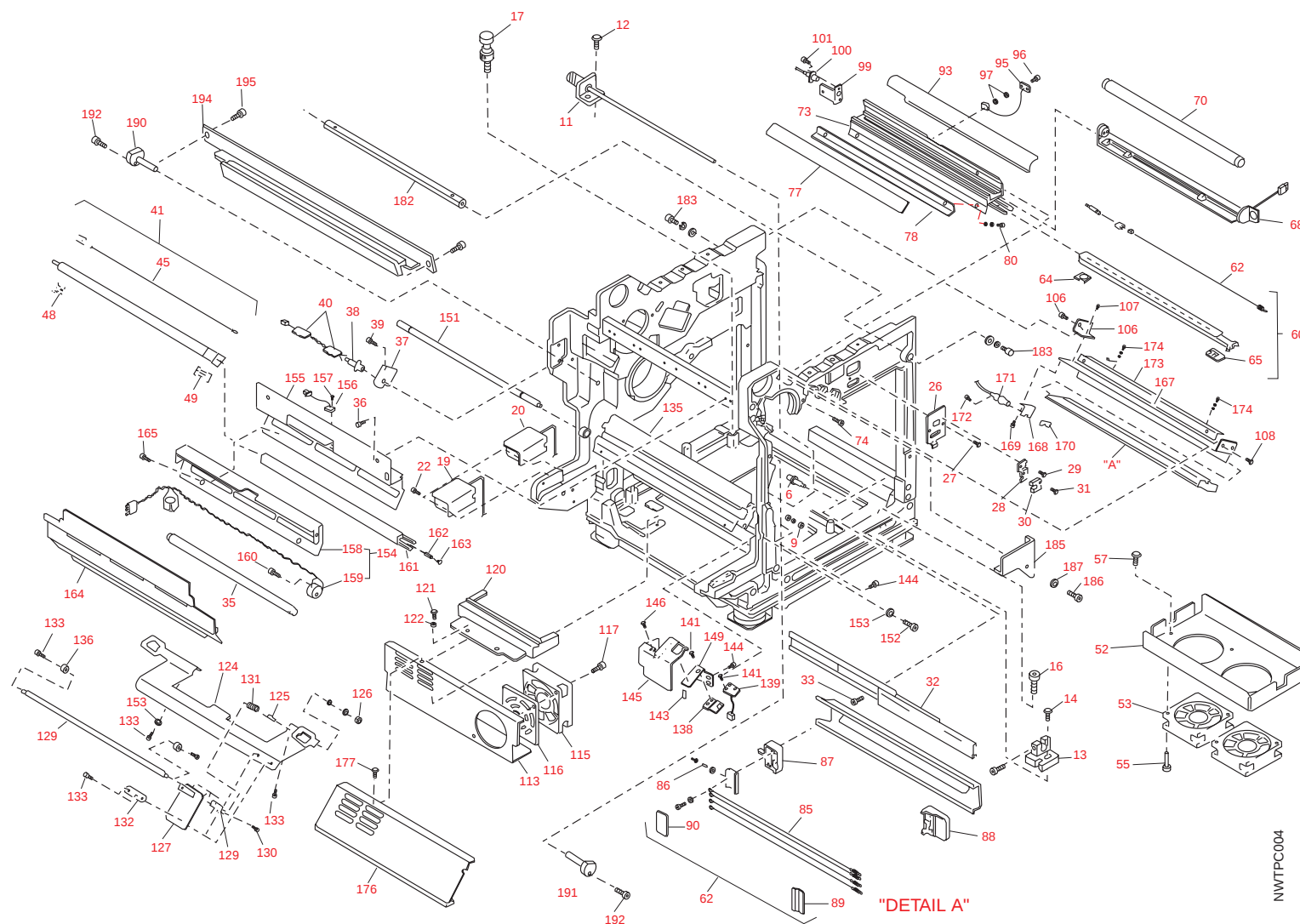
Assembly 5: (continued)

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Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 4 of 6)
-90	88F2435	1	Cover, Wire Holder
-93		NP	
-95	53F1869	1	Sensor, Secondary Erase Asm (Q102)
-96	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-97	06F0406	4	Washer, FP PP
-99		NP	
-100	53F1868	1	Cable, High Voltage (Precharge Corona)
-101	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-106	88F2438	1	Holder
-107	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-108	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-113		NP	
-115	06F0194	1	Fan, Left Front Developer (B104)
-116		NP	
-117	06F0413	2	Screw, Bind Hd M4 X 50 PP
-120		NP	
-121	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-122	06F0406	1	Washer, Special PP
-124		NP	
-125	88F2443	2	Guide, C Spring
-126	06F0407	2	Nut, M4 PP
-127	88F2444	2	Spring, Pre-measure
-128		NP	
-129	88F2446	2	Holder, Spring
-130	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-131	88F2447	2	Spring, Compression Coil
-132	88F2448	2	Holder, Spring
-133	06F0420	11	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



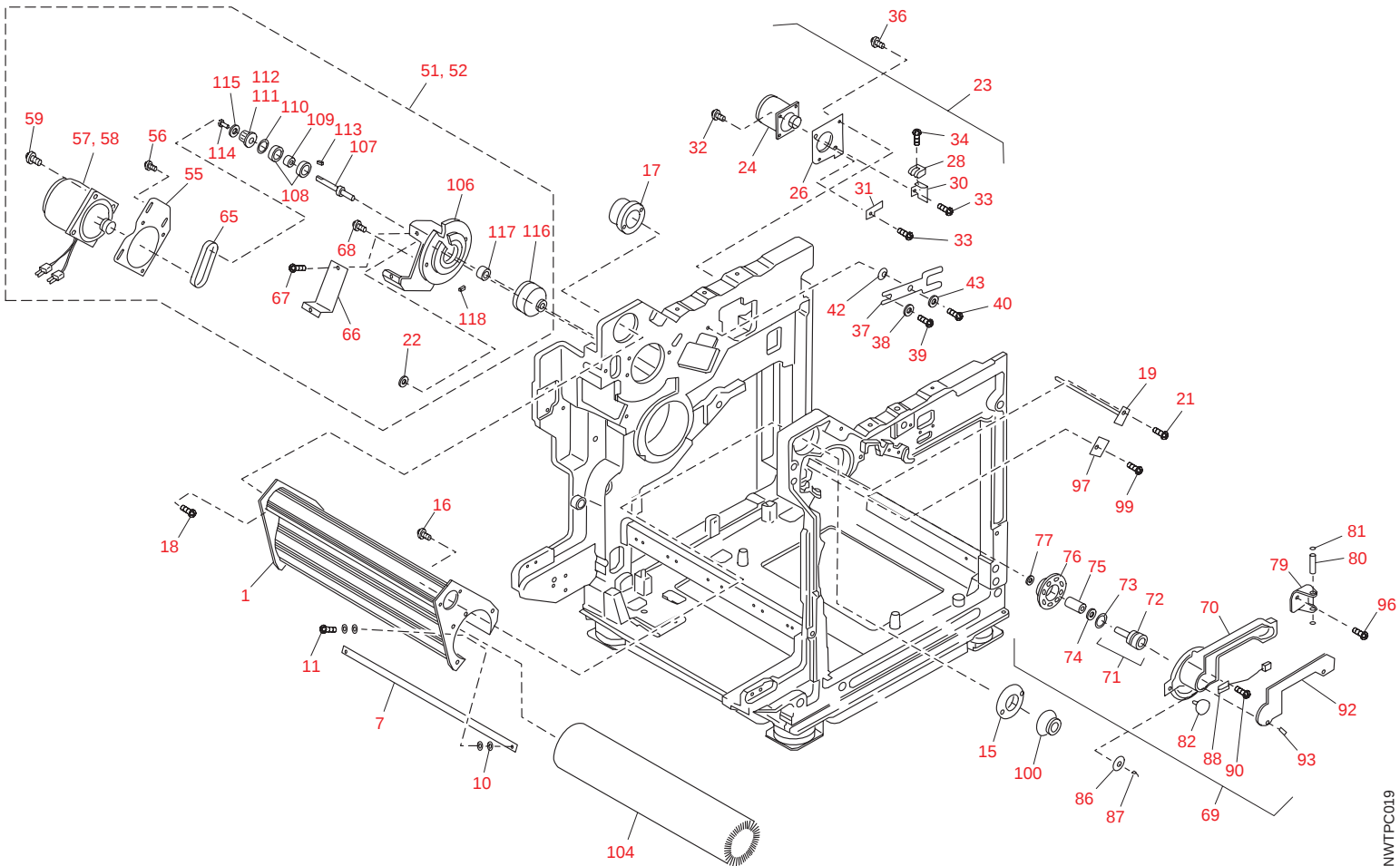
Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 5 of 6)
-135	30H6930	1	Guide, Lower Paper
-136	88F2450	2	Bearing, Ball
-138	88F2451	1	Holder, Transfer Sensor
-139	53F1829	1	Sensor, Transfer Station Open Asm (S302)
-141	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-143	88F2452	1	Plate, Y.S Nut
-144	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-145	88F2453	1	Cover, Transfer Station Sensor
-146	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-149	88F2454	1	Holder, Transfer Station Sensor
-151	88F2455	1	Stay, Transfer Station Stopper
-152	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP
-153	06F0420	3	Washer, Press PP
-154	57G6711	1	Lamp, Erase Asm
-155	90H2710	1	Holder, Preclean and Erase
-156	53F1869	1	Sensor, Primary Erase Asm (Q101)



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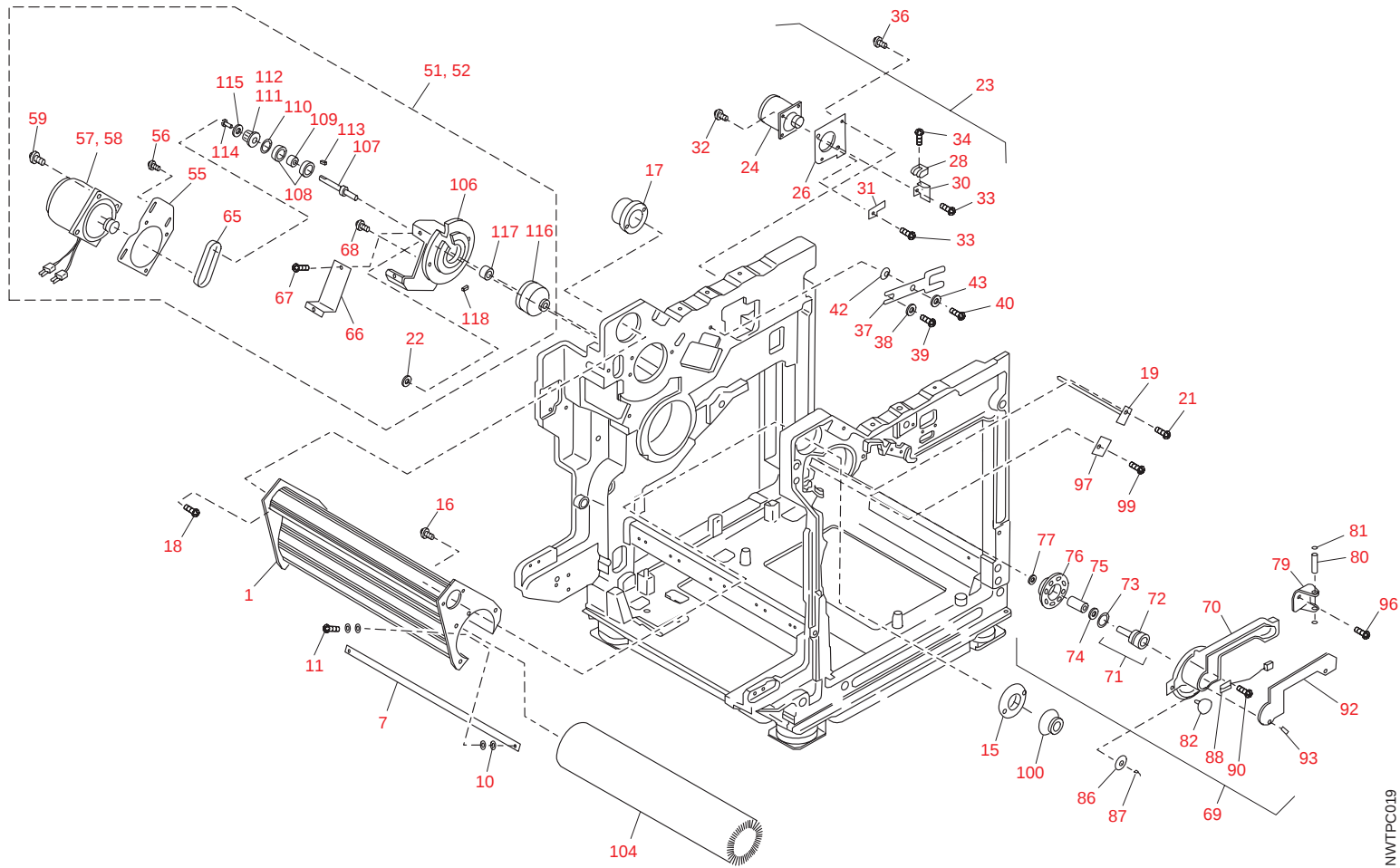
Asm- Index	Part Number	Units	Description
5-		NP	Corona and Erase Lamp Hardware (Sheet 6 of 6)
-157	06F0413	2	Screw, Phillips Bind Hd M3 X 6 PP
-158		NP	
-159	57G6713	1	Cable, Secondary Erase Asm
-160	88F1626	2	Screw, Phillips Pan Hd M3 X 10 PP
-161	57G6714	1	Rail, Preclean Guide
-162	88F1634	1	Spring, Reflector
-163	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-164		NP	
-165	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-167	57G6715	1	Guide, Charge Corona
-168	06F0510	1	Holder, Charge Corona Connector
-169	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-170	06F0509	1	Plate, Connector Hold
-171	53F1867	1	Cable, High Voltage (Charge Corona)
-172	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-173	57G6716	1	Spring, Reflector
-174	06F0413	2	Screw, Phillips Bind Hd M4 X 6 PP
-176		NP	
-177	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182		NP	
-183	06F0414	2	Bolt, Hexagon Socket Hd M8 X 30 PP
-185		NP	
-186	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-187	06F0420	1	Washer, Press PP
-190		NP	
-191		NP	
-192	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-194		NP	
-195	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP

Assembly 6: Cleaner Hardware



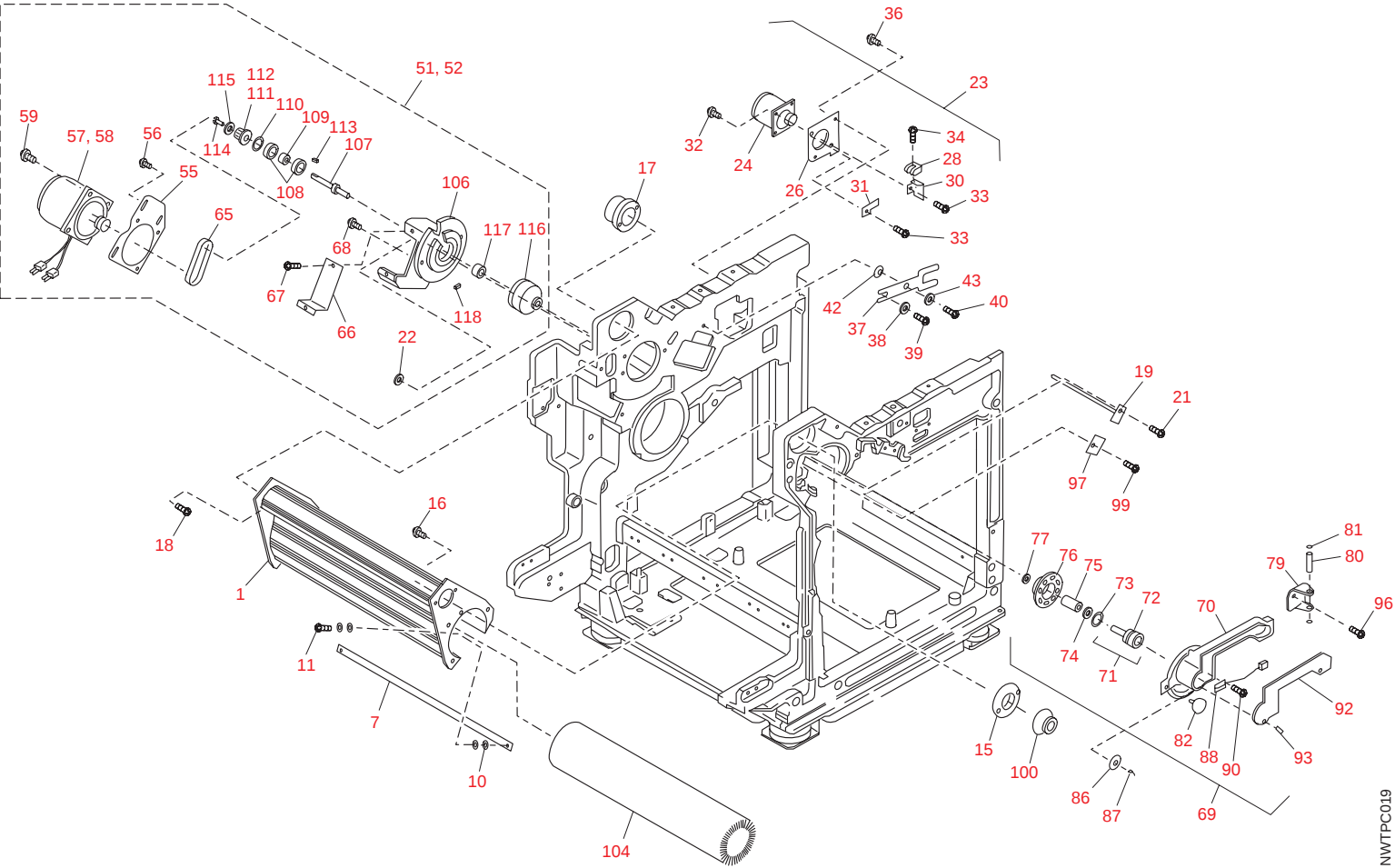
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Asm- Index	Part Number	Units	Description
6-		NP	Cleaner Hardware (Sheet 1 of 4)
-1		NP	
-7		NP	Shaft, Cleaner brush knock off
-10	06F0407	2	Nut, M4 PP
-11	06F0404	2	Bolt, Hexagon Socket Hd M4 X 12 (stainless) PP
-15	06F0483	1	Duct, Front Flange
-16	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-17	06F0482	1	Duct, Rear Flange
-18	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-19	30H6921	1	Knockoff Sub-Asm
-21	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-22	88F1627	1	Nut, Flange PP
-23	88F2470	1	Motor, Cleaner Housing (M106) Asm
-24	53F1872	1	Motor, Cleaner Housing (M106)
-26	88F2471	1	Plate, Cleaner Housing Motor Asm
-28	53F1793	1	Switch, Cleaner Housing Position Asm (S103)
-30	06F0495	1	Holder, (S103)
-31	88F2472	1	Plate, Sensor (S103)
-32	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-33	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-34	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-36	88F1626	2	Bolt, Hexagon Socket with Star Wshr & Wshr M5 X 10 PP
-37	88F2473	1	Arm, Cleaner Housing
-38	88F2474	1	Spacer
-39	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-40	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP
-42	06F0417	1	Washer, Shaft Clamp PP
-43	88F2475	1	Spacer



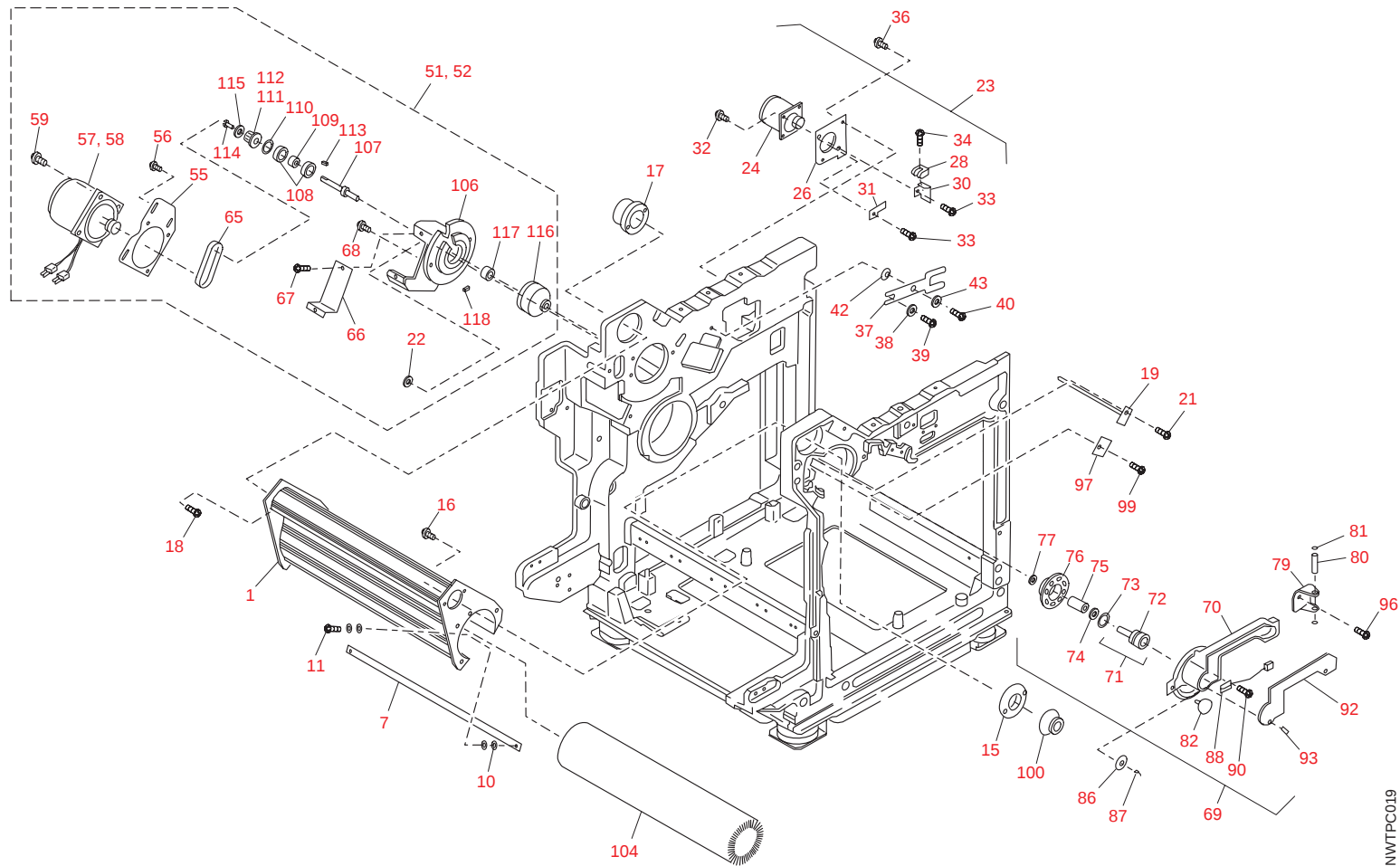
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Asm- Index	Part Number	Units	Description
6-		NP	Cleaner Hardware (Sheet 2 of 4)
-51	57G4380	1	Motor, Cleaner Brush (M108) Asm 50 Hz (All except 310 and 324 PPM)
-51	63H7537	1	Motor, Cleaner Brush (M108) Asm 50 Hz (310 and 324 PPM only)
-52	57G4381	1	Motor, Cleaner Brush (M108) Asm 60 Hz (All except 310 and 324 PPM)
-52	63H7538	1	Motor, Cleaner Brush (M108) Asm 60 Hz (310 and 324 PPM only)
-55	88F2478	1	Plate, Cleaner Brush Motor
-56	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-57	06F0051	1	Motor, Cleaner Brush (M108) 50 Hz (All except 310 and 324 PPM)
-57	30H6915	1	Motor, Cleaner Brush (M108) 50 Hz (310 and 324 PPM only)
-58	06F0052	1	Motor, Cleaner Brush (M108) 60 Hz (All except 310 and 324 PPM)
-58	30H6916	1	Motor, Cleaner Brush (M108) 60 Hz (310 and 324 PPM only)
-59	06F0411	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 16 PP
-65	57G4382	1	Belt, Cleaner Brush Motor



NWTPC019

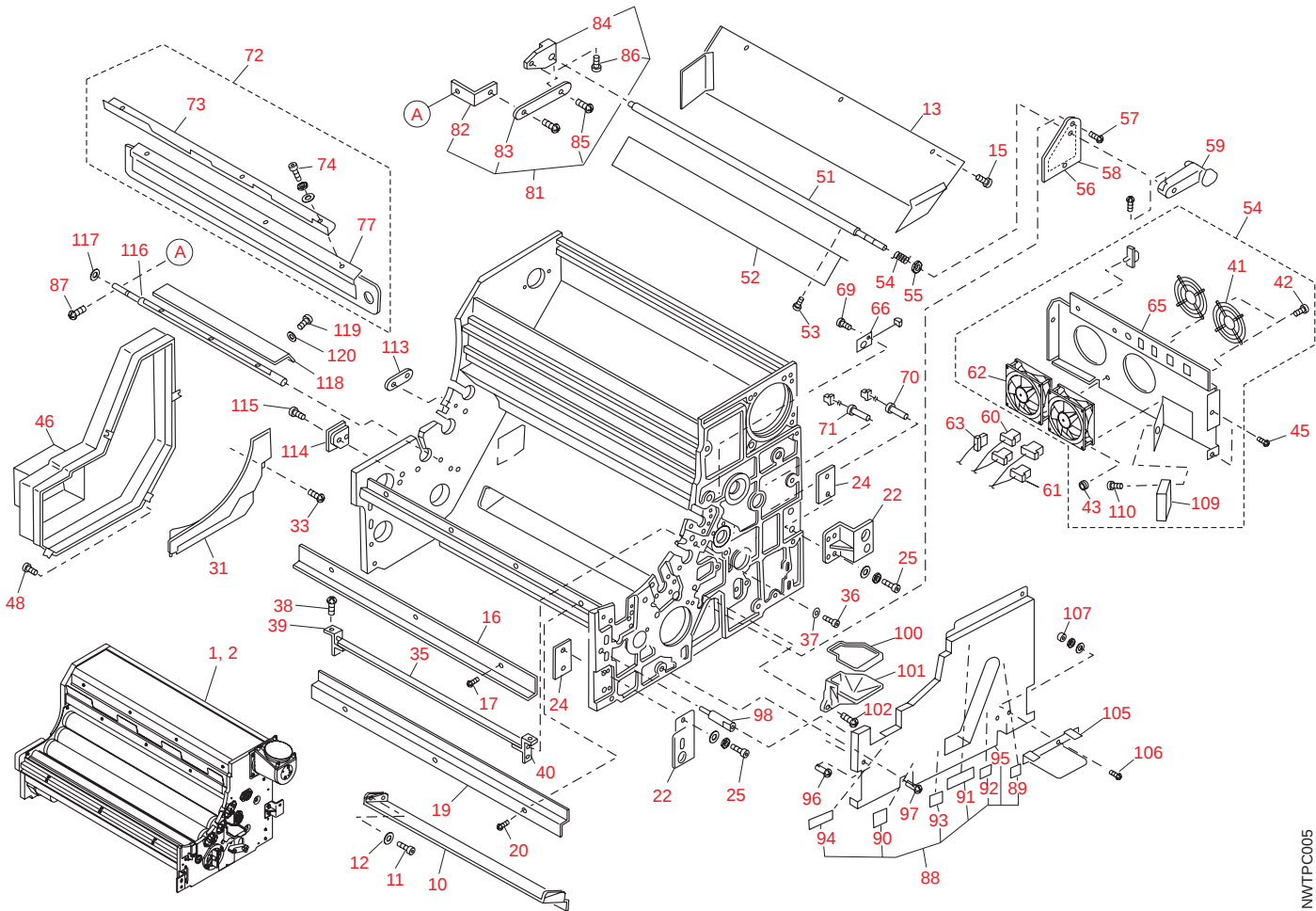
Asm- Index	Part Number	Units	Description
6-		NP	Cleaner Hardware (Sheet 3 of 4)
-66	88F2479	1	Cover, Cleaner Brush
-67	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-68	88F1626	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 12 PP
-69	88F2480	1	Front, Cleaner Brush Hub
-70	88F2481	1	Cap, Front
-71	53F1873	1	Shaft, Driven Cone Asm
-72	06F0054	2	Bearing, Ball
-73	06F0409	1	Ring, Retaining PP
-74	88F2482	1	Retainer, Spring
-75	88F2483	1	Spring, Front Hub
-76	88F2484	1	Cone, Cleaner Brush Driven
-77	06F0409	1	Ring, Retaining PP
-79	88F2485	1	Hinge, Cleaner Brush Front Cap
-80	88F2486	1	Shaft, Cleaner Brush Hinge
-81	88F1627	2	Ring-E PP
-82	06F1015	1	Bolt, Clamper Asm
-86	88F2487	1	Plate, Magnet Cleaner Brush
-87	06F0418	1	Ring, Grip PP
-88	53F1829	1	Sensor, Cleaner Brush Rotation Asm (S114)
-90	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-92	88F2488	1	Cover, Front Cap
-93	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-96	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-97	88F2489	1	Cover, Flicker
-99	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



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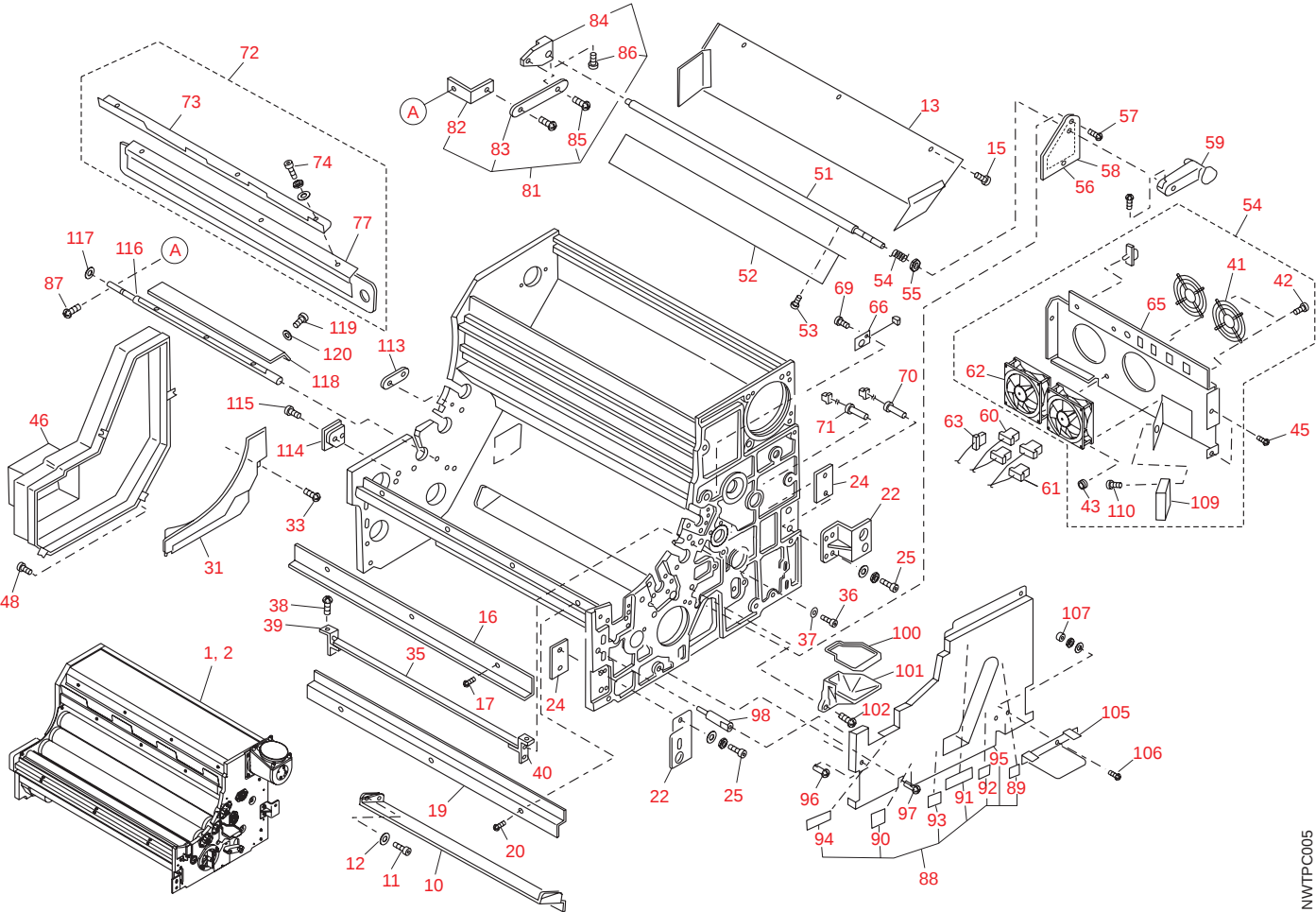
Asm- Index	Part Number	Units	Description
6-		NP	Cleaner Hardware (Sheet 4 of 4)
-100	06F0291	1	Cap, Air Duct
-104	57G6462	1	Brush, Cleaner
-106	88F2490	1	Base, Cleaner Brush Motor Asm
-107	88F2491	1	Shaft, Cleaner Brush Drive
-108	06F0054	2	Bearing, Ball
-109	88F2492	1	Spacer, Cleaner Brush
-110	06F0409	1	Ring, Retaining PP
-111	57G4383	1	Pulley, Cleaner Brush Driven 50Hz (All except 310 and 324 PPM)
-111	04H0780	1	Pulley, Cleaner Brush Driven 50/60 Hz (310 and 324 PPM only)
-112	57G4384	1	Pulley, Cleaner Brush Driven 60 Hz (All except 310 and 324 PPM)
-113	06F0408	1	Key, 3 X 3 X 12 PP
-114	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-115	06F0420	1	Washer, Press PP
-116	57G6726	1	Cone, Drive Asm
-117	06F0292	1	Ring, Tight
-118	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP

Assembly 7: Developer Hardware



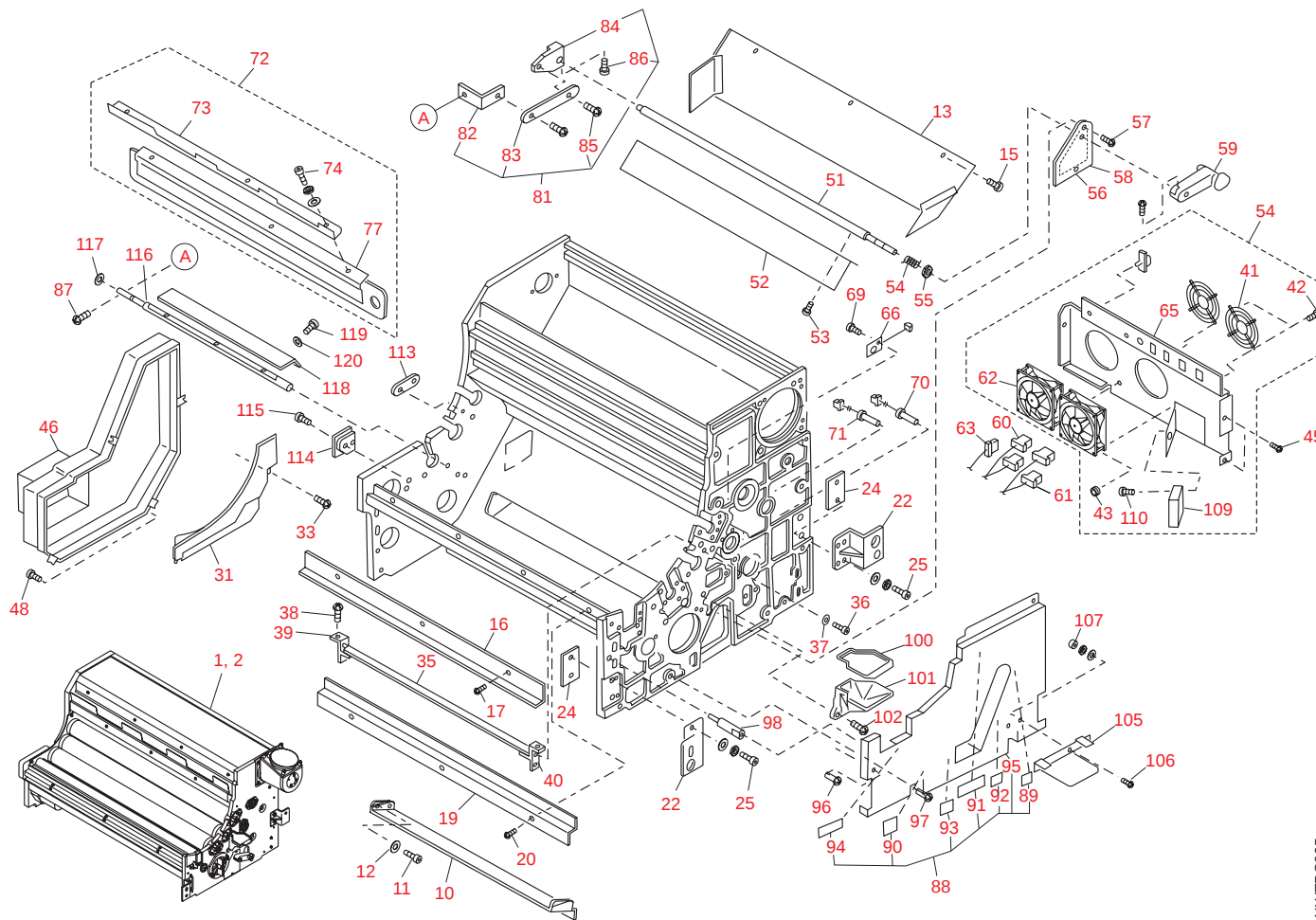
NWTPC005

Asm- Index	Part Number	Units	Description
7-		NP	Developer Hardware (Sheet 1 of 5)
-1	24H8184	1	Developer Unit, 50 Hz (150 PPM, 480/600 DPI with ETL)
-1	30H6777	1	Developer Unit, 50 Hz (229 PPM, 240 DPI with Enhanced Toner Loading (ETL)
-1	30H6779	1	Developer Unit, 50 Hz (310 PPM, 240 DPI with ETL)
-1	90H1766	1	Developer Unit, 50 Hz (324 PPM, 240 DPI with ETL)
-1	90H1764	1	Developer Unit, 50 Hz (IS1, ID1/ID2 printers only)
-2	24H8185	1	Developer Unit, 60 Hz (150 PPM, 480/600 DPI with ETL)
-2	30H6778	1	Developer Unit, 60 Hz (229 PPM, 240 DPI with Enhanced Toner Loading (ETL)
-2	30H6780	1	Developer Unit, 60 Hz (310 PPM, 240 DPI with ETL)
-2	90H1765	1	Developer Unit, 60 Hz (324 PPM, 240 DPI with ETL)
-2	90H1763	1	Developer Unit, 60 Hz (IS1, ID1/ID2 printers only)
-10		NP	
-11	06F0404	4	Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP
-12	06F0406	4	Washer, Bolt D4 (brass) PP
-13		NP	
-15	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-16	88F2494	1	Vacuum, Developer
-17	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-19	88F3388	1	Vacuum, Developer
-20	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-22	57G5971	2	Plate, Mounting
-24	88F2499	2	Plate, Clamper
-25	06F0403	4	Bolt, Hexagon Socket Hd M5 X 25 PP
-31	45G1882	1	Seal, Rear Asm
-33	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP



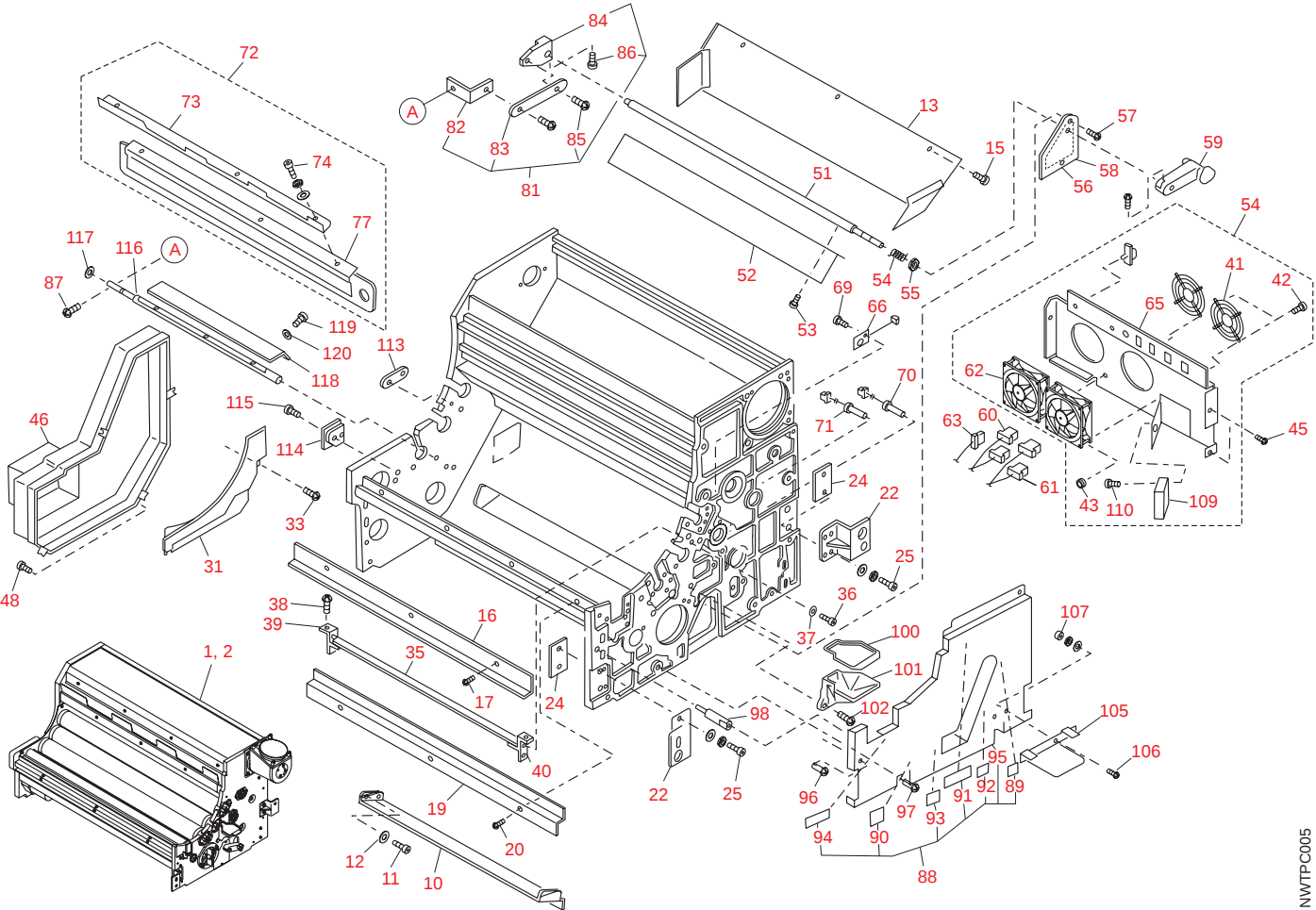
NWTPC005

Asm- Index	Part Number	Units	Description
7-		NP	Developer Hardware (Sheet 2 of 5)
-35		NP	
-36	06F0404	4	Bolt, Hexagon Socket Hd M4 X 12 (stainless) PP
-37	06F0406	4	Washer, Bolt D4 (brass) PP
-38	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-39	02N7865	1	Holder, Rear Doctor
-40	02N7864	1	Holder, Front Doctor
-41	06F0569	2	Guard, Fan
-42	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-43	06F0407	4	Nut, Flange M4 PP
-45	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25 PP
-46	57G5984	1	Cover, Belt Asm
-48	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-51		NP	
-52		NP	

Assembly 7: (continued)

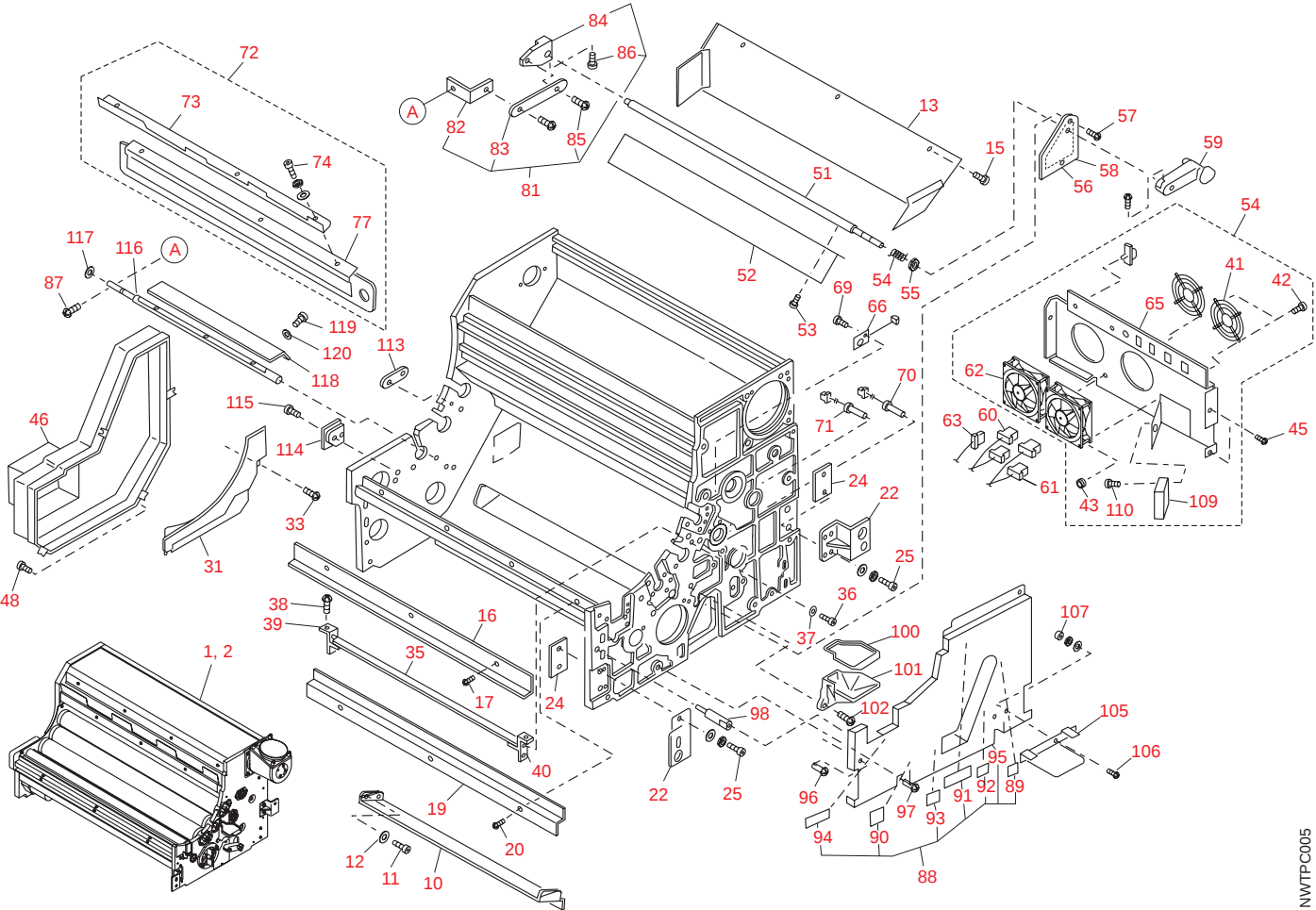
NWTPC005

Asm- Index	Part Number	Units	Description
7-		NP	Developer Hardware (Sheet 3 of 5)
-53	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-54	88F2504	1	Cover, Latch Spring
-55	06F0418	1	E-Clip PP
-56	57G5982	1	Holder, Exhaust
-57	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-58	57G5981	1	Seal, Exhaust Guide
-59	88F2507	1	Lever, Exhaust Asm
-60	57G5980	1	Cable, DEV AC Asm
-61	57G5979	1	Cable, DEV DC Asm
-62	06F0194	2	Fan, (B110, B111)
-63	57G5978	1	Cable, Bias Asm
-64		NP	
-65		NP	
-66	53F1829	1	Sensor, Drain Lever Switch (S112)
-68	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-70	06F0059	1	Switch, Developer Run (S107)
-71	57G5974	1	Switch, Developer Toner Supply (S121)
-72	04H0559	1	Guide, Holder Asm
-73	04H0560	1	Guide, Holder
-74	88F1626	3	Bolt, Hexagon Socket Hd M3 x 6 PP
-77	04H0561	1	Holder, Rail Asm
-81	57G5994	1	Exhaust Link Asm
-82	57G5993	1	Arm, Link
-83	57G5992	1	Plate, Link
-84	57G5991	1	Arm, Link
-85	06F0404	2	Screw, Phillips Bind Hd M3 X 4 (stainless) PP
-86	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP
-87	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP



NWTPC005

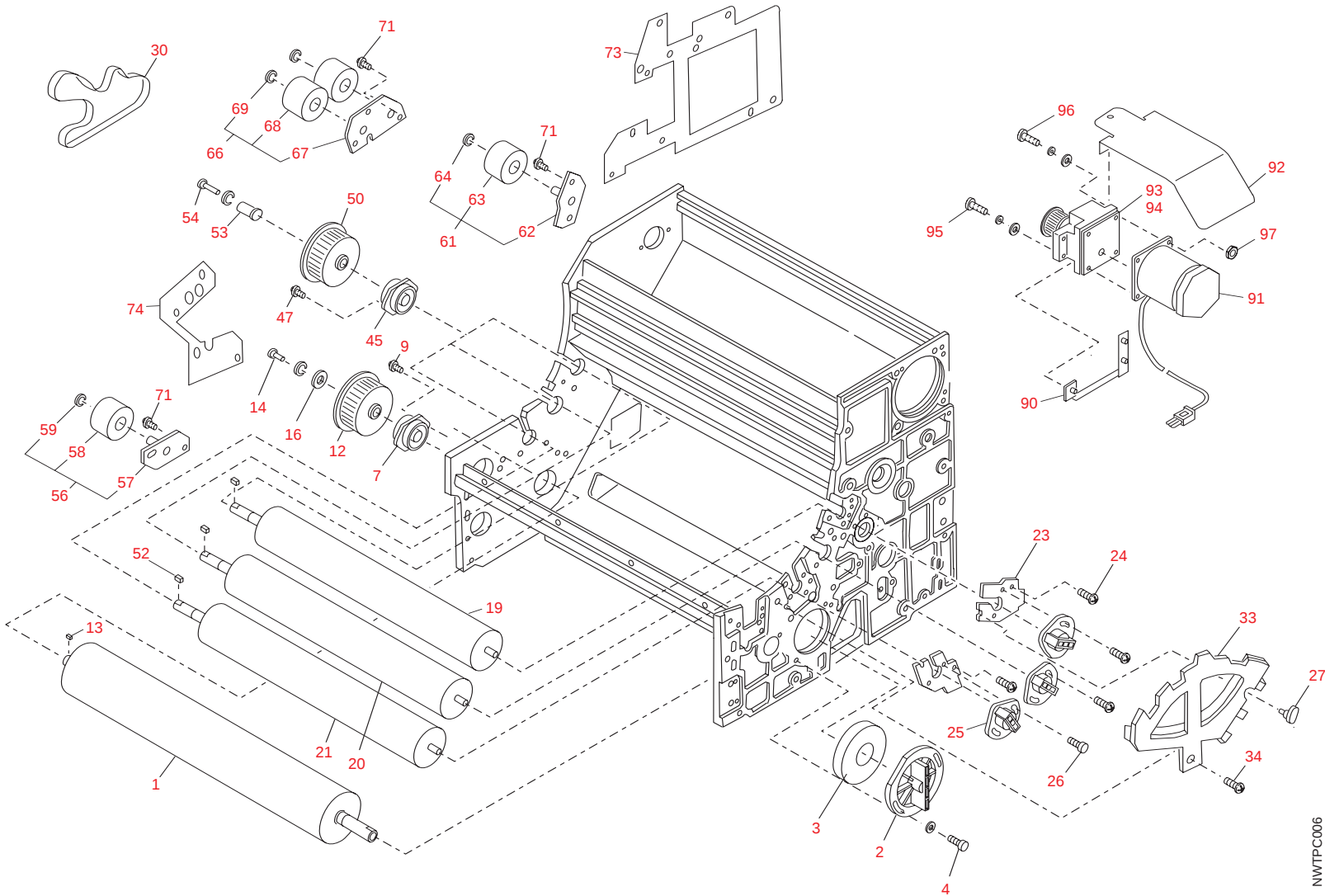
Asm- Index	Part Number	Units	Description
7-		NP	Developer Hardware (Sheet 4 of 5)
-88	57G6731	1	Label, Kit for Developer Front Cover
-89		NP	
-90		NP	
-91		NP	
-92		NP	
-93		NP	
-94		NP	
-95	57G5990	1	Cover, Developer Front Asm
-96	06F0413	1	Screw, Phillips Bind Hd M5 X 12 PP
-97	06F0413	3	Screw, Phillips Bind Hd M4 X 12 PP
-98		NP	



NWTPC005

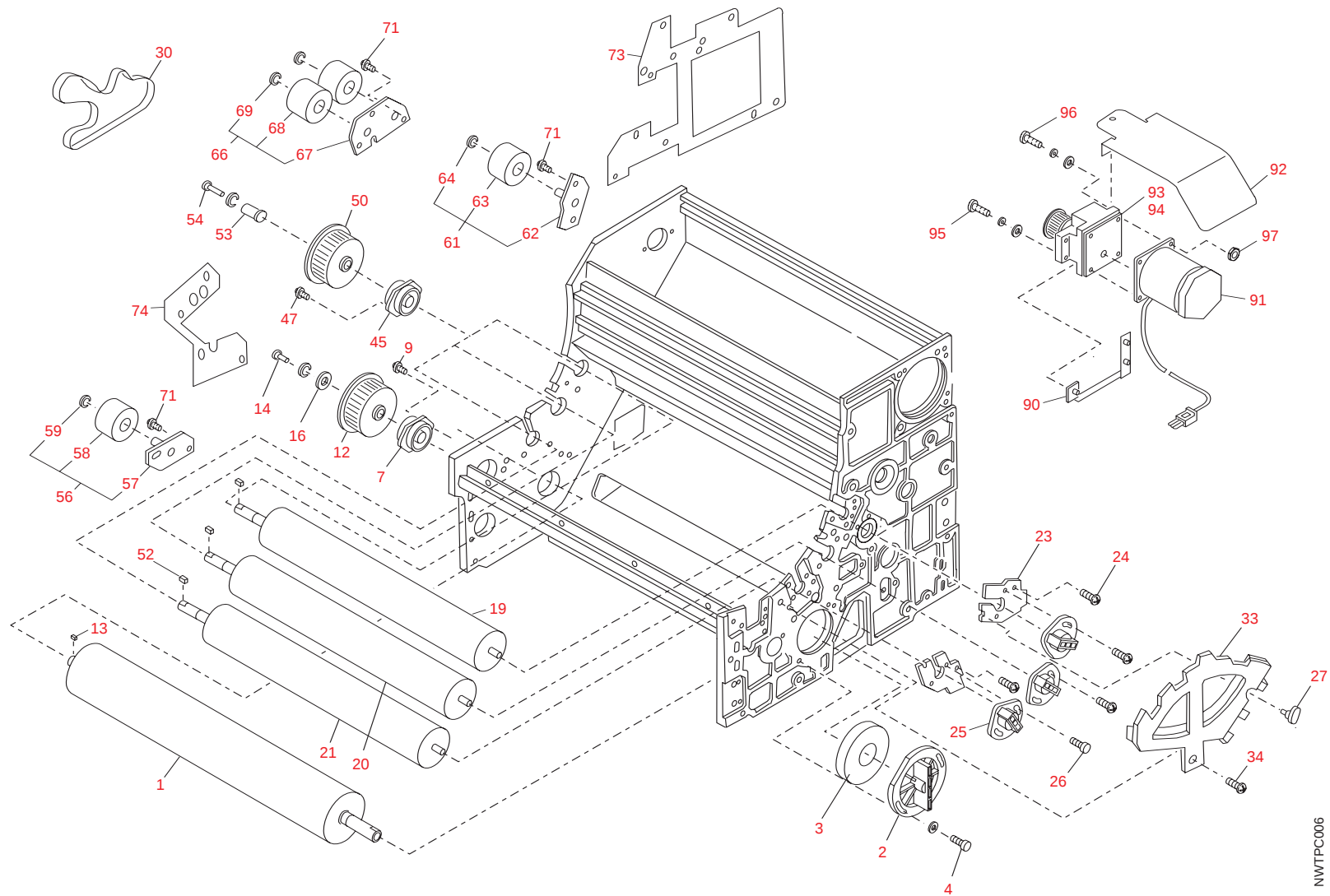
Asm- Index	Part Number	Units	Description
7-		NP	Developer Hardware (Sheet 5 of 5)
-100	88F2522	1	Cap, Developer Mix Inlet
-101	88F2523	1	Inlet, Developer Mix
-102	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-105	88F2524	1	Plate, Tray TN
-106	06F0413	2	Screw, Phillips Bind Hd M4 X 12 PP
-107	06F0407	2	Nut, M4 PP
-109	57G5989	1	Fan
-110	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr PP
-113	57G5988	1	Thermal, Bias
-114	57G5987	1	Seal, Cable Asm
-115	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-116	57G6739	1	Guide, Holder
-117	06F0418	1	E-Clip PP
-118	57G6740	1	Guide, Sub Holder
-119	06F0404	3	Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP
-120	06F0406	3	Washer, Bolt D4 (brass) PP

Assembly 8: Developer Hardware



NWTPC006

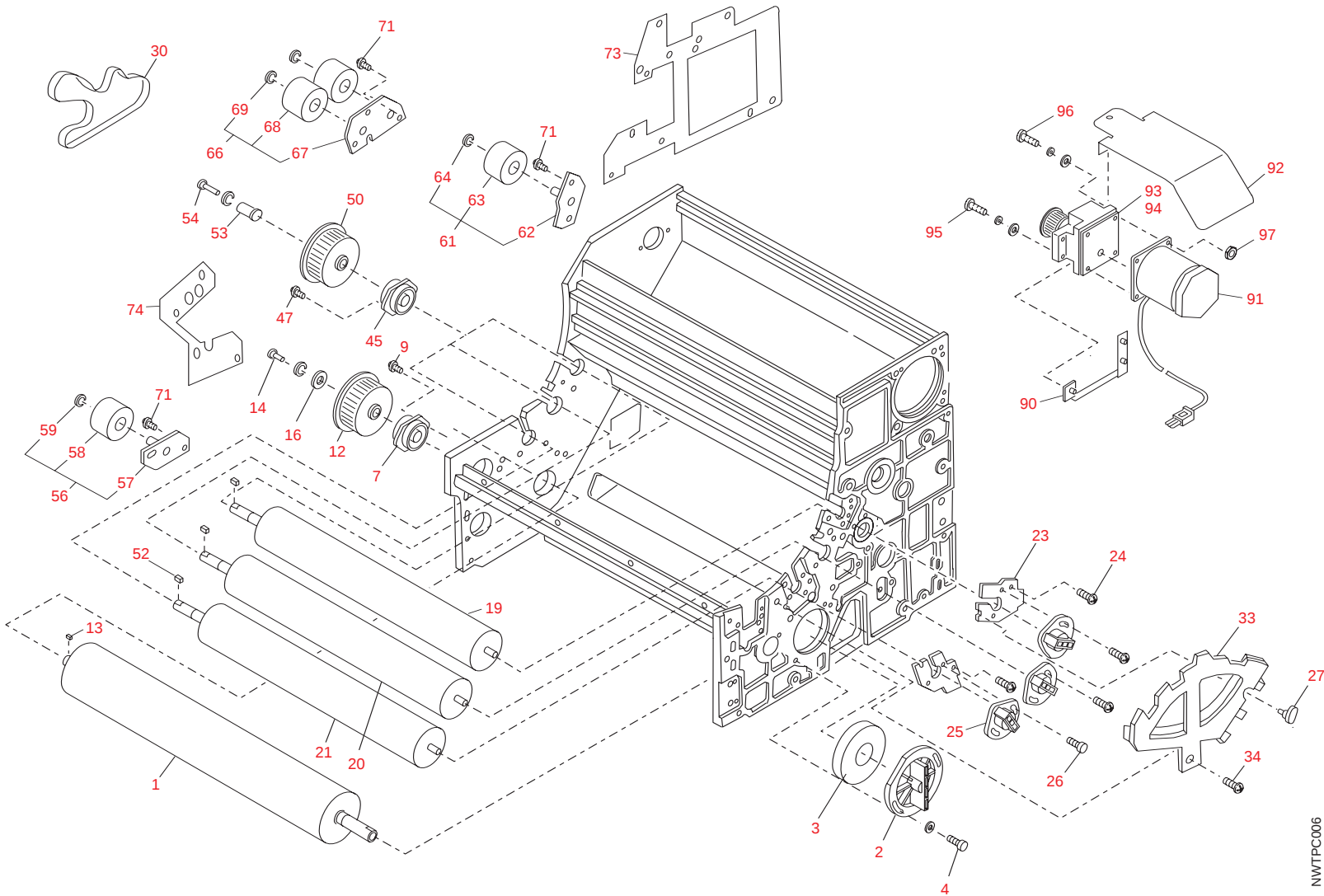
Asm- Index	Part Number	Units	Description
8-		NP	Developer Hardware (Sheet 1 of 3)
-1	57G6530	1	Roll, Conveyor (For 310 PPM, also order item 3)
-2	88F2525	1	Knob, Conveyor Roll
-3	90H2395	1	Seal, Conveyor Roll (310 PPM)
-4	49G9613	2	Bolt, Hexagon Socket Hd M5 X 14
-7	53F1841	1	Flange Housing and Bearing Asm (Rear)
-9	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-12	57G4408	1	Pulley, Conveyor Roll (All Except 310 PPM, 324 PPM, and IR1/IR2)
-12	04H1089	1	Pulley, Conveyor Roll (310 PPM, 324 PPM, and IR1/IR2 only)
-13	88F1627	1	Key, 4 X 4 X 15 PP
-14	06F0420	1	Screw, Bind Hd with Star Wshr & Wshr 5 X 12 PP
-16	06F0420	1	Washer, Press PP
-19	30H2934	1	Roll, Magnetic A
-20	30H2935	1	Roll, Magnetic B
-21	30H2936	1	Roll, Magnetic C
-23	57G4407	2	Plate, Mag Roll Adjusting
-24	06F0411	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-25	57G4406	3	Cap, End, Mag Roll
-26	06F0411	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-27	45G2106	1	Screw, Shoulder
-30	45G1903	1	Belt, Mag Brush
-33	30H6847	1	Seal, Drum Asm
-34	06F0413	1	Screw, Phillips Bind Hd M5 X 10 PP
-45	53F1841	3	Flange Housing and Bearing Asm (Rear)
-47	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-50	90H1373	3	Pulley, Mag Roll Brush (All except 310 PPM, 324 PPM, and IR1/IR2)
-50	04H1090	3	Pulley, Mag Roll Brush (310 PPM, 324 PPM, and IR1/IR2 only)
-52	88F1627	3	Key, 4 X 4 X 15 PP



NWTPC006

Assembly 8: (continued)

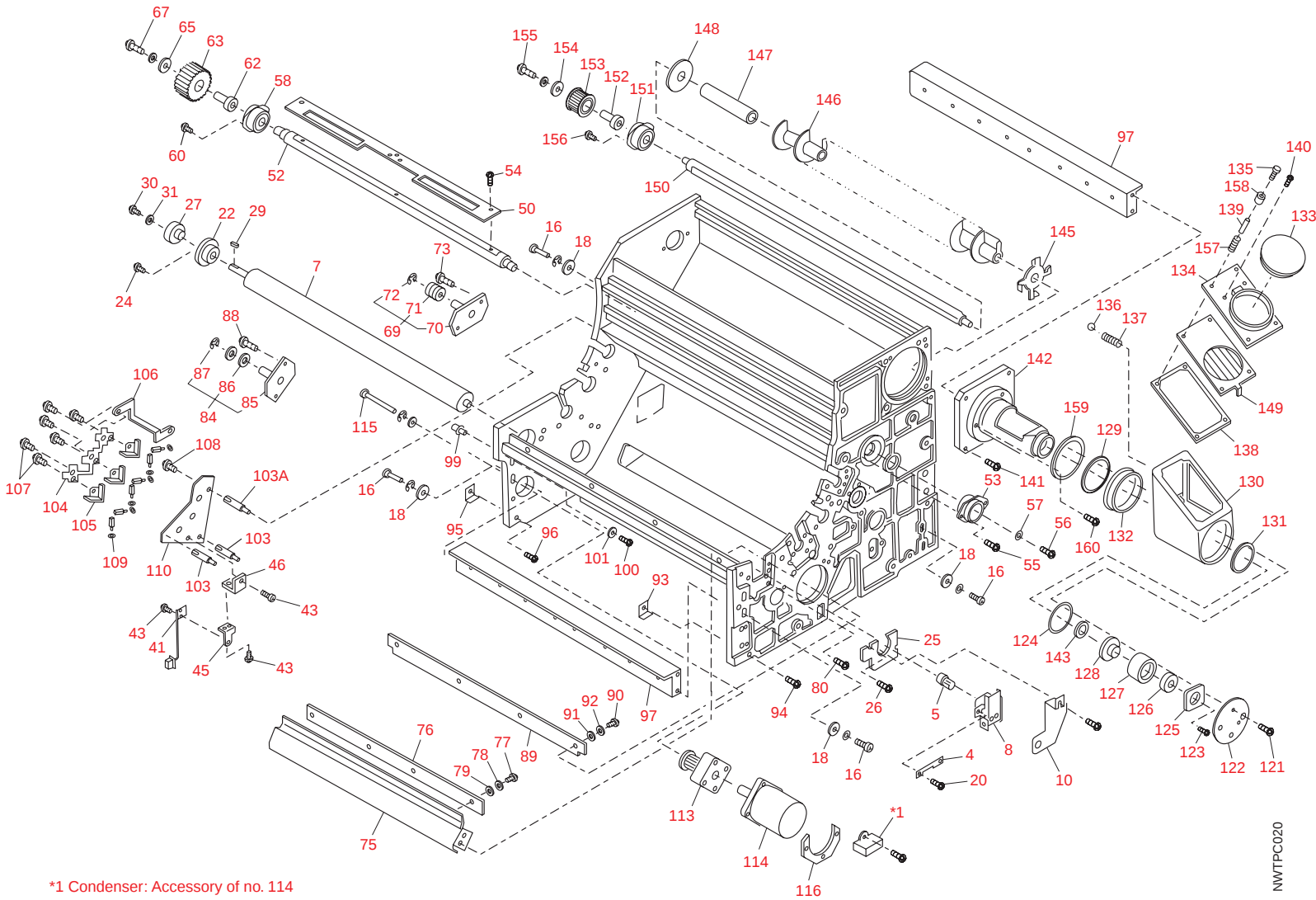
Asm- Index	Part Number	Units	Description
8-		NP	Developer Hardware (Sheet 2 of 3)
-53	57G6741	3	Shaft, Bias
-54	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP
-56	57G4415	1	Idler Asm, (All except 310 PPM and 324 PPM)
-56	04H1087	1	Idler Asm, (310 PPM, 324 PPM only)
-57	57G4414	1	Support, Idler
-58	45G1897	1	Idler Pulley Asm (All except 310 PPM, 324 PPM, and IR1/IR2)
-58	04H1088	1	Idler Pulley Asm (310 PPM, 324 PPM and IR1/IR2 only)
-59	06F0418	1	E-Clip PP



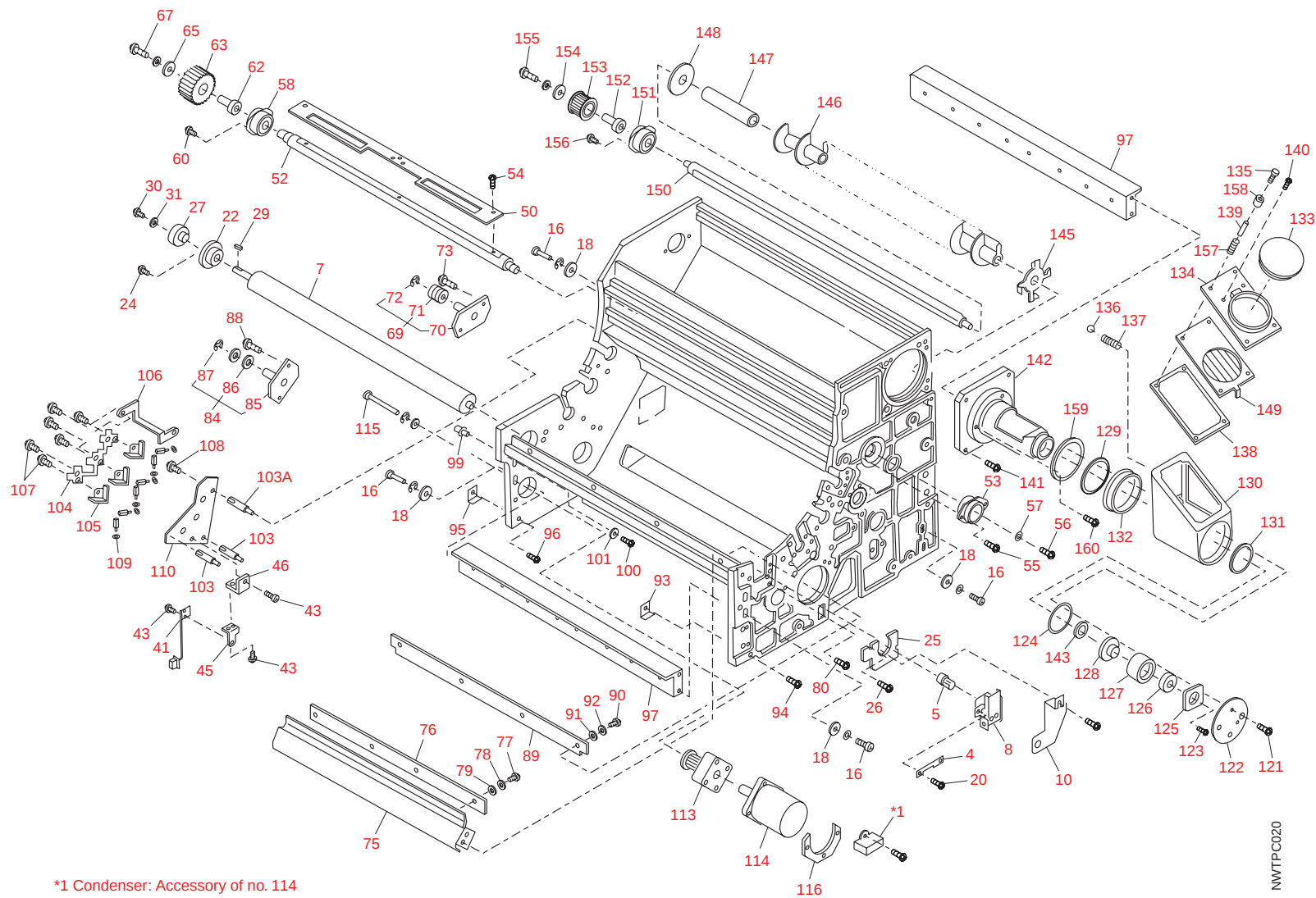
NWTPC006

Asm- Index	Part Number	Units	Description
8-		NP	Developer Hardware (Sheet 3 of 3)
-61	57G4413	1	Idler Asm, Mag Roll A (All except 310 PPM, 324 PPM, and IR1/IR2)
-61	90H2396	1	Idler Asm, Mag Roll A (310 PPM, 324 PPM, and IR1/IR2 only)
-62	57G4412	1	Support, Idler
-63	45G1897	1	Idler Pulley Asm (All except 310 PPM, 324 PPM, and IR1/IR2)
-63	04H1088	1	Idler Pulley Asm (310 PPM, 324 PPM, and IR1/IR2 only)
-64	06F0418	1	E-Clip PP
-66	57G4411	1	Idler Asm
-67	57G4410	1	Support, Idler
-68	45G1897	2	Pulley, Idler
-69	06F0418	2	E-Clip PP
-71	06F0420	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-73	57G6652	1	Ground, A
-74	57G6653	1	Ground, B
-90	88F2536	1	Plate, Mag Brush Motor
-91	53F1832	1	Motor, Mag Brush (M101) (Except 324 PPM and IR1/IR2)
-91	90H1294	1	Motor, Mag Brush (M101) (324 PPM only)
-91	89H9998	1	Motor, Mag Brush (M101) (IR1/IR2 only)
-92	57G4417	1	Cover, Shield
-93	45G1898	1	Head, Gear Asm 50 Hz (All except 310 PPM, 324 PPM, and IR1/IR2)
-93	04H1099	1	Head, Gear Asm 50 Hz (310 PPM only)
-93	89H9999	1	Head, Gear Asm 50 Hz (IR1/IR2 only)
-93	90H1295	1	Head, Gear Asm 50 Hz (324 PPM only)
-94	45G1899	1	Head, Gear Asm 60 Hz (All except 310 PPM, 324 PPM, and IR1/IR2)
-94	04H1091	1	Head, Gear Asm 60 Hz (310 PPM only)
-94	90H2301	1	Head, Gear Asm 60 Hz (IR1/IR2 only)
-94	90H1296	1	Head, Gear Asm 60 Hz (324 PPM only)
-95	06F0414	3	Bolt, Hexagon Socket Hd M8 X 30 PP
-96	06F0414	4	Bolt, Hexagon Socket Hd M6 X 25 PP
-97	06F0407	4	Nut, M6 PP

Assembly 9: Developer Hardware



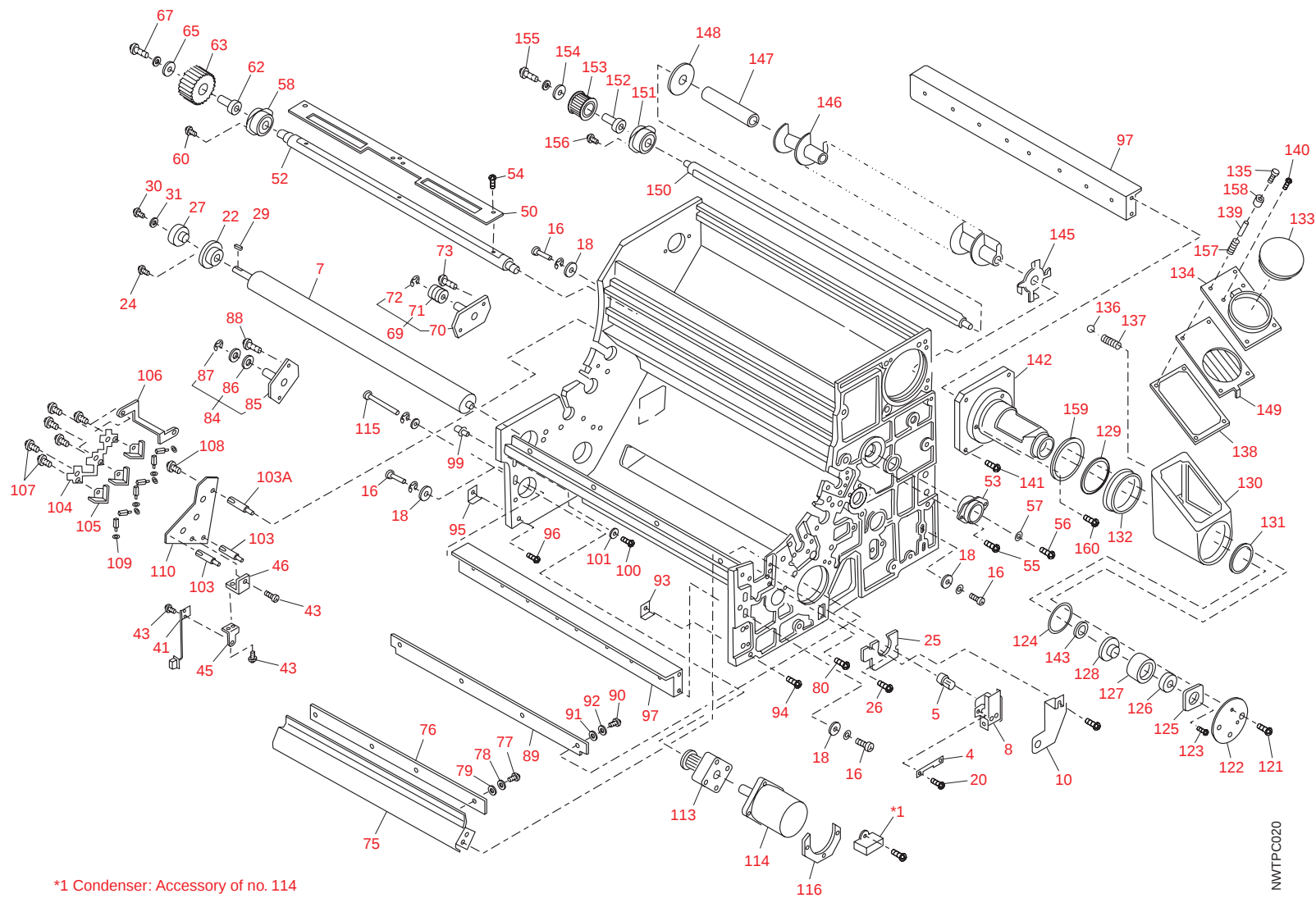
Asm- Index	Part Number	Units	Description
9-		NP	Developer Hardware (Sheet 1 of 5)
-4	88F2541	1	Plate, Scavenger Roll Stopper
-5	88F2542	1	Adapter, Scavenger Roll Asm
-7	57G6534	1	Roll, Scavenger
-8	88F2543	1	Flange, Scavenger Roll Asm
-16	06F0414	8	Bolt, Hexagon Socket Hd M6 X 25 PP
-18	57G4437	8	Washer, Special PP
-20	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-22	45G1895	1	Housing, Scavenger Ball Bearing Asm (All except 324 PPM)
-22	11L5165	1	Housing, Scavenger Ball Bearing Asm (324 PPM only)
-24	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-25	57G4436	1	Plate, Scavenger Roll Adjustment
-26	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-27	06F0616	1	Pulley, Scavenger Roll Asm
-29	06F0408	1	Key, 3 X 3 X 10 PP
-30	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-31	06F0417	1	Washer, VF PP
-41	53F1829	1	Sensor, Conveyer Roll Rotation Asm (113)
-43	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-45	57G4447	1	Holder, Sensor
-46	57G4446	1	Holder, Plate
-50		NP	
-52		NP	
-53	53F1842	1	Flange Housing
-54	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-55	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-56	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-57	06F0417	1	Washer, Press PP



*1 Condenser: Accessory of no. 114

NWTPC020

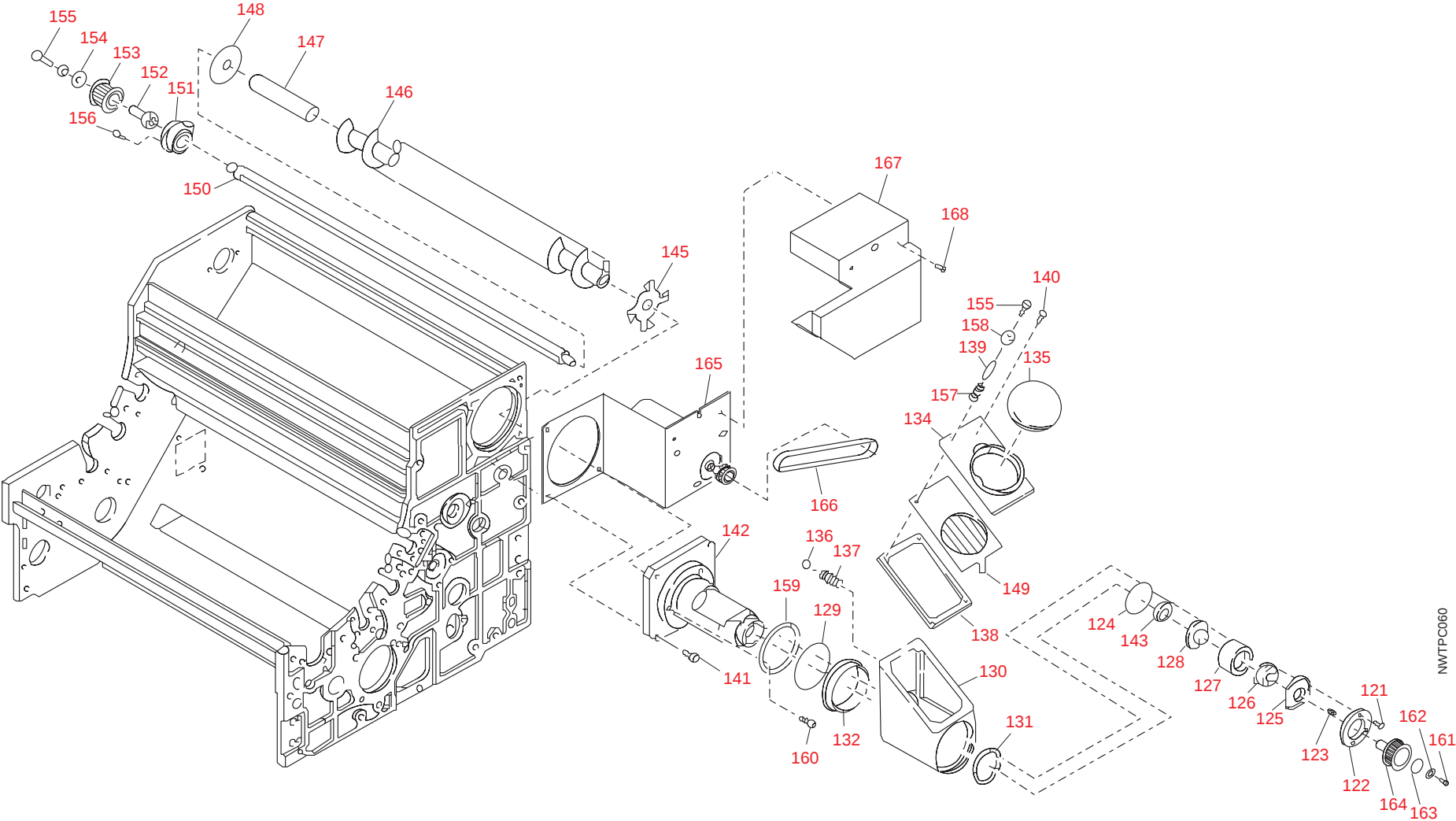
Asm- Index	Part Number	Units	Description
9-		NP	Developer Hardware (Sheet 2 of 5)
-58	53F1841	1	Flange and Bearing Asm
-60	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-62	88F1636	1	Shaft, Pulley Asm
-63	57G4444	1	Pulley, Toner Feed Asm
-65	06F0417	1	Washer, Shaft Clamp PP
-67	88F1626	1	Bolt, Hexagon Socket Hd M4 X 38 PP
-69	57G4443	1	Idler, Toner Feed Asm
-70	57G4442	1	Plate, Idler
-71	45G1904	3	Bearing, Ball
-72	06F0418	1	E-Clip PP
-73	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-75	89H9992	1	Seal, scavenger roll foam
-77	57G4439	4	Bolt, Hexagon Socket Hd M3 X 6 (stainless)
-78	57G4438	4	Washer, Spring (stainless) D3
-79	06F0406	4	Washer, Bolt D3 (brass) PP
-80	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-84	57G5965	1	Idler, Asm



*1 Condenser: Accessory of no. 114

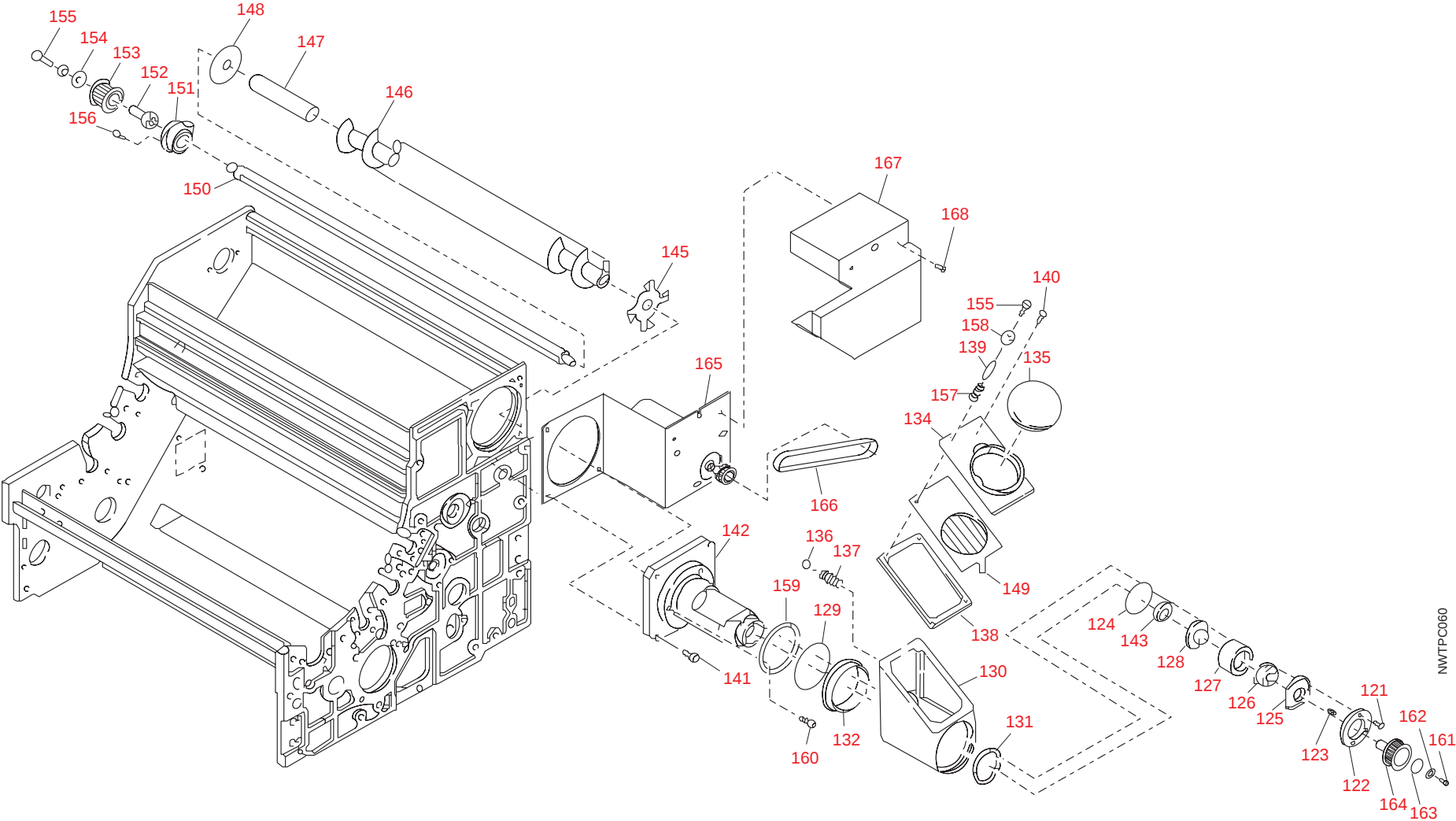
NWTPC020

Asm- Index	Part Number	Units	Description
9-		NP	Developer Hardware (Sheet 3 of 5)
-85	57G5964	1	Idler, Support
-86	45G1904	2	Bearing, Ball
-87	06F0418	1	E-Clip PP
-88	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-89	89H9991	1	Seal, Scavenger Roll (Mylar)
-90	57G4439	4	Bolt, Hexagon Socket Hd M3 X 6 (stainless) PP
-91	06F0406	4	Washer, Bolt D3 (brass) PP
-92	57G5961	4	Washer, Spring D3 (stainless)
-93	06F0695	2	Block, Support
-94	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP
-95	06F0695	2	Block, Support
-96	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-97		NP	
-99	88F2554	1	Pin, Rear Clamp
-100	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-101	06F0420	1	Washer, Press PP
-103	57G5959	2	Standoff, Bias
-103A	57G5959	1	Standoff, Bias (All except 310 PPM, 324 PPM, and 480/600 DPI)
-103A	04H1092	1	Standoff, Bias (310 PPM, 324 PPM, and 480/600 DPI only)
-104	57G5958	1	Plate, Bias
-105	57G5957	3	Holder, Mag Brush Bias Contact
-106	57G4451	1	Mag Brush Bias Contact
-107	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-108	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-109	06F0081	6	Brush, Carbon
-110	57G4450	1	Plate, Bias
-113	45G1896	1	Gearhead, Toner Control Asm
-114	53F1838	1	Motor, Toner Control (M103) and Capacitor (C103) Asm
-115	06F0402	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 60 PP
-116	57G4449	1	Plate, Nut



NWTPC060

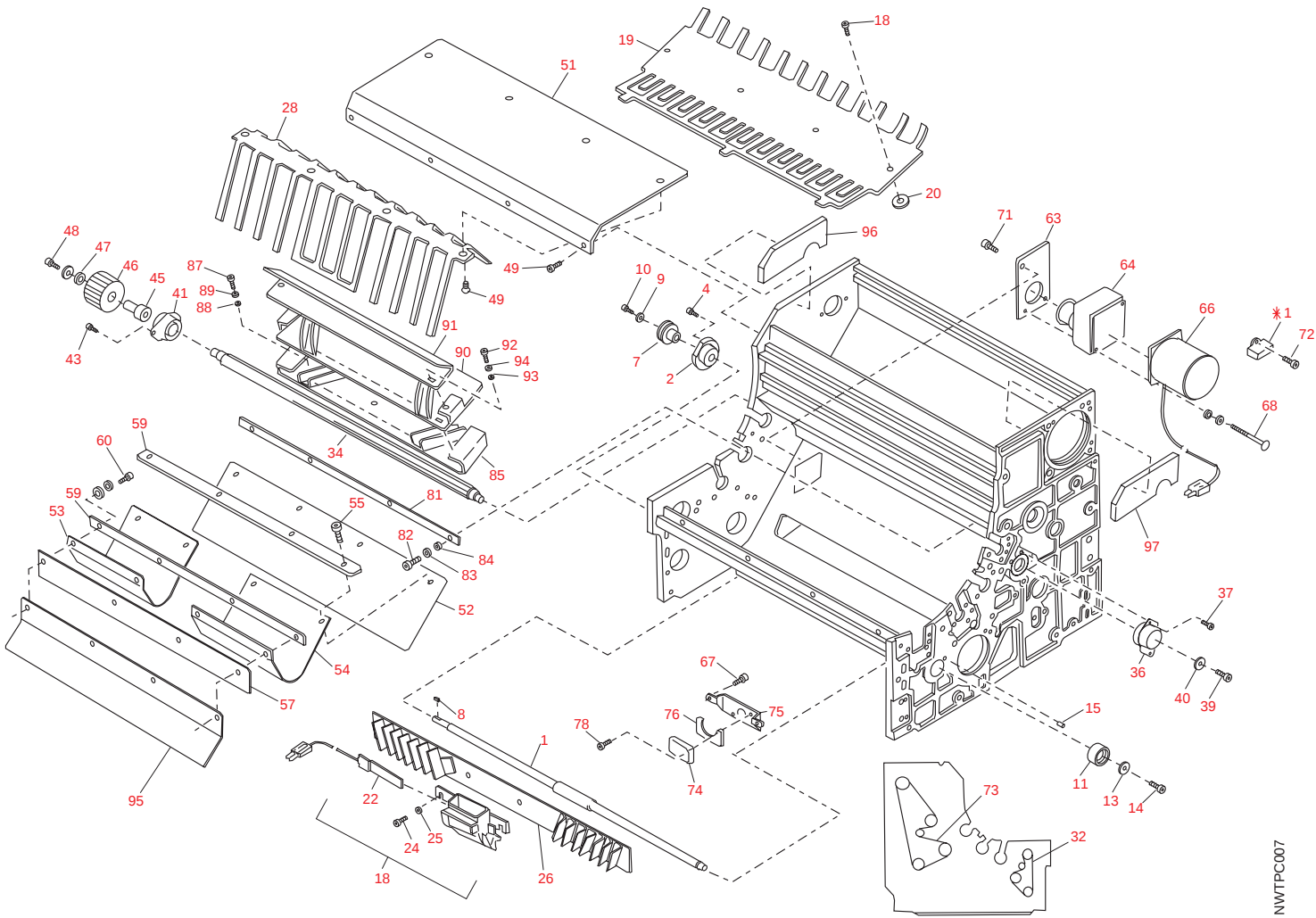
Asm- Index	Part Number	Units	Description
9-		NP	Developer Hardware (Sheet 4 of 5)
-			With Enhanced Toner Loading System
-121	57G5966	3	Screw, Flat Hd M4 X 8 PP
-122	04H0889	1	Cover, Toner Hopper
-123	04H0899	1	Key
-124	88F3350	1	Ring, O
-125	04H0887	1	Cam, Toner Inlet
-126	06F0789	1	Bearing, Ball
-127	53F1845	1	Bearing, Toner Inlet
-128	88F2560	1	Spacer, Toner Inlet
-129	88F3351	1	Ring, O
-130	88F2562	1	Base, Toner Inlet
-131	88F2563	1	Sleeve
-132	88F2564	1	Sleeve
-133	88F2565	1	Cap, Toner Inlet
-134	88F2566	1	Cover, Toner Inlet
-135	06F0411	4	Screw, Phillips with Star Wshr & Wshr M4 X 25 PP
-136	88F2567	1	Bearing, Ball
-137	88F2568	1	Spring
-138	88F2569	1	Seal, Toner Inlet Asm
-139	88F2570	4	Spacer
-140	06F0402	4	Screw, Phillips Pan Hd M3 X 5 PP
-141	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-142	88F2571	1	Hopper, Toner Inlet
-143	06F0405	1	Washer, D8 PP
-145	88F2573	1	Auger, Toner End
-146	88F2574	5	Auger, Toner
-147	57G6749	1	Collar
-148	88F3352	1	Washer
-149	88F2576	1	Spacer



NWTPC060

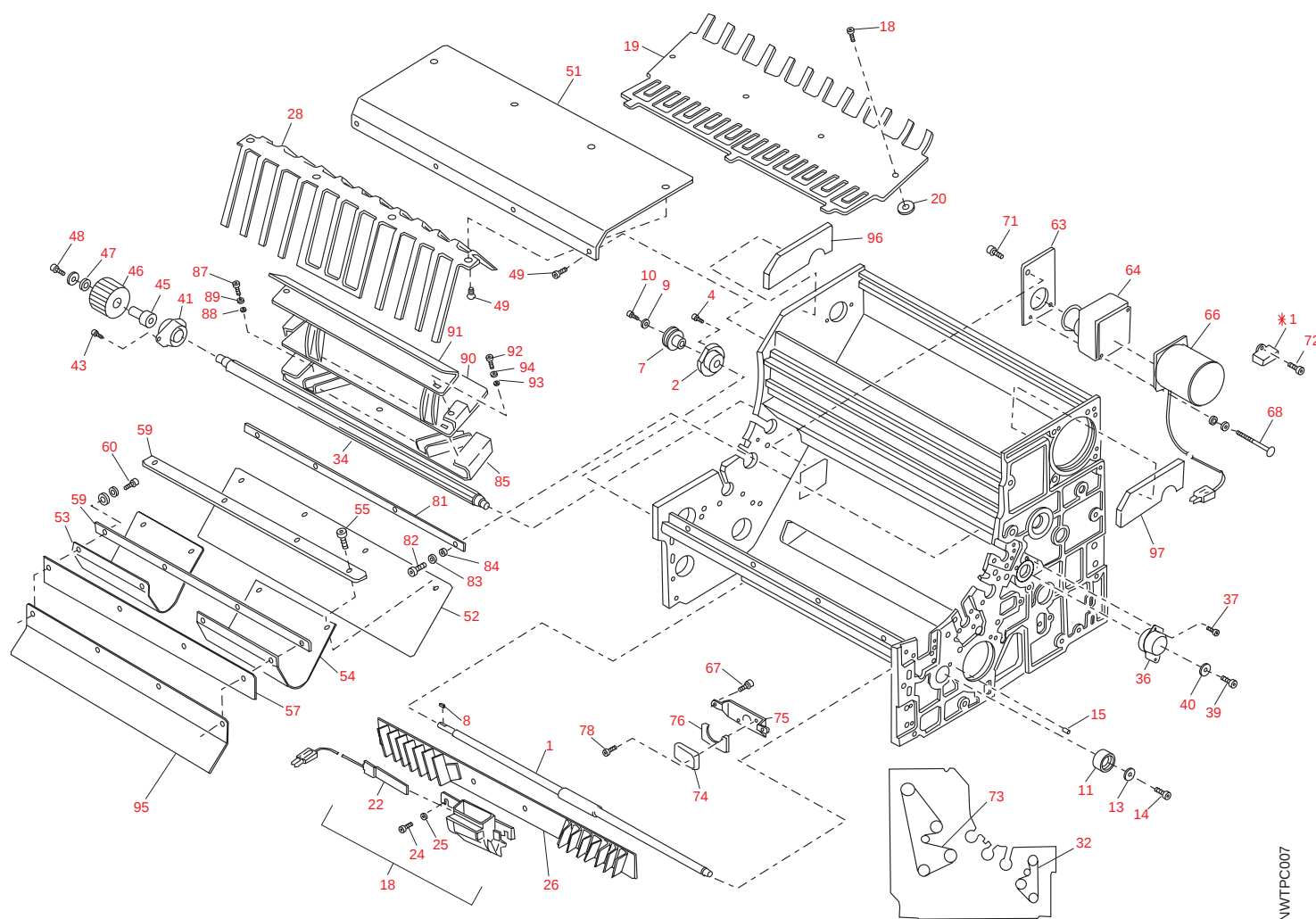
Asm- Index	Part Number	Units	Description
9-		NP	Developer Hardware (Sheet 5 of 5)
-			With Enhanced Toner Loading System
-150	04H0913	1	Shaft, Toner Auger
-151	53F1841	1	Flange and Bearing Asm
-152	04H0897	1	Shaft, Pulley Asm
-153	04H0893	1	Pulley, Toner Supply Asm
-154	06F0417	1	Washer, Shaft Clamp PP
-155	88F1626	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 38 PP
-156	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-157	88F2578	4	Spring
-158	88F2579	4	Cap
-159	88F2580	1	Spacer
-160	57G5966	3	Screw, Flat Hd M4 X 8 PP
-161	30H2748	1	Bolt, Hexagon Head M3 X 12 PP
-162	30H2748	1	Washer, Lock PP
-163	30H2748	1	Washer, Flat PP
-164	04H0888	1	Pulley, Toner Auger Drive
-165	04H0890	1	Motor Asm, Toner Auger Drive
-166	04H0898	1	Belt, Toner Auger Drive
-167	04H0891	1	Cover, Toner Auger Drive Motor
-168	30H2748	2	Bolt, Hexagon Socket Head M4 X 10 PP

Assembly 10: Developer Hardware



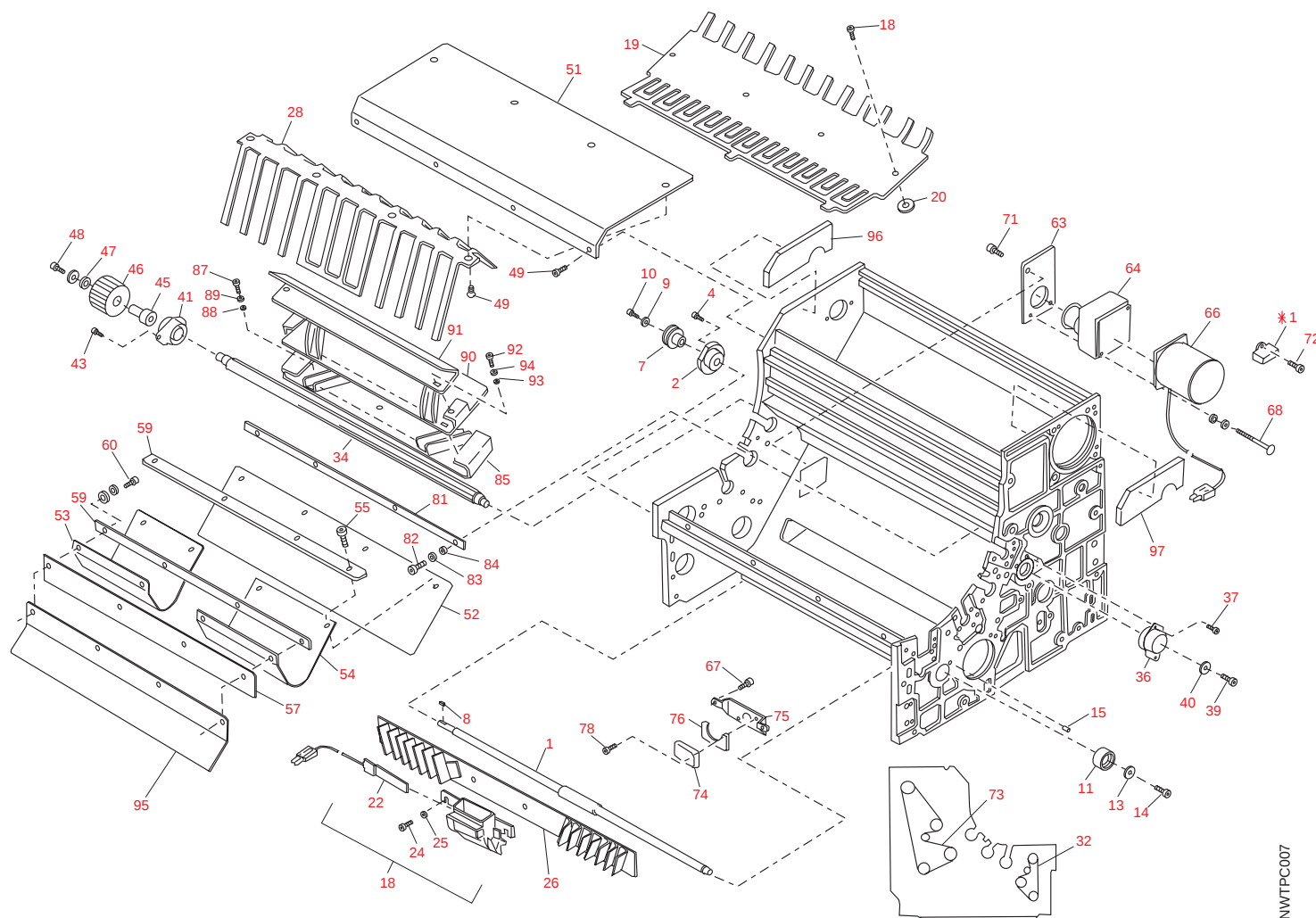
NWTPC007

Asm- Index	Part Number	Units	Description
10-		NP	Developer Hardware (Sheet 1 of 3)
-1	57G6751	1	Roll, Toner Control
-2	45G1895	1	Bearing, Toner Control Asm
-4	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-7	06F0616	1	Pulley, Toner Control Asm
-8	06F0408	1	Key, 3 X 3 X 10 PP
-9	06F0417	1	Washer, VF PP
-10	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-11	53F1843	1	Bearing, Toner Control Asm
-13	06F1158	1	Washer, FP
-14	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-15	88F2582	1	Lock, Bearing
-16	57G4423	1	Control, Toner Asm
-18	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-19	30H2767	1	Plate, Upper Toner Belt
-20	06F0420	4	Washer, Press PP
-22	45G1877	1	Sensor, Toner Control (L101)
-24	06F0404	2	Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP
-25	06F0406	2	Washer, Bolt D4 (brass) PP
-26	57G6658	1	Mixer, Developer (T) Asm (All Except 310 PPM, 324 PPM, 480/600 DPI and 229 PPM duplex)
-28		NP	
-29	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-32	53F1849	1	Belt, Toner Control
-34	57G6754	1	Shaft, Toner Feed
-36	53F1842	1	Flange Housing
-37	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-39	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-40	06F0417	1	Washer PP



Asm- Index	Part Number	Units	Description
10-		NP	Developer Hardware (Sheet 2 of 3)
-41	53F1841	1	Flange and Bearing Asm
-43	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-45	88F1636	1	Shaft, Pulley Asm
-46	53F1847	1	Pulley, Toner Feed
-47	06F0417	1	Washer, Shaft Clamp PP
-48	88F1626	1	Bolt, Hexagon Socket Hd M4 X 38 PP
-49	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-51		NP	
-52	30H6693	1	Plate, Toner Feed
-53	57G4429	1	Seal, Toner Feed Shaft Cover
-54	57G4428	1	Seal, Toner Feed Shaft Cover
-55	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-57	04H1124	1	Scraper, Toner Feed
-59		NP	
-60	06F0404	4	Bolt, Hexagon Socket Hd M4 X 8 (stainless) PP

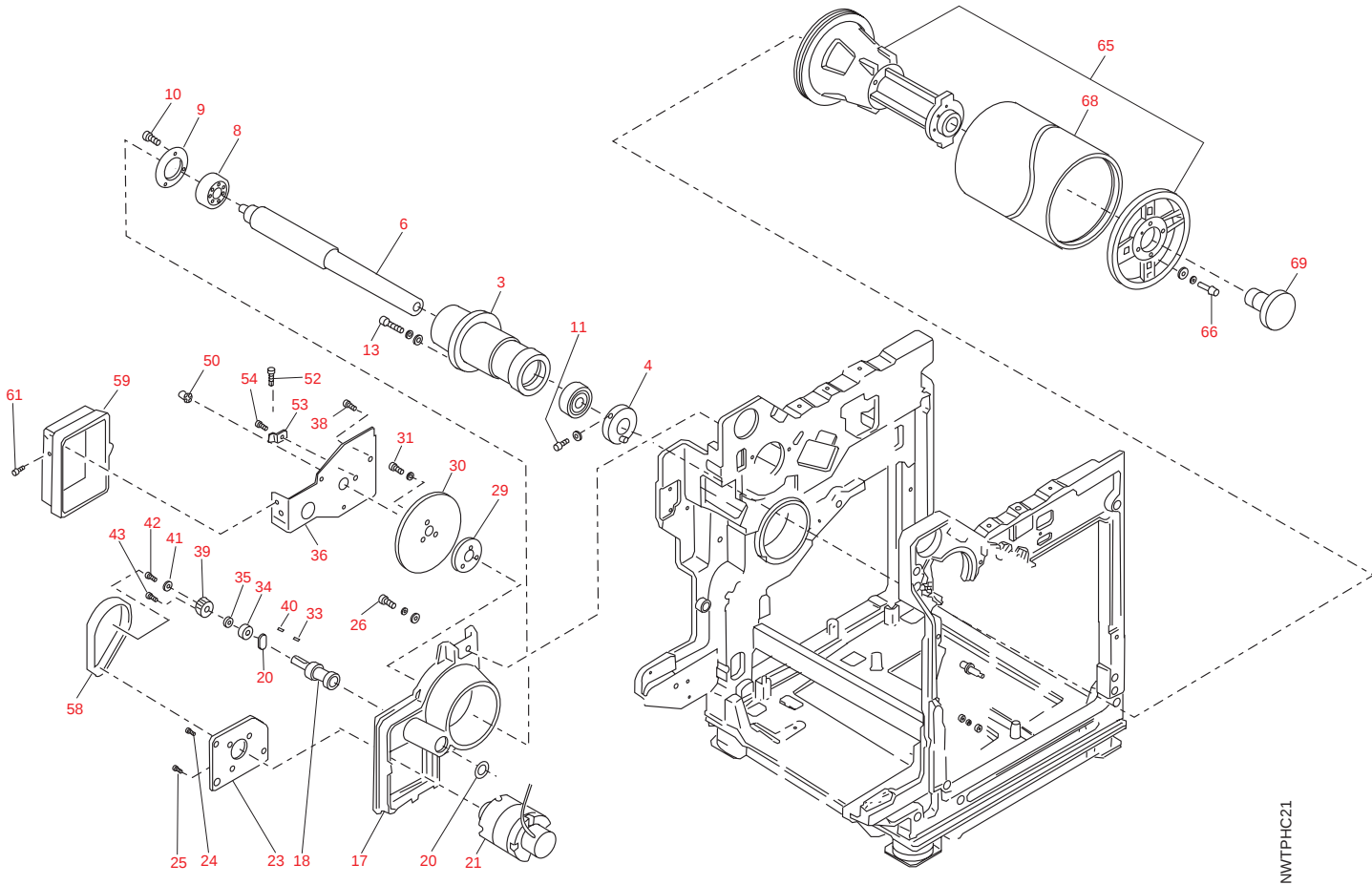
Assembly 10: (continued)



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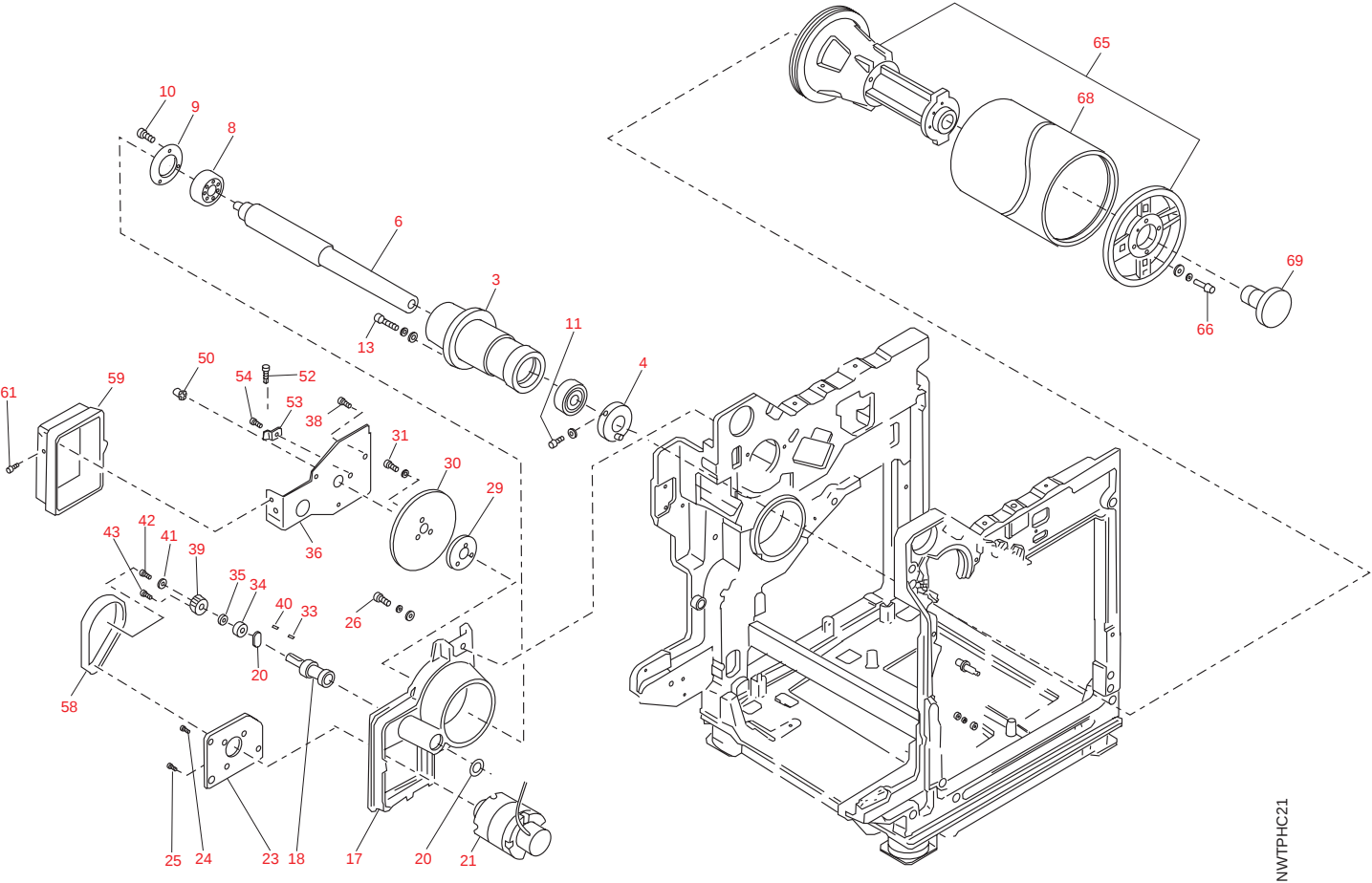
Asm- Index	Part Number	Units	Description
10-		NP	Developer Hardware (Sheet 3 of 3)
-63	57G4426	1	Holder, Toner Feed Motor
-64	45G1900	1	Head, Gear Toner Feed Asm
-66	45G1881	1	Motor, Toner Feed (M102) and Capacitor (C102) Asm
-67	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-68	06F0402	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 60 PP
-71	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-72	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-73	53F1848	1	Belt, Toner Feed
-74	45G1866	1	Sensor, Toner Empty (S106)
-75	57G4425	1	Holder, Toner Empty
-76	88F2598	1	Plate, Toner Empty Beat
-78	88F1626	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 8 PP
-81		NP	
-82	57G4439	4	Bolt, Hexagon Socket Hd M3 X 6 (stainless)
-83	57G4433	4	Washer, Spring D3 (stainless)
-84	06F0406	4	Washer, Bolt D3 (brass) PP
-86	04H1095	1	Plate, Mixing Asm
-87		NP	
-88	06F0406	3	Washer, Bolt D4 (brass) PP
-89	06F0405	3	Washer, Spring D4 PP
-90	04H1094	1	Plate, Mixing U2 Asm
-91	04H1096	1	Plate, Mixing U3
-92	06F0404	4	Screw, Phillips Pan Hd M4 X 8 (brass) PP
-93	06F0406	4	Washer, D4 PP
-94	06F0405	4	Washer, Spring D4 (stainless) PP
-95	04H1093	1	Plate, TF Protector
-96	24H8057	1	Seal, Toner Hopper Rear
-97	24H8058	1	Seal, Toner Hopper Front

Assembly 11: Photoconductor Drum Hardware



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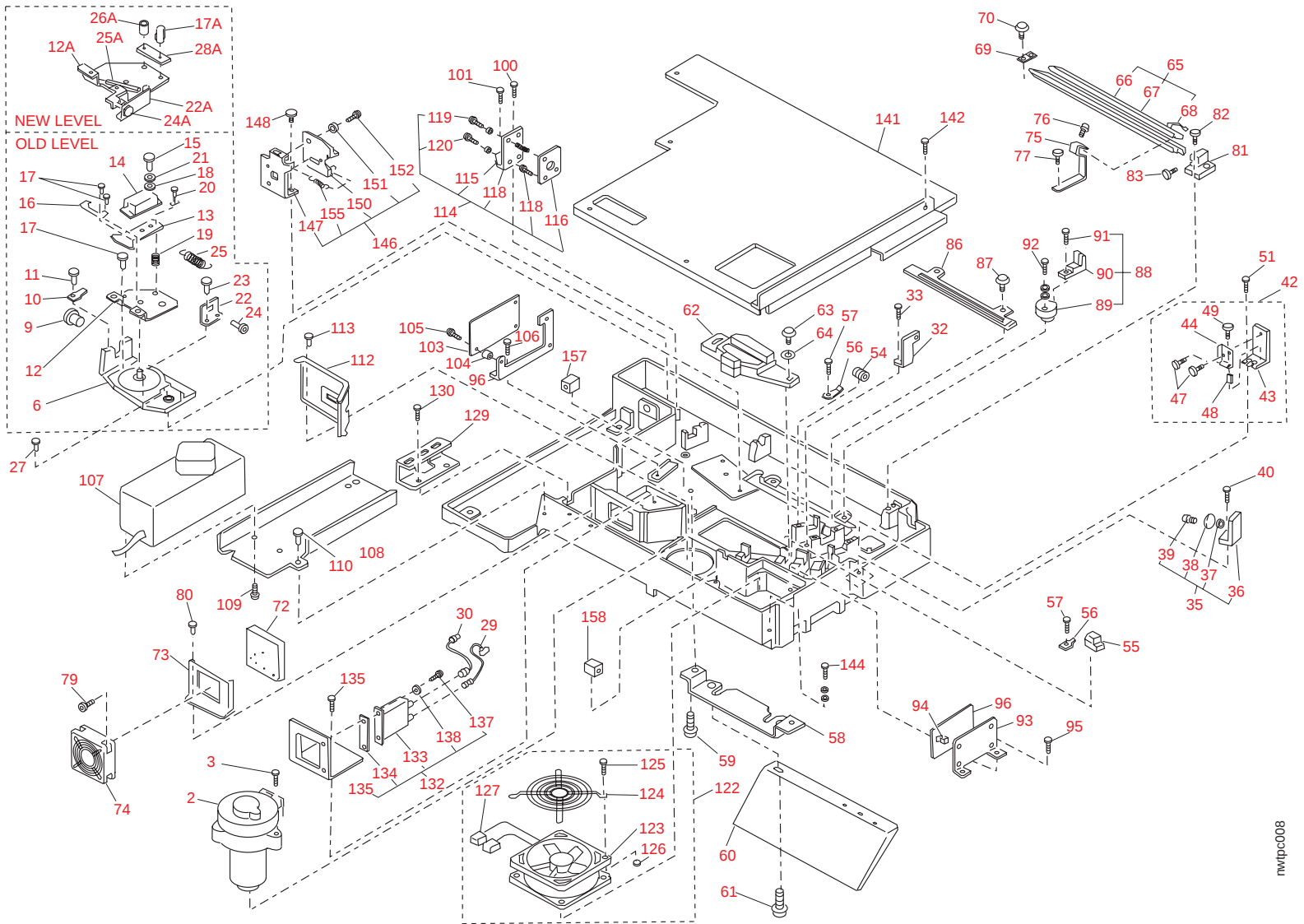
Asm- Index	Part Number	Units	Description
11-		NP	Photoconductor Drum Hardware (Sheet 1 of 2)
-3	06F0519	1	Holder, Shaft
-4	06F0518	1	Clamp, Asm
-6	06F0517	1	Shaft, Drum
-8	06F0038	2	Bearing, Ball
-9	06F0516	1	Support, Ball Bearing
-10	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-11	06F0414	1	Bolt, Hexagon Socket Hd M6 X 20 PP
-13	06F0414	3	Bolt, Hexagon Socket Hd M8 X 30 PP
-17	88F2604	1	Drive, Drum Housing
-18	88F2605	1	Shaft, Idler Asm
-20	06F0409	2	Ring, Retaining PP
-21	53F1870	1	Motor, Drum (M107)
-23	88F2606	1	Holder, Motor
-24	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-25	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-26	06F0414	2	Bolt, Hexagon Socket Hd M6 X 20 PP
-29	06F0512	1	Spacer, Drum Gear
-30	88F2607	1	Gear, Drum Drive
-31	06F0403	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 35 PP
-33	06F0408	1	Key, 4 X 4 X 10 PP
-34	88F2608	1	Gear, Idler
-35	06F0525	1	Spacer, Idler
-36	88F2609	1	Cover, Drum Gear Asm
-38	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-39	06F0523	1	Pulley, Idler
-40	06F0408	1	Key, 4 X 4 X 10 PP
-41	06F0420	1	Washer, Press PP
-42	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-43		NP	



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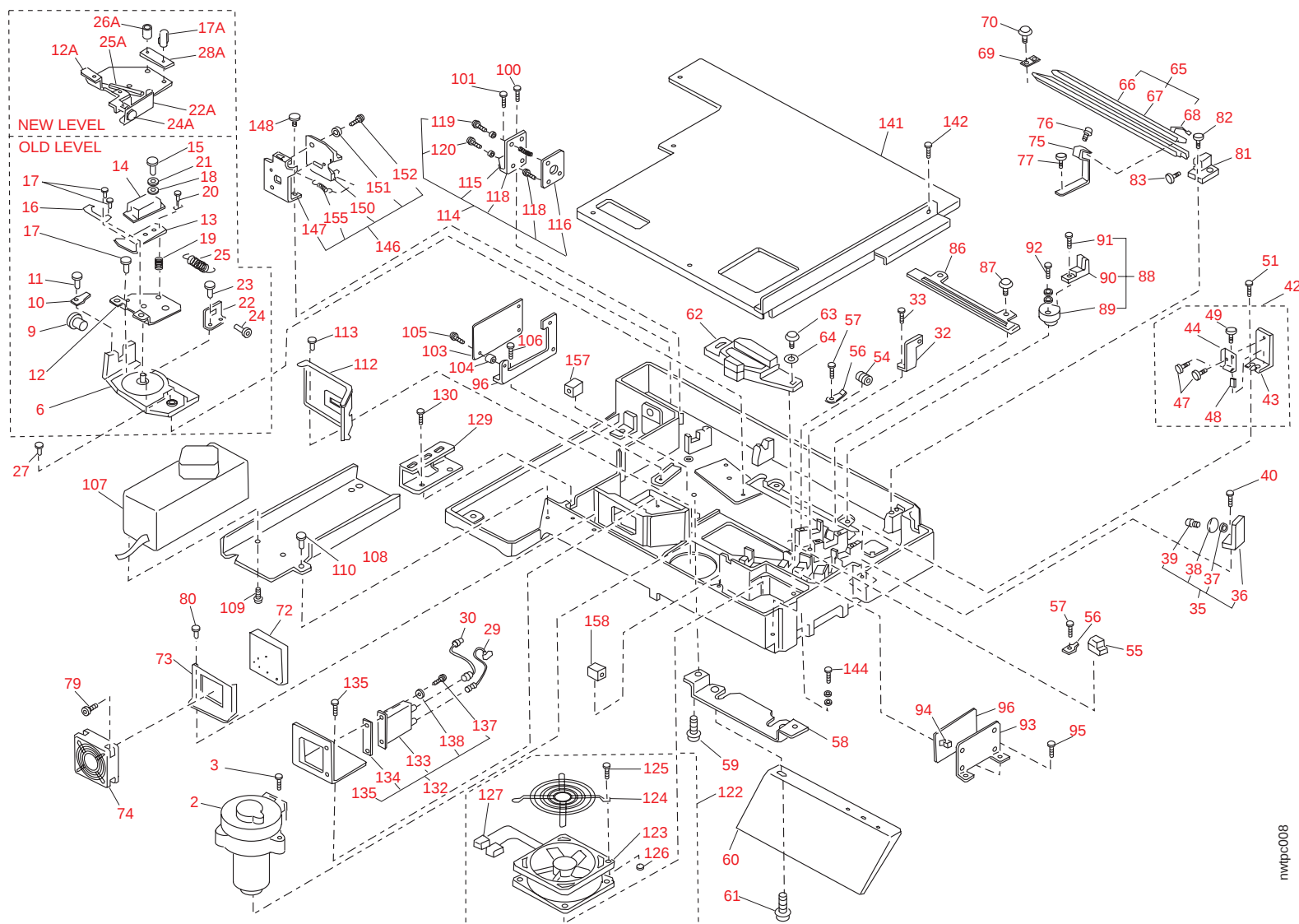
Asm- Index	Part Number	Units	Description
11-		NP	Photoconductor Drum Hardware (Sheet 2 of 2)
-50	88F2610	1	Shaft
-52	06F0081	1	Brush, Carbon
-53	88F2611	1	Holder, Brush
-54	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-58	06F0072	1	Belt, Drum Drive
-59	88F2612	1	Cover, Drum Belt Asm
-61	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-65	57G6761	1	Hubs, Drum Asm
-66	06F0414	4	Bolt, Hexagon Socket Hd M6 X 25 PP
-68	57G6461	1	Drum, PC (All except 310 PPM and 324 PPM)
-68	90H1732	1	Drum, PC (310 PPM and 324 PPM only)
-69	88F2613	1	Knob, Drum Asm

Assembly 12: Printhead



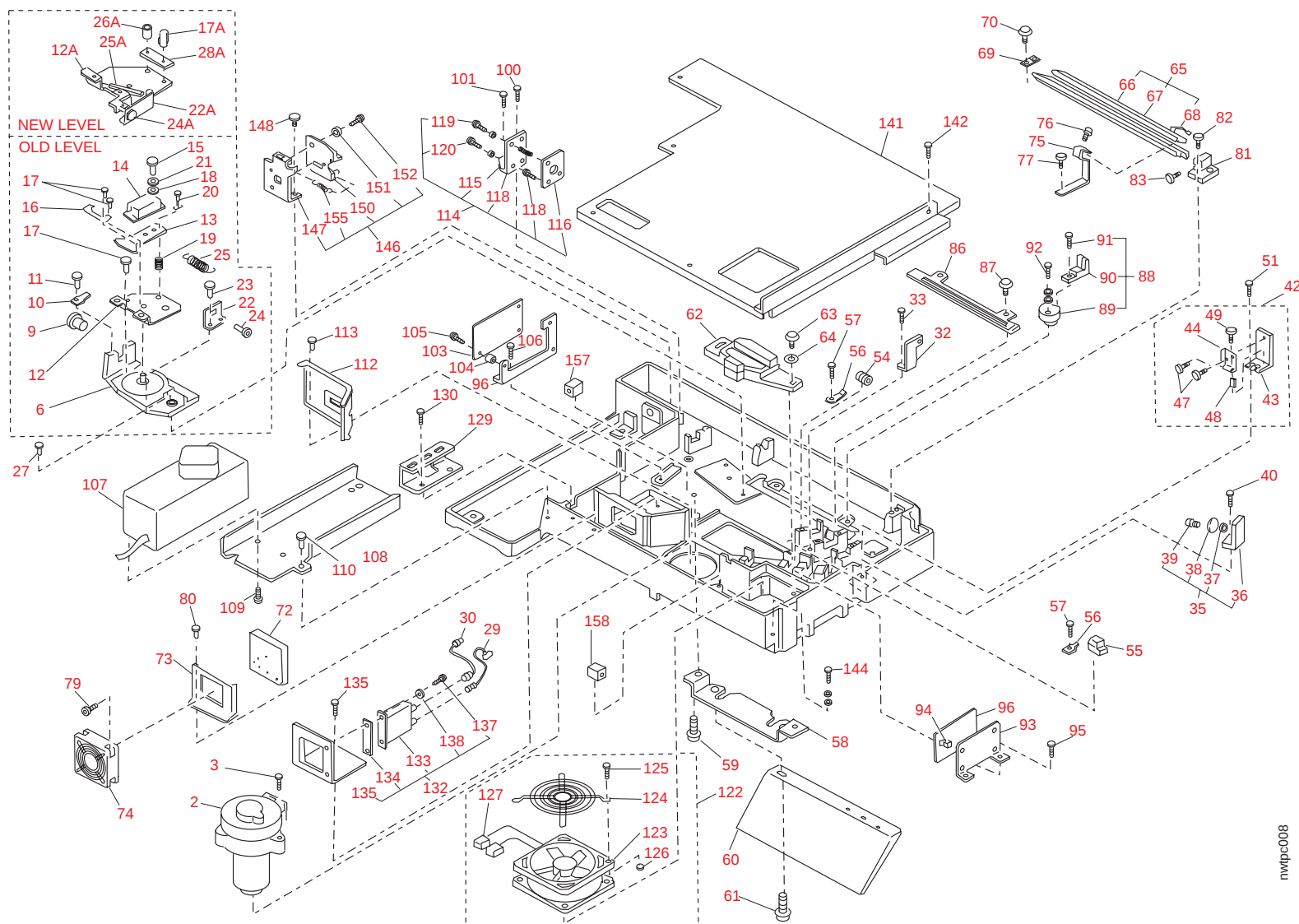
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Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 1 of 6)
-2	57G6409	1	Motor, Mirror M201
-3	06F0411	3	Screw, Phillips Pan Hd M4 X 40 with Star Wshr & Wshr PP
-5	57G6765	1	Adjuster, Beam
-6		NP	
-9	88F2617	1	Lens, L2
-10	88F1654	1	Clamp, Lens
-11	88F1626	1	Bolt, Hexagon Socket Hd M5 X 10 with Star Wshr & Wshr PP
-12	88F2618	1	Holder, Modulator AO
-12A	04H0368	1	Holder, Modulator AO
-13	88F2619	1	Table, Modulator AO
-14	53F1858	1	AO Modulator (Single-beam) (AM201)
-15	88F1626	2	Bolt, Hexagon Socket Hd M3 X 10 PP
-16	88F2620	1	Hinge
-17	88F0415	6	Bolt, Hexagon Socket Hd M4 X 12 with Star Wshr & Wshr PP
-17A	88F0415	1	Bolt, Hexagon Socket Hd M4 X 12 with Star Wshr & Wshr PP
-18	88F2818	2	Washer, Bolt D3
-19	88F2621	1	Spring, Compression
-20		NP	
-21	06F0405	2	Washer, Spring D3 PP
-22	88F2622	1	Holder, Modulator AO
-22A	04H0369	1	Holder, Modulator AO
-23	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-24	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-24A	04H0370	1	Thumbscrew M4 X 16 PP
-25	88F2623	1	Spring, Extension
-25A	04H0371	1	Spring, Extension
-26A	30H6509	1	Spring, Clamp PB
-27	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP
-28A	30H6508	1	Holder, AO Lock
-29	57G6768	1	Cable, AO Modulator
-30	57G6769	1	Cable, AO Driver



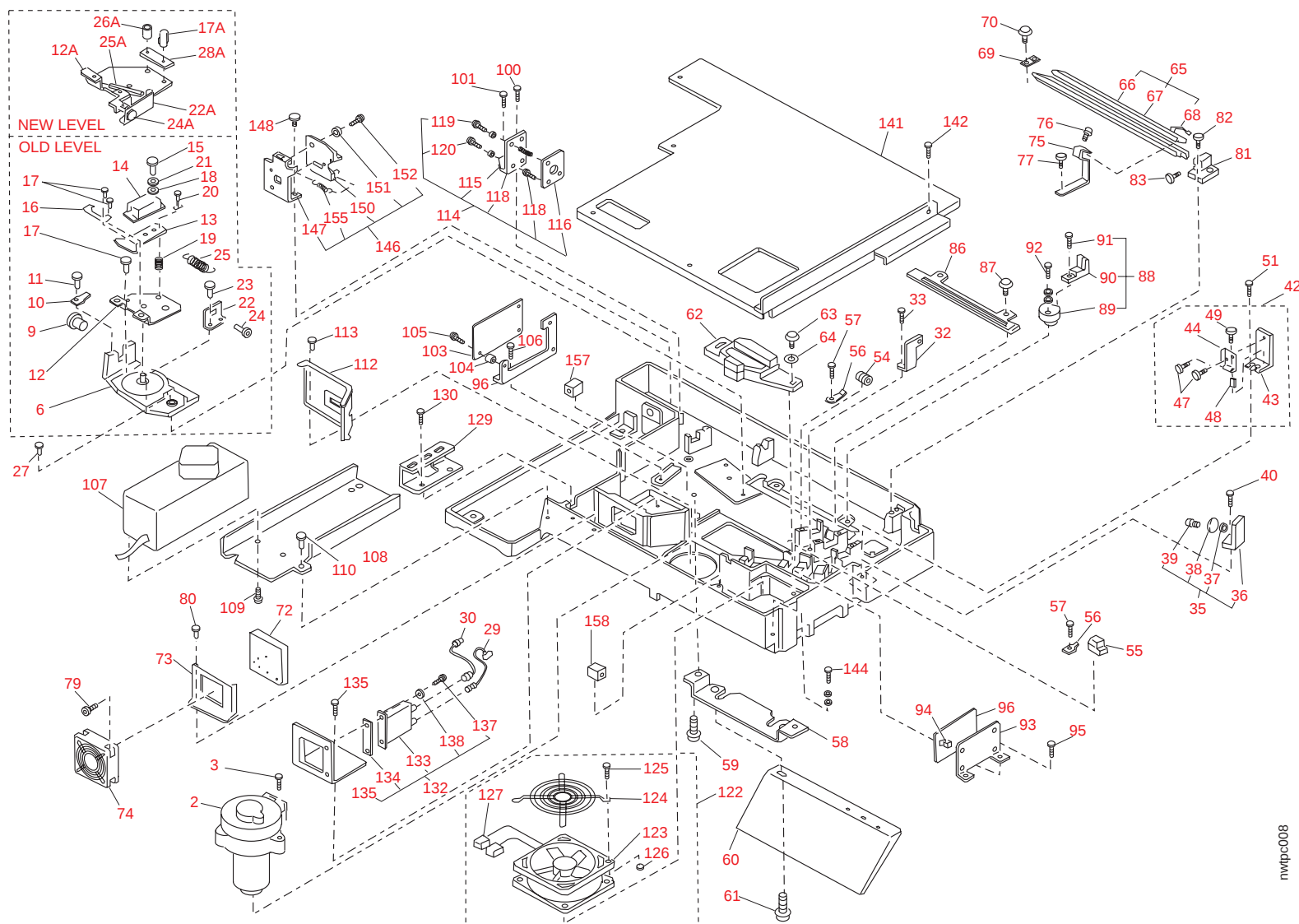
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Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 2 of 6)
-32		NP	Aperture
-33	06F0415	1	Bolt, Hexagon Socket Hd M5 X 12 with Star Wshr & Wshr PP
-35	57G6654	1	Mirror, 2 Asm
-36	57G6655	1	Stand, Mirror 2
-37	88F2629	1	Spring, Mirror 2
-38	57G6656	1	Plate, Mirror 2
-39	88F2631	3	Screw, Adjust
-40	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-42	57G6771	1	Mirror, Beam Detect Asm
-43	88F2633	1	Stand, Beam Detect Mirror
-44		NP	
-47	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-48	88F2636	1	Spring, Compression
-49	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 20 PP
-51	06F0415	2	Bolt, Hexagon Socket Hd M5 X 20 with Star Wshr & Wshr PP
-54	57G6773	1	Lens, L1 Asm
-55	57G6774	1	Lens, Cylindrical Asm (CYL1)



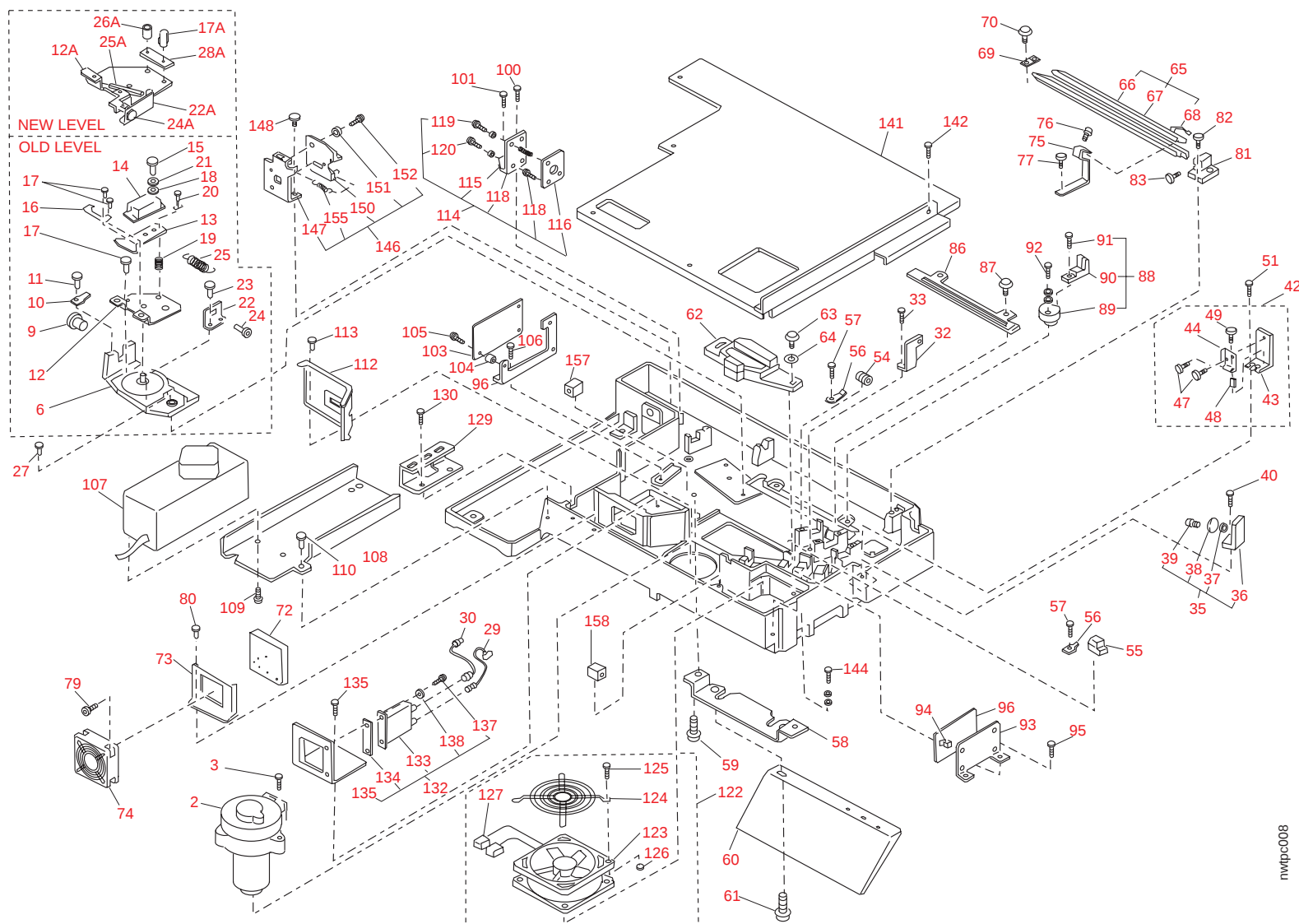
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Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 3 of 6)
-56	88F1654	3	Clamp, Lens
-57	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-58		NP	
-59	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-60		NP	
-61	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-62	57G6775	1	Lens, F-theta
-63	06F0403	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 20 PP
-64	06F0420	2	Washer, Press PP
-65	88F2643	1	Mirror, Return Asm
-66	88F2644	1	Holder, Return Mirror
-67	88F2645	1	Mirror, Return
-68	88F2646	2	Spring, Return Mirror
-69	88F2647	1	Clamp, Return Mirror
-70	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-72	53F1862	1	Filter
-73	88F2648	1	Base, Fan
-74	04H0822	1	Fan, Printhead Pressurizing Asm (B202)
-75	88F3377	1	Mirror, Tool
-76	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-77	06F0403	1	Bolt, Hexagon Socket Hd M4 X 20 PP
-79	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-80	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-81	88F3389	1	Holder, Return Mirror
-82	06F0415	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-83	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 16 PP
-86		NP	
-87	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP



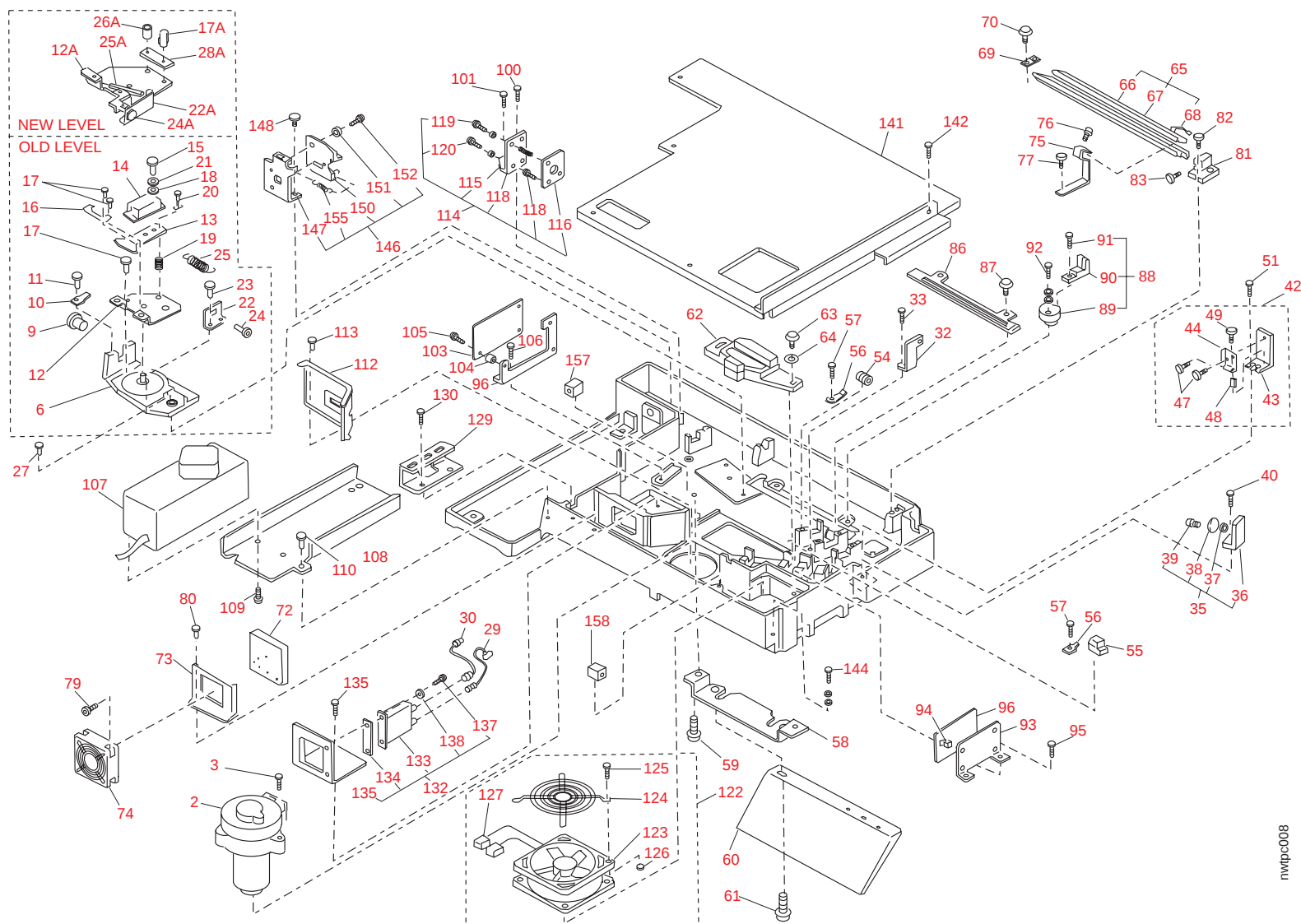
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Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 4 of 6)
-88		NP	
-89		NP	
-90	57G6779	1	Mirror, Interrupt
-91	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 10 PP
-92	06F0403	1	Bolt, Hexagon Socket Hd M4 X 30 PP
-93		NP	
-94	88F1630	4	Holder, VI111 Mounting
-95	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-96	57G4358	1	Card, Printhead Interface (VI111) (Single-beam)
-98	57G6781	1	Holder, BD121
-100	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 20 PP
-101	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP
-103	45G1863	1	Card, Beam Detect (BD121) (Single-beam)
-104	06F0957	3	Collar
-105	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-106	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-107	49G8819	1	Laser Package Asm
-108	57G6629	1	Holder, Laser 2U



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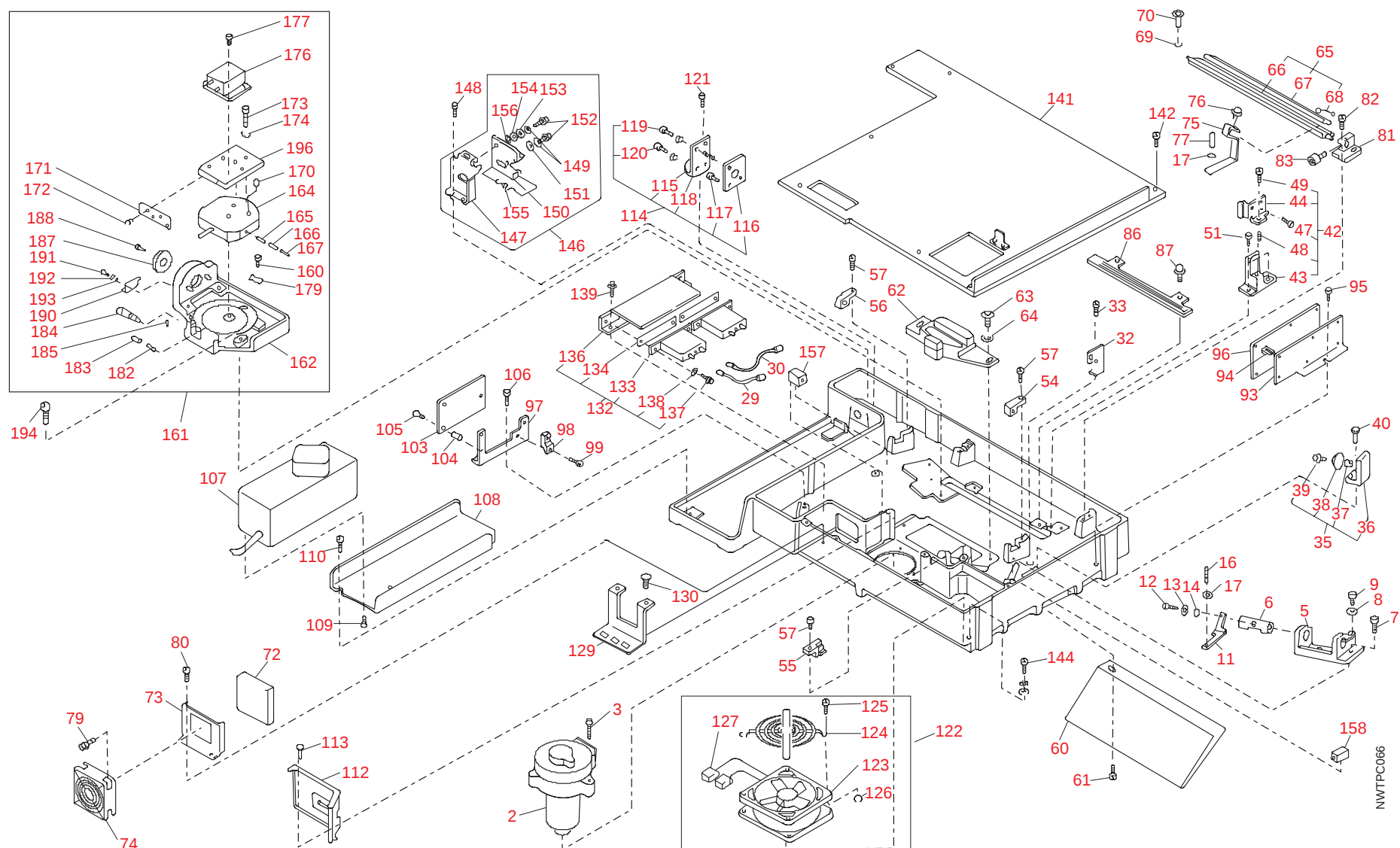
Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 5 of 6)
-109	06F0412	3	Screw, Phillips Flat Hd M5 X 12 PP
-110	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-112		NP	
-113	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-114		NP	Mirror, M1 Asm
-115		NP	
-116		NP	
-117		NP	
-118	88F2848	3	Spring, Compression
-119	06F0403	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-120	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-122		NP	
-123	53F1860	1	Fan, Rear Printhead (B201)
-124	06F0569	1	Guard, B201 Finger
-125	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-126	06F0407	2	Nut, M3 PP
-127		NP	
-129		NP	
-130	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-132		NP	
-133	53F1859	2	Driver, AO (AM202)
-134	06F0637	1	Sheet, Driver Insulating
-135		NP	
-137	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-138	06F0635	2	Washer, Insulating
-139	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP



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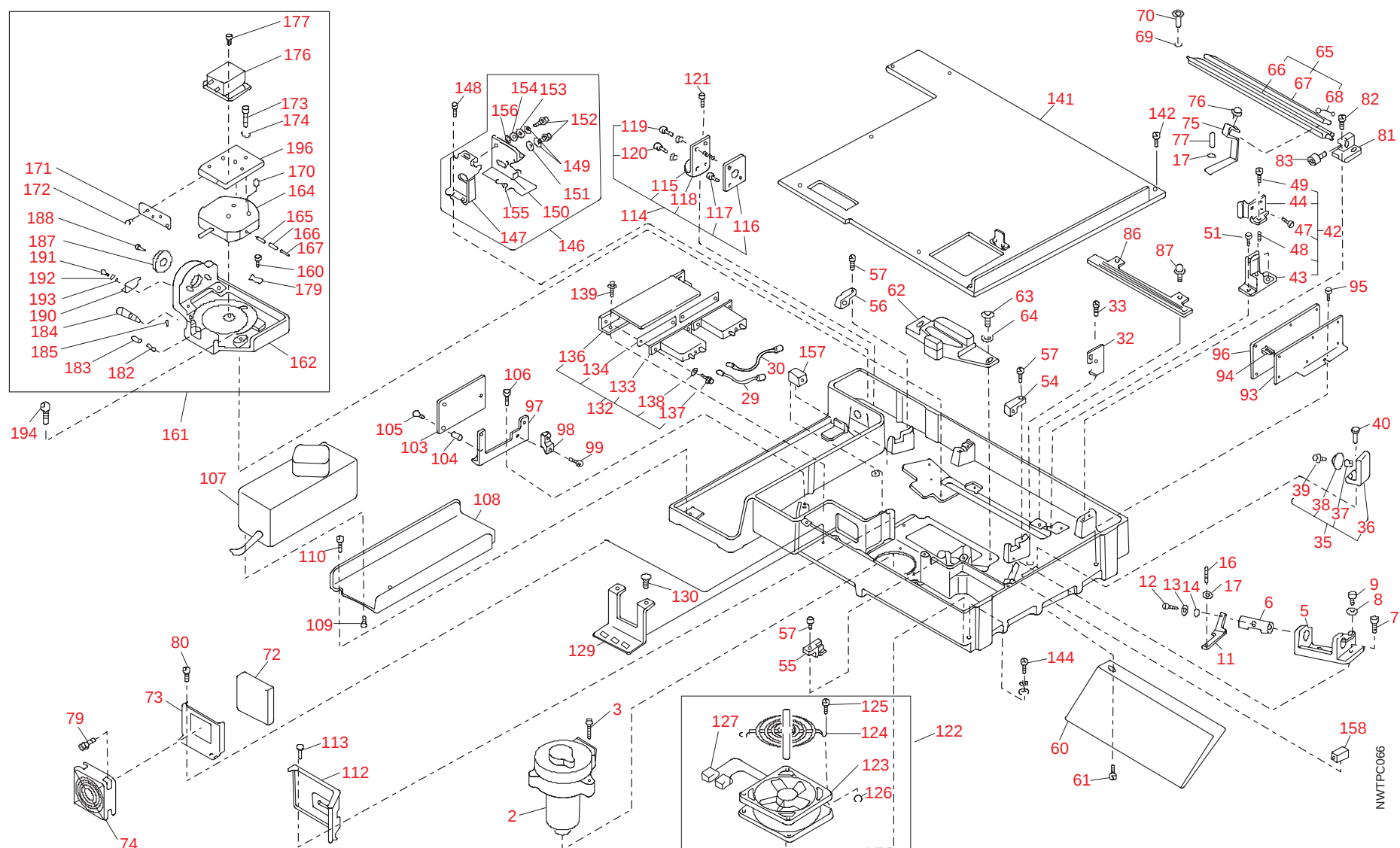
Asm- Index	Part Number	Units	Description
12-			Printhead - Single-Beam (Sheet 6 of 6)
-141		NP	
-142	06F0411	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-144	06F0414	4	Bolt, Hexagon Socket Hd M8 X 30 PP
-146		NP	
-147		NP	
-148	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-150		NP	
-151	88F2662	2	Holder, Laser Safety Filter Lens
-152	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-155	88F3440	1	Spring, Extension
-157	88F3390	2	Ferrite Bead
-158	88F3391	1	Ferrite Bead
-159	57G6570	1	Ferrite Bead (Coax)

Assembly 12: (continued)



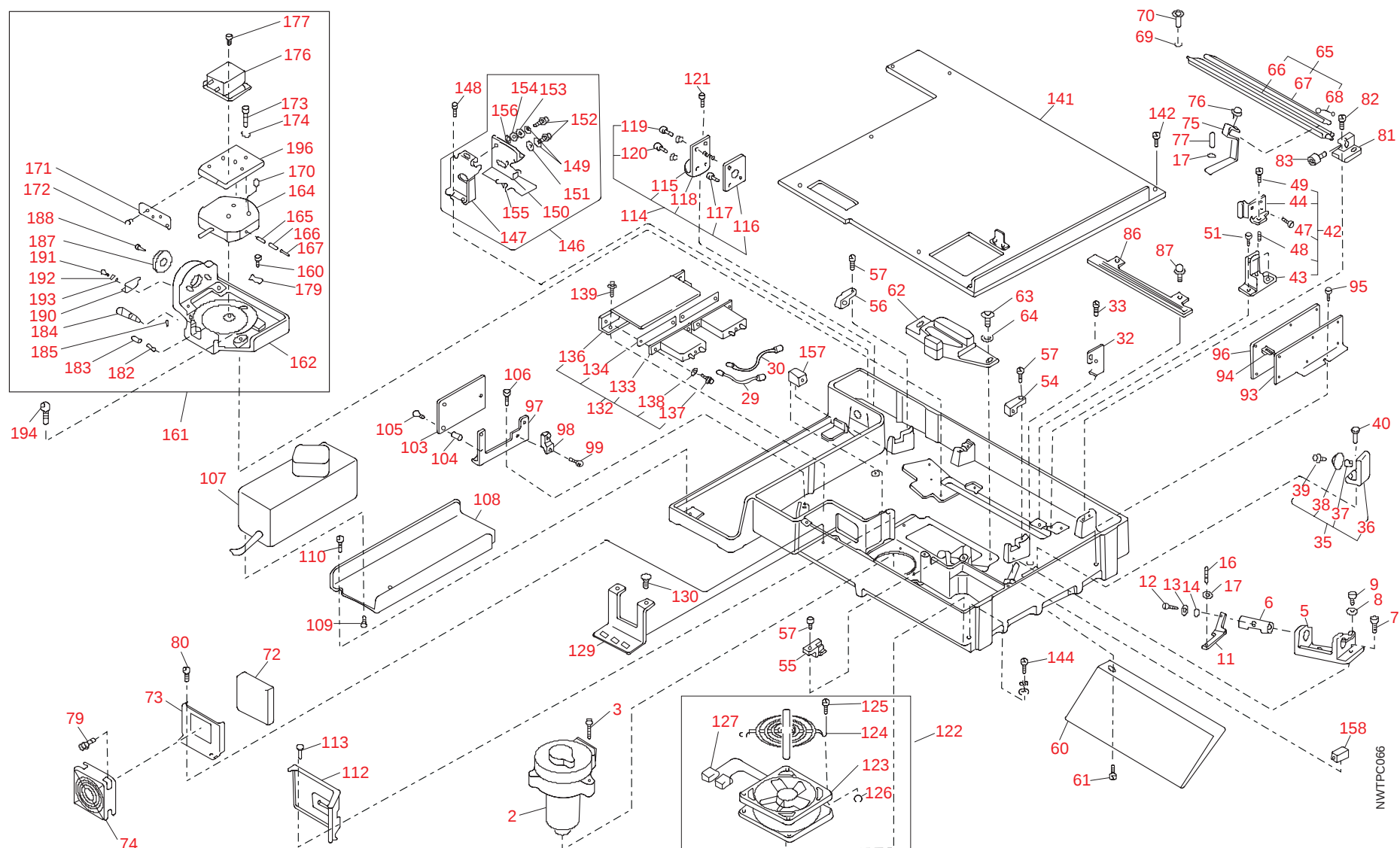
Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 1 of 7)
-2T	04H0845	1	Motor, Mirror M201
-3T	06F0411	3	Screw, Phillips Pan Hd M4 X 40 with Star Wshr & Wshr PP
-5T		NP	
-6T	04H0829	1	Prism Asm, Dove
-7T	06F0415	2	Bolt, Hexagon Socket Hd M5 X 20 with Star Wshr & Wshr PP
-8T	06F0406	1	Washer, D4 PP
-9T	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-11T	08H7670	1	Lever, Adjusting, Dove Prism
-12T	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP
-13T	06F0405	1	Washer, Spring D4 PP
-14T	06F0405	1	Washer D4 PP
-16T	06F0416	1	Set Screw, Hexagon Socket Hd M4 X 20 PP
-17T	06F0407	2	Nut, Lock M4 PP
-29T	30H3157	2	Cable, AO Modulator
-30T	30H6737	2	Cable, AO Driver
-32T	08H7673	1	Aperture
-33T	06F0415	1	Bolt, Hexagon Socket Hd M5 X 12 with Star Wshr & Wshr PP
-35T	04H0801	1	Mirror, M2 Asm
-36T	57G6655	1	Stand, Mirror 2
-37T	88F2629	1	Spring, Mirror 2
-38T	57G6656	1	Plate, Mirror 2
-39T	88F2631	3	Screw, Adjust
-40T	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-42T	04H0802	1	Mirror, Beam Detect Asm
-43T	88F2633	1	Stand, Beam Detect Mirror
-44T	08H7674	1	Holder, Beam Detect Mirror
-47T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-48T	88F2636	1	Spring, Compression
-49T	06F0403	1	Bolt, Hexagon Socket Hd with Star Wshr M3 X 20 PP
-51T	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP

Assembly 12: (continued)



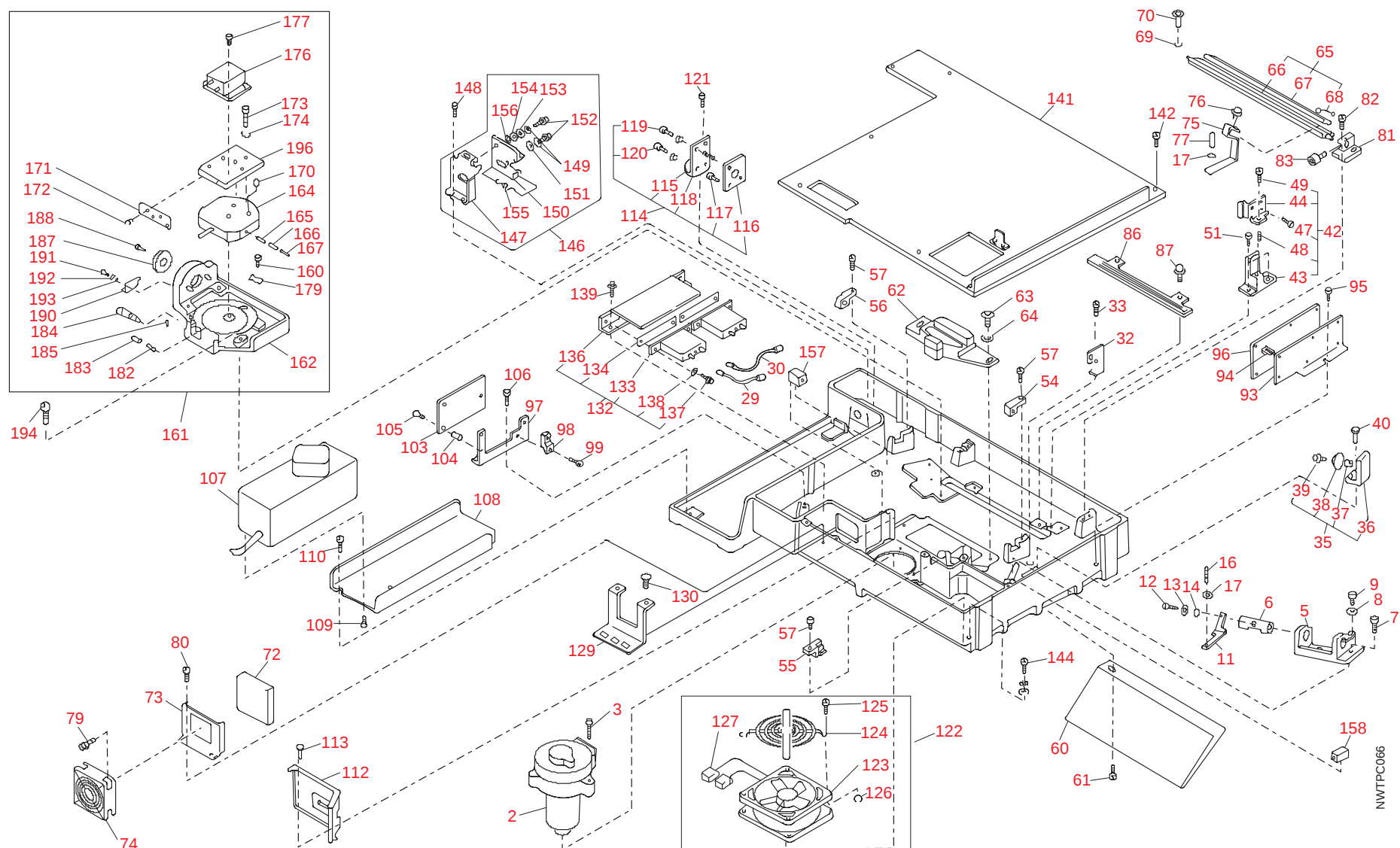
Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 2 of 7)
-54T	08H7675	1	Lens, L1 Asm
-55T	08H7676	1	Lens, Cylinder CYL1
-56T	04H0847	1	Prism, Wollaston
-57T	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP
-60T		NP	
-61T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-62T	04H0810	1	Lens, F-theta
-63T	06F0403	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 20 PP
-64T	06F0420	2	Washer, Press PP
-65T	04H0803	1	Mirror, Return Asm
-66T	88F2644	1	Holder, Return Mirror
-67T	88F2645	1	Mirror, Return
-68T	88F2646	2	Spring, Return Mirror
-69T	88F2647	1	Clamp, Return Mirror

Assembly 12: (continued)



Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 3 of 7)
-70T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-72T	04H0823	1	Filter
-73T	88F2648	1	Base, Fan
-74T	04H0822	1	Fan, Printhead Pressurizing Asm (B202)
-75T	04H0805	1	Lever, Return Mirror Adjusting
-76T	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-77T	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-79T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-80T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-81T	88F3389	1	Holder, Return Mirror
-82T	06F0415	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-83T	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 16 PP
-86T	30H6727	1	Shutter, Beam
-87T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-93T	30H6728	1	Plate, VI141 Card Mounting
-94T	30H6696	6	Clip, VI141 Card Mounting
-95T	06F0411	1	Screw, Hexagon Hd with Star Wshr & Wshr M4 X 12 PP
-96T	04H0769	1	Card, Printhead Interface (VI141)
-97T	04H0812	1	Holder, Beam Detect Sensor
-98T	57G6781	1	Holder, BD132
-99T	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-103T	30H6867	1	Card, Beam Detect (BD132)
-104T	06F0957	3	Collar
-105T	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-106T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-107T	30H2786	1	Laser Package Asm (20 MW)
-108T	04H0820	1	Holder, Laser
-109T	06F0412	3	Screw, Phillips Flat Hd M5 X 12 PP
-110T	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP

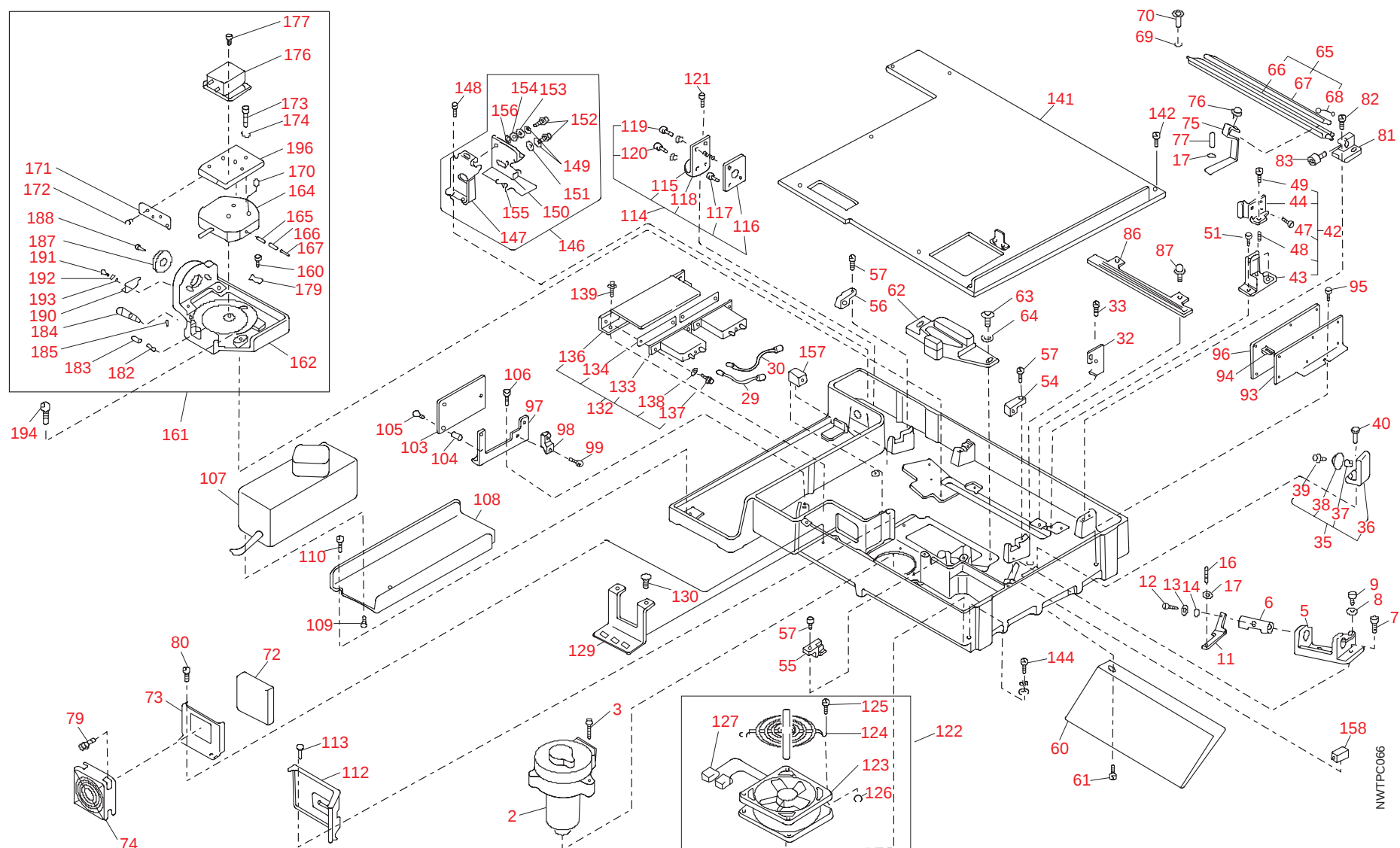
Assembly 12: (continued)



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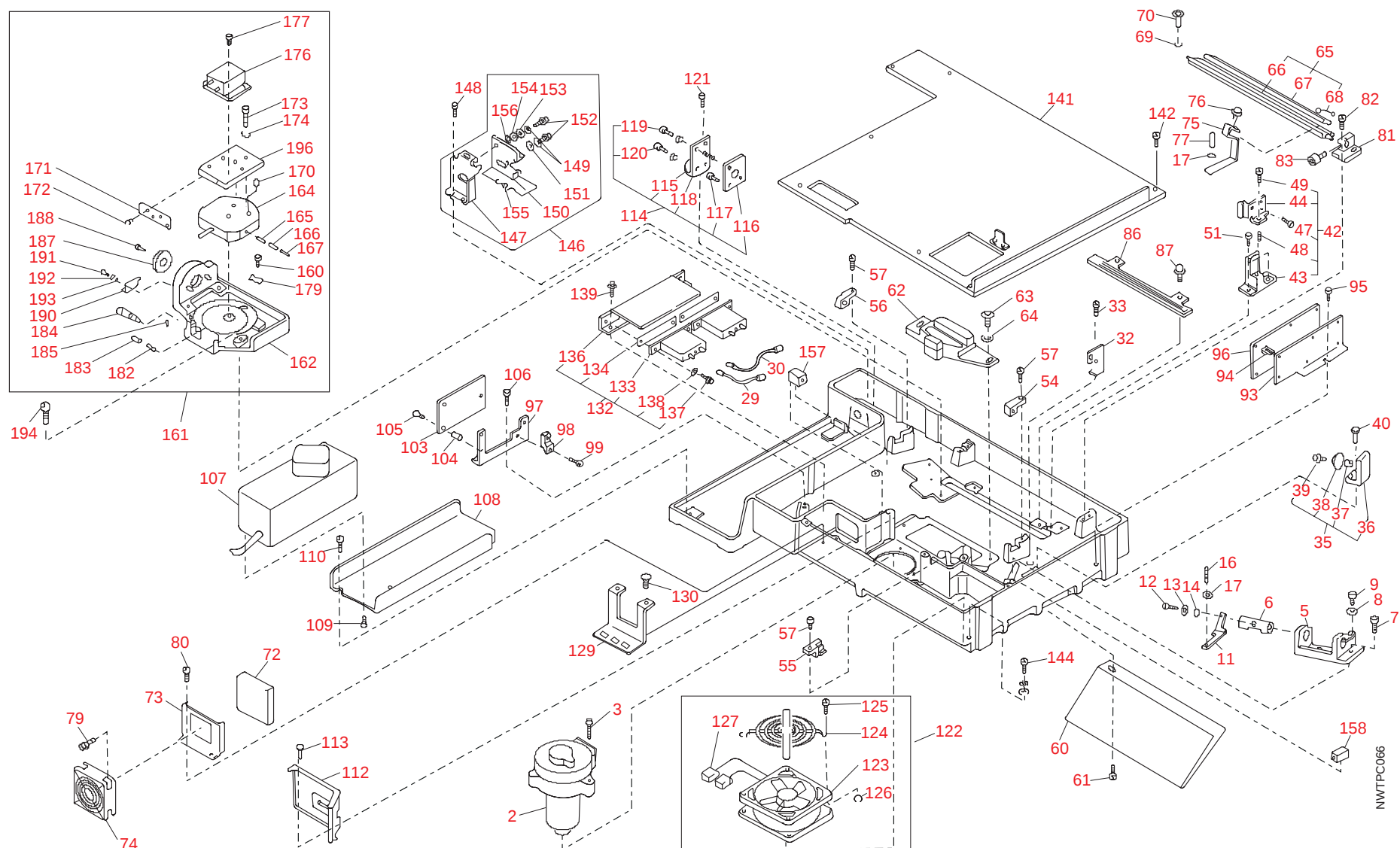
Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 4 of 7)
-112T		NP	
-113T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-114T		NP	Mirror, M1 Asm
-115T		NP	
-116T		NP	
-117T		NP	
-118T	88F2848	3	Spring, Compression
-119T	06F0403	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-120T	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-121T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-122T		NP	
-123T	53F1860	1	Fan, Front Printhead (B201)
-124T	06F0569	1	Guard, B201 Finger
-125T	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-126T	06F0407	2	Nut, M3 PP
-127T		NP	
-129T		NP	
-130T	06F0412	2	Screw, Phillips Flat Hd M4 X 12 PP

Assembly 12: (continued)



Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 5 of 7)
-132T		NP	
-133T	24H7996	2	Driver, AO (AM202 and AM203)
-134T	06F0637	2	Sheet, Driver Insulating
-136T	30H6734	1	Holder, AO Driver
-138T	06F0635	4	Washer, Insulating
-139T	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-141T		NP	
-142T	06F0411	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-144T	06F0414	6	Bolt, Hexagon Socket Hd M8 X 30 PP
-146T	04H0807	1	Stand, Laser Filter Asm
-147T		NP	
-148T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-149T	06F0405	2	Washer, D4 PP
-150T		NP	
-151T	88F2662	1	Holder, Laser Safety Filter Lens
-152T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-153T		NP	
-154T	06F0417	1	Washer, Wave PP
-155T	88F3440	1	Spring, Extension
-156T		NP	
-157T	88F3390	2	Ferrite Bead
-158T	88F3391	1	Ferrite Bead

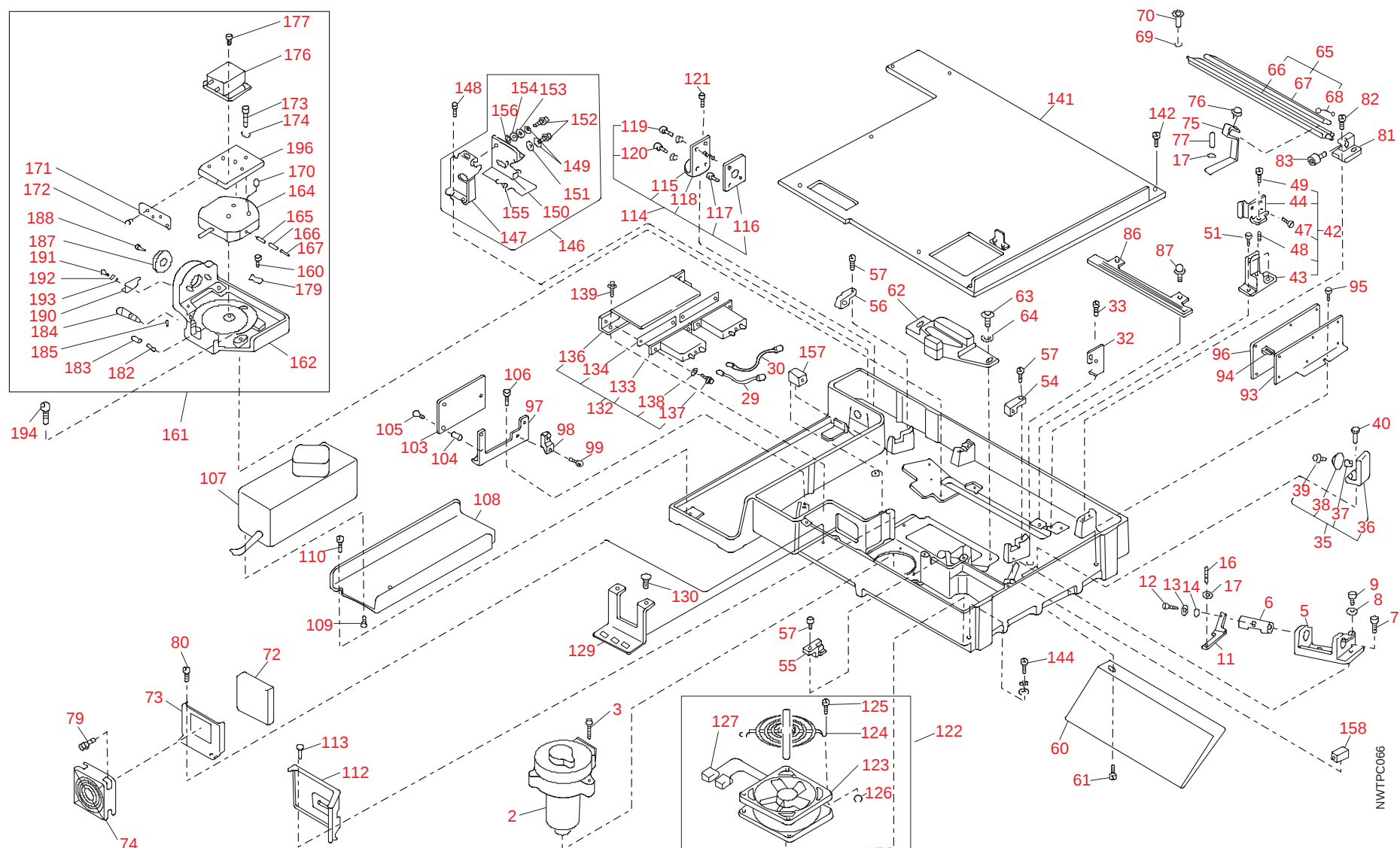
Assembly 12: (continued)



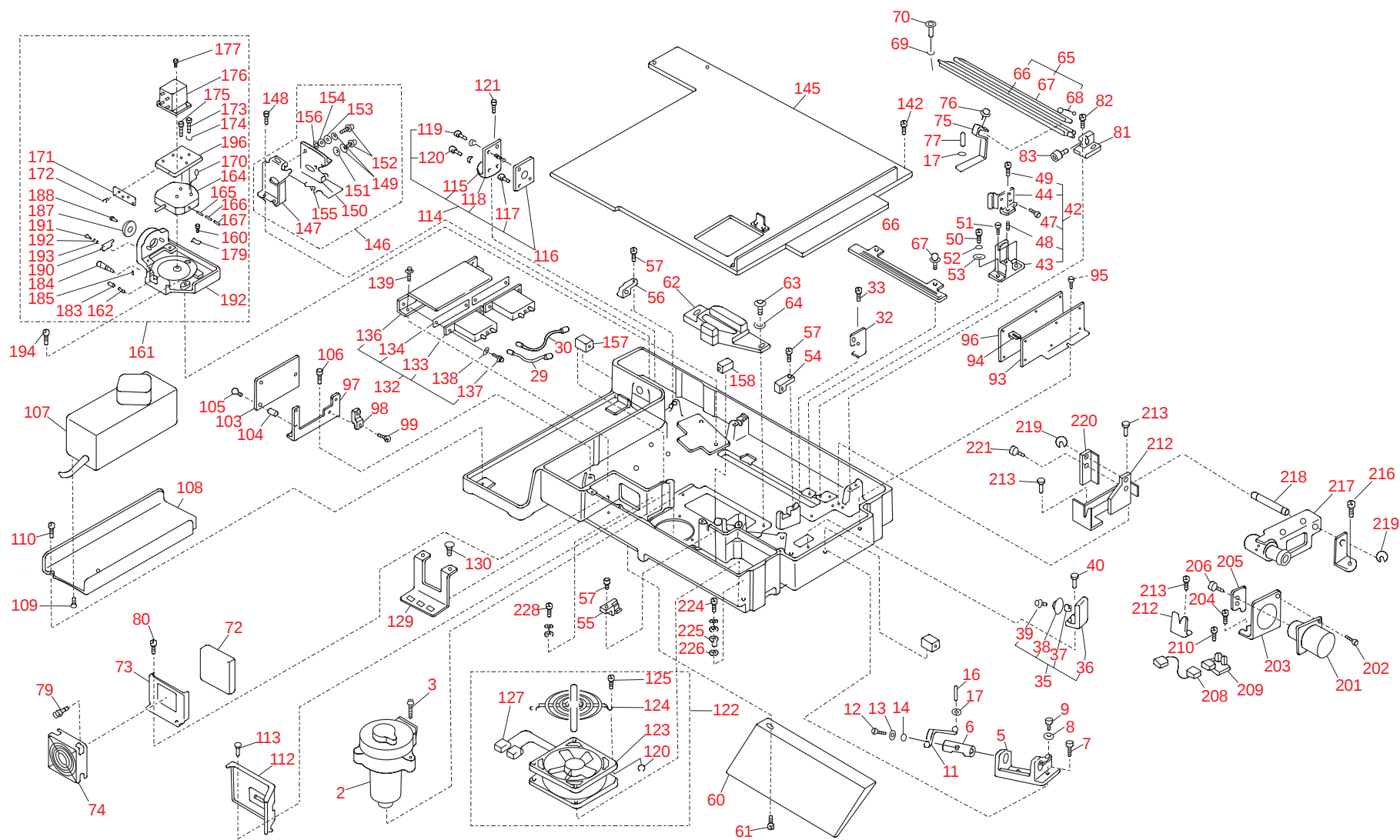
NWTPC066

Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 6 of 7)
-161T		NP	
-162T	04H0788	1	Plate, AO Modulator Base
-164T	04H0789	1	Plate, Circle
-165T	04H0790	1	Chip
-166T	04H0791	1	Spring, AO Adjust
-167T	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-169T	04H0792	1	Plate, Taper
-170T	04H0793	2	Spring, AO
-171T	04H0794	1	Spring, Hinge
-172T	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-173T	30H6698	1	Screw, Adjust
-174T	06F0405	1	Washer, D4 PP

Assembly 12: (continued)

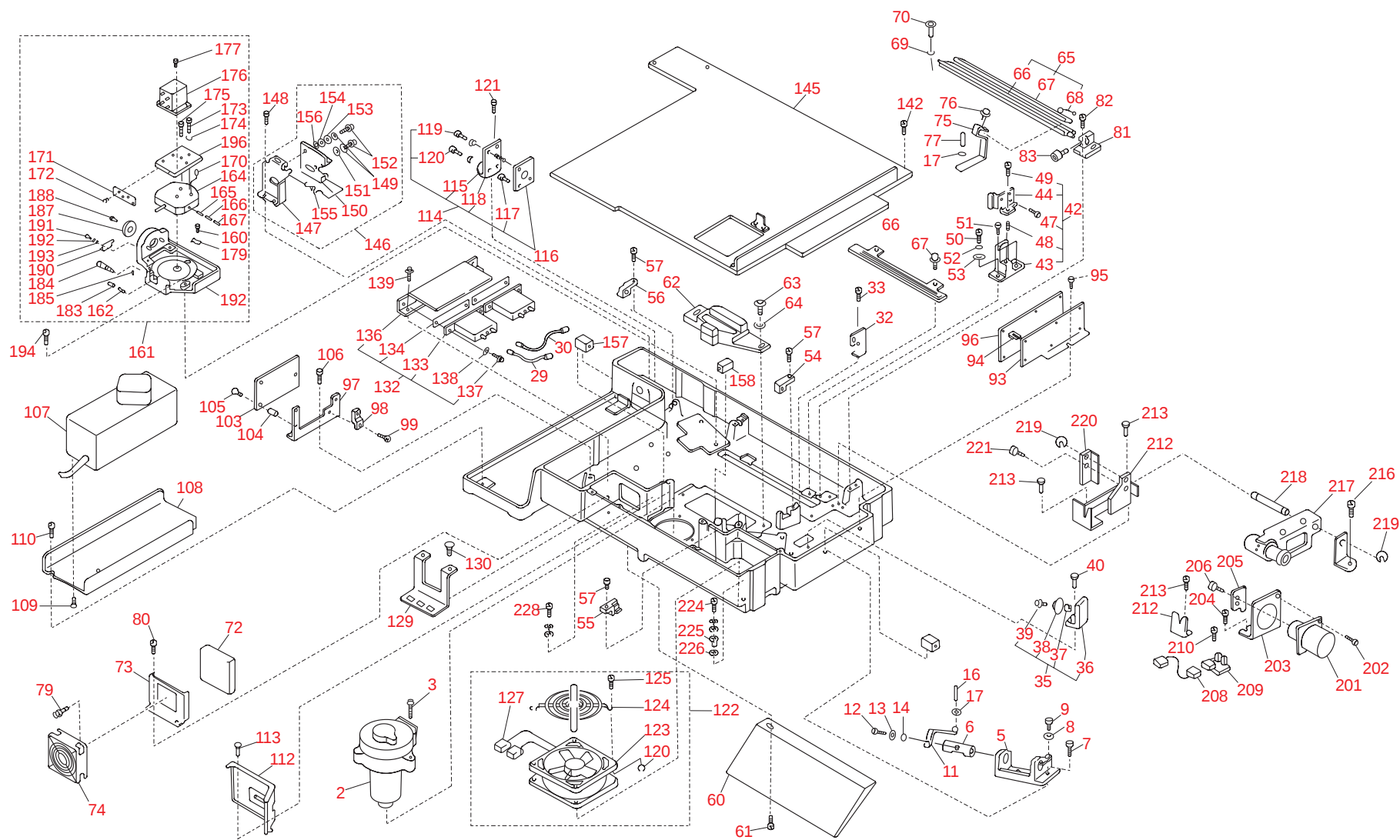


Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240 (Sheet 7 of 7)
-176T	24H8041	1	AO Modulator AM201 (Two-beam 240)
-177T	06F0403	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M3 X 8 PP
-179T	04H0796	2	Plate, Rise
-180T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182T	04H0797	2	Spring, FT
-183T	06F0669	1	Pin, D6 X 12 PP
-184T	04H0798	1	Micro Head
-185T	88F1626	1	Screw, Set, Hexagon Socket Hd M4 X 8 PP
-187T	04H0799	1	Lens, L2 Asm
-188T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-190T		NP	
-191T	30H6700	1	Screw, Shoulder
-192T	06F0417	1	Washer, Wave PP
-193T	06F0405	1	Washer D6 PP
-194T	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP



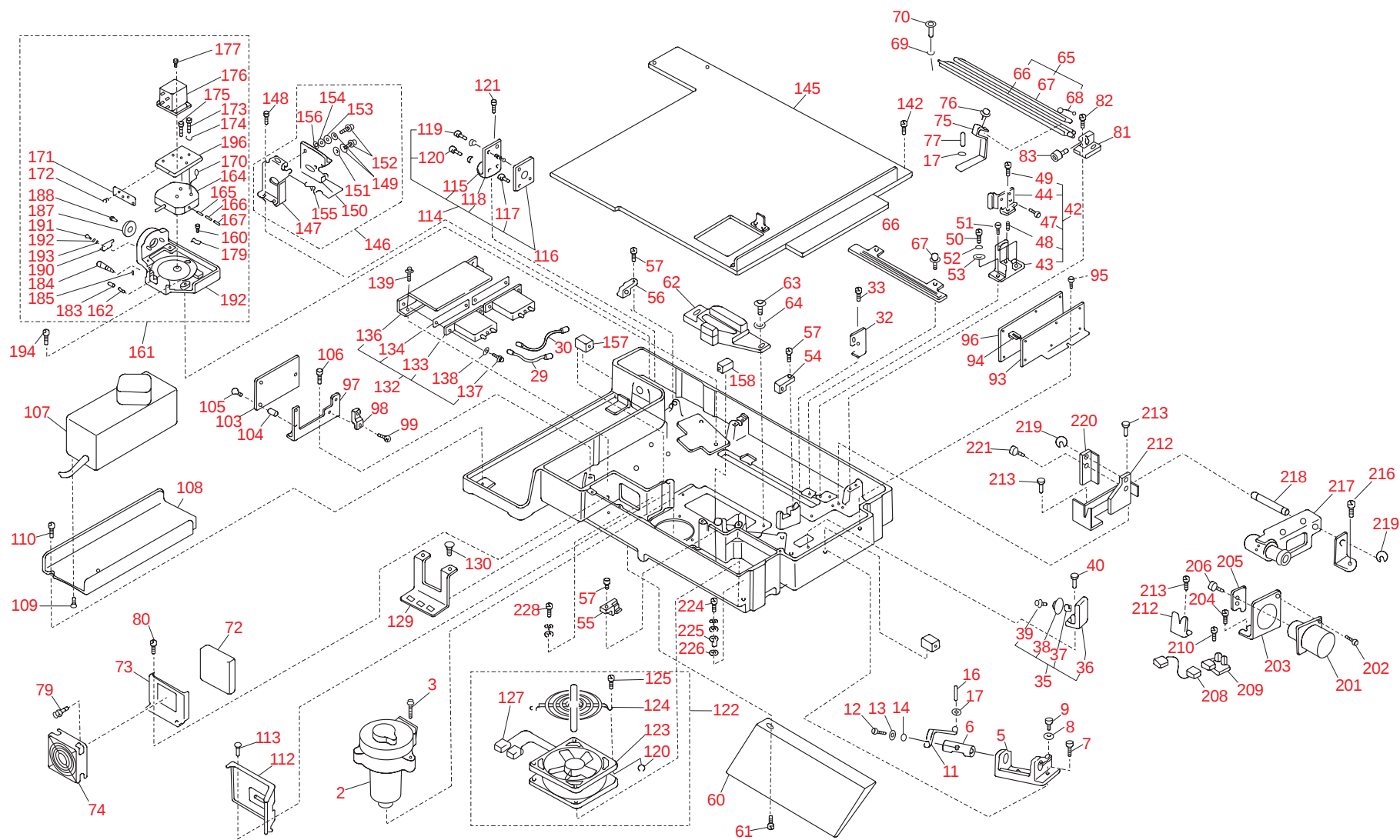
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 1 of 8)
-2S	57G6409	1	Motor, Mirror M201 (Except 324 PPM)
-2S	04H0845	1	Motor, Mirror M201 (324 PPM)
-3S	06F0411	3	Screw, Phillips Pan Hd M4 X 40 with Star Wshr & Wshr PP
-5S	08H7668	1	Holder, Dove Prism
-6S	04H0829	1	Prism Asm, Dove
-7S	06F0415	2	Bolt, Hexagon Socket Hd M5 X 20 with Star Wshr & Wshr PP
-8S	06F0406	1	Washer, D4 PP
-9S	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-11S	08H7670	1	Lever, Adjusting, Dove Prism
-12S	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP
-13S	06F0405	1	Washer, Spring D4 PP
-14S	06F0405	1	Washer D4 PP
-16S	06F0416	1	Set Screw, Hexagon Socket Hd M4 X 20 PP
-17S	06F0407	2	Nut, Lock M4 PP
-29S	30H3157	2	Cable, AO Modulator
-30S	30H6737	2	Cable, AO Driver
-32S		NP	Aperture
-33S	06F0415	1	Bolt, Hexagon Socket Hd M5 X 12 with Star Wshr & Wshr PP
-35S	04H0801	1	Mirror, M2 Asm
-36S	57G6655	1	Stand, Mirror 2
-37S	88F2629	1	Spring, Mirror 2
-38S	57G6656	1	Plate, Mirror 2
-39S	88F2631	3	Screw, Adjust
-40S	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP



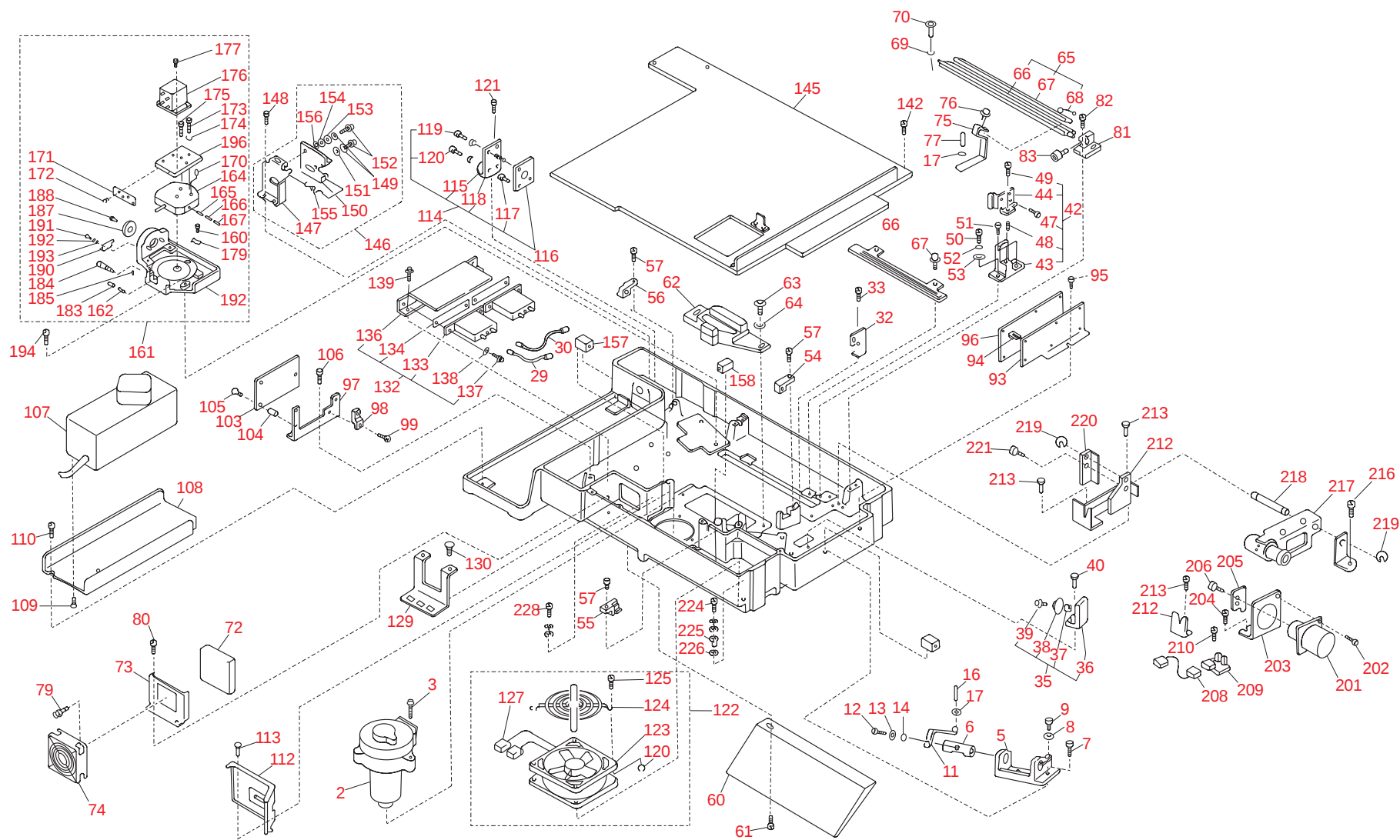
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 2 of 8)
-42S	04H0802	1	Mirror, Beam Detect Asm
-43S	88F2633	1	Stand, Beam Detect Mirror
-44S		NP	
-47S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-48S	88F2636	1	Spring, Compression
-49S	06F0403	1	Bolt, Hexagon Socket Hd with Star Wshr M3 X 20 PP
-51S	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-54S	90H1133	1	Lens, L1 Asm
-55S	08H7676	1	Lens, Cylinder CYL1
-56S	30H6695	1	Prism, Wollaston (two beam 240/300)
-56S	11L5157	1	Prism, Wollaston (two beam 240/300 - 324 PPM)
-57S	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP
-60S		NP	
-61S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-62S	04H0810	1	Lens, F-theta
-63S	06F0403	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 20 PP
-64S	06F0420	2	Washer, Press PP
-65S	04H0803	1	Mirror, Return Asm
-66S	88F2644	1	Holder, Return Mirror
-67S	88F2645	1	Mirror, Return
-68S	88F2646	2	Spring, Return Mirror
-69S	88F2647	1	Clamp, Return Mirror



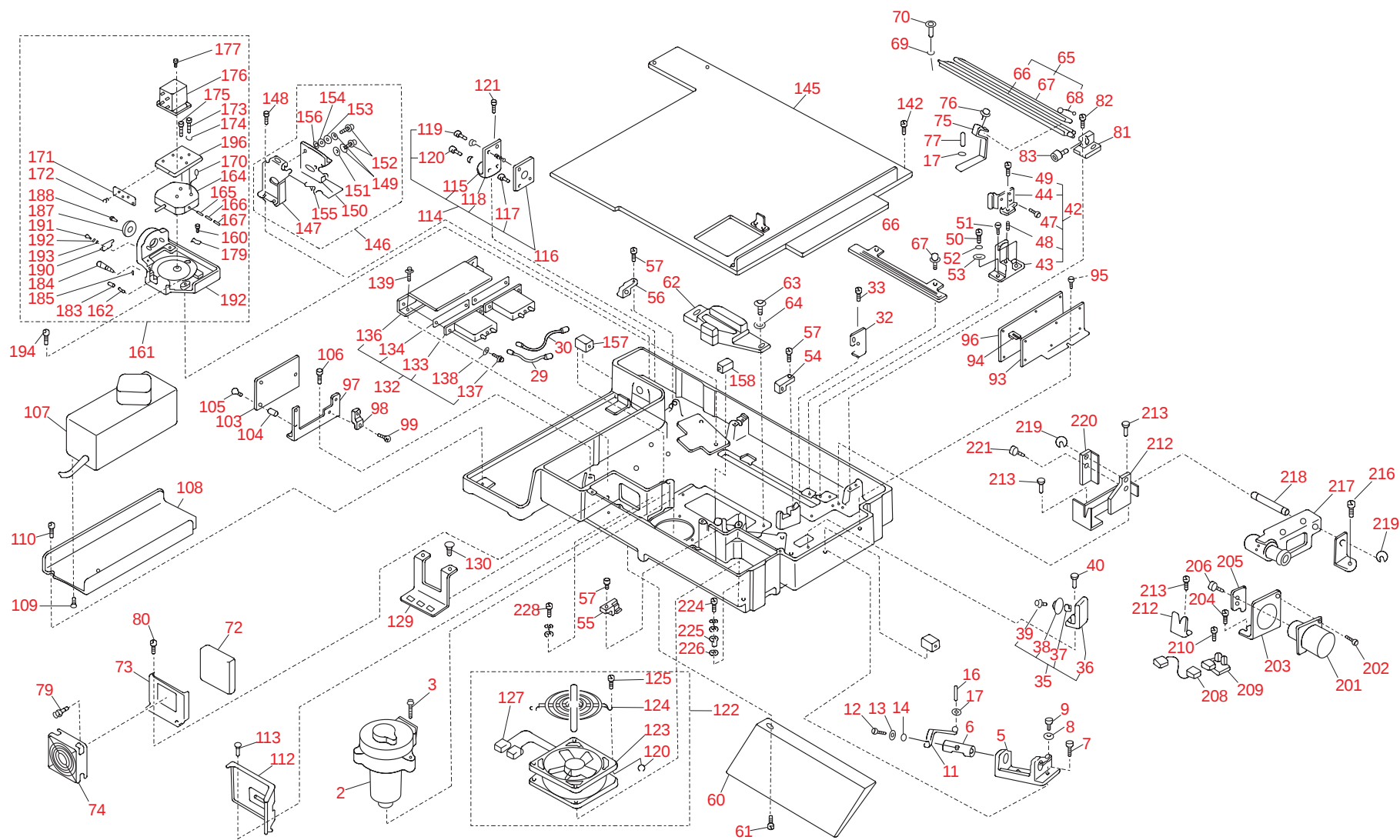
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 3 of 8)
-70S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-72S	04H0823	1	Filter
-73S	88F2648	1	Base, Fan
-74S	04H0822	1	Fan, Printhead Pressurizing Asm (B202)
-75S	90H1131	1	Lever, Return Mirror Adjusting
-76S	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-77S	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-79S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-80S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-81S	88F3389	1	Holder, Return Mirror
-82S	06F0415	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-83S	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 16 PP
-86S	30H6727	1	Shutter, Beam
-87S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-93S	30H6728	1	Plate, VI141 Card Mounting
-94S	30H6696	6	Clip, VI141 Card Mounting
-95S	06F0411	1	Screw, Hexagon Hd with Star Wshr & Wshr M4 X 12 PP
-96S	04H0769	1	Card, Printhead Interface (VI141)
-97S	04H0812	1	Holder, Beam Detect Sensor
-98S	57G6781	1	Holder, BD131
-99S	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-103S	04H0833	1	Card, Beam Detect (BD131)
-103S	30H6867	1	Card, Beam Detect (BD132)
-104S	06F0957	3	Collar
-105S	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-106S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-107S	30H2786	1	Laser Package Asm (20 MW) (Two Beam 240/300)
-107S	90H1276	1	Laser Package Asm (30 MW) (Two Beam 240/300 - 324 PPM)
-108S	04H0820	1	Holder, Laser
-109S	06F0412	3	Screw, Phillips Flat Hd M5 X 12 PP
-110S	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP



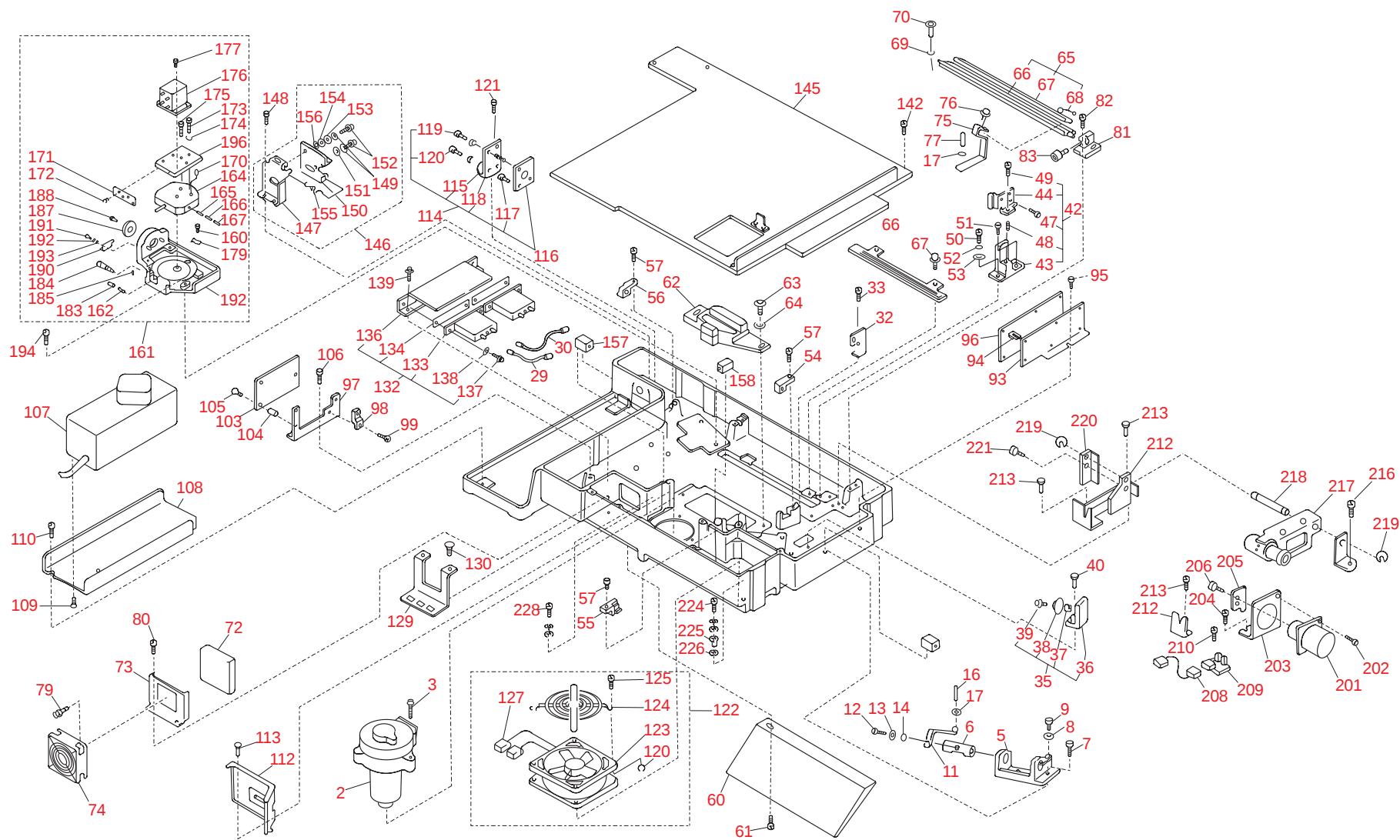
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 4 of 8)
-112S		NP	
-113S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-114S		NP	Mirror, M1
-115S		NP	
-116S		NP	
-117S		NP	
-118S	88F2848	3	Spring, Compression
-119S	06F0403	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-120S	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-121S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-122S		NP	
-123S	53F1860	1	Fan, Front Printhead (B201)
-124S	06F0569	1	Guard, B201 Finger
-125S	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-126S	06F0407	2	Nut, M3 PP
-127S		NP	
-129S		NP	
-130S	06F0412	2	Screw, Phillips Flat Hd M4 X 12 PP



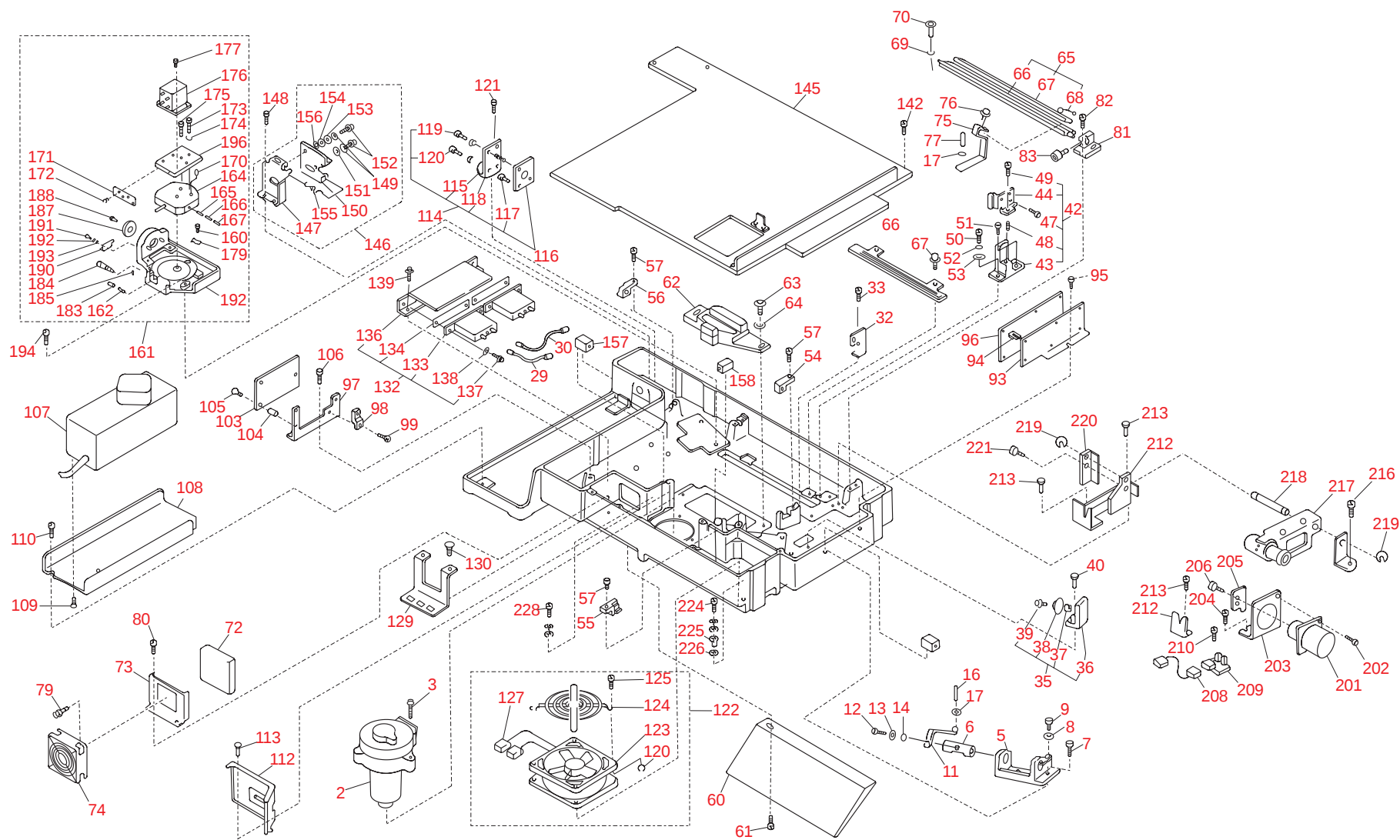
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 5 of 8)
-132S		NP	
-133S	24H7996	2	Driver, AO (AM202 and AM203)
-134S	06F0637	2	Sheet, Driver Insulating
-136S	30H6734	1	Holder, AO Driver
-138S	06F0635	4	Washer, Insulating
-139S	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-141S		NP	
-142S	06F0411	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-144S	06F0414	6	Bolt, Hexagon Socket Hd M8 X 30 PP
-146S	04H0807	1	Stand, Laser Filter Asm (Except 324 PPM)
-146S	11L5156	1	Stand, Laser Filter Asm (324 PPM)
-147S		NP	
-148S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-149S	06F0405	2	Washer, D4 PP
-150S		NP	
-151S	88F2662	1	Holder, Laser Safety Filter Lens
-152S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-153S		NP	
-154S	06F0417	1	Washer, Wave PP
-155S	88F3440	1	Spring, Extension
-156S		NP	
-157S	88F3390	2	Ferrite Bead
-158S	88F3391	1	Ferrite Bead



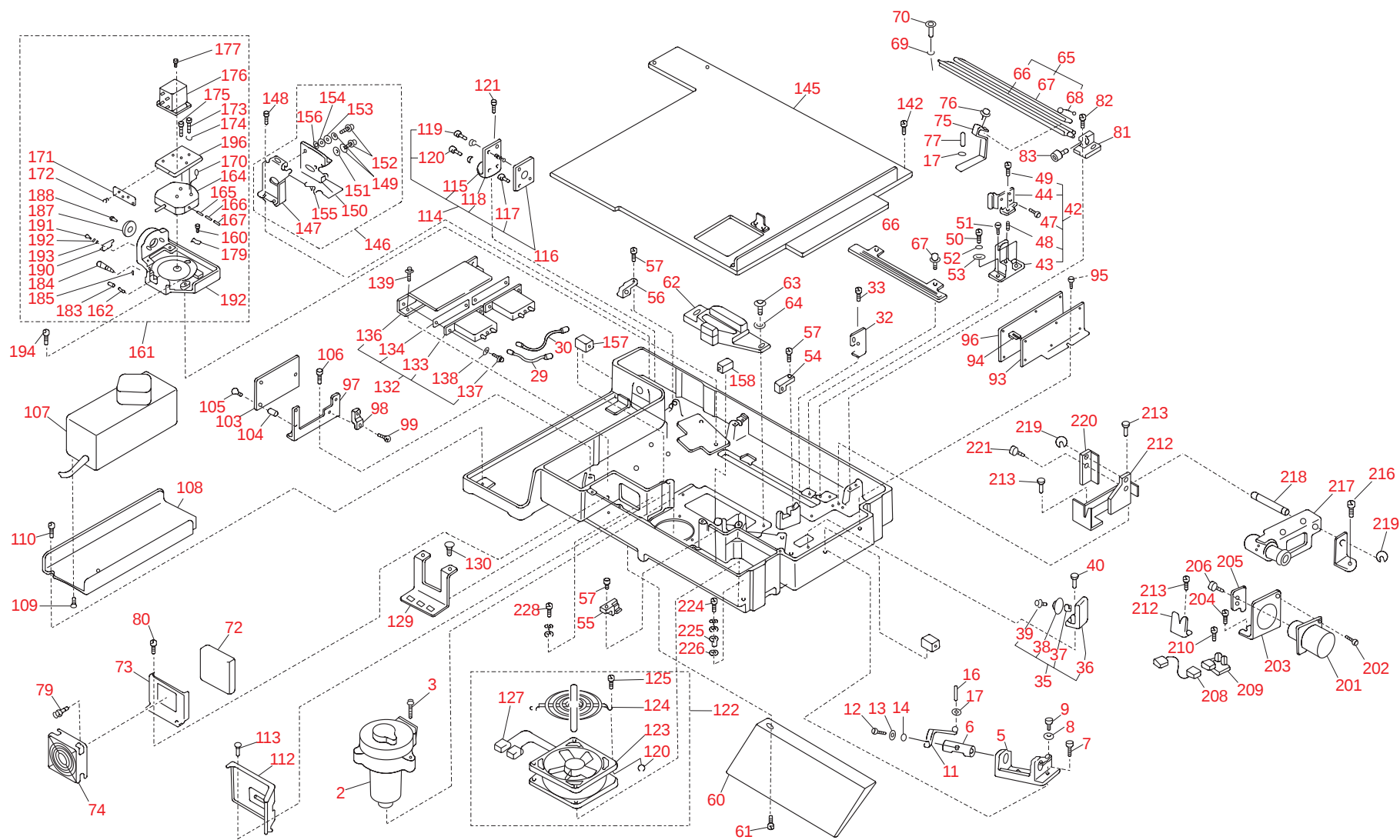
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Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 6 of 8)
-161S		NP	
-162S	04H0788	1	Plate, AO Modulator Base
-164S	04H0789	1	Plate, Circle
-165S	04H0790	1	Chip
-166S	04H0791	1	Spring, AO Adjust
-167S	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-169S	04H0792	1	Plate, Taper
-170S	04H0793	2	Spring, AO
-171S	04H0794	1	Spring, Hinge
-172S	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-173S	30H6698	1	Screw, Adjust
-174S	06F0405	1	Washer, D4 PP



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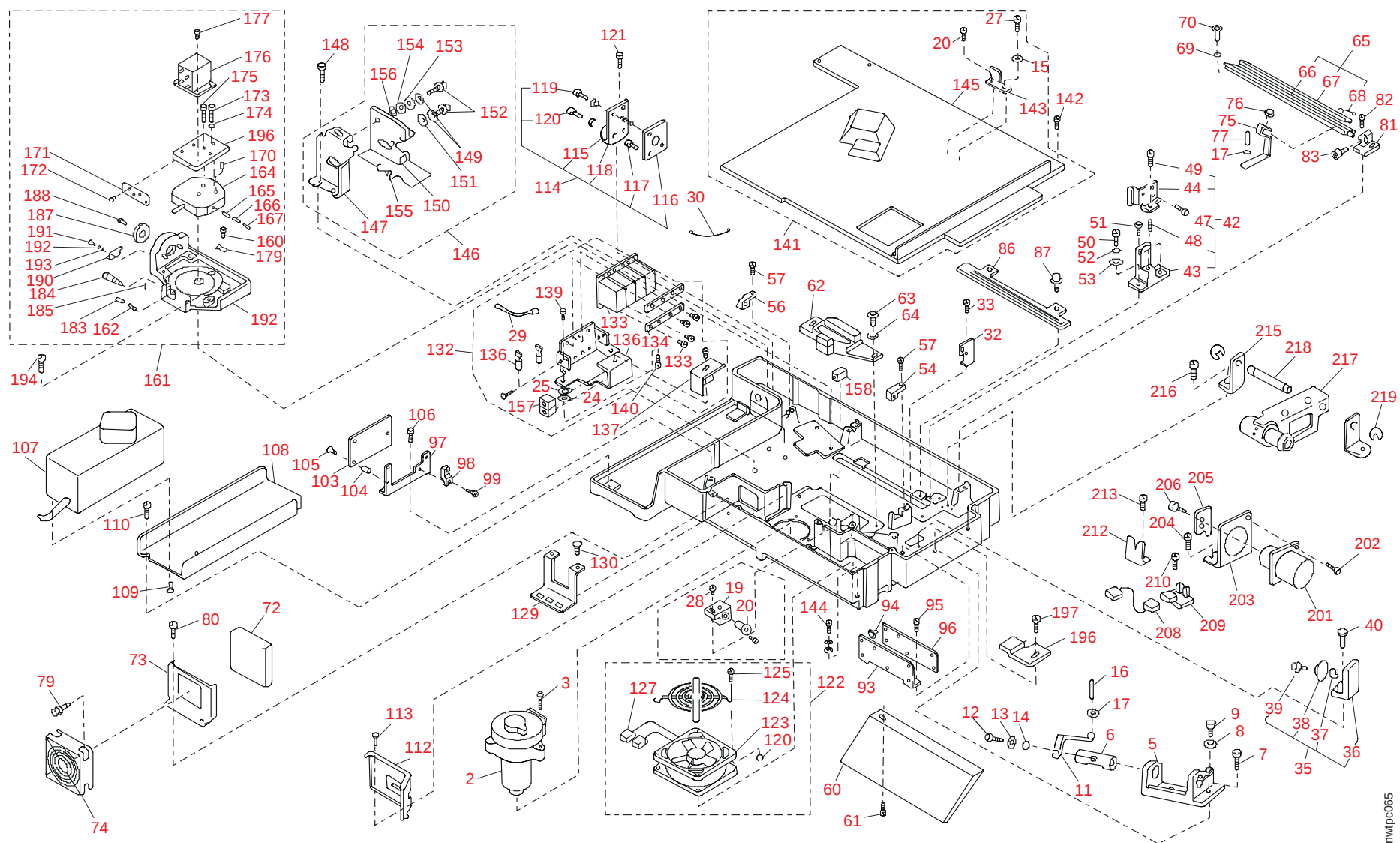
Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 7 of 8)
-175S	06F0404	1	Bolt, Hexagon Socket Hd M4 X 12 PP
-176S	24H8041	1	AO Modulator (AM201) (Two-beam 240/300)
-177S	06F0403	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M3 X 8 PP
-178S	06F0415	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-179S	04H0796	2	Plate, Rise
-180S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182S	04H0797	2	Spring, FT
-183S	06F0669	1	Pin, D6 X 12 PP
-184S	04H0798	1	Micro Head
-185S	88F1626	1	Screw, Set, Hexagon Socket Hd M4 X 8 PP
-187S	04H0799	1	Lens, L2 Asm
-188S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-190S		NP	
-191S	30H6700	1	Screw, Shoulder
-192S	06F0417	1	Washer, Wave PP
-193S	06F0405	1	Washer D6 PP
-194S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP
-201S	30H6819	1	Motor, Resolution Switching Lens (M202)
-202S	06F0413	2	Screw, Phillips Bind Hd with Star Wshr & Wshr M4 X 8 PP
-203S	30H6821	1	Motor Holder
-204S	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-205S	30H6813	1	Plate, Sensor
-206S	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-208S		NP	
-209S	30H6814	1	Sensor, Resolution Lens Position (S202)
-210S	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-212S		NP	
-213S	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP



NWTPC105

Asm- Index	Part Number	Units	Description
12-			Printhead - Two-Beam 240/300 Switchable (Sheet 8 of 8)
-215S		NP	
-216S	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-217S	90H1154	1	Lens, Resolution Switching (two-beam 240/300)
-218S		NP	
-219S	06F0418	2	Retaining Ring
-220S		NP	
-221S	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-224S	06F0414	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-225S		NP	
-226S	06F0417	1	Washer, Wave
-229S	06F0414	2	Bolt, Hexagon Socket Hd M8 X 20 PP

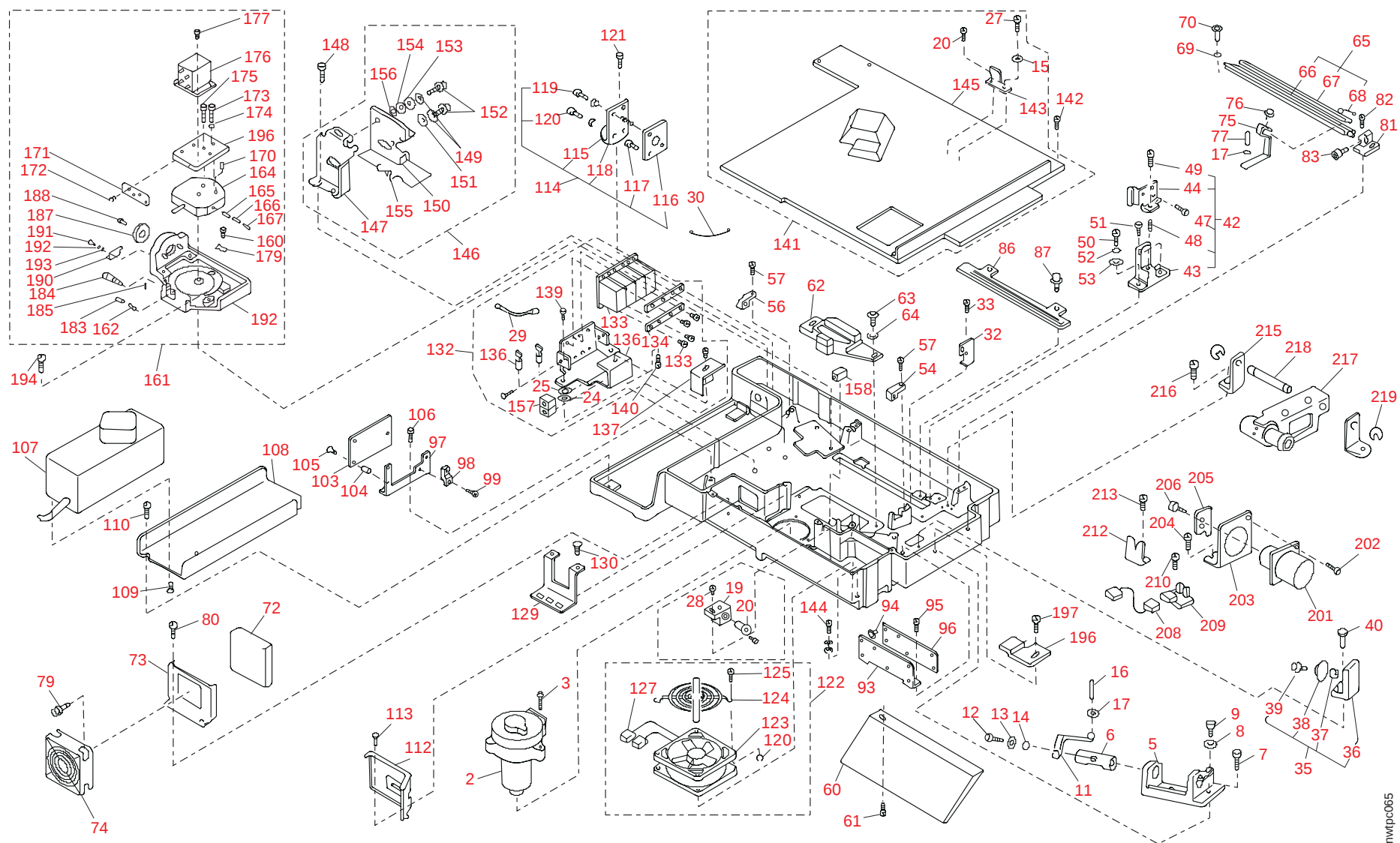
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 1 of 9)
-2F	30H3051	1	Motor, Mirror M201
-3F	06F0411	3	Screw, Phillips Pan Hd M4 X 40 with Star Wshr & Wshr PP
-5F	08H7668	1	Holder, Dove Lens
-6F	04H0829	1	Prism Asm, Dove
-7F	06F0415	2	Bolt, Hexagon Socket Hd M5 X 20 with Star Wshr & Wshr PP
-8F	06F0406	1	Washer, D4 PP
-9F	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-11F		NP	
-12F	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP
-13F	06F0405	1	Washer, Spring D4 PP
-14F	06F0405	1	Washer D4 PP
-16F	06F0416	1	Set Screw, Hexagon Socket Hd M4 X 20 PP
-17F	06F0407	2	Nut, Lock M4 PP
-18F	04H0848	1	Holder, Cylinder Asm
-19F		NP	
-20F		NP	
-21F	06F0415	1	Bolt, Hexagon Socket Hd M4 X 10 with Star Wshr & Wshr PP
-24F		NP	
-25F		NP	
-27F		NP	Screw, Shoulder
-28F	06F0415	1	Bolt, Hexagon Socket Hd M5 X 16 with Star Wshr & Wshr PP
-29F	30H3154	4	Cable, AO Modulator
-30F	30H3155	4	Cable, AO Driver
-32F		NP	Aperture
-33F	06F0415	1	Bolt, Hexagon Socket Hd M5 X 12 with Star Wshr & Wshr PP

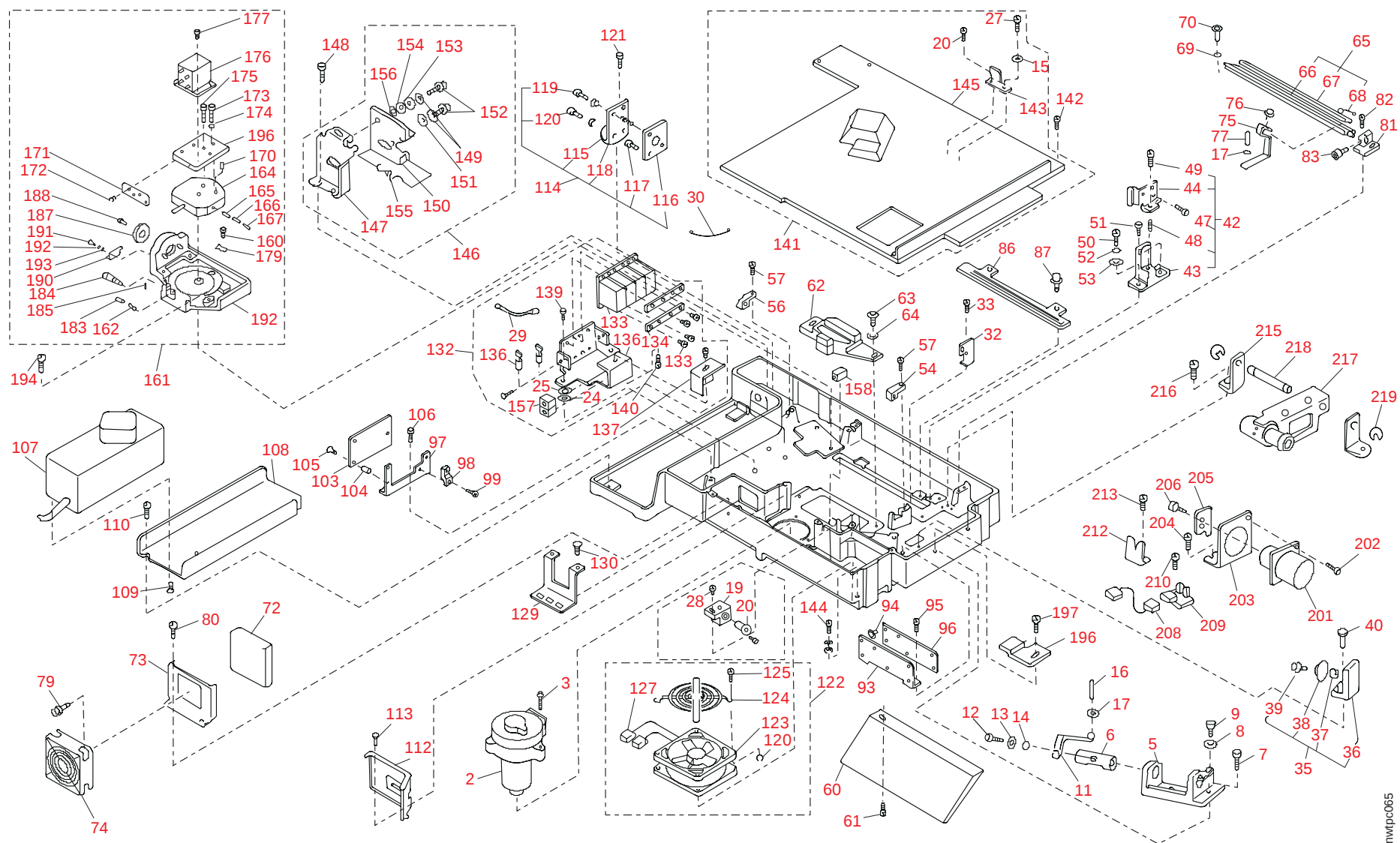
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 2 of 9)
-35F	57G6654	1	Mirror, M2 Asm
-36F	57G6655	1	Stand, Mirror 2
-37F	88F2629	1	Spring, Mirror 2
-38F	57G6656	1	Plate, Mirror 2
-39F	88F2631	3	Screw, Adjust
-40F	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-42F	57G6771	1	Mirror, Beam Detect Asm
-43F	88F2633	1	Stand, Beam Detect Mirror
-44F		NP	
-47F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-48F	88F2636	1	Spring, Compression
-49F	06F0403	1	Bolt, Hexagon Socket Hd with Star Wshr M3 X 20 PP
-50F		1	Bolt, Hexagon Socket Button Bolt
-51F	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-52F	06F0405	1	Washer, D4 PP
-53F	06F0405	1	Washer, D4 Spring PP
-54F	30H6694	1	Lens, L1 Asm
-55F	04H0848	1	Lens, Cylinder 1 CYL1
-56F	24H8188	1	Grating
-57F	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP

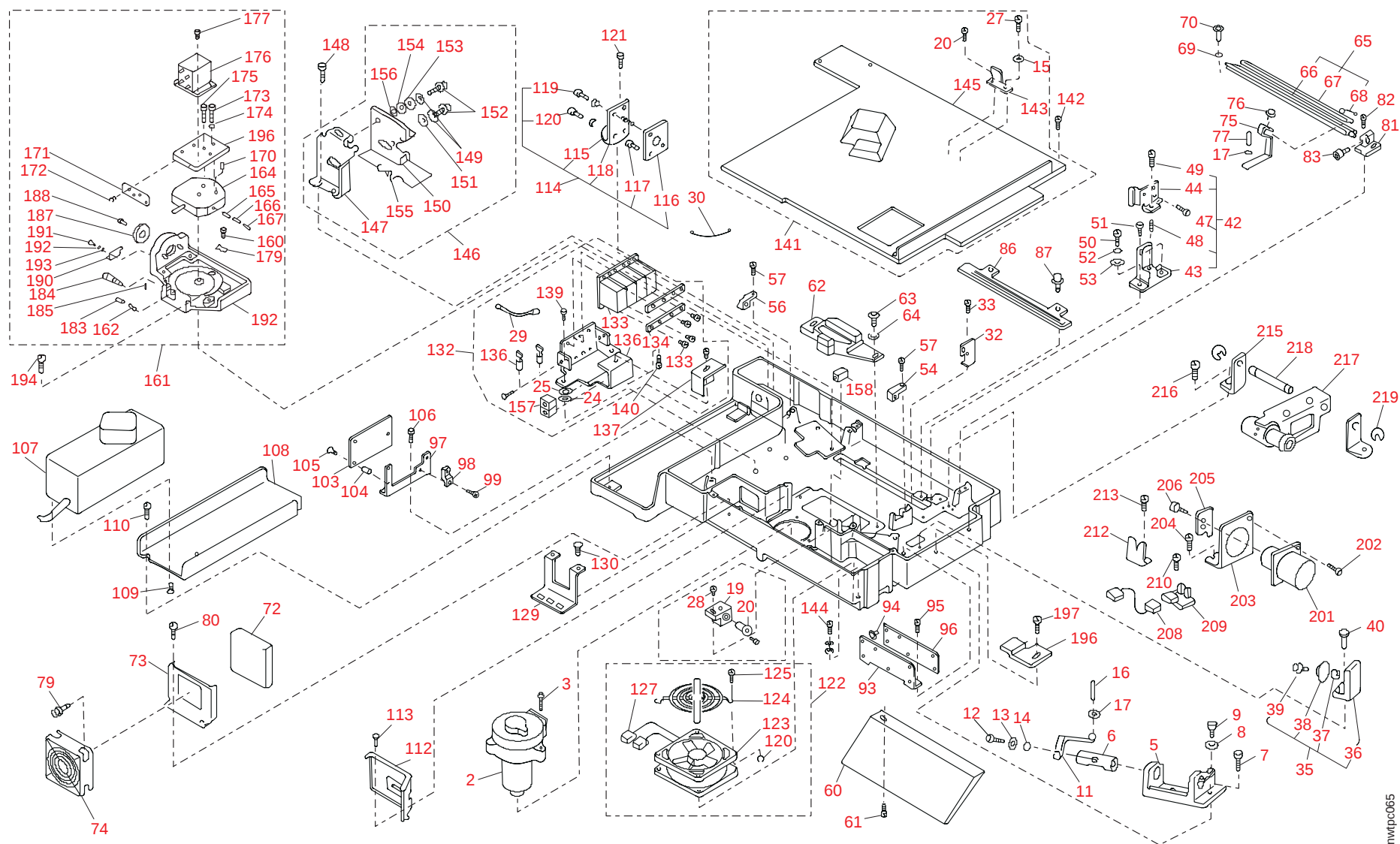
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 3 of 9)
-60F		NP	
-61F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-62F	57G6775	1	Lens, F-theta
-63F	06F0403	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 20 PP
-64F	06F0420	2	Washer, Press PP
-65F	04H0802	1	Mirror, Return Asm
-66F	04H0806	1	Holder, Return Mirror
-67F	88F2645	1	Mirror, Return
-68F	88F2646	2	Spring, Return Mirror
-69F	88F2647	1	Clamp, Return Mirror

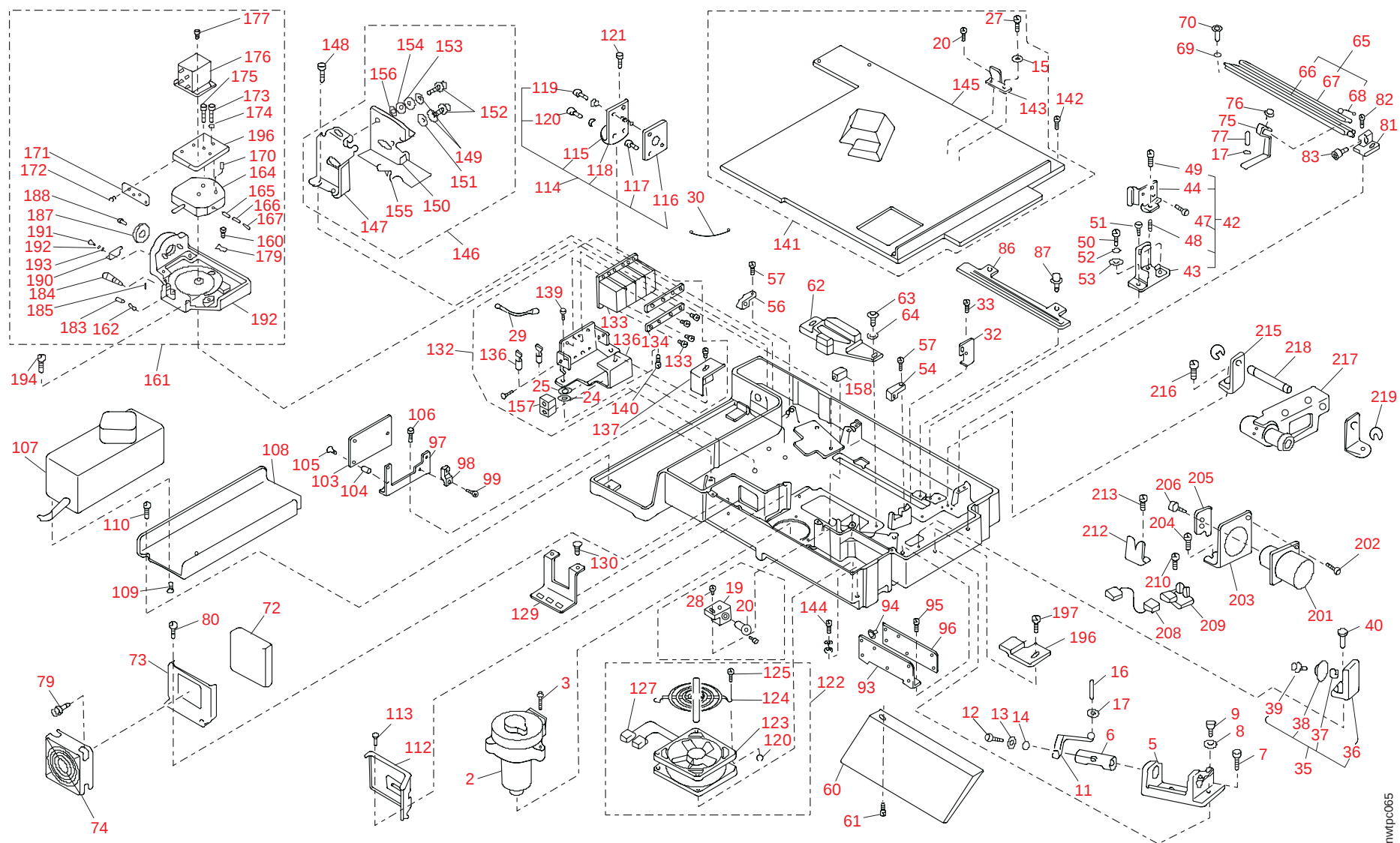
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 4 of 9)
-70F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-72F	04H0823	1	Filter
-73F	88F2648	1	Base, Fan
-74F	04H0822	1	Fan, Printhead Pressurizing Asm (B202)
-75F	04H0805	1	Lever, Return Mirror Adjusting
-76F	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-77F	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-79F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-80F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-81F	88F3389	1	Holder, Return Mirror
-82F	06F0415	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-83F	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 16 PP
-86F		NP	
-87F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-93F		NP	
-94F	30H6696	6	Clip, VI151 Card Mounting
-95F	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-96F	04H0771	1	Card, Printhead Interface (VI151)
-97F		NP	
-98F	57G6781	1	Holder, BD141
-99F	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-103F	30H3054	1	Card, Beam Detect (BD141)
-104F	06F0957	3	Collar
-105F	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-106F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-107F	30H2786	1	Laser Package Asm
-108F	04H0820	1	Holder, Laser
-109F	06F0412	3	Screw, Phillips Flat Hd M5 X 12 PP
-110F	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP

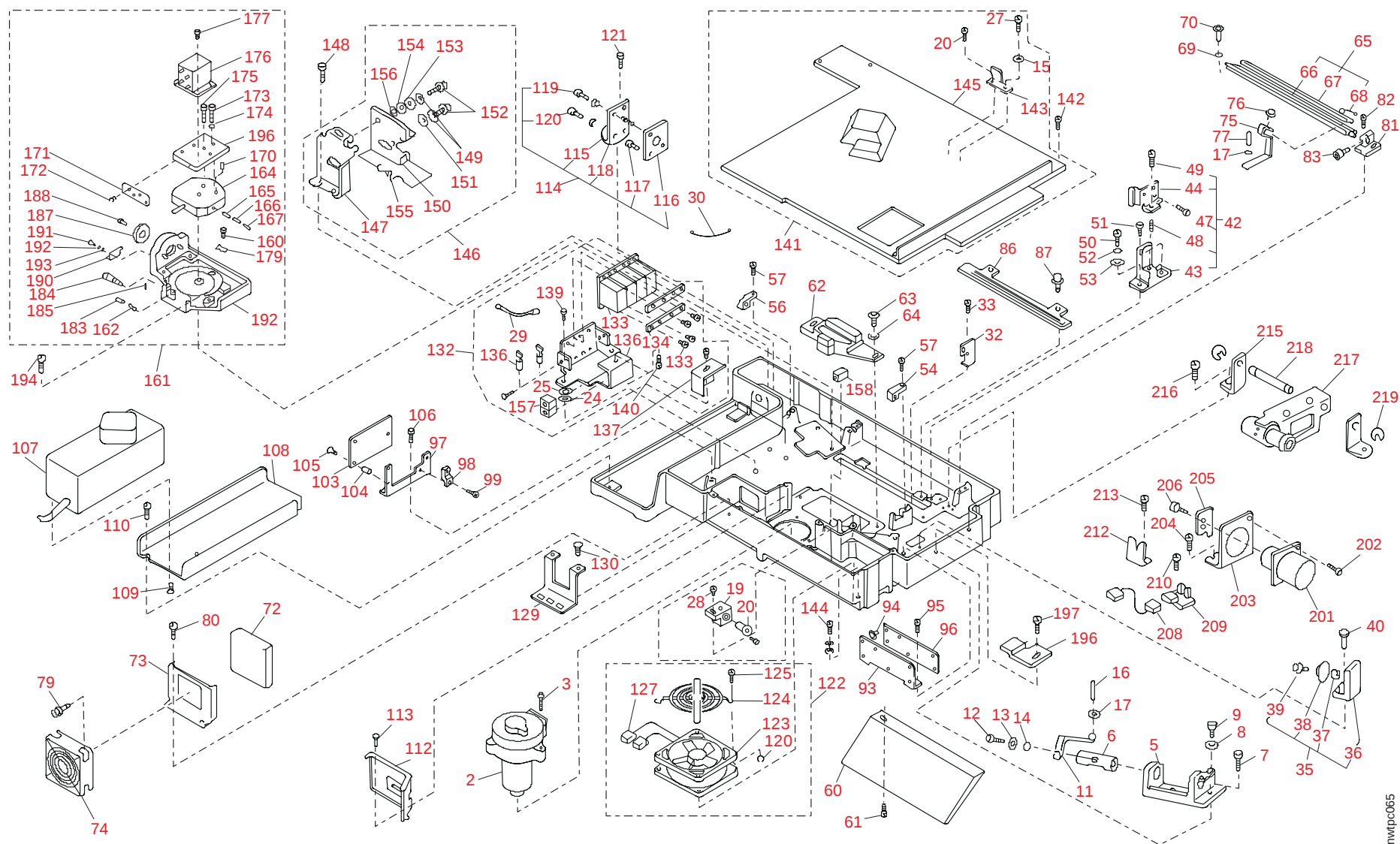
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 5 of 9)
-112F		NP	
-113F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-114F		NP	Mirror, M1
-115F		NP	
-116F		NP	
-117F		NP	
-118F	88F2848	3	Spring, Compression
-119F	06F0403	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-120F	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-121F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-122F	24H8187	1	Fan Asm
-123F	06F0194	1	Fan, Front Printhead (B201)
-124F	06F0569	1	Guard, B201 Finger
-125F	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-126F	06F0407	2	Nut, M3 PP
-127F		NP	
-129F		NP	
-130F	06F0412	2	Screw, Phillips Flat Hd M4 X 12 PP

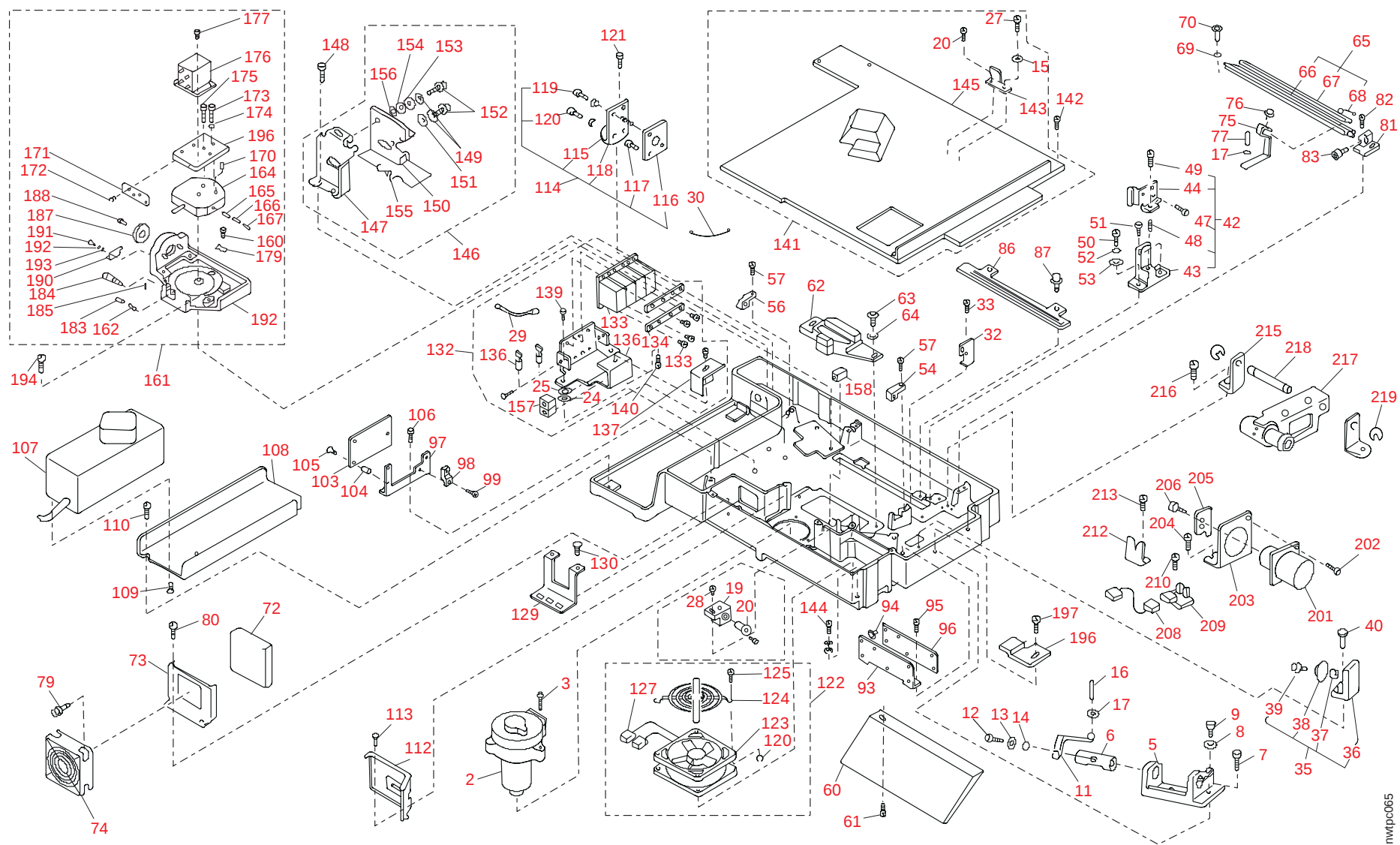
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 6 of 9)
-132F		NP	
-133F	24H7996	4	Driver, AO (AM202, AM203, AM204, and AM205)
-134F	06F0637	2	Sheet, Driver Insulating
-135F	06F0411	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-136F		NP	
-137F		NP	
-138F	90H1132	2	Condenser AOD Asm
-139F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-140F	88F1626	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP
-141F		NP	
-142F	06F0411	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-143F		1	Cover, Sub Opt
-144F	06F0414	6	Bolt, Hexagon Socket Hd M8 X 30 PP
-145F		NP	
-146F	30H6697	1	Stand, Laser Filter Asm
-147F		NP	
-148F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-149F	06F0405	2	Washer, D4 PP
-150F		NP	
-151F	88F2662	1	Holder, Laser Safety Filter Lens
-152F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-153F		NP	
-154F	06F0417	1	Washer, Wave PP
-155F	88F3440	1	Spring, Extension
-156F		NP	
-157F	88F3390	2	Ferrite Bead
-158F	88F3391	1	Ferrite Bead

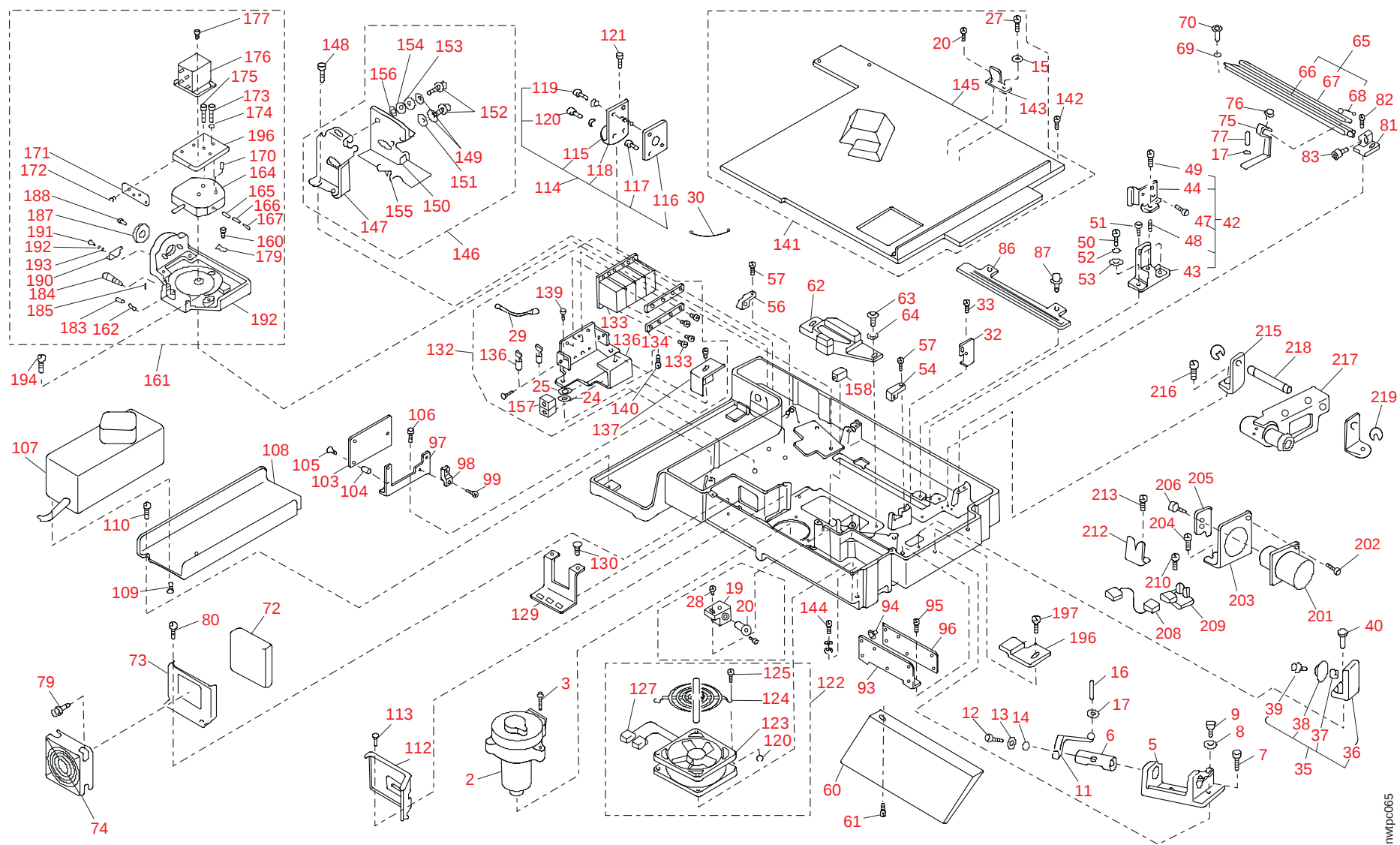
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 7 of 9)
-161F		NP	
-162F	30H3060	1	Plate, AO Modulator Base
-164F	30H3061	1	Plate, Circle
-165F	04H0790	1	Chip
-166F	04H0791	1	Spring, AO Adjust
-167F	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-169F	04H0792	1	Plate, Taper
-170F	04H0793	2	Spring, AO
-171F	30H3062	1	Spring, Hinge
-172F	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-173F	30H6698	1	Screw, Adjust
-174F	06F0405	1	Washer, D4 PP

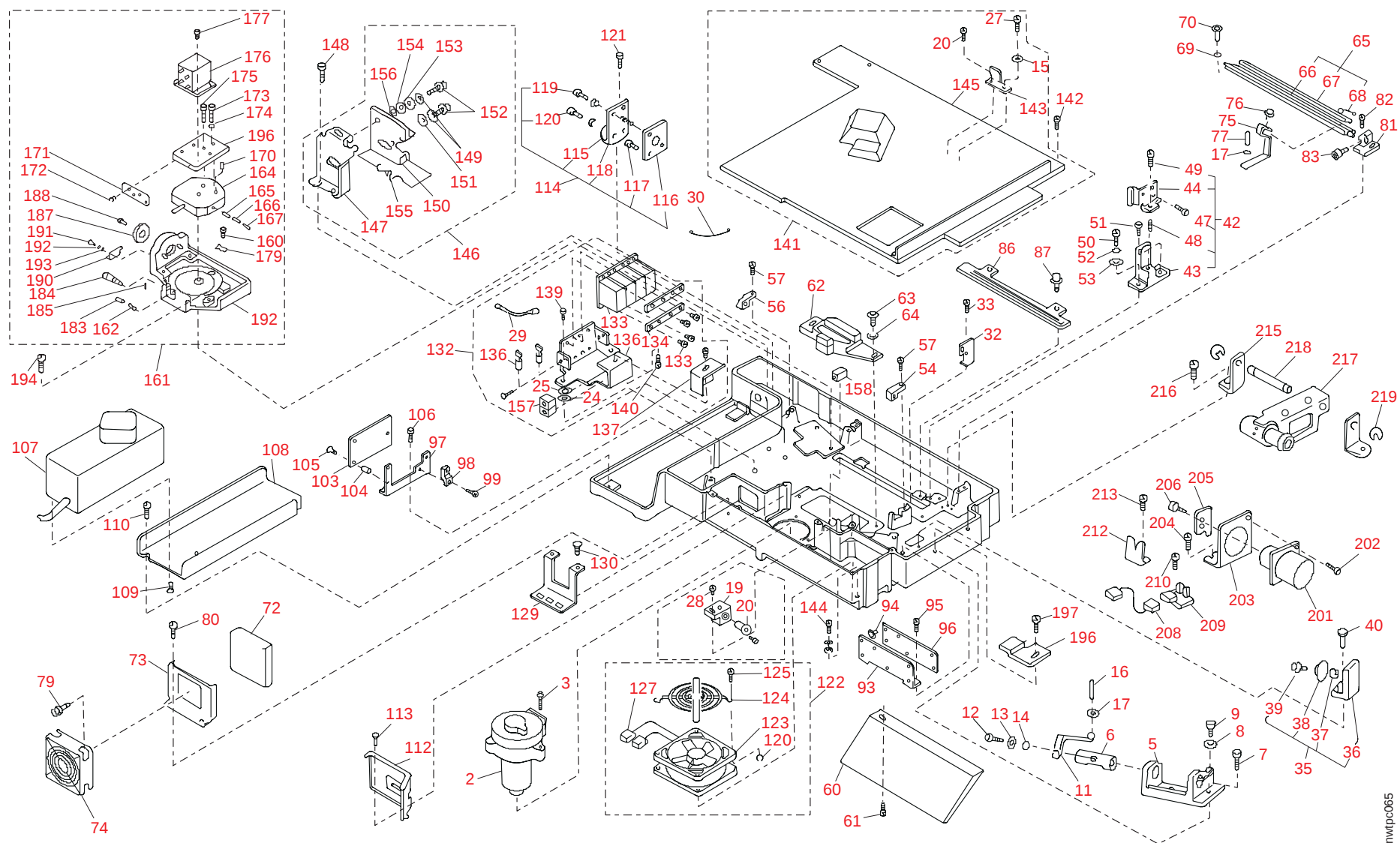
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 8 of 9)
-175F	06F0404	1	Bolt, Hexagon Socket Hd M4 X 12 PP
-176F	30H3052	1	AO Modulator (AM201) (Four-beam)
-177F	06F0403	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M3 X 8 PP
-179F	04H0796	2	Plate, Rise
-180F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182F	04H0797	2	Spring, FT
-183F	06F0669	1	Pin, D6 X 12 PP
-184F	04H0798	1	Micro Head
-185F	88F1626	1	Screw, Set, Hexagon Socket Hd M4 X 8 PP
-187F	08H7690	1	Lens, L2 (Four-beam)
-188F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-190F		NP	
-191F	30H6700	1	Screw, Shoulder
-192F	06F0417	1	Washer, Wave PP
-193F	06F0405	1	Washer D6 PP
-194F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP
-196F		NP	
-197F	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-201F	30H6819	1	Motor, Resolution Switching Lens (M202)
-202F	06F0413	2	Screw, Phillips Bind Hd with Star Wshr & Wshr M4 X 8 PP
-203F	30H6821	1	Motor Holder
-204F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-205F	30H6813	1	Plate, Sensor
-206F	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP

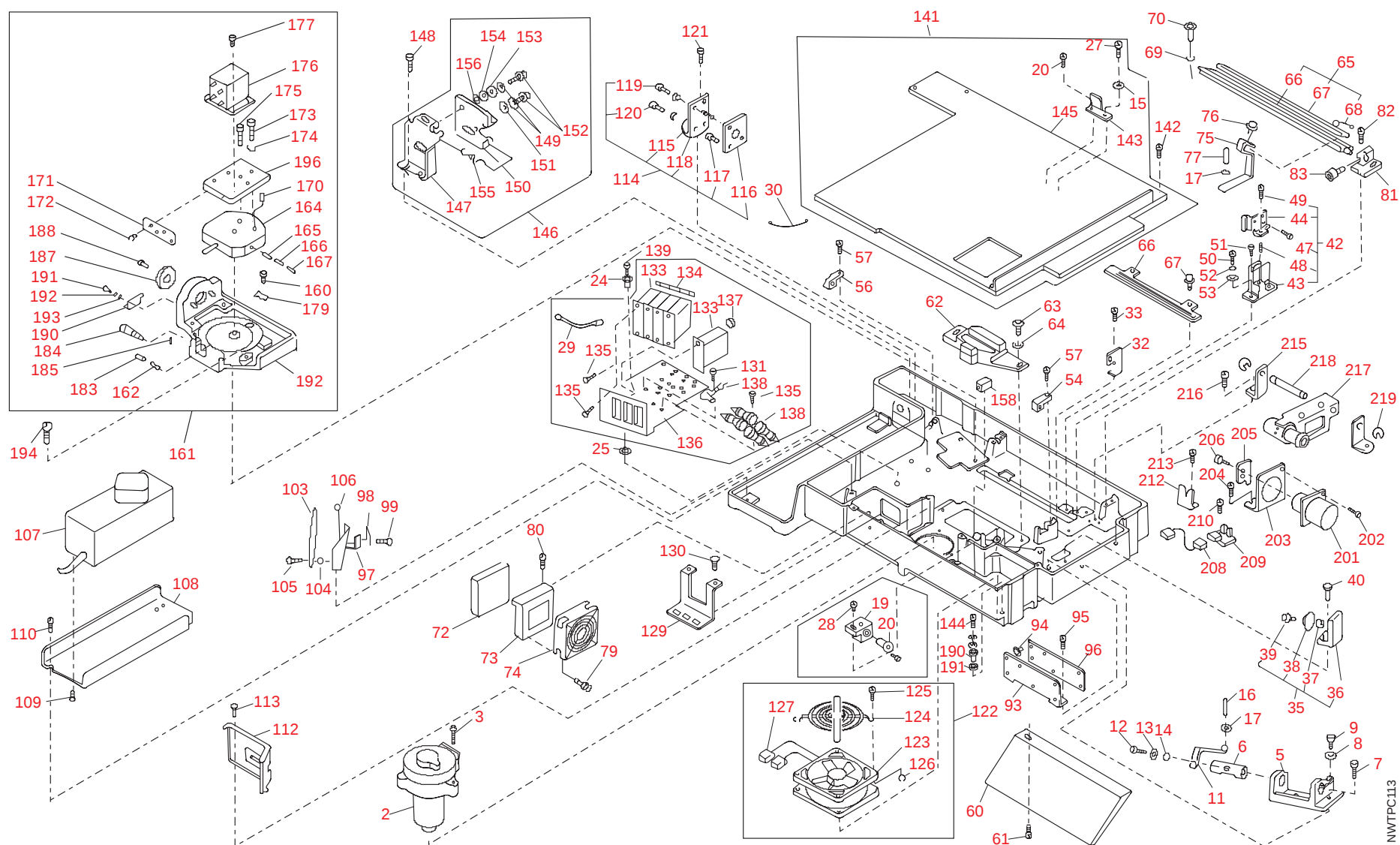
Assembly 12: (continued)



nw/pc065

Asm- Index	Part Number	Units	Description
12-			Printhead - Four-Beam (Sheet 9 of 9)
-208F		NP	
-209F	30H6814	1	Sensor, Resolution Lens Position (S202)
-210F	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-212F	30H6815	1	Stabilizer, Lens
-213F	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-216F	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-217F	24H8190	1	Lens, Resolution Switching
-218F	30H6817	1	Pin
-219F	06F0418	2	Retaining Ring

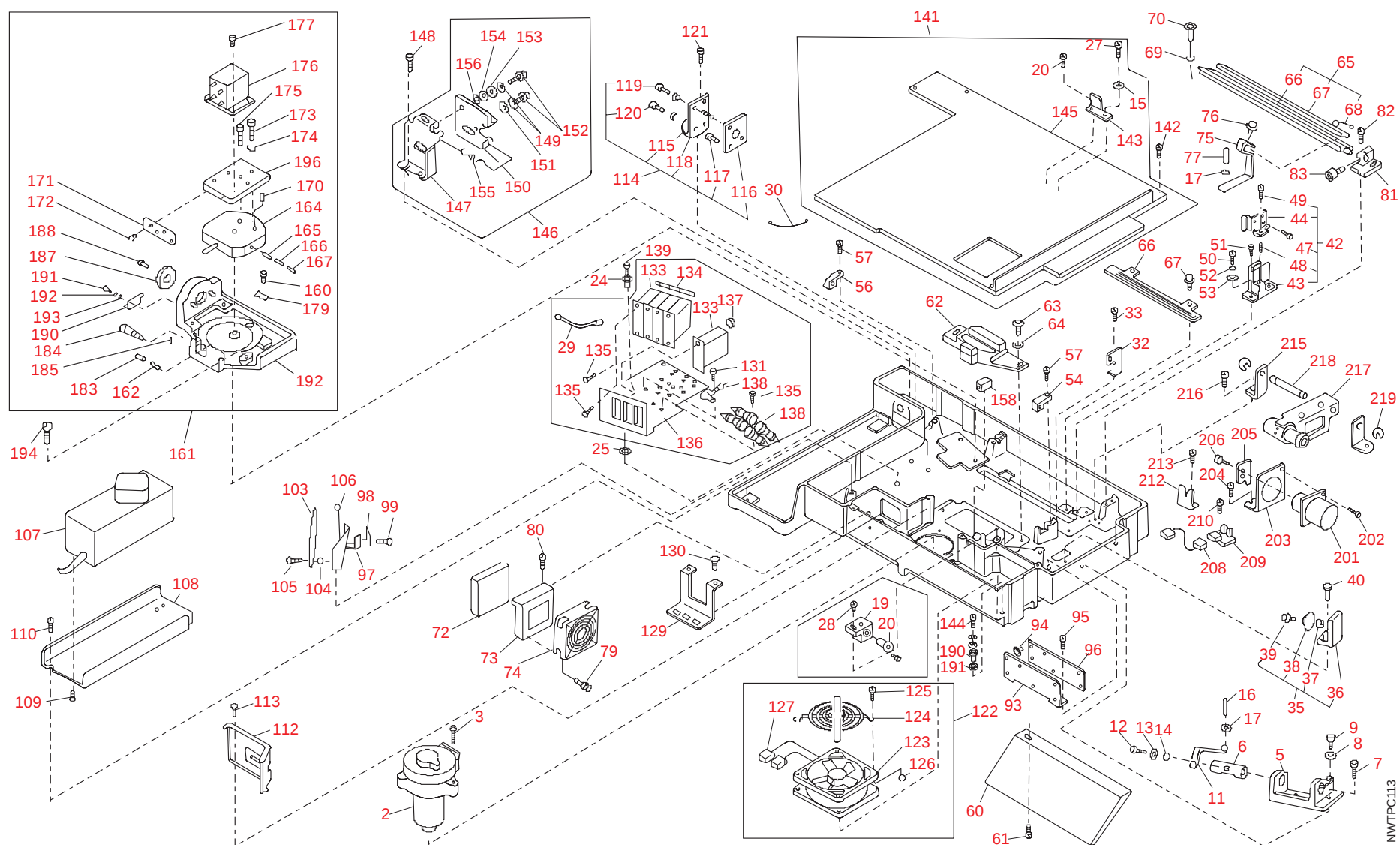
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 1 of 9)
-2V	30H3051	1	Motor, Mirror M201
-3V	06F0411	3	Screw, Phillips Pan Hd M4 X 40 with Star Wshr & Wshr PP
-5V	08H7668	1	Holder, Dove Lens
-6V	04H0829	1	Prism Asm, Dove
-7V	06F0415	2	Bolt, Hexagon Socket Hd M5 X 20 with Star Wshr & Wshr PP
-8V	06F0406	1	Washer, D4 PP
-9V	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-11V		NP	
-12V	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP
-13V	06F0405	1	Washer, Spring D4 PP
-14V	06F0405	1	Washer D4 PP
-16V	06F0416	1	Set Screw, Hexagon Socket Hd M4 X 20 PP
-17V	06F0407	2	Nut, Lock M4 PP
-18V	04H0848	1	Holder, Cylinder Asm
-19V		NP	
-20V		NP	
-21V	06F0415	1	Bolt, Hexagon Socket Hd M4 X 10 with Star Wshr & Wshr PP
-24V		NP	
-25V		NP	
-26V	06F0411	NP	
-27V		NP	Screw, Shoulder
-28V	06F0415	1	Bolt, Hexagon Socket Hd M5 X 16 with Star Wshr & Wshr PP
-29V	30H3154	4	Cable, AO Modulator
-30V	30H3155	4	Cable, AO Driver

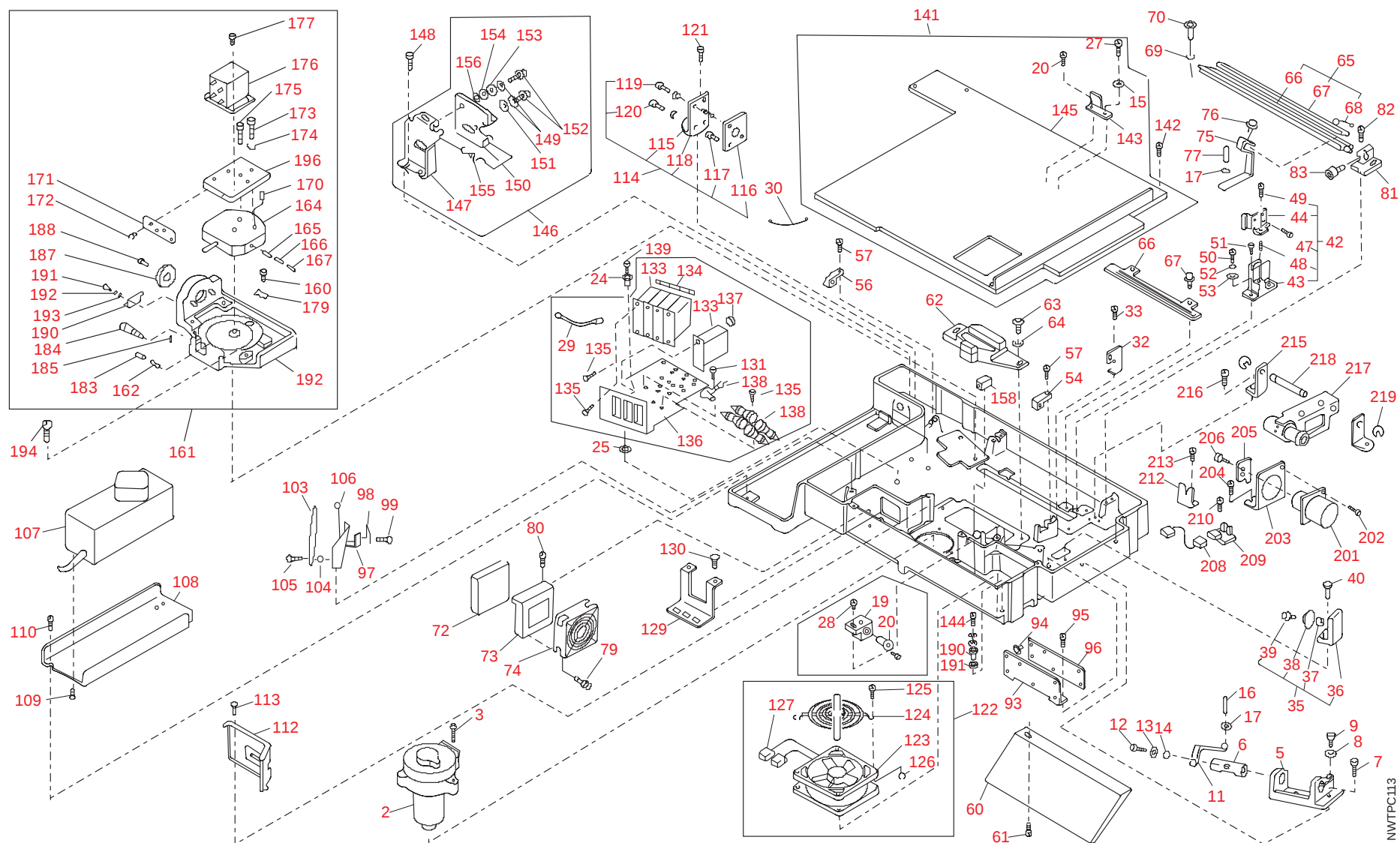
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 2 of 9)
-32V		NP	Aperture
-33V	06F0415	1	Bolt, Hexagon Socket Hd M5 X 12 with Star Wshr & Wshr PP
-35V	57G6654	1	Mirror, 2 Asm
-36V	57G6655	1	Stand, Mirror 2
-37V	88F2629	1	Spring, Mirror 2
-38V	57G6656	1	Plate, Mirror 2
-39V	88F2631	3	Screw, Adjust
-40V	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-42V	57G6771	1	Mirror, Beam Detect Asm
-43V	88F2633	1	Stand, Beam Detect Mirror
-44V		NP	
-47V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-48V	88F2636	1	Spring, Compression
-49V	06F0403	1	Bolt, Hexagon Socket Hd with Star Wshr M3 X 20 PP
-50V		1	Bolt, Hexagon Socket Button Bolt
-51V	06F0415	2	Bolt, Hexagon Socket Hd M4 X 16 with Star Wshr & Wshr PP
-52V	06F0405	1	Washer, D4 PP
-53V	06F0405	1	Washer, D4 Spring PP
-54V	30H6694	1	Lens, L1 Asm
-55V	04H0848	1	Lens, Cylinder CYL1
-56V	11L6159	1	Grating
-57V	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP

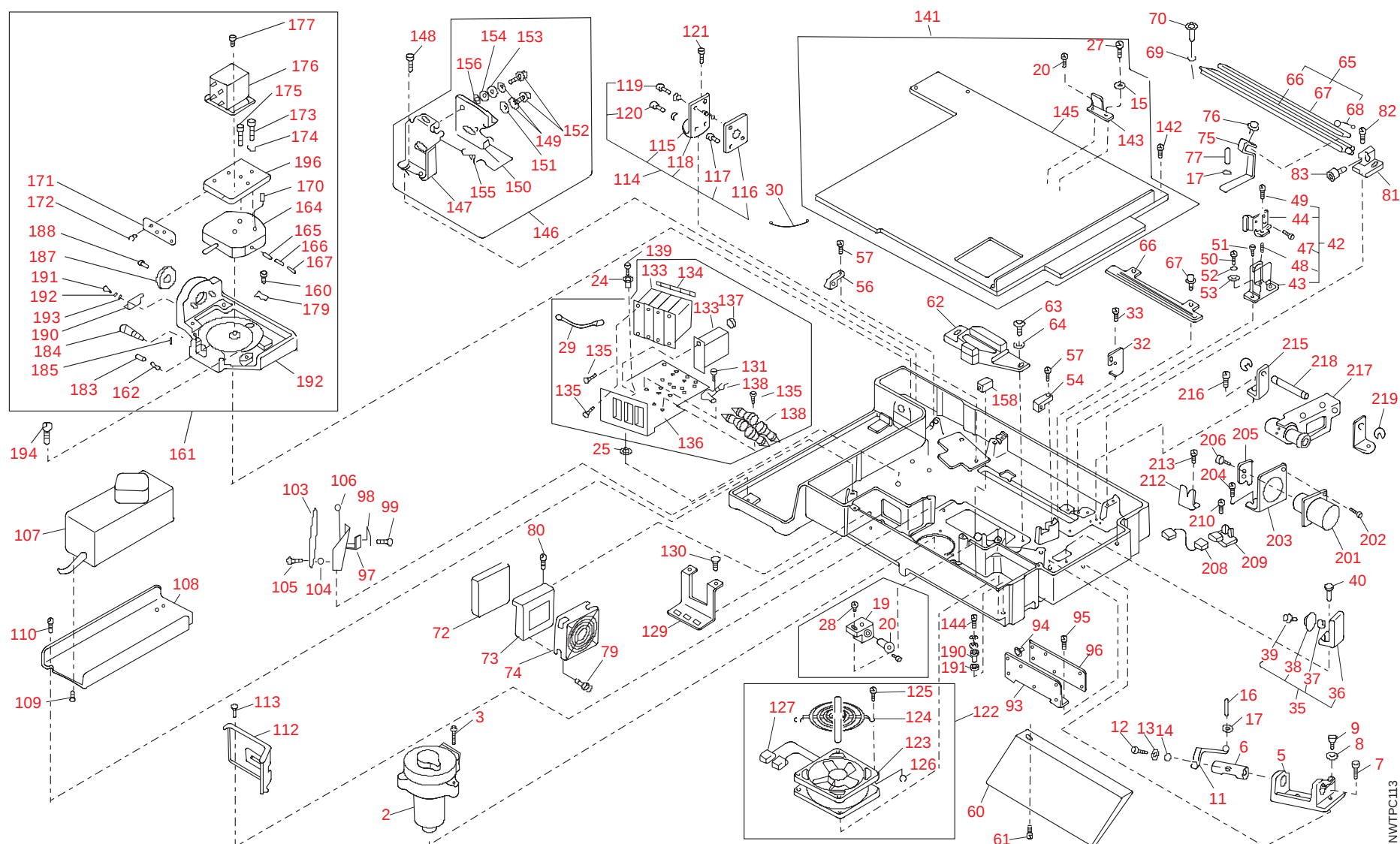
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 3 of 9)
-60V		NP	
-61V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-62V	11L6158	1	Lens, F-theta
-63V	06F0403	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 20 PP
-64V	06F0420	2	Washer, Press PP
-65V	04H0802	1	Mirror, Return Asm
-66V	04H0806	1	Holder, Return Mirror
-67V	88F2645	1	Mirror, Return
-68V	88F2646	2	Spring, Return Mirror
-69V	88F2647	1	Clamp, Return Mirror

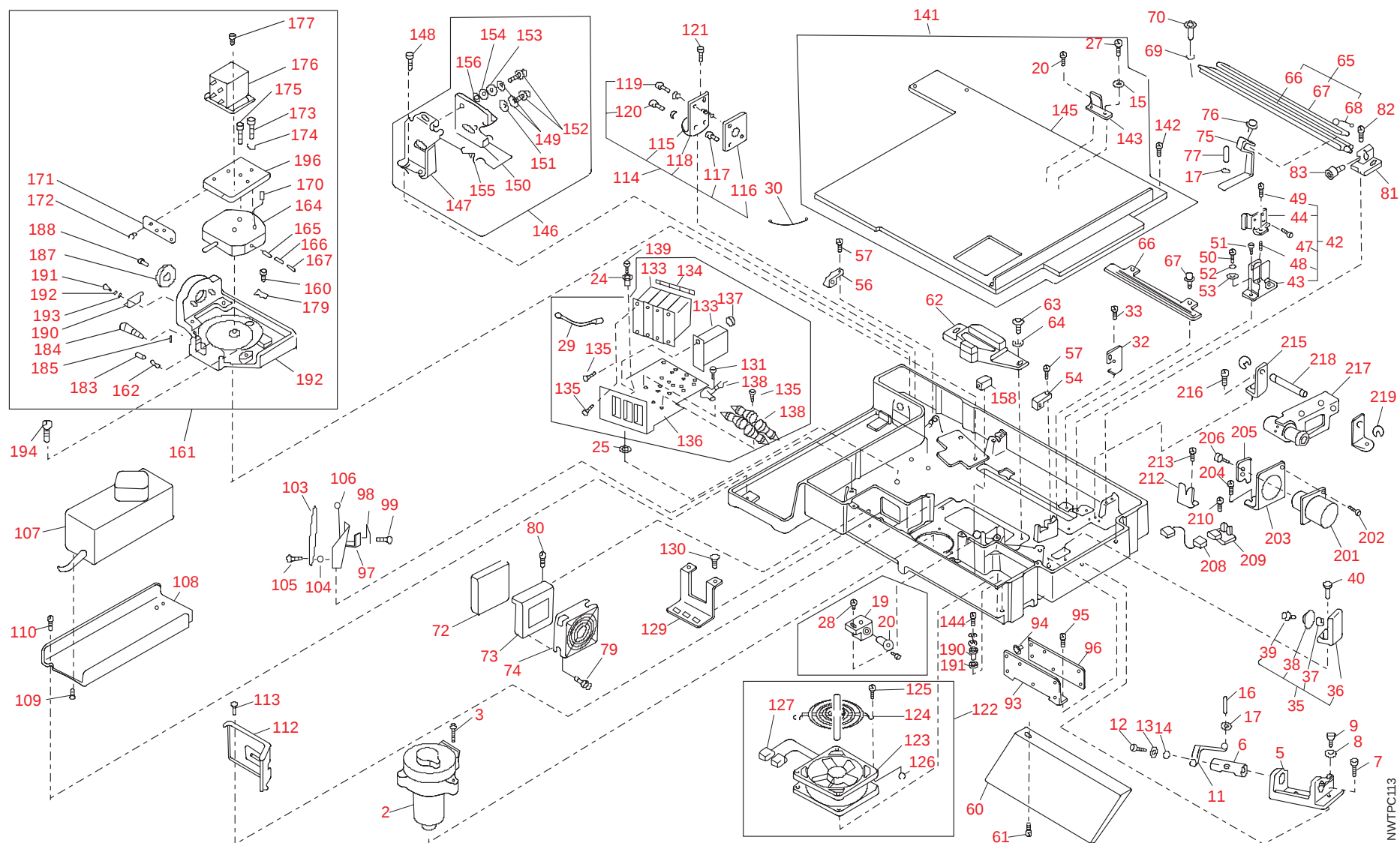
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 4 of 9)
-70V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-72V	04H0823	1	Filter
-73V	88F2648	1	Base, Fan
-74V	04H0822	1	Fan, Printhead Pressurizing Asm (B202)
-75V	04H0805	1	Lever, Return Mirror Adjusting
-76V	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-77V	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-79V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-80V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 10 PP
-81V	88F3389	1	Holder, Return Mirror
-82V	06F0415	2	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-83V	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M4 X 16 PP
-86V		NP	
-87V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-93V		NP	
-94V	30H6696	6	Clip, VI171 Card Mounting
-95V	06F0415	1	Bolt, Hexagon Hd with Star Wshr & Wshr M5 X 12 PP
-96V	90H1342	1	Card, Printhead Interface (VI171)
-97V		NP	
-98V	57G6781	1	Holder, BD141
-99V	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-103V	30H3054	1	Card, Beam Detect (BD141)
-104V	06F0957	3	Collar
-105V	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-106V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-107V	90H1276	1	Laser Package Asm
-108V	04H0820	1	Holder, Laser
-109V	06F0412	3	Screw, Phillips Flat Hd M5 X 12 PP
-110V	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP

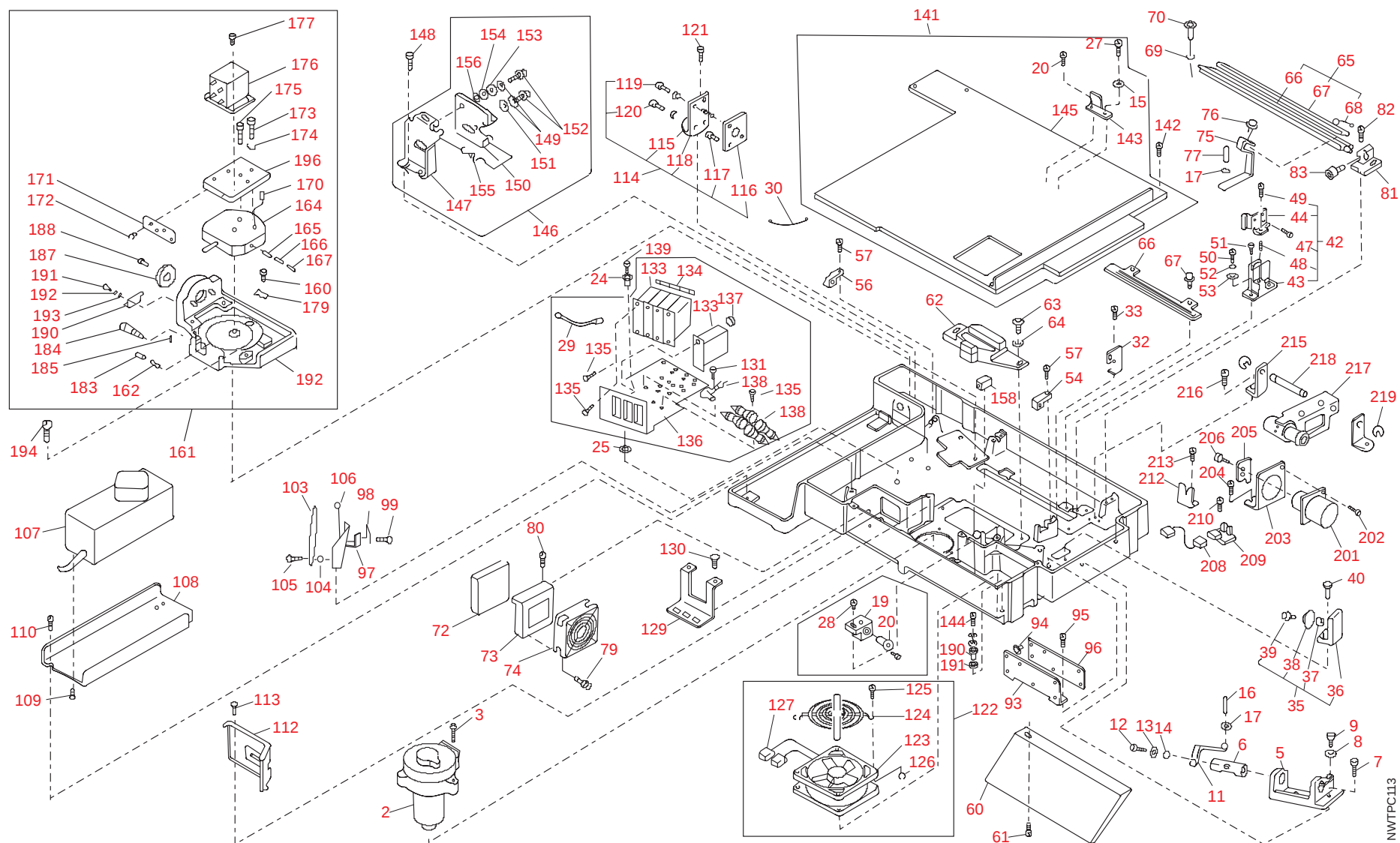
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 5 of 9)
-112V		NP	
-113V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-114V		NP	Mirror, M1 Asm
-115V		NP	
-116V		NP	
-117V		NP	
-118V	88F2848	3	Spring, Compression
-119V	06F0403	2	Bolt, Hexagon Socket Hd M4 X 20 PP
-120V	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-121V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-122V	24H8187	1	Fan Asm
-123V	06F0194	1	Fan, Front Printhead (B201)
-124V	06F0569	1	Guard, B201 Finger
-125V	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-126V	06F0407	2	Nut, M3 PP
-127V		NP	
-129V		NP	
-130V	06F0412	2	Screw, Phillips Flat Hd M4 X 12 PP

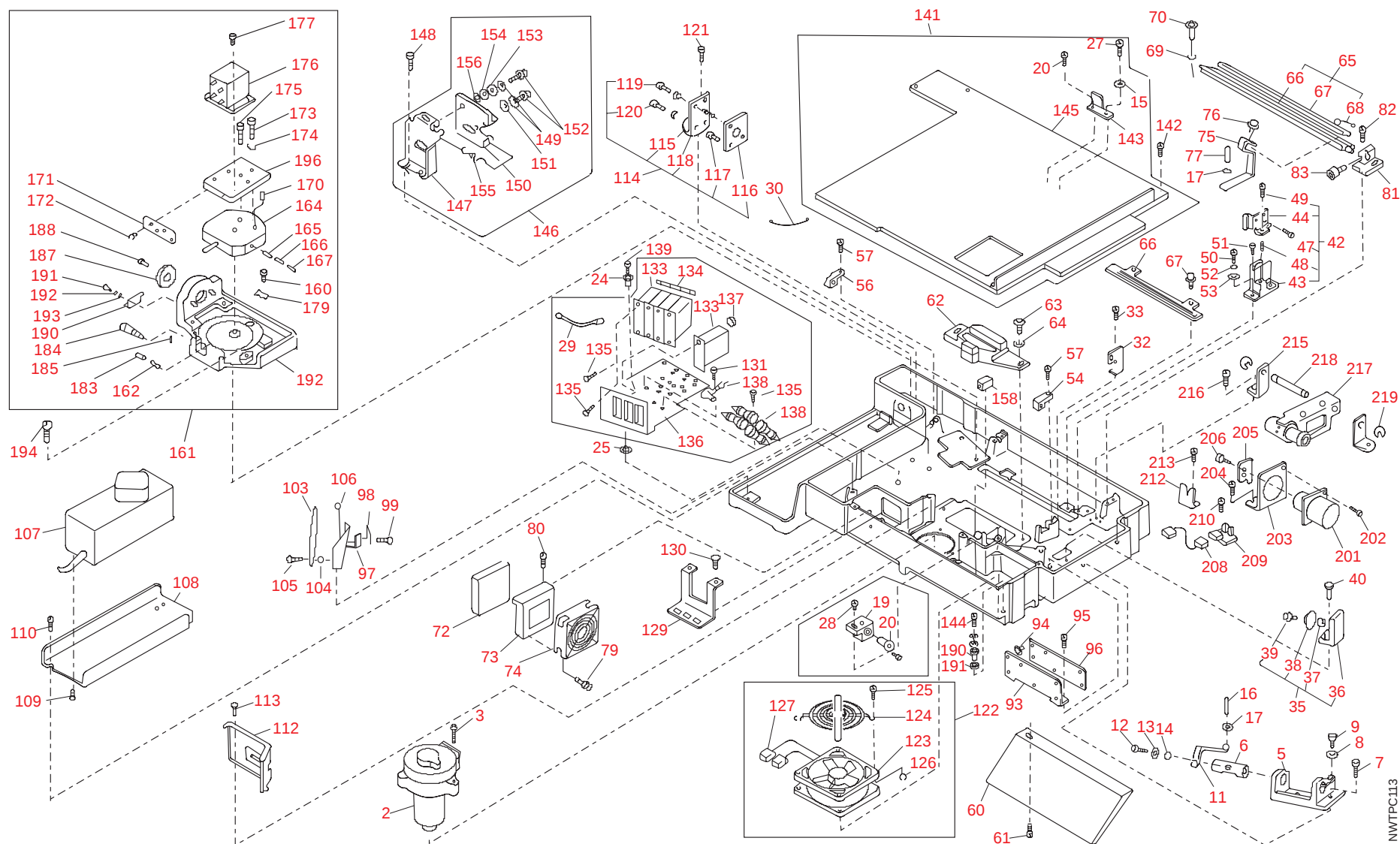
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 6 of 9)
-132V		NP	
-133V	24H7996	5	Driver, AO (AM202, AM203, AM204, AM205, and AM206)
-134V	06F0637	2	Sheet, Driver Insulating
-135V	06F0411	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-136V		NP	
-137V		NP	
-138V	90H1132	2	Condenser AOD Asm
-139V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-140V	88F1626	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP
-141V		NP	
-142V	06F0411	7	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-143V		1	Cover, Sub Opt
-144V	06F0414	6	Bolt, Hexagon Socket Hd M8 X 30 PP
-145V		NP	
-146V	11L5156	1	Stand, Laser Filter Asm
-147V		NP	
-148V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-149V	06F0405	2	Washer, D4 PP
-150V		NP	
-151V	88F2662	1	Holder, Laser Safety Filter Lens
-152V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-153V		NP	
-154V	06F0417	1	Washer, Wave PP
-155V	88F3440	1	Spring, Extension
-156V		NP	
-157V	88F3390	2	Ferrite Bead
-158V	88F3391	1	Ferrite Bead

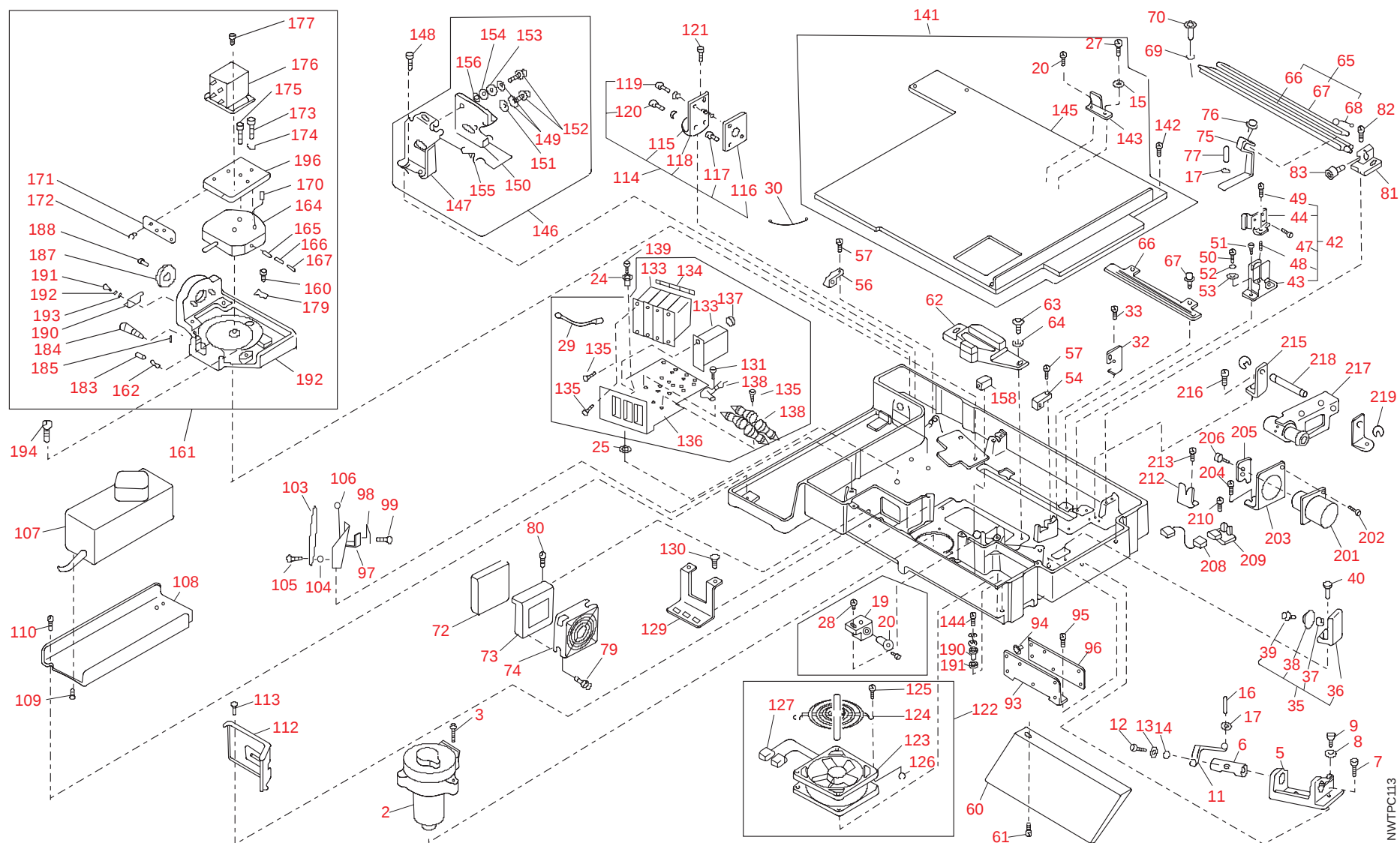
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 7 of 9)
-161V		NP	
-162V	30H3060	1	Plate, AO Modulator Base
-164V	30H3061	1	Plate, Circle
-165V	04H0790	1	Chip
-166V	04H0791	1	Spring, AO Adjust
-167V	06F0416	1	Bolt, Hexagon Socket Hd Set Screw M4 X 16 PP
-169V	04H0792	1	Plate, Taper
-170V	04H0793	2	Spring, AO
-171V	30H3062	1	Spring, Hinge
-172V	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-173V	30H6698	1	Screw, Adjust
-174V	06F0405	1	Washer, D4 PP

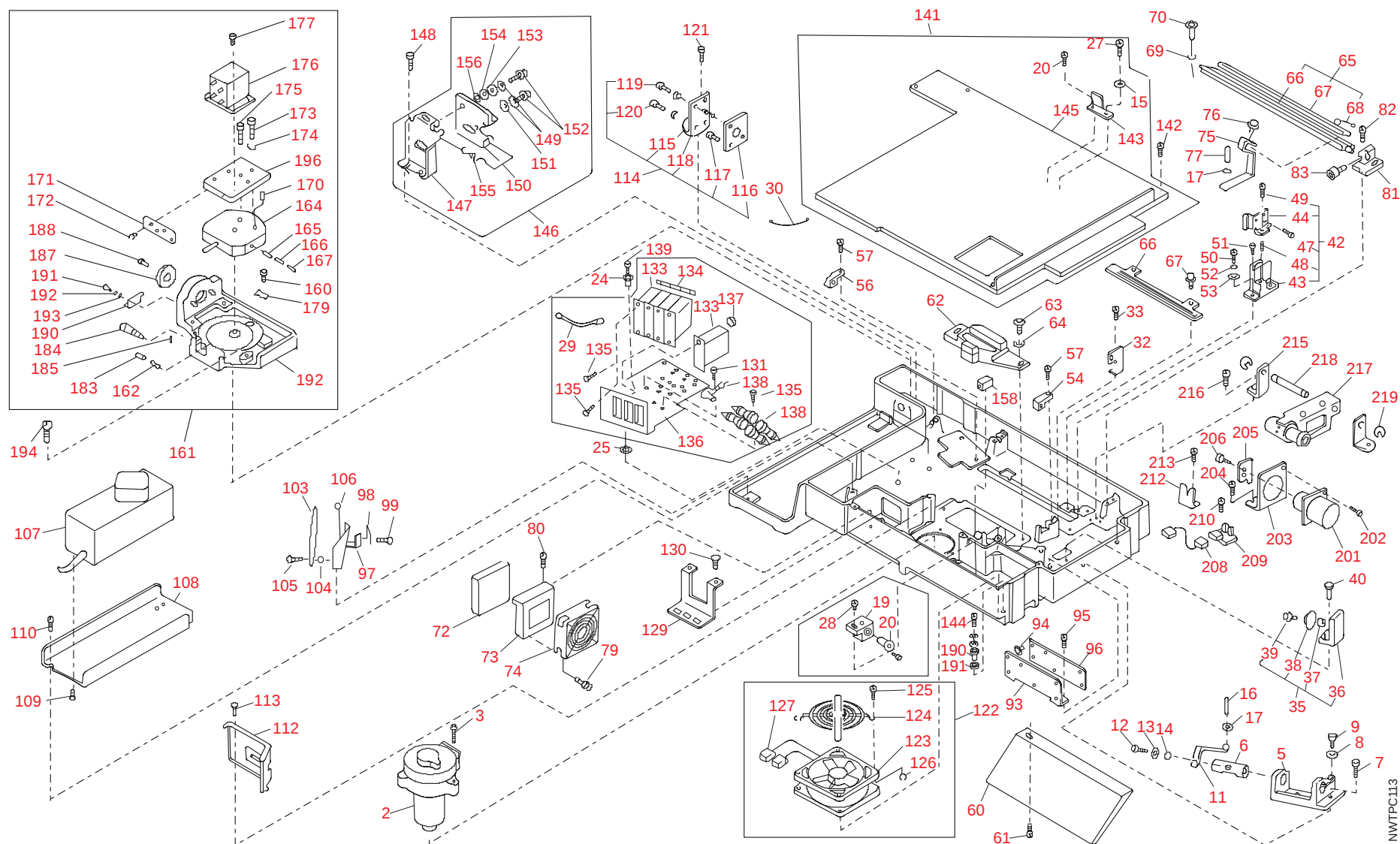
Assembly 12: (continued)



NWTPC113

Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 8 of 9)
-175V	06F0404	1	Bolt, Hexagon Socket Hd M4 X 12 PP
-176V	11L5202	1	AO Modulator (AM201) (Five-beam)
-177V	06F0403	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M3 X 8 PP
-179V	04H0796	2	Plate, Rise
-180V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182V	04H0797	2	Spring, FT
-183V	06F0669	1	Pin, D6 X 12 PP
-184V	04H0798	1	Micro Head
-185V	88F1626	1	Screw, Set, Hexagon Socket Hd M4 X 8 PP
-187V	08H7690	1	Lens, L2 Asm
-188V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-190V		NP	
-191V	06F0417	1	Screw, Shoulder
-194V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 30 PP
-201V	30H6819	1	Motor, Resolution Switching Lens (M202)
-202V	06F0413	2	Screw, Phillips Bind Hd with Star Wshr & Wshr M4 X 8 PP
-203V	30H6821	1	Motor Holder
-204V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-205V	30H6813	1	Plate, Sensor
-206V	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP

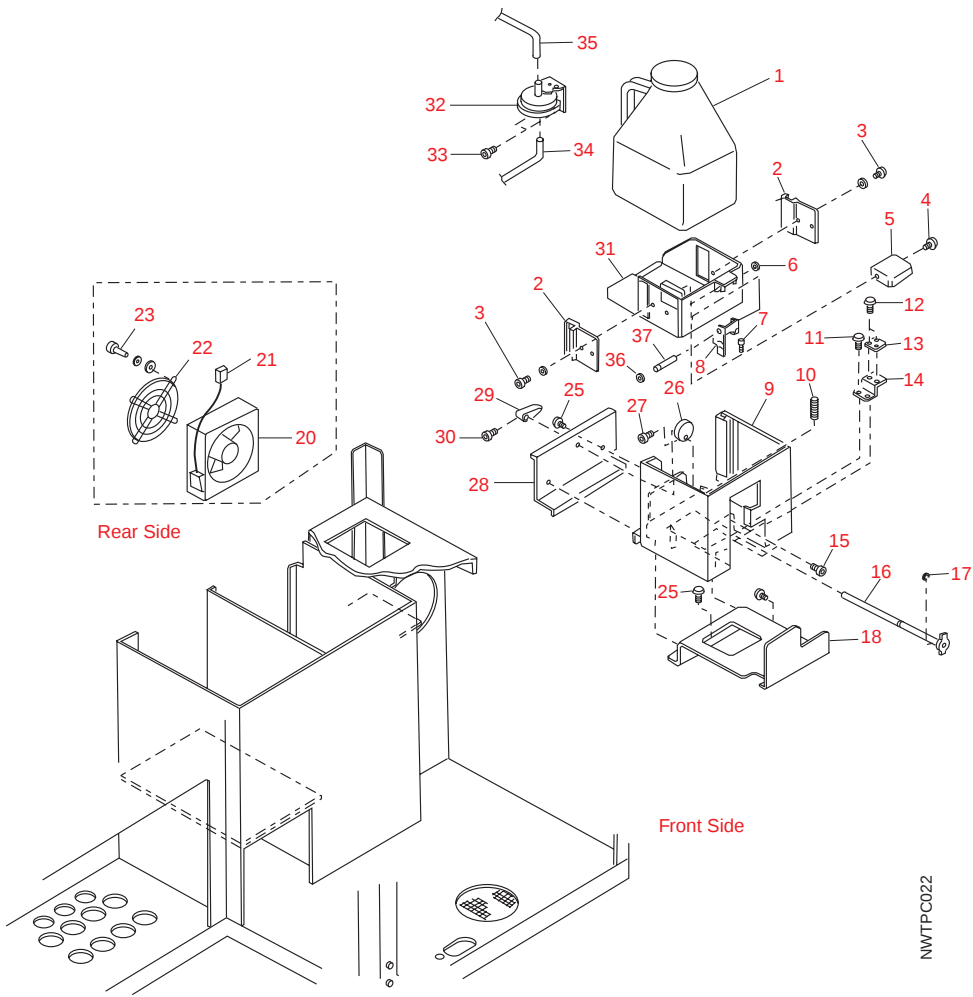
Assembly 12: (continued)



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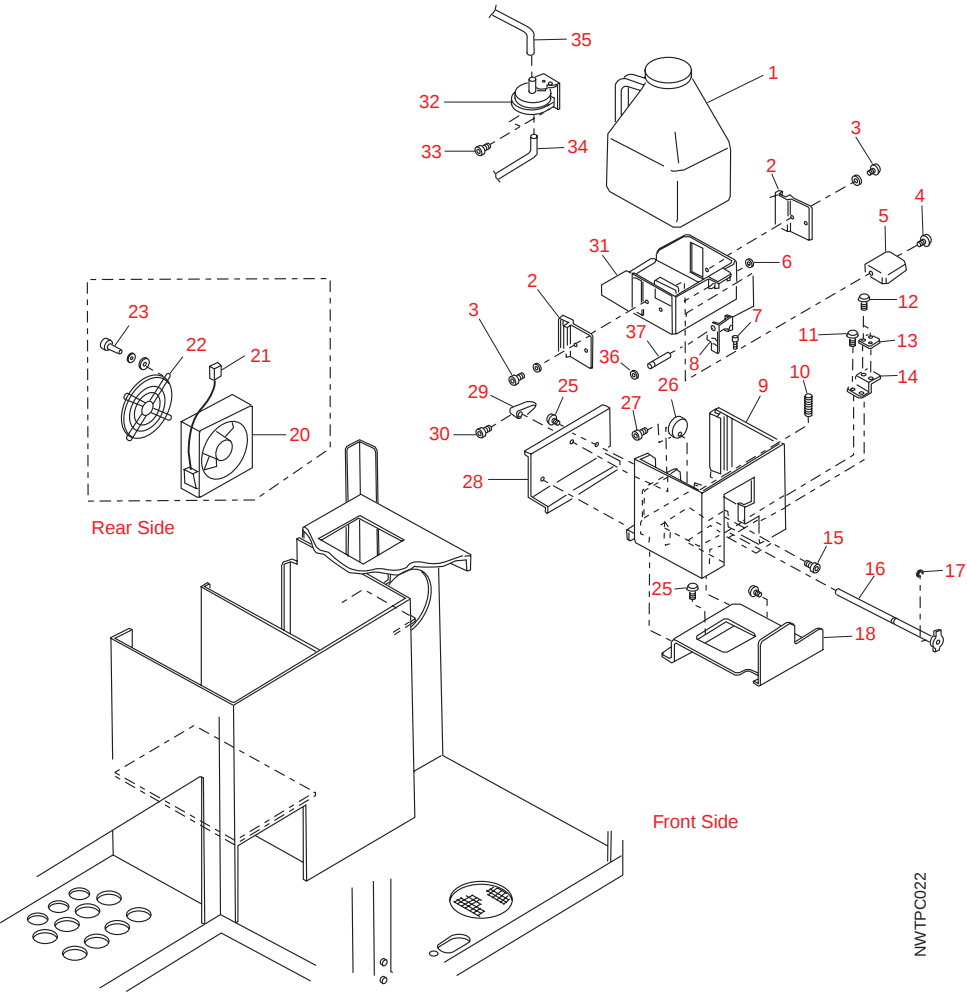
Asm- Index	Part Number	Units	Description
12-			Printhead Five-Beam (Sheet 9 of 9)
-208V		NP	
-209V	30H6814	1	Sensor, Resolution Lens Position (S202)
-210V	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-212V	30H6815	1	Stabilizer, Lens
-213V	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-216V	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-218V	30H6817	1	Pin
-219V	06F0418	2	Retaining Ring
-220V	24H8190	1	Lens, Resolution Switching
-222V		NP	
-224V		NP	
-225V		1	Screw, lens locking

Assembly 13: Air System



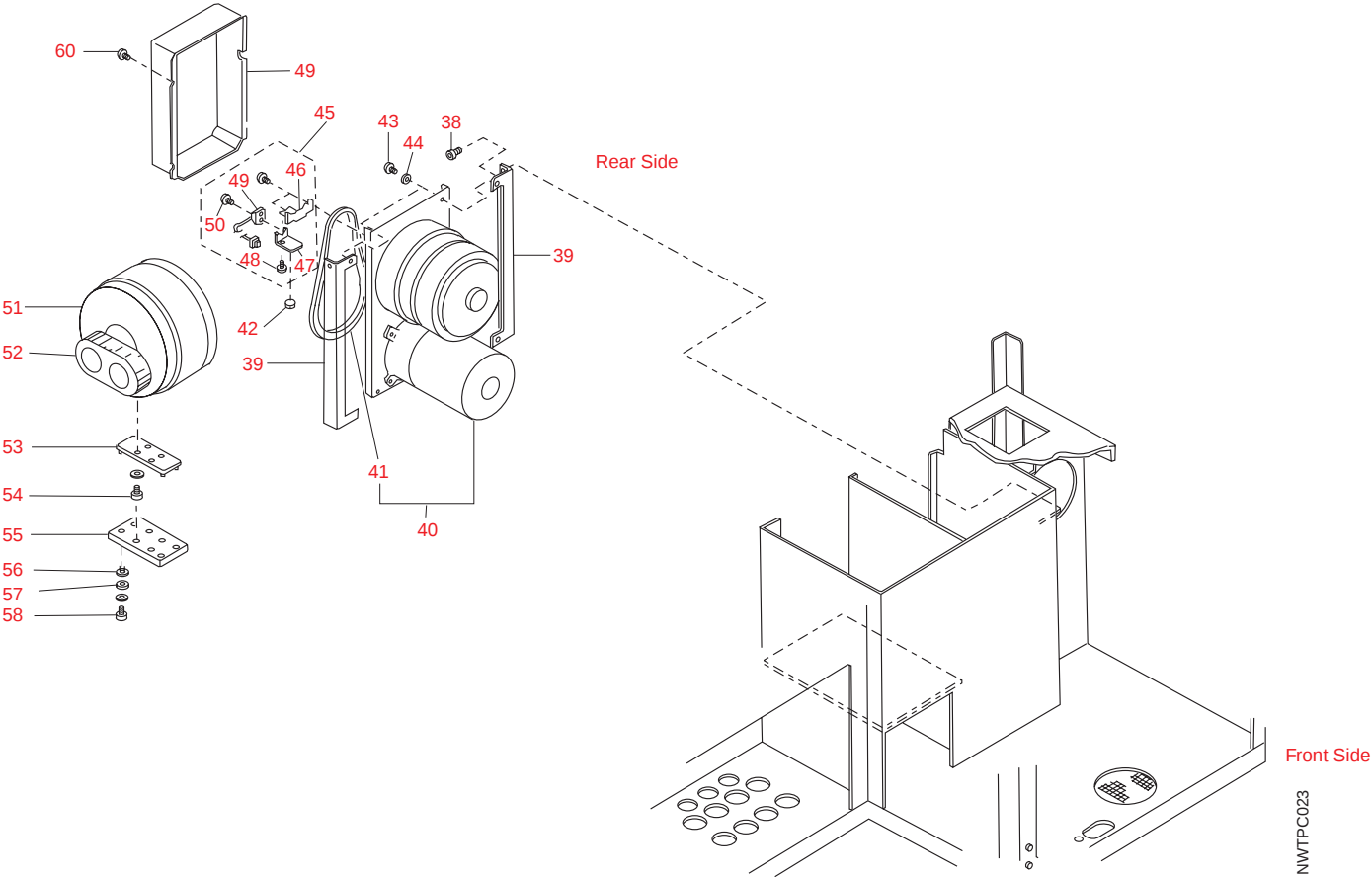
NWTPC022

Asm- Index	Part Number	Units	Description
13-		NP	Air System (Sheet 1 of 5)
-1		NP	Bottle, Toner Empty (Reference only)
-2	88F2671	2	Guide, Table
-3	06F0413	4	Screw, Phillips Bind Hd M4 X 10 PP
-4	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-5	88F2673	1	Guide, Cam
-6	06F0418	1	Ring-E PP
-7	88F2676	1	Spring, Extension
-8	88F2674	1	Stopper
-9	88F2666	1	Holder, Toner Bag Asm
-10	88F2667	2	Spring, Compression
-11	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-12	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-13	88F2678	1	Switch, Toner Collector (S118)
-14	88F2677	1	Holder, Read Switch
-15	06F0403	2	Bolt, Hexagon Socket Hd M4 X 8 PP
-16	88F2669	1	Shaft, Toner Collector Asm
-17	06F0418	2	Ring-E PP
-18	88F2710	1	Stand, Toner Bottle
-20	06F0194	1	Fan, Asm (B102)

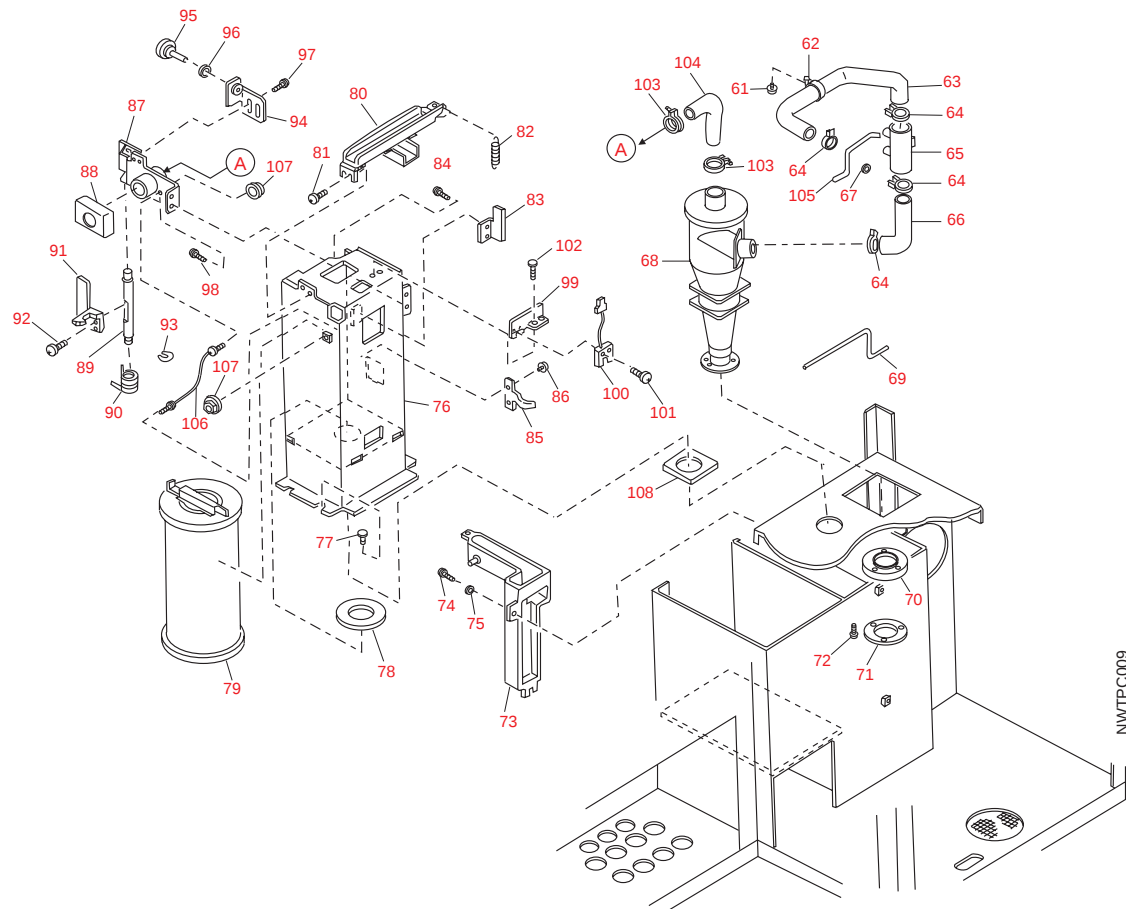


NWTPC022

Asm- Index	Part Number	Units	Description
13-		NP	Air System (Sheet 2 of 5)
-21		NP	
-22		NP	
-23	06F0413	2	Screw, Phillips Bind Hd M4 X 50 PP
-25	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-26	88F2668	1	Cam, Toner Collector
-27	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-28	88F2684	1	Cover, Toner Collector Lever
-29	06F0868	1	Lever
-30	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-31	88F2670	1	Table, Toner Collector
-32	53F1986	1	Switch, Filter Pressure Asm (S102)
-33	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-34	88F2713	1	Tube, Silicone
-35	06F0736	1	Tube, Silicone
-36	06F0418	1	Ring-E PP
-37	88F2675	1	Shaft

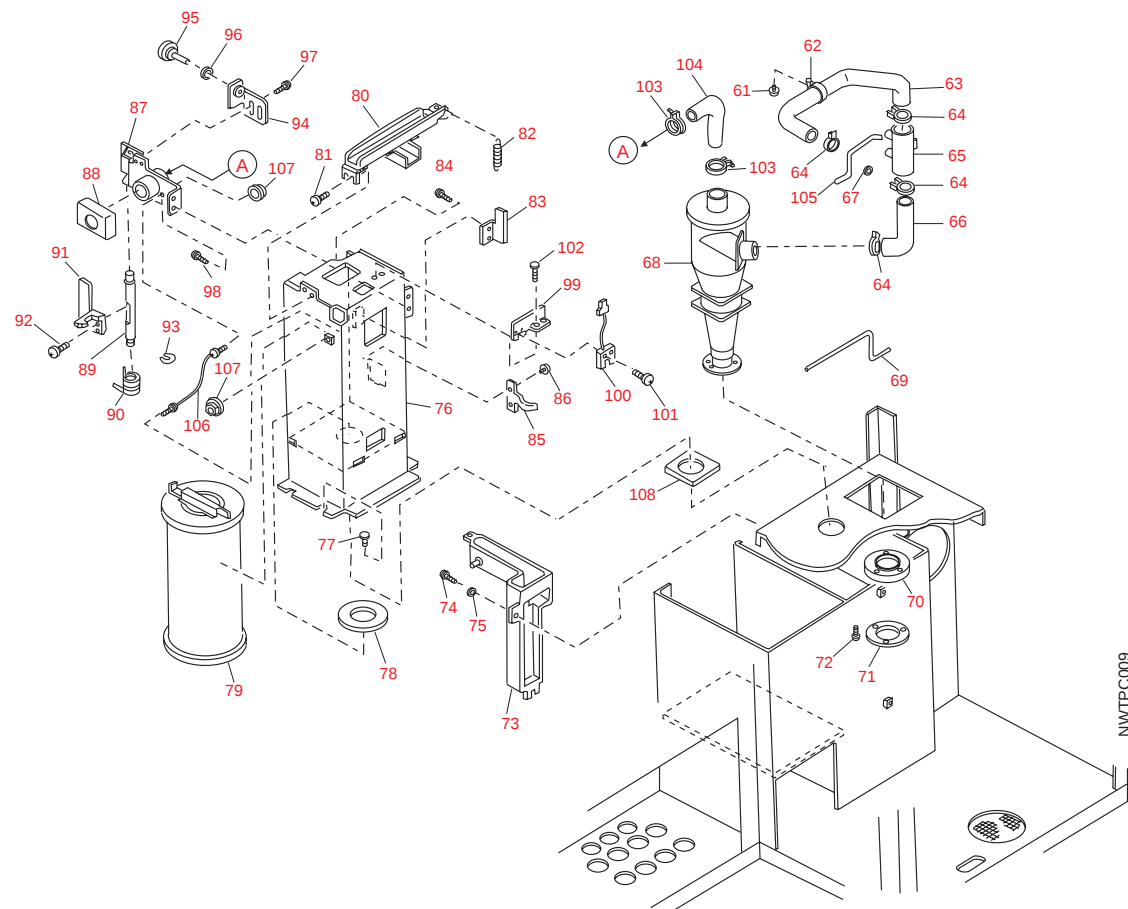


Asm- Index	Part Number	Units	Description
13-		NP	Air System (Sheet 3 of 5)
-38	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-39	88F2703	2	Holder, Cyclone Blower
-40	53F1987	1	Blower, Cyclone Asm (M104)
-41	53F1988	1	Belt, Cyclone Blower
-42	06F0419	1	Clamp, Cable PP
-43	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-44	06F0420	4	Washer, Press PP
-45	88F2705	1	Sensor, Cyclone Rotation Asm
-46	88F2706	1	Holder
-47	88F2707	1	Holder
-48	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-49	53F1829	1	Sensor, Cyclone Blower Rotation (S116)
-50	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-51	06F0041	1	Blower, Vacuum Asm (M105)
-52	88F2708	1	Seal, Vacuum
-53	06F0731	1	Holder, Blower
-54	06F0414	4	Bolt, Hexagon Socket Hd M6 X 12 PP
-55	06F0729	1	Sheet, Blower Rubber
-56	88F2709	4	Bushing, Insulator
-57	06F0406	4	Washer, Special PP
-58	06F0403	4	Bolt, Hexagon Socket Hd M5 X 25 PP
-59	88F2717	1	Cover, Blower Belt Asm
-60	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP



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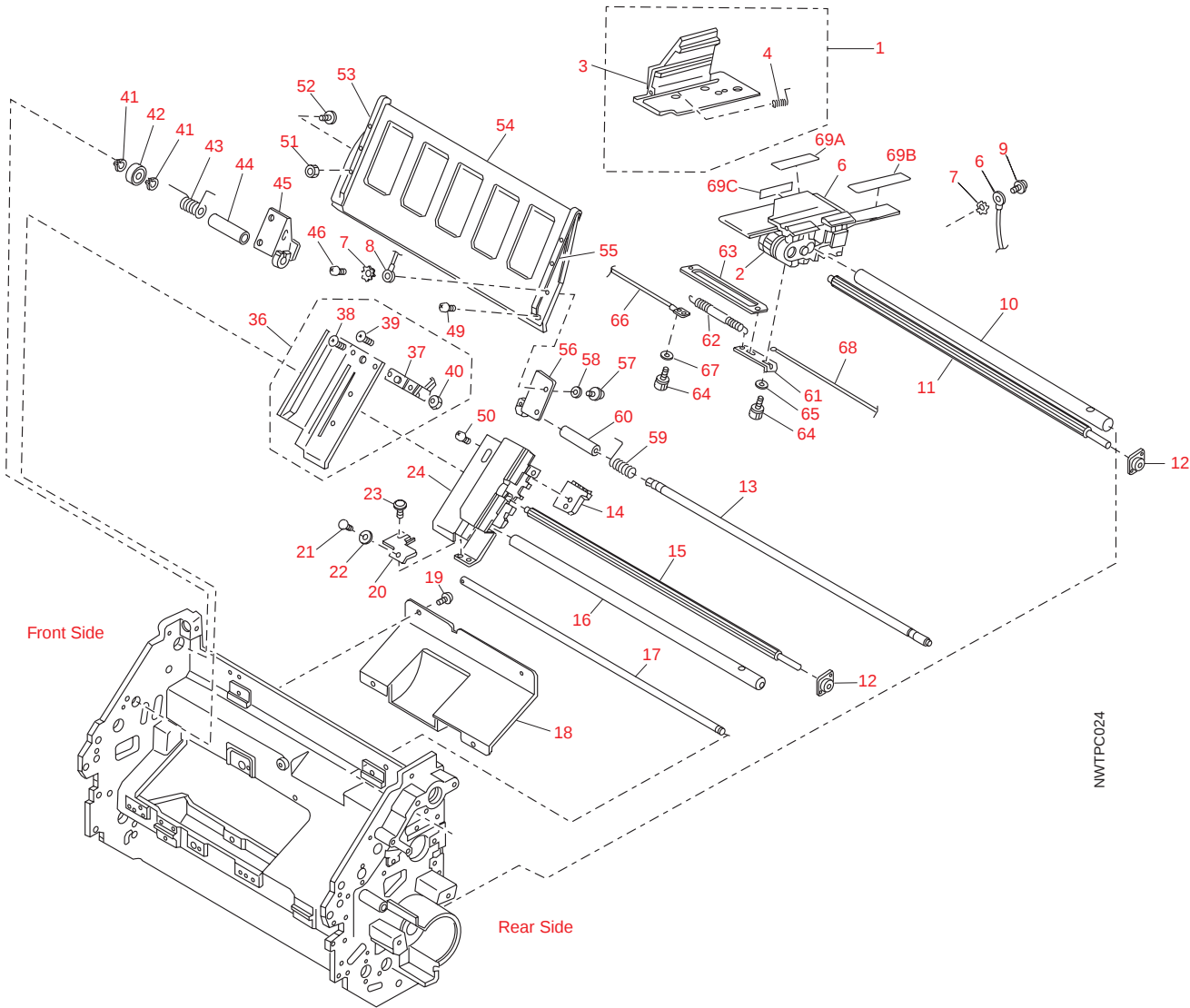
Asm- Index	Part Number	Units	Description
13-		NP	Air System (Sheet 4 of 5)
-61	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-62	06F0410	2	Clip, Nylon PP
-63	06F0342	1	Hose, Vacuum
-64	06F0463	4	Band, Wire
-65	88F2679	1	Pipe
-66	88F2680	1	Hose, Cyclone
-67	06F0492	1	Cap, Sleeve
-68	88F2664	1	Cyclone Asm
-69	88F2681	1	Tube, Silicone D
-70	88F2711	1	Holder, Toner Collector
-71	88F2712	1	Seal, Toner Collector
-72	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-73		NP	
-74	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-75	06F0420	2	Washer, Press PP
-76		NP	
-77	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-78	57F6794	1	Seal, Filter
-79	04H0290	1	Filter, Fine
-80		NP	
-81	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-82		NP	
-83		NP	
-84	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-85		NP	
-86	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-87		NP	
-88	57G6795	1	Seal, Foam



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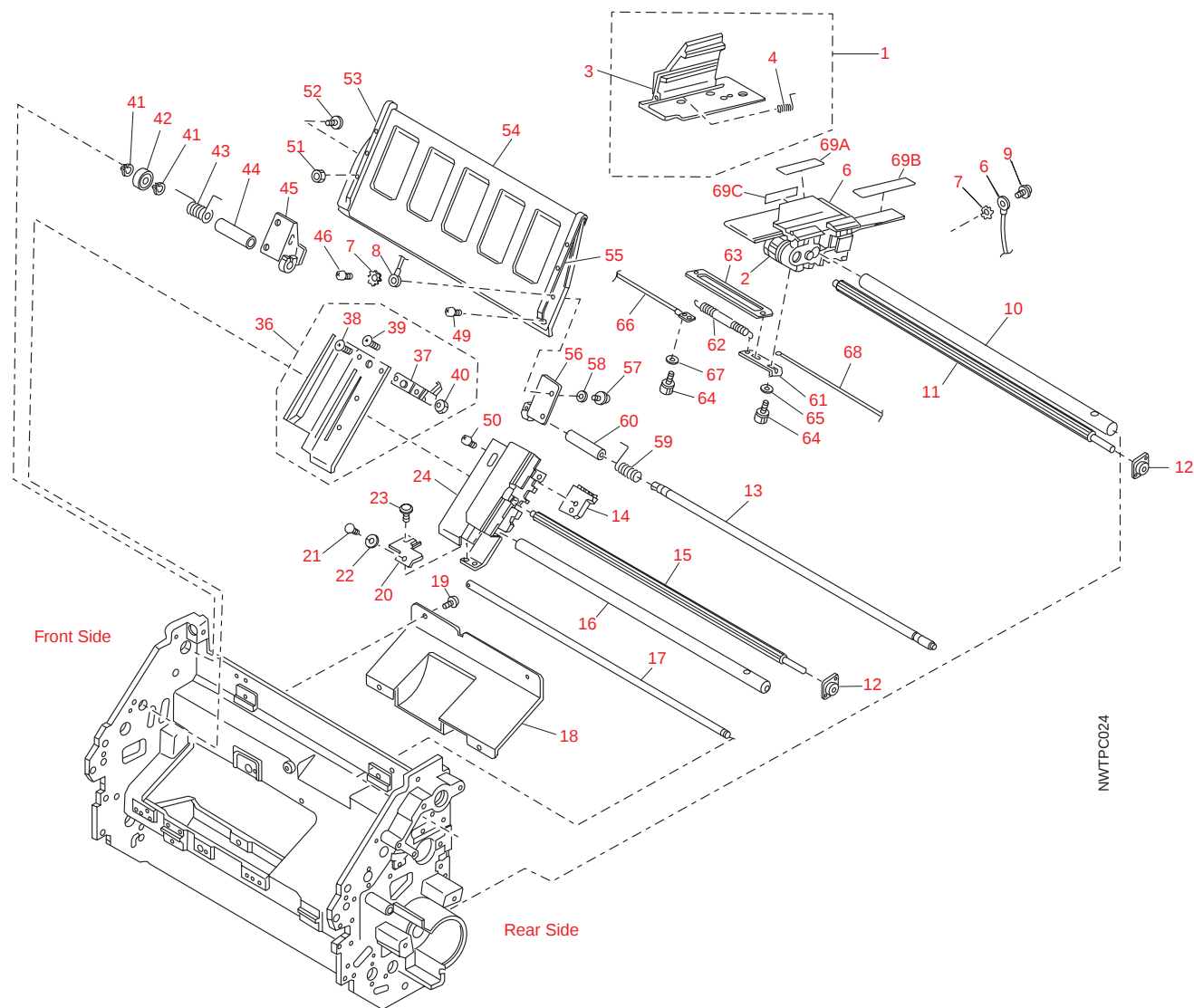
Asm- Index	Part Number	Units	Description
13-		NP	Air System (Sheet 5 of 5)
-89		NP	
-90		NP	
-91		NP	
-92	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-93	06F0418	1	Ring-E PP
-94		NP	
-95	06F0214	1	Bearing, Plastic
-96	06F0405	1	Washer, Spring D6 PP
-97	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-98	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-99		NP	
-100		NP	
-101	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-102	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-103	06F0463	2	Band, Wire
-104		NP	
-105	88F2682	1	Tube, Silicone D
-106		NP	
-107		NP	
-108		NP	

Assembly 14: Transfer Station

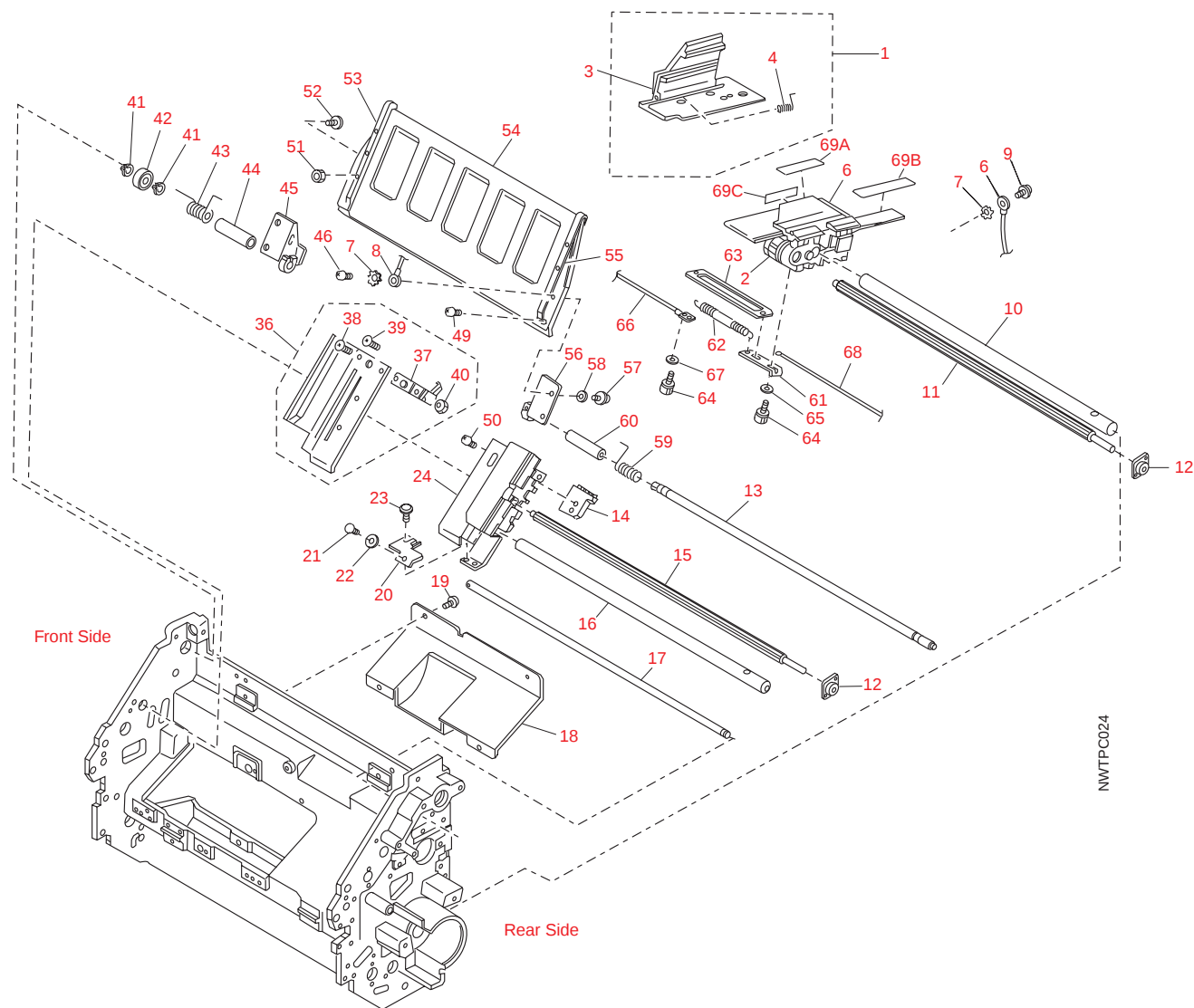


NWTPC024

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 1 of 17)
-1	45G1839	1	Tractor, Lower Front
-2	88F3373	4	Belt, Tractor
-3	88F3458	8	Pin, Tractor Door Hinge
-4	88F3459	4	Spring, Tractor Cover
-6	53F1797	1	Tractor, Lower Rear
-7	06F0406	2	Washer, Toothed D5 PP
-8	88F2799	1	Cable, Ground
-9	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-10	57G6796	1	Shaft, Tractor Guide
-11	57G6797	1	Shaft, Drive
-12	53F1808	2	Flange, Ball Bearing
-13	30H5518	1	Shaft, BF Hinge (Also shown on Asm 14-107A) (New style with Brake)
-14	88F2820	1	Plate, Magnet
-14	04H1055	1	Plate, Magnet (Printers with 8-inch minimum paper width)
-15	57G6797	1	Shaft, Drive
-16	57G6796	1	Shaft, Tractor Guide
-17		NP	
-18	30H2805	1	Cover, Retractor Motor
-19	06F0413	4	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP
-20		NP	
-21	06F0402	1	Screw, Phillips Pan Hd M3 X 6 PP
-22	88F2818	1	Washer, Bolt D3
-23	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-24	53F1799	1	Tractor, Upper Rear (9-inch minimum)
-24	11L5192	1	Tractor, Upper Rear (8-inch minimum)

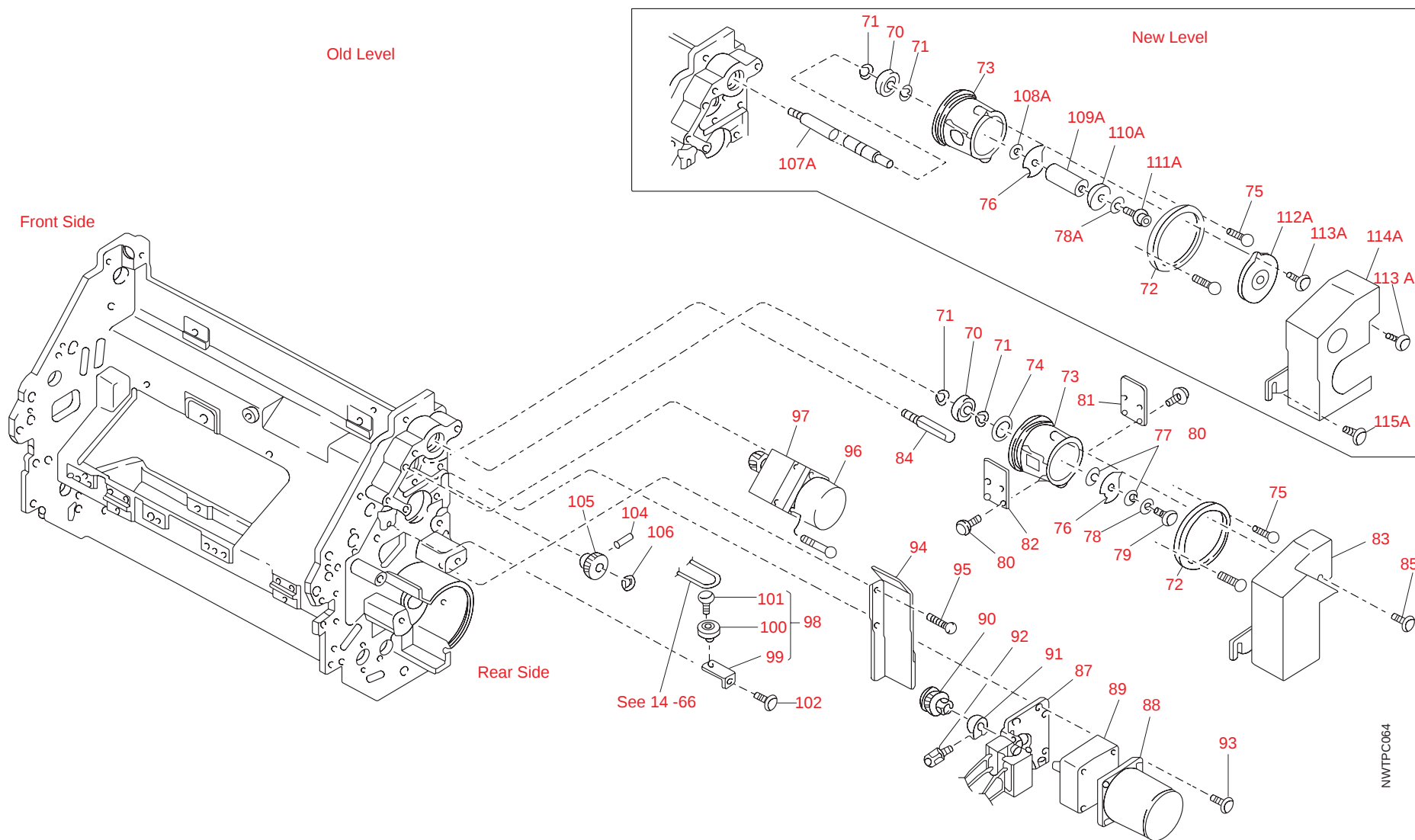


Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 2 of 17)
-36	53F1798	1	Tractor, Upper Front
-37	53F1795	1	Sensor, Upper Tractor Jam (Q301)
-38	88F1626	1	Screw, Phillips Flat Hd M3 X 6 PP
-39	06F0412	1	Screw, Phillips Flat Hd M4 X 10 PP
-40	06F0407	1	Nut, M4 PP
-41	88F1627	2	Ring, Retaining PP
-42	06F0054	1	Bearing, Ball
-43	88F3431	1	Spring, Front Tension Arm, heavy (For printers with EC-C87554A installed)
-43	88F2791	1	Spring, Front Tension Arm, light (For printers Without EC-C87554A installed)
-44	88F2792	2	Sleeve, Spring
-45	88F2788	1	Arm, Tension Buffer Asm
-	90H2620	1	Tractor, rebuild kit (3 bearings)



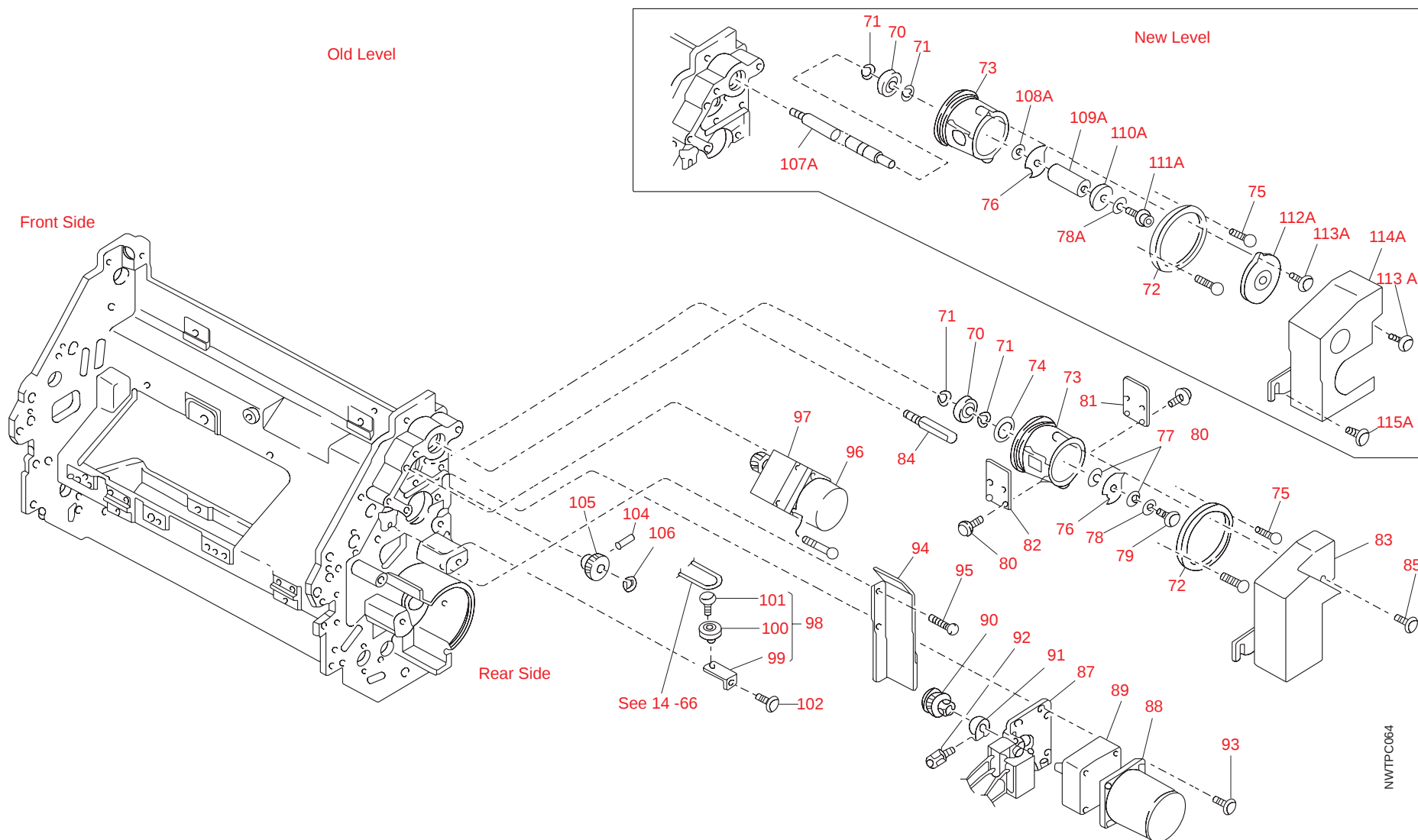
Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 3 of 17)
-46	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-49	06F0413	4	Screw, Phillips Bind Hd M5 X 10 PP
-50	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-51	06F0407	4	Nut, M4 PP
-52	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-53	88F2797	1	Stay, Tension Arm
-54		NP	
-55	88F2798	1	Stay, Tension Arm
-56	88F2789	1	Arm, Tension Buffer Asm
-57	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 20 PP
-58	06F0405	2	Washer, Bolt D4 PP
-59	88F3432	1	Spring, Rear Tension Arm, heavy (For printers with EC-C87554A installed)
-59	88F2790	1	Spring, Rear Tension Arm, light (For printers Without EC-C87554A installed)
-60	88F2792	1	Sleeve, Spring
-61	88F2760	1	Plate, Connection
-62	88F2761	1	Cable, Tension SP
-63	88F2762	1	Connector, Cable
-64	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-65	06F0420	2	Washer, Press PP
-66	57G6799	1	Cable, Tractor Positioning
-67	06F0405	1	Washer, Bolt D4 PP
-68	57G6800	1	Cable, Tractor Positioning
-69A	88F3447	1	Scale, Forms Length E1
-69B	88F3448	1	Scale, Forms Length E2
-69C	88F3449	1	Scale, Forms Length E3

Assembly 14: (continued)

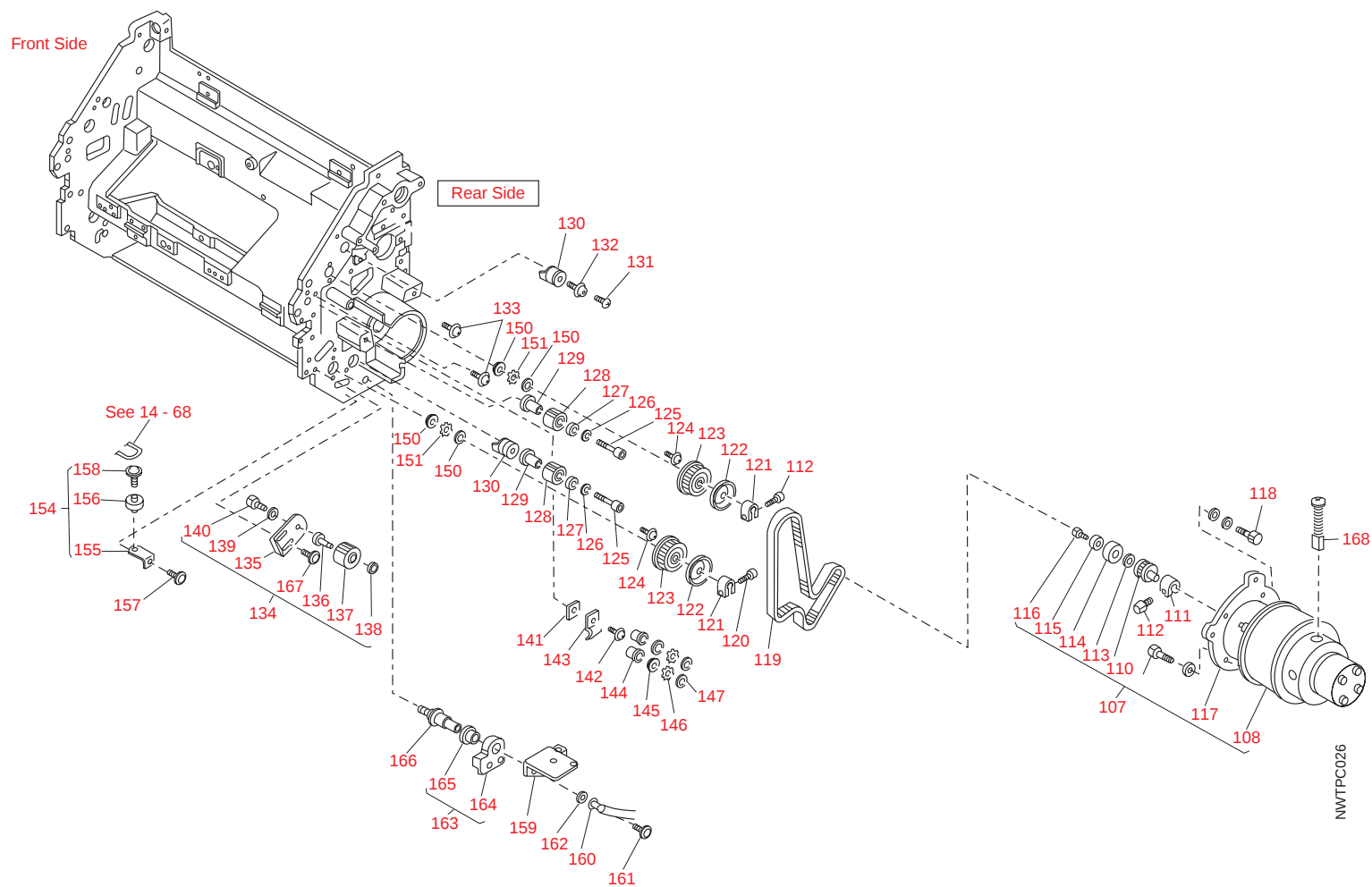


Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 4 of 17)
-70	53F1814	1	Bearing, Ball
-71	88F1627	2	Ring, Retaining PP
-72	88F2793	1	Holder, Tension Arm Encoder
-73	88F2794	1	Encoder, Tension Arm Housing
-74	06F0409	1	Ring, Retaining PP
-75	06F0413	2	Screw, Bind Hd with Star Wshr & Wshr M5 X 25 PP
-76	88F2796	1	Encoder, Tension Arm
-77	06F0405	2	Washer, Bolt D8 PP
-78	06F0417	1	Washer PP
-78A	04H0900	1	Washer PP
-79	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-80	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-81	53F1792	1	Board, Tension Arm Encoder (EN123)
-82	53F1790	1	Board, Tension Arm Encoder (EN122)
-83	88F2832	1	Cover, Cable Asm
-84	88F2834	1	Cable, Bridge
-85	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-87	88F2777	1	Base, Capstan Roll
-88	53F1802	1	Motor, Capstan Roll (M302) and Capacitor (C302) Asm
-89	53F1805	1	Gearbox, Capstan Roll Motor
-90	88F2778	1	Pulley, Drive
-91	06F0292	1	Ring, Clamping
-92	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP
-93	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-94	88F2840	1	Guide, Cable
-95	06F0413	2	Screw, Phillips Bind Hd M4 X 20 PP
-96	53F1803	1	Motor, Capstan Pinch Roll (M301) and Capacitor (C301) Asm
-97	53F1806	1	Gearbox, Capstan Pinch Roll Open Asm

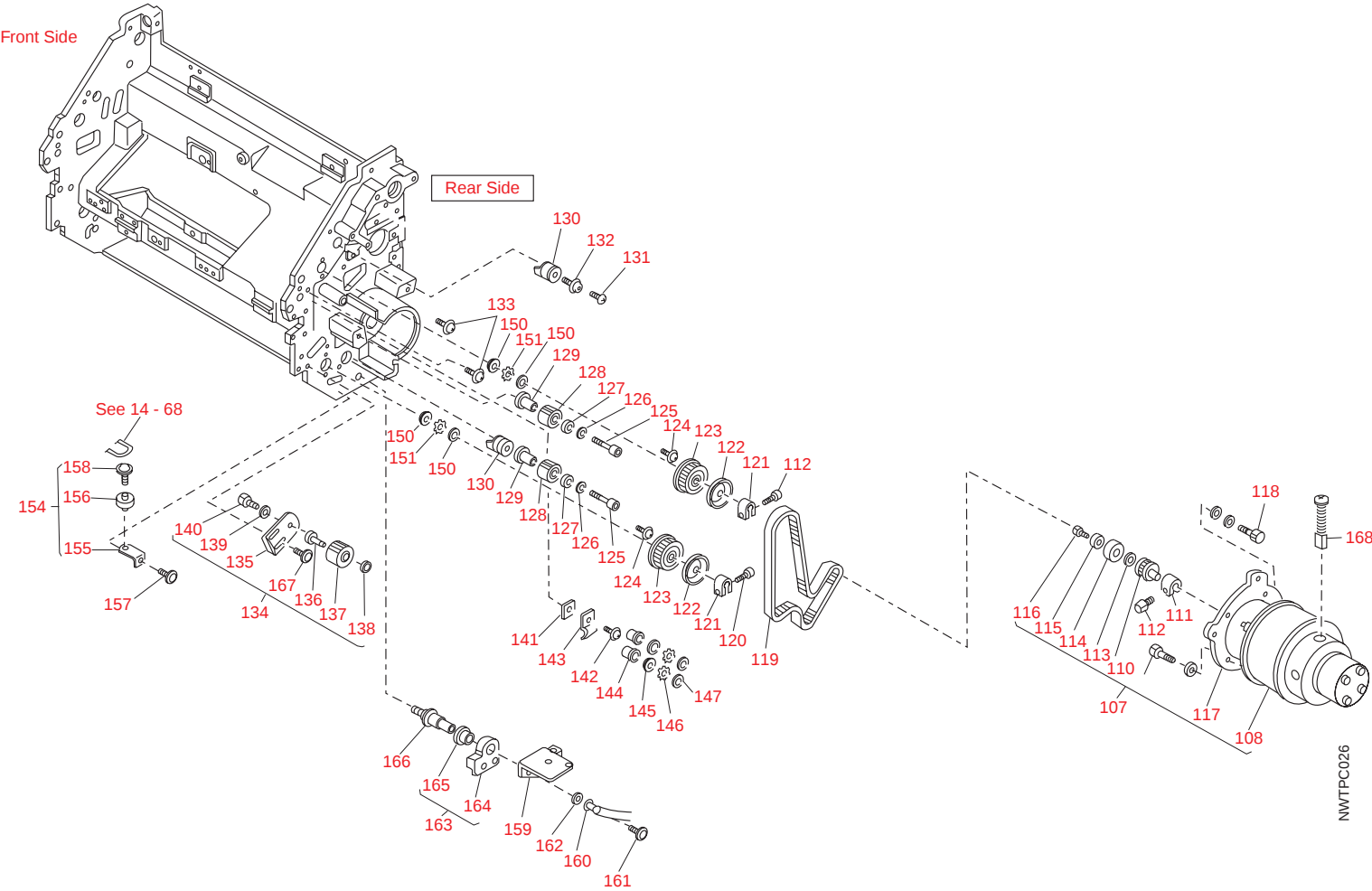
Assembly 14: (continued)



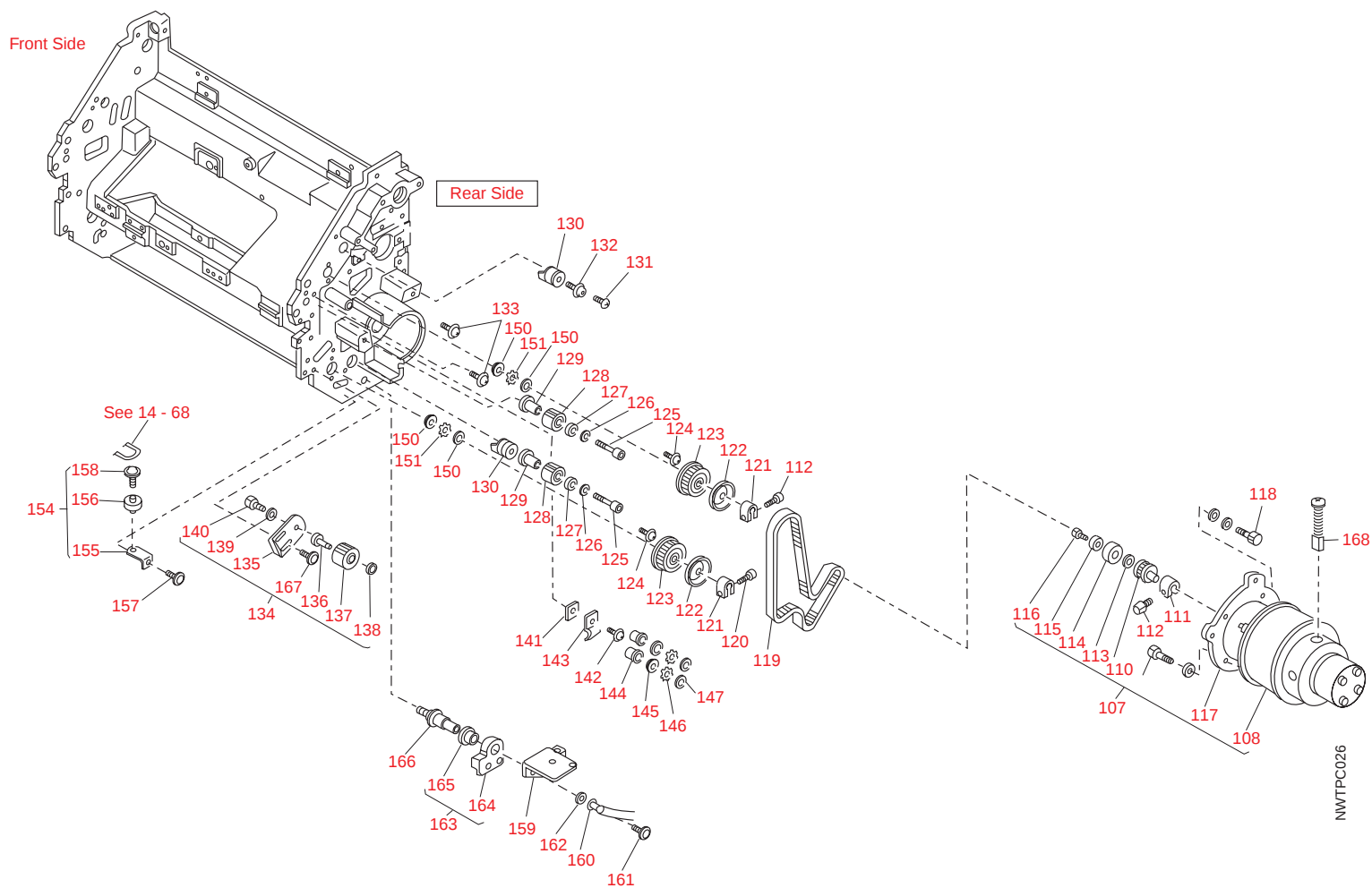
Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 5 of 17)
-98	88F2745	1	Pulley, Cable Asm
-99	88F2746	1	Stand, Pulley
-100	53F1817	1	Bearing, Pulley
-101	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 16 PP
-102	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-104	88F1627	1	Pin, D3 X 14 PP
-105	88F1638	1	Gear
-106	88F1627	1	Ring, Retaining PP
-107A	30H5518	1	Shaft, BF Hinge (Also shown on Asm 14-13)
-108A	06F0405	1	Washer, Bolt D8
-109A	30H5519	1	Spacer, Disk
-110A	30H5520	1	Plate, Disk
-111A	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-112A	30H5521	1	Holder, Brake Asm
-113A	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-114A		NP	
-115A	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP



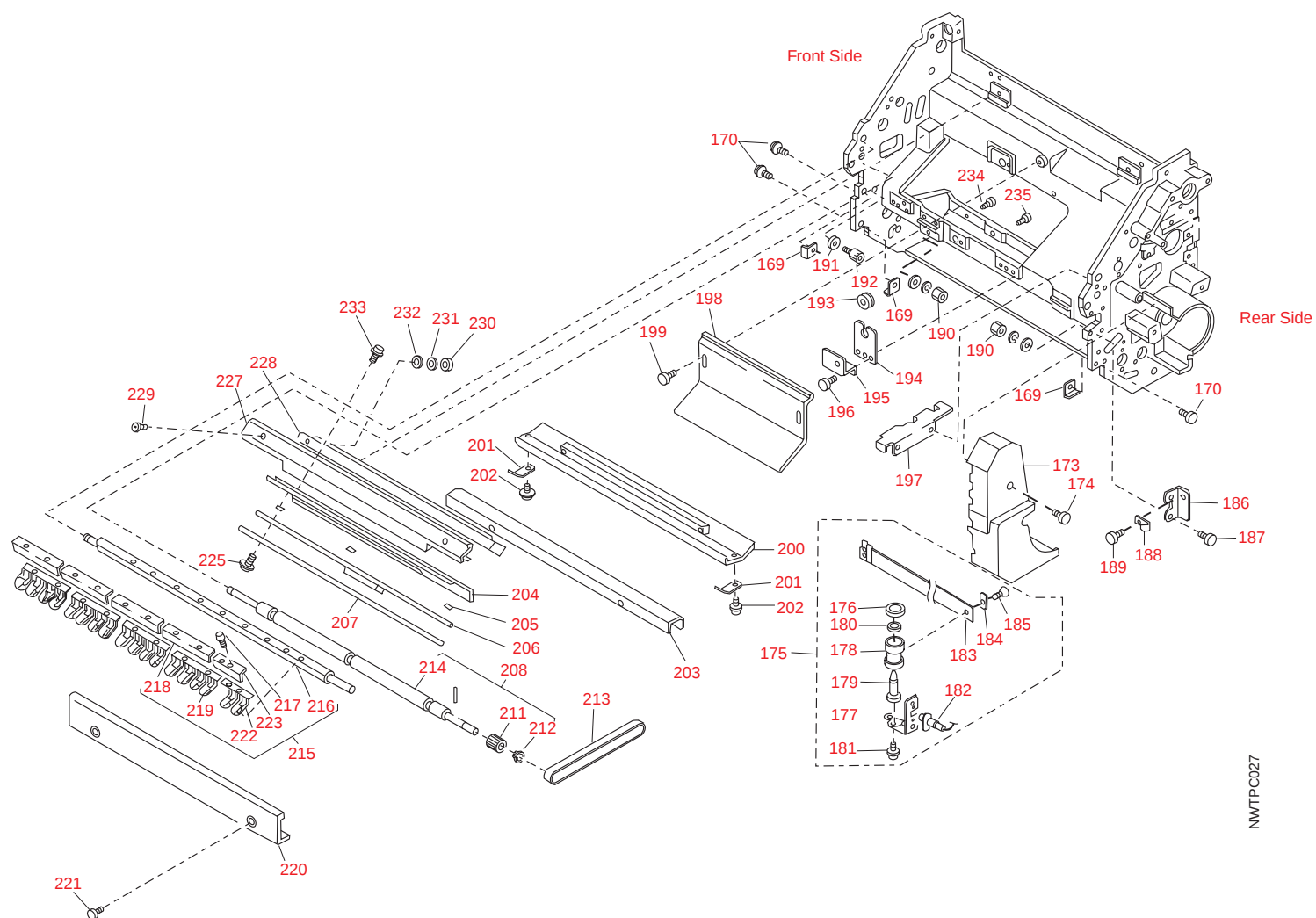
Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 6 of 17)
-107	88F2740	1	Motor, Tractor (M303) Asm
-108	53F1800	1	Motor, Tractor (M303)
-109	06F0414	4	Bolt, Hexagon Socket Hd M6 X 20 PP
-110	88F2741	1	Pulley, Motor
-111	06F0292	1	Ring, Tight
-112	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-113	88F2742	1	Collar, Motor
-114	06F0054	1	Bearing, Ball
-115	88F2743	1	Collar, Ball Bearing
-116	88F1626	1	Bolt, Hexagon Socket Hd M3 X 10 PP
-117	88F2946	1	Base, Hot Roll Motor
-118	06F0414	3	Bolt, Hexagon Socket Hd M8 X 20 PP
-119	53F1818	1	Belt, Tractor Drive
-120	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP
-121	06F0292	2	Ring, Clamping
-122	88F2733	2	Flange
-123	04H0212	2	Pulley, Driven
-124	06F0413	4	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP
-125	06F0403	2	Bolt, Hexagon Socket Hd M5 X 38 PP
-126	06F0405	2	Washer, Spring D5 PP
-127	06F0405	2	Washer, Bolt D5 PP
-128	57G5998	2	Pulley, Idler Asm
-129	88F2736	2	Shaft, Idler
-130	88F2735	2	Sleeve, Guide Shaft
-131	06F0413	3	Screw, with Star Wshr & Wshr Bind Hd M5 X 12 PP
-132	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-133	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 7 of 17)
-134	88F2737	1	Pulley, Tension Asm
-135	88F2738	1	Base, Tension Pulley
-136	88F2739	2	Shaft, Idler
-137	57G5998	1	Pulley, Idler Asm
-138	88F1627	1	Ring, Retaining PP
-139	06F0420	1	Washer, Press PP
-140	06F0403	1	Bolt, Hexagon Socket Hd M5 X 12 PP
-141	88F2770	1	Stopper, Bearing
-142	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-143	88F2771	1	Plate, Grounding
-144	53F1816	2	Bearing

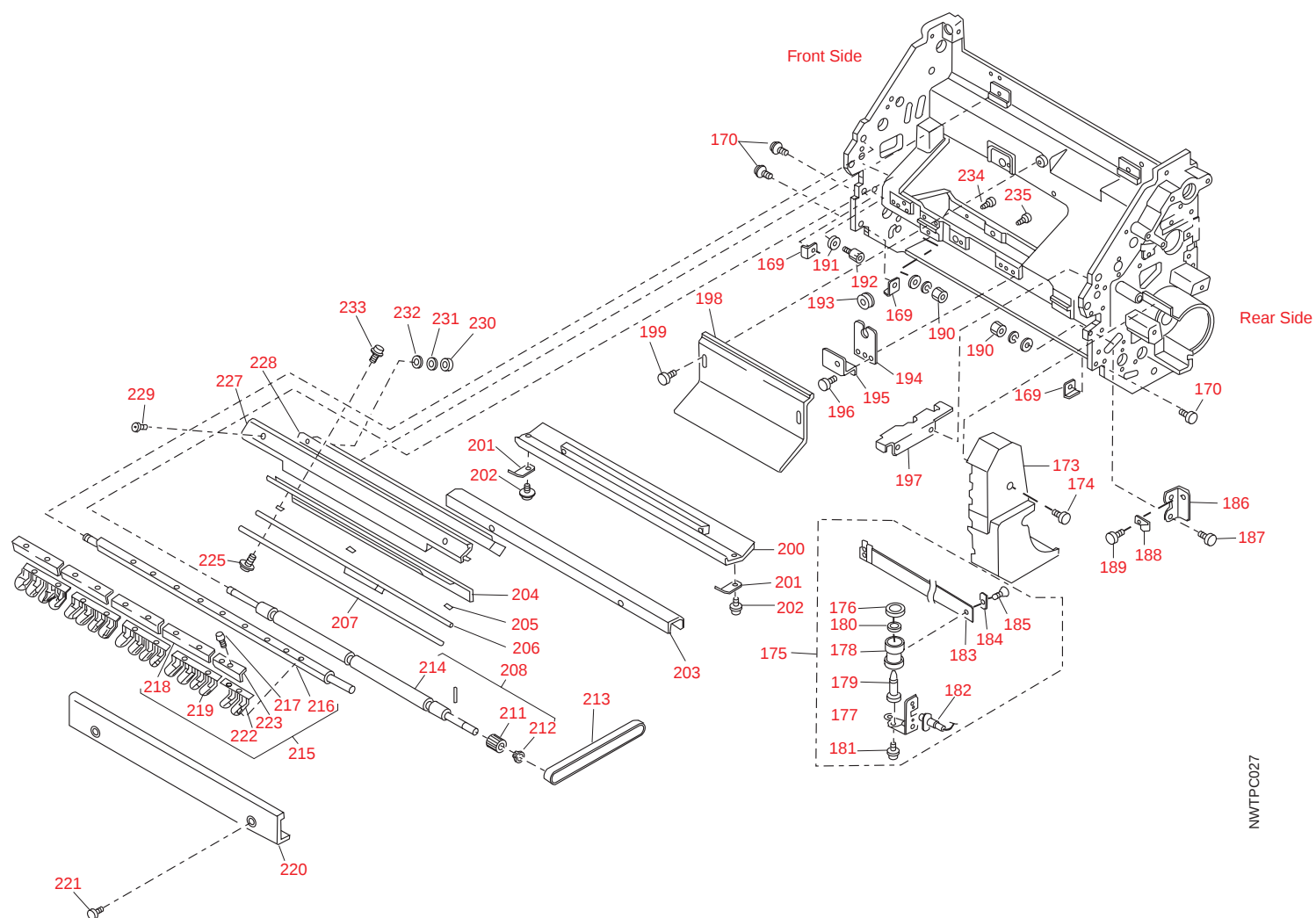


Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 8 of 17)
-145	88F2774	2	Slider, Poly
-146	06F0417	2	Washer, Wave PP
-147	88F1627	3	Ring, Retaining PP
-150		NP	
-151	06F0417	2	Washer, Wave PP
-154	88F2745	1	Pulley, Cable Asm
-155	88F2746	1	Stand, Pulley
-156	53F1817	1	Bearing, Pulley
-157	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-158	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 16 PP
-159	88F2842	1	Plate, Cable Clamp
-160	88F1629	1	Cable, Ground
-161	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-162	06F0406	1	Washer, Toothed D5 PP
-163	88F2830	1	Holder, Hinge Asm
-164	88F2831	1	Holder, Hinge
-165	88F1639	1	Metal, D15 X 15 CU
-166	88F2723	1	Shaft, Transfer Station Yoke Hinge
-167	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-168	88F3365	6	Brush, Servo Motor



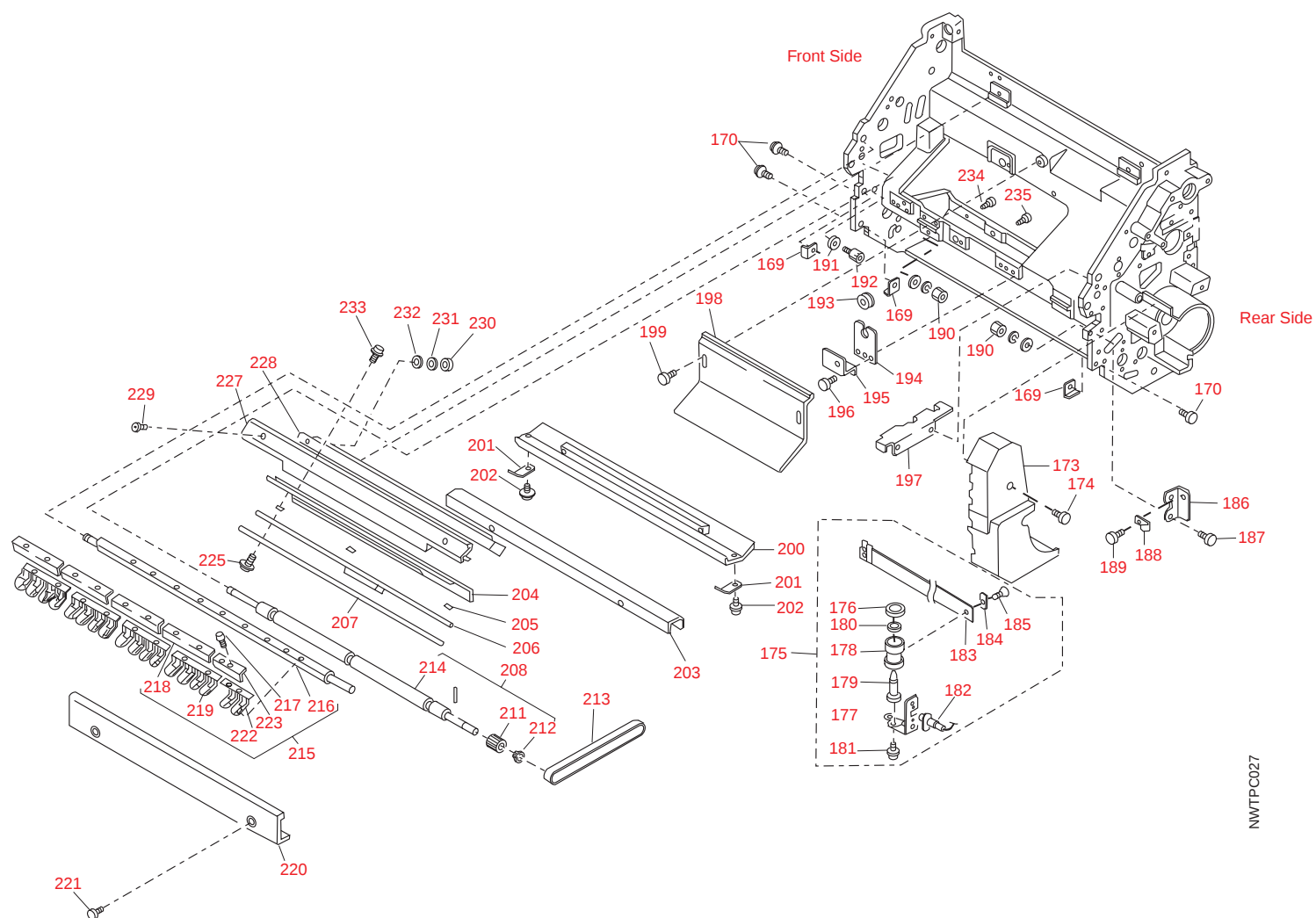
NWTPC027

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 9 of 17)
-169	06F0695	3	Block, Support
-170	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-173	88F2836	1	Cover, Tractor Motor Drive Belt
-174	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-175	88F2802	1	Reel, Transfer Corona Shield Asm
-176	88F2800	1	Stopper, Spring
-177	88F2803	1	Holder, Transfer Corona Shield Reel
-178	88F2804	1	Reel, Transfer Corona Shield
-179	88F2805	1	Shaft, Reel
-180	88F1627	1	Ring, Retaining PP
-181	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10 PP
-182	53F1794	1	Cable, High Voltage Asm
-183	06F0116	1	Tape, Transfer Corona Shield
-184	06F0684	1	Holder, Transfer Corona Shield
-185	06F0412	1	Screw, Phillips Flat M3 X 4 PP
-186	88F2806	1	Clamp, Cable
-187	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-188	06F0410	2	Clip, Nylon PP
-189	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-190	06F0407	2	Nut, M10 PP
-191	06F0406	1	Washer, Special PP
-192	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-193	88F2720	1	Grommet
-194	88F2721	1	Guide, Tube
-195	88F2722	1	Plate, Sensor
-196	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-197	88F2839	1	Cover, Capstan Roll Belt
-198	88F2838	1	Cover, Cable
-199	06F0413	2	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP



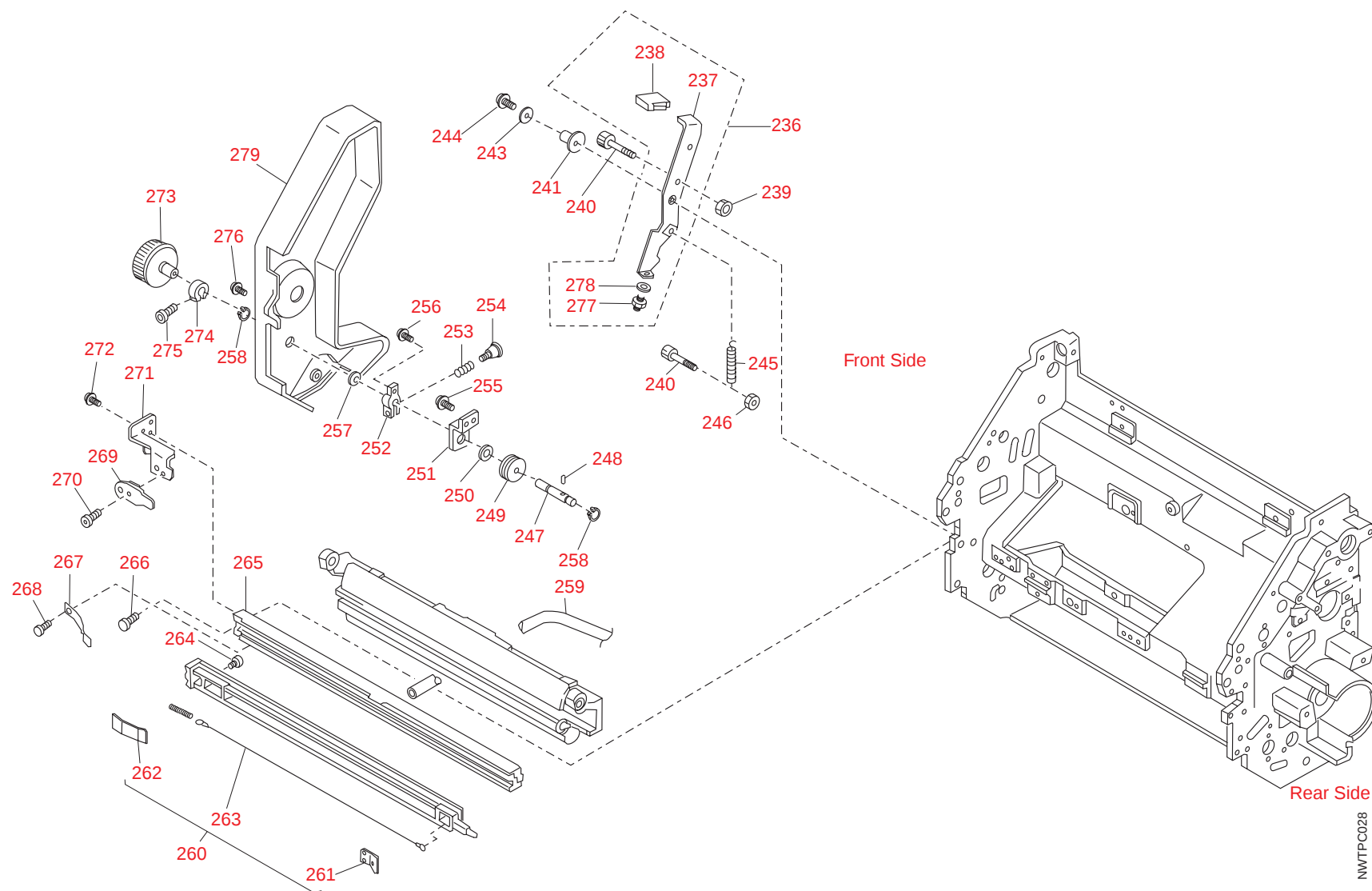
NWTPC027

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 10 of 17)
-200		NP	
-201	88F2812	2	Spacer, Pre-measure Shaft
-202	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-203		NP	
-204		NP	
-205	88F2729	3	Spacer, Back Board
-206	53F1791	1	Board, Forms Width Sensor (PW091)
-207	88F2730	1	Cover, (PW091) (Except 8-inch forms width)
-207	04H1056	1	Cover, (PW091) (8 inch-forms width only)
-208	57G6802	1	Roll, Capstan Asm
-211	88F2765	1	Pulley
-212	88F1627	1	Ring, Retaining PP
-213	53F1819	1	Belt, Capstan Roll Drive



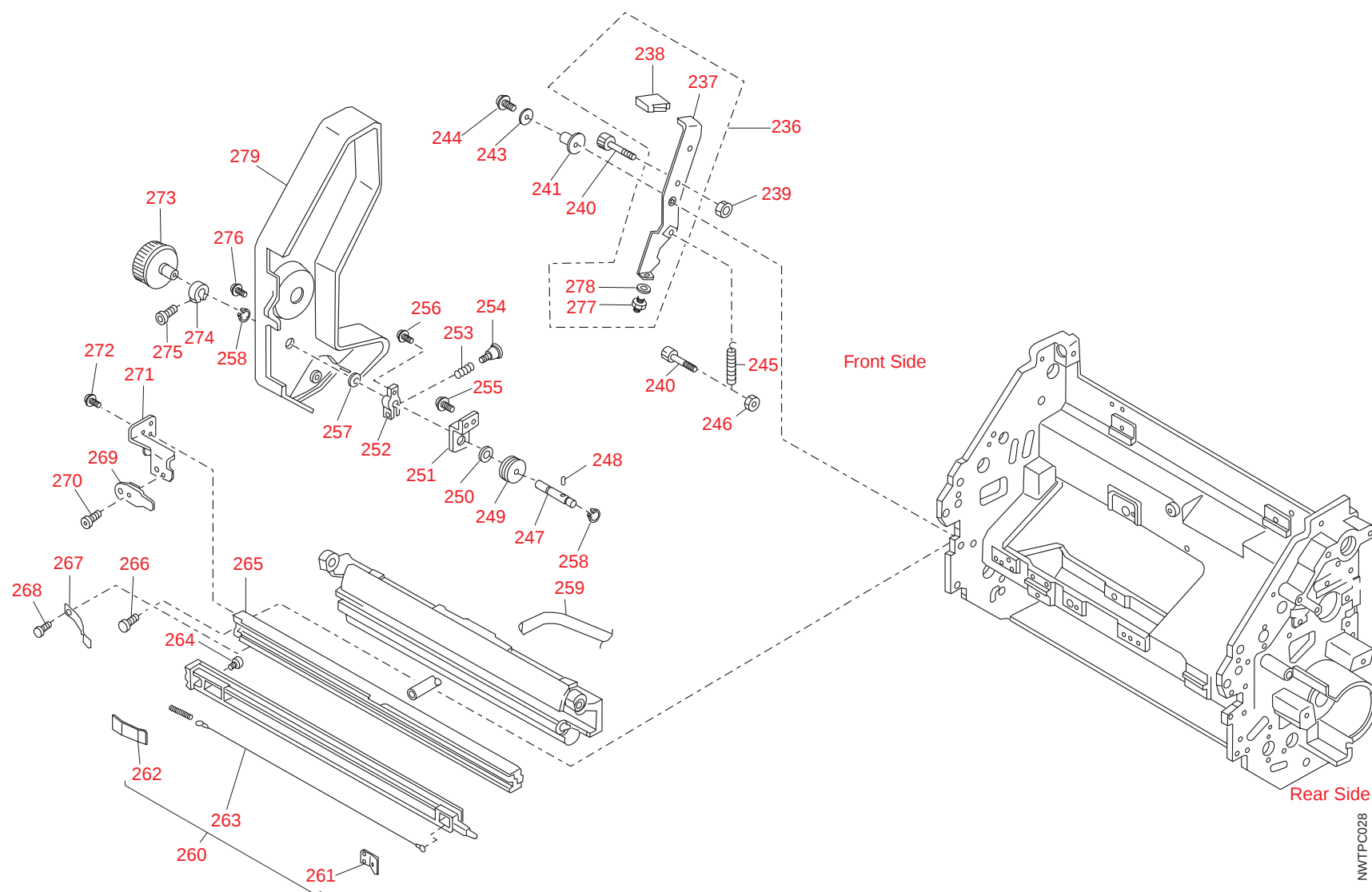
NWTPC027

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 11 of 17)
-214	57G6499	1	Roll, Capstan Sub Asm
-215	57G6803	1	Roller, Capstan Pinch Asm
-216		NP	
-217	06F0413	10	Screw, Phillips Bind Hd M4 X 8 PP
-218	88F2768	4	Plate, Mount
-219	53F1810	4	Roller, Capstan Pinch Sub Asm
-220		NP	
-221	06F0413	2	Screw, Phillips Bind Hd M4 X 6 PP
-222	57G6500	1	Roller, Pinch Sub Asm
-223		NP	
-225	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-227	30H3176	1	Guide, Paper Asm
-228	06F0106	1	Brush, Transfer Station Discharge
-229	06F0412	2	Screw, Phillips Flat M3 X 8 PP
-230	06F0407	2	Nut, M3 PP
-231	06F0405	2	Washer, Spring D3 PP
-232	06F0405	2	Washer, Bolt D3 PP
-233	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-234	06F0413	2	Screw, Phillips Bind Hd M4 X 20 PP
-235	06F0413	2	Screw, Phillips Bind Hd M4 X 20 PP



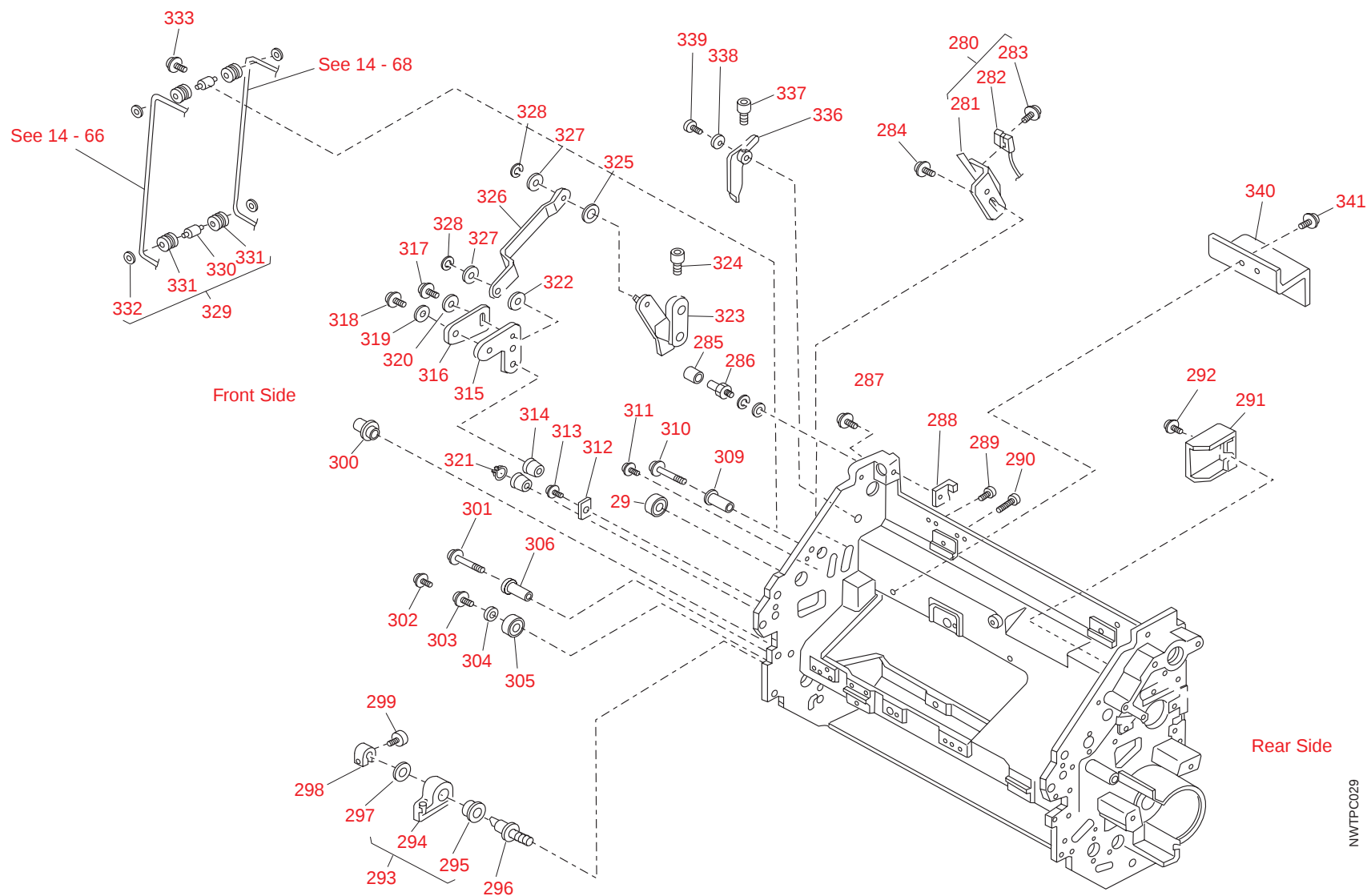
NWTPC028

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 12 of 17)
-236	88F2823	1	Latch, Transfer Station Asm
-237	88F2824	1	Latch, Transfer Station
-238	88F3339	1	Handle, Transfer Station Release
-239	06F0407	1	Nut, M5 PP
-240	06F0403	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 35 PP
-241	88F2826	1	Sleeve, Eccentric
-243	06F0406	1	Washer, Special PP
-244	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-245	06F0369	1	Spring, Return
-246	06F0407	1	Nut, M5 PP
-247	88F2750	1	Shaft, Tractor Positioning
-248	88F1627	1	Pin, D3 X 14 PP
-249	88F2751	1	Pulley, Cable
-250	88F2754	1	Shaft, Guide
-251	88F2755	1	Bracket, Mount
-252	88F2756	1	Brake, Tractor Shift
-253	88F2757	1	Spring, Tractor Shift Knob
-254	88F2758	1	Pin, Shift Stopper
-255	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-256	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-257	88F2759	1	Washer, D8
-258	88F1627	2	Ring, Retaining PP
-259	88F2843	1	Tube, Silicone B
-260	57G6505	1	Corona, Transfer Asm
-261	88F1632	1	Cover, Terminal
-262	88F1633	1	Cover, Transfer Corona Wire Holder
-263	57G6503	1	Wire, Transfer Corona
-263	30H6586	1	Wires (8), Corona
-264	06F0413	2	Screw, Phillips Bind Hd M3 X 6 PP

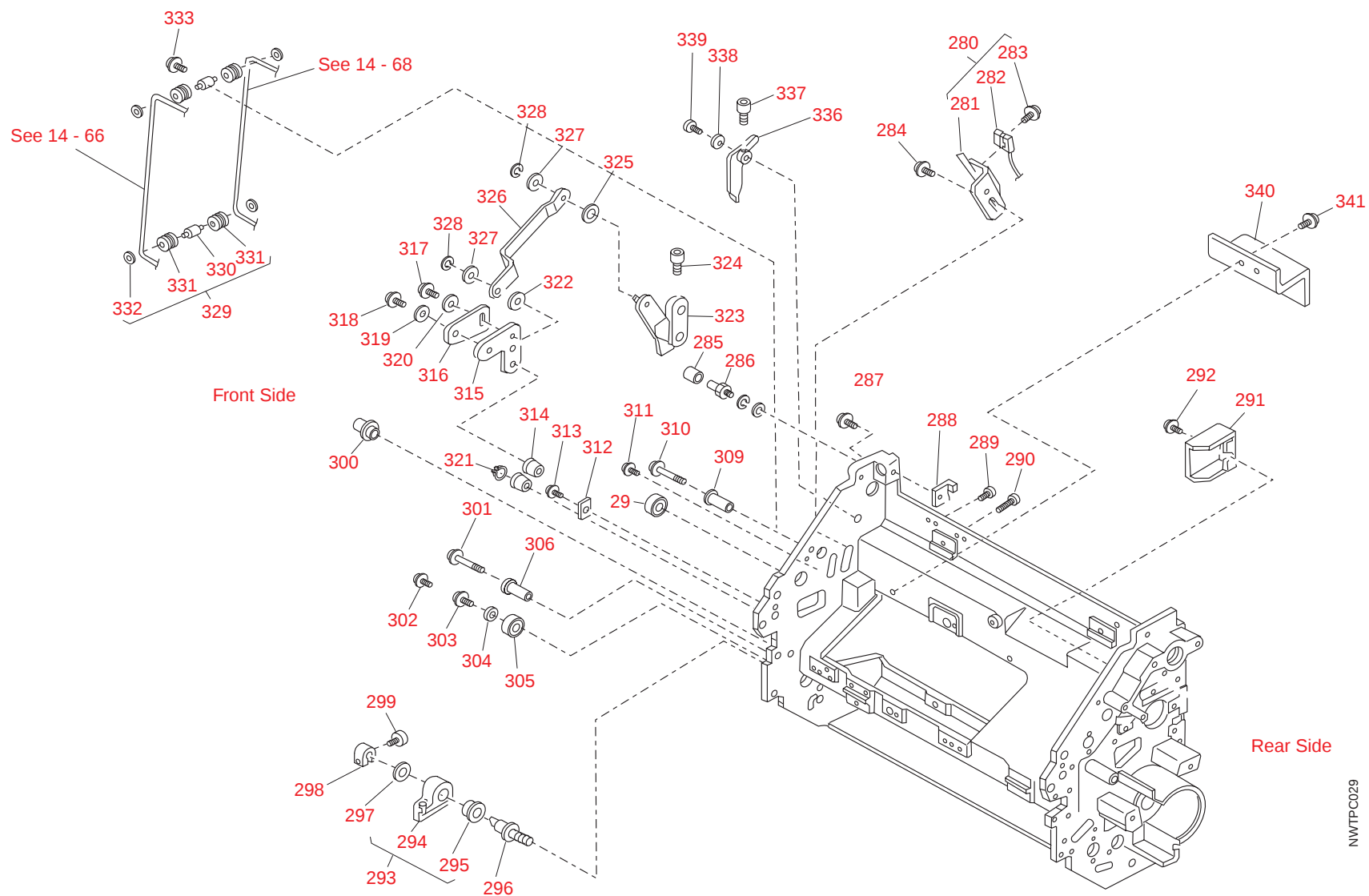


NWTPC028

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 13 of 17)
-265		NP	
-266	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-267	88F1634	1	Spring, Reflector
-268	88F1626	1	Screw, Phillips Pan Hd M4 X 6 PP
-269	06F1054	1	Brush, Transfer Corona
-270	06F0412	1	Screw, Phillips Flat M3 X 4 PP
-271	88F2801	1	Holder, Brush PY
-272	88F3349	2	Screw, Phillips Tapping M4 X 10 PP
-273	88F2835	1	Knob, Tractor Control
-274	88F1640	1	Ring, Clamping
-275	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 20 PP
-276	06F0413	3	Screw, Phillips Bind Hd with Star Wshr & Wshr M5 X 12 PP
-277	06F0522	1	Holder, Magnet Asm
-278	06F0405	1	Washer, Bolt D4 PP
-279	88F2841	1	Cover, Transfer Station Front



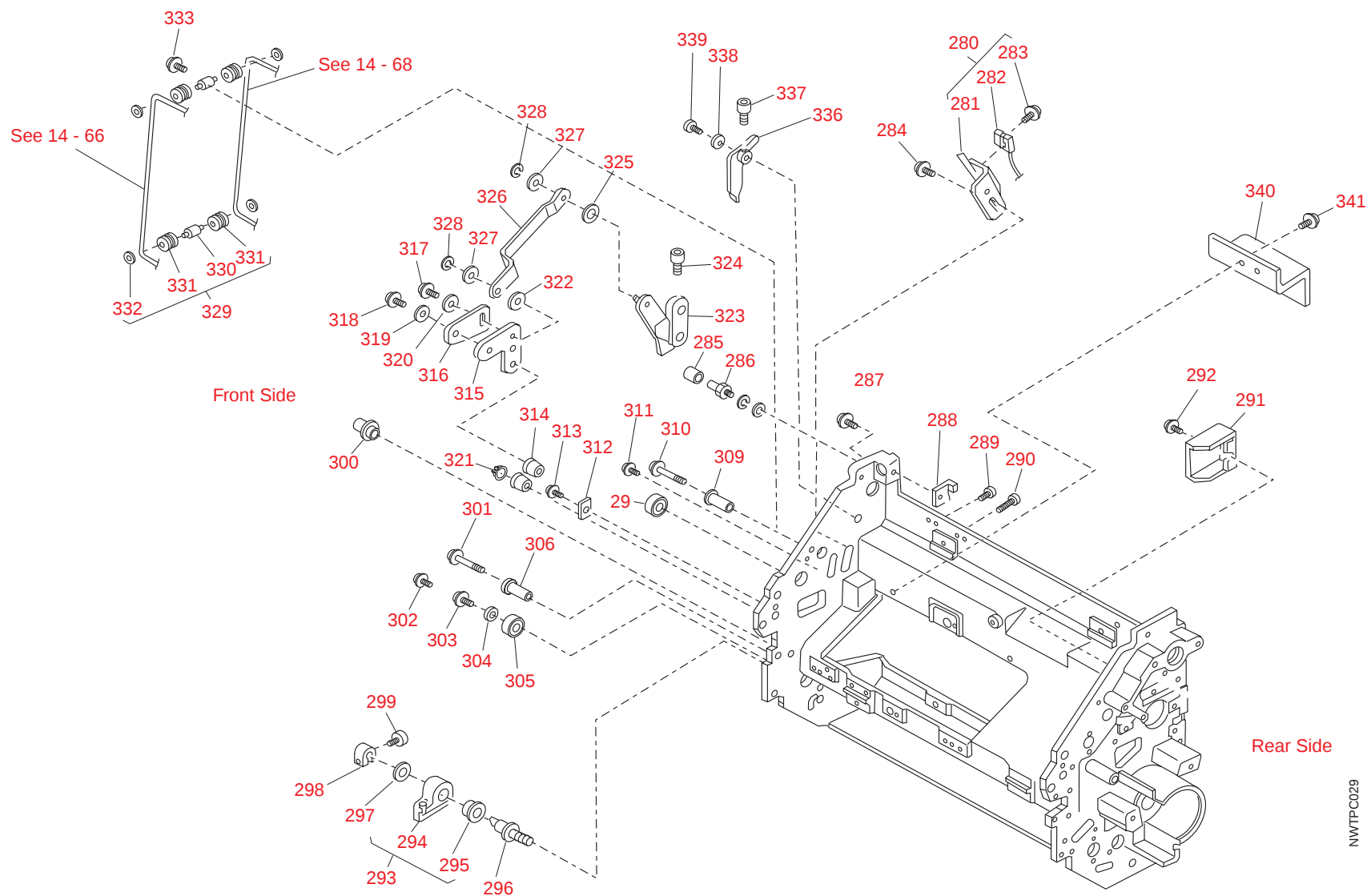
Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 14 of 17)
-280		NP	
-281	88F2786	1	Holder, Switch
-282	57G6805	1	Switch, Capstan Pinch Roll Open (S301) Asm
-283	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-284	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-285	88F2781	1	Collar
-286	88F2719	1	Shaft, Stopper
-287	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-288	88F2844	1	Plate, Tension Position Arm
-289	06F0413	2	Screw, Phillips Bind Hd M4 X 10 PP
-290	06F0413	2	Screw, Phillips Bind Hd M4 X 16 PP
-291	88F2833	1	Cover, Pulley
-292	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-293	88F2828	1	Holder, Hinge Asm
-294	88F2829	1	Holder, Hinge
-295	88F1639	1	Metal, D15 X 15 CU
-296	88F2723	2	Shaft, Transfer Station Yoke Hinge
-297	88F3355	1	Washer, Thrust
-298	88F1640	1	Ring, Clamping
-299	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 20 PP
-300	88F2718	1	Latch, Transfer Station Yoke Hinge
-301	06F0411	2	Screw, Phillips Pan Hd M4 X 40 PP
-302	06F0413	2	Screw, Phillips Pan Hd M5 X 12 PP
-303	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-304	06F0417	2	Washer PP
-305	06F0054	2	Bearing, Ball
-306	88F2821	2	Sleeve, Tractor Mount
-307	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-308	06F0054	2	Bearing, Ball



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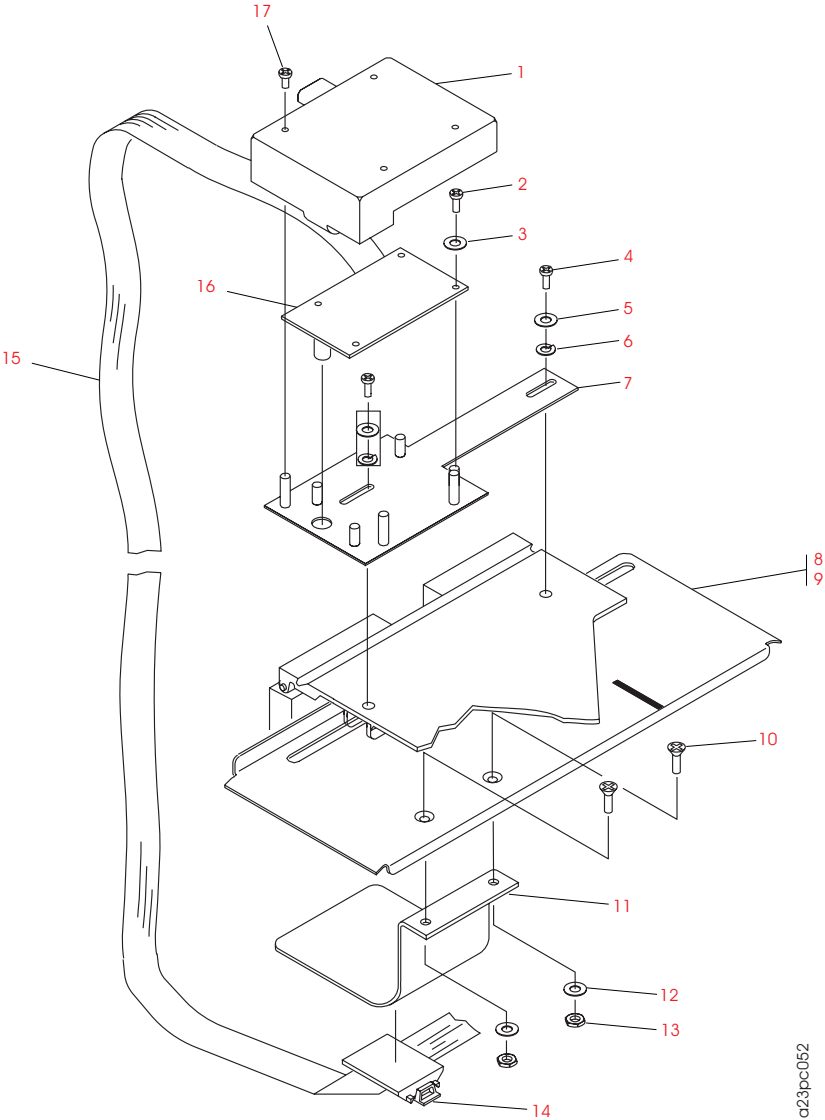
Assembly 14: (continued)

Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 15 of 17)
-309	88F2821	2	Sleeve, Tractor Mount
-310	06F0411	2	Screw, Phillips Pan Hd M4 X 40 PP
-311	06F0413	2	Screw, Phillips Pan Hd M5 X 12 PP
-312	88F2770	2	Stopper, Bearing
-313	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-314	53F1816	4	Bearing
-315	88F2772	1	Plate, Link
-316	88F2773	1	Holder, Link
-317	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-318	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP



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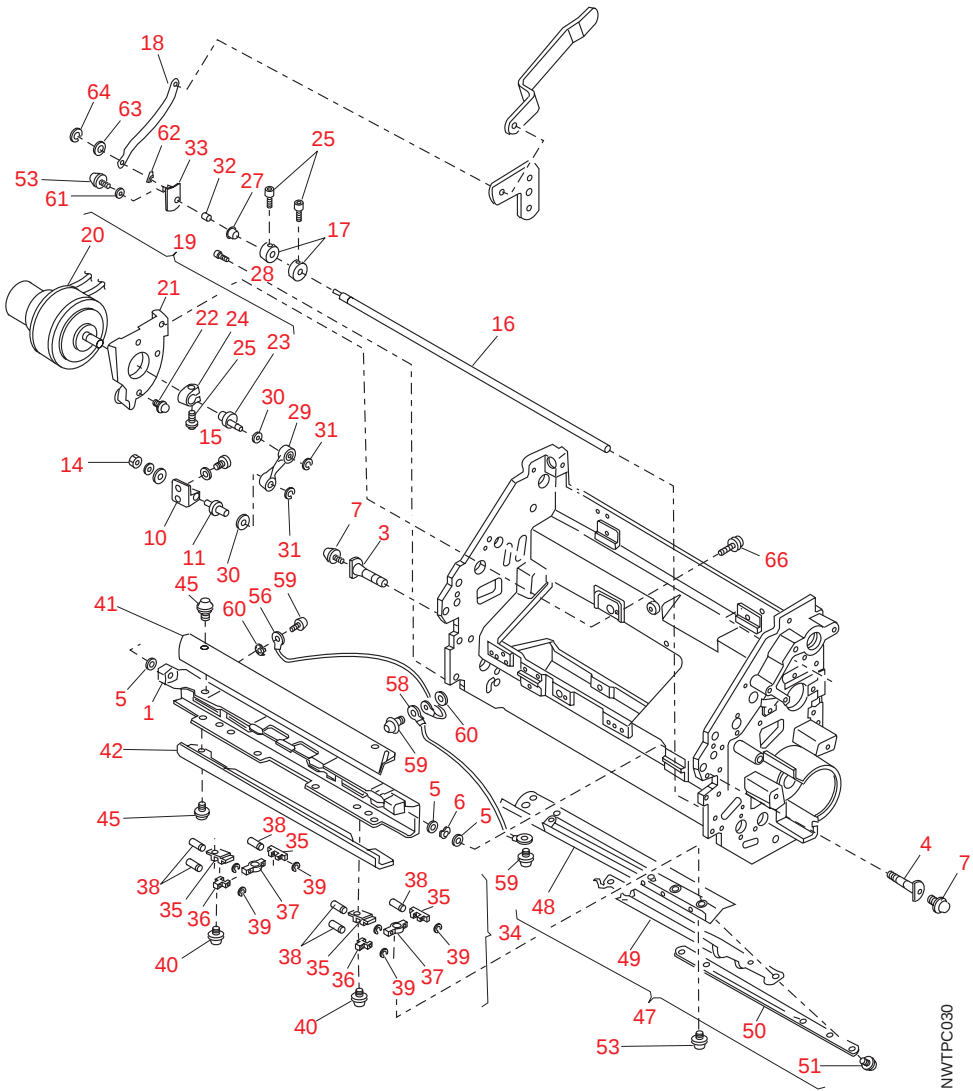
Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 16 of 17)
-319	06F0417	1	Washer, VF PP
-320	88F2736	2	Shaft, Idler
-321	88F1627	2	Ring, Retaining PP
-322	88F1637	2	Collar, Link
-323	88F3378	1	Lift Plate Asm
-324	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-325	88F1637	2	Collar, Link
-326	88F2775	1	Plate, Link
-327	06F0405	2	Washer, Bolt D6 PP
-328	88F1627	1	E-Clip PP
-329	88F2748	2	Pulley, Cable Asm
-330	88F2749	2	Shaft, Pulley
-331	06F0213	4	Bearing, Plastic
-332	88F1627	4	E-Clip PP
-333	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-336	88F2795	1	Cam, Tension Arm
-337	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP
-338	06F0417	1	Washer PP
-339	06F0413	1	Screw, Phillips Bind Hd M4 X 12 PP
-340	88F3340	1	Handle, Yoke
-341	06F0420	2	Screw, Phillips Bind Hd M5 X 12 PP



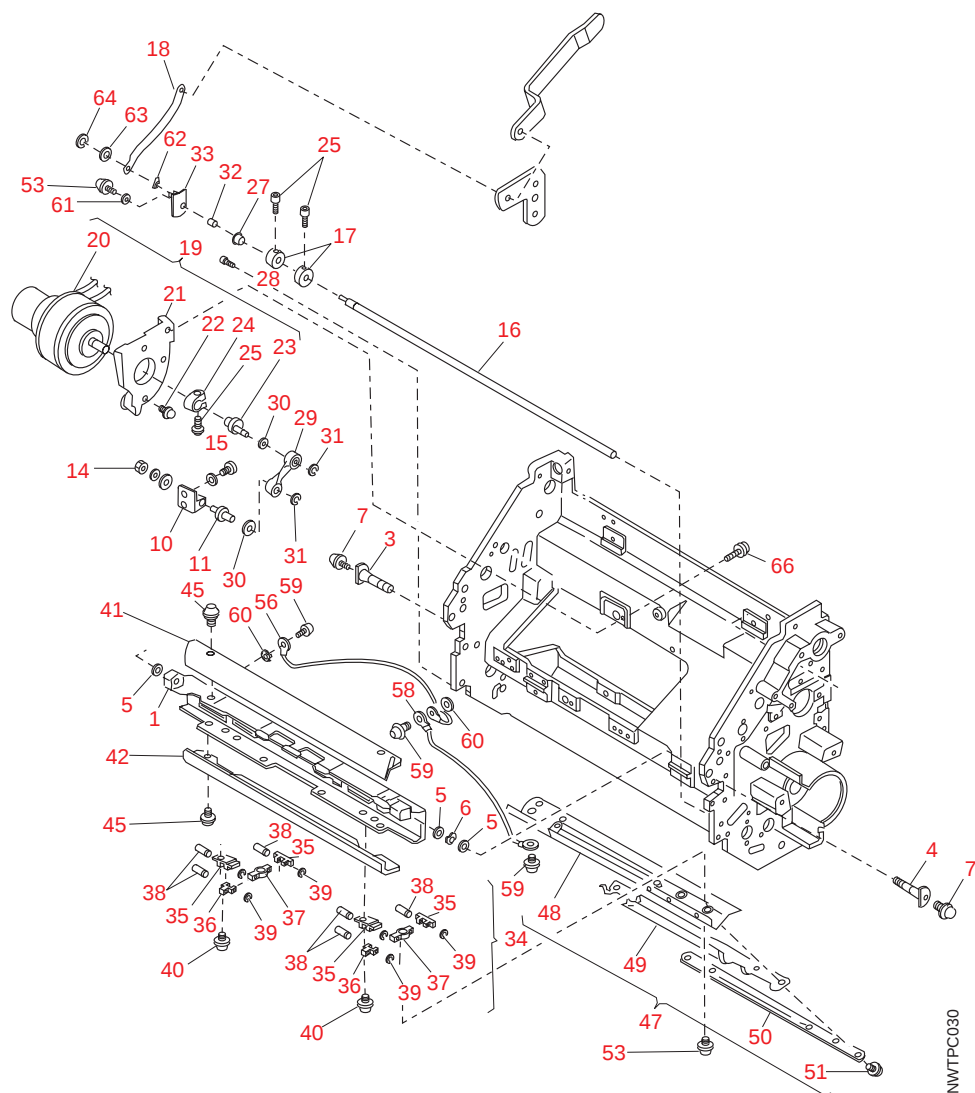
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Asm- Index	Part Number	Units	Description
14-		NP	Transfer Station (Sheet 17 of 17)
-			Side1/Side 2 Verification Hardware
-1S		NP	Cover, Verification Sensor Card
-2S	06F0402	4	Screw, Phillips Pan Head M3x8 PP
-3S	1622302	4	Washer, Flat M3
-4S	06F0402	4	Screw, Phillips Pan Head M3x8 PP
-5S	1622302	2	Washer, Flat M3
-6S	1622316	2	Washer, Split M3
-7S		NP	Plate, Sensor Card Mounting
-8S		NP	Plate, Lower Rear Tractor Guide
-9S	06F0412	2	Screw, Phillips Flat Head M3x6
-10S	06F0412	2	Screw, Phillips Flat Head M3x10 PP
-11S		NP	Bracket
-12S	1622302	2	Washer, Flat M3
-13S	1622401	2	Nut, M3
-14S	88F3423	1	Clamp, Cable
-15S	04H0574	1	Cable, J322S2 to P324S2
-16S	04H0396	1	Card, Side 1/Side 2 Verification Sensor
-17S	06F0402	4	Screw, Phillips Pan Head M3x12 PP

Assembly 15: Transfer Station

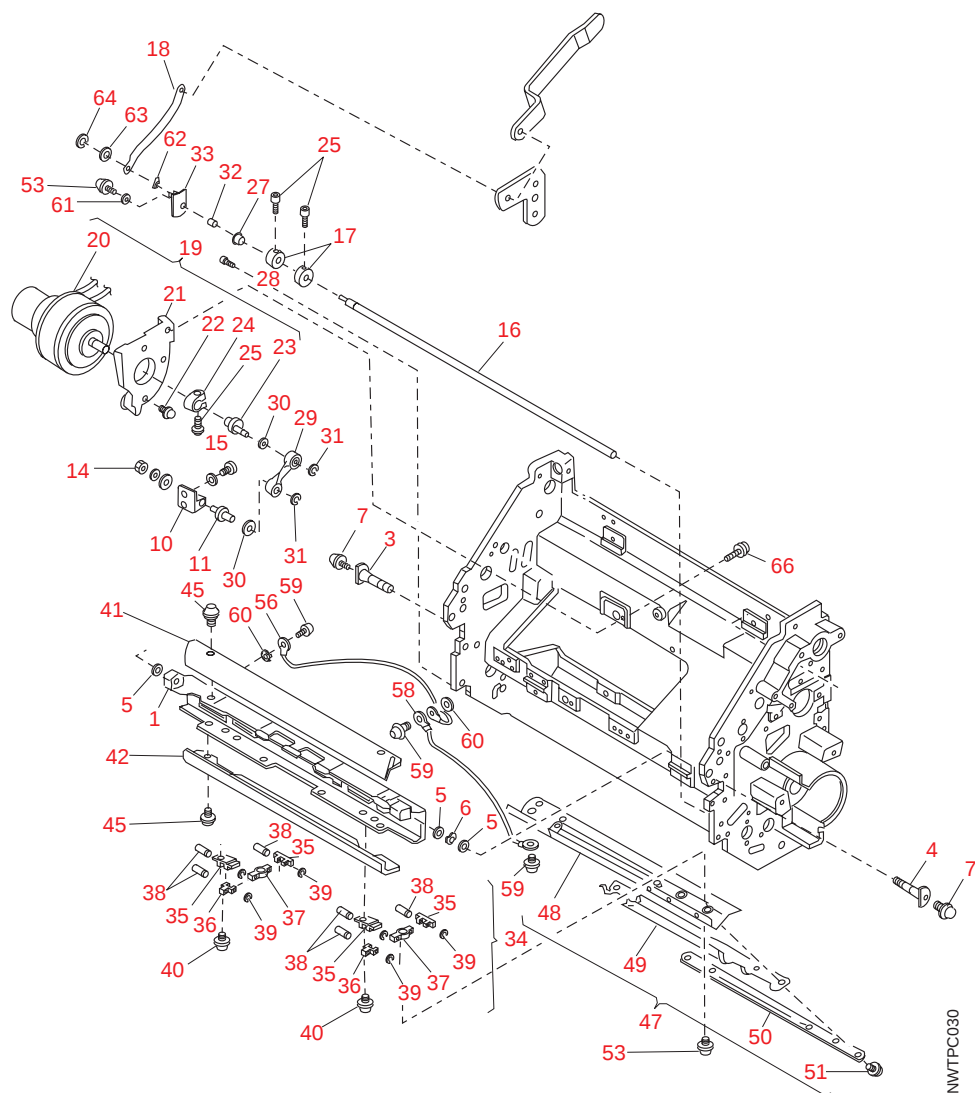


Asm- Index	Part Number	Units	Description
15-		NP	Transfer Station (Sheet 1 of 3)
-1	88F2851	1	Frame, Retractor Asm
-3		NP	
-4		NP	
-5	88F1641	3	Washer, D10
-6	06F0417	1	Washer, Wave PP
-7	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-10	88F2854	1	Holder, Driven Shaft
-11	88F2855	1	Shaft, Retractor Driven
-14	06F0407	1	Nut, M5 PP
-15	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-16		NP	
-17	88F2857	2	Cam, Pre-measure
-18	88F2858	1	Link, Pre-measure
-19	88F2859	1	Motor, Retractor Asm (M304)
-20	53F1804	1	Motor, Retractor (M304)
-21	88F2860	1	Support, Retractor Motor Asm
-22	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-23	88F2861	1	Shaft, Retractor Drive
-24	88F3370	1	Clamp, Drive Coupler
-25	06F0403	3	Bolt, Hexagon Socket Hd M4 X 12 PP
-27	53F1991	1	Bearing
-28	06F0413	1	Screw, Phillips Bind Hd M4 X 8 PP
-29	53F1811	1	Rod, Connecting Asm
-30	88F2863	2	Slider, Poly
-31	06F0418	2	E-Clip PP
-32	88F2864	1	Spacer
-33	88F2865	1	Plate, Pre-measure Link Asm



NWTPC030

Asm- Index	Part Number	Units	Description
15-		NP	Transfer Station (Sheet 2 of 3)
-34	88F2866	2	Link, Asm
-35	88F2867	4	Holder, Link
-36	88F2868	2	Link, 2B
-37	88F2869	2	Link, 1B
-38	88F2870	6	Pin, Link
-39	06F0418	12	E-Clip PP
-40	06F0420	8	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-41	57G6501	1	Retractor, Upper
-42	57G6502	1	Retractor, Lower
-45	06F0403	7	Bolt, Hexagon Socket Hd M4 X 12 PP
-47	57G6809	1	Modifier, Path Asm
-48		NP	
-49	57G6507	1	Spring, Path Modifier
-50		NP	
-51	06F0401	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10 PP
-53	06F0415	3	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-56	88F2874	1	Resistor, Asm
-58	06F0690	1	Cable, Retractor Ground
-59	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP

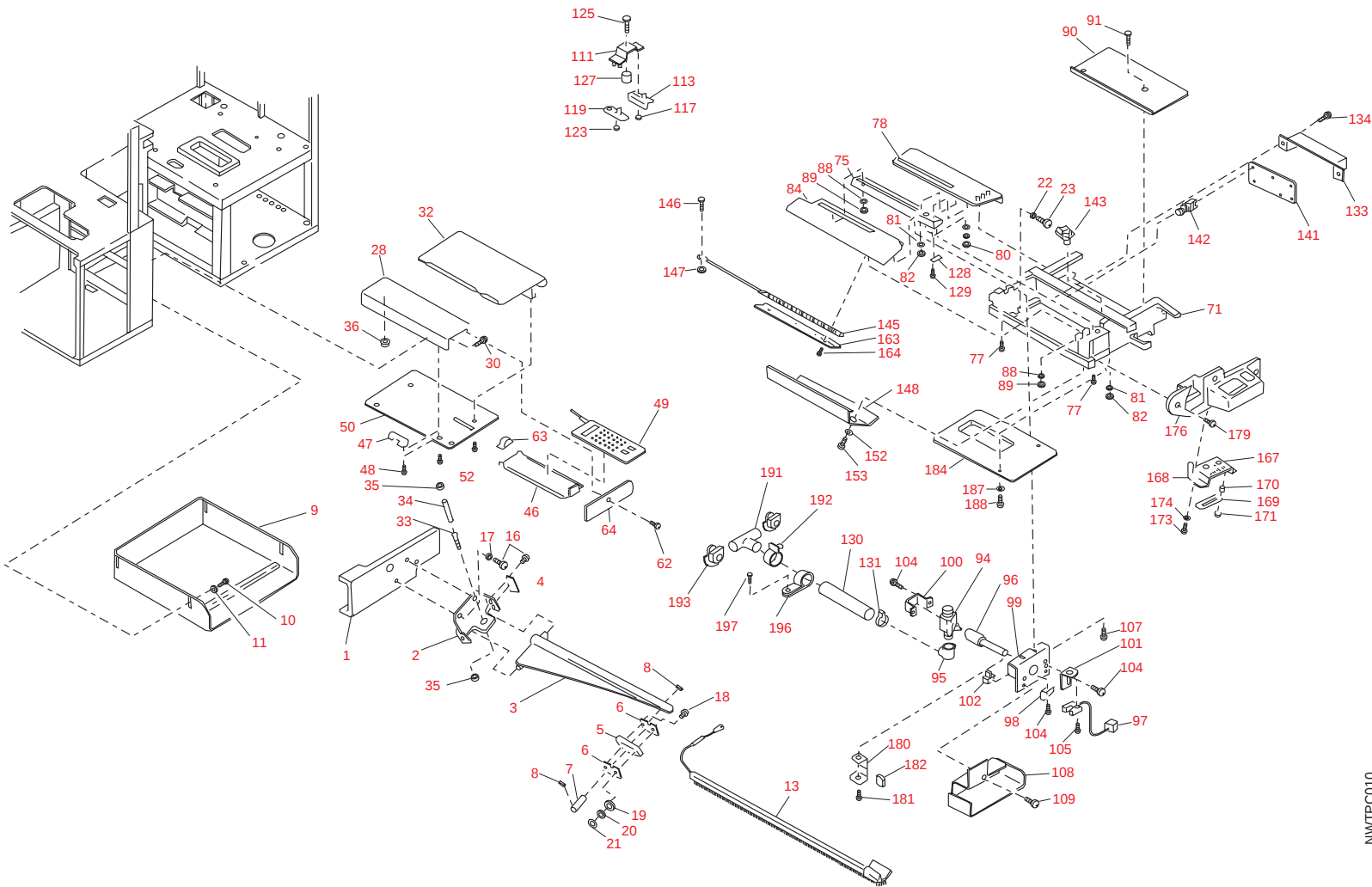


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Assembly 15: (continued)

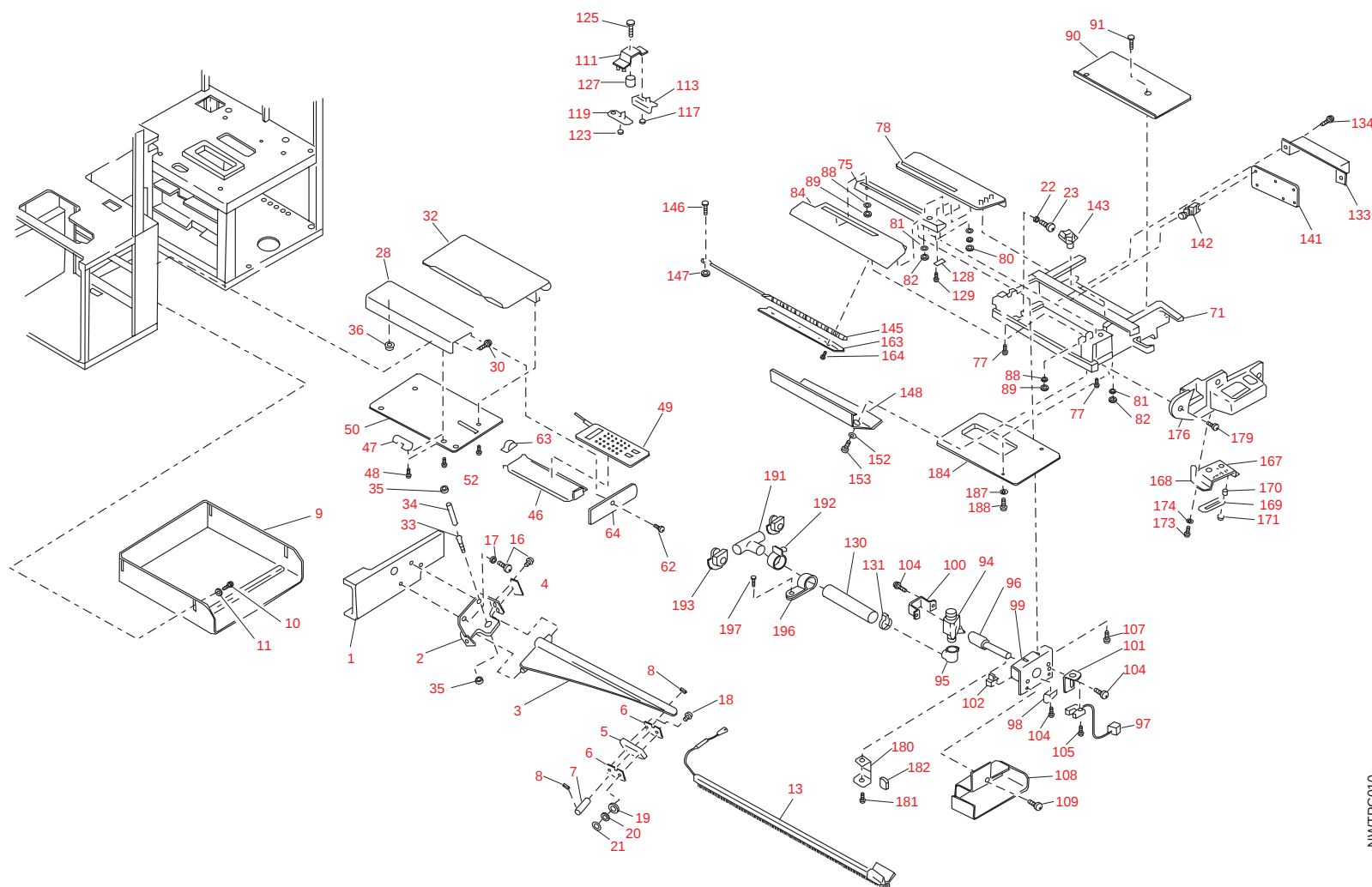
Asm- Index	Part Number	Units	Description
15-		NP	Transfer Station (Sheet 3 of 3)
-60	06F0406	3	Washer, Toothed D4 PP
-61	06F0417	1	Washer, VF PP
-62	88F1637	1	Collar, Link
-63	06F0405	1	Washer, Bolt D6 PP
-64	88F1627	1	E-Clip PP
-66	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP

Assembly 16: Input Hardware, Splicing Table



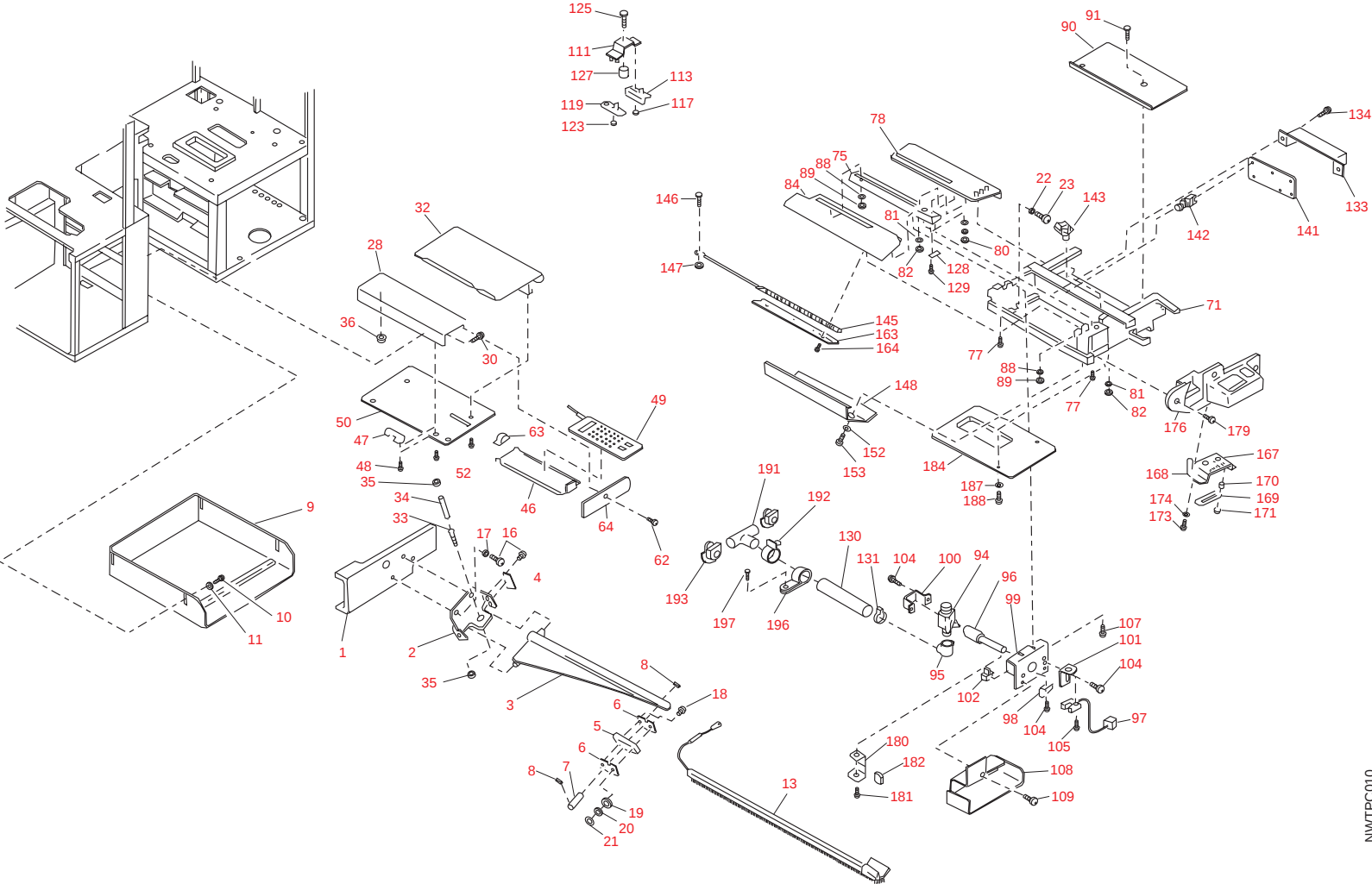
NWTPC010

Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 1 of 8)
-1		NP	
-2	88F2876	1	Holder, Brush
-3		NP	
-4	88F2878	1	Plate, Adjust
-5	06F0535	1	Spacer
-6	06F1140	2	Plate, Pressure
-7	06F0534	1	Shaft, Hinge
-8	06F0418	2	Ring-E PP
-9		NP	
-10	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-11	06F0417	4	Washer, Press PP
-13	57G6719	1	Brush, Splicing Table Upper Chad
-16	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-17	06F0417	2	Washer, VF PP
-18	06F0413	2	Screw, Phillips Bind Hd M4 X 16 PP
-19	06F0405	2	Washer, Bolt D4 PP
-20	06F0405	2	Washer, Spring D4 PP
-21	06F0407	2	Nut, M4 PP
-22	06F0420	8	Washer, Press PP
-23	06F0415	8	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-24	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-25	06F0406	1	Washer, Toothed D5 PP
-28		NP	
-30	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-32		NP	
-33	88F2882	1	Spring
-34	88F2883	1	Guide, Spring
-35	06F0418	2	Ring, Retaining PP
-36	06F0407	2	Nut, Flange PP



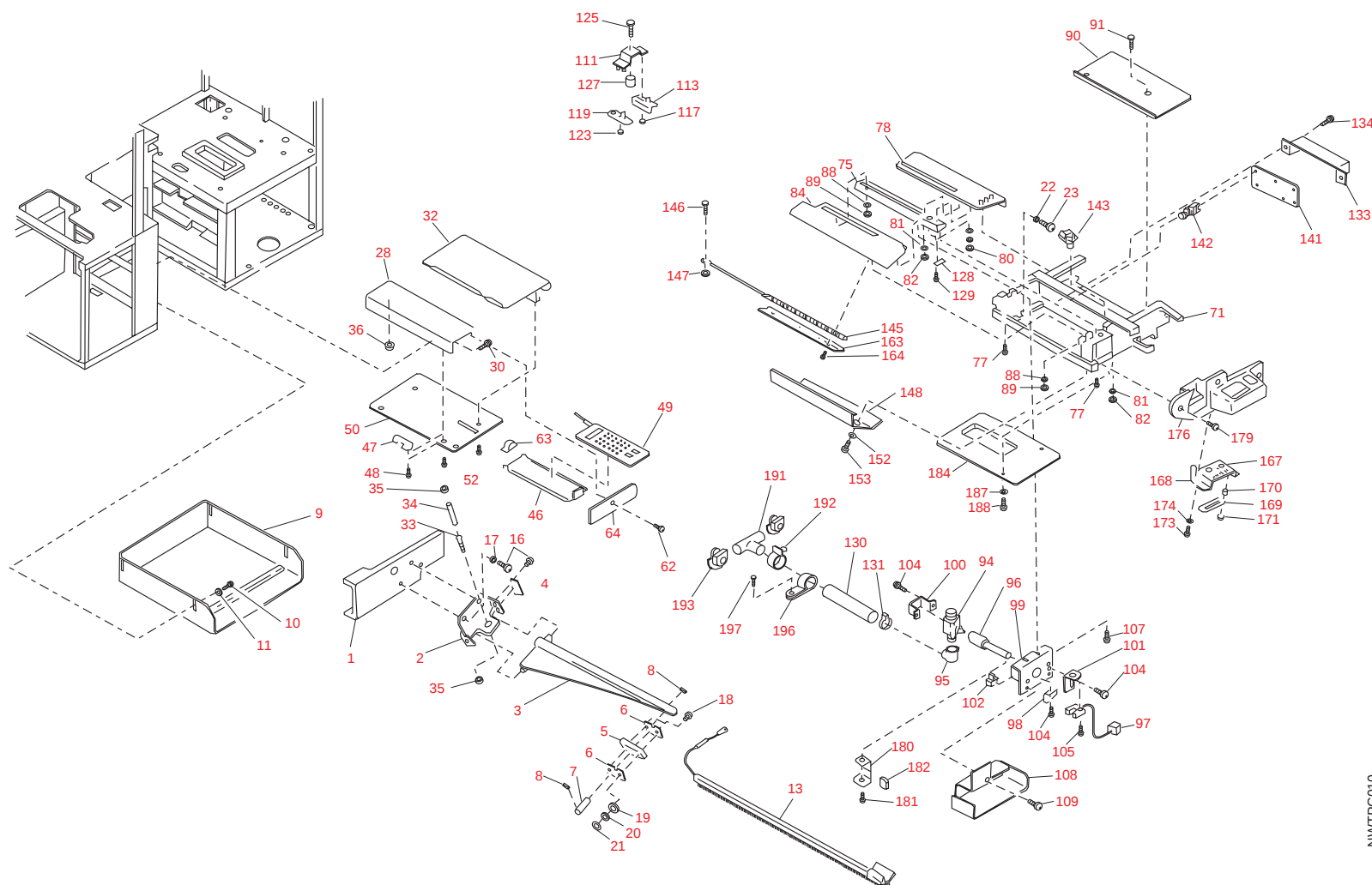
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Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 2 of 8)
-43	06F0411	2	Screw, Phillips with Star Wshr & Wshr M4 X 25 PP
-46	88F2884	1	Tray, Maintenance Panel
-47	88F2885	1	Guide, Maintenance Panel
-48	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-49	53F1778	1	Panel, Maintenance Asm
-50		NP	
-52	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-62	06F0413	1	Screw, Phillips Bind Hd with Star Wshr & Wshr M5 x 10 PP
-63	06F0419	1	Clamp, Cable PP
-64	88F2887	1	Cover, Maintenance Panel



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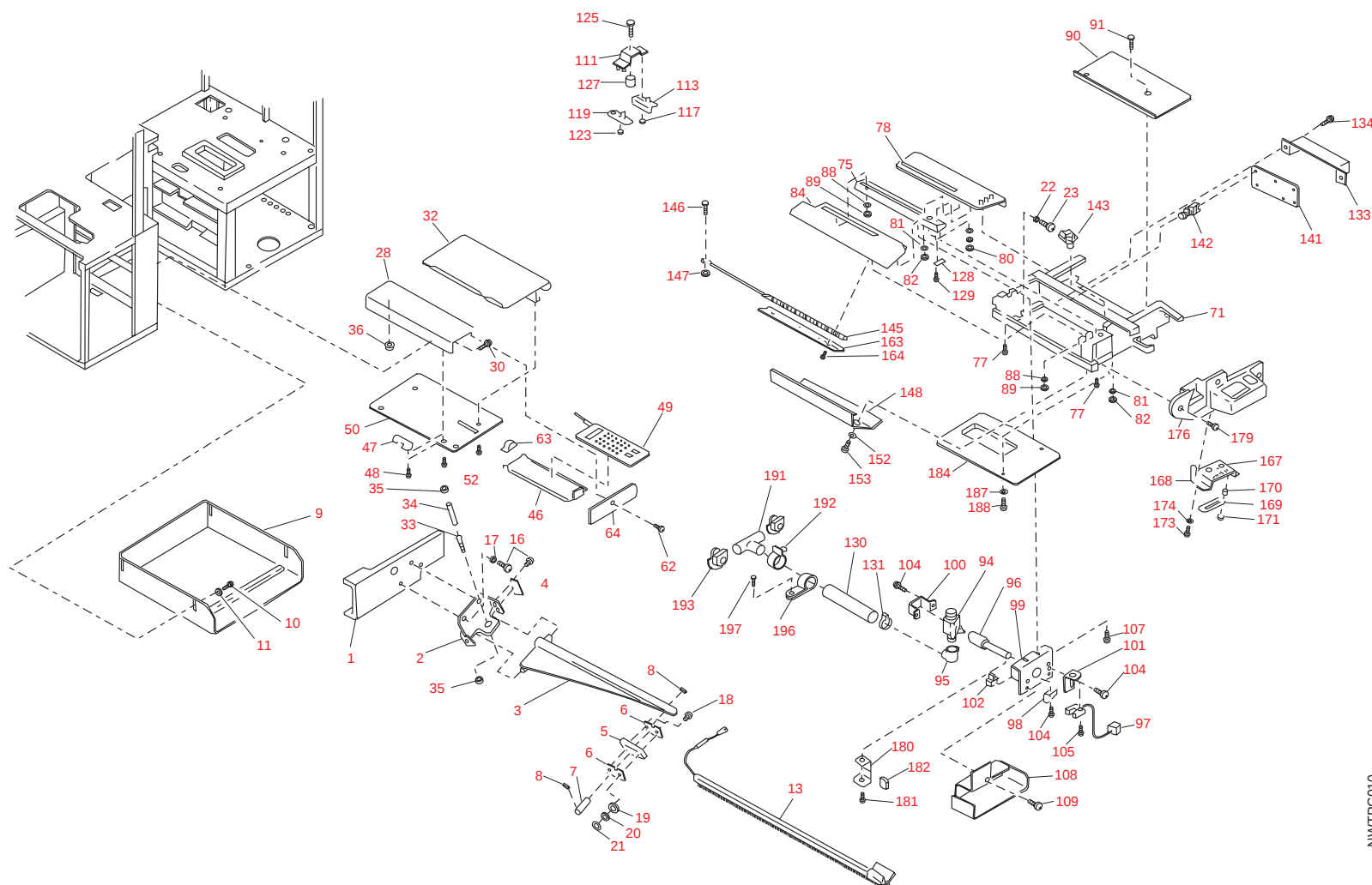
Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 3 of 8)
-68	06F0413	2	Screw, Phillips Bind Hd M3 X 6 PP
-69	88F1626	2	Screw, Phillips Bind Hd M3 X 4 PP
-70	88F3356	2	Washer, Toothed 3D
-71		NP	
-75		NP	
-77	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-78		NP	
-80	06F0407	2	Nut, M4 PP
-81	06F0417	4	Washer, VF PP
-82	06F0407	4	Nut, Flange PP
-84		NP	
-88	06F0417	4	Washer, VF PP
-89	06F0407	4	Nut, Flange PP
-90		NP	
-91	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-94	06F1122	1	Valve, Splicing Table
-95	06F1123	1	Screw, Coupling
-96	06F1124	1	Shaft, Valve
-97	53F1793	1	Switch, Splice Lever (S101)
-98	06F1126	1	Interrupter
-99	06F1127	1	Holder, Valve Asm
-100	06F1128	1	Clamp, Valve
-101	06F1129	1	Holder, Splice Lever Switch
-102	06F1130	1	Bearing, Nylon
-104	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-105	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-107	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-108	88F2898	1	Box, Tape
-109	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



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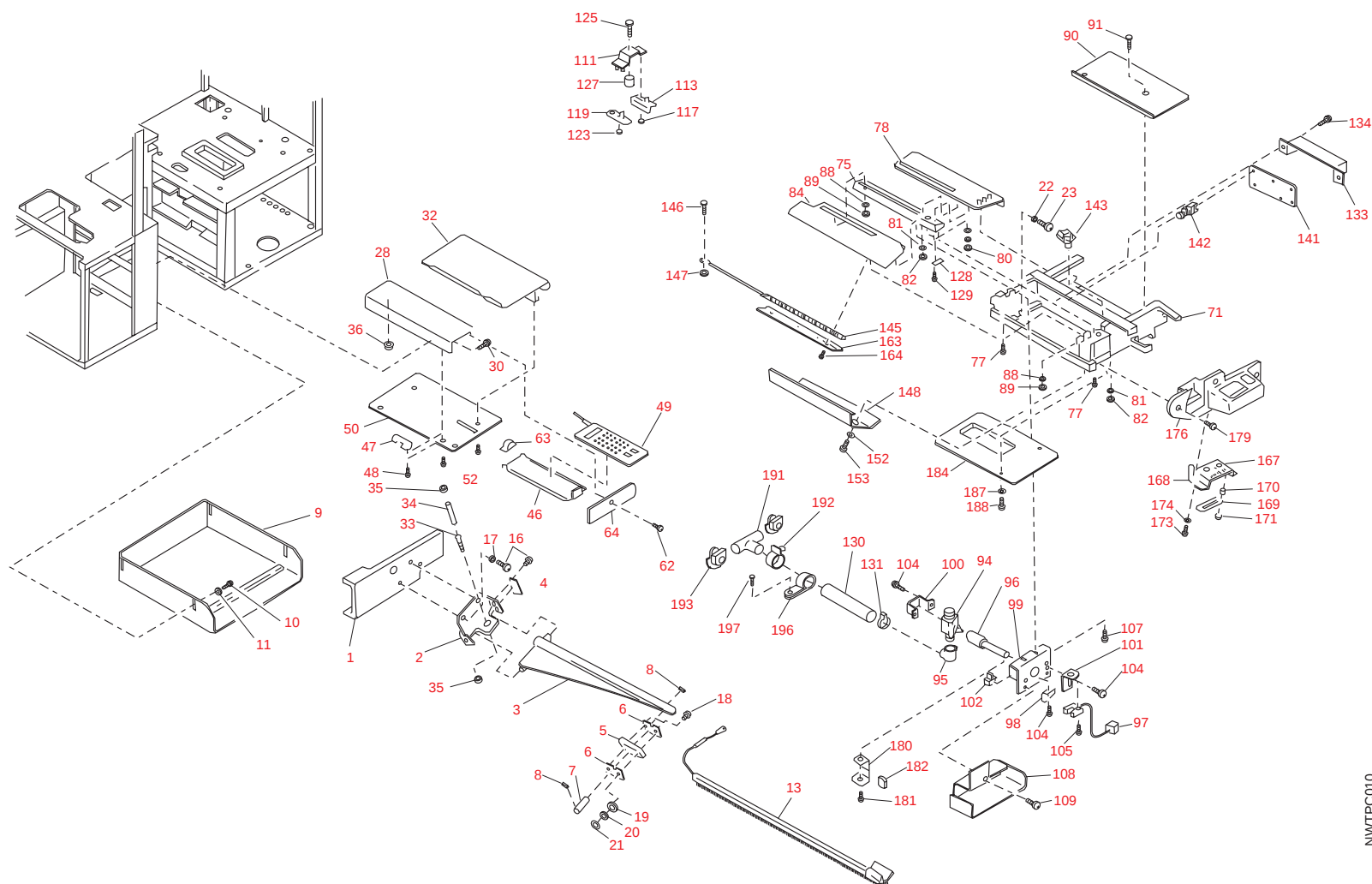
Assembly 16: (continued)

Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 4 of 8)
-111	06F1116	1	Plate, Slide
-113	06F1117	1	Plate, Guide
-117	06F0407	1	Nut, Flange PP
-119	06F1118	1	Plate, Guide
-123	06F0407	2	Nut, Flange PP
-125	88F2899	1	Screw, Guide Locking



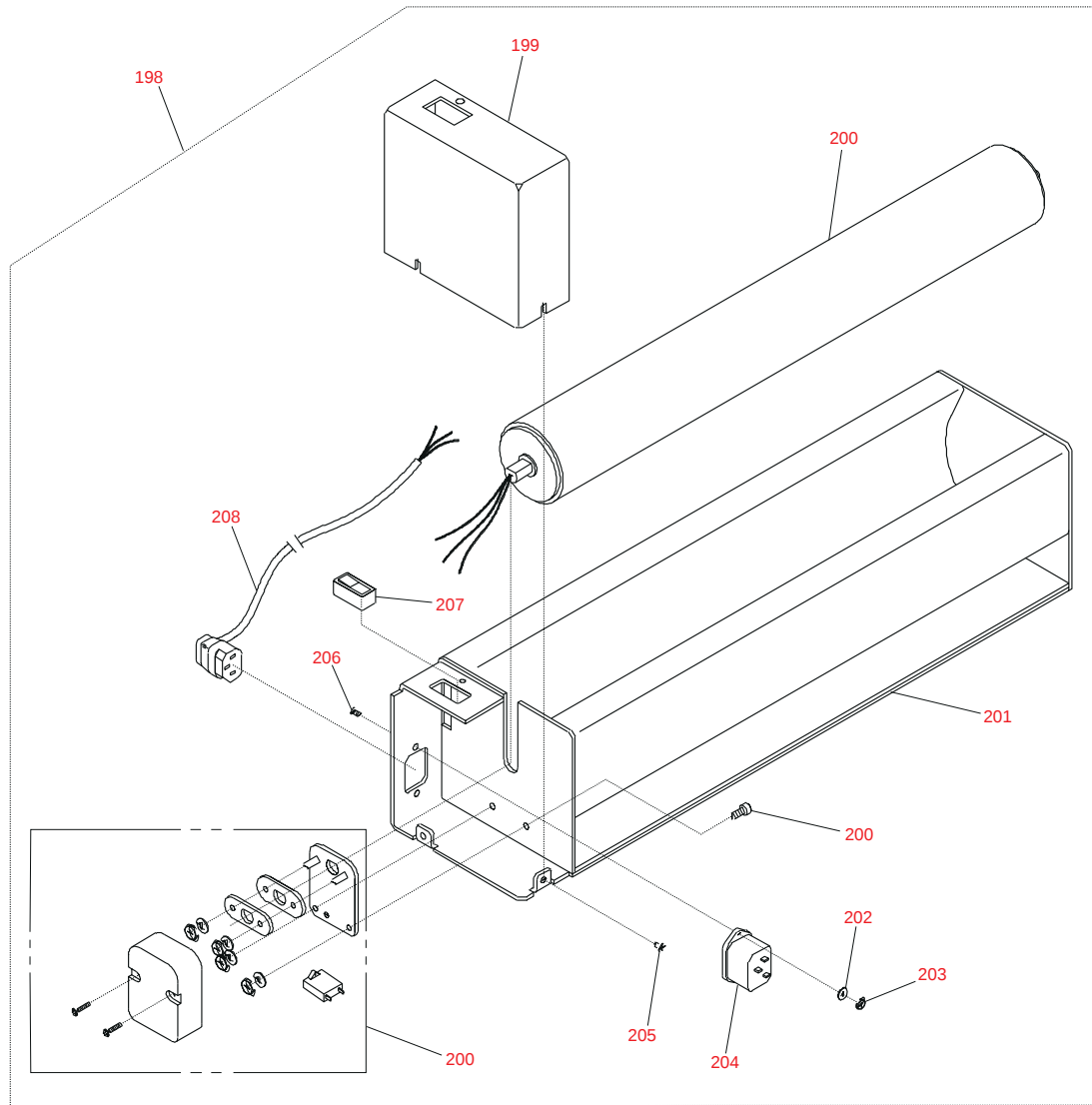
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Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 5 of 8)
-127	06F1120	1	Base, Slide
-128	06F1121	1	Cutter, Tape
-129	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-130	88F2900	1	Hose
-131	06F0734	1	Band, Wire
-133		NP	
-134	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-141	57G6525	1	Board, YS011
-142		NP	
-143		NP	
-145	90H1561	1	Brush, Splicing Table Discharge
-146	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-147	06F0406	1	Washer, Toothed D5 PP
-148		NP	
-152	06F0417	2	Washer, VF PP
-153	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-155	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-161	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-163		NP	
-164	06F0411	2	Screw, Phillips with Star Wshr & Wshr M4 X 25 PP
-167		NP	
-168	45G1857	1	Panel, Contrast Control
-169	45G1884	1	Panel, Printer Control (SW721)
-170	88F1644	4	Spacer
-171	06F0407	4	Nut, Flange PP
-173	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-174	06F0417	4	Washer, VF PP
-176	88F2906	1	Cover, Printer Control Panel
-179	06F0413	4	Screw, Phillips Bind Hd M5 X 10 PP



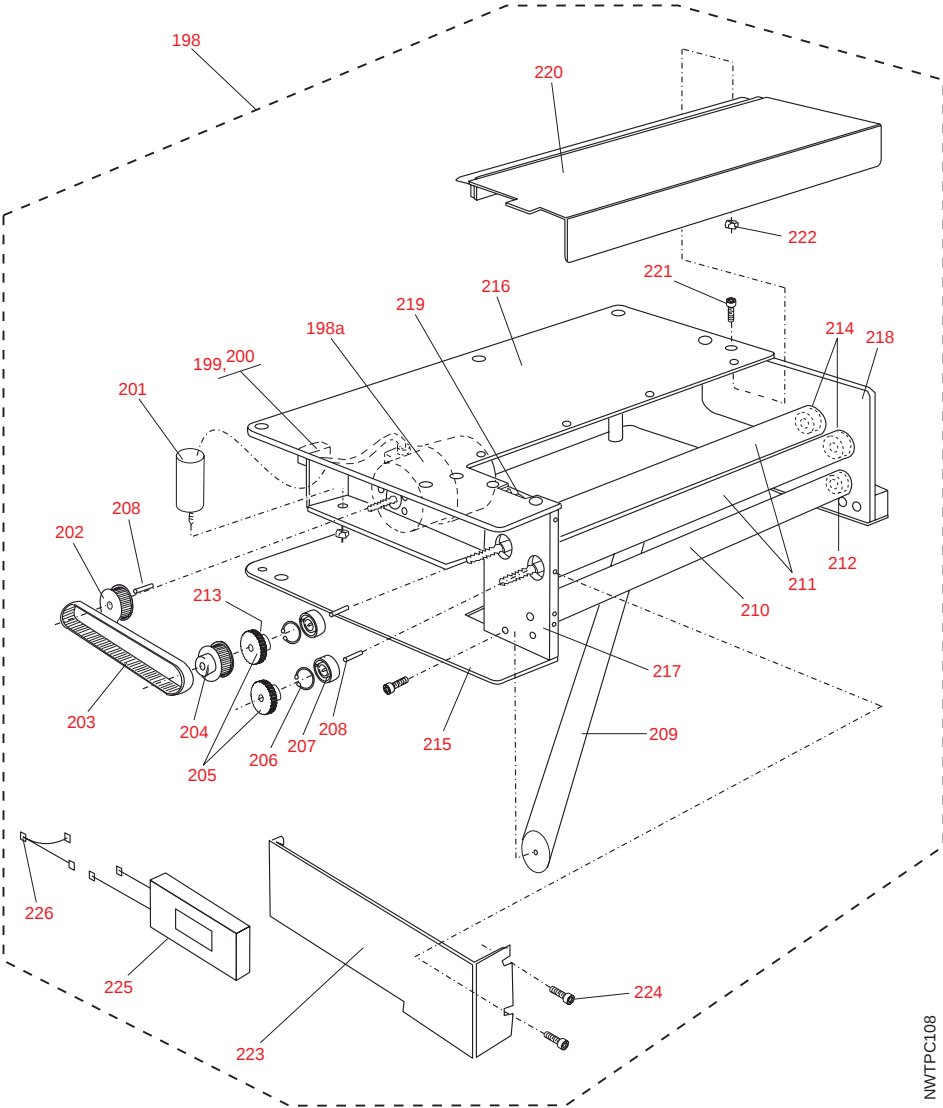
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Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Splicing Table (Sheet 6 of 8)
-180	06F1131	1	Lever, Splice
-181	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-182	06F1132	1	Cap, Rubber
-184		NP	
-187	06F0417	2	Washer, VF PP
-188	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-191		NP	
-192		NP	
-193		NP	
-196		NP	
-197	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



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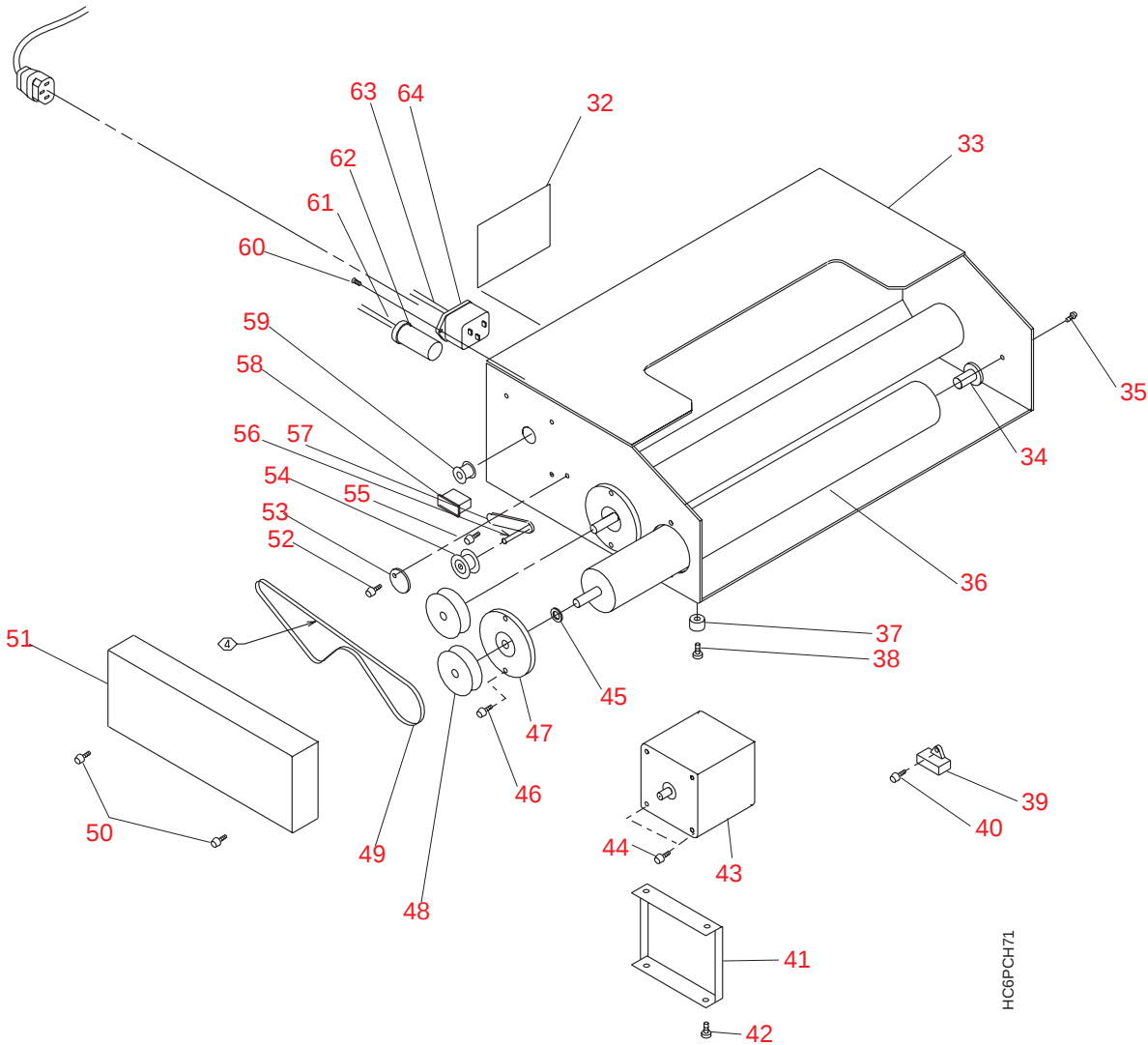
Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Single Roll Urge Unit (Duplex Printer 2) (Sheet 7 of 8)
-198	57G6487	1	Urge Unit (Duplex Printer 2)
-199	57G6489	1	Cover
-200	57G6490	1	Roll, Power Roll Asm
-201	57G6488	1	Housing, Urge
-202	1622302	2	Washer
-203	1622401	2	Nut
-204	57G6493	1	Connector
-205	45G2112	3	Screw
-206	45G2111	2	Screw
-207	57G6491	1	Switch
-208	57G6494	1	Cord, Line



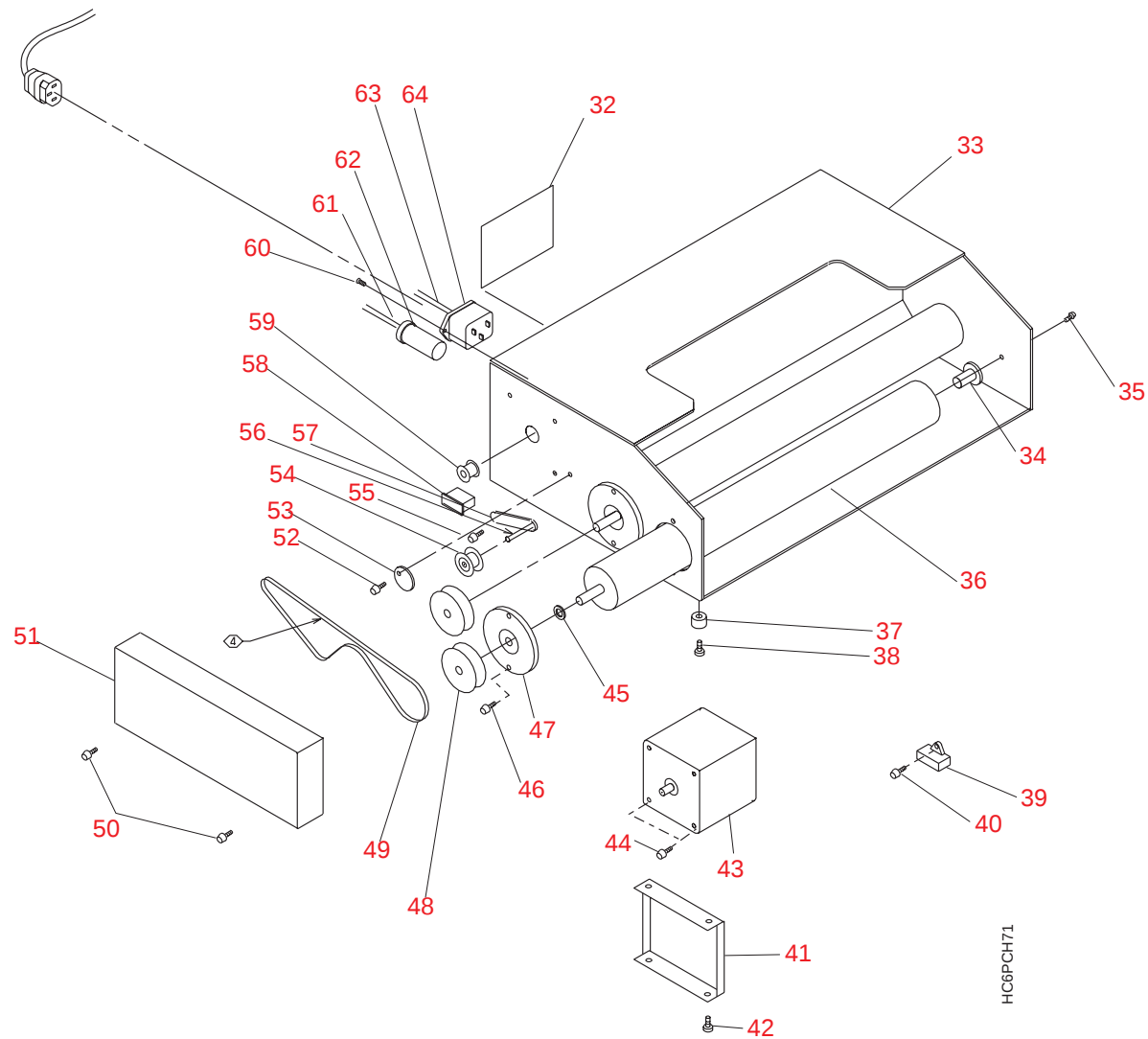
NWTPC108

Asm- Index	Part Number	Units	Description
16-		NP	Input Hardware, Two Roll Urge Unit (Duplex Printer 2) (Sheet 8 of 8)
-198		NP	Urge Unit, two roll (Duplex Printer 2)
-198A	45F4351	1	Motor
-199	57G6489	1	Cover, plug
-200	45F4589	1	Plug
-201	45F5166	1	Capacitor, 2.5 mfd
-202	05L5440	1	Pulley
-203	30F9882	1	Belt, Urge Unit
-204	45G4592	1	Pulley
-205	45F4593	2	Gear
-206	45F4590	4	Clip, C
-207	45F3904	4	Bearing, Ball
-208	13J6714	3	Key, Shaft
-209	05L5441	1	Bar
-210	05L5442	1	Guide
-211	74H8397	2	Roll, Drive
-212	05L5443	2	Bearing, Ball
-213	71H2461	2	Screw, Set
-214	13J3742	2	Bearing, Ball
-215		NP	Plate, Lower
-216		NP	Plate, Top
-217		NP	Bracket, Front
-218		NP	Bracket, Rear
-219	05L5448	1	Mat, Rubber
-220	05L5449	1	Cover
-221	71H2467	4	Screw
-222	05L5450	4	Nut
-223		NP	Plate, End
-224		NP	Screw
-225	05L5971	1	Power Cord with Switch Assembly
-226	90H1655	1	Power Cord, Y Assembly

Assembly 17: Urge Unit - Black, Fixed Top



Asm- Index	Part Number	Units	Description
17-			Urge Unit - Black, Fixed Top (Sheet 1 of 2)
-32		NP-1	Label
-33		NP-1	Housing
-34	24L3306	2	Stud
-35	1621321	2	Screw
-36	24L3297	1	Roller
-37		NP-4	Bumper
-38	1621510	4	Screw
-39	63H7088	1	Capacitor
-40	53F1665	1	Screw
-41		NP-1	Cover
-42	1621510	2	Screw
-43	24L3308	1	Motor
-44	25627	4	Screw
-45	63H7096	2	Spacer
-46	25627	4	Screw
-47	24L3307	2	Flange
-48	24L3299	2	Pulley
-49	24L3304	1	Belt
-50	1621204	4	Screw



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Asm- Index	Part Number	Units	Description
17-			Urge Unit - Black, Fixed Top (Sheet 2 of 2)
-51		NP-1	Cover
-52	1622529	1	Screw
-53		NP-1	Cam
-54	24L3302	1	Pulley
-55	1621519	1	Screw
-56		NP-1	Clip
-57	24L3305	1	Idler Arm
-58	57G6491	1	Switch
-59	24L3301	1	Pulley
-60	1621286	2	Screw
-61		NP-1	Cable
-62	24L4916	1	Fuse
-63		NP-1	Cord
-64	57G6493	1	Connector
-65		NP-2	Washer
-66	53F1664	2	Screw

Assembly 18: No Assembly 18 for this Printer

Assembly 18: (continued)

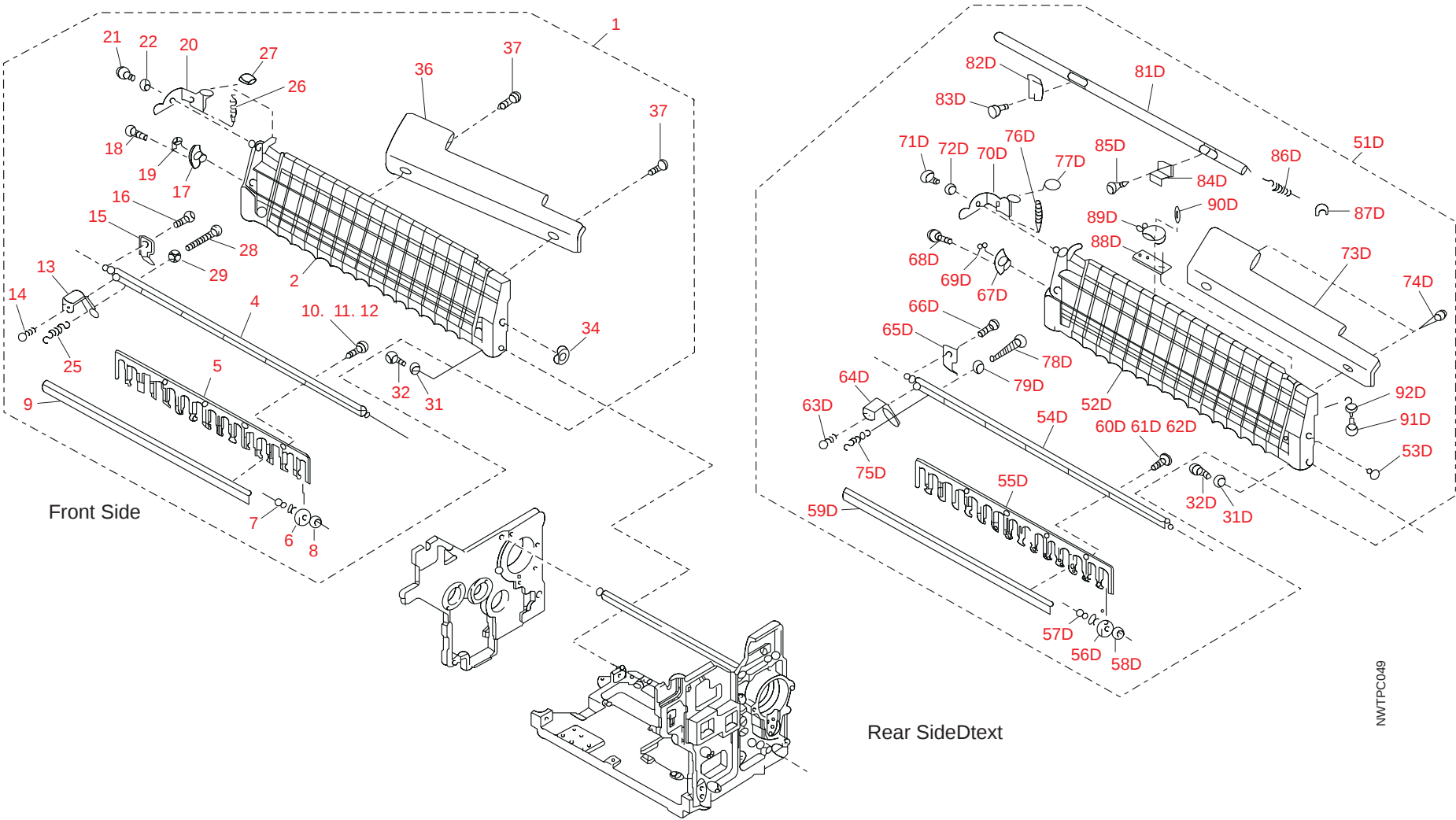
Asm- Index	Part Number	Units	Description
18-			Not Used

Assembly 19: No Assembly 19 for this Printer

Assembly 19: (continued)

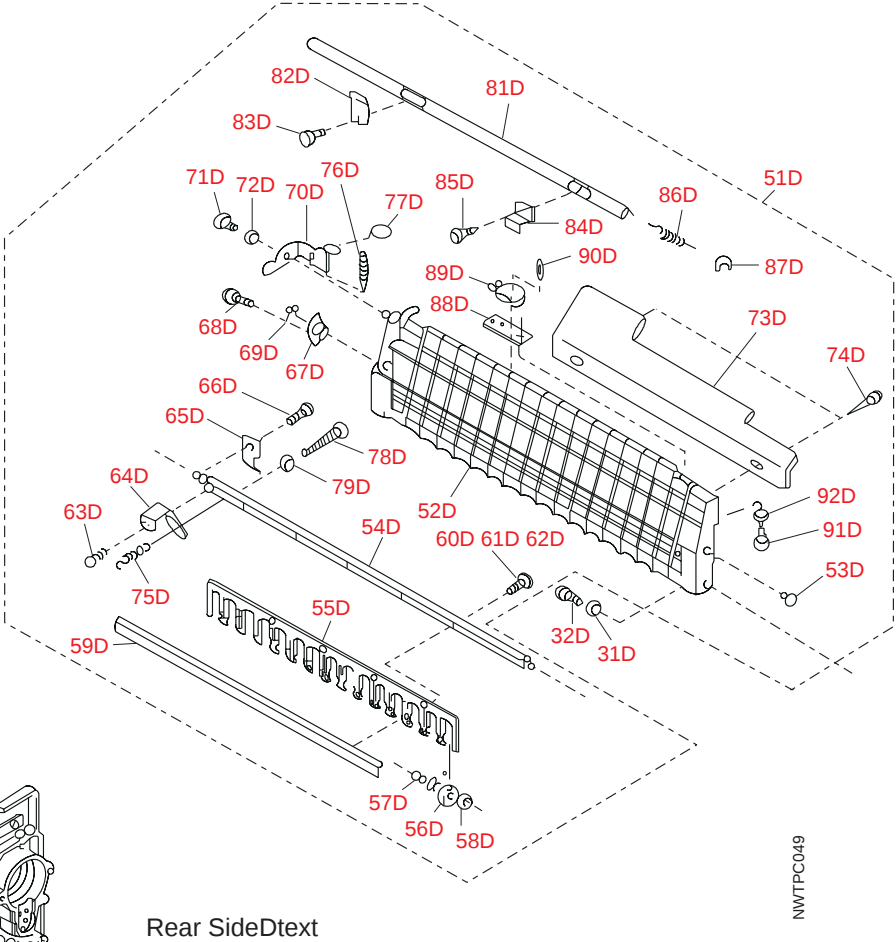
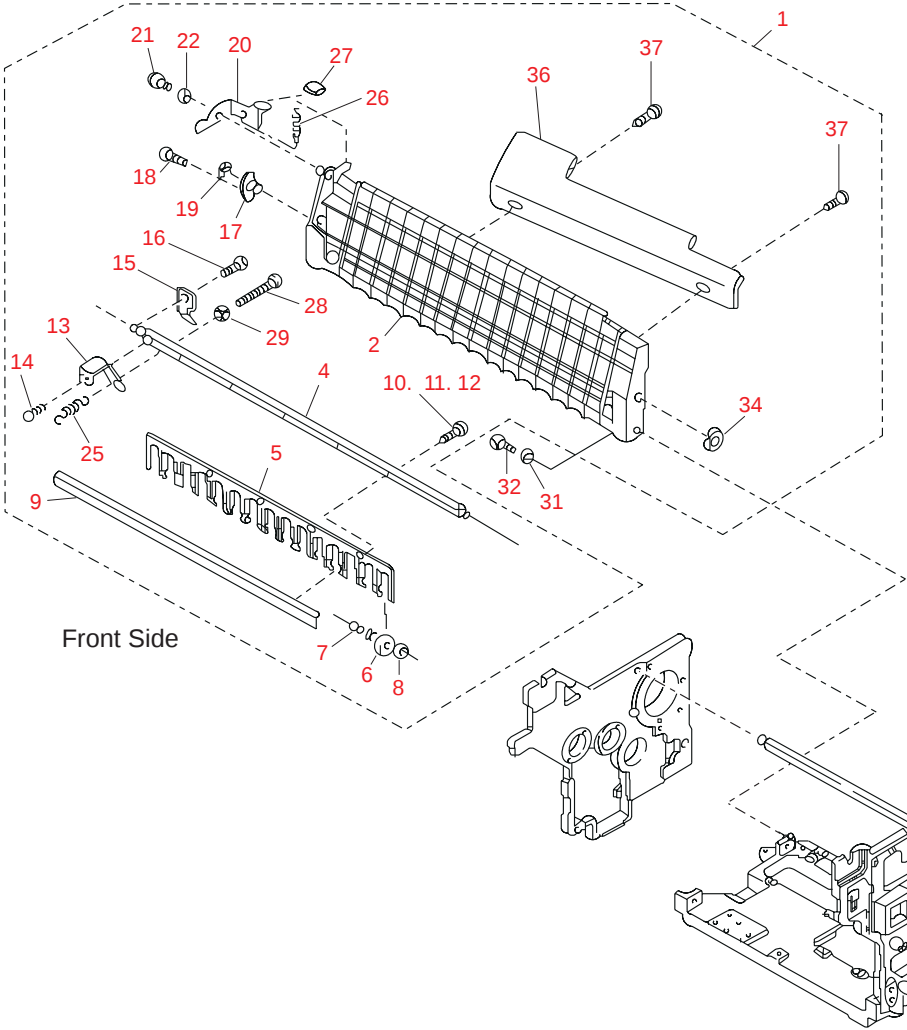
Asm- Index	Part Number	Units	Description
19-			Not Used

Assembly 20: Fuser Hardware



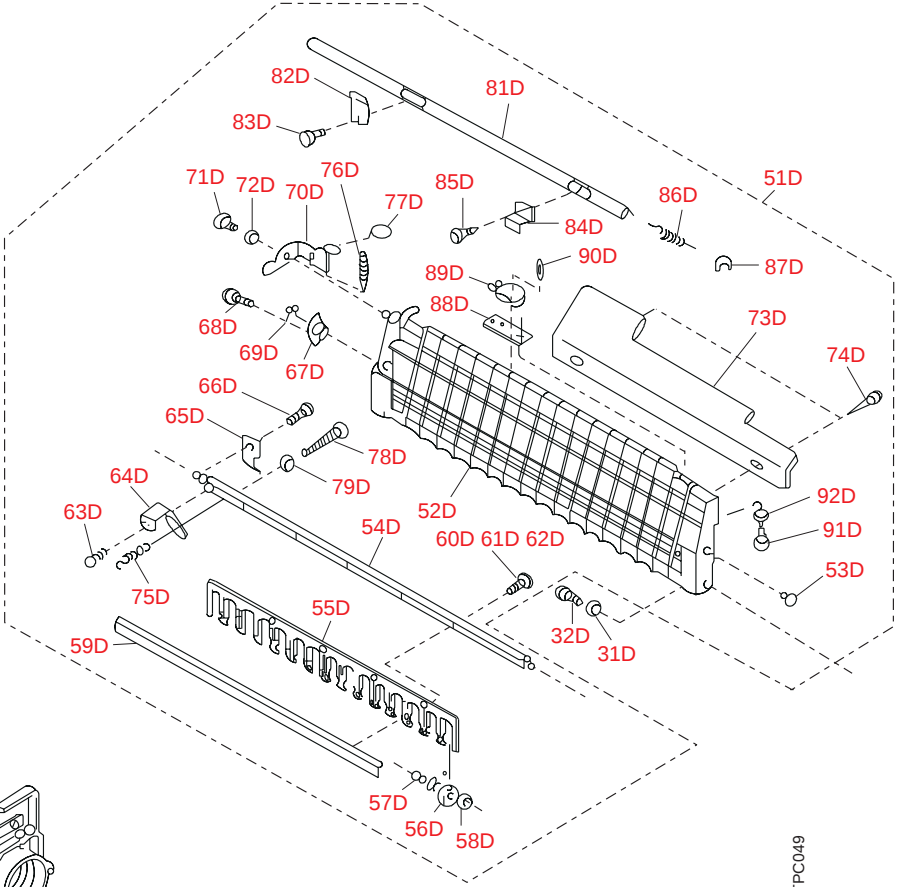
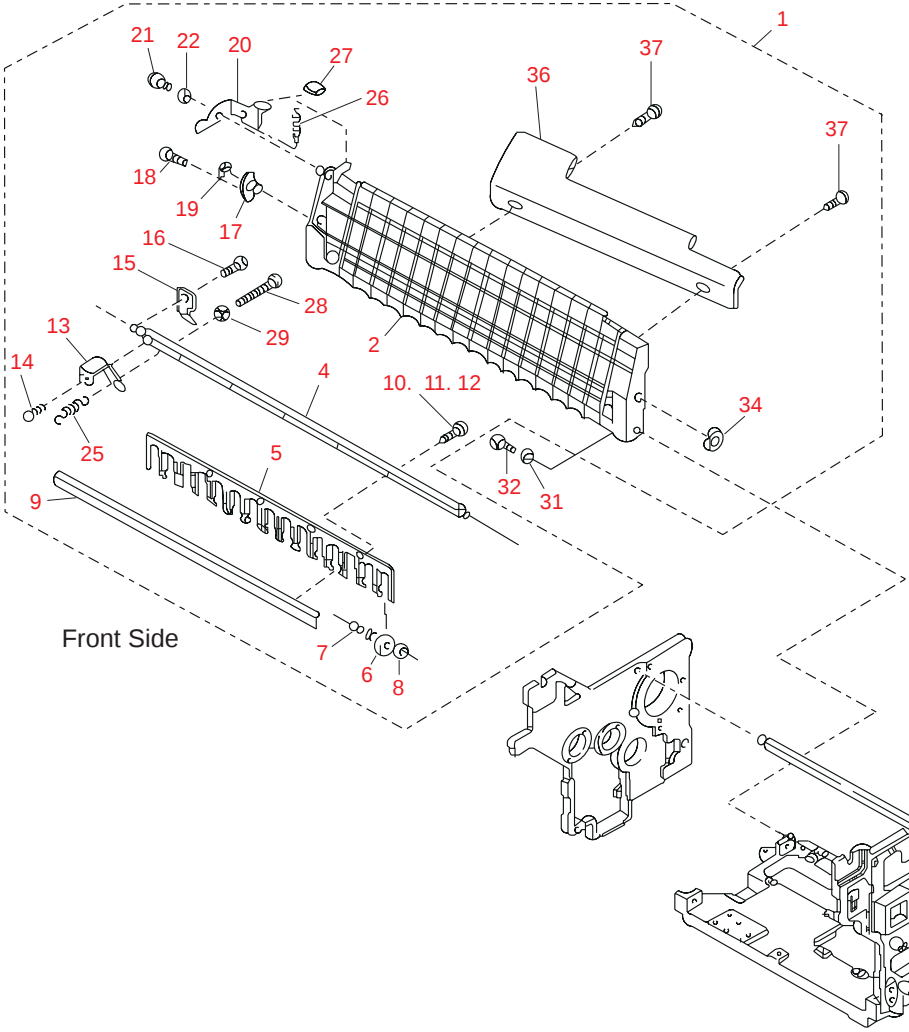
NWTPC049

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 1 of 20)
-			For all printers without Backup Idler Roll hardware
-1		NP	Roll, Scuff Pressure Asm
-2		NP	
-4		NP	
-5	04H1103	1	Spring, Roller
-6	06F0153	17	Roller, Pressure
-7	06F0863	17	Pin, Pressure Roller
-8	06F0405	34	Washer, D5 PP
-9	57G6813	1	Holder, Spring
-10	88F1626	6	Screw, Phillips Pan Hd M4 X 18 PP
-11	06F0405	6	Washer, Spring D4 PP
-12	06F0405	6	Washer, D4 PP
-13		NP	
-14	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-15		NP	
-16	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-17	06F0848	1	Bearing
-18	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-19	88F1627	1	E-Clip PP
-20	57G6816	1	Latch, Unit
-21	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-22		NP	
-25	57G6818	1	Spring, PRL
-26	57G6819	1	Spring, Extension
-27		NP	
-28	88F1626	1	Screw, Phillips Pan Hd M4 X 18 PP
-29	06F0407	1	Nut, M4 PP
-31	06F0417	1	Washer, FP PP
-32	06F0403	1	Bolt, Hexagon Socket Hd. PP
-34	53F1884	1	Bearing, Plastic
-36	04H0372	1	Cover, Fan
-37	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



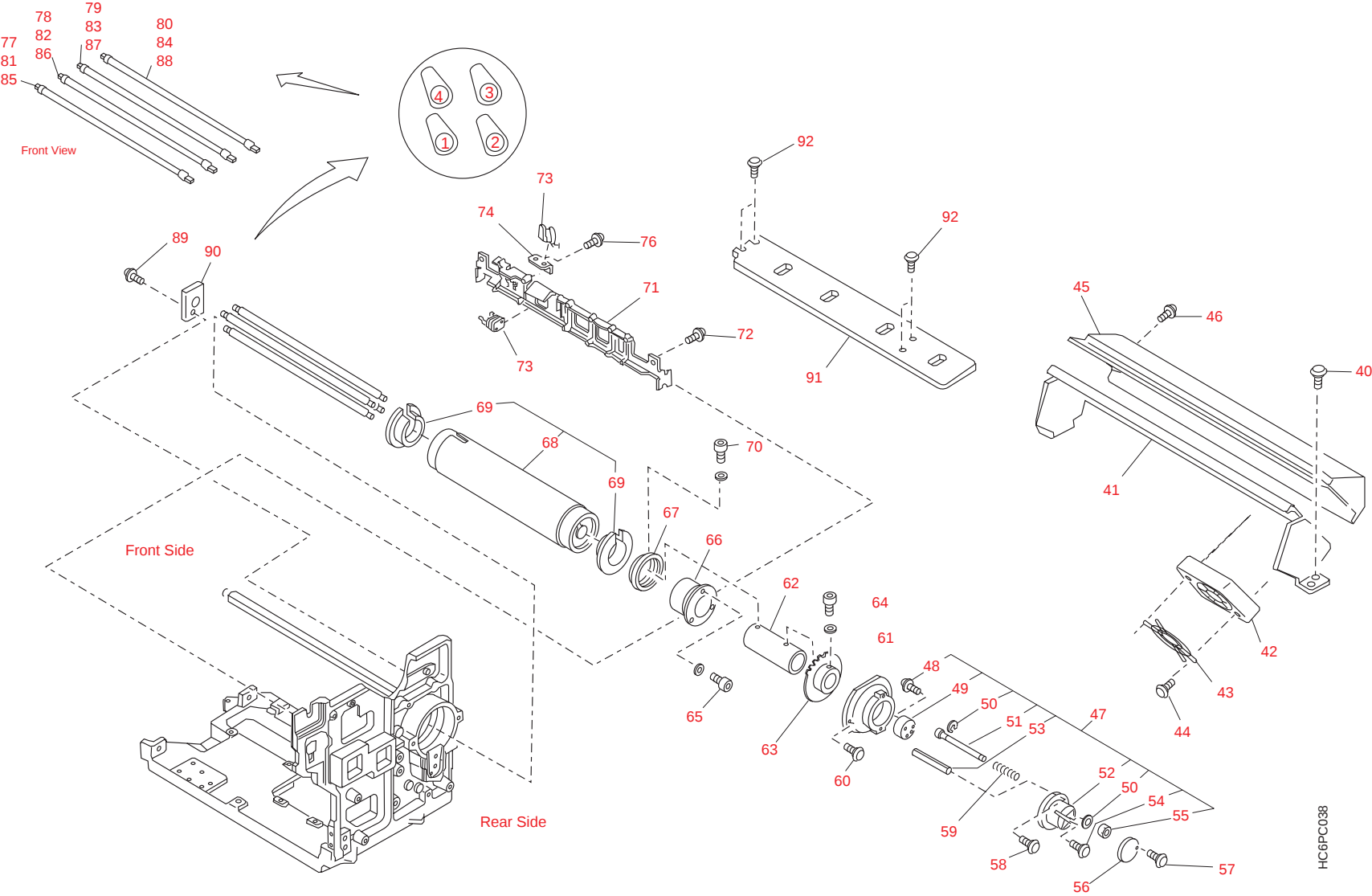
NWTPC049

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 2 of 20)
-			(D) For all printers with Backup Idler Roll hardware
-51D		NP	
-52D		NP	
-53D	53F1884	1	Bearing, Plastic
-54D		NP	
-55D	04H1103	1	Spring, Roller
-56D	06F0153	17	Roller, Pressure
-57D	06F0863	17	Pin, Pressure Roller
-58D	06F0405	34	Washer, D5 PP
-59D	57G6618	1	Holder, Spring
-60D	88F1626	5	Screw, Phillips Pan Hd M4 X 18 PP
-61D	06F0405	5	Washer, Spring D4 PP
-62D	06F0405	5	Washer, D4 PP
-63D	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-64D		NP	
-65D		NP	
-66D	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-67D	06F0848	1	Bearing
-68D	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-69D	88F1627	1	E-Clip PP
-70D	57G6816	1	Latch, Unit
-71D	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-72D		NP	
-73D	04H0372	1	Cover, Fan
-74D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-75D	57G6818	1	Spring, PRL
-76D	57G6819	1	Spring, Extension
-77D		NP	



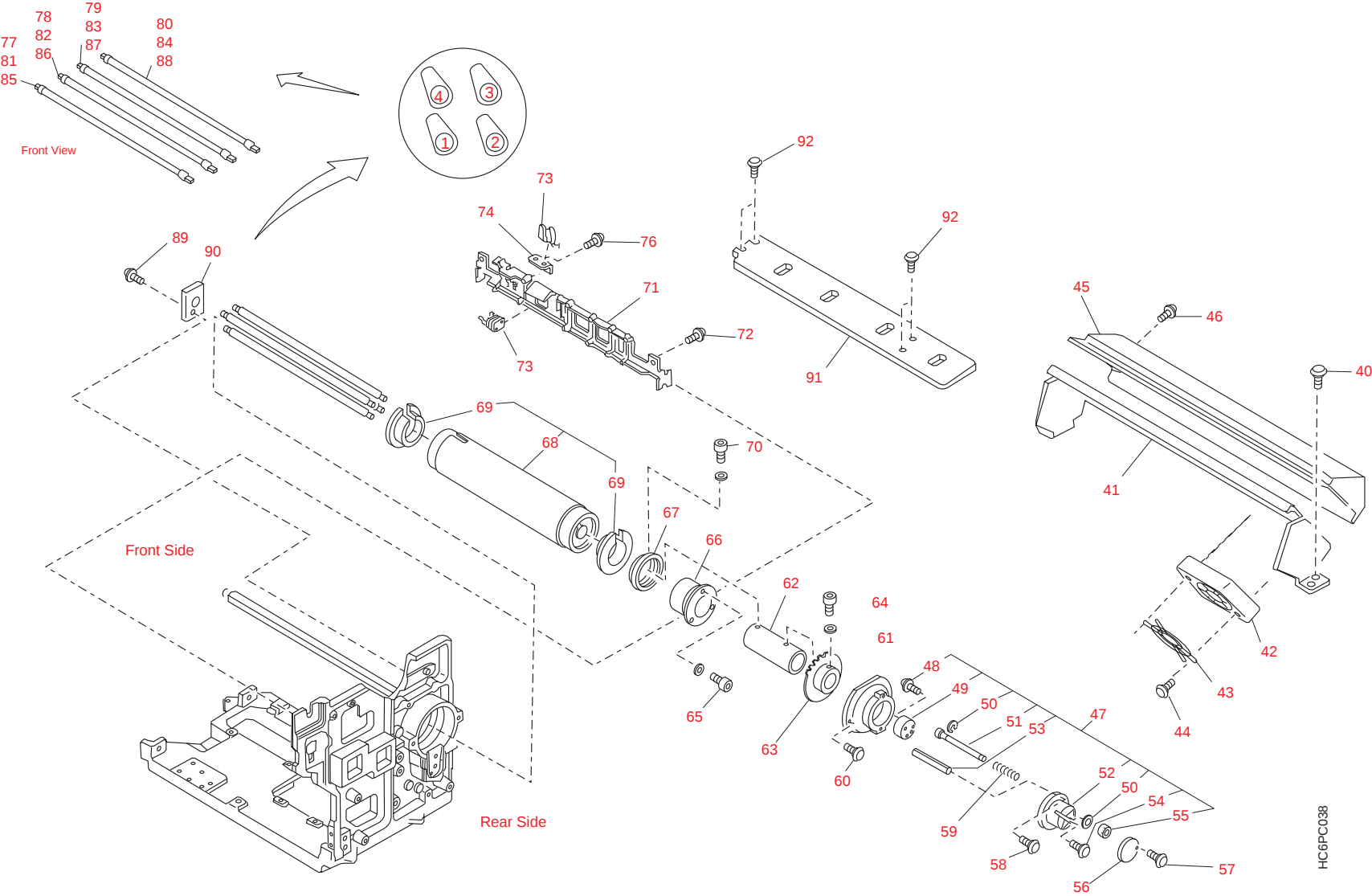
NWTPC049

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 3 of 20)
-			(D) For all printers with Backup Idler Roll hardware
-78D	88F1626	1	Screw, Phillips Pan Hd M4 X 18 PP
-79D	06F0407	1	Nut, M4 PP
-81D		NP	
-82D		NP	
-83D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-84D		NP	
-85D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-86D		NP	
-87D	06F0418	1	Ring, Grip PP
-88D		NP	
-89D	04H0277	1	Switch, Fuser Wrap (S620)
-90D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-91D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-92D	06F1158	2	Washer FP



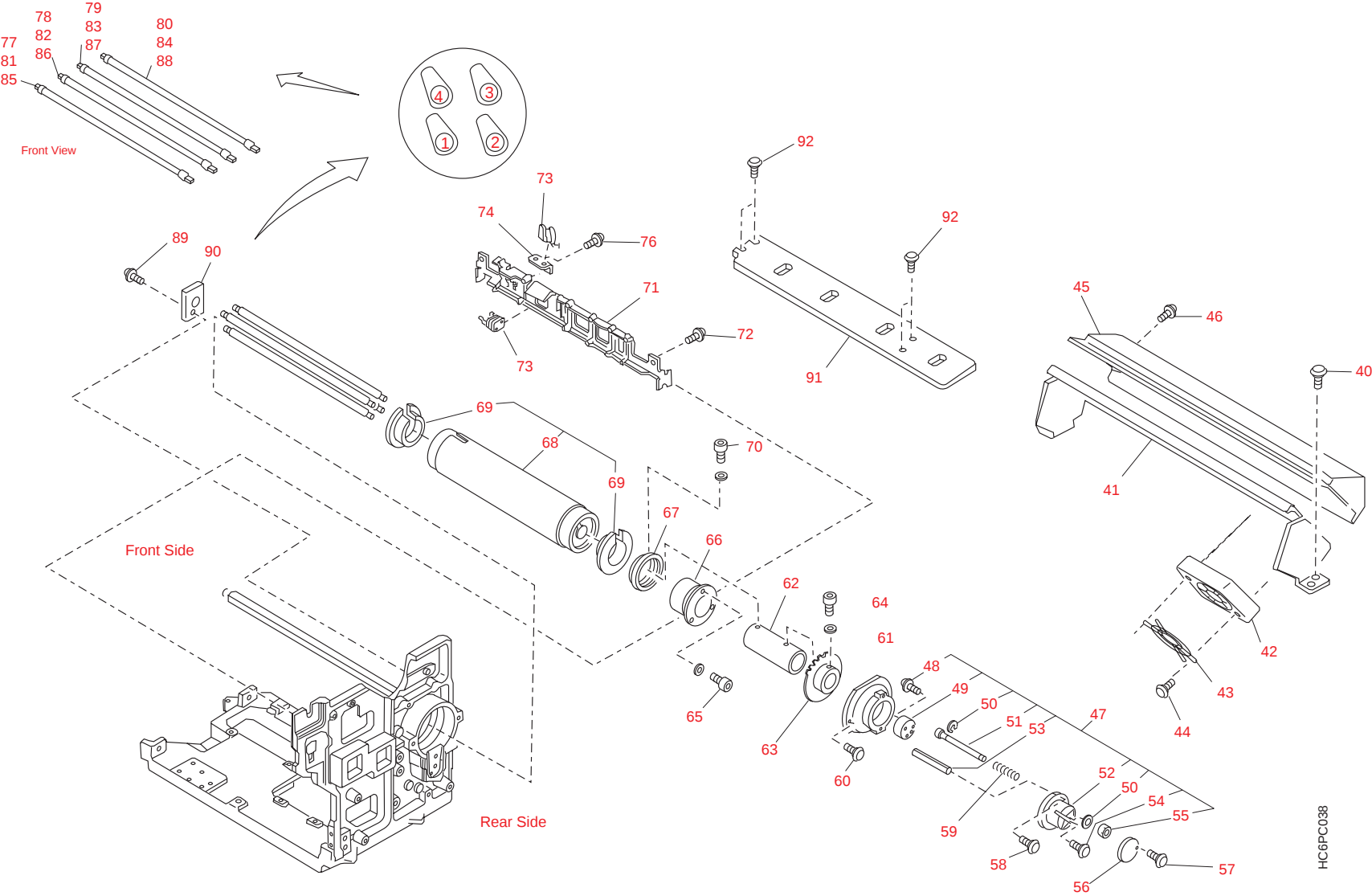
HC6PC038

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 4 of 20)
-40	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-41		NP	
-42	53F1861	3	Fan, Paper Cooling (B623, B624, B625)
-43	06F0569	3	Guard, Finger
-44	06F0413	8	Screw, Phillips Bind Hd M4 X 45 PP
-45		NP	
-46	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-47	88F2939	1	Receptacle, Hot Roll Lamp Asm
-48	06F0411	2	Screw, Phillips Pan Hd M4 X 40 PP
-49	88F2943	1	Receptacle, Hot Roll Lamp
-50	06F0418	8	E-Clip PP
-51	53F1982	4	Pin, Contact Slide Asm
-52	88F2940	1	Receptacle, Hot Roll Lamp
-53	88F2942	2	Spacer
-54	06F0411	2	Screw, Phillips with Star Wshr & Wshr M4 X 25 PP
-55	88F1627	4	Nut, M4 (brass) PP
-56	88F1646	1	Cap, Lamp Receptacle
-57	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-58	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-59	88F2944	4	Spring, Contact
-60	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP

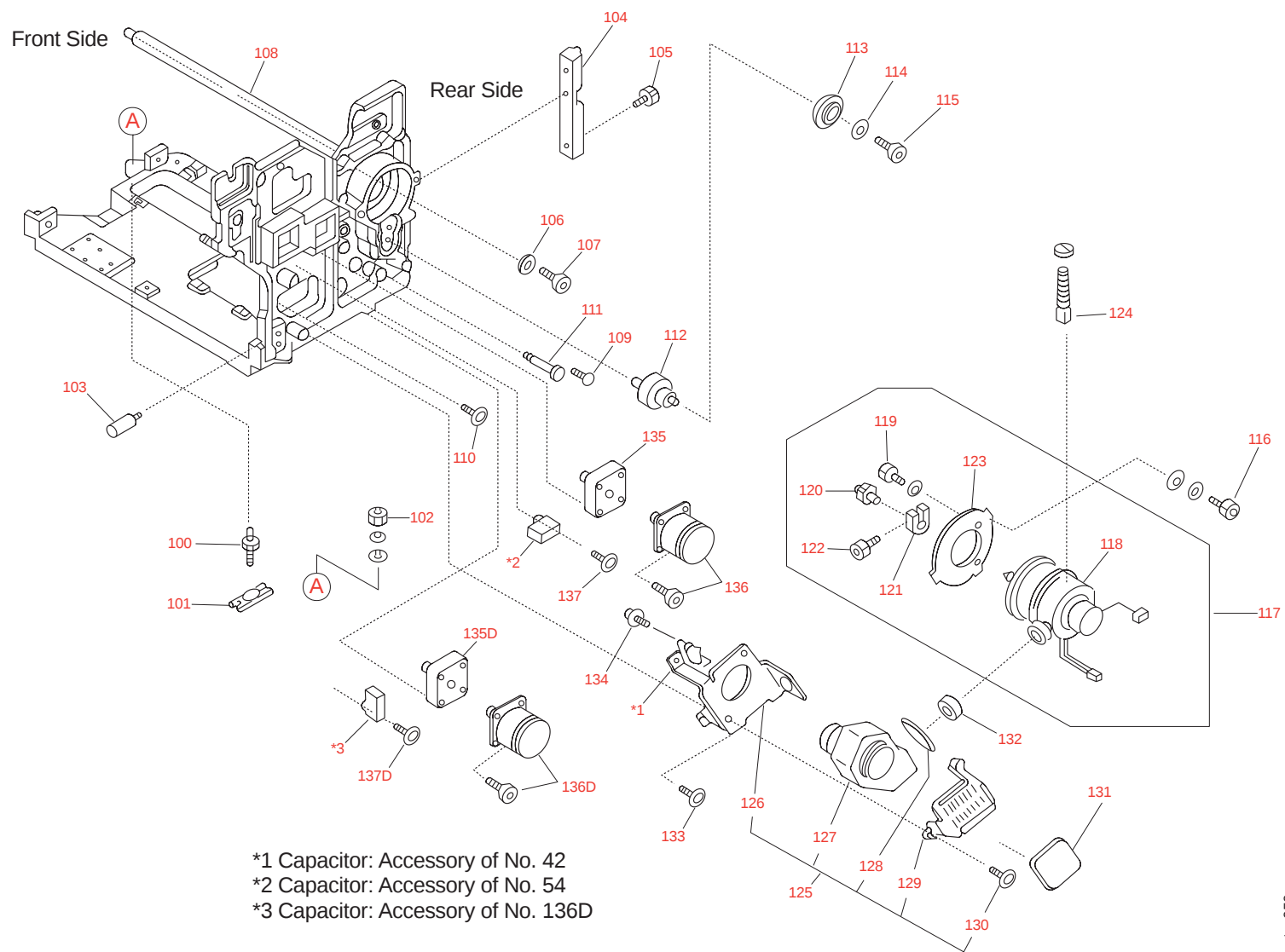


HC6PC038

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 5 of 20)
-61	53F1971	1	Flange and Bearing Asm, Rear
-62	88F2934	1	Shaft, Hot Roll Drive
-63	53F1967	1	Gear, Hot Roll
-64	88F1626	2	Bolt, Hexagon Socket Hd M5 X 10 PP
-65	06F0413	3	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP
-66	53F1970	1	Hub and Bearing Asm, Hot Roll, Rear
-67	06F0149	1	Collar, Hot Roll Drive
-68	30H2789	1	Roll, Hot Asm (190°) (All except 480/600 DPI)
-68	30H3098	1	Roll, Hot Asm (IR1 only)
-68	24H8386	1	Roll, Hot Asm (IR2 only)
-68	90H1757	1	Roll, Hot Asm (IR3/IR4 only)
-68	90H2642	1	Roll, Hot Asm (IS2, ID3/ID4 only)
-69	88F2947	2	Collar, Hot Roll Plastic
-70	88F1626	2	Bolt, Hexagon Socket Hd M5 X 12 (stainless) PP
-71		NP	
-72	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP (All printers without Backup Idler Roll hardware)
-73	53F1961	2	Sensor, Fuser Front and Rear Wrap Asm (S617, S618) (All printers without Backup Idler Roll hardware)

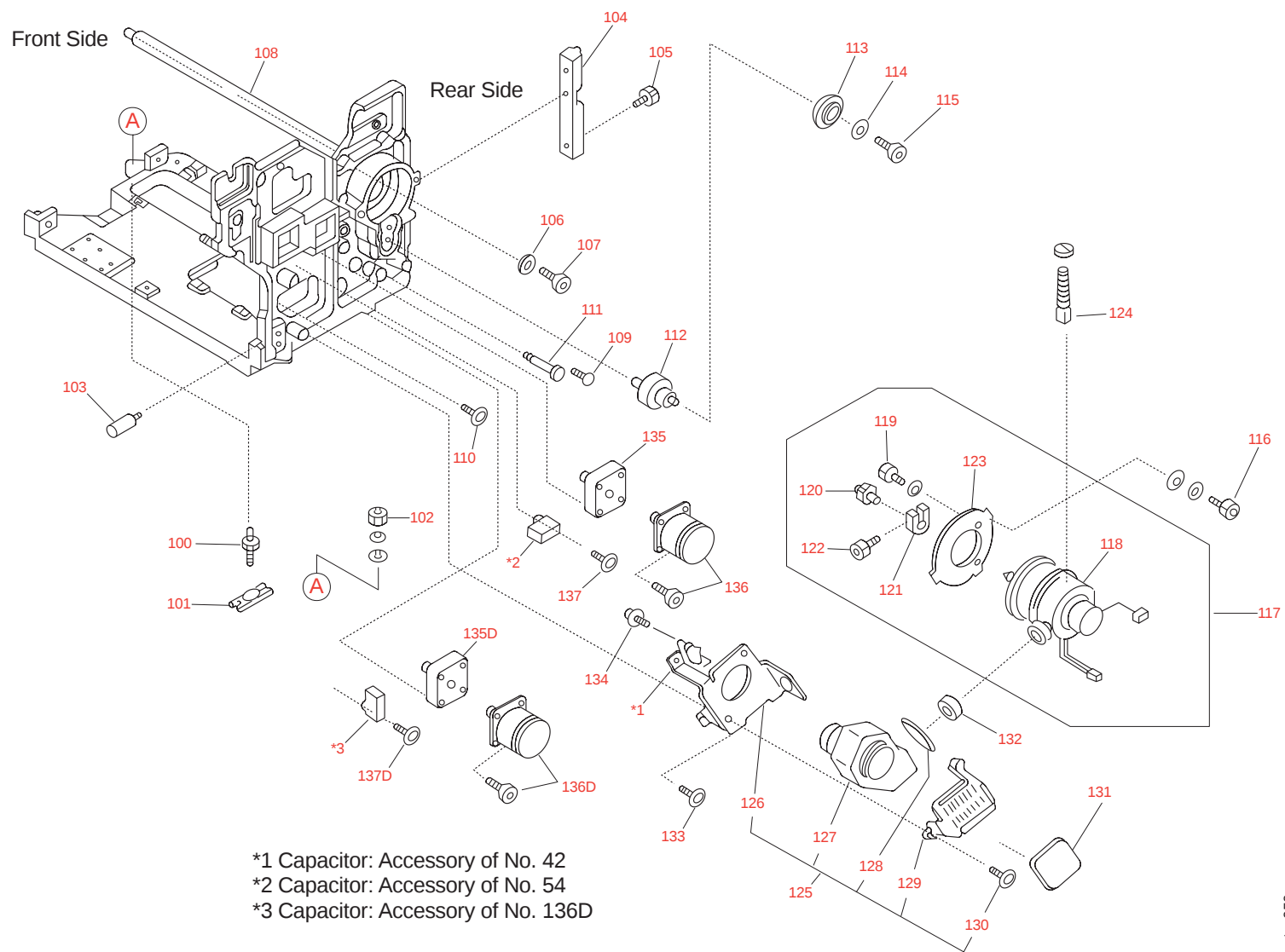


Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 6 of 20)
-74	88F2998	1	Bracket, Wrap Sensor (All printers without Backup Idler Roll)
-76	06F0412	2	Screw, Phillips Flat Hd M4 X 10 PP (All printers without Backup Idler Roll)
-77	57G6455	1	Lamp L1, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-78	04H0476	1	Lamp L2, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-79	04H0477	1	Lamp L3, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-80	57G6458	1	Lamp L4, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-81	57G6536	1	Lamp L1, Hot Roll (Europe 50 Hz) 240 V (See note below)
-82	04H0480	1	Lamp L2, Hot Roll (Europe 50 Hz) 240 V (See note below)
-83	04H0481	1	Lamp L3, Hot Roll (Europe 50 Hz) 240 V (See note below)
-84	57G6539	1	Lamp L4, Hot Roll (Europe 50 Hz) 240 V (See note below)
-85	57G6541	1	Lamp L1, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-86	04H0478	1	Lamp L2, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-87	04H0479	1	Lamp L3, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-88	57G6544	1	Lamp L4, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-77	11L5179	1	Lamp B1, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-78	11L5180	1	Lamp B2, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-79	11L5181	1	Lamp B3, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-80	11L5182	1	Lamp B4, Hot Roll (US/Canada 60 Hz) 230 V (See note below)
-81	11L5187	1	Lamp B1, Hot Roll (Europe 50 Hz) 240 V (See note below)
-82	11LL188	1	Lamp B2, Hot Roll (Europe 50 Hz) 240 V (See note below)
-83	11L5189	1	Lamp B3, Hot Roll (Europe 50 Hz) 240 V (See note below)
-84	11L5190	1	Lamp B4, Hot Roll (Europe 50 Hz) 240 V (See note below)
-85	11L5183	1	Lamp B1, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-86	11L5184	1	Lamp B2, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-87	11L5185	1	Lamp B3, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-88	11L5186	1	Lamp B4, Hot Roll (Japan 50/60 Hz) 220 V (See note below)
-89	06F0420	1	Bolt, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-90	88F2936	1	Cover, Gear Side
-91	88F3383	1	Holder, Connector
-92	06F0420	2	Screw, Phillips Pan Hd M4 X 12 PP
			Note: "B" level lamps are used only with thermistor temperature control of the hot roll. "L" level lamps are used on all printers that are not using thermistor temperature control of the hot roll.



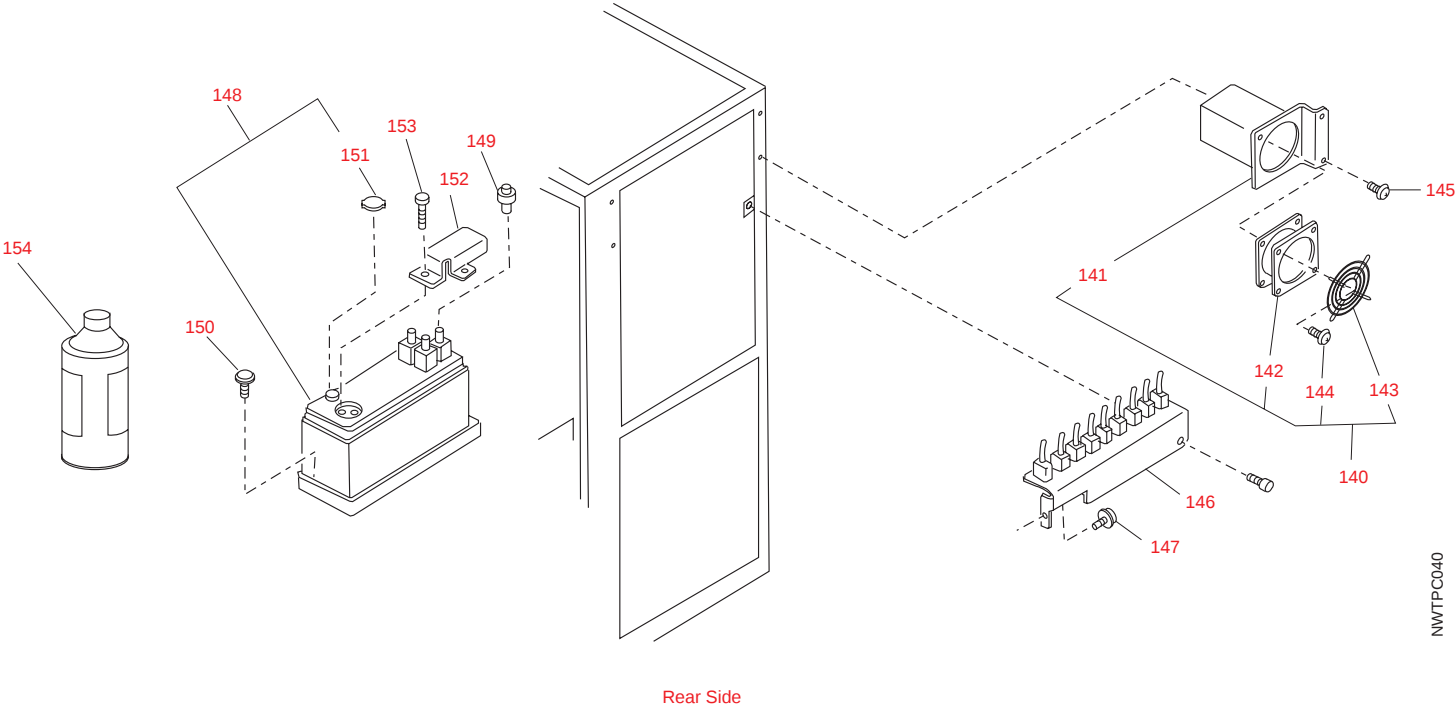
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Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 7 of 20)
-100	88F2909	2	Screw, Jack
-101	06F0754	2	Foot, Jack
-102	06F0407	2	Nut, M10 PP
-103	88F2924	1	Cover, Standoff
-104	88F2920	1	Hinge, Oiler Gate
-105	88F1626	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 10 PP
-106	06F0417	2	Washer, Shaft Clamp PP
-107	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-108		NP	
-109	06F0413	2	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP
-110	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25 PP
-111	88F2935	1	Shaft, Idler Gear
-112	88F2937	1	Housing, Gear
-113	53F1966	1	Gear, Idler
-114	06F0417	1	Washer, Press PP
-115	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-116	06F0414	3	Bolt, Hexagon Socket Hd M8 X 20 PP
-117	88F2945	1	Motor, Hot Roll (M607) Asm
-118	53F1801	1	Motor, Hot Roll (M607)
-119	06F0414	4	Bolt, Hexagon Socket Hd M6 X 20 PP
-120	53F1968	1	Gear, Drive
-121	06F0292	1	Ring, Tight
-122	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP
-123	88F2946	1	Base, Hot Roll Motor
-124	88F3365	6	Brush, Hot Roll Motor



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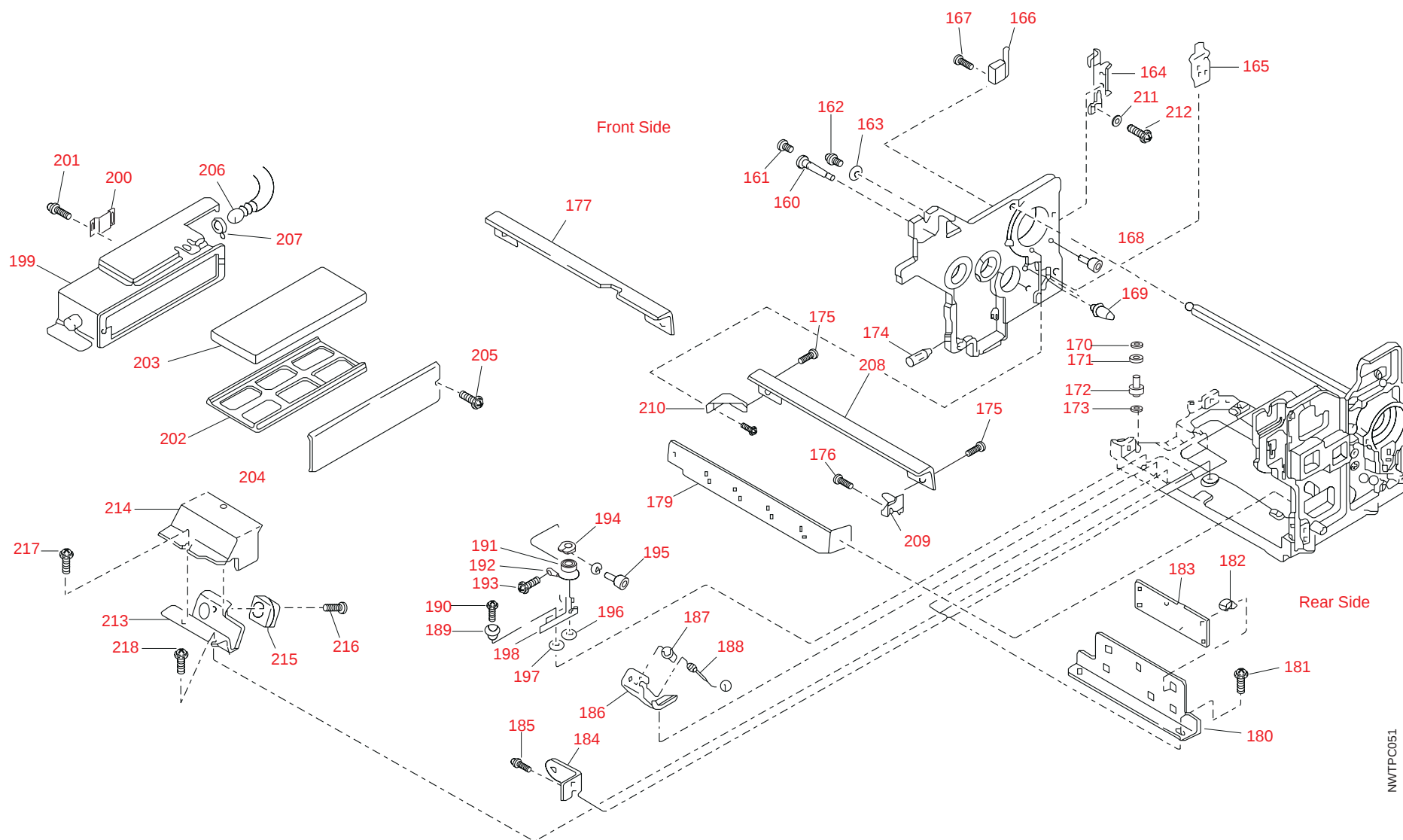
Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 8 of 20)
-125	88F2965	1	Blower, Hot Roll Motor Asm (B602)
-126	88F2966	1	Base, Blower
-127	53F1965	1	Blower, Hot Roll Motor (B602) and Capacitor (C608) Asm
-128	88F2967	1	Seal, Blower
-129	88F2968	1	Holder, Blower
-130	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-131	53F1979	1	Filter, Hot Roll Motor Blower
-132	88F2969	1	Ring, Seal
-133	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 12 PP
-134	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-135	06F0147	1	Gearbox, BUR Motor
-136	53F1962	1	Motor, Backup Roll (M603) and Capacitor (C603) Asm
-137	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-135D	06F0147	1	Gearbox, Backup Idler Roll Motor (All printers with Backup Idler Roll)
-136D	04H0544	1	Motor, Backup Idler Roll (M609) and Capacitor (C613) Asm (All printers with Backup Idler Roll)
-137D	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP (All printers with Backup Idler Roll)



NWTPC040

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 9 of 20)
-140		NP	
-141	88F3045	1	Base, Fan Asm
-142	06F0194	3	Fan, Upper Rear Fuser (B603, B604, B605)
-143	06F0569	1	Guard, Finger
-144	06F0413	4	Screw, Phillips Bind Hd M4 X 50 PP
-145	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-146		NP	
-147	06F0420	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-148	57G6825	1	Pump, Oil Asm (Three pump system)(L701, L702, L703)
-148	90H1283	1	Pump, Oil Asm (Six pump system) (L701, L702, L703, L704, L705, L706)
-149	88F3041	3	Fitting
-150	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 40 PP
-151	88F3043	1	Cap, Oil Reservoir
-152		NP	
-153	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-154	04H0289	NA	Oil, Fuser

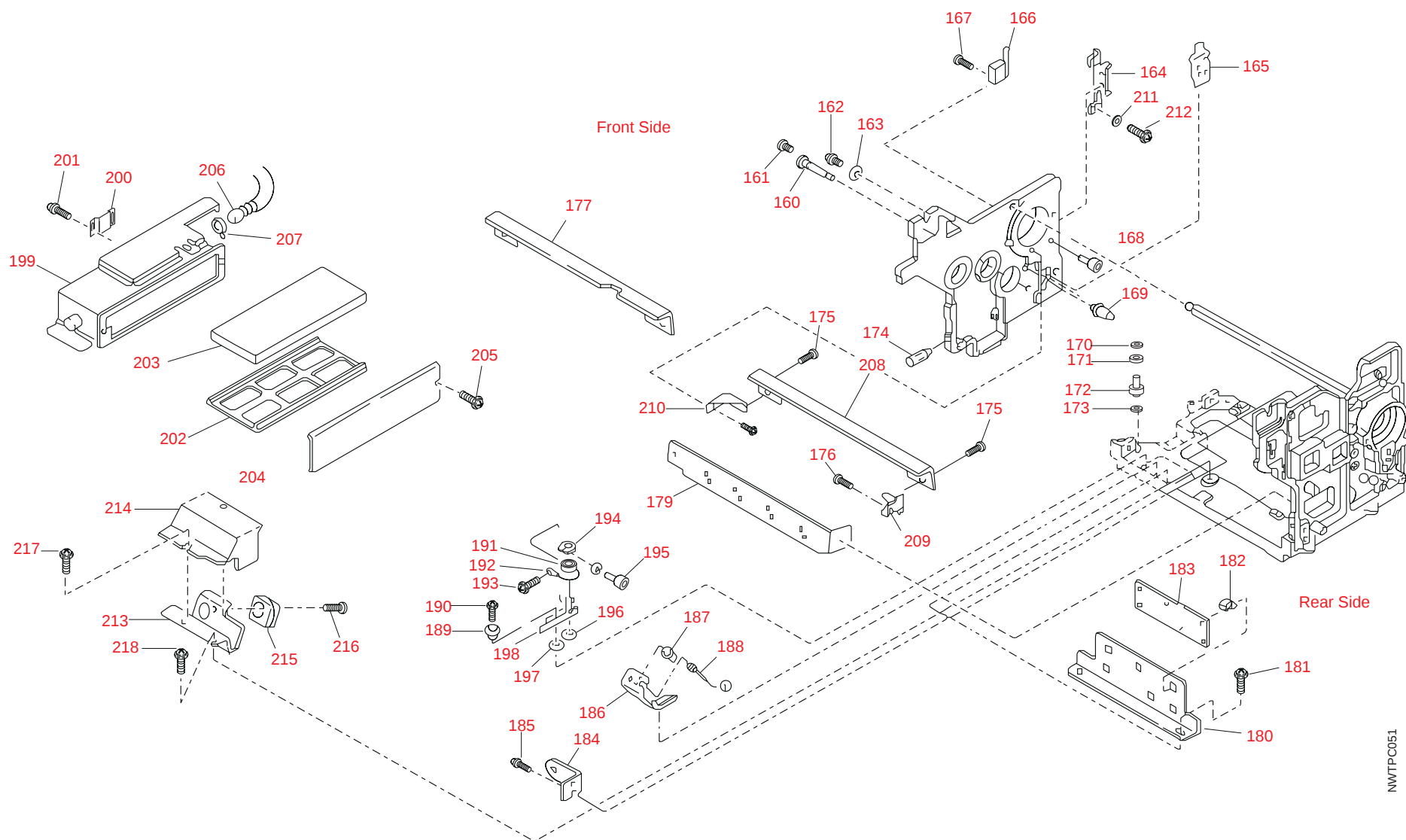
Assembly 20: (continued)



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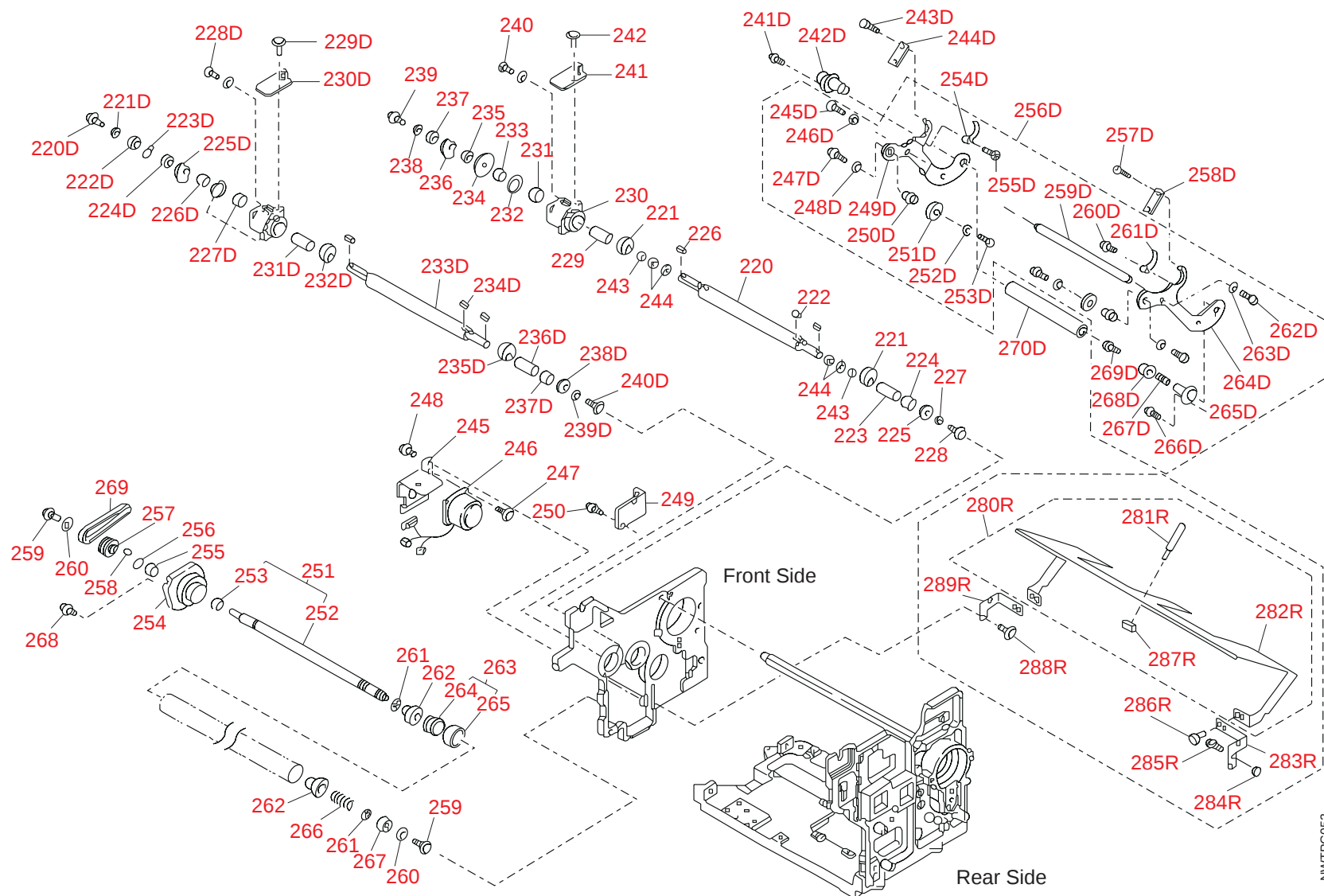
Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 10 of 20)
-160	88F2914	1	Shaft, Pressure Rollers, Front
-161	06F0413	2	Screw, Bind Hd with Star Wshr & Wshr M5 X 12 PP
-162	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-163	06F0420	1	Washer PP
-164	88F2925	1	Base, Fastener
-165	88F2926	1	Cover, Switch Mounting
-166	06F0143	1	Switch, Oiler Gate Open (S605)
-167	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-168	06F0650	1	Follower, Cam
-169	88F2919	1	Pin, Latch
-170	06F0418	3	E-Clip PP
-171	06F0213	3	Bearing, Plastic
-172	88F2922	3	Shaft, Bearing
-173	06F0405	3	Washer, Spring D5 PP
-174	88F2924	2	Cover, Standoff
-175	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP
-176	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-177		NP	
-178	88F2928	1	Spring, Extension
-179		NP	
-180		NP	
-181	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-182		NP	
-183	57G6528	1	Board, Hot Roll Control (HR091)
-184	88F2911	2	Bracket, Paper Guide
-185	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-186	88F3025	1	Bracket, Vacuum Switch
-187	06F0174	1	Switch, Vacuum (S606)

Assembly 20: (continued)



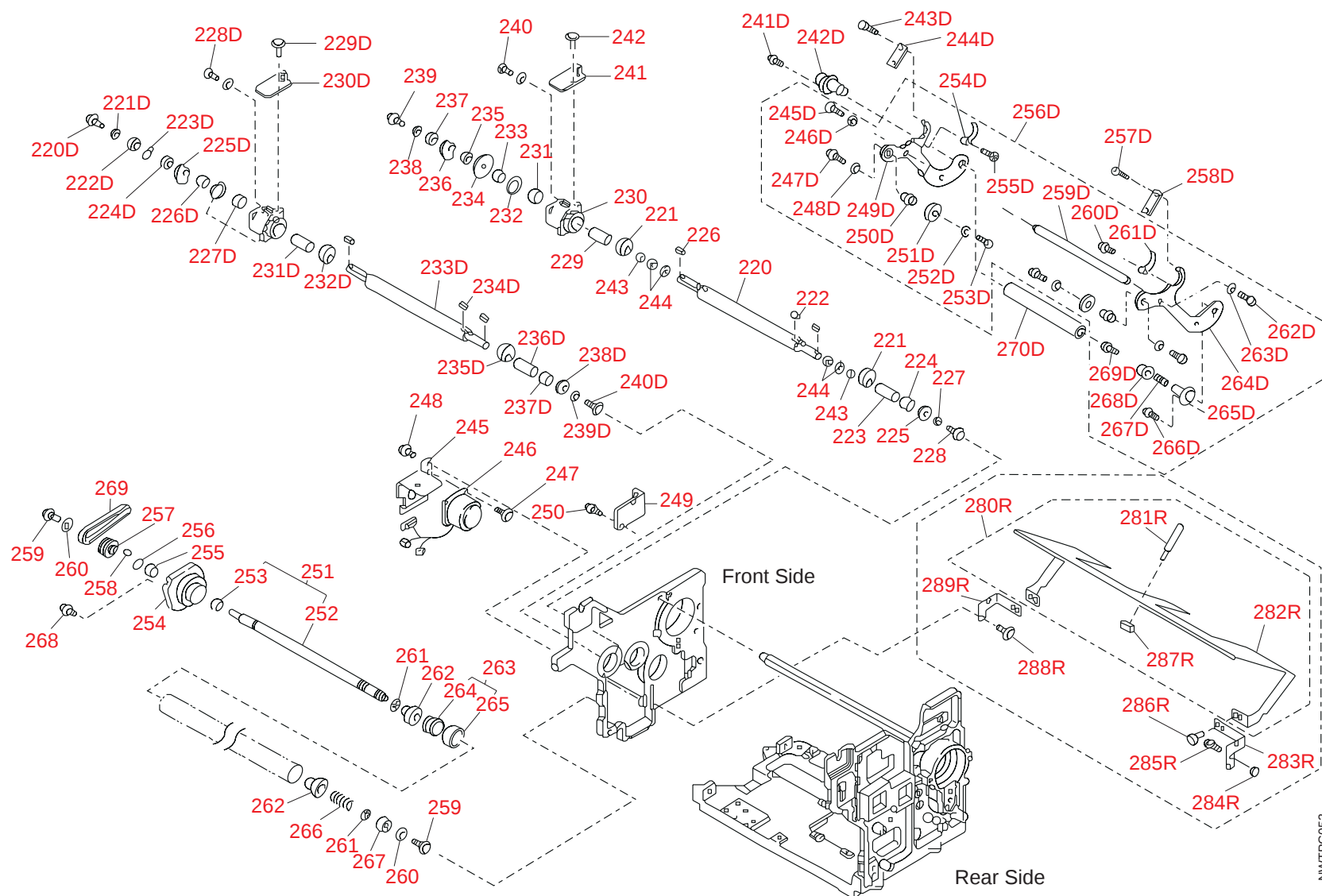
NWTPC051

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 11 of 20)
-188	53F1891	1	LED, Vacuum (D602)
-189	88F3020	1	Collar, Release Lever Support
-190	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-191	88F3021	1	Pulley, Cam
-192	88F3022	1	Cable, Scuff Roll Release
-193	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-194	06F0292	1	Ring, Clamp
-195	06F0403	1	Bolt, Hexagon Socket Hd M4 X 12 PP
-196	88F2774	1	Slider, Poly
-197	88F2863	1	Slider, Poly
-198	88F3019	1	Lever, Scuff Roll Release
-199	88F2980	1	Seal, Manifold Distribution Filter
-200	88F2981	1	Plate, Adjust
-201	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-202	88F2982	1	Holder, Filter Asm
-203	53F1980	1	Filter, Manifold Distribution
-204	88F2983	1	Cover, Manifold Distribution
-205	06F0745	2	Screw, Clamp
-206	88F2984	1	Hose, Vacuum
-207	06F0870	2	Clamp, Wire
-208		NP	
-209		NP	
-210		NP	
-211	88F2956	1	Spacer
-212	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-213		NP	
-214		NP	
-215	53F1861	1	Fan, Paper Cooling (B626)
-216	06F0413	2	Screw, Phillips Bind Hd M4 X 45 PP
-217	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-218	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP



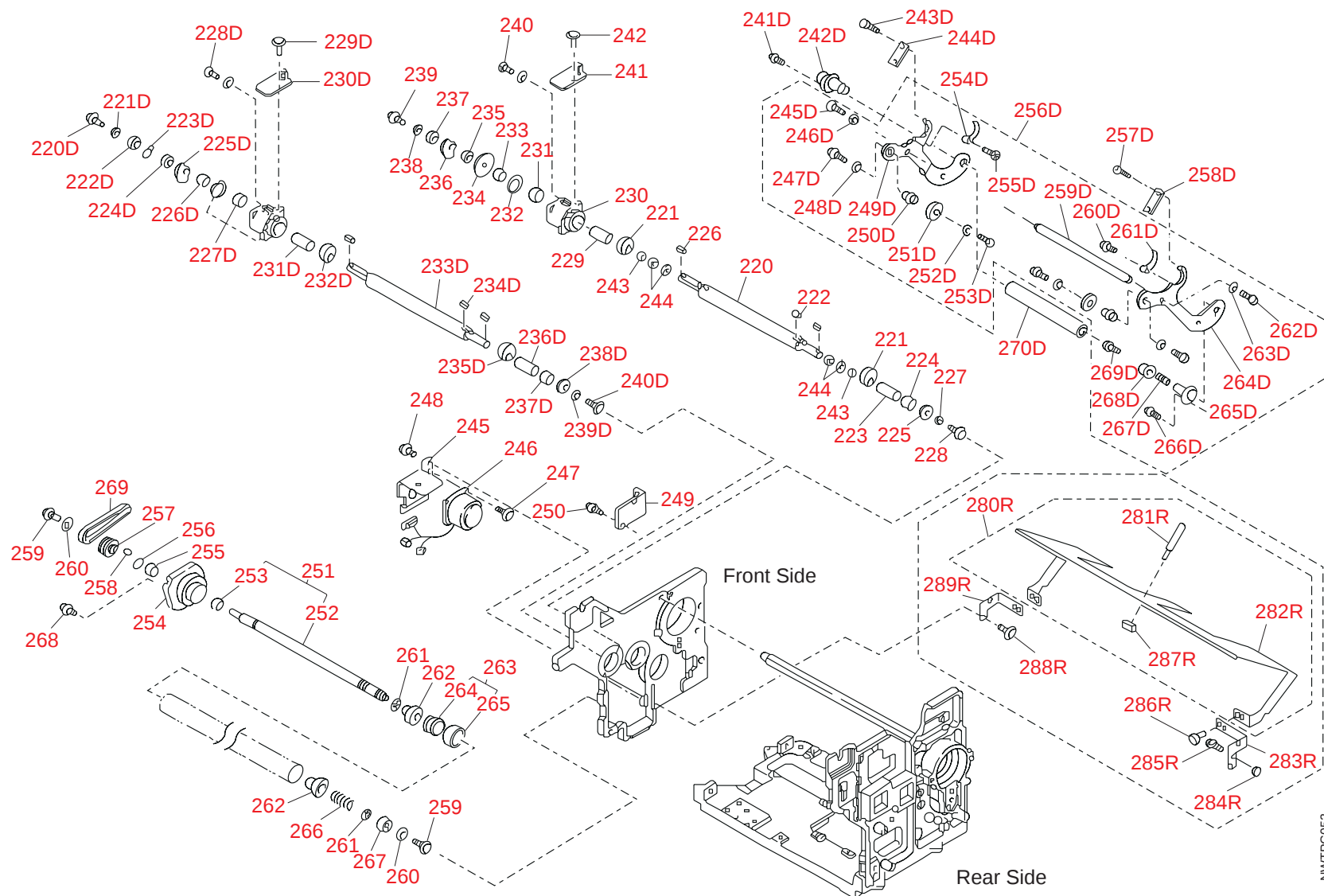
NWTPC052

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 12 of 20)
-			
-220		NP	
-221	88F2955	2	Cam, Lift (All except 324 PPM)
-221	11L5161	2	Cam, Lift (324 PPM)
-222	06F0408	2	Key, 4 X 4 X 10 PP
-223	88F2956	1	Spacer
-224	06F0144	1	Bearing, Ball
-225	06F0150	1	Gear, Lift
-226	06F0408	1	Key, 4 X 4 X 10 PP
-227	06F0406	1	Washer, Special PP
-228	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-229	88F2957	1	Spacer
-230	88F2958	1	Encoder, Housing Asm
-231	06F0144	1	Bearing, Ball
-232	06F0409	1	Ring, Retaining PP
-233	88F2959	1	Spacer
-234	88F2960	2	Encoder, Disk
-235	88F2961	1	Spacer
-236	88F2962	1	Plate, Sensor
-237	88F1647	1	Spacer
-238	06F0417	1	Washer, Shaft Clamp PP
-239	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-240	88F1626	2	Screw, Phillips Pan Hd M4 X 40 PP
-241	53F1887	1	Board, BUR Position Encoder Asm (EN131)
-242	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-243	24L4434	2	Collar
-244	45G1902	4	Bearing, Ball



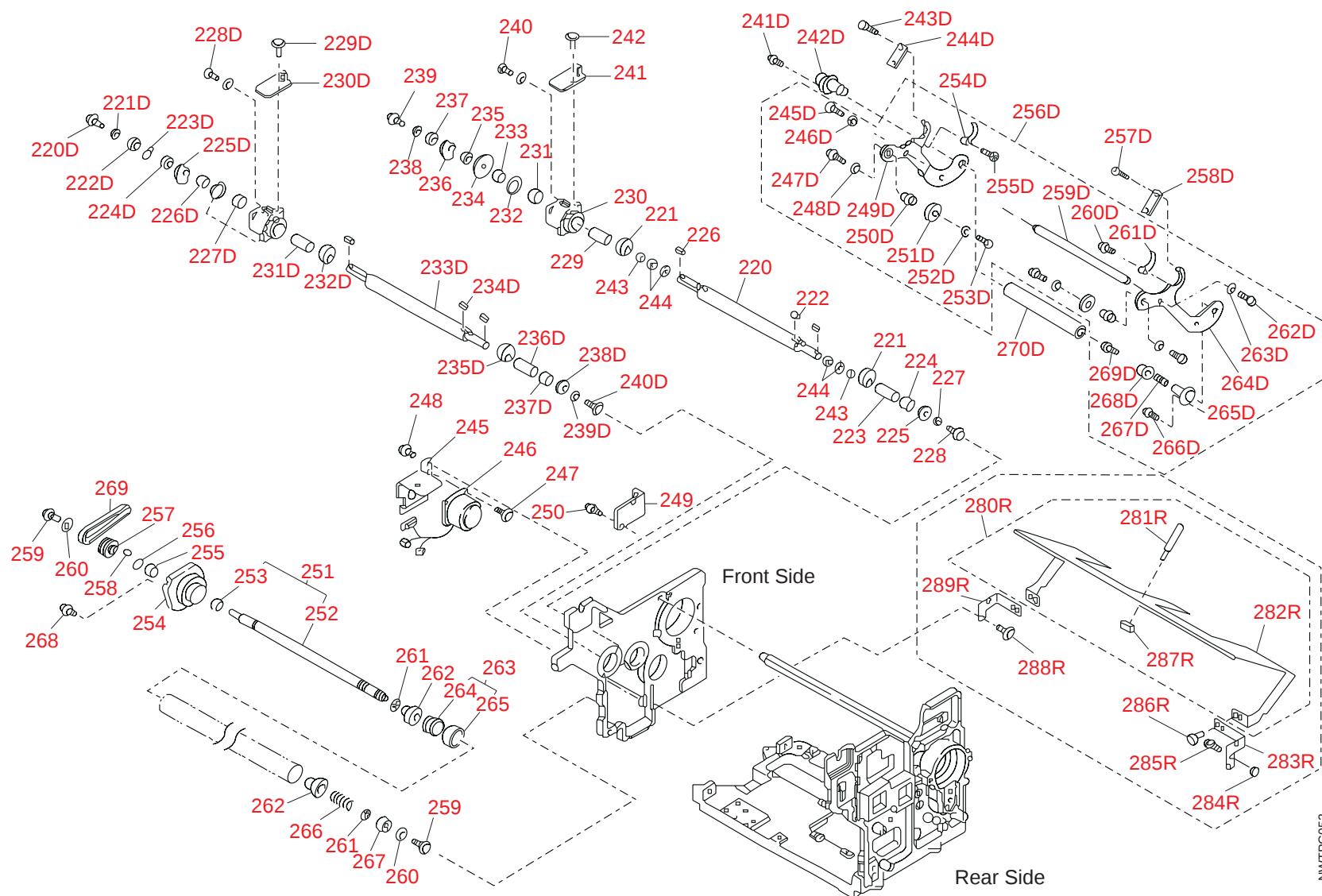
NWTPC052

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 13 of 20)
-245	88F2979	1	Base, Scuff Roll Motor
-246	53F1972	1	Motor, Scuff Roll (M604) and Capacitor (C604) Asm
-247	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-248	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-249		NP	
-250	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-251	57G6830	1	Shaft, Scuff Roll Asm
-252		NP	
-253	88F2974	1	Collar
-254	45G1901	1	Flange, Scuff Roll Shaft Asm
-255	57G6833	1	Bearing, Ball
-256	06F0409	1	Ring, Retaining PP
-257	88F2975	1	Pulley, Scuff Roll (All except 310 PPM and 324 PPM)
-257	04H0776	1	Pulley, Scuff Roll (310 PPM and 324 PPM only)
-258	06F0408	1	Key, 3 X 3 X 10 PP
-259	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



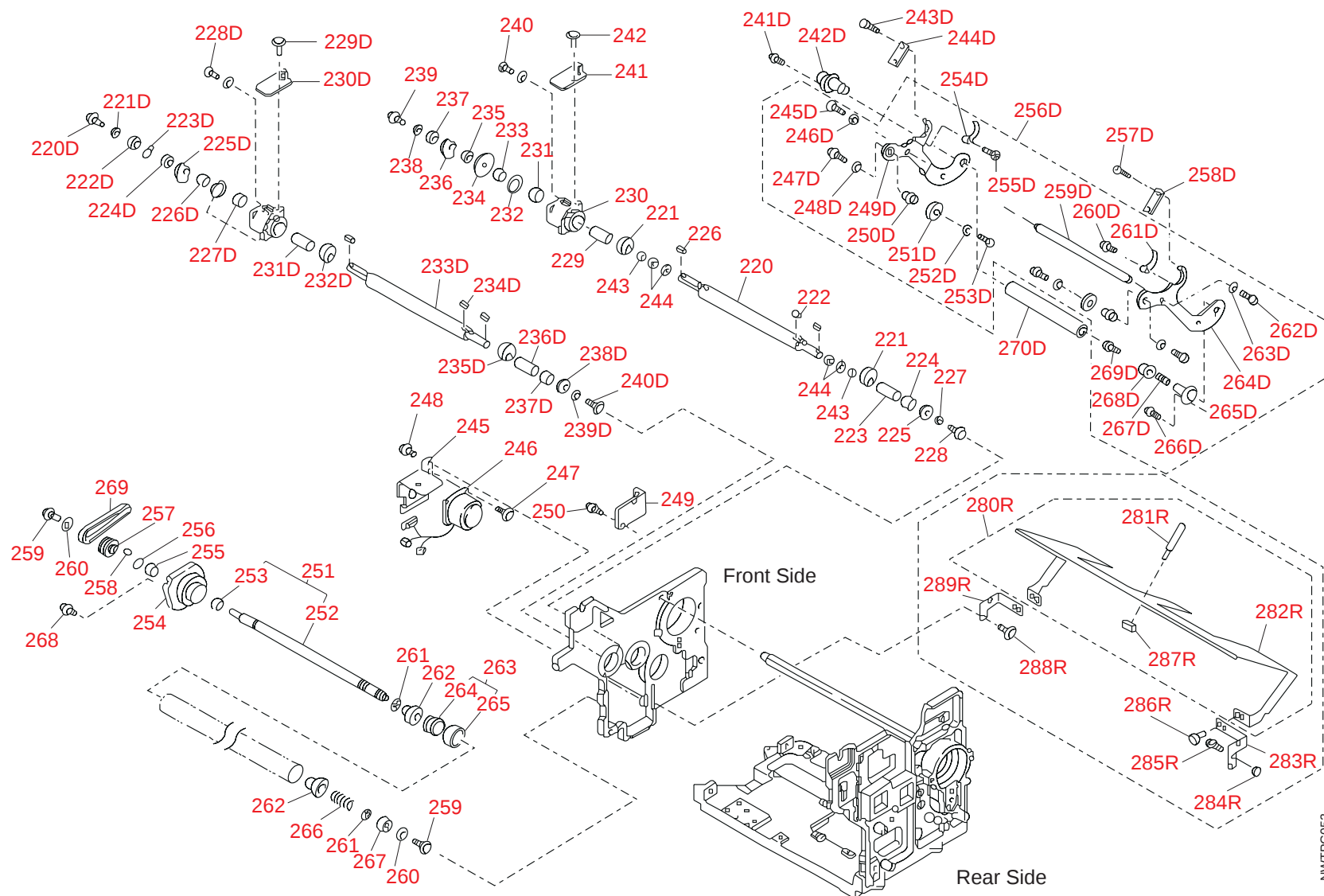
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Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 14 of 20)
-			
-260	06F0417	2	Washer, VF PP
-261	06F0418	2	Ring, Retaining PP
-262	06F0156	18	Hub, Scuff Roll
-263	88F2976	17	Wheel, Scuff Roll Asm
-264	06F0155	17	Wheel, Scuff Roll
-265	06F0154	17	Rubber, Scuff Roll Tire
-265	30H6749	17	Rubber, Scuff Roll Kit (Contains 17 Scuff Rolls)
-266	88F2977	1	Spring, Scuff Roll Tension
-267	06F0158	1	Bearing, Ball
-268	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-269	53F1974	1	Belt, V, Scuff Roll Drive (All except 310 PPM and 324 PPM)
-269	04H0777	1	Belt, V, Scuff Roll Drive (310 PPM and 324 PPM only)
-270		NP	
-271	88F2917	2	Bracket, Hot Roll Cover (Except 480/600 DPI)
-272	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-273		NP	



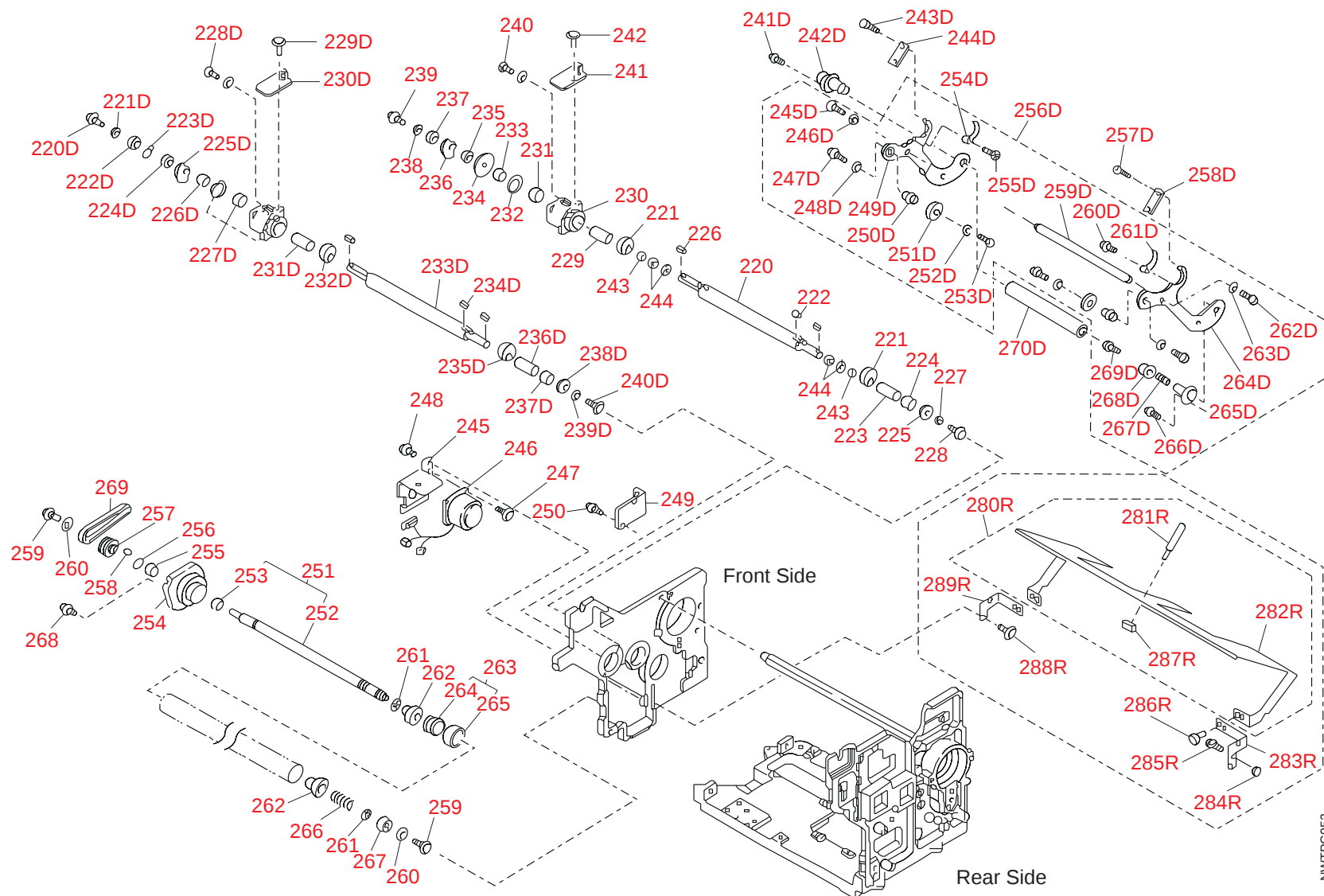
NWTPC052

Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 15 of 20)
-			(D) For Printers With A Backup Idler Roll
-220D	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-221D	06F0417	1	Washer PP
-222D	88F1647	1	Spacer
-223D	04H1109	1	Sensor, Plate
-224D	88F2961	1	Spacer
-225D	04H1108	1	Plate, Sensor
-226D	88F2959	1	Spacer
-227D	04H1060	1	Housing, Encoder Asm
-228D	88F1626	2	Screw, Phillips Pan Hd M4 X 40 PP
-228D	06F0411	2	Screw, Phillips Pan Hd M4 X 16 PP (When Lift Plate Assembly is installed)
-229D	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-230D	53F1887	1	Board, BUR Position Encoder Asm (EN131)
-231D	04H0725	1	Spacer
-232D	04H1106	1	Cam, Lift
-233D	04H0505	1	Shaft, Lift
-234D	04H1107	3	Key, 4 X 4 X 10 PP
-235D	04H1106	1	Cam, Lift
-236D	04H0726	1	Spacer
-237D	06F0144	1	Bearing, Ball
-238D	06F0150	1	Gear, Lift
-239D	07F0406	2	Washer, Special
-240D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP



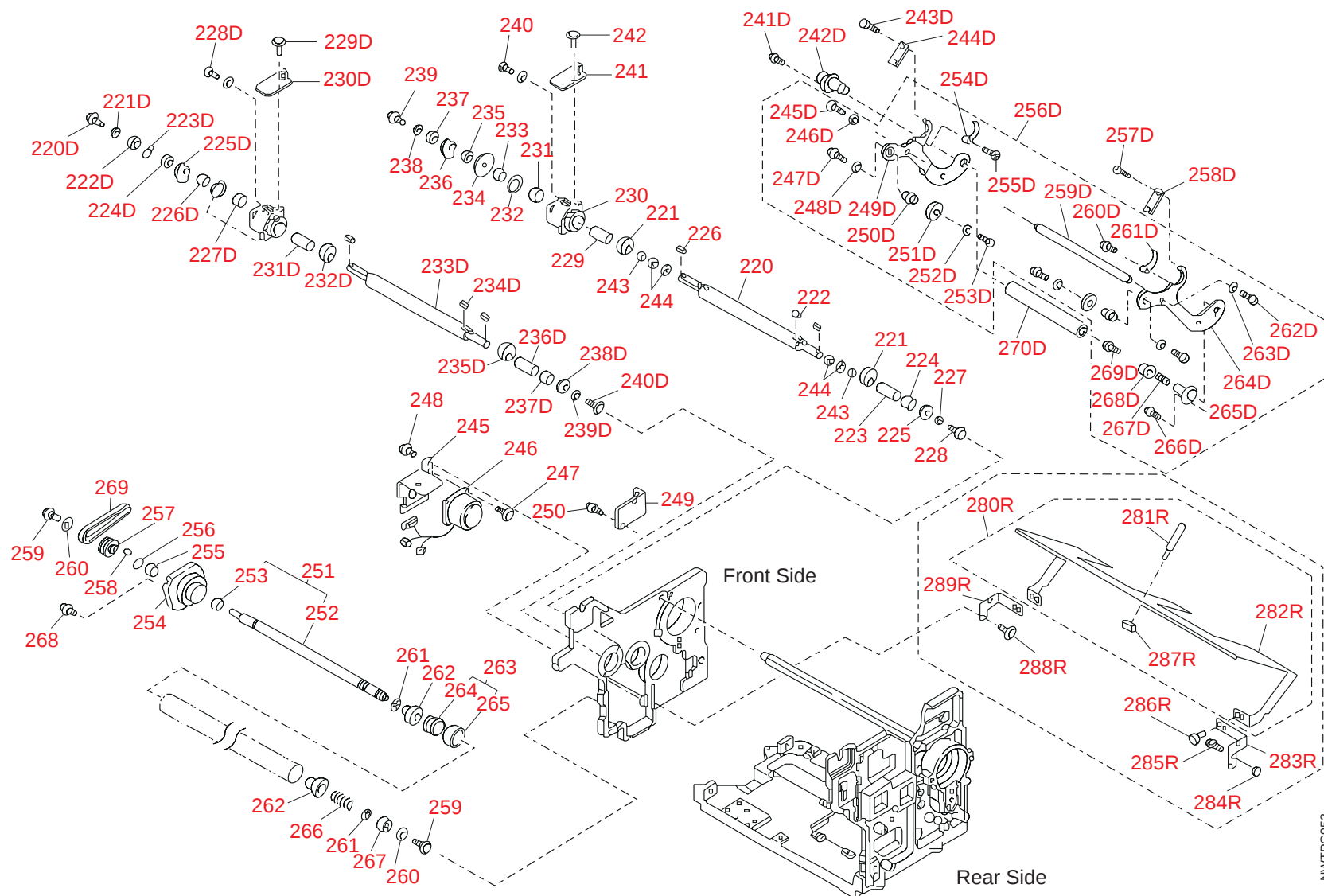
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Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 16 of 20)
-			(D) For printers with a Backup Idler Roll
-241D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-242D	04H1105	1	BIR Shaft Front
-243D	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-244D	04H1104	1	Clamper, Bearing
-245D	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-246D	06F0417	1	Washer PP
-247D	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-248D	06F0417	2	Washer PP
-249D	30H2799	1	BR 2 Arm Front
-250D	88F3127	2	SC Arm Shaft
-251D	45G1905	2	Bearing, Ball
-252D	06F0417	2	Washer PP
-253D	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-254D	53F1808	1	Holder, Ball Bearing
-255D	06F0412	2	Screw. Flat Head M3 X 10 PP
-256D	04H0503	1	BR Arm Asm
-257D	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-258D	04H1104	1	Clamper, Bearing
-259D		NP	



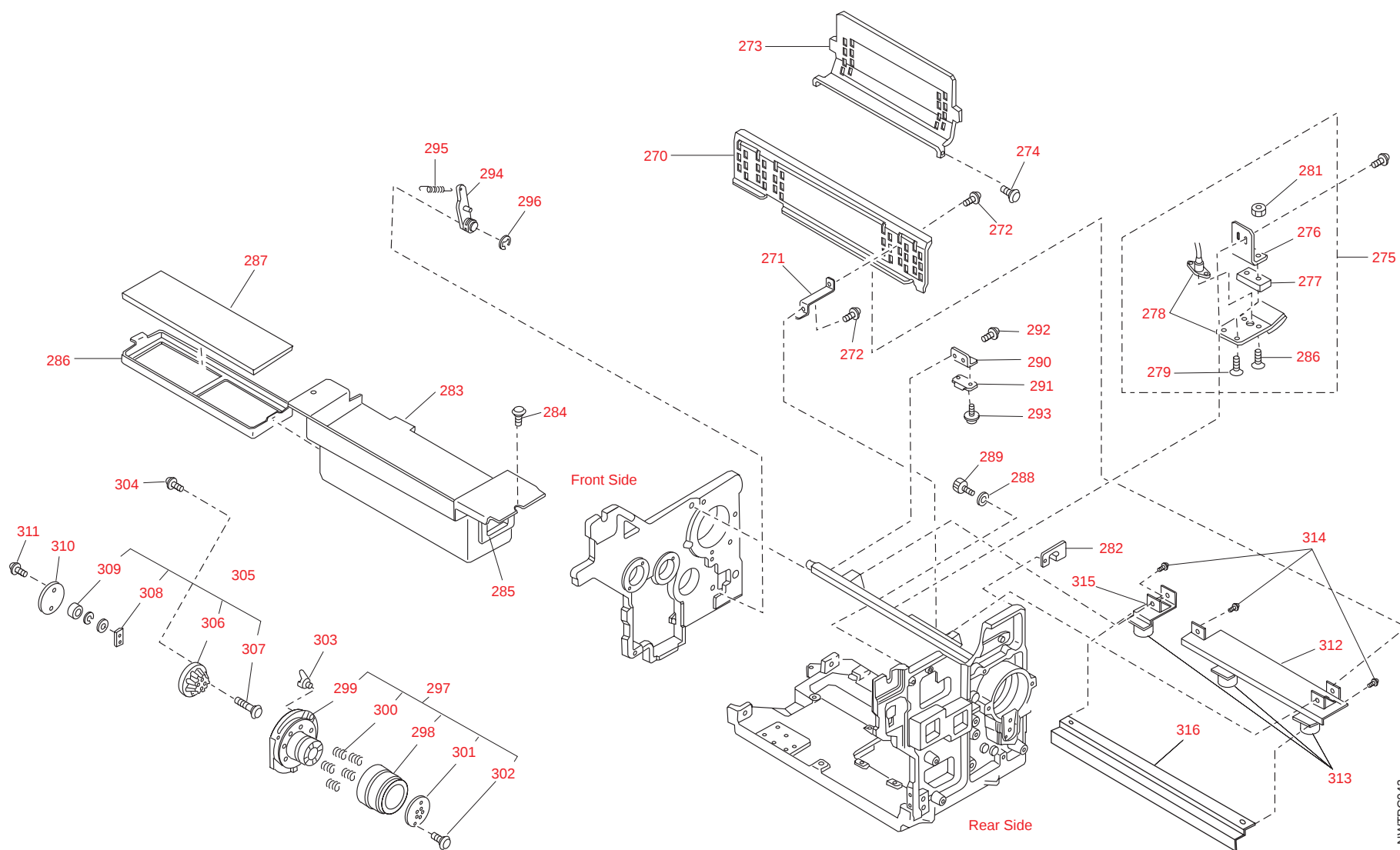
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Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 17 of 20)
-			(D) For printers with a Backup Idler Roll
-260D	06F0412	2	Screw, Flat Head M3 X 10 PP
-261D	53F1808	1	Holder, Ball Bearing
-262D	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-263D	06F0417	1	Washer PP
-264D	30H2800	1	BR 2 Arm Rear
-265D	90H2707	1	BIR Shaft Rear
-266D	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-267D	88F3128	1	Spring, Pressure
-268D	24L4435	1	BR Collar
-269D	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-270D	04H0504	1	Roll, Idler



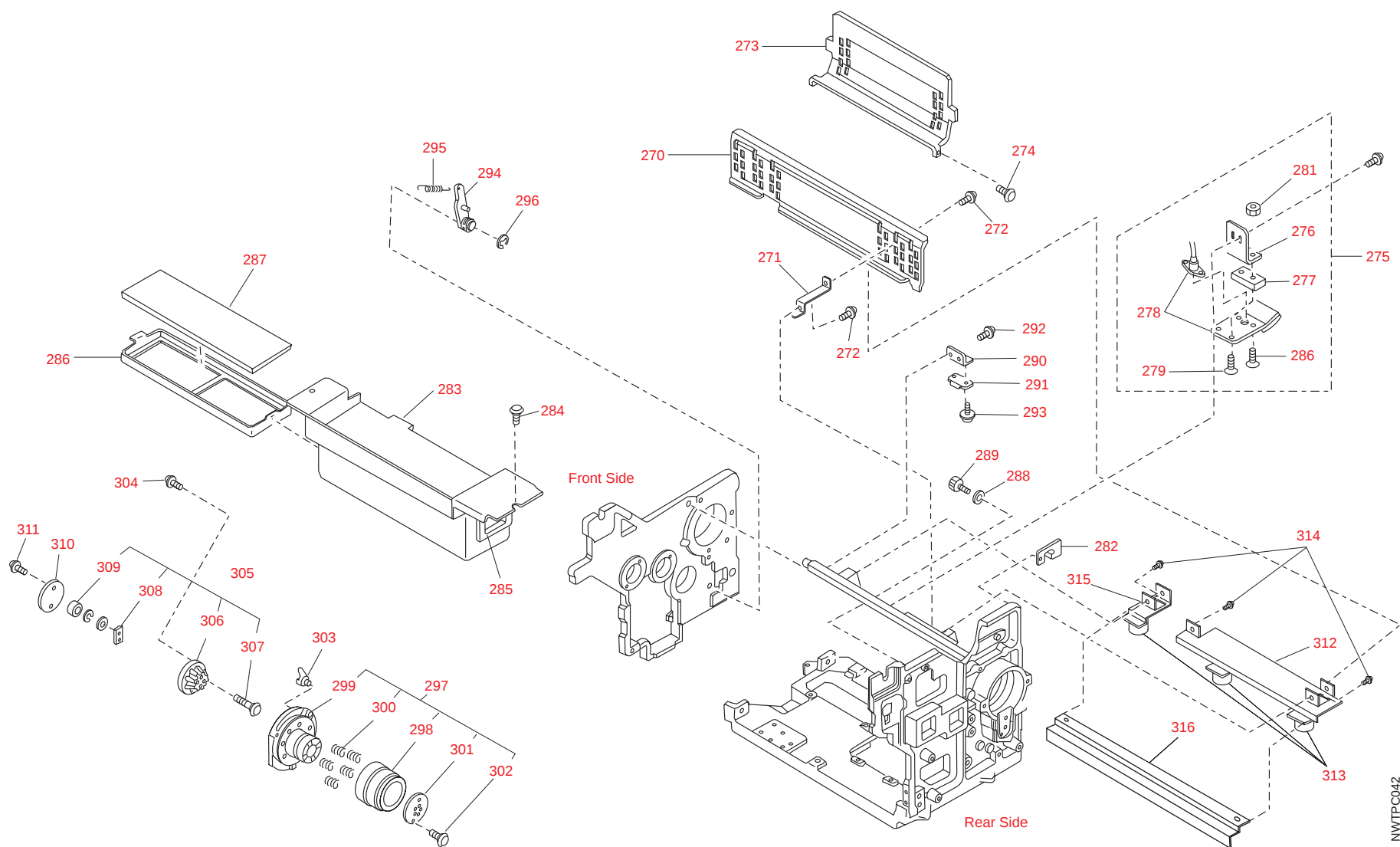
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Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 18 of 20)
-			(R) For printers with Lift Plate hardware
-			
-280R	90H1638	1	Lift Plate Asm, Preheat Platen
-281R	24H8385	23	Pin, Preheat Platen
-282R		NP	
-283R		NP	
-284R	06F0407	1	Nut, M4 Lock PP
-285R	06F0411	1	Bolt, Phillips Pan Hd with Star Wsr & Wshr M4 X 25 PP
-286R	06F0420	4	Bolt, Phillips Pan Hd with Star Wsh & Wshr M5 X 12 PP
-287R	06F0407	23	Nut, M4 Lock PP
-288R	30H6888	3	Bolt, Phillips Pan Hd with Star Wsr & Wshr M4 X 10 PP
-289R		NP	



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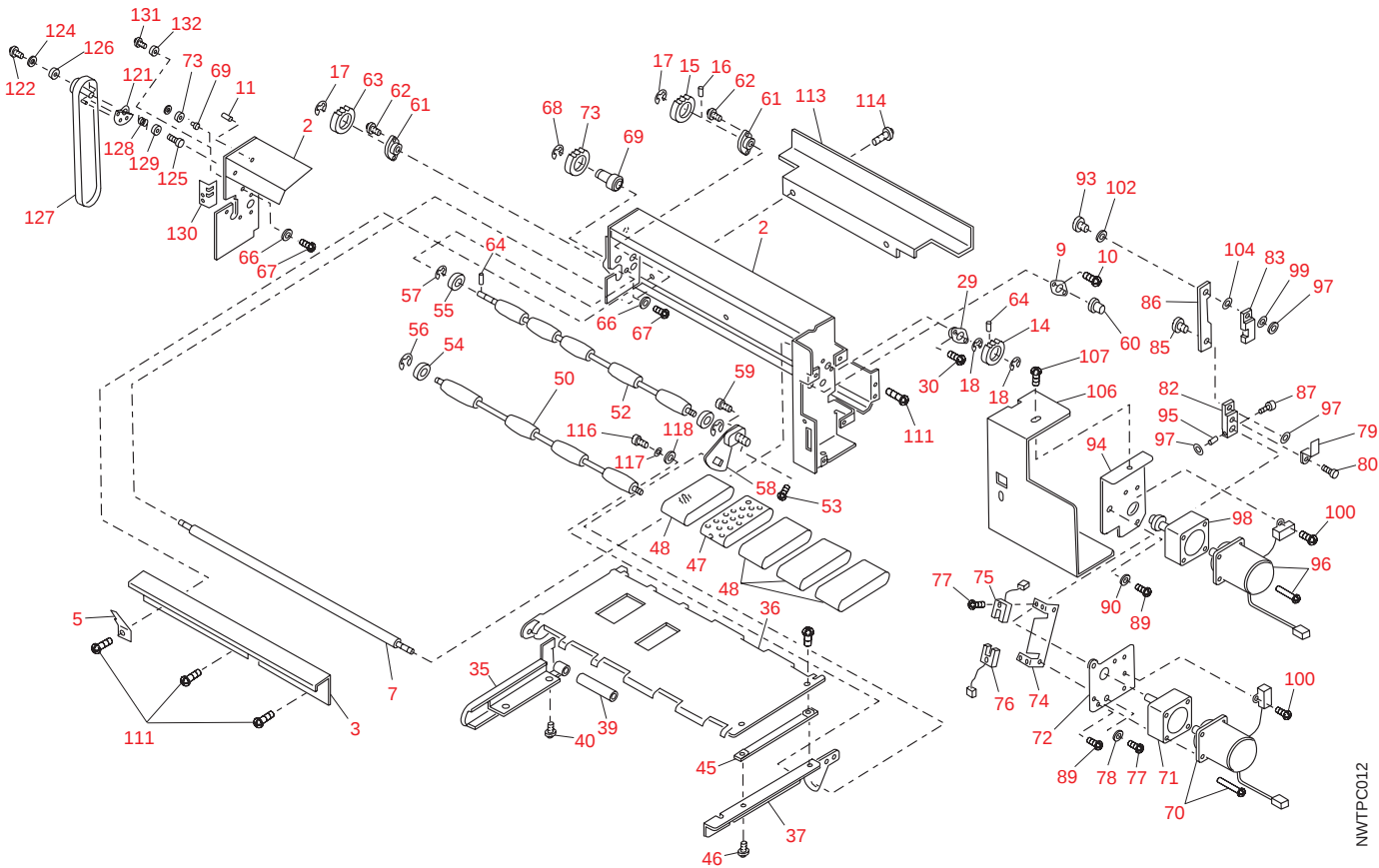
Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 19 of 20)
-274	06F0404	2	Screw, Shoulder PP
-275	88F3027	1	Sensor, Hot Roll Over Temperature Asm (S613)
-276	88F3028	1	Bracket, Sensor
-277	88F3029	1	Spacer, Sensor
-278	53F1890	1	Sensor, Hot Roll Over Temperature Thermal (S613) (For printers without thermistor temperature control)
-278	11L6131	1	Sensor, Hot Roll Over Temperature (S613) (For printers with thermistor temperature control only)
-279	88F1626	2	Screw, Phillips Flat Hd M3 X 16 PP
-280	06F0412	2	Screw, Phillips Flat Hd M3 X 6 PP
-281	06F0407	4	Nut, M3 PP
-282	88F2921	1	Bracket
-283	88F3046	1	Bracket, Fuser Oil Filter
-284	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-285	57G6835	1	Seal, Duct
-286		NP	
-287	57G6510	1	Filter, Fuser
-288	06F0417	1	Washer, Shaft Clamp PP
-289	06F0415	1	Screw, Hexagon Socket Hd M5 x 16 PP
-290	88F3026	1	Bracket, Sensor
-291	53F1960	1	Sensor, Hot Roll Temperature Control (L601)
-292	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-293	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-294	88F2994	1	Lever, Scuff Roll Release
-295	88F3013	1	Spring, Extension
-296	06F0409	1	E-Clip



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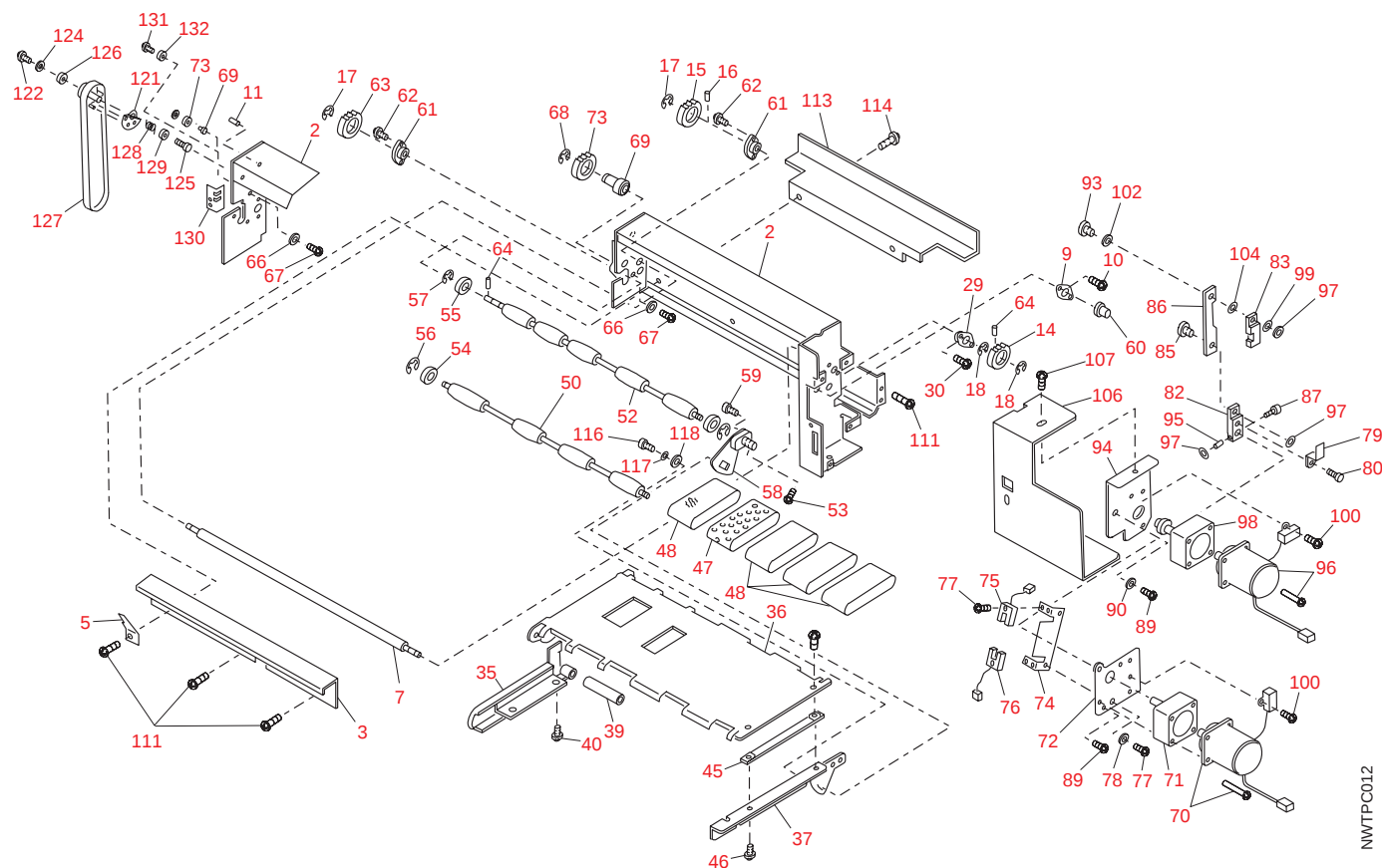
Asm- Index	Part Number	Units	Description
20-		NP	Fuser Hardware (Sheet 20 of 20)
-297	88F2948	1	Hub, Hot Roll, Front Asm (For "L" lamps only)
-297	11L5177	1	Hub, Hot Roll, Front Asm (For "B" lamps only)
-298	06F1069	1	Bearing, Asm
-299	88F3424	1	Shaft, Flange
-300	88F2949	6	Spring
-301	88F2950	1	Plate, Lamp Guide (For "L" lamps only)
-301	11L5178	1	Plate, Lamp Guide (For "B" lamps only)
-302	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-303	06F0404	3	Bolt, Wing M5 X 15 PP
-304	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-305	88F2963	1	Cap, End, Hot Roll Lamp Asm
-306	88F2951	1	Cap, End, Hot Roll Lamp
-307	53F1983	4	Pin, Contact
-308	88F2952	1	Plate, Terminal
-309	88F1627	4	Nut, M4 (brass) PP
-310	88F1646	1	Cover, Lamp Contact
-311	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-312		NP	
-313	24H8225	3	Thermistor (Not present on all printers)
-314	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP (Not present on all printers)
-315		NP	
-316		NP	

Assembly 21: Autoload/Bridge Hardware



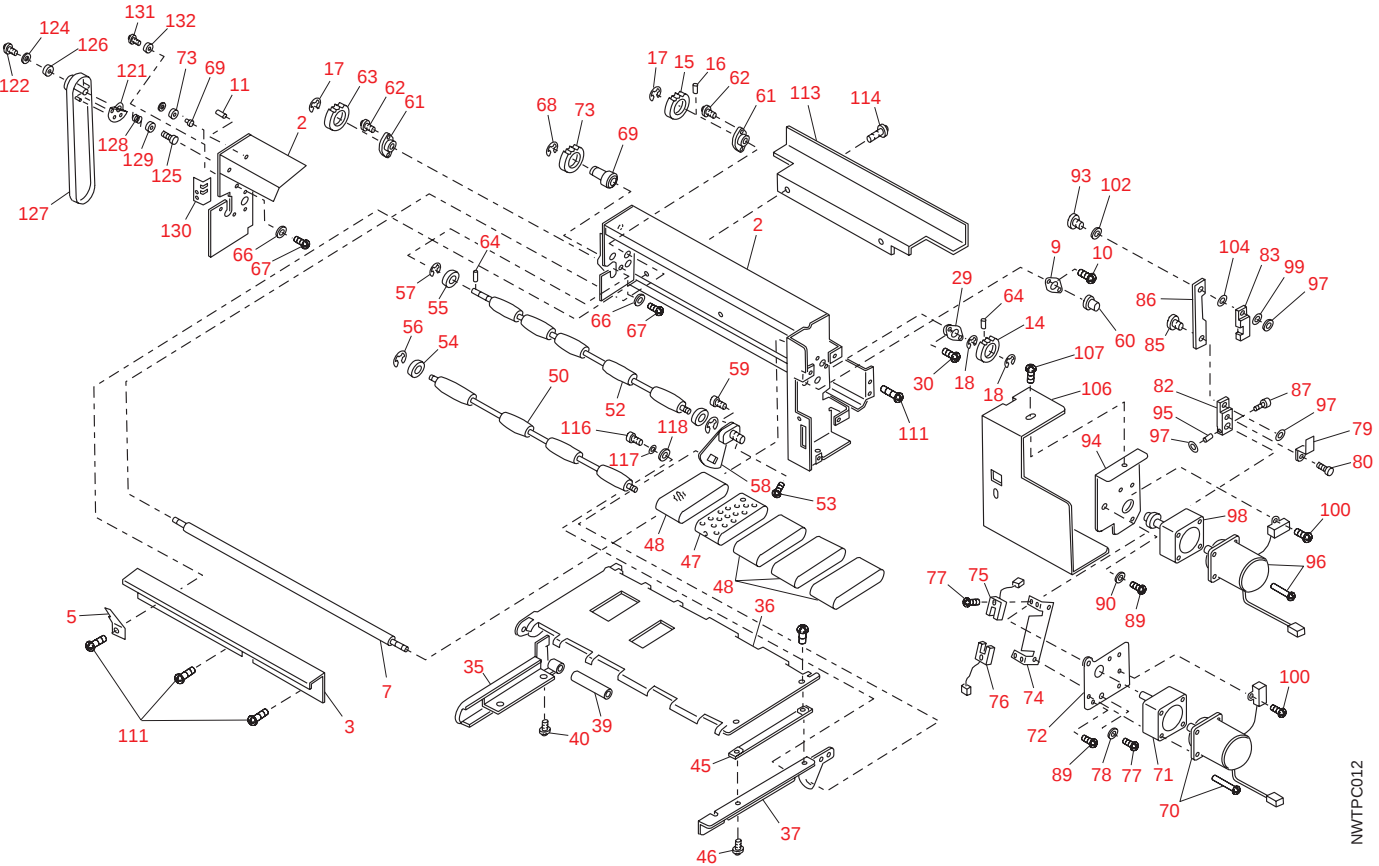
NWTPC012

Asm- Index	Part Number	Units	Description
21-		NP	Autoload/Bridge Hardware (Sheet 1 of 4)
-2		NP	
-3		NP	
-5	88F3052	1	Plate, Ground
-7		NP	
-9	06F0848	2	Bearing, Plain
-10	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-11	88F3054	1	Cover, Bridge
-14	88F1638	1	Gear
-15	88F1649	1	Gear, Bridge Feed Belt
-16	88F1627	2	Pin, D3 X 14 PP
-17	06F0418	1	E-Clip PP
-18	06F0418	2	E-Clip PP
-29	06F0848	1	Bearing, Plain
-30	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-35		NP	
-36		NP	
-37	88F3066	1	Stay, Bridge
-39		NP	
-40	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-45	88F3070	1	Plate, Nut
-46	06F0413	4	Screw, Bind Hd M4 X 8 Phillips PP
-47	57G6509	1	Belt, Bridge Feed, (Vacuum)
-48	53F1885	4	Belt, Bridge Feed



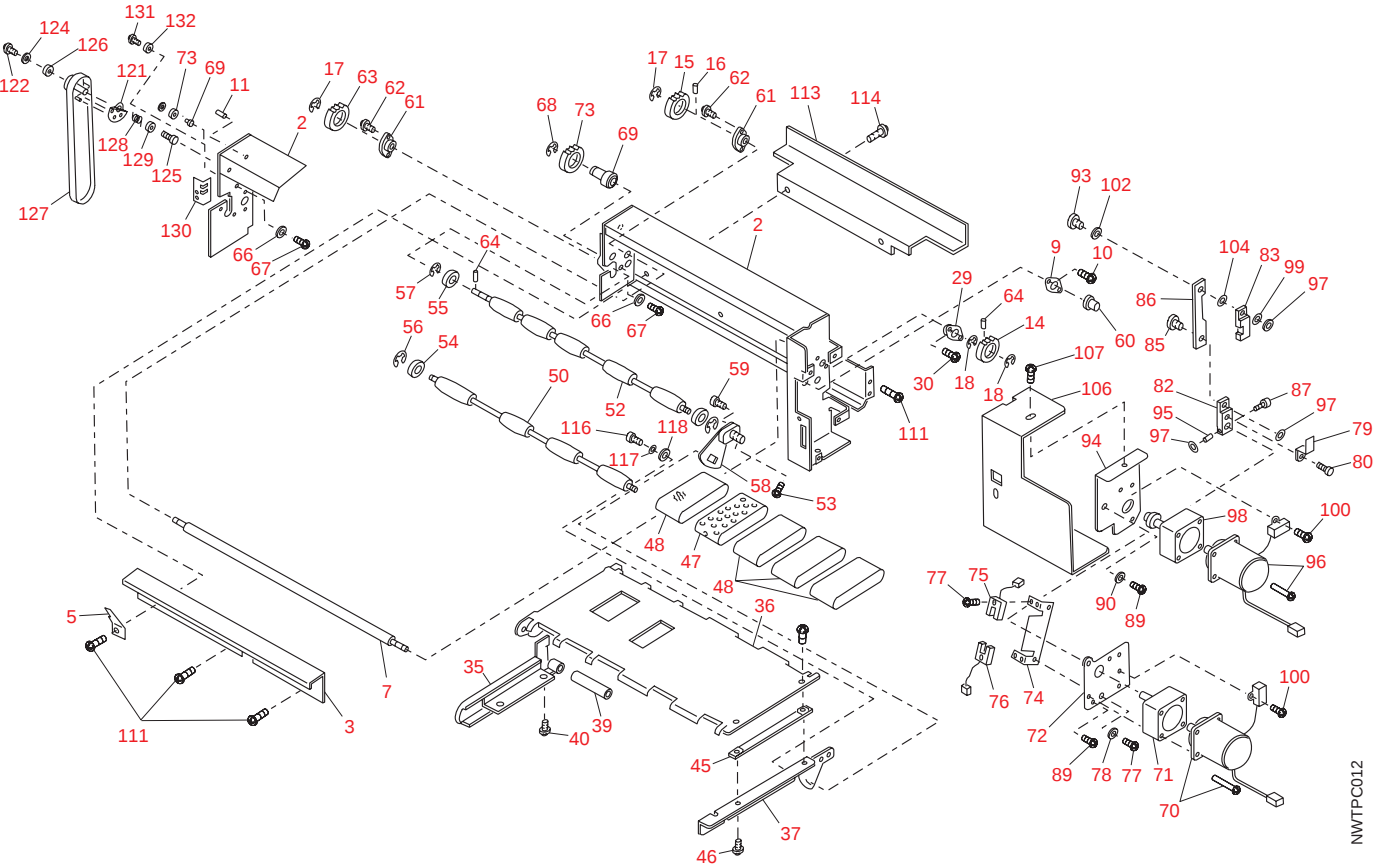
NWTPC012

Asm- Index	Part Number	Units	Description
21-		NP	Autoload/Bridge Hardware (Sheet 2 of 4)
-50		NP	
-52		NP	
-53	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-54	53F1882	3	Bearing, Ball
-55	53F1883	1	Bearing, Ball
-56	06F0418	3	E-Clip PP
-57	06F0418	1	E-Clip PP
-58	88F3073	1	Shaft, Pivot Asm
-59	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-60	88F3075	1	Collar, Pivot Shaft
-61	06F0848	2	Bearing, Plain
-62	06F0420	5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-63	88F1649	1	Gear, Bridge Feed Belt
-64	88F1627	1	Pin, D3 X 14 PP
-66	06F0417	1	Washer, VF PP
-67	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-68	06F0418	1	E-Clip PP
-69	88F3077	1	Shaft, Idler Gear (Europe 50 Hz)
-70	53F1877	1	Motor, Bridge Lift (M606) and Capacitor (C606) Asm
-71	53F1879	1	Gearbox, Bridge Lift Motor
-72	88F3078	1	Holder, Motor
-73	88F3079	1	Gear, Idler (Europe 50 Hz)
-74	88F3080	1	Base, Sensor
-75	53F1793	1	Switch, Bridge Up (S608)



NWTPC012

Asm- Index	Part Number	Units	Description
21-		NP	Autoload/Bridge Hardware (Sheet 3 of 4)
-76	53F1875	1	Switch, Bridge Down (S609)
-77	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-78	06F1158	2	Washer, FP
-79	88F3081	1	Plate, Sensor
-80	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-82	88F3083	1	Link, (A1)
-83	88F3084	1	Link, (C2)
-85	88F3086	1	Pin, (A)
-86	88F3087	1	Link, (B)
-87	88F1626	1	Bolt, Hexagon Socket Hd M5 X 16 PP
-89	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-90	06F0417	5	Washer PP
-93	88F3090	1	Pin
-94	88F3091	1	Holder, Motor
-95	88F1626	1	Screw, Set Hexagon Socket Hd M4 X 8 PP
-96	53F1878	1	Motor, Bridge Feed (M605) and Capacitor (C605) Asm
-97	06F0407	3	Nut, M4 Lock PP
-98	53F1880	1	Gearbox, Bridge Feed Motor
-99	06F0405	1	Washer, Spring D4 PP
-102	88F3358	2	Washer, Link
-104	88F3093	1	Spacer, Link
-106		NP	
-107	06F0413	3	Screw, Phillips Bind Hd M4 X 8 PP
-111	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP

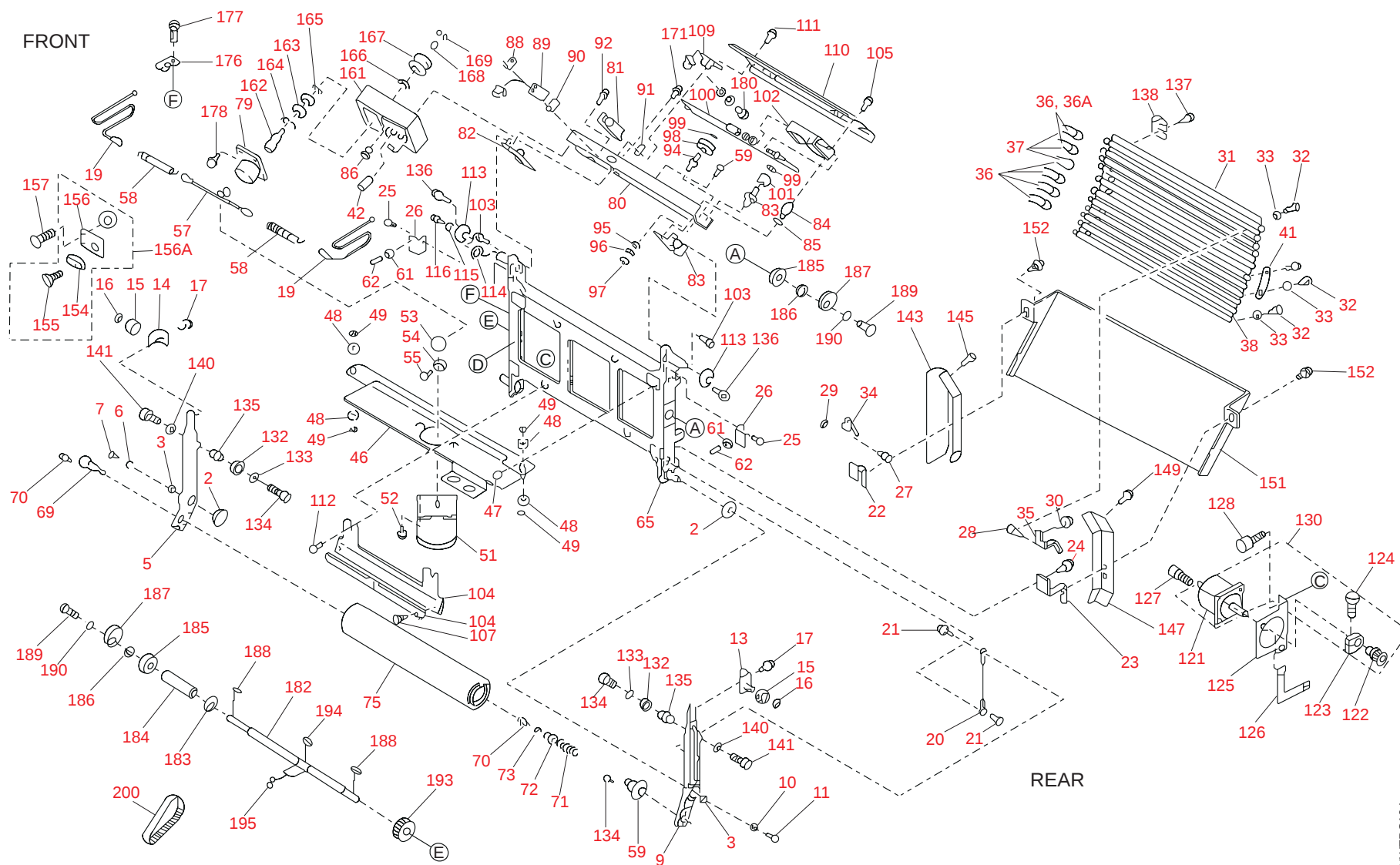


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Asm- Index	Part Number	Units	Description
21-		NP	Autoload/Bridge Hardware (Sheet 4 of 4)
-113		NP	
-114	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-116	88F1626	1	Bolt, Hexagon Socket Hd M6 X 16 PP
-117	06F0405	1	Washer, Spring D6 PP
-118	06F0406	1	Washer, FP PP
-121	88F3096	1	Plate, Latch Asm (Europe 50 Hz)
-122	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-124	06F0417	1	Washer, VF
-125	88F3097	1	Shaft, Hinge (Europe 50 Hz)
-126	88F3098	1	Cover, Arm Seal (Europe 50 Hz)
-127	88F3099	1	Cover, Arm (Europe 50 Hz)
-128	88F3100	1	Spring, Arm (Europe 50 Hz)
-129	88F3101	1	Ring (Europe 50 Hz)
-130	88F3102	1	Support, Bridge Frame (Europe 50 Hz)
-131	06F0402	1	Screw, Phillips Pan Hd M5 X 25 PP
-132	06F0407	1	Nut, M5 PP

This is a detailed exploded view diagram of a mechanical assembly, likely a vehicle chassis or engine component. The diagram shows various parts numbered 1 through 200. The assembly is oriented with 'FRONT' at the top and 'REAR' at the bottom. The diagram includes numerous bolts, nuts, washers, and structural components. Key features include a central frame structure, a rear axle assembly with a differential, and various suspension and steering components. The diagram is a technical drawing used for assembly and repair purposes.

Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 1 of 8)
-2	06F0134	2	Bearing, Ball
-3	06F0775	2	Spacer
-5	88F3104	1	Arm, Steering Front (Printers without Backup Roll Lift hardware)
-		NP	Arm, Steering Front (Printers with Backup Roll Lift hardware)
-6	06F0417	1	Washer PP
-7	88F1626	1	Screw, Phillips Flat Hd M5 X 10 PP
-9	88F3105	1	Arm, Steering Rear (Printers without Backup Roll Lift hardware)
-9		NP	Arm, Steering Rear (Printers with Backup Roll Lift hardware)
-10	06F0417	1	Washer PP
-11	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M5 X 12 PP
-13	88F3106	1	Bracket
-14	88F3107	1	Bracket
-15	06F0213	2	Pulley, Plastic
-16	06F0418	2	E-Clip PP
-17	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-19	88F3108	2	Cable, Steering
-19	90H1117	2	Cable, Steering (Printers with Backup Roll Lift hardware)
-20	88F3109	2	Cable, Ground Asm
-21	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-22		NP	
-23		NP	
-24	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-25	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-26	88F3112	2	Bracket

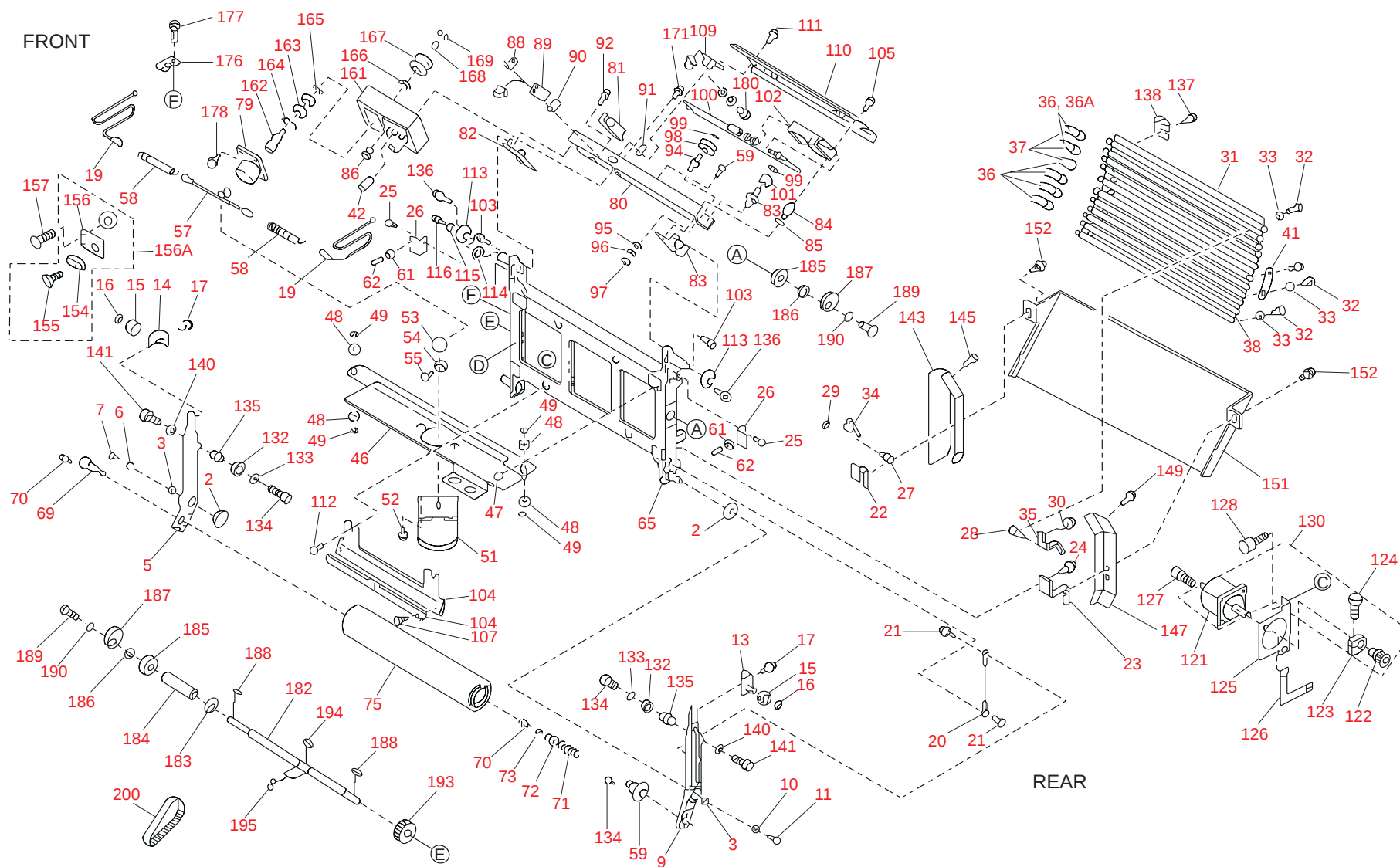


NWTPC104

Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 2 of 8)
-27		NP	
-28		NP	
-29	06F0418	3	E-Clip PP
-30	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-31	57G6545	1	Platen, Upper Preheat (PH601) (All except 480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM)
-31	24H8378	1	Platen, Upper Preheat (PH601) (480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM only)
-32	06F0415	6	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-33	06F0417	6	Washer, VF PP
-34		NP	
-35		NP	
-36	88F3118	6	Tube, Silicone B (All except 480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM)
-36A	88F3118	2	Tube, Silicone B (IS1, ID1/ID2, and 324 PPM)
-37	88F3118	3	Tube, Silicone B (480/600 DPI Printer 2 only)
-38	57G6546	1	Platen, Lower Preheat (All except 480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM)
-38	24H8379	1	Platen, Lower Preheat (480/600 DPI Printer 2 only)
-38	90H1032	1	Platen, Lower Preheat (IS1, ID1/ID2, and 324 PPM only)
-39	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP

Chapter 4. Catalog Section **311**

Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 3 of 8)
-41	88F3119	2	Strap
-42	24H8380	AR	Plug, Preheat Platen Vacuum Manifold
-46		NP	
-47	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-48	06F0213	4	Pulley, Plastic
-49	88F3122	4	E-Clip
-51	57G6511	1	Motor, Steering Asm (M601)
-52	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-53	88F3123	1	Pulley, Steering Motor
-54	06F0292	1	Ring, Clamp
-55	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP
-57	57G6843	1	Cable, Steering
-58	88F3125	2	Spring, Steering Cable
-59	88F3126	1	Shaft, Backup Roll (Rear)
-61	06F0407	2	Nut, M5 PP
-62	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP
-65		NP	
-69	88F3127	1	Shaft, Backup Roll (Front)
-70	06F0401	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-71	88F3128	1	Spring
-72	88F3129	1	Collar
-73	06F0417	1	Washer PP
-75	57G6460	1	Roll, Backup (All Except 480/600 DPI)
-75	24H8013	1	Roll, Backup (480/600 DPI Only)
-78	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-79	53F1964	1	Motor, Shutter Control Vacuum Asm (M602)

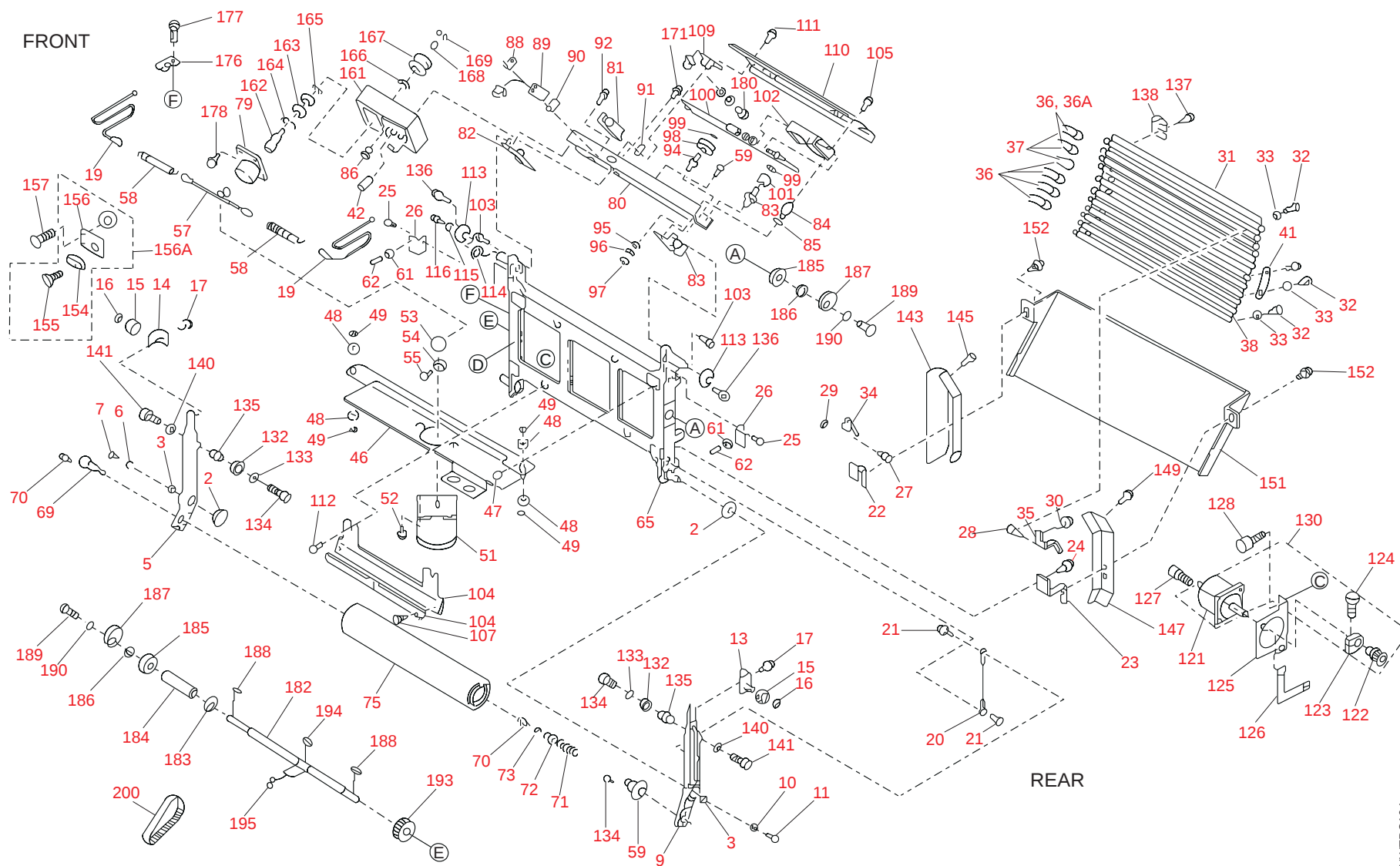


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Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 4 of 8)
-80		NP	
-81	88F3131	1	Seal, Vacuum Rubber
-82	88F3132	1	Bracket
-83	88F3133	1	Bracket
-84	06F0796	4	Stud
-85	06F0417	4	Washer, Spring PP
-86	06F0492	1	Cap, Plug
-88	06F0798	1	Plate, Nut
-89	53F1958	1	Sensor, Vacuum Shutter Home (S604)
-90	06F0797	1	Spacer
-91	88F3134	1	Plate, Nut
-92	06F0403	2	Bolt, Hexagon Socket Hd M3 X 12 PP
-93	88F3135	1	Shaft, Bearing
-94	88F3136	1	Shaft, Pulley
-95	06F0405	2	Washer, Bolt M6
-96	06F0405	2	Washer, Spring M6

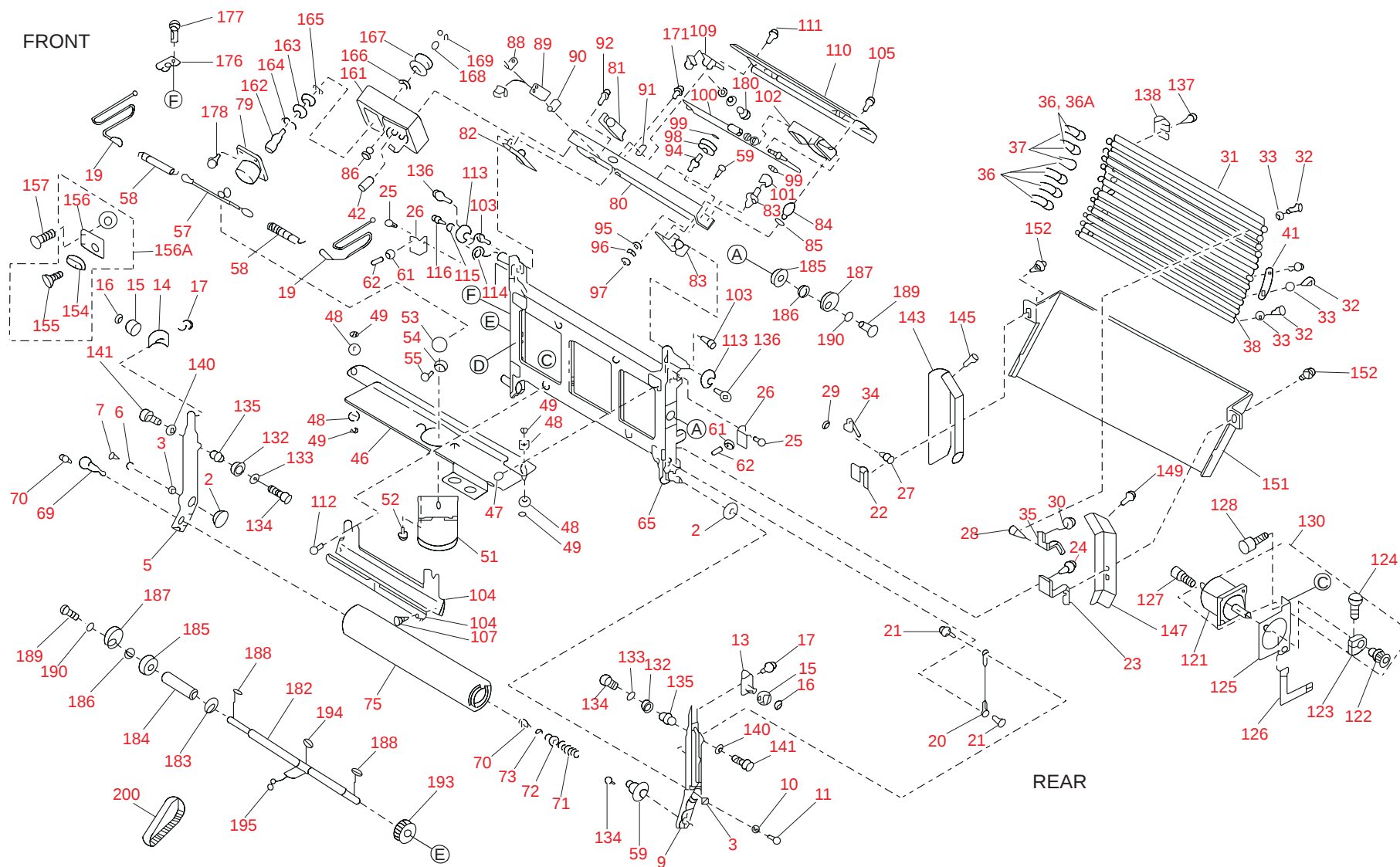
Chapter 4. Catalog Section **315**

Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 5 of 8)
-97	06F0407	2	Nut, M6 PP
-98	88F3137	1	Pulley, Rear
-99	06F0418	2	E-Clip PP
-100	88F3138	1	Cable, Shutter (For printers with 9-inch minimum paper width)
-100	04H1058	1	Cable, Shutter (For printers with 8-inch minimum paper width)
-101	53F1978	1	Bearing
-102	88F3139	1	Shutter, Vacuum
-103	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP
-104		NP	
-105	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-106	57G6513	2	Brush, Static Discharge
-107	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-109	53F1959	1	Sensor, Skew (D603)
-110	30H3177	1	Plate, Suction
-111	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-112	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-113	88F3142	2	Brushing, Pivot, Preheat Platen
-114	88F3359	1	Washer
-115	06F0417	1	Washer, VF PP
-116	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



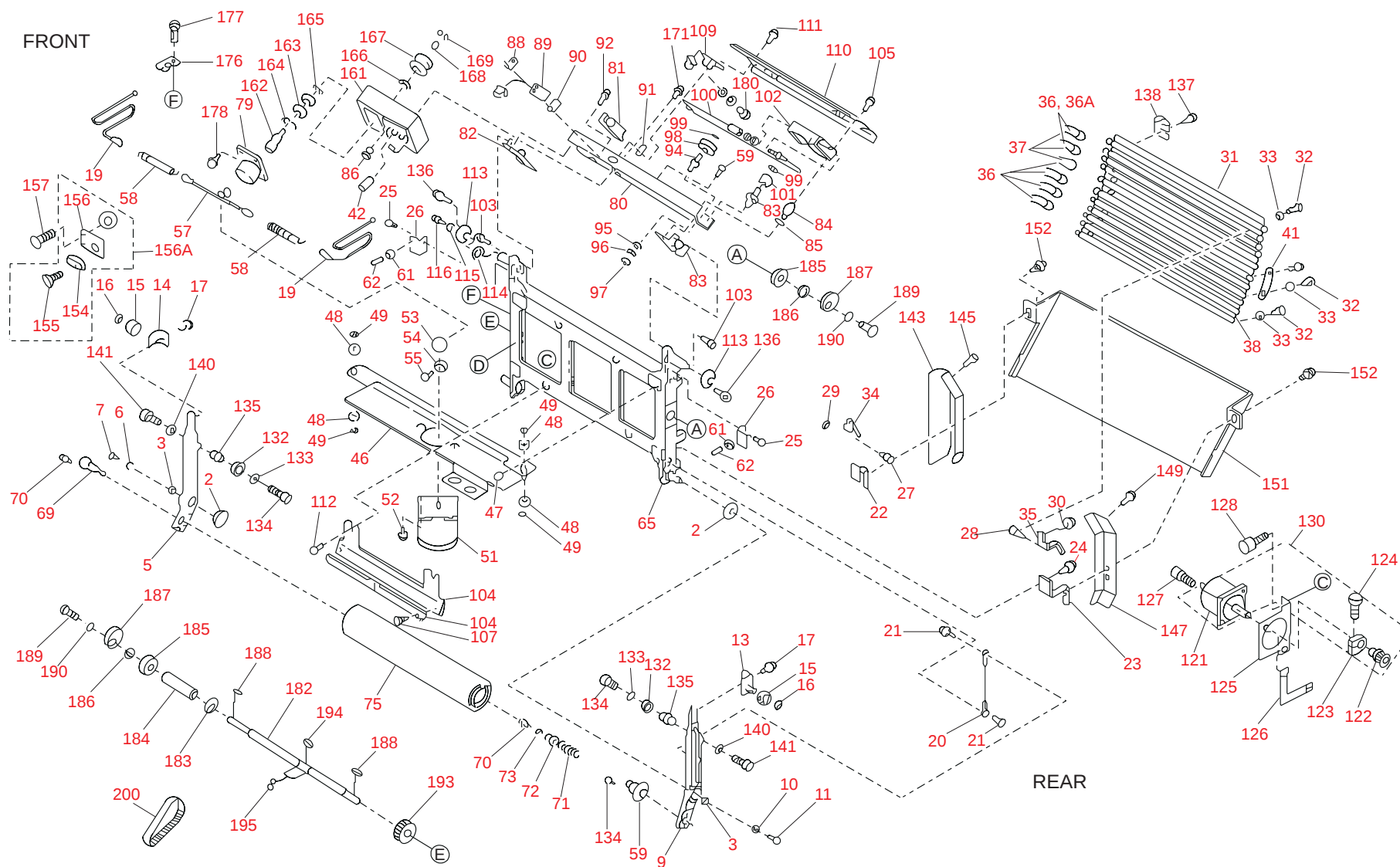
NWTPC104

Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 6 of 8)
-121	90H2402	1	Motor, Backup Roll Lift (M610) (Printers with Backup Roll Lift hardware)
-122	90H2403	1	Pulley, Backup Roll Lift Motor (Printers with Backup Roll Lift hardware)
-123	06F0292	1	Ring, Tight (Printers with Backup Roll Lift hardware)
-124	06F0415	1	Screw, Hexagon Socket Hd with Star Wshr M4 X 16 PP (Printers with Backup Roll Lift hardware)
-125		NP	
-126	90H1108	1	Plate, Nut (Printers with Backup Roll Lift hardware)
-127	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr and Wshr M5 X 20 PP (Printers with Backup Roll Lift hardware)
-128	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr and Wshr M5 X 16 PP (Printers with Backup Roll Lift hardware)
-130	90H1106	1	Motor Asm, Backup Roll Lift Motor (Printers with Backup Roll Lift hardware)
-132	90H2406	2	Bearing, Ball (Printers with Backup Roll Lift hardware)
-133	06F0417	2	Washer PP (Printers with Backup Roll Lift hardware)
-134	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr and Wshr M4 X 12 PP (Printers with Backup Roll Lift hardware)
-135		NP	(Printers with Backup Roll Lift hardware)
-136	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP
-136	06F0401	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25 PP (Printers with Backup Roll Lift hardware)
-137	88F3148	1	Stop, Vacuum Plate
-138	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-140	06F0417	2	Washer PP (Printers with Backup Roll Lift hardware)



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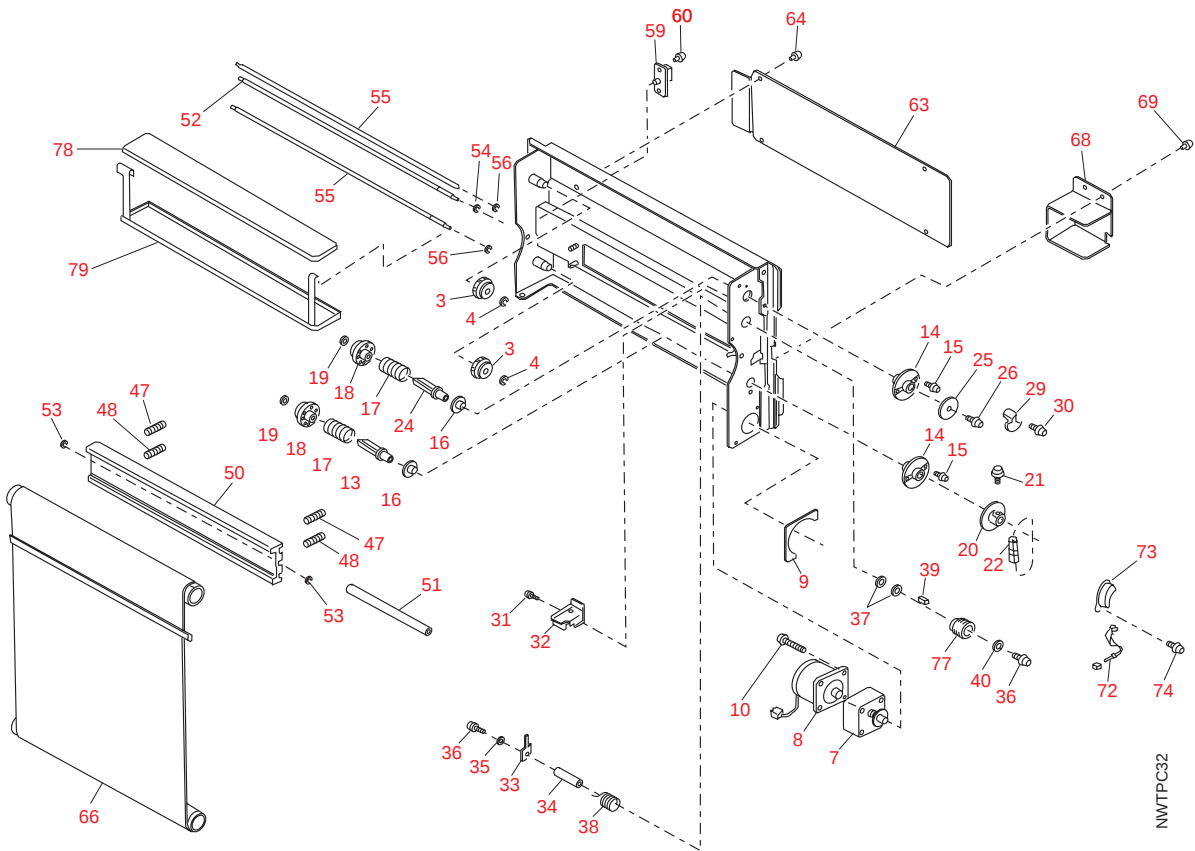
Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 7 of 8)
-141	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP (Printers with Backup Roll Lift hardware)
-143	88F3149	1	Cover, Pre-heater, Front
-145	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-147	88F3151	1	Cover, Pre-heater, Rear
-149	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-151		NP	
-152	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-154	90H2407	1	Sensor, Backup Roll Lift Position (S624) (Printers with Backup Roll Lift hardware)
-155		1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP (Printers with Backup Roll Lift hardware)
-156		1	Holder, Backup Roll Lift Position Sensor (Printers with Backup Roll Lift hardware)
-156A	90H1107	1	Sensor, Backup Roll Lift Position Sensor Asm (S624) (Printers with Backup Roll Lift hardware)
-157	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-159	06F0412	2	Screw, Phillips Flat Hd M4 X 10 PP
-161		NP	
-162	88F3155	1	Gear
-163	06F0158	2	Bearing, Ball
-164	06F0409	1	Ring, Retaining PP
-165	88F1627	1	Ring, Retaining PP
-167	88F3156	1	Pulley, Vacuum Shutter Drive
-168	88F1627	1	Key, 3 X 3 X 8 PP
-169	88F1627	1	Ring, Retaining PP
-171	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-174	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP



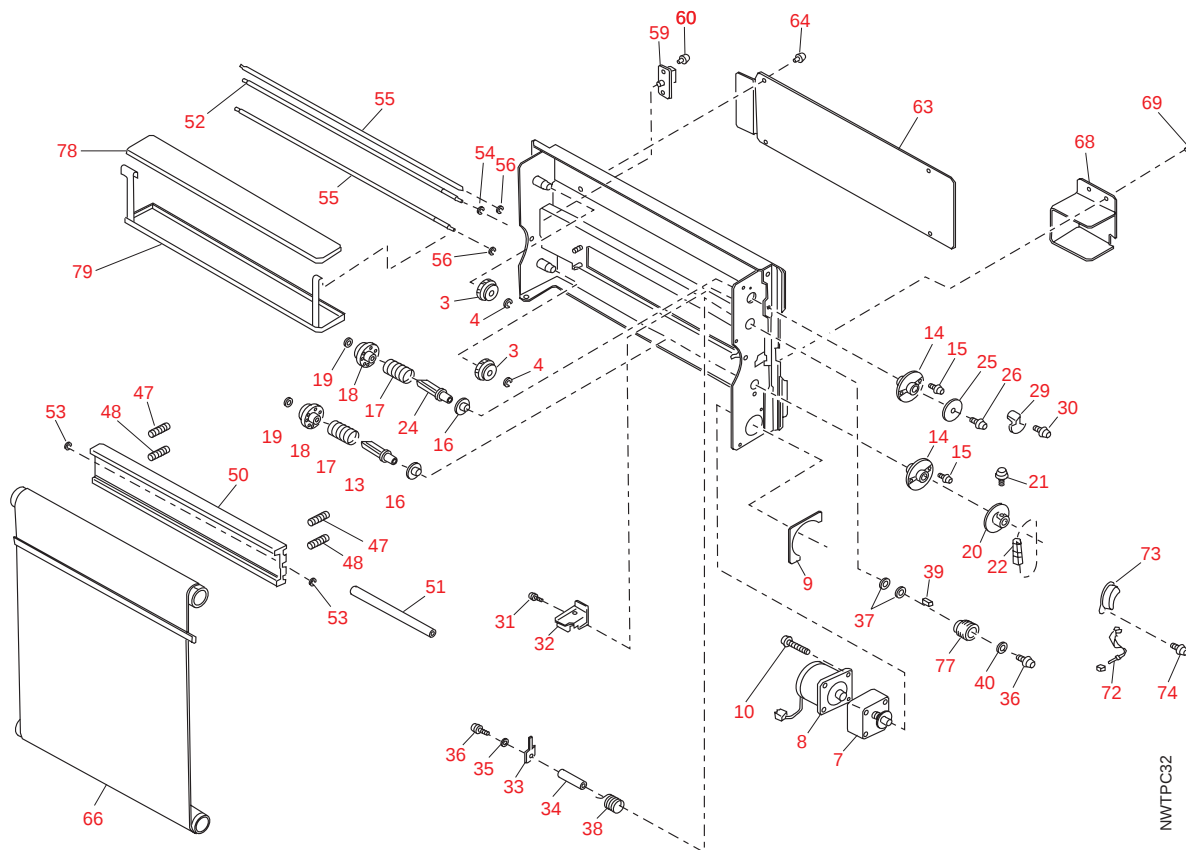
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Asm- Index	Part Number	Units	Description
22-		NP	Preheat Platen, Backup Roll Hardware (Sheet 8 of 8)
-175		NP	
-177	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP (Printers with Backup Roll Lift hardware)
-180	06F0403	2	Bolt, Hexagon Socket Hd M3 X 12 PP
-182		NP	
-183	90H2411	1	Encoder, Disk (Printers with Backup Roll Lift hardware)
-184		NP	
-185	90H2406	2	Bearing, Ball (Printers with Backup Roll Lift hardware)
-186		NP	
-187	90H2415	2	Cam, Lift (Printers with Backup Roll Lift hardware)
-188	90H2416	2	Key, 4 X 4 X 8 (Printers with Backup Roll Lift hardware)
-189	06F0411	2	Screw, Phillips Pan Hd M4 X 10 PP (Printers with Backup Roll Lift hardware)
-190	06F0417	2	Washer PP (Printers with Backup Roll Lift hardware)
-193	90H2418	1	Pulley, Backup Roll Lift (Printers with Backup Roll Lift hardware)
-194	88F1627	1	Key, 4 X 4 X 15 PP (Printers with Backup Roll Lift hardware)
-195	06F0418	2	Ring, Retaining (Printers with Backup Roll Lift hardware)
-200	90H2421	1	Belt, Backup Roll Lift (Printers with Backup Roll Lift hardware)

Assembly 23: Oiler Hardware

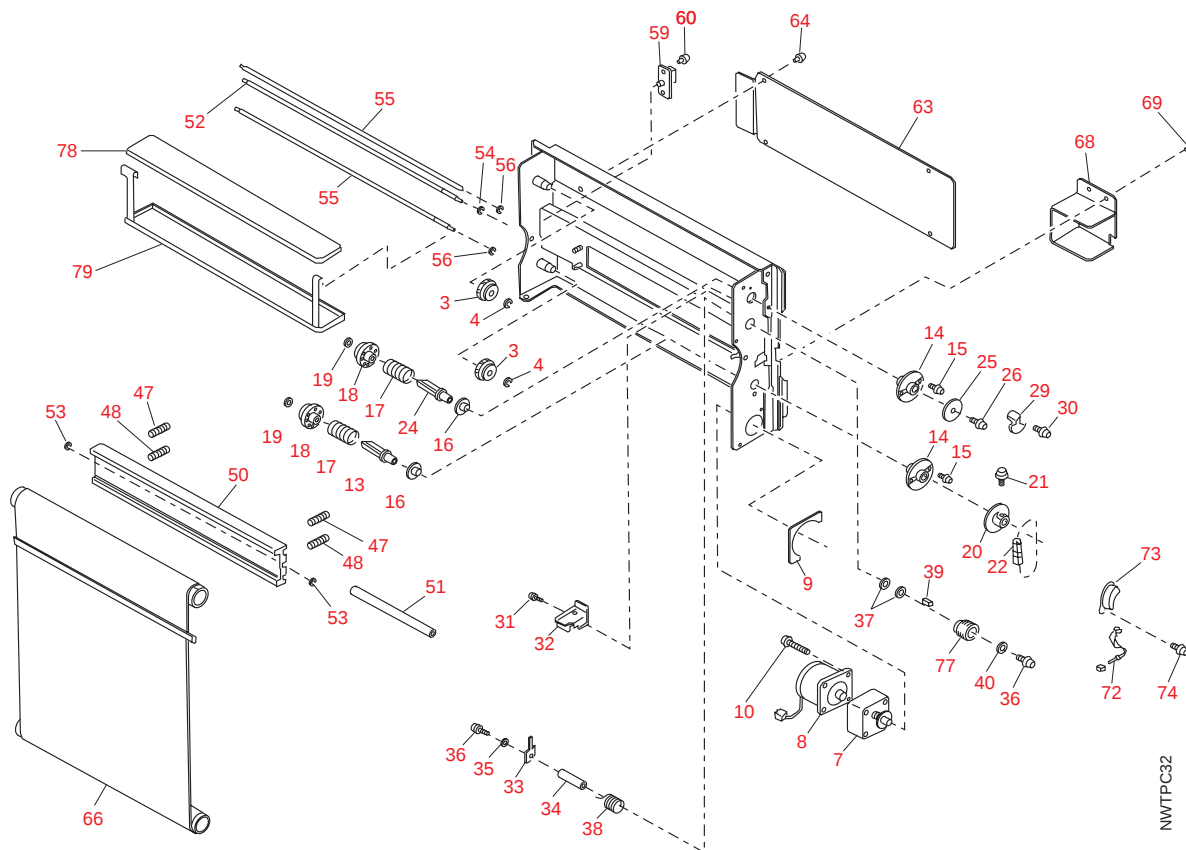


Asm- Index	Part Number	Units	Description
23-		NP	Oiler Hardware (Sheet 1 of 4)
-			For all except 480/600 DPI
-1		NP	
-3	06F0809	2	Cap, Roller
-4	06F0418	2	E-Clip PP
-7	06F0164	1	Gearbox, Oiler Belt Motor
-8	06F0163	1	Motor, Oiler Belt (M706)
-9	06F0808	1	Plate, Motor Nut
-10	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40 PP
-13		NP	
-14	06F0806	2	Flange
-15	06F0412	4	Screw, Phillips Flat Hd M4 X 12 PP
-16	06F0417	2	Washer PP
-17	06F0361	2	Spring, Belt Drive
-18	06F0359	2	Hub, Belt Drive
-19	06F0418	2	E-Clip PP
-20	06F0358	1	Sprocket, Belt Drive
-21	06F0411	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-22	06F0357	1	Chain, Oiler Belt Drive
-24	06F0805	1	Shaft, Top
-25	06F0804	1	Washer, Brake
-26	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-29	06F0803	1	Plate, Brake Pressure
-30	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-31	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-32		NP	



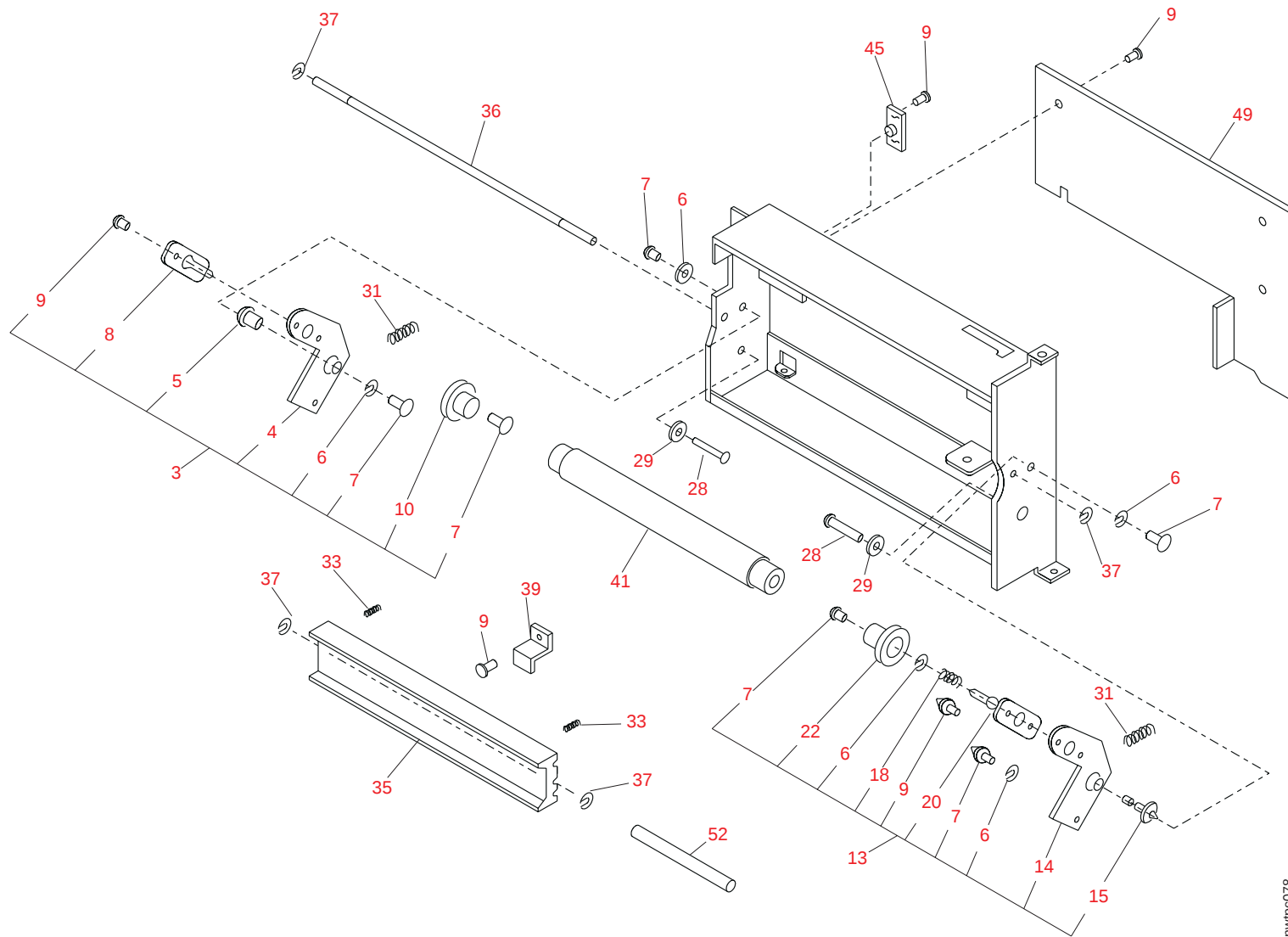
NWTPC32

Asm- Index	Part Number	Units	Description
23-		NP	Oiler Hardware (Sheet 2 of 4)
-			For all except 480/600 DPI
-33	88F3161	1	Actuator
-34	88F3162	1	Shaft, Actuator
-35	06F0417	1	Washer, VF PP
-36	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-37	88F3360	2	Washer, Plastic
-38	88F3163	1	Spring, Actuator
-39	06F0408	1	Key, 4 X 4 X 10 PP
-40	88F3361	1	Washer, Point
-47	57G6852	2	Spring, Compression Coil, Top
-48	57G6853	2	Spring, Compression Coil, Bottom
-50	30H2995	1	Oiler, Port Asm (3-pump) (All except 324 PPM)
-50	90H1284	1	Oiler, Port Asm (6-pump) (324 PPM only)
-51		NP	
-52		NP	
-53	06F0418	2	E-Clip PP
-54	06F0418	2	E-Clip PP
-55		NP	
-56	06F0418	4	E-Clip PP
-59	06F0811	1	Fastener, Asm



NWTPC32

Asm- Index	Part Number	Units	Description
23-		NP	Oiler Hardware (Sheet 3 of 4)
-			For all except 480/600 DPI
-60	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-63		NP	
-64	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-66	04H0288	1	Belt, Oiler
-68	88F3166	1	Cover, Motor
-69	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-72	88F3167	1	Cable, Switch Asm
-73	53F1984	1	Switch, Oiler Belt End (S610)
-74	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-77	06F0348	1	Cam, Actuator
-78	30H6594	1	Pad, Oil Pan
-79	30H6587	1	Oil Pan



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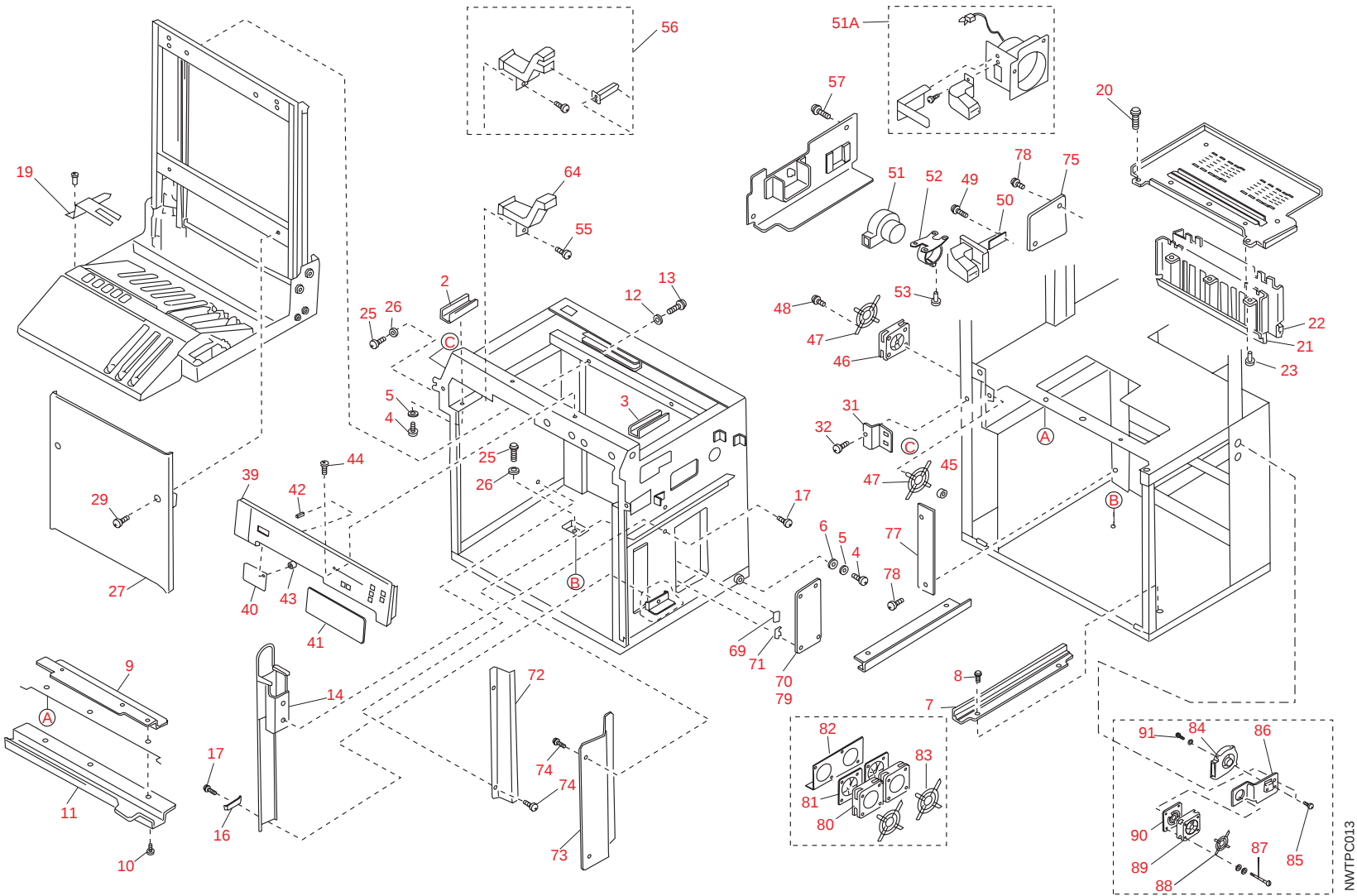
Asm- Index	Part Number	Units	Description
23-		NP	Oiler Hardware (Sheet 4 of 4)
-			For 480/600 DPI only
-1		NP	
-3		NP	
-4A	24H8171	2	Arm, Front
-5A	24H8170	1	Pin, Center
-6A	06F0417	4	Washer, Press
-7A	06F0401	5	Screw, M5 X 12 Phillips Pan Hd with Star Wshr & Wshr
-8A	24H8169	1	Shaft, Front
-9A	06F0411	5	Screw, M4 X 12 Phillips Pan Hd with Star Wshr & Wshr
-10A	24H8168	1	Ball Bearing Housing Asm
-13A		NP	
-14A	24H8167	1	Arm Asm
-15A	24H8166	1	Pin, Center
-18A	24H8165	1	Spring, Compression
-20A	24H8164	1	Shaft, Rear
-22A	24H8163	1	Ball Bearing Housing Asm
-28A	06F0403	2	Bolt, M5 X 30 Hexagon Socket Hd
-29A	06F0407	2	Lock Nut, M5
-31A	24H8150	2	Spring
-33A	57G6853	2	Spring, Compression Coil
-35A	24H8366	1	Oiler Port Asm (IR1/IR2)
-35A	90H1369	1	Oiler Port Asm (IR3/IR4)
-36A	24H8148	1	Oiler Port Guide Shaft
-37A	06F0418	4	Retaining Ring D5
-39A		NP	
-41A	24H8173	1	Oiler Wick Roll (IR1/IR2)
-41A	90H1758	1	Oiler Wick Roll (IR3/IR4)
-45A	06F0811	1	Fastener Asm
-49A		NP	
-52A		NP	

Assembly 24: No Assembly 24 for this Printer

Assembly 24: (continued)

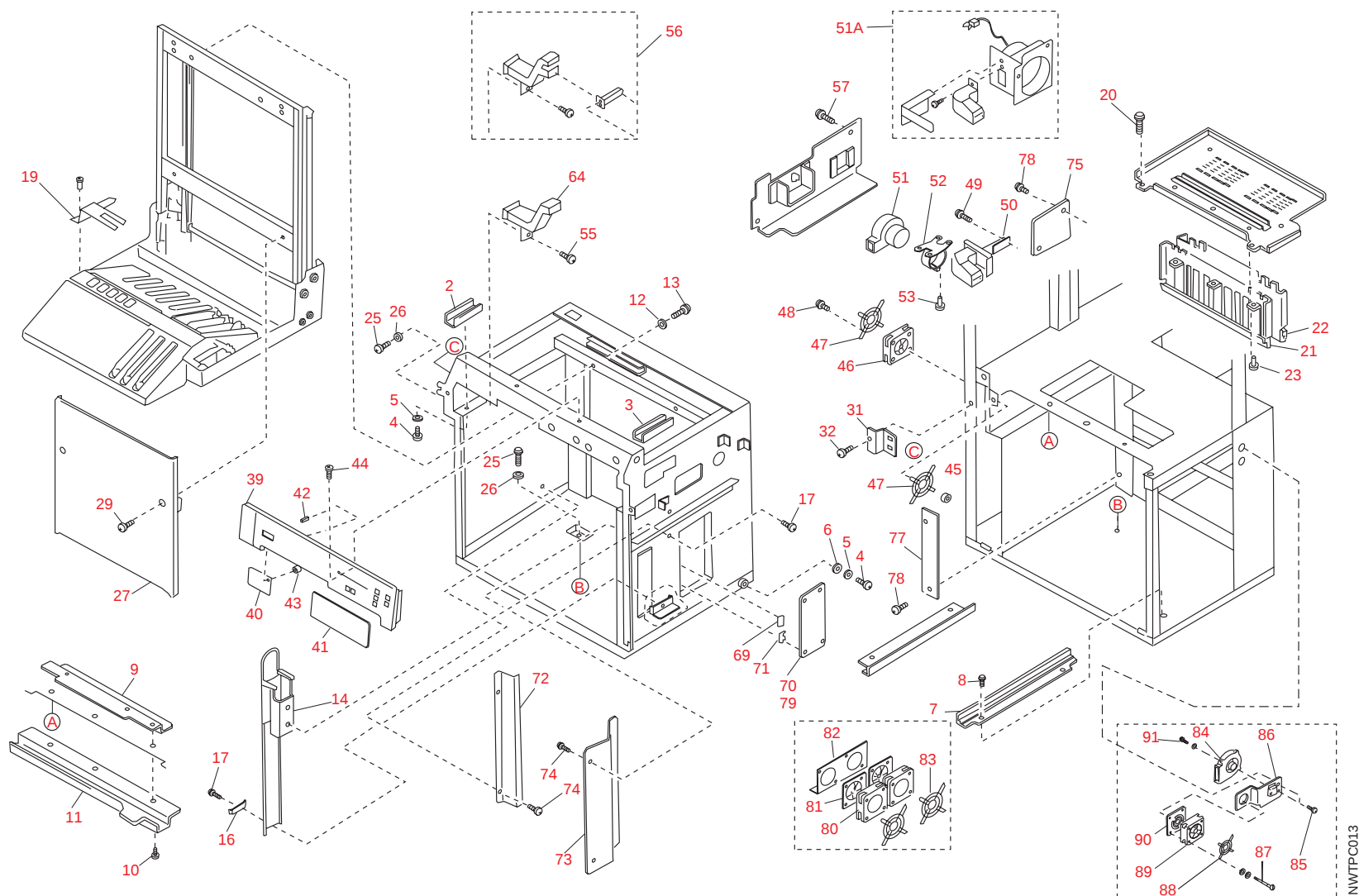
Asm- Index	Part Number	Units	Description
24-			Not Used

Assembly 25: Stacker



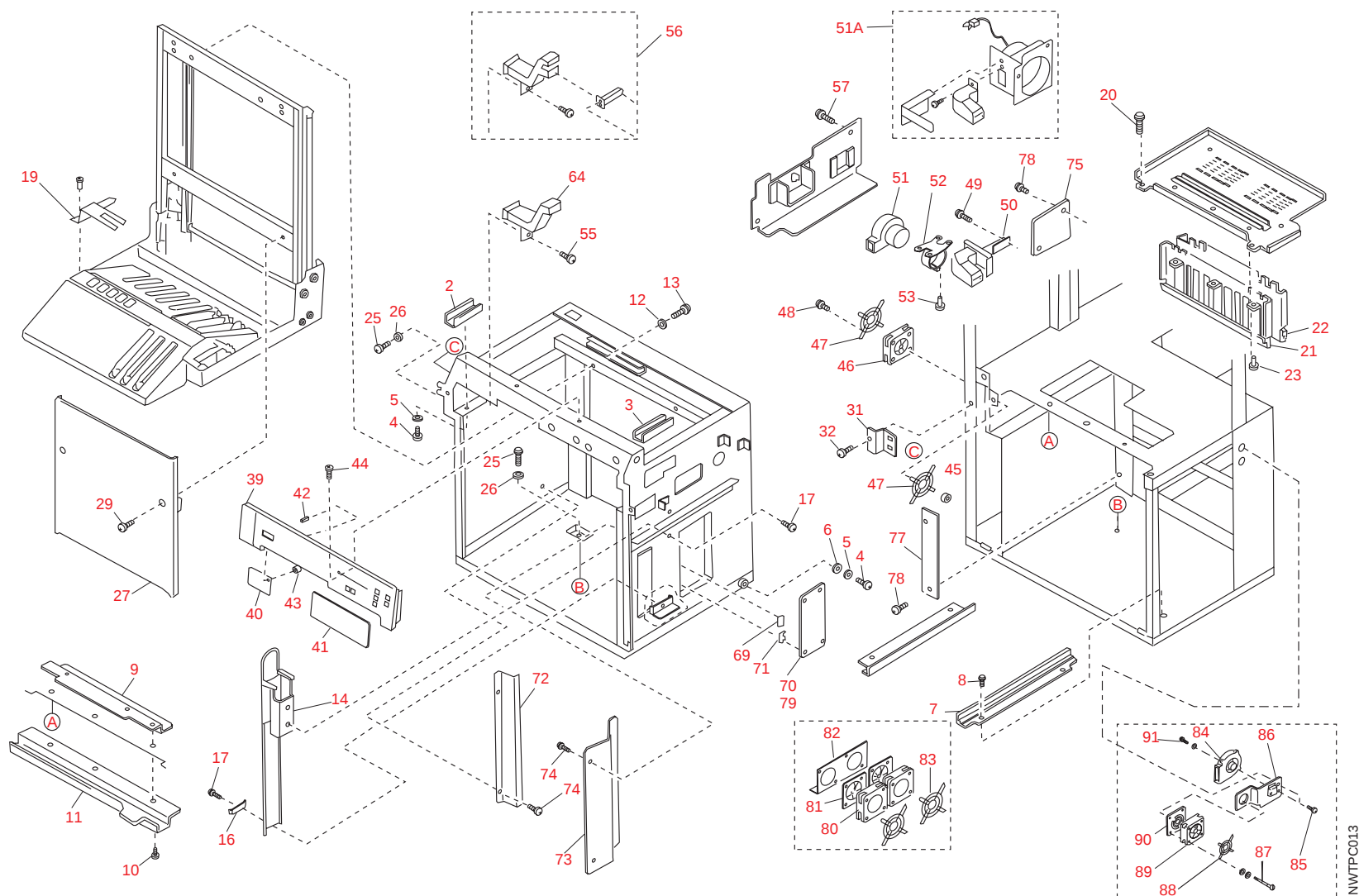
NWTPC013

Asm- Index	Part Number	Units	Description
25-		NP	Stacker (Sheet 1 of 4)
-2		NP	
-3		NP	
-4	06F0415	6	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 12 PP
-5	06F0420	4	Washer, Press PP
-6		NP	
-7		NP	
-8	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-9		NP	
-10	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-11		NP	
-12	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-13	06F0420	2	Washer, Press PP
-14		NP	
-16		NP	
-17	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-19	24H7993	1	Subtable assembly
-20	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-21		NP	
-22		NP	
-23	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-25	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-26	06F0420	4	Washer, Press PP
-27		NP	
-29	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-31		NP	
-32	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP

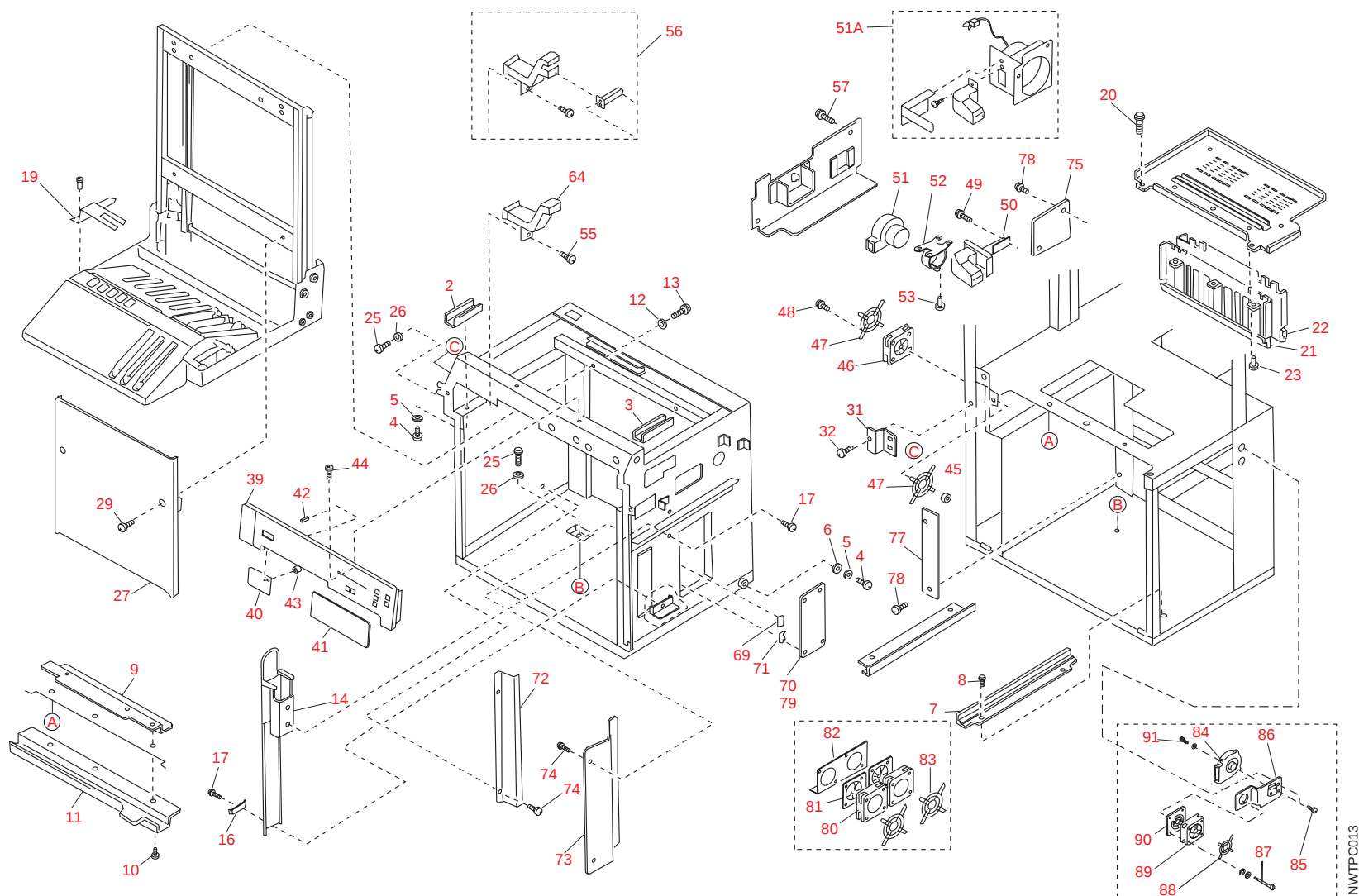


NWTPC013

Asm- Index	Part Number	Units	Description
25-		NP	Stacker (Sheet 2 of 4)
-39		NP	
-40	53F1994	1	Board, Forms Width LED Asm (LD091)
-41	53F1787	1	Panel, Stacker Control (SW511)
-42	88F1644	11	Spacer
-43	06F0407	11	Nut, M4 PP
-44	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-45	06F0407	2	Nut, M4 PP
-46	06F0194	1	Fan, (Without enhanced rear stacker cooling)
-47	06F0569	1	Finger Guard
-48	06F0413	2	Screw, Phillips Bind Hd M4 X 50 PP
-49	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M54 X 12 PP
-50	57G6659	1	Holder, Blower Asm (Without enhanced rear stacker cooling)
-51	53F1965	1	Blower, Stacker Cooling (B703) and Capacitor (C704) Asm (Without enhanced rear stacker cooling)
-51A	24H7995	1	Blower, Stacker Cooling Asm (With enhanced rear stacker cooling)
-52	88F3181	1	Holder, Blower (Without enhanced rear stacker cooling)
-53	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-54	57G6660	1	Duct, Cooling Asm (Without enhanced rear stacker cooling)



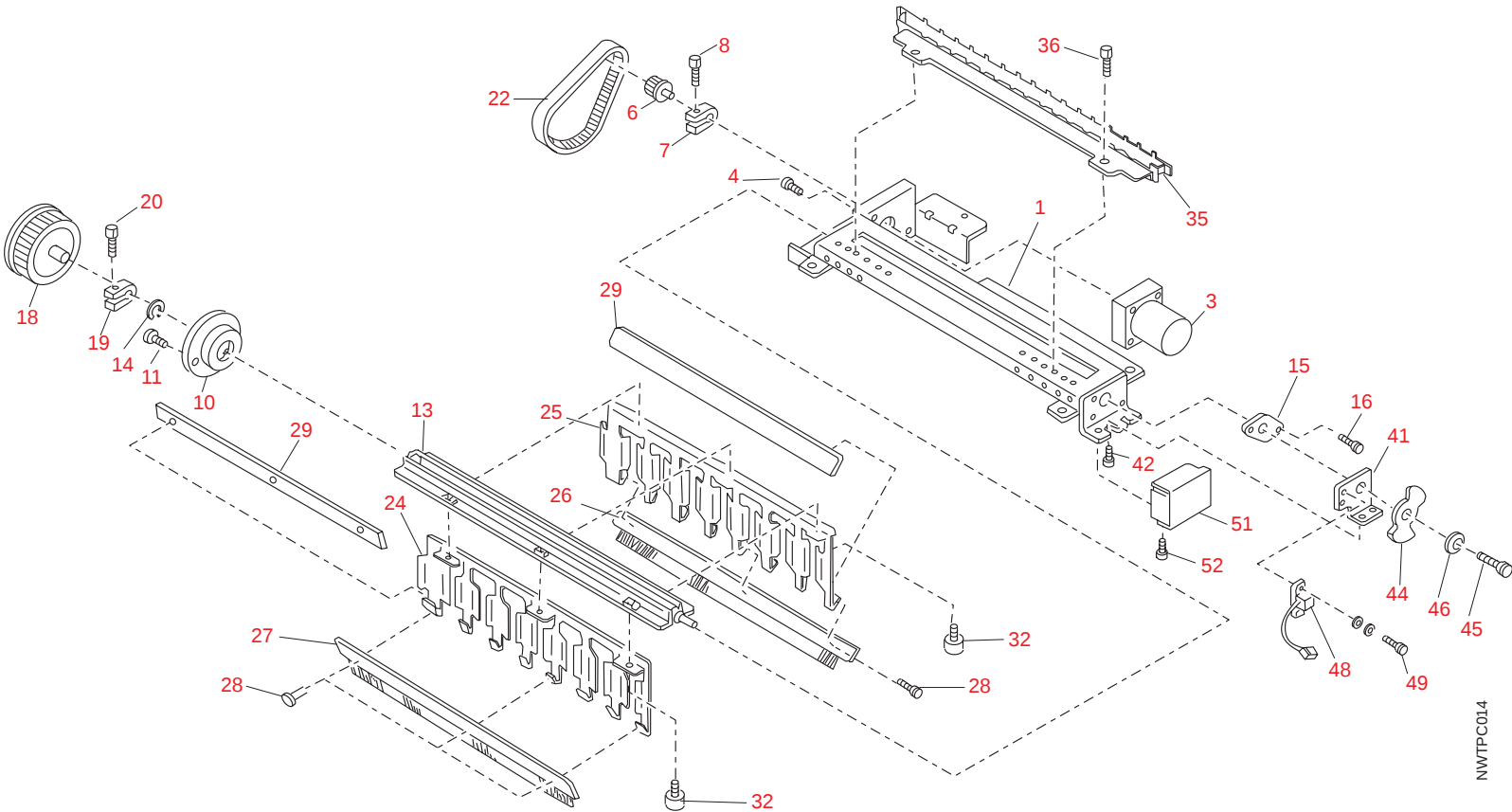
Asm- Index	Part Number	Units	Description
25-		NP	Stacker (Sheet 3 of 4)
-55	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-56	24H7986	1	Duct, Cooling Asm (With enhanced rear stacker cooling)
-56	90H1376	1	Duct, Cooling Asm (With shutter design)
-57	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-69		NP	
-70	57G6527	1	Card, Stacker Control SC061 (ID1/2, IS1, IS2 @ 310 PPM - without bloom improvement feature) (See note below)
-70	24H8015	1	Card, Stacker Control SC091 (IR1/IR2 without bloom improvement) (See note below)
-70	90H1110	1	Card, Stacker Control SC101 (ID1/2, IS1, IS2 @ 310 PPM - with bloom improvement) (See note below)
-70	90H1291	1	Card, Stacker Control SC103 (ID3/ID4 & IS2 @ 324 PPM) (See note below)
-70	90H1365	1	Card, Stacker Control SC106 (IR3/IR4) (See note below)
-70	90H1365	1	Card, Stacker Control SC108 (IR1/IR2 with bloom improvement) (See note below)
-71		NP	
-72		NP	
-73		NP	
-74	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-76		NP	
-77		NP	
-78	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-79	90H2363	1	EPROM For SC061 Card
-79	90H2363	1	EPROM For SC061 Card - IS2 @ 310 PPM
-	11L6176	1	EPROM For SC091 Card
-79	90H1783	1	EPROM For SC101 Card
-79	11L6204	1	EPROM For SC103 Card
-79	11L6177	1	EPROM For SC106 Card
-79	11L6276	1	EPROM For SC108 Card
Note: When you order a new SCXXX Card, also order the correct EPROM (Item 79) to go with the card. Replace the EPROM that is already installed on the card.			



NWTPC013

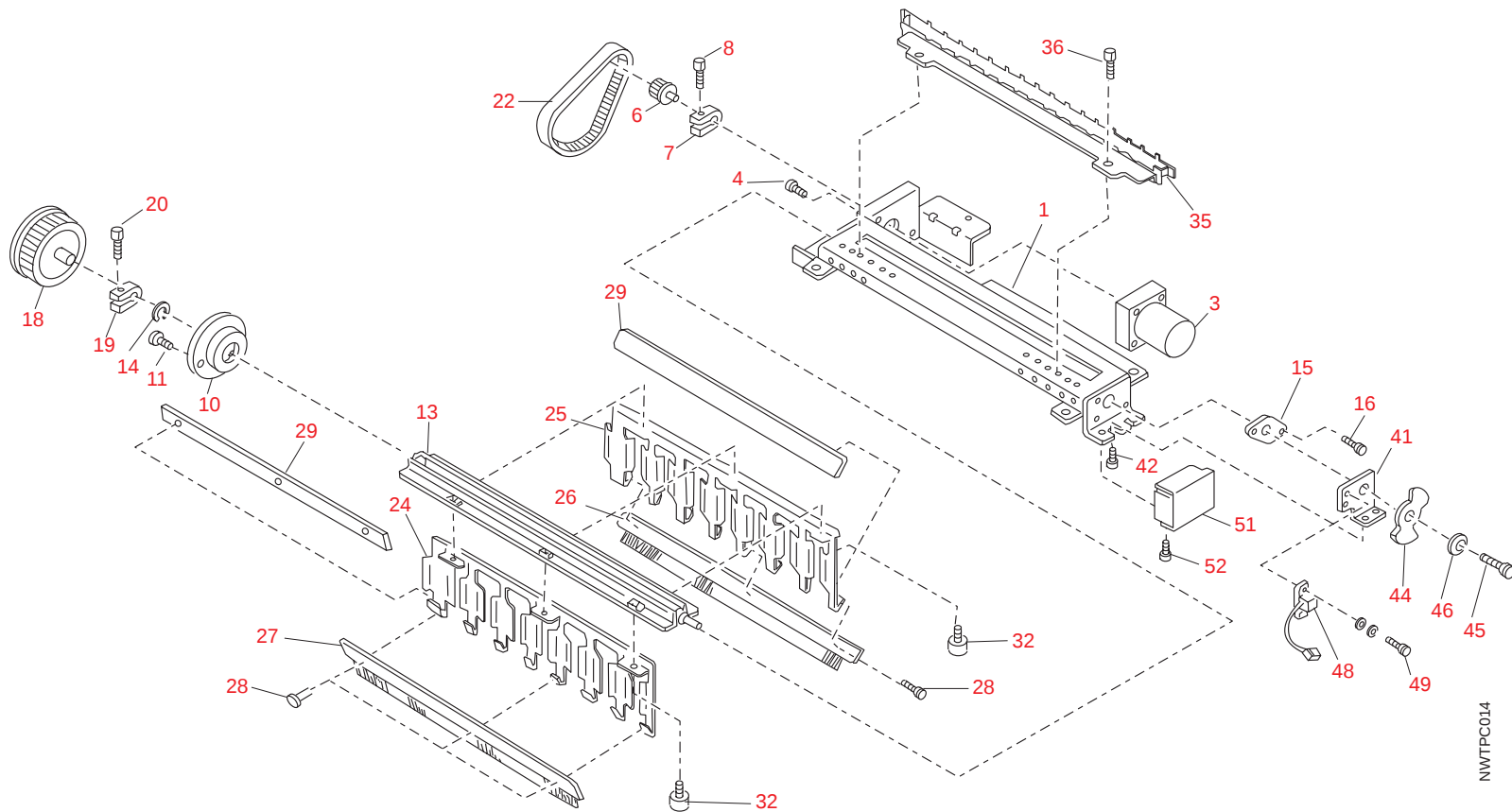
Asm- Index	Part Number	Units	Description
25-		NP	Stacker (Sheet 4 of 4)
-80	24H8035	2	Fan, Stacker Front Cooling
-81		NP	
-82		NP	
-83	06F0569	2	Finger Guard
-84	11L5199	1	Blower, stacker front cooling (With enhanced front stacker cooling)
-85	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP(With enhanced front stacker cooling)
-86		NP	Holder, stacker fron cooling (With enhanced front stacker cooling)
-87		NP	Screw, Phillips Pan Hd M5 X 12 with washer (With enhanced front stacker cooling)
-88	06F0569	1	Finger Guard (With enhanced front stacker cooling)
-89	24H8035	1	Fan, Stacker Front Cooling (With enhanced front stacker cooling)
-90		NP	Finger Guard (With enhanced front stacker cooling)
-91	06F0420	1	Screw, Phillips Pan Hd M5 X 16 (With enhanced front stacker cooling)

Assembly 26: Pendulum



NWTPC014

Asm- Index	Part Number	Units	Description
26-		NP	Pendulum (Sheet 1 of 2)
-1		NP	
-3	57G6515	1	Base, Pendulum Motor Asm
-4	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-6	06F0687	1	Pulley, Pendulum Drive
-7	06F0292	1	Ring, Tight
-8	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 16 PP
-10	06F0227	1	Holder, Ball Bearing Asm
-11	06F0412	2	Screw, Phillips Flat Hd M4 X 12 PP
-13	30H6610	1	Shaft, Metal, Fin Drive
-14		NP	
-15		NP	
-16	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-18	04H0212	1	Pulley, Driven
-19	06F0292	1	Ring, Tight
-20	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 16 PP
-22	06F0111	1	Belt, Timing
-24	88F3341	1	Fin, Swing
-25	88F3342	1	Fin, Swing
-26	06F0223	1	Brush, Discharge
-27	06F0224	1	Brush, Discharge
-28	06F0412	6	Screw, Phillips Flat Hd M3 X 8 PP
-29		NP	
-32	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-35		NP	
-36	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP

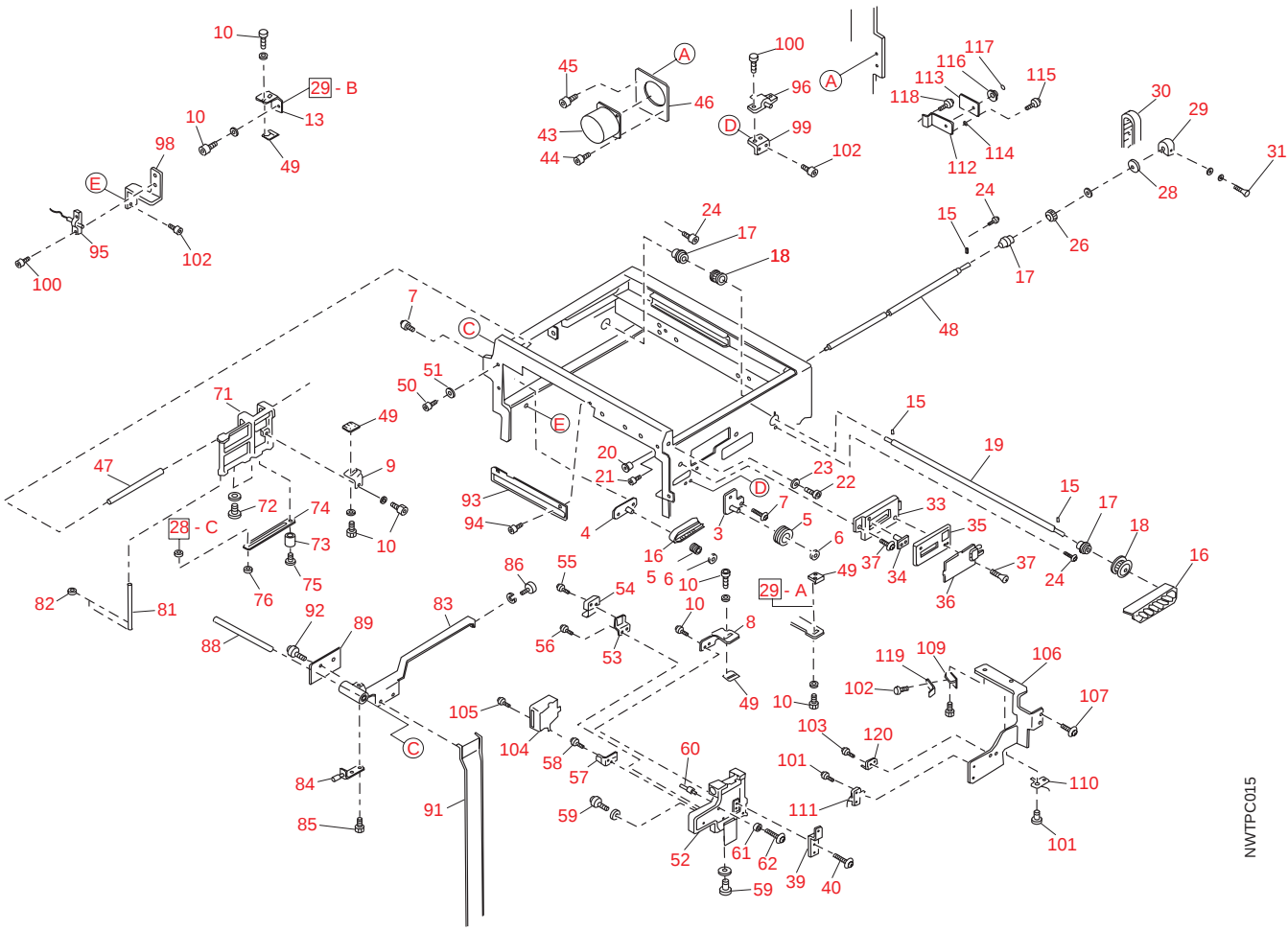


NWTPC014

Assembly 26: (continued)

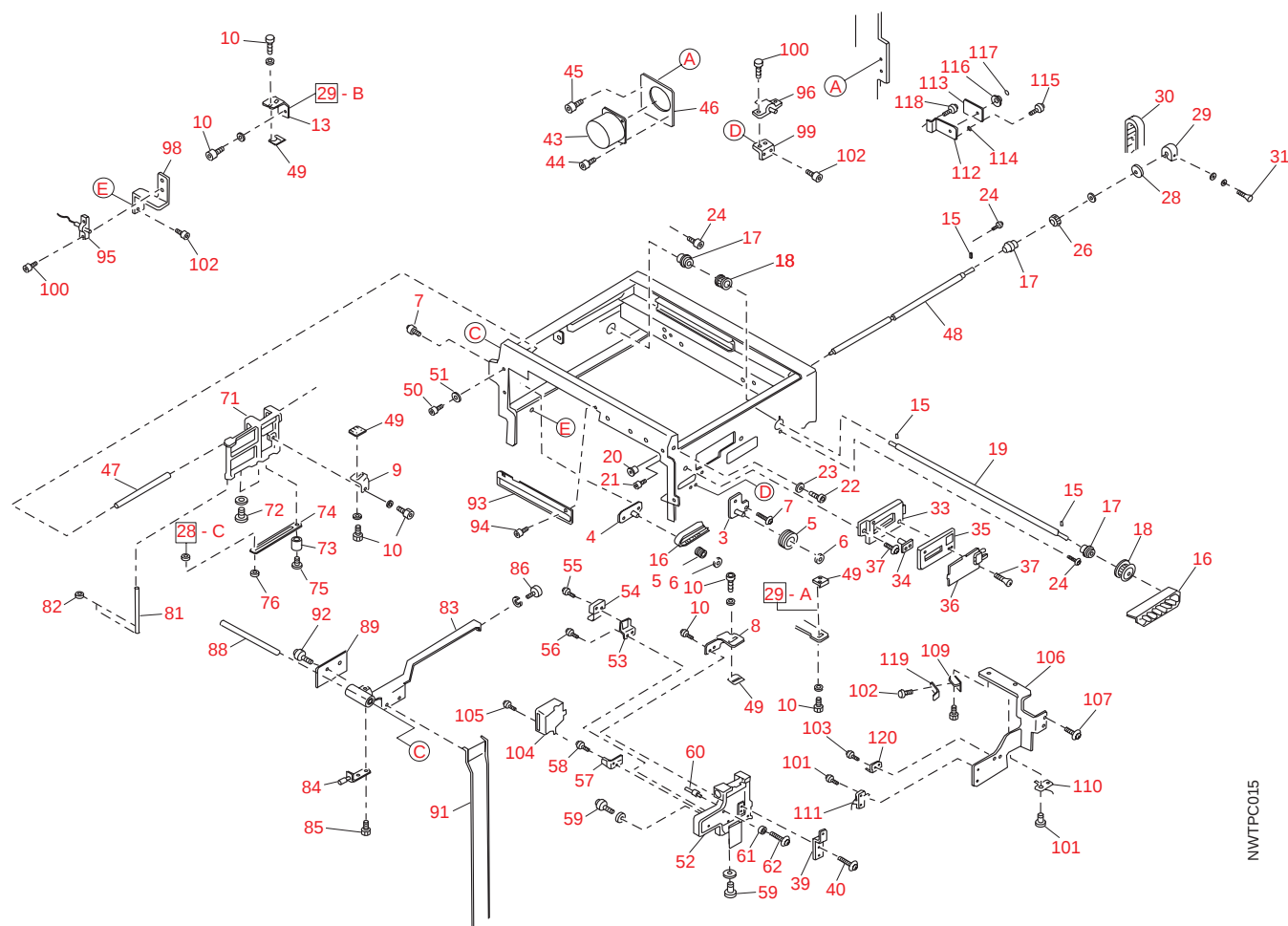
Asm- Index	Part Number	Units	Description
26-		NP	Pendulum (Sheet 2 of 2)
-41		NP	
-42	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-44		NP	
-45	06F0415	1	Bolt, Hexagon Socket Hd with Star Wshr M4 X 12 PP
-46	06F0417	1	Washer, VF PP
-48	06F0228	1	Sensor, Pendulum Position (S619)
-49	06F0402	2	Screw, Phillips Pan Hd M3 X 6 PP
-51		NP	
-52	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP

Assembly 27: Stacker



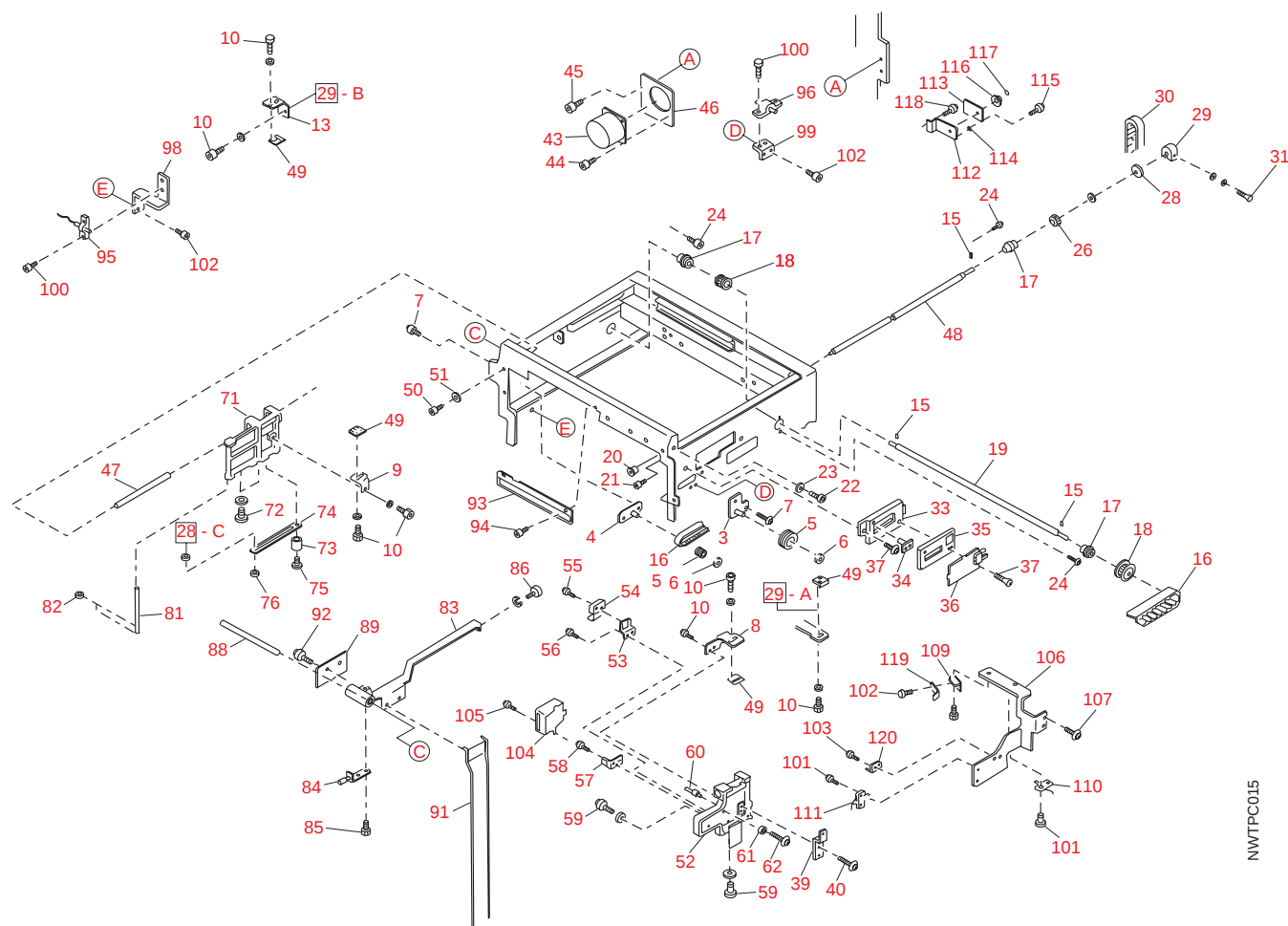
NWTPC015

Asm- Index	Part Number	Units	Description
27-		NP	Stacker (Sheet 1 of 5)
-3		NP	
-4		NP	
-5	65F6161	2	Pulley, Idler Asm
-6	06F0418	2	E-Clip PP
-7	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-8		NP	
-9	88F3219	1	Clamp, Belt
-10	06F0415	10	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 12 PP
-13		NP	
-15	88F1627	3	Pin, D3 X 14 PP
-16	65F6163	2	Belt, Stacker Forms Length
-17	65F6158	3	Bearing, Ball
-18	88F3222	2	Pulley, Drive
-19		NP	
-20		NP	
-21	06F0413	1	Screw, Phillips Bind Hd M4 X 8 PP
-22	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-23	06F0420	1	Washer, Press
-24	06F0413	6	Screw, Phillips Bind Hd M4 X 8 PP
-26	88F3226	1	Pulley, Drive
-28	88F3228	1	Gear, Drive
-29	06F0760	1	Collar, Clamp
-30	65F6164	1	Belt, Forms Length Drive
-31	88F1626	1	Bolt, Hexagon Socket Hd M3 X 16 PP
-33		NP	
-34		NP	
-35		NP	
-36	57G6529	1	Board, Forms Length Sensor (FL061)
-36	88F3391	1	Ferrite Bead (Located on FL061 cable)
-37	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



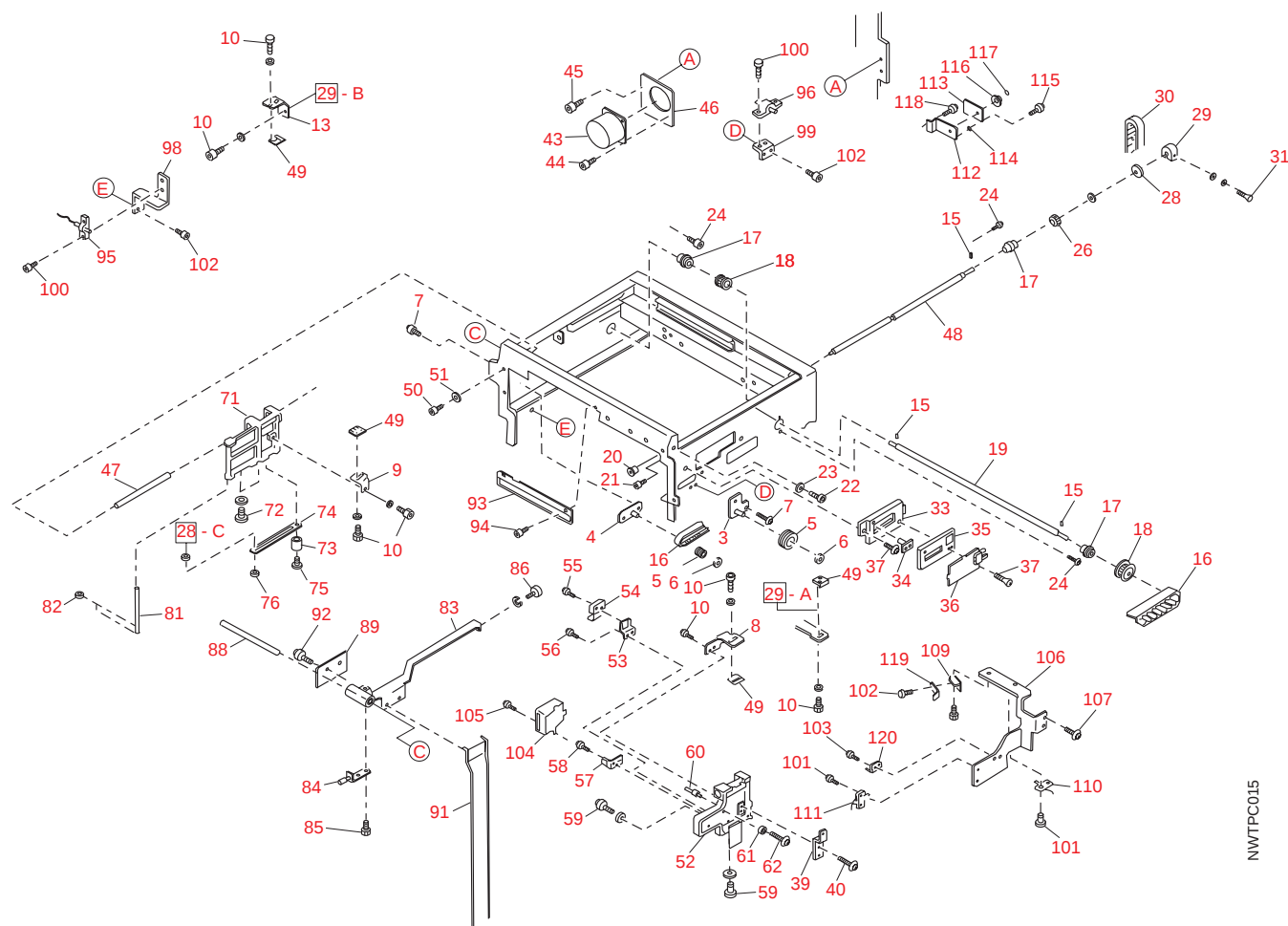
NWTPC015

Asm- Index	Part Number	Units	Description
27-		NP	Stacker (Sheet 2 of 5)
-39		NP	
-40	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-43	53F1996	1	Motor, Forms Length Drive (M707)
-44	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP
-45	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr M5 X 16 PP
-46	88F3230	1	Plate, Motor Mounting
-47		NP	
-48	90H2714	1	Shaft
-49	88F3233	4	Clamper, Belt
-50	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-51	06F0420	1	Washer, Press PP
-52		NP	
-53	88F3235	1	Bracket, Switch
-54	06F0207	1	Switch, Stacker Gate Interlock (S712)
-55	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-56	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-57	06F0905	1	Catch, Latch Asm
-58	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16 PP



NWTPC015

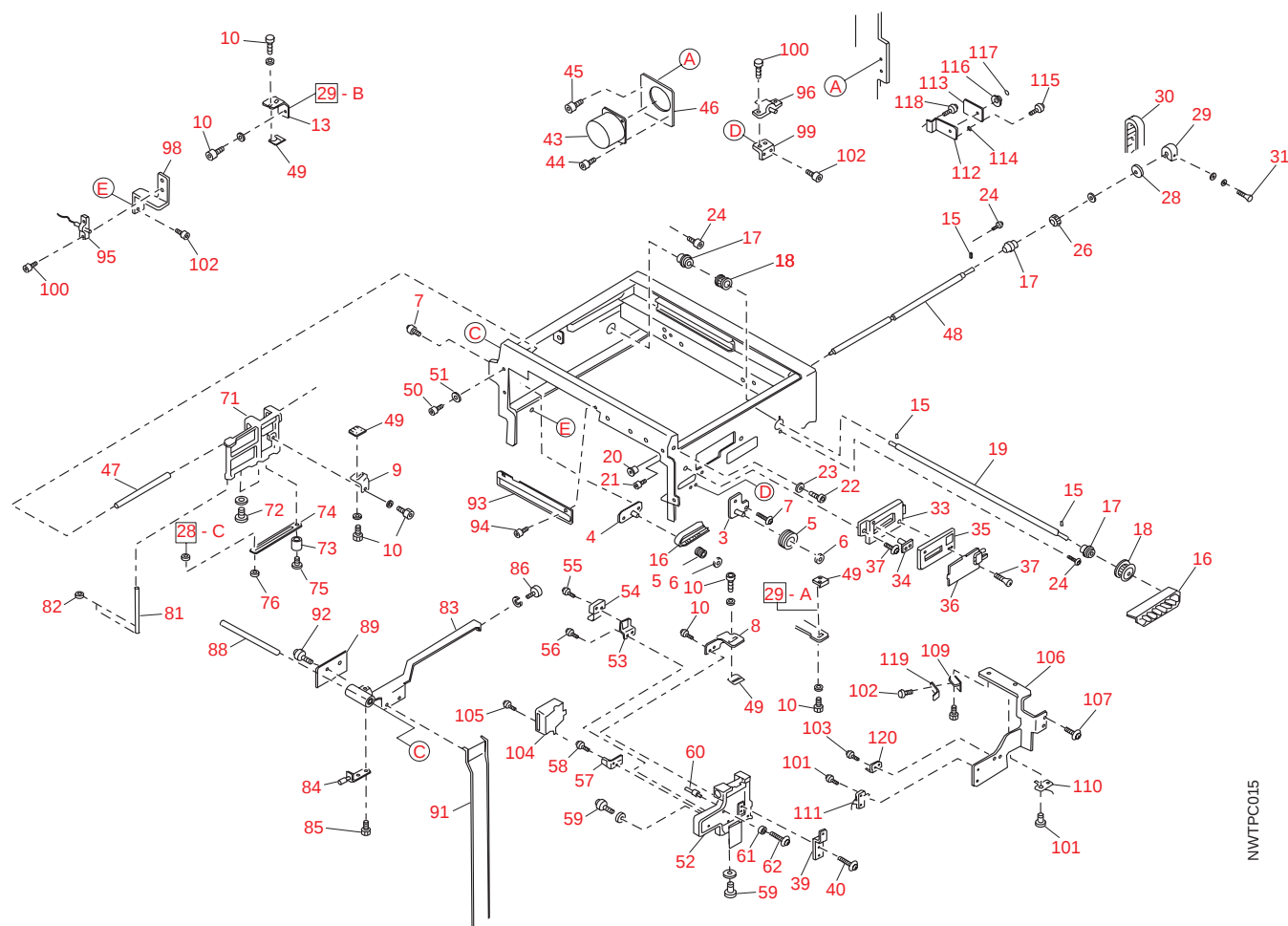
Asm- Index	Part Number	Units	Description
27-		NP	Stacker (Sheet 3 of 5)
-59	06F0214	3	Bearing, Plastic
-60		NP	
-61	06F0417	1	Washer, VF PP
-62	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-71	88F3237	1	Casting, Rear
-72	06F0214	2	Bearing, Plastic
-73	88F3457	1	Spacer
-74	88F3238	1	Stop, Stacker Gate
-75	06F0415	1	Bolt, Socket Hd with Star Wshr & Wshr M4 X 16 PP
-76	88F1627	2	E-Clip PP
-81	88F3239	1	Shaft, Hinge
-82	06F0409	2	E-Clip PP
-83	88F3240	1	Slider, Forms Width Guide
-84	88F3241	1	Lever, Forms Width Guide
-85	06F0413	2	Screw, Bind Hd M4 X 8 PP
-86	06F0214	1	Bearing, Plastic
-88		NP	
-89	24H7992	1	Plate, Airshield (310 PPM and 324 PPM only)
-91		NP	
-92	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 PP
-93	88F3245	1	Guide, Forms Width
-94	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



NWTPC015

Asm- Index	Part Number	Units	Description
27-		NP	Stacker (Sheet 4 of 5)
-95	53F1997	1	LED, Left Stacker Height (PL703)
-95	90H2681	1	Bracket, LED
-96	53F1998	1	Sensor, Left Stacker Height (Q703)
-96	90H2681	1	Bracket, sensor
-98		NP	
-99		NP	
-100	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-101	88F1626	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 8 PP
-102	06F0420	6	Screw, Phillips Pan Hd with Star Wsh r & Wshr M4 X 8 PP
-103	06F0413	1	Screw, Phillips Bind Hd with Star Wshr M4 X 6 PP
-104	88F3249	1	Cover, Switch
-105	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-106	30H6611	1	Holder, Sensor Bracket
-107	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-109	88F3252	1	Holder, Mirror 1
-110	53F1776	1	LED, Stacker Jam (PL701)
-110	90H2681	1	Bracket, LED
-111	53F1775	1	Sensor, Stacker Jam (Q701)
-111	90H2681	1	Bracket, sensor
-112		NP	

Assembly 27: (continued)

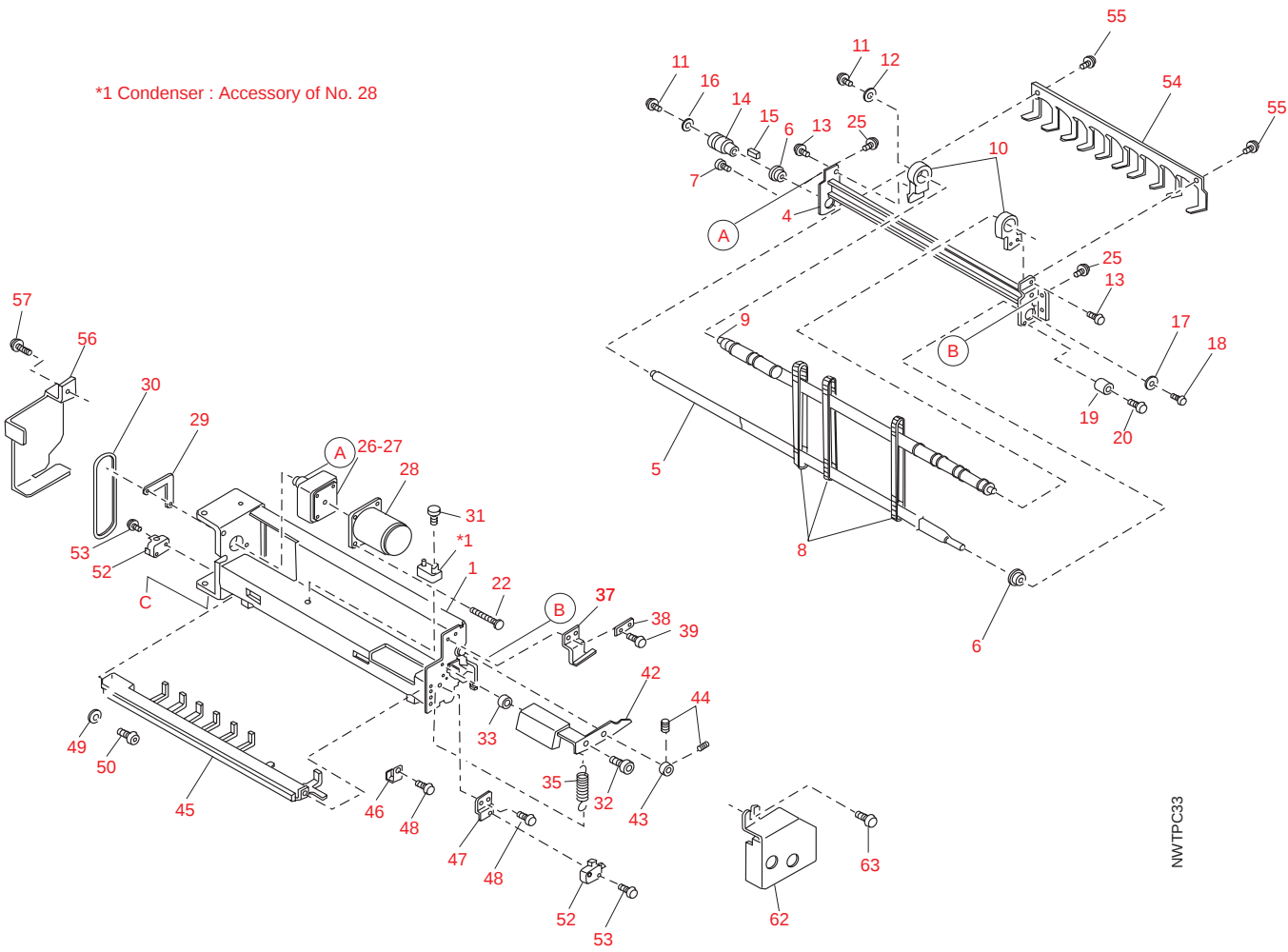


NWTPC015

Assembly 27: (continued)

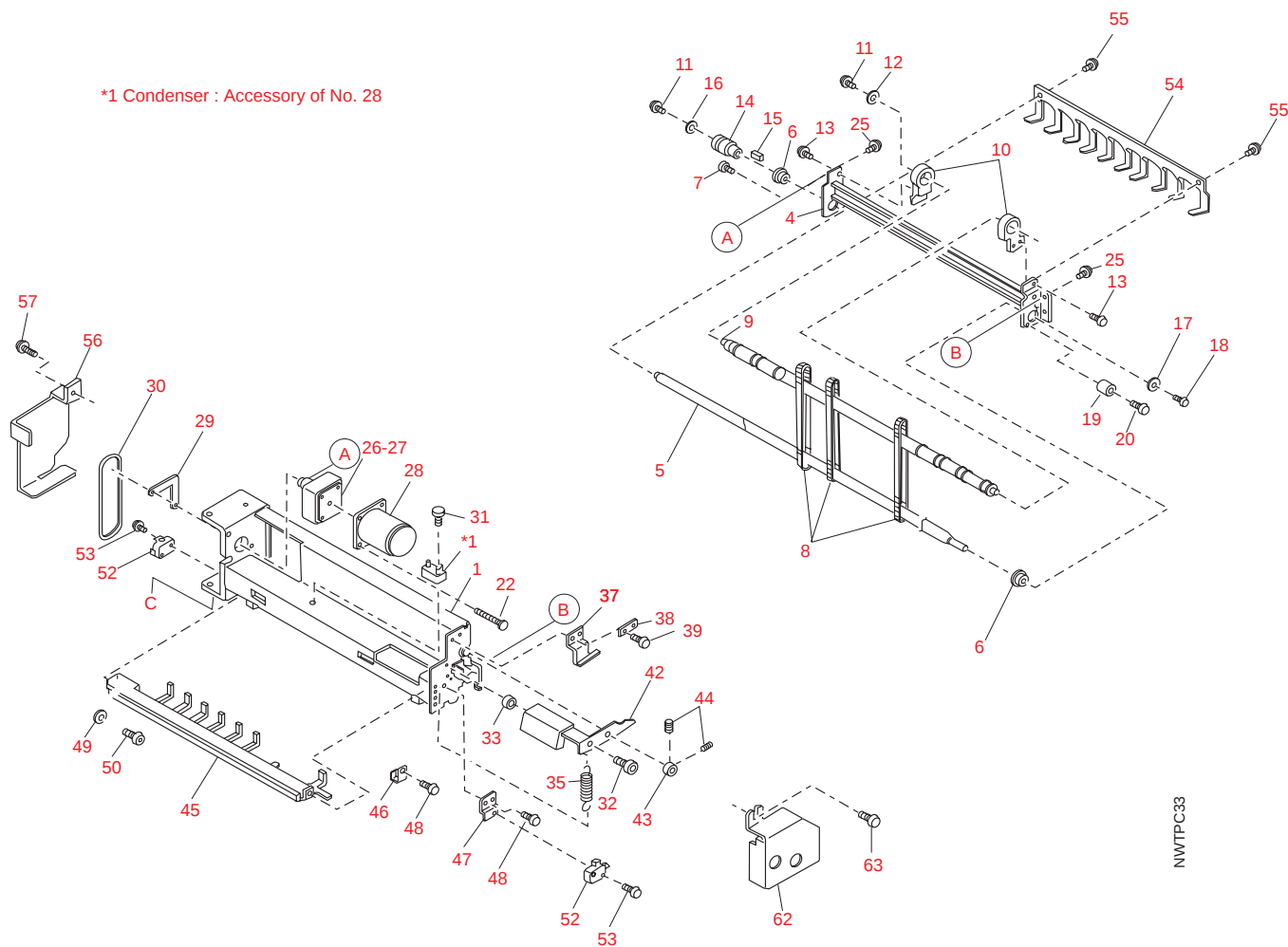
Asm- Index	Part Number	Units	Description
27-		NP	Stacker (Sheet 5 of 5)
-113	53F1995	1	Board, Forms Length Rotary Sensor (FL041)
-114		NP	
-115	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-116	88F3255	1	Gear, Driven
-117	06F0418	1	E-Clip PP
-118	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-119	88F3256	1	Stacker Mirror 1
-120	88F3257	1	Stacker Mirror 2

Assembly 28: Stacker



Asm- Index	Part Number	Units	Description
28-		NP	Stacker (Sheet 1 of 3)
-1		NP	
-4		NP	
-5	04H0764	1	Shaft, Asm Lower
-6	06F0110	2	Bearing, Ball
-7	06F0413	2	Screw, Phillips Bind Hd M4 X 6 PP
-8	06F0220	7	Belt, Stacker Finger
-9	30H2755	1	Shaft, Asm Upper (Same as 04H0763)
-10	06F0914	2	Holder, Ball Bearing Asm
-11	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-12	06F0406	1	Washer, FP PP
-13	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-14	06F0912	1	Pulley, Driven
-15	06F0408	1	Key, 3 X 3 X 10 PP
-16	06F0417	1	Washer PP
-17	06F0417	1	Washer, Ball Bearing PP
-18	06F0412	1	Screw, Phillips Flat Hd M4 X 12 PP
-19	06F1049	1	Rubber
-20	06F0404	1	Screw, Shoulder PP
-22	06F0402	2	Screw, Phillips Pan Hd M4 X 50 PP
-25	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-26	65F6156	1	Gearbox, 50 Hz (All except 310 and 324 PPM)
-26	04H0778	1	Gearbox, 50 Hz (310 and 324 PPM only)
-27	65F6157	1	Gearbox, 60 Hz (All except 310 and 324 PPM)
-27	04H0779	1	Gearbox, 60 Hz (310 and 324 PPM only)
-28	88F3380	1	Motor, Left Finger Belt Drive (M701) and Capacitor (C702) Asm
-29	06F0621	1	Plate, PM Nut
-30	65F6165	1	Belt, V
-31	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-32	06F0403	1	Bolt, Hexagon Socket Hd M4 X 16 PP
-33	06F0407	1	Nut, M4 PP
-35	88F3260	1	Spring PP

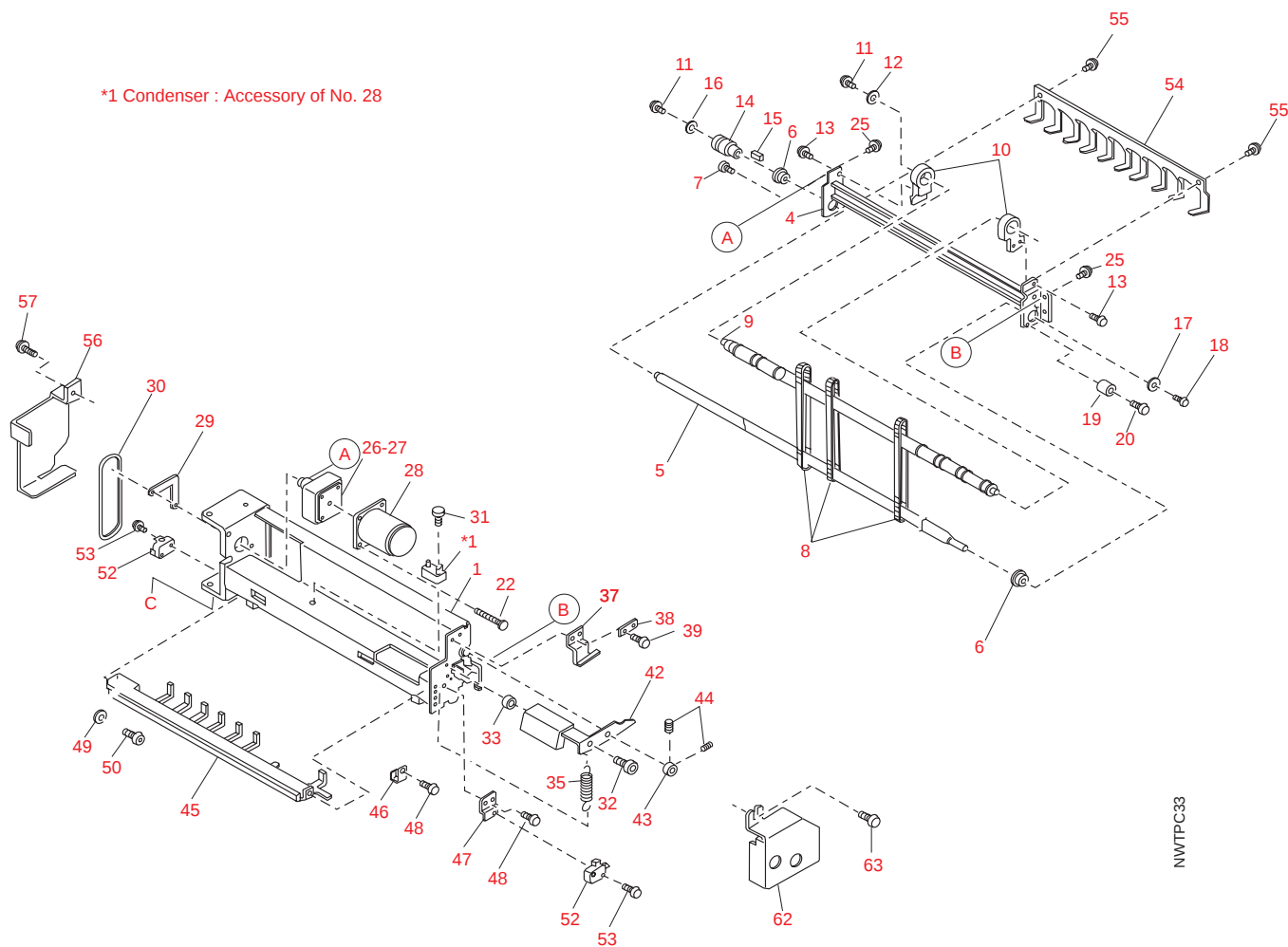
*1 Condenser : Accessory of No. 28



NWTPC33

Asm- Index	Part Number	Units	Description
28-		NP	Stacker (Sheet 2 of 3)
-37	88F3261	1	Guide, Ball Bearing
-38		NP	
-39	06F0412	2	Screw, Phillips Flat M4 X 6
-42	88F3262	1	Lever, Latch Asm
-43	06F0926	1	Stopper, Lever
-44	06F0416	2	Screw, Set Hexagon Socket Hd M4 X 6 PP
-45		NP	
-46	88F3264	1	Holder, Safety Bail
-47		NP	
-48	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-49	06F0405	1	Washer, Spring D4 PP
-50	06F0403	1	Bolt, Hexagon Socket Hd M4 X 8 PP

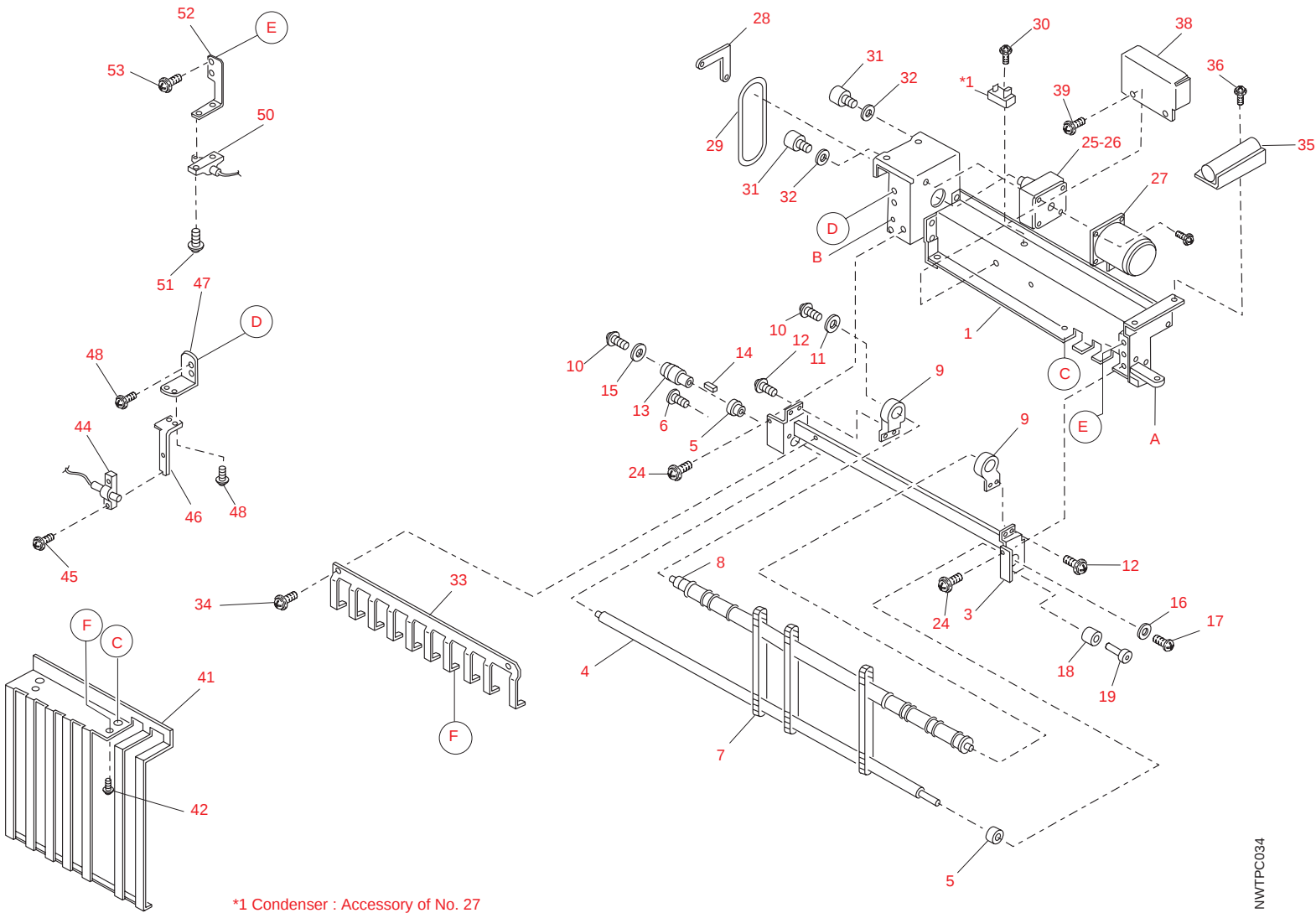
*1 Condenser : Accessory of No. 28



Assembly 28: (continued)

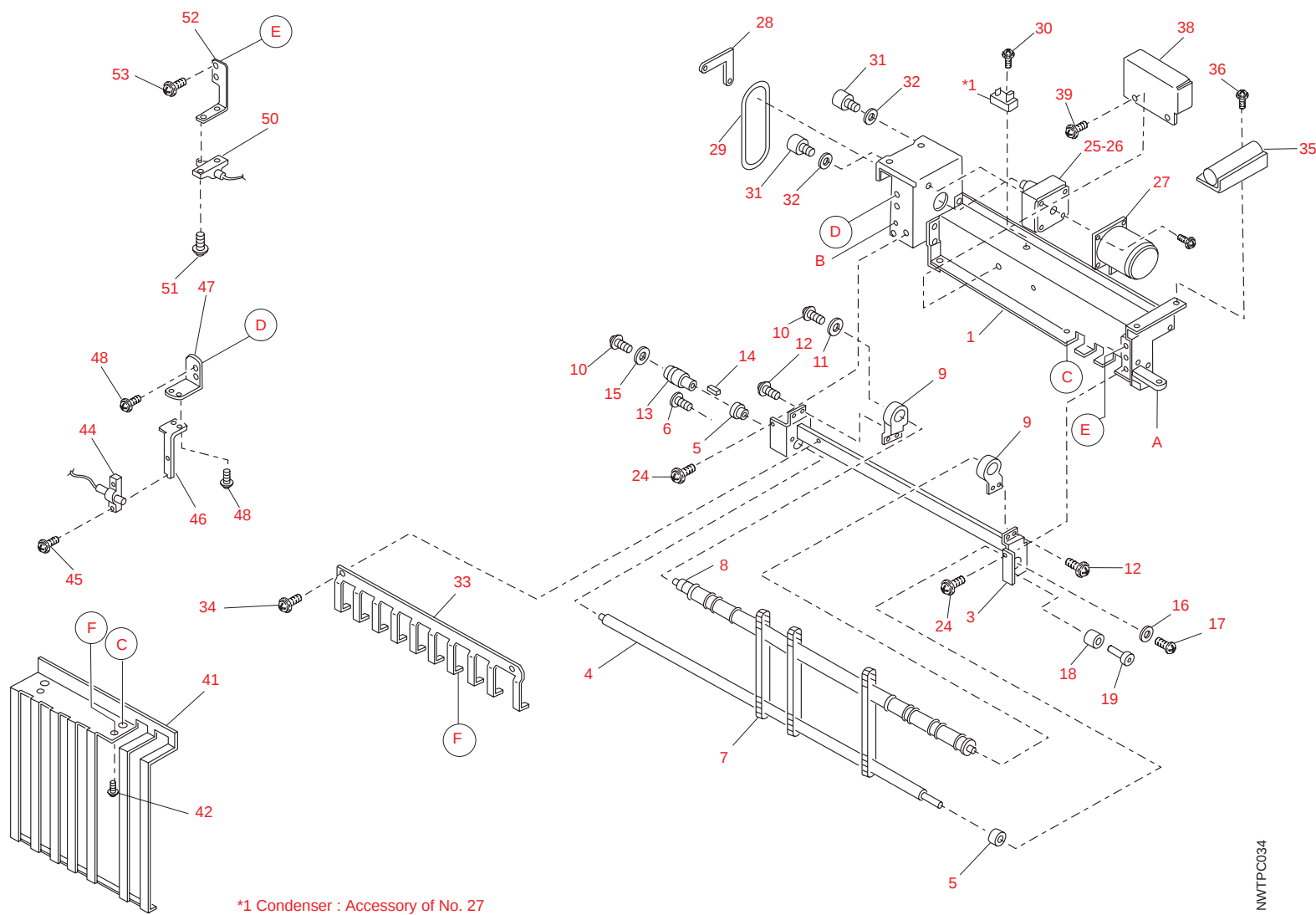
Asm- Index	Part Number	Units	Description
28-		NP	Stacker (Sheet 3 of 3)
-52	06F0206	2	Switch, Stacker Gate Safety (S713 & S714)
-53	06F0401	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-54		NP	
-55	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-56	88F3267	1	Cover, Belt
-57	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-62		NP	
-63	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP

Assembly 29: Stacker



NWTPC034

Asm- Index	Part Number	Units	Description
29-		NP	Stacker (Sheet 1 of 2)
-1		NP	
-3		NP	
-4	04H0764	1	Shaft, Lower Finger Belt
-5	06F0110	2	Bearing, Ball
-6	06F0413	2	Screw, Phillips Bind Hd M4 X 6 PP
-7	06F0220	7	Belt, Stacker Finger
-8	30H2755	1	Shaft, Upper Finger Belt (Same as 04H0763)
-9	06F0931	2	Holder, Ball Bearing Asm
-10	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-11	06F0406	1	Washer, FP PP
-12	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-13	06F0912	1	Pulley, Driven
-14	06F0408	1	Key, 3 X 3 X 10 PP
-15	06F0417	1	Washer PP
-16	06F0417	1	Washer, Ball Bearing PP
-17	06F0412	1	Screw, Phillips Flat Hd M4 X 12 PP
-18	06F1049	1	Rubber
-19	06F0404	1	Screw, Shoulder PP
-24	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-25	65F6156	1	Gearbox, Asm 50 Hz
-26	65F6157	1	Gearbox, Asm 60 Hz
-27	88F3381	1	Motor, Right Finger Belt Drive (M702) and Capacitor (C703) Asm
-28	06F0621	1	Plate, PM Nut
-29	65F6165	1	Belt, V
-30	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-31	06F0214	2	Bearing, Plastic
-32	06F0405	2	Washer, Spring D6 PP

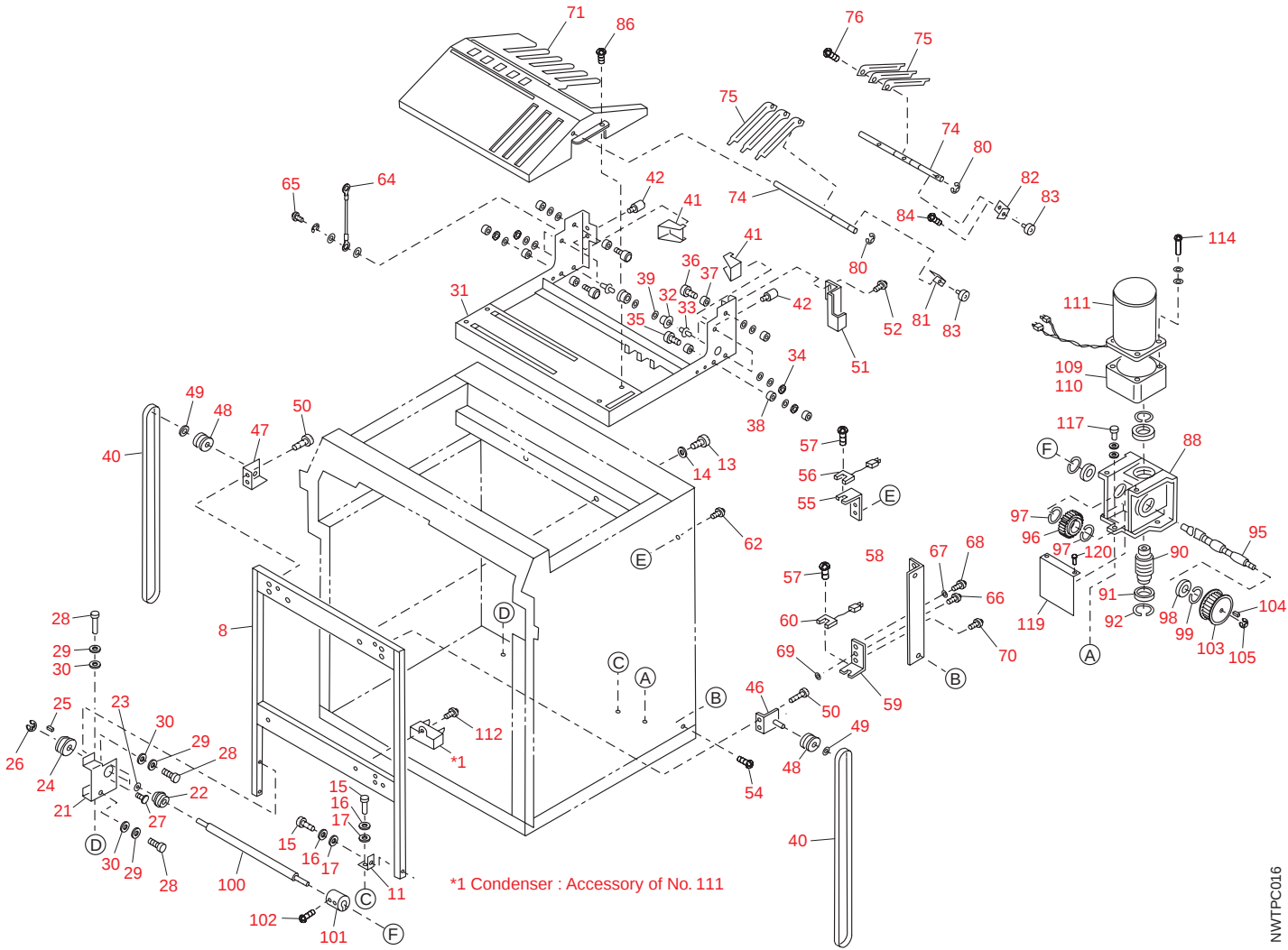


*1 Condenser : Accessory of No. 27

NWTPC034

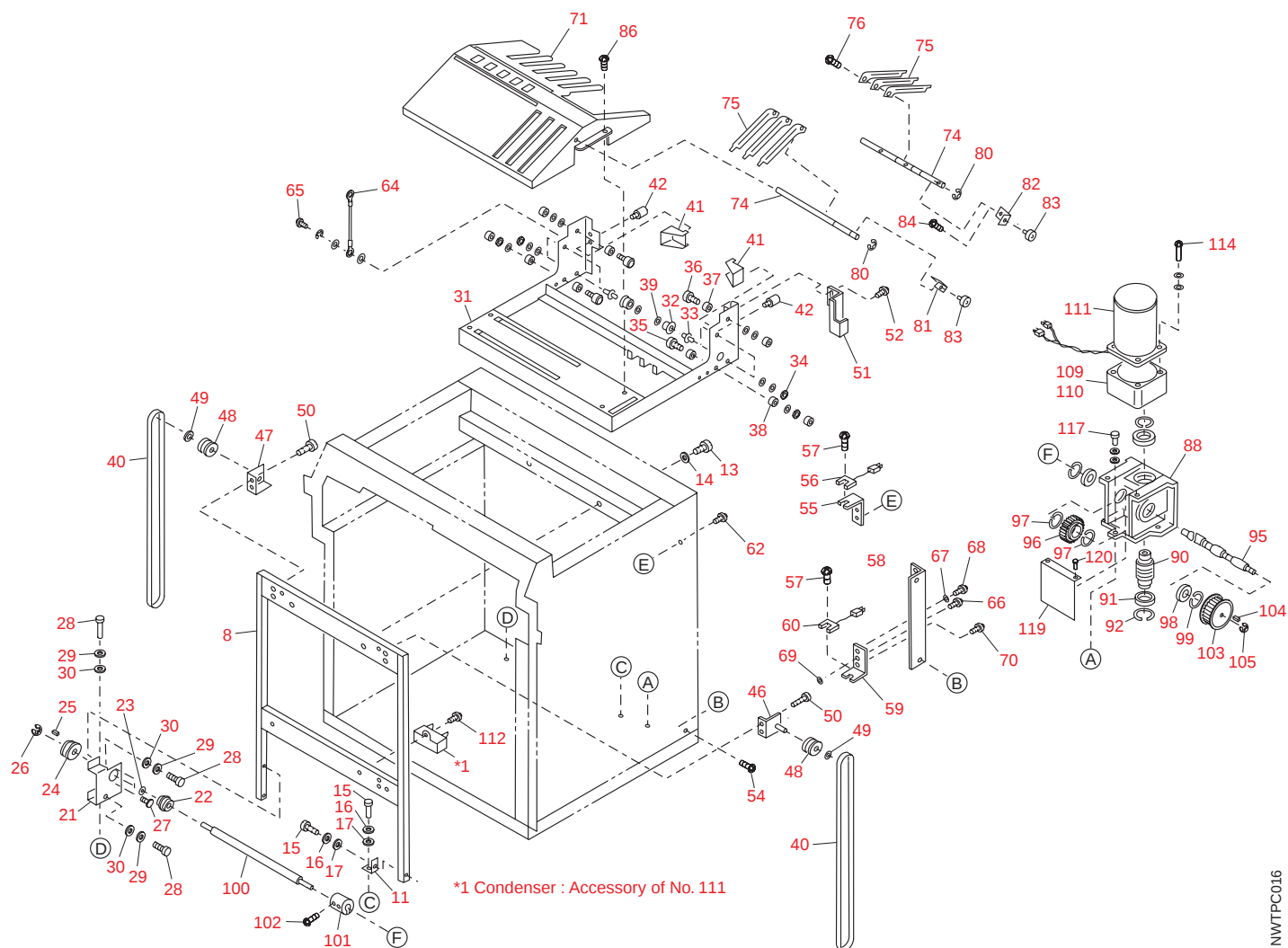
Asm- Index	Part Number	Units	Description
29-		NP	Stacker (Sheet 2 of 2)
-33	88F3272	1	Guide, Forms, Right
-33		NP	
-34	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-35	90H2715	1	RR belt holder
-36	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-38	88F3274	1	Cover, Capacitor
-39	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-41		NP	
-42	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-44	53F1839	1	LED, Right, Stacker Height (PL702)
-44	90H2681	1	Bracket, sensor
-45	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-46	88F3276	1	Holder, LED
-47	88F3277	1	Holder, LED
-48	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-50	53F1886	1	Sensor, Right Stacker Height (Q702)
-50	90H2681	1	Bracket, sensor
-51	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12 PP
-52	88F3278	1	Holder, Sensor
-53	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP

Assembly 30: Stacker Table



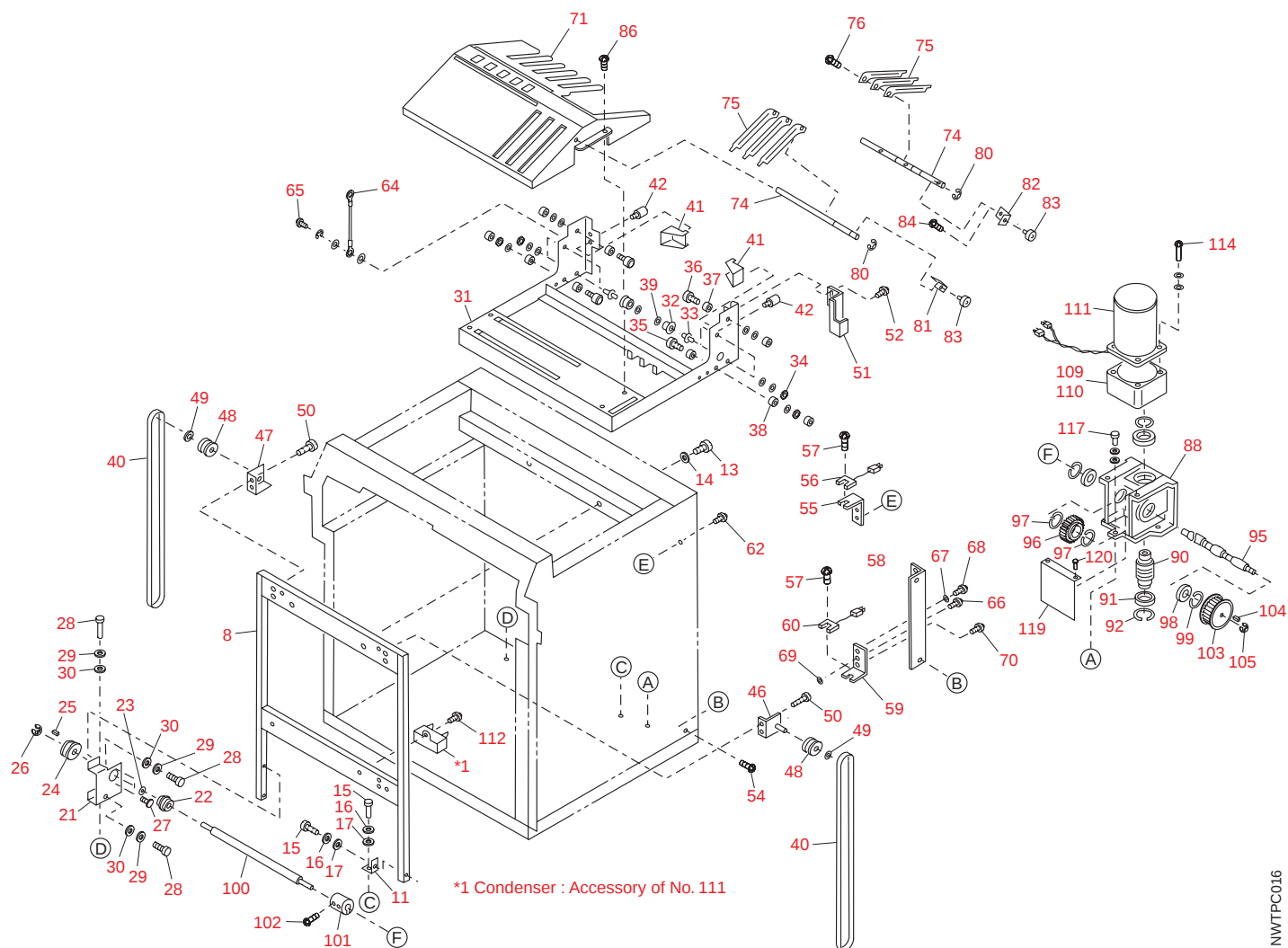
NWTPC016

Asm- Index	Part Number	Units	Description
30-		NP	Stacker Table (Sheet 1 of 4)
-8		NP	
-11	88F3280	1	Holder, Rail
-13	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-14	06F0420	2	Washer, Press PP
-15	06F0403	2	Bolt, Hexagon Socket Hd M5 X 12 PP
-16	06F0405	2	Washer, Spring D5 PP
-17	06F0405	2	Washer, Bolt D5 PP
-21	88F3281	1	Holder, Rail
-22	65F6158	1	Bearing, Ball
-23	88F3282	1	Spacer, TD
-24	88F1653	1	Pulley, Table Drive
-25	06F0408	1	Key, 4 X 4 X 10 PP
-26	06F0409	1	Ring, Retaining PP
-27	06F0413	2	Screw, Phillips Bind Hd M4 X 8 PP
-28	06F0403	3	Bolt, Hexagon Socket Hd M5 X 12 PP
-29	06F0405	3	Washer, Spring D5 PP
-30	06F0405	3	Washer, Bolt D5 PP
-31		NP	
-32	88F3284	4	Roller, Guide
-33	88F3285	4	Shaft, Guide Roller
-34	88F1627	4	Nut, M8 PP
-35	65F6160	2	Roller
-36	65F6159	2	Roller
-37	88F3286	2	Collar
-38	88F3287	4	Collar
-39	06F0418	4	E-Clip PP
-40	06F0198	2	Belt, Stacker Table Drive



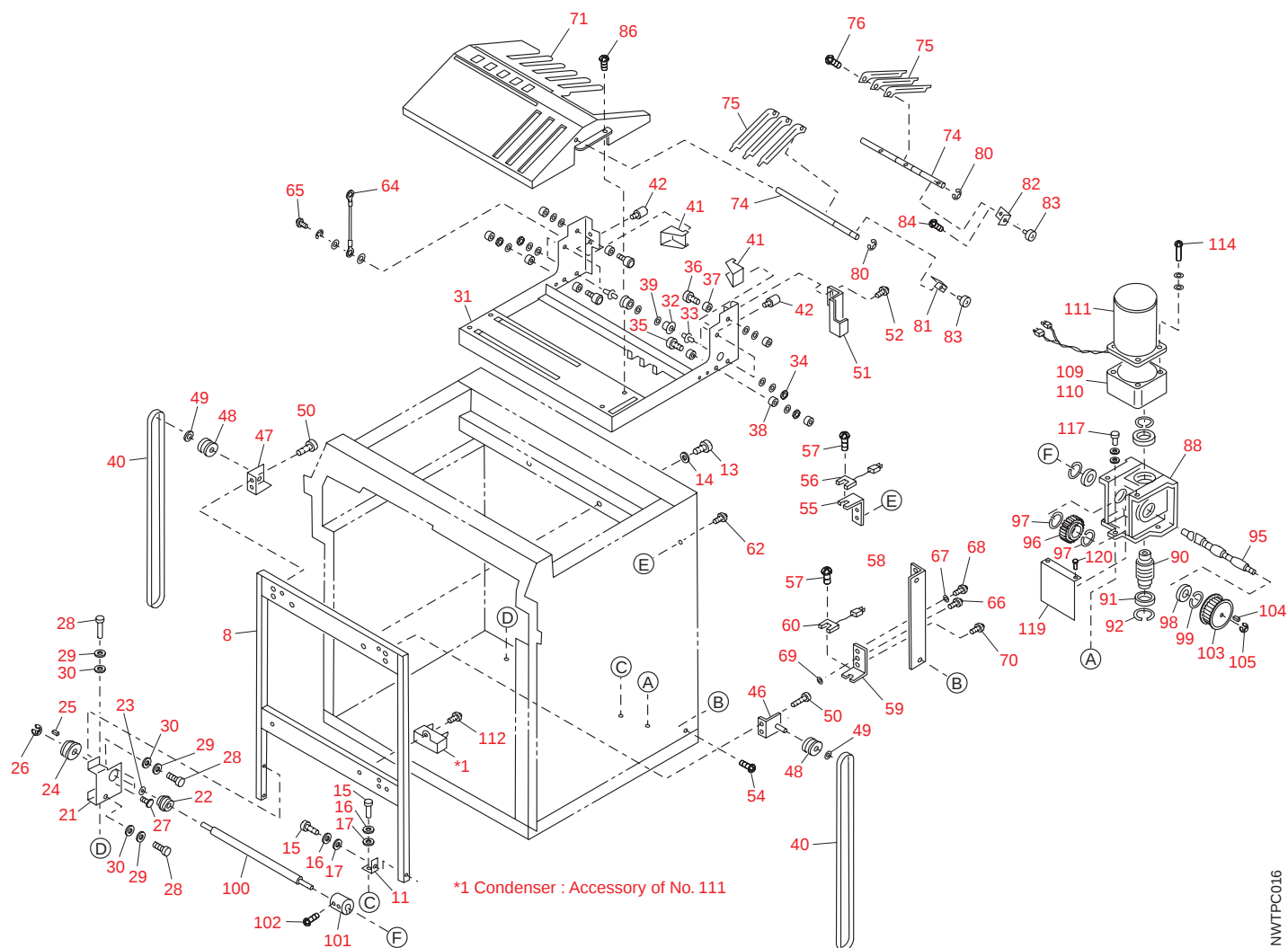
NWTPC016

Asm- Index	Part Number	Units	Description
30-		NP	Stacker Table (Sheet 2 of 4)
-41	88F3288	2	Clamp, Belt
-42	88F1626	4	Bolt, Hexagon Socket with Star Wshr & Wshr PP
-46	88F3289	1	Bracket, Idler
-47	88F3290	1	Bracket, Idler
-48	65F6161	2	Pulley, Idler
-49	06F0418	2	E-Clip PP
-50	06F0415	4	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 6 PP
-51		NP	
-52	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-54	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



NWTPC016

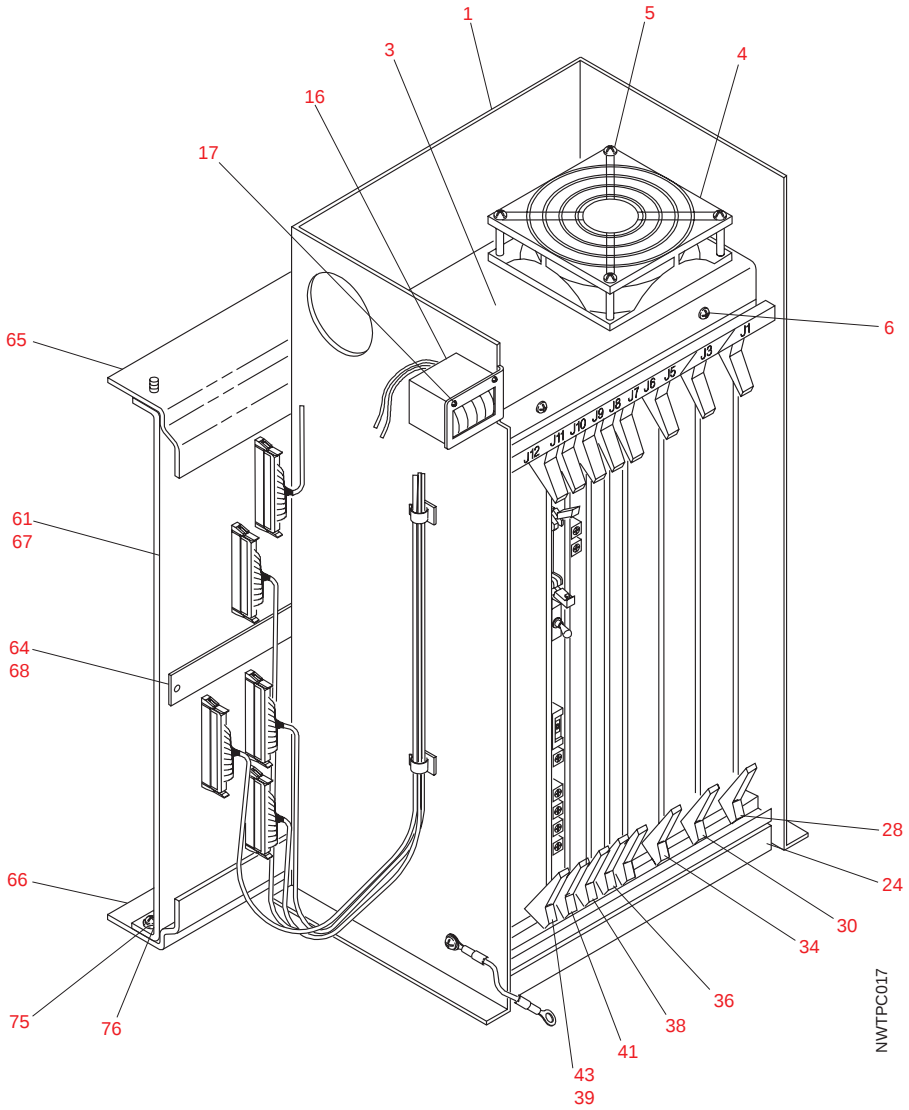
Asm- Index	Part Number	Units	Description
30-		NP	Stacker Table (Sheet 3 of 4)
-55		NP	
-56	53F1793	1	Sensor, Stacker Table Upper Limit (S704)
-57	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16 PP
-58		NP	
-59		NP	
-60	88F2415	1	Sensor, Stacker Table Lower Limit (S701)
-62	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-64	88F3295	1	Cable, Ground Wire
-65	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-66	88F1627	1	Bolt, Clamp PP
-67	06F0405	1	Bolt, D6 Wshr PP
-68	06F0404	1	Screw, Shoulder PP
-69	06F0418	1	E-Clip PP
-70	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X12 PP
-71		NP	
-74		NP	
-75	06F0987	6	Expander, Perforation
-76	06F0420	6	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-80	06F0418	4	E-Clip PP
-81	06F0992	1	Bracket, Bearing
-82	06F0991	1	Bracket, Bearing
-83	06F0214	2	Bearing, Plastic
-84	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M4 X 10 PP
-86	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP



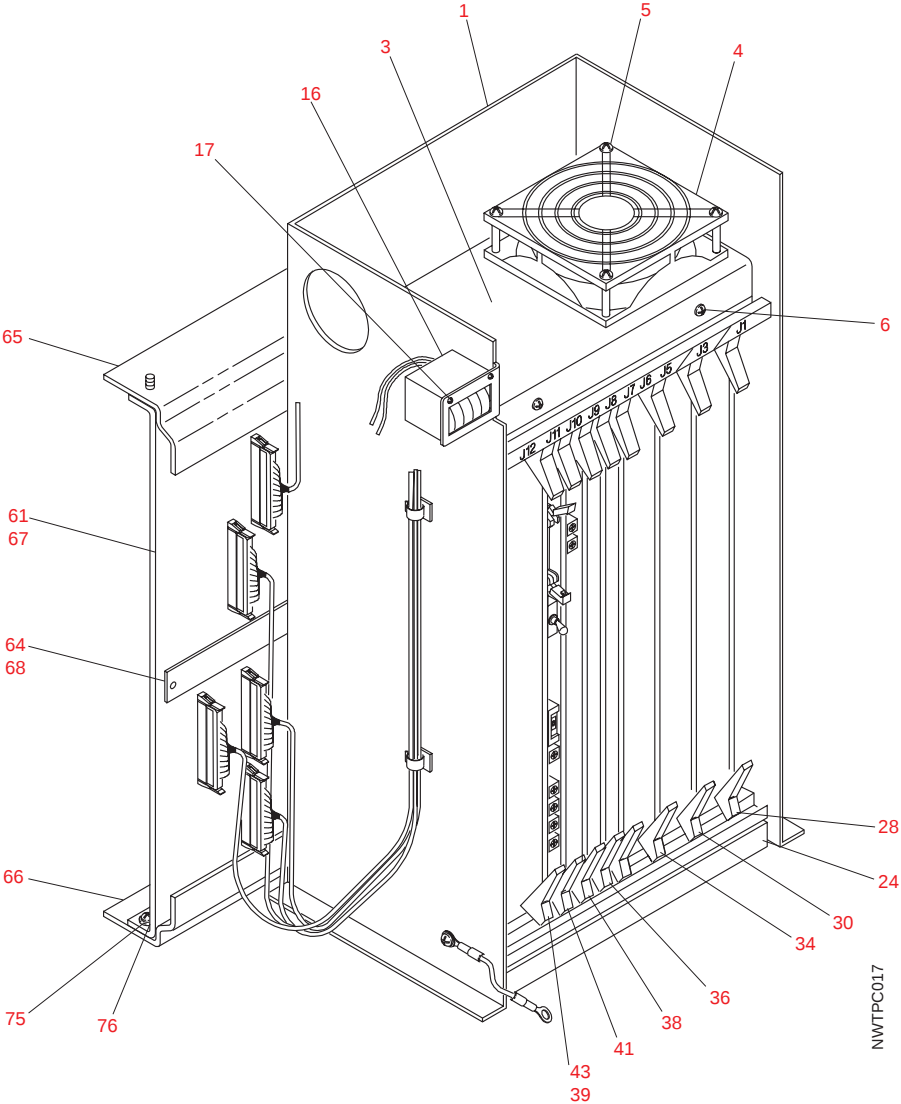
NWTPC016

Asm- Index	Part Number	Units	Description
30-		NP	Stacker Table (Sheet 4 of 4)
-88		NP	
-90	06F0969	1	Gear, Worm
-91	88F3299	2	Bearing, Ball
-92	06F0409	2	Ring, Retaining PP
-95	88F3300	1	Shaft, Table Drive
-96	88F3301	1	Gear, Helical
-97	06F0418	2	E-Clip PP
-98	53F1976	2	Bearing, Ball
-99	06F0409	2	Ring, Retaining PP
-100		NP	
-101	06F0964	1	Coupling
-102	06F0415	2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 16 PP
-103	88F1653	1	Pulley, Table Drive
-104	06F0408	1	Key, 4 X 4 X 10 PP
-105	06F0409	1	Ring, Retaining PP
-109	06F0196	1	Gearbox, 50 Hz
-110	53F2000	1	Gearbox, 60 Hz
-111	06F0195	1	Motor, Stacker Table (M803) and Capacitor (C803) Asm
-112	06F0420	1	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-114	06F0414	2	Bolt, Hexagon Socket Hd M6 X 60 PP
-117	06F0403	3	Bolt, Hexagon Socket Hd M5 X 20 PP
-119	88F3302	1	Cover, Gear
-120	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP

Assembly 31: B1 Boards

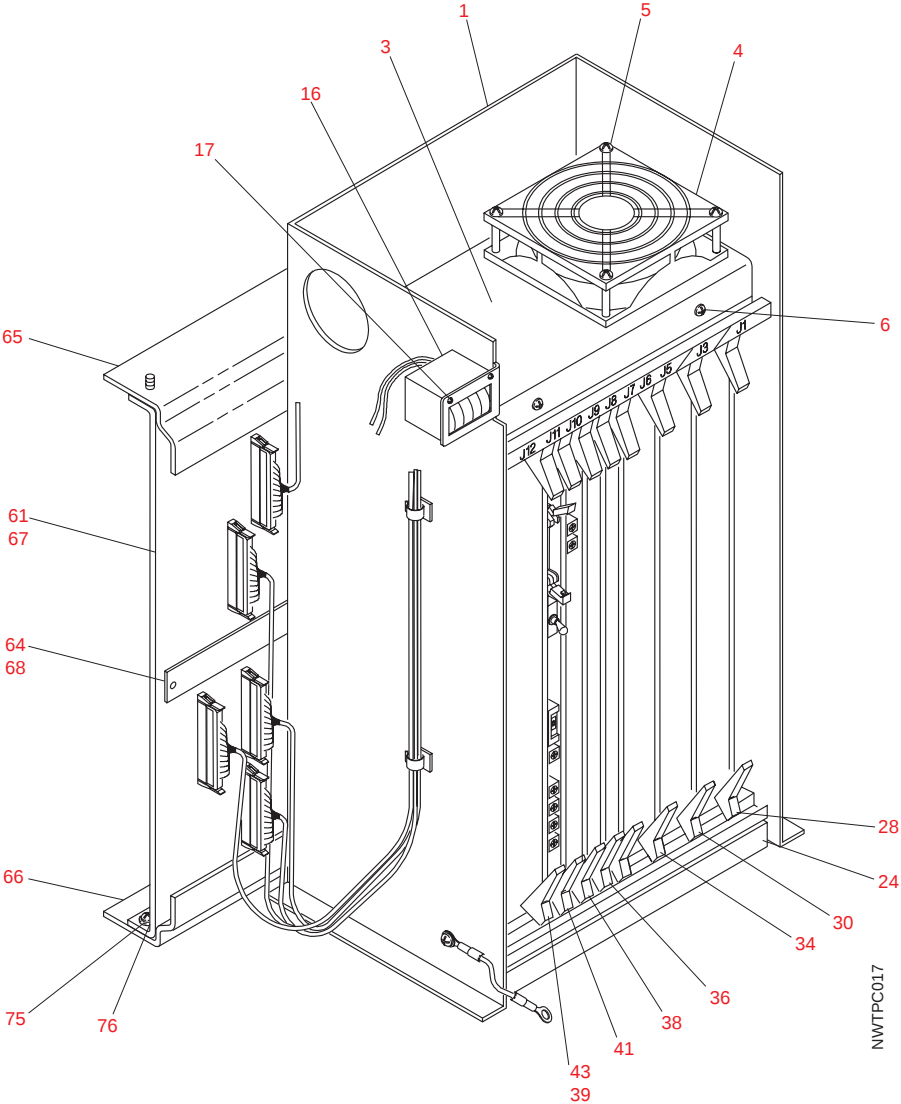


Asm- Index	Part Number	Units	Description
31-		NP	B1 Boards (Sheet 1 of 3)
-1		NP	
-3		NP	
-4	06F0194	1	Fan, (B403)
-5	06F0413	2	Screw, Phillips Bind Hd M4 X 45 PP
-6	06F0411	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 PP
-16	06F0028	1	Counter, Asm
-17	06F0401	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6 PP
-24	57G6547	1	Filter
-28	57G6516	1	Card, DV021 (B1J1)
-30	57G6517	1	Card, DV022 (B1J3) (All except 324 PPM)
-30	11L5160	1	Card, DV023 (B1J3) (324 PPM only)
-32	57G6518	1	Card, DV041 (B1J5) (All except 324 PPM, IR3/IR4, and later versions of IR1/IR2)
-32	90H1281	1	Card, DV091 (B1J5) (324 PPM, IR3/IR4, and later versions of IR1/IR2)
-34	57G6519	1	Card, RH011 (B1J7) (All except 324 PPM)
-34	11L5159	1	Card, RH041 (B1J7) (324 PPM Only)
-36	30H2788	1	Card, FU031 (B1J8) (310 PPM only)
-36	24H8014	1	Card, FU051 (B1J8) (Early versions of IR1/IR2 only)
-36	24H8327	1	Card, FU061 (B1J8) (IS1, ID1/ID2 only)
-36	90H1280	1	Card, FU091 (B1J8) (324 PPM only)
-36	90H1371	1	Card, FU092 (B1J8) (IR3/IR4)
-36	11L6278	1	Card, FU094 (B1J8) (Later versions of IR1/IR2 only)



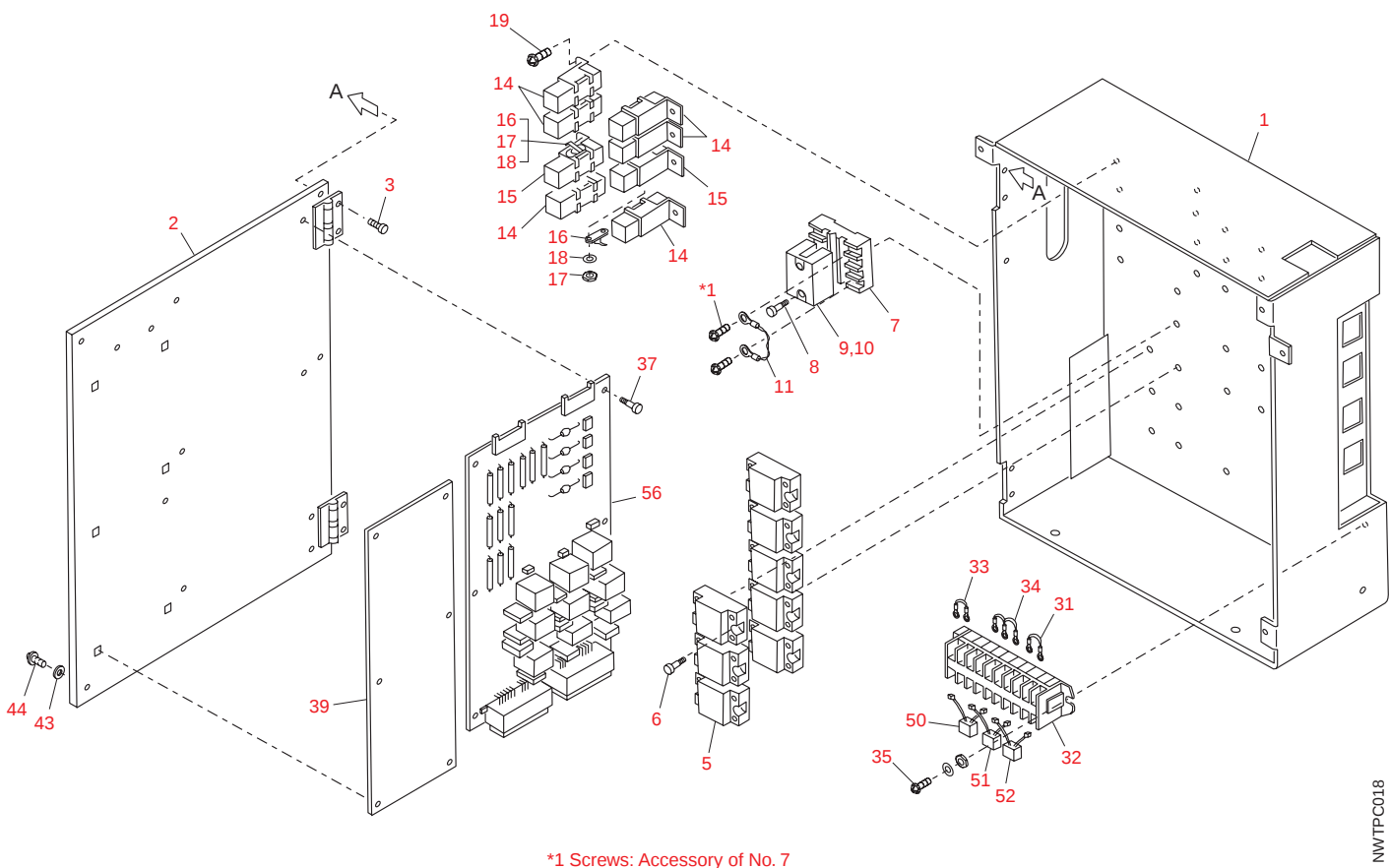
NW/TPC017

Asm- Index	Part Number	Units	Description
31-		NP	B1 Boards (Sheet 2 of 3)
-38	04H0784	1	Card, MC121 (B1J9) (310 PPM only)
-38	24H8028	1	Card, MC141 (B1J9) (Earlier versions of IR1/IR2)
-38	24H8323	1	Card, MC151 (B1J9) (IS1, ID1/ID2 only)
-38	90H1362	1	Card, MC182 (B1J9) (IR3/IR4)
-38	90H1274	1	Card, MC184 (B1J9) (324 PPM only)
-38	11L6279	1	Card, MC186 (B1J9) (Later versions of IR1/IR2)
-39	24L4551	1	EPROM Kit (B1J11 Card) (IS1, ID1/ID2 only)
-39	24L9752	1	EPROM Kit (B1J11 Card) (310 PPM only)
-39	90H2754	1	EPROM Kit (B1J11 Card) (IR1/IR2 with CP16X Card Only)
-39	24L5331	1	EPROM Kit (B1J11 Card) (324 PPM only)
-39	24L5329	1	EPROM Kit (B1J11 Card) (IR1/IR2 with CP17X Card only)
-39	24L5330	1	EPROM Kit (B1J11 Card) (IR3/IR4 only)
-41	57G6522	1	Card, PF041 (B1J10) (All except 310 PPM and 324 PPM)
-41	04H0877	1	Card, PF061 (B1J10) (310 PPM only)
-41	90H1301	1	Card, PF081 (B1J10) (324 PPM only)



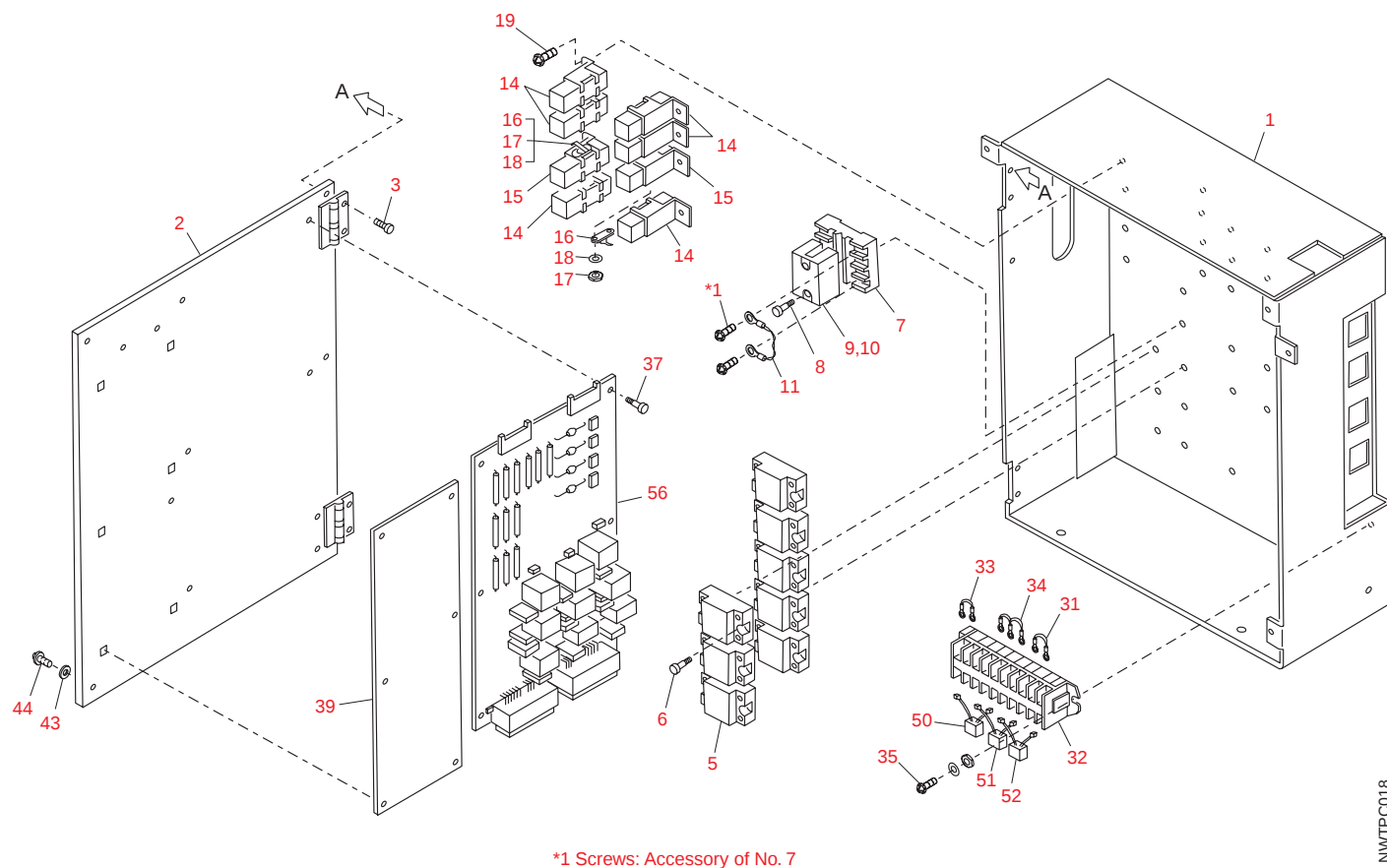
Asm- Index	Part Number	Units	Description
31-		NP	B1 Boards (Sheet 3 of 3)
-43	57G6523	1	Card, CP161 (B1J11) (All except 324 PPM and IR3/IR4) (See note below)
-43	90H1364	1	Card, CP172 (B1J11) (IR3/IR4) (See note below)
-43	90H1302	1	Card, CP173 (B1J11) (324 PPM) (See note below)
-43	11L6280	1	Card, CP175 (B1J11) (Earlier versions of IR1/IR2 only) (See note below)
-	89H9676	1	Battery, (B1J11) (All except 324 PPM)
			Note: When you order a new B1J11 Card, also order the correct EPROM kit to go with the card. Replace the EPROM that is already installed on the new card.
-61		NP	
-64		NP	
-65		NP	
-66		NP	
-67	06F0420	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-68	06F0420	3	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16 PP
-74		NP	
-75	06F0420	4	Screw, d with Star Wshr & Wshr M4 X 8 PP

Assembly 32: Fuser Control Box



NWTPC018

Asm- Index	Part Number	Units	Description
32-		NP	Fuser Control Box (Sheet 1 of 2)
-1		NP	
-2		NP	
-3	06F0411	4	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10 PP
-5	06F0172	8	Relay, Solid State
-6	06F0413	16	Screw, Phillips Bind Hd M4 X 12 PP
-7	88F3311	1	Relay, Socket
-8	06F0413	2	Screw, Phillips Bind Hd M4 X 12 PP
-9	53F1774	1	Relay, (US/Canada 60 Hz and Japan 50 Hz or 60 Hz) (K601)
-10	53F1815	1	Relay, (Europe 50 Hz and Norway 50 Hz) (K601)
-11	88F3312	1	Diode, Flyback Asm
-14	06F1022	6	Resistor, without Thermal Switch Asm
-15	06F1023	2	Resistor, with Thermal Switch Asm
-16	06F0173	2	Switch, Thermal
-17	06F0407	4	Nut, M3 PP
-18	06F0405	4	Washer, Spring D3 PP
-19	06F0420	8	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP
-31	88F3368	1	Jumper, Shorting
-32	88F3313	1	Block, Terminal
-33	88F3314	1	Jumper, Shorting
-34	88F3315	1	Jumper, Shorting
-35	88F1626	2	Screw, Phillips Pan Hd M4 X 20 PP
-37	06F0413	6	Screw, Phillips Bind Hd M3 X 20 PP
-39	57G6526	1	Board, FS051 (All except 480/600 DPI, IS1, 324 PPM, and ID1/ID2)
-39	90H1044	1	Board, FS053 (IS1, ID1/ID2)
-39	24H8012	1	Board, FS071 (324 PPM and IR1/IR2) (Without bloom improvement)
-39	11L6132	1	Board, FS083 (IR3/IR4)
-39	24L4358	1	Board, FS082 (IR1/IR2 with bloom improvement hardware)
-43	06F0417	2	Washer, VF PP
-44	06F0420	2	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 PP



NWTPC018

Assembly 32: (continued)

Asm- Index	Part Number	Units	Description
32-		NP	Fuser Control Box (Sheet 2 of 2)
-50	88F3316	1	Capacitor, Asm
-51	88F3317	1	Capacitor, Asm
-52	88F3318	1	Capacitor, Asm
-56	53F1773	1	Board, Relay (RB091) (Printers without Backup Idler Roll)
-56	45G1862	1	Board, Relay (RB092) (Printers with Backup Idler Roll)

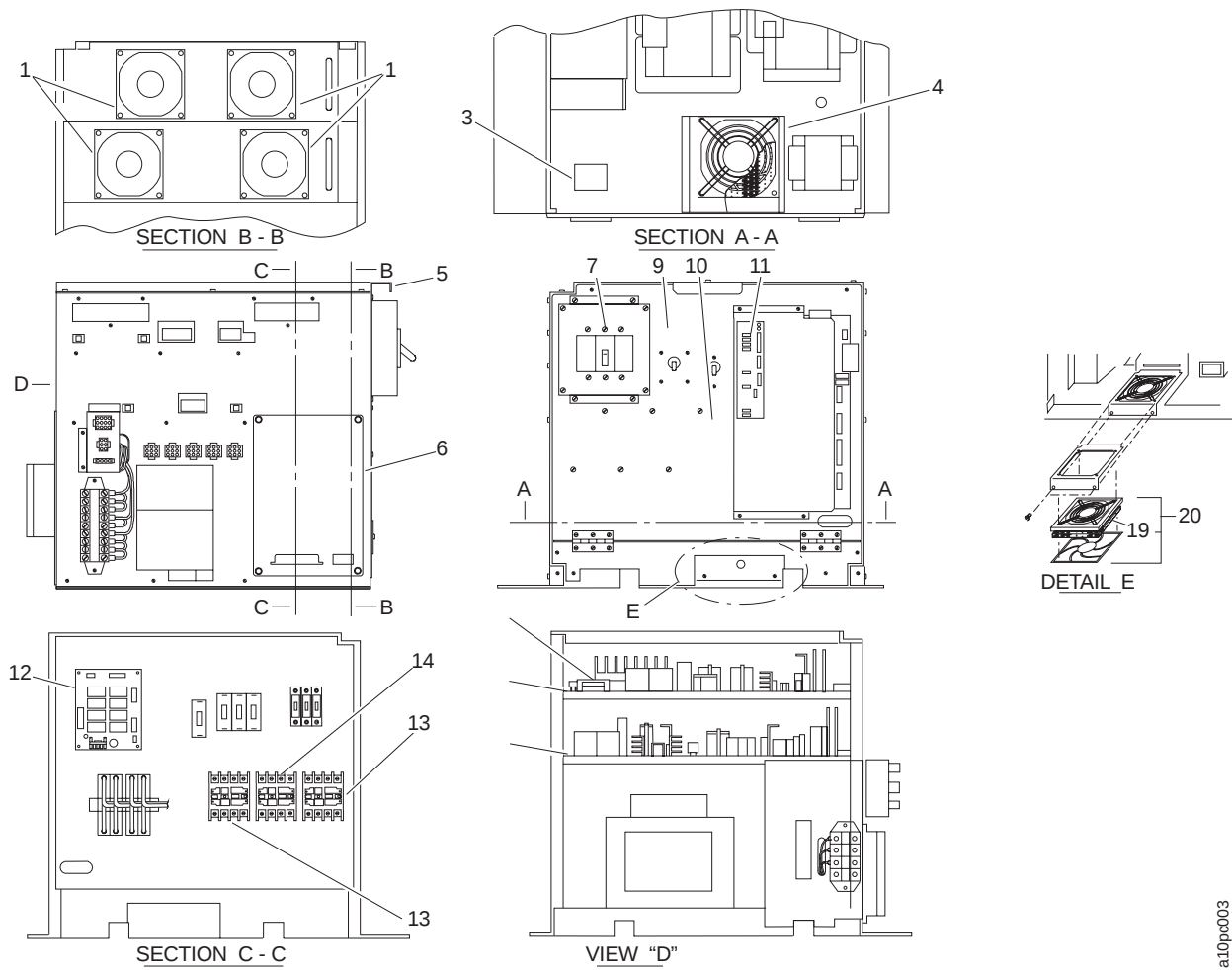
Assembly 33: No Assembly 33 for this Printer

Asm- Index	Part Number	Units	Description
33-			Not Used

Assembly 34: No Assembly 34 for this Printer

Asm- Index	Part Number	Units	Description
34-			Not Used

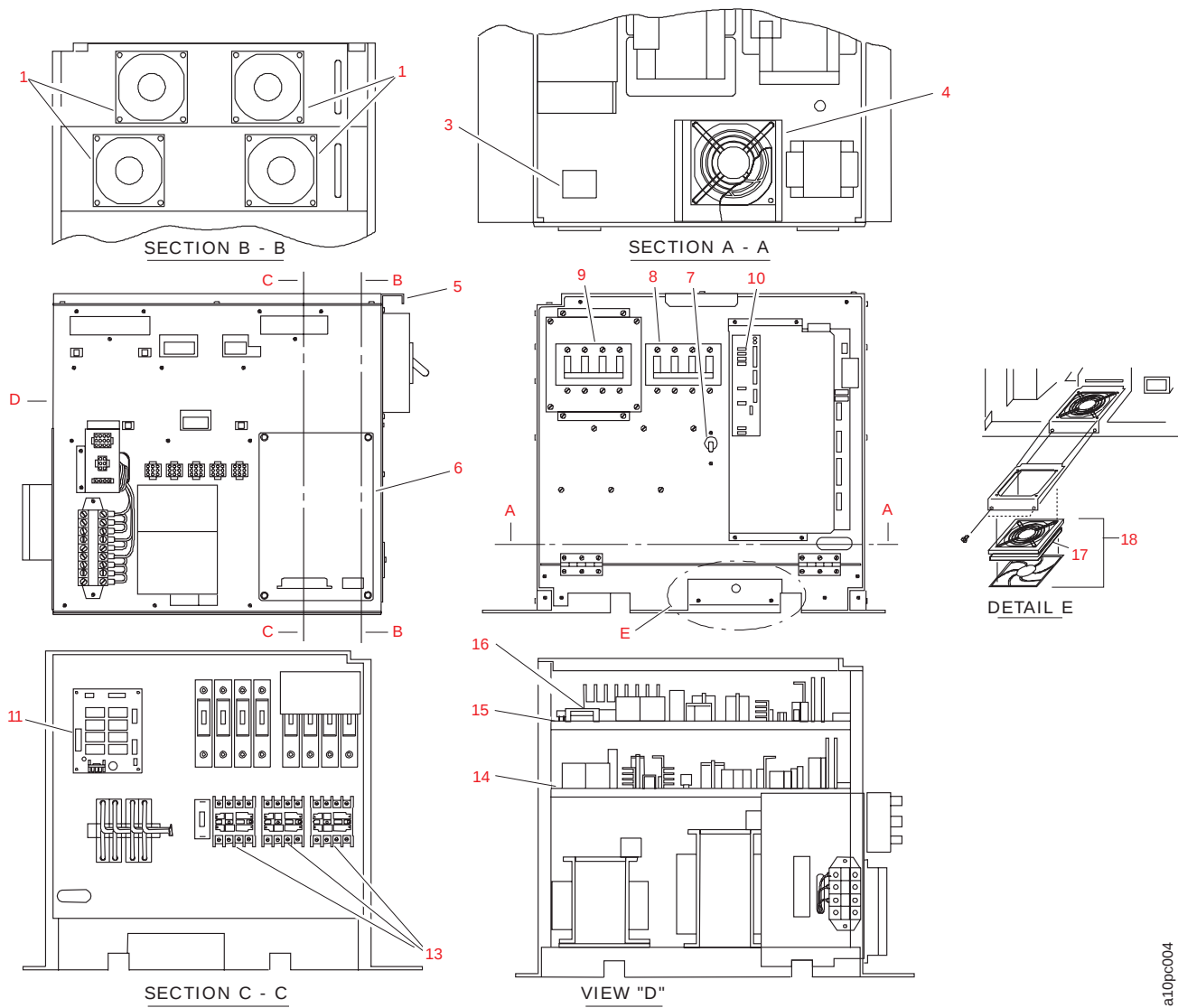
Assembly 35: AC Power Supply 200V



a10pc003

Asm- Index	Part Number	Units	Description
35-		NP	AC Power Supply 200V
-1	45G1876	4	Fan,(2) Asm
-3	53F1764	1	Relay, (K505) 200V/400V
-4	45G1875	1	Fan,(1) Asm
-5	45G1869	1	Power Supply 200V AC (310 PPM)
-5	90H1751	1	Power Supply 200V AC (324 PPM and IR3/IR4)
-5	89H9659	1	Power Supply 200V AC (IR1/IR2, IS1, ID1/ID2 only)
-6	53F1752	1	RB101, Relay Board
-7	45G1871	1	Breaker, Circuit (1) 200V (All except 324 PPM and IR3/IR4)
-7	11L5197	1	Breaker, Circuit (1) 200V (324 PPM and IR3/IR4)
-9	45G1872	1	Breaker, Circuit (2) 200V
-10	45G1873	1	Breaker, Circuit (3) 200V
-11	45G1859	1	Card Asm, SQ081 (310 PPM)
-11	89H9661	1	Card Asm, SQ082 (480/600 DPI, IS1, ID1/ID2, and 324 PPM only)
-12	45G1868	1	Card, (SR081) (AC Supply)
-13	45G1891	2	Relay, (1) 200V
-14	45G1892	1	Relay, (2) 200V
-16	45G1844	1	Power Supply DC1
-17	45G1843	1	Power Supply DC2
-18	04H0210	1	Fuse
-19	88F3386	1	Filter, Power Supply
-20	88F3387	1	Filter Asm, Power Supply

Assembly 36: AC Power Supply 400V



a10pc004

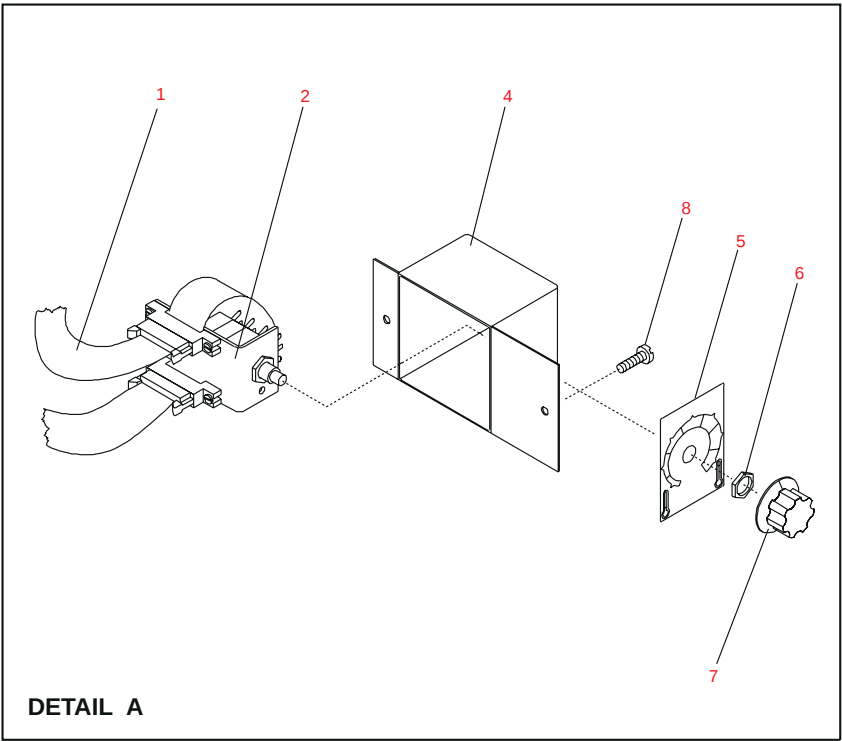
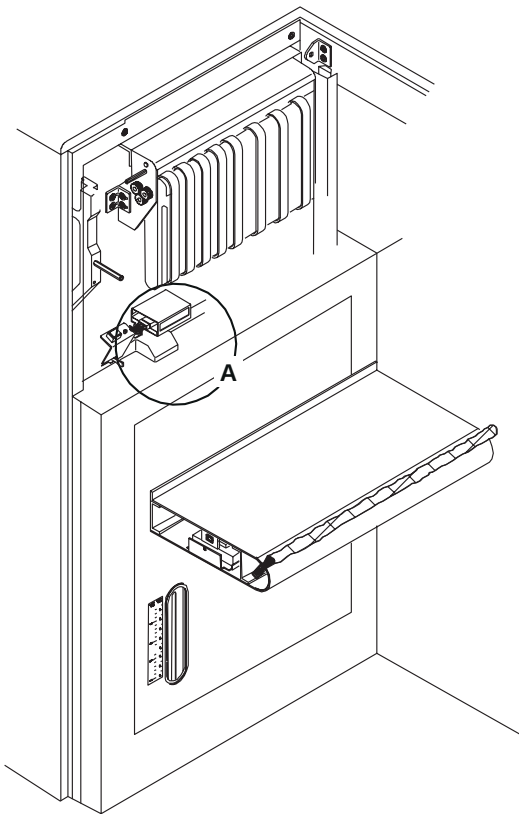
Asm- Index	Part Number	Units	Description
36-		NP	AC Power Supply 400V
-1	45G1876	1	Fan (2) Asm
-3	53F1764	1	Relay, (K505) 200V/400V
-4	45G1875	1	Fan (1) Asm
-5	45G1870	1	Power Supply (400V), AC (310 PPM)
-5	89H9660	1	Power Supply (400V), AC (IR1/IR2, IS1, ID1/ID2 only)
-5	90H1752	1	Power Supply (400V), AC (324 PPM and IR3/IR4 only)
-6	53F1752	1	RB101, Relay Board
-7	45G1873	1	Breaker, Circuit (CB504) 400V
-8	53F1761	1	Breaker, Circuit (CB503) 400V
-9	45G1874	1	Breaker, Circuit (CB501) 400V
-10	45G1859	1	Card Asm, SQ081 (310 PPM)
-10	89H9661	1	Card Asm, SQ082 (480/600 DPI, IS1, ID1/ID2, and 324 PPM only)
-11	45G1868	1	Card, SR081 (AC Power Supply)
-12	45G1892	3	Relay, (K501-503) 400V
-14	45G1844	1	Power Supply DC1
-15	45G1843	1	Power Supply DC2
-16	04H0210	1	Fuse
-17	88F3386	1	Filter, Power Supply
-18	88F3387	1	Filter Asm, Power Supply

Assembly 37: No Assembly 37 for this Printer

Assembly 37: (continued)

Asm- Index	Part Number	Units	Description
37-			Not Used

Assembly 38: Preheat Platen Control



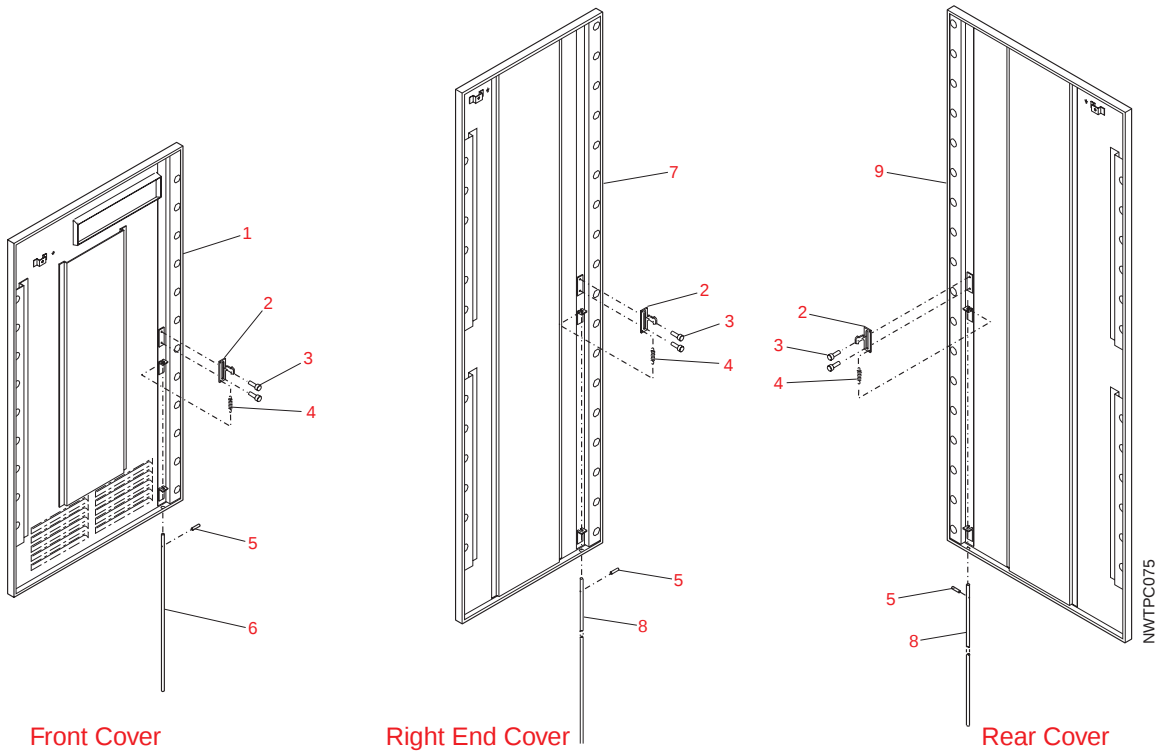
Assembly 38: (continued)

Asm- Index	Part Number	Units	Description
38-		NP	Preheat Platen Control (Sheet 1 of 1)
-1	57G6633	1	Cable, Preheat
-2	09G7012	1	Preheat Potentiometer Asm
-4	88F3699	1	Enclosure
-5	88F3700	1	Label
-6	06F7017	1	Nut
-7	88F3710	1	Knob
-8	1621190	2	Screw M4 X 8

Assembly 39: No Assembly 39 for this Printer

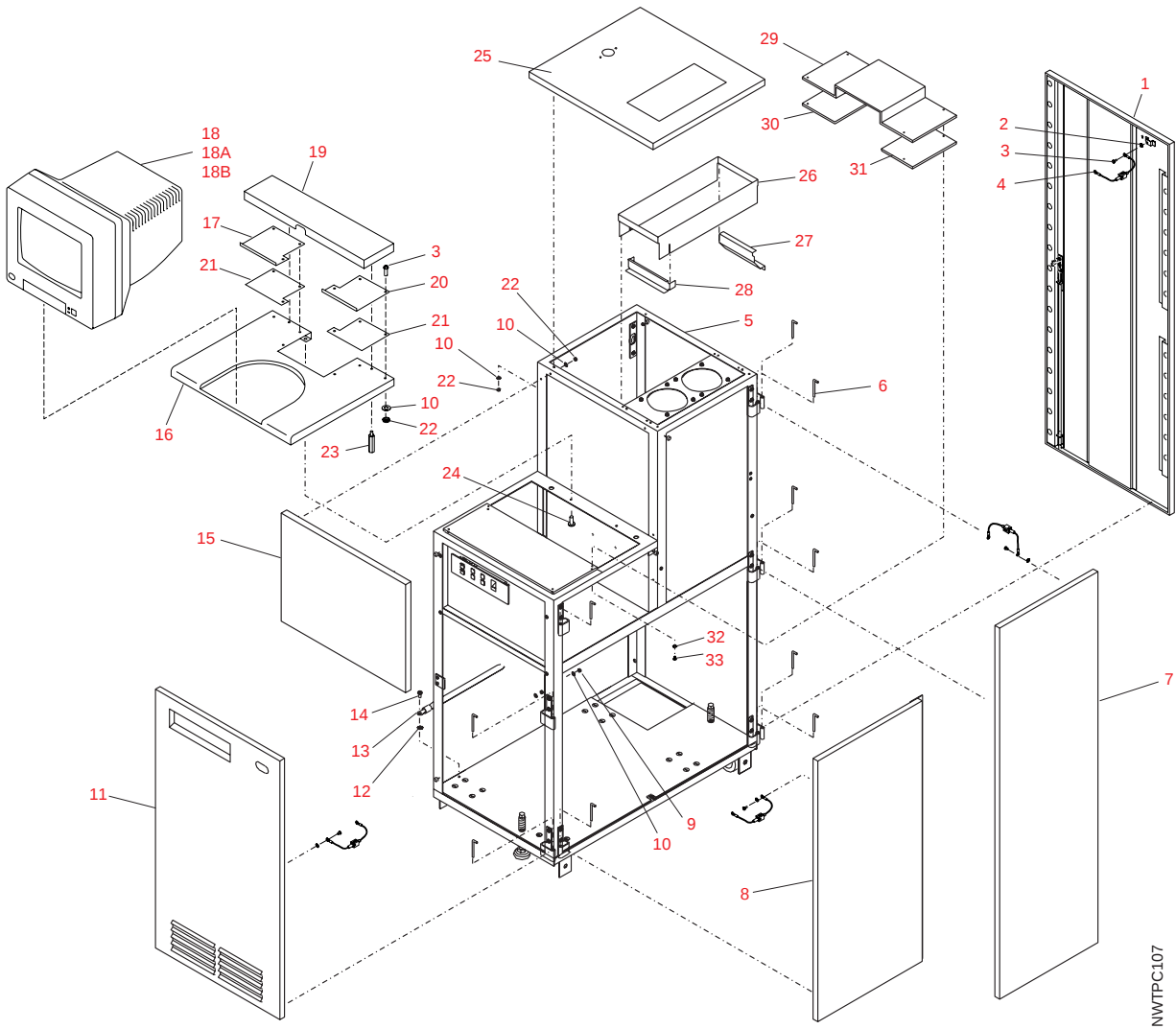
Asm- Index	Part Number	Units	Description
39-			Not Used

Assembly 40: Control Unit Covers

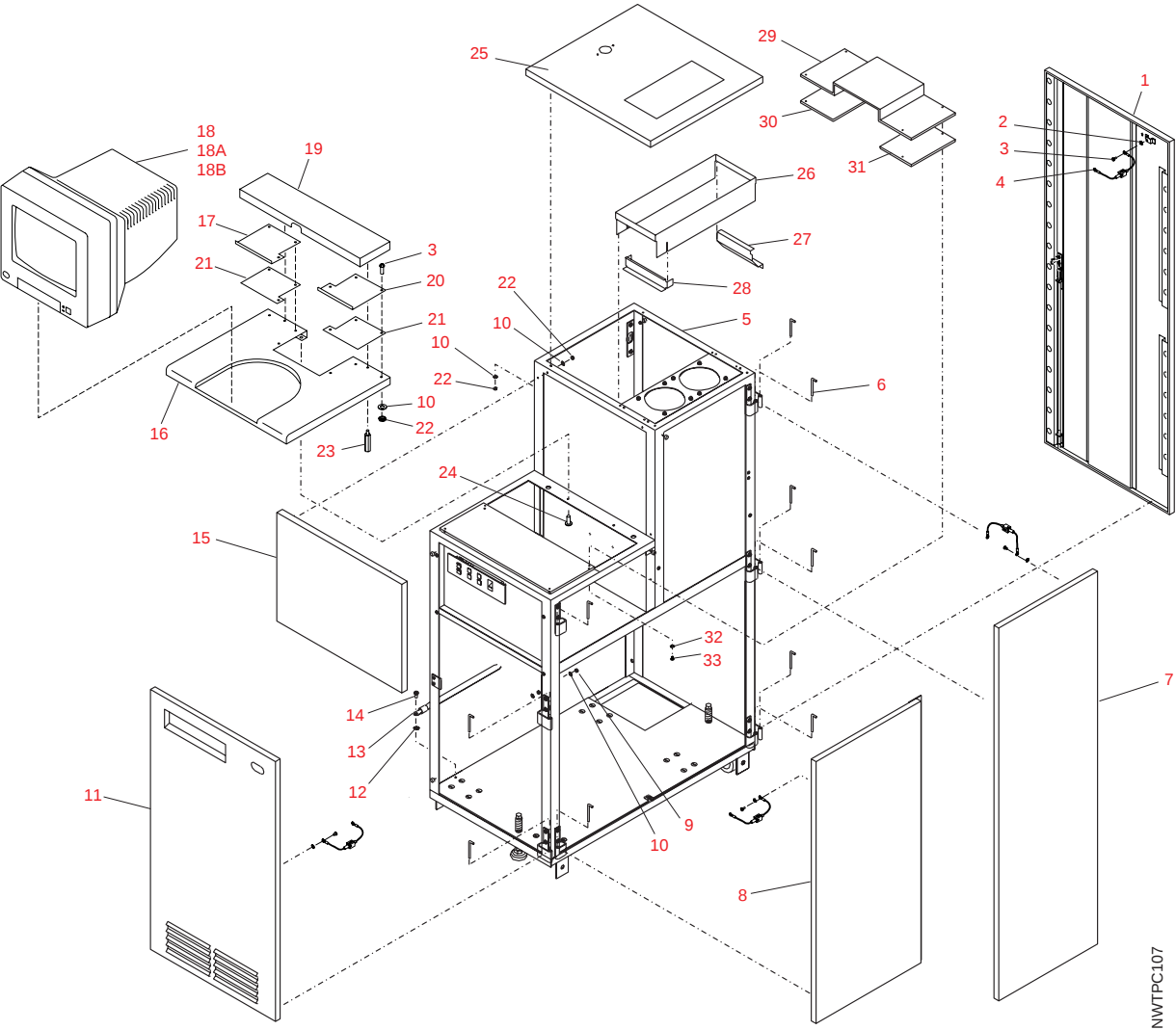


Asm- Index	Part Number	Units	Description
40-		NP	Control Unit Covers
-	30H6873	1	Cover Front Asm (All except IR3/IR4)
-	63H6574	1	Cover Front Asm (IR3/IR4 only)
-1C	30H6872	1	Cover, Front (All except IR3/IR4)
-1C	63H6575	1	Cover, Front (IR3/IR4 only)
-2C	30H2989	2	Latch, Bracket
-3C	53F1667	2	Screw, Shoulder
-4C	53F1609	1	Spring
-5C	1693629	1	Pin
-6C	30H6882	1	Rod (All except IR3/IR4)
-6C	11L6063	1	Rod (IR3/IR4 only)
-	30H6877	1	Cover, End Asm
-7C	30H6876	1	Cover, End
-8C	30H6831	1	Rod
-	30H6875	1	Cover, Rear Asm
-9C	30H6874	1	Cover, Rear

Assembly 41: Control Unit Covers and CRT



Asm- Index	Part Number	Units	Description
41-		NP	Control Unit Covers and CRT (Sheet 1 of 2)
-			
-1A	30H6875	1	Cover Asm, Rear (See Asm 40 for Detail)
-2A	1622346	2	Washer, Star
-3A	53F1665	4	Screw
-4A	81X0295	3	Cable, Ground
-5A		NP	
-6A	53F1607	10	Pin, Cover Hinge
-7A	30H6877	1	Cover Asm, Right End Rear (See Asm 40 for Detail)
-8A	30H6878	1	Cover, Right End Front
-9A	1622393	1	Nut
-10A	1622304	3	Washer
-11A	30H6873	1	Cover Asm, Front (See Asm 40 for Detail)
-12A	1622348	1	Washer, Star
-13A	45G2091	1	Cable, Ground
-14A	1621862	1	Screw, M6 X 10
-15A	30H6880	1	Cover, Top Middle
-16A	30H2885	1	Shelf, (For CU with the CRT)
-16A	30H6520	1	Shelf, (For CU without the CRT)
-16A	90H2665	1	Shelf, (Required for CRT PN 90H1744)
-17A	30H2967	1	Mount, Cover
-18	96H3126	1	Monitor (Display/Touch Screen) 6542-G41T, World Trade (Southern Hemisphere-White)
-18A	90H1744	1	Monitor (Display/Touch Screen) G52, (Black-With shelf PN 90H2665)
-18B	90H2678	1	Monitor (Display/Touch Screen) G52 (White-Northern Hemisphere)
-19A	30H2962	1	Cover, Cable
-20A	30H2968	1	Mount, Cover
-21A	30H2919	1	Plate, Cover Mount
-22A	1622403	8	Nut
-23A	30H6521	2	Stud
-24A	53F1663	2	Screw, M5 X 8

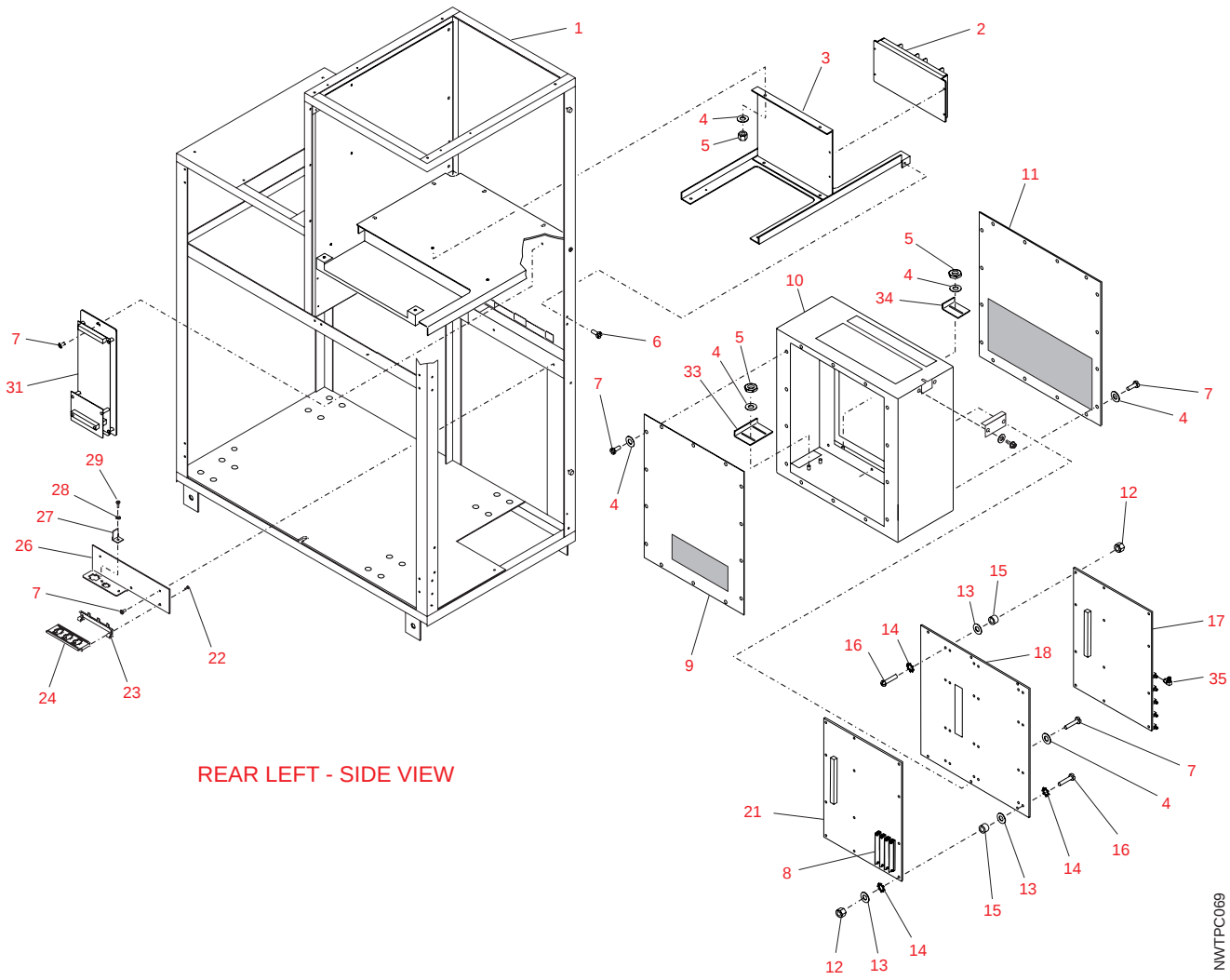


NWTPC107

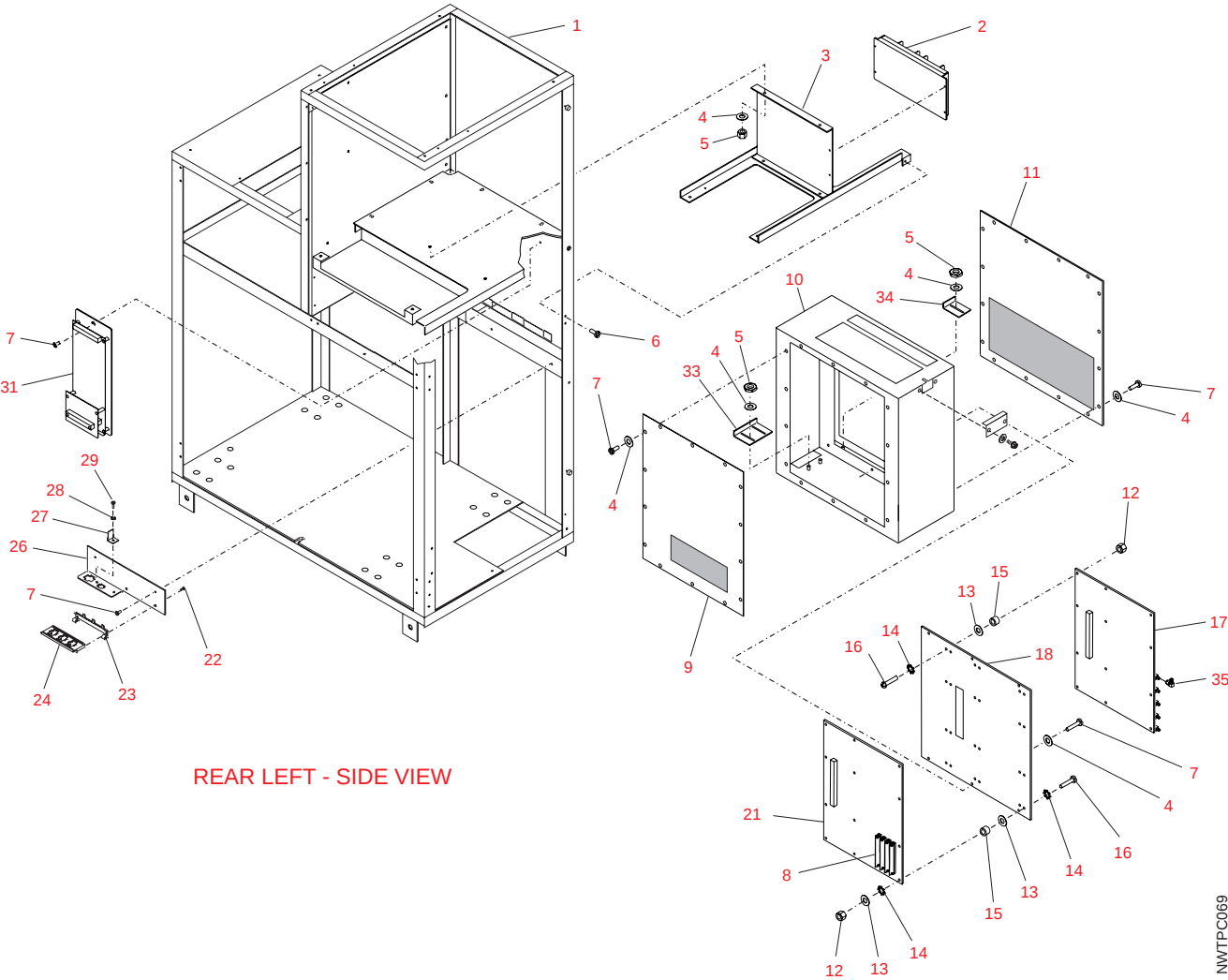
Assembly 41: (continued)

Asm- Index	Part Number	Units	Description
41-	30H6879	NP	Control Unit Covers and CRT (Sheet 2 of 2)
-25A		1	Cover, Top Rear
-26		NP	Deflector, air
-27A		NP	Bracket, rear deflector
-28A		NP	Bracket, front deflector
-29A		NP	Bracket, shelf support
-30A		NP	Spacer, left support
-31A		NP	Spacer, right support

Assembly 42: Control Unit Service Access Covers



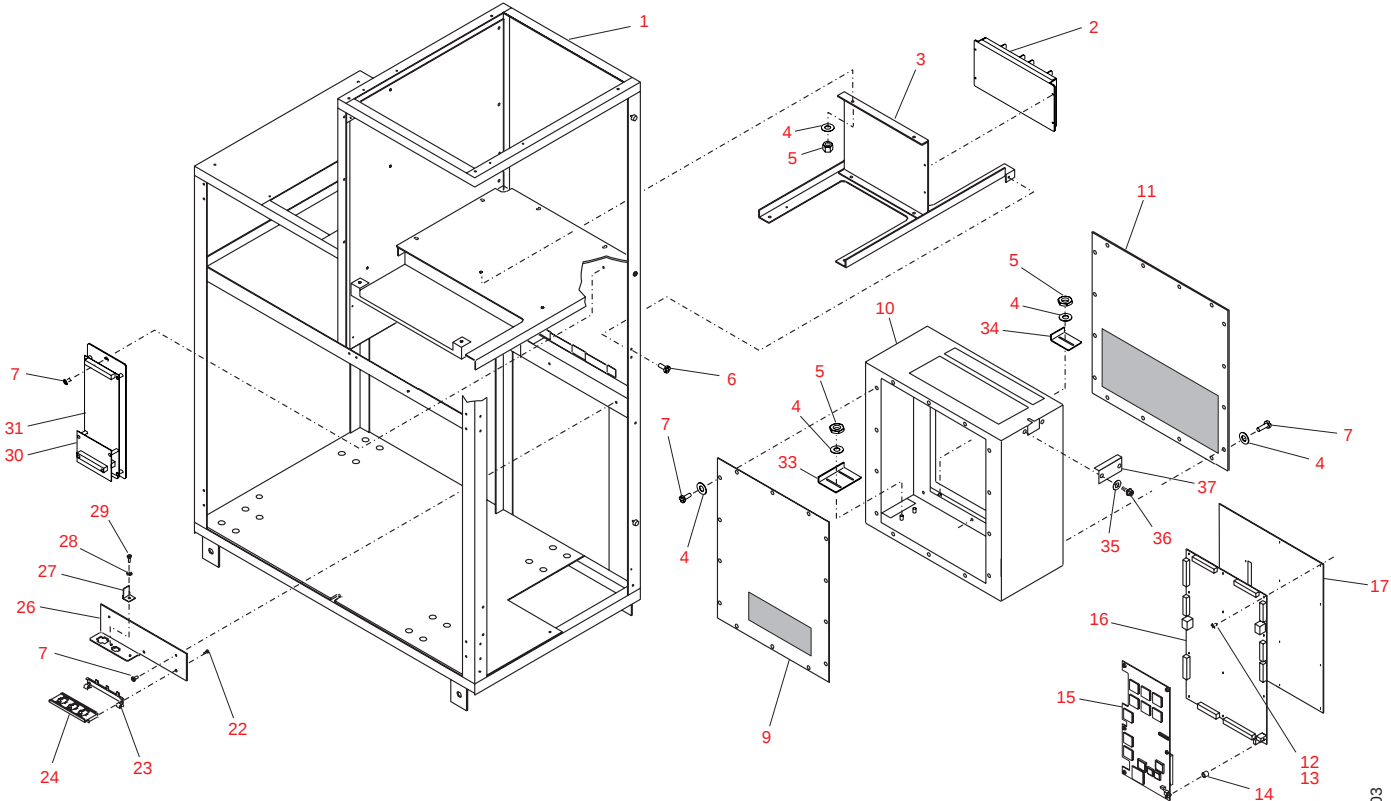
Asm- Index	Part Number	Units	Description
42-			Control Unit Service Access Covers, MIC Card, and PQE Card (Sheet 1 of 6)
-			<i>IR1/2 and IR3/4 Models only</i>
-1A		NP	
-2A	25F9401	1	Tailgate
-3A		NP	
-4A	1622304	35	Washer
-5A	1622403	3	Nut
-6A	30H3100	10	Screw, M5 X 10
-7A	53F1665	38	Screw, M4 X 8
-8A	30H6702	4	Memory Card (IR1/IR2)
-8A	90H2627	2	Memory Card (IR3/IR4)
-9A		NP	
-10A		NP	
-11A		NP	
-12A	89H9835	24	Nut
-13A	1622303	24	Washer, Flat
-14A	0338169	24	Washer, Star
-15A	30H2817	24	Standoff
-16A	0438551	24	Screw
-17A	90H2539	1	Card, PQE (IR1/IR2)
-17A	02N6400	1	Card, PQE (IR3/IR4)
-18A	30H6782	1	Plate, Mounting
-21A	90H1150	1	Card, MIC (IR1/IR2)
-21A	89H9831	1	Card, MIC (IR3/IR4)
-22A	53F1663	2	Screw
-23A	4586927	1	Spring
-24A	85X6837	1	Retainer, Remote BUS TAG



REAR LEFT - SIDE VIEW

NWTPC069

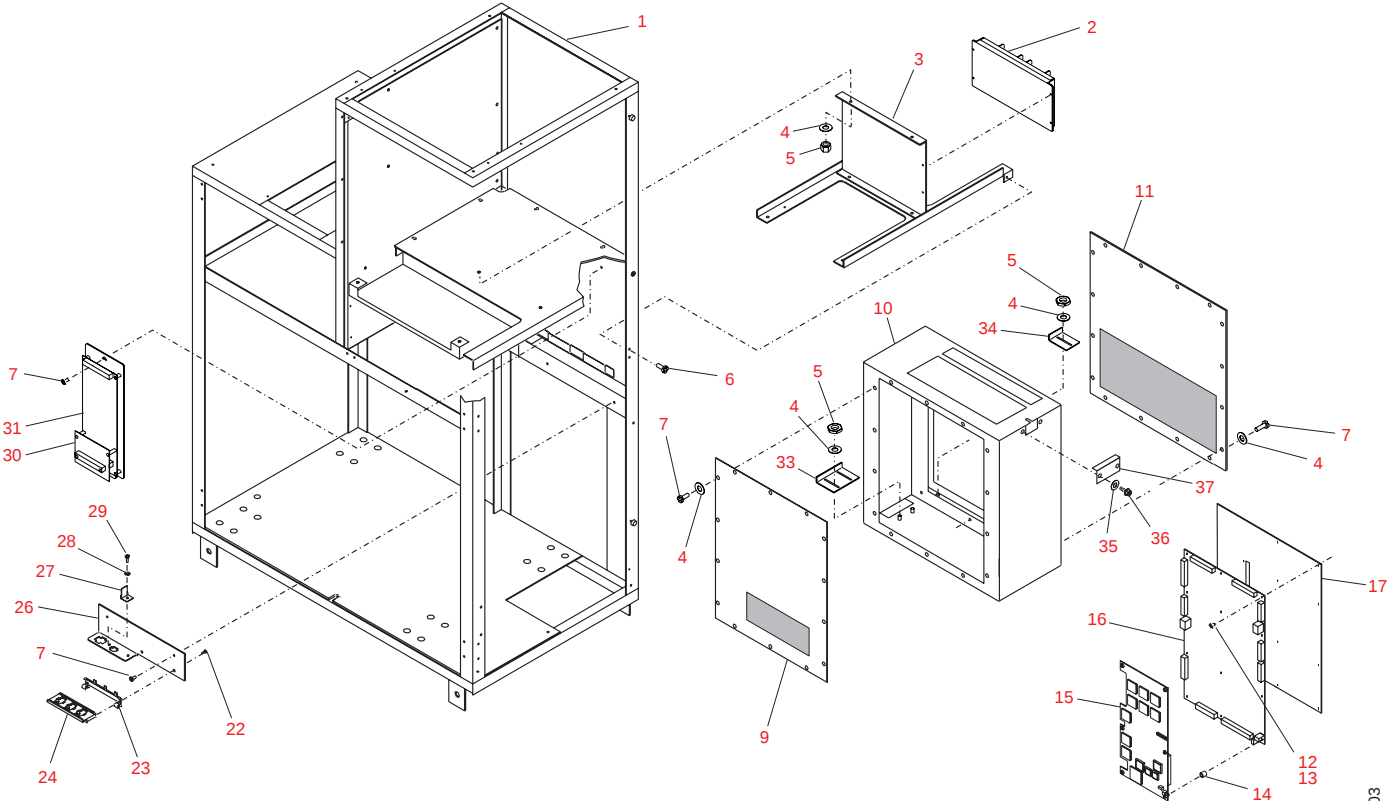
Asm- Index	Part Number	Units	Description
42-			Control Unit Service Access Covers, MIC Card, and PQE Card (Sheet 2 of 6)
-25A		NP	
-26A	30H6837	1	Bracket
-27A		NP	
-28A		NP	
-29A		NP	
-30A	45G2098	1	Card, Coupled Interface (YUCC) (Coupled to CGIC for 4710 Feature only)
-31A	49G6111	1	Card, Common Ground Isolation (CGIC) (For 4710 feature when coupled to the YUCC; for 4720 feature when not coupled to the YUCC).(IRx Models only)
-32A		NP	
-33A	30H6798	1	Bracket, Cable
-34A	30H6799	1	Bracket, Cable
-35A	89H9762	1	Cable Adapter, 90° (Not Shown)



REAR LEFT - SIDE VIEW

NWTPC103

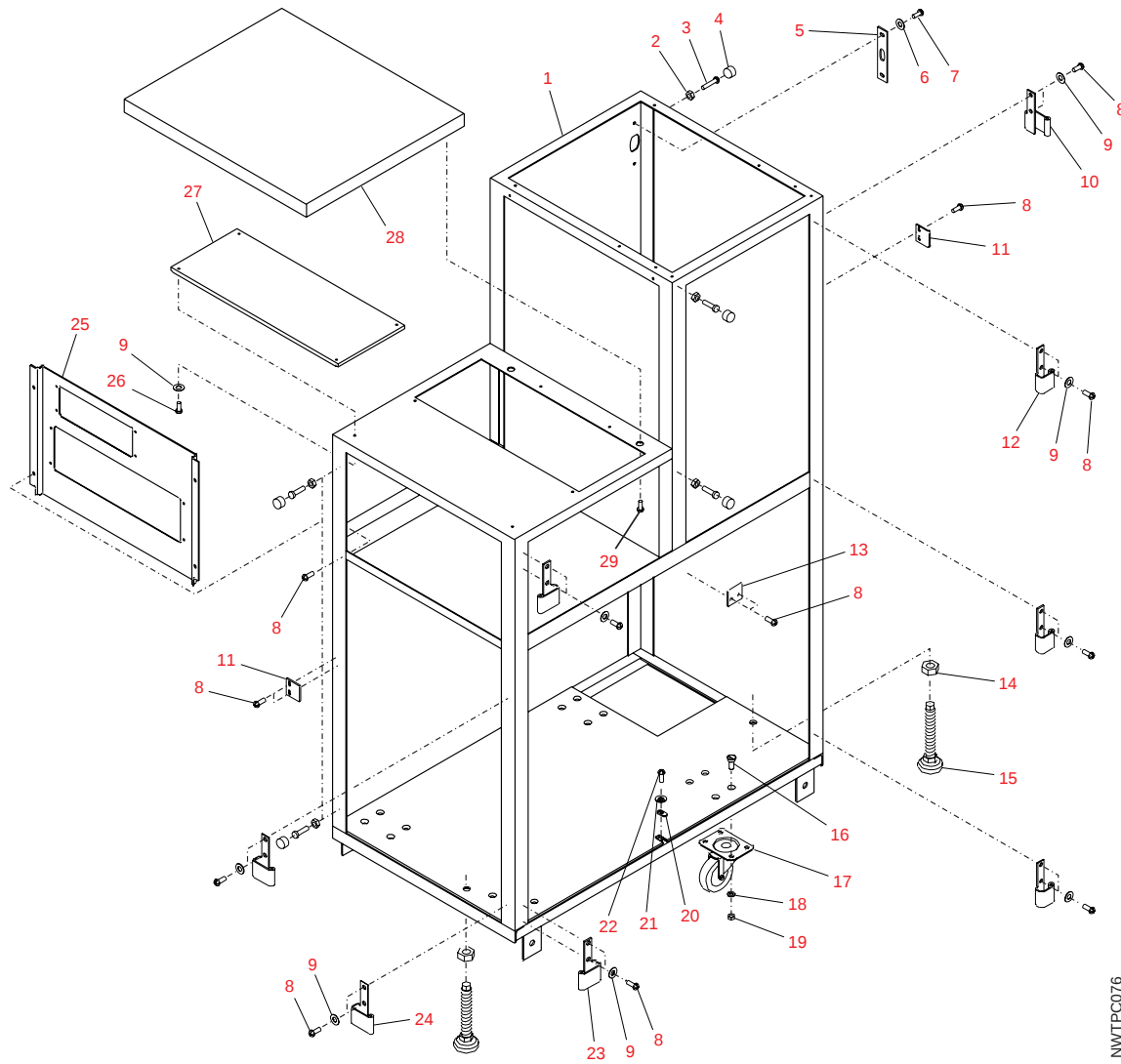
Asm- Index	Part Number	Units	Description
42-			Control Unit Service Access Covers, MIC Card, and PQE Card (Sheet 3 of 6)
-			ISx and IDx Models
-1B		NP	
-2B	25F9401	1	Tailgate
-3B		NP	
-4B	1622304	35	Washer
-5B	1622403	3	Nut
-6B	30H3100	10	Screw, M5 X 10
-7B	53F1665	38	Screw, M4 X 8
-9B		NP	
-10		NP	
-11B		NP	
-12B	53F1672	12	Screw
-13B	1622303	12	Washer, Flat
-14B	57G6482	6	Standoff
-15B	04H0760	1	Card, PQE (IS1, ID1/ID2 single-beam printhead)
-15B	24H8038	1	Card, PQE (IS1, ID1/ID2 with two-beam printhead)
-15B	04H0761	1	Card, PQE (IS2 @ 310 PPM)
-15B	11L6201	1	Card, PQE (ID3/ID4, IS2 @ 324 PPM)
-16B	90H0987	1	Card, MIC (IS1, ID1/ID2 with two-beam printhead)
-16B	04H0693	1	Card, MIC (IS1, ID1/ID2 with single-beam printhead)
-16B	90H1315	1	Card, MIC (IS2 @ 310 PPM)
-16B	11L6149	1	Card, MIC (ID3/ID4, IS2 @ 324 PPM)
-22B	53F1663	2	Screw
-23B	4586927	1	Spring
-24B	85X6837	1	Retainer, Remote BUS TAG



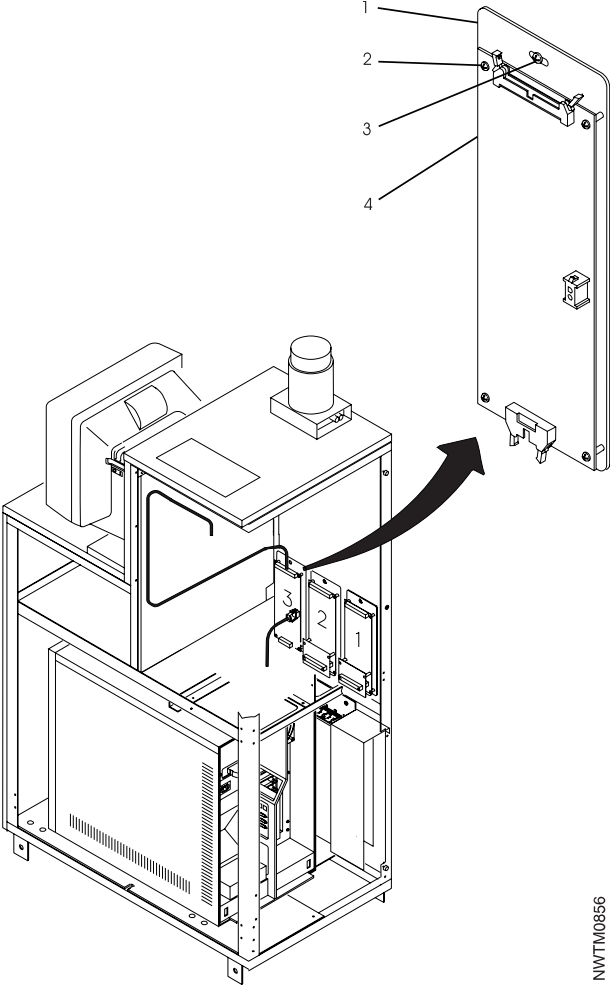
REAR LEFT - SIDE VIEW

NWTPC103

Asm- Index	Part Number	Units	Description
42–			Control Unit Service Access Covers, MIC Card, and PQE Card (Sheet 4 of 6)
–			<i>ISx and IDx Models</i>
–25B		NP	
–26B	30H6837	1	Bracket
–27B		NP	
–28B		NP	
–29B		NP	
–30B	45G2098	1	Card, Coupled Interface (YUCC) (Coupled to the CGIC for 4710 feature only)
–31B	49G6111	1	Card, Common Ground Isolation (CGIC) (For 4710 feature when coupled to the YUCC; for 4720 feature when not coupled to the YUCC).
–31B	57G6762	1	Card, CGUC (For 4710 feature only) (Stand-alone card — not coupled to the YUCC)
–32B		NP	
–33B	30H6798	1	Bracket, Cable
–34B	30H6799	1	Bracket, Cable
–35B	1622303	2	Washer, Flat
–36B	53F1665	2	Screw, M4 X 8
–37B		NP	
–38B	89H9762	1	Cable Adapter, 90° (Not Shown)

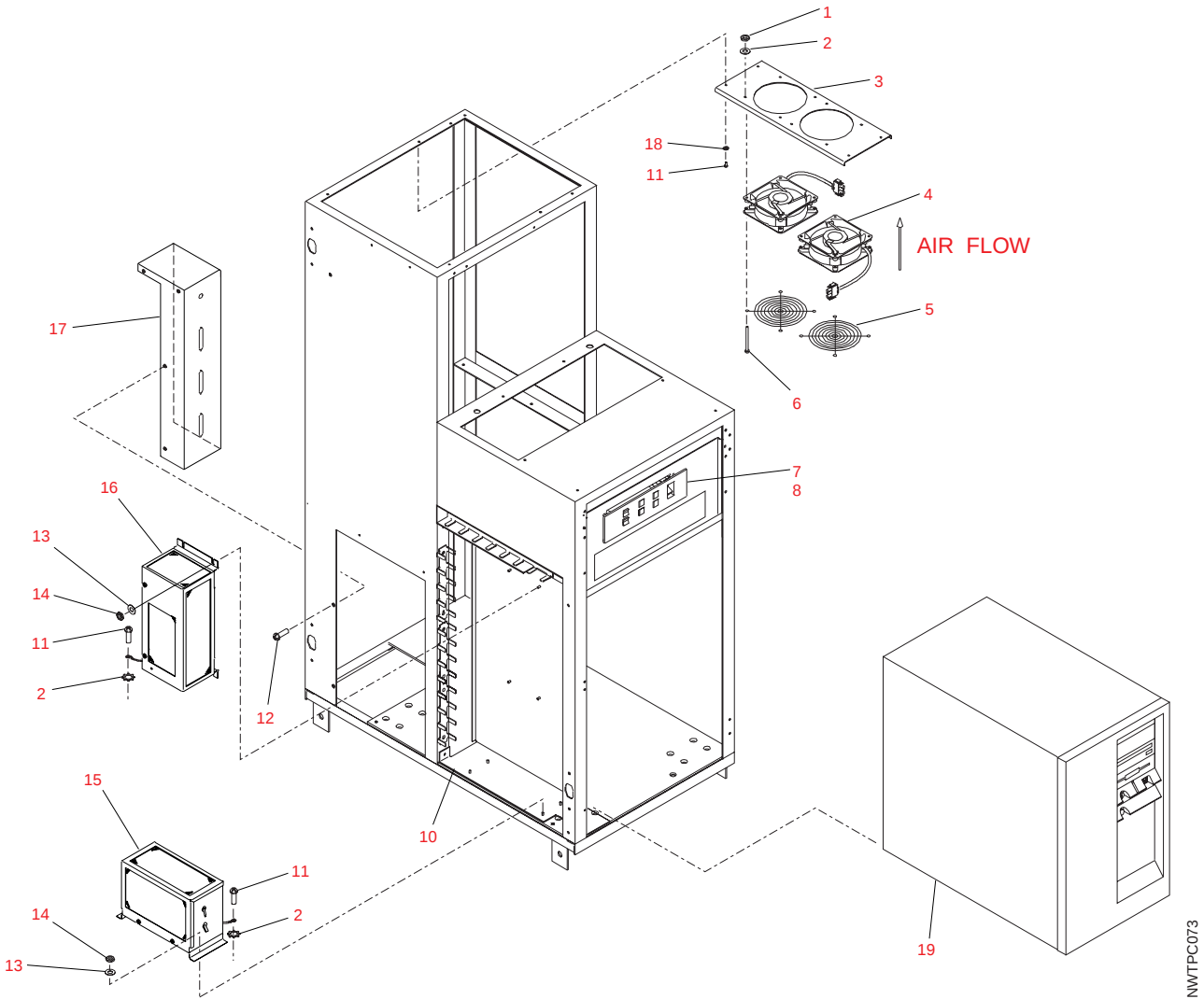


Asm- Index	Part Number	Units	Description
42-		NP	Control Unit Hardware (Sheet 5 of 6)
-1C		NP	
-2C	1622403	6	Nut
-3C	45G2064	6	Screw, M4 X 15
-4C	45G2063	6	Bumper
-5C	30H3033	3	Plate, Mounting
-6C	1622306	6	Washer
-7C	1621594	6	Screw, Hex Head M6 X 10
-8C	30H3100	26	Screw, M5 X 10
-9C	1622276	20	Washer
-10C	30H2957	3	Hinge, Rear
-11C	30H2985	1	Plate, Latch
-12C	30H2959	3	Hinge, Right Side
-13C	30H2986	1	Plate, Side Latch
-14C	1622408	2	Nut, M12
-15C	53F1678	2	Screw, Jack
-16C	1621342	16	Screw, M6 X 20
-17C	81X0280	4	Caster
-18C	1622321	16	Washer
-19C	1622437	16	Nut
-20C	30H3075	1	Bracket, Door Stop
-21C	1622304	1	Washer
-22C	53F1665	1	Screw
-23C	30H2958	2	Hinge, Left Side
-24C	30H2956	2	Hinge, Front
-25C		NP	
-26C	1622276	4	Screw, M5 X 12



Asm- Index	Part Number	Units	Description
42-		NP	Control Unit Hardware (Sheet 6 of 6)
-			<i>Side 1/Side 2 Verification Hardware</i>
-1S		NP	Plate, Card Mounting, Side1/Side 2
-2S	06F0402	4	Screw, Phillips Pan Head M3x8 PP
-3S	53F1665	1	Screw, Phillips Pan Head M4x8
-4S	24H8141	1	Card, Side 1/Side 2 Verification Control (All duplex printers except ID4)
-4S	11L5278	1	Card, Side 1/Side 2 Verification Control (ID4)

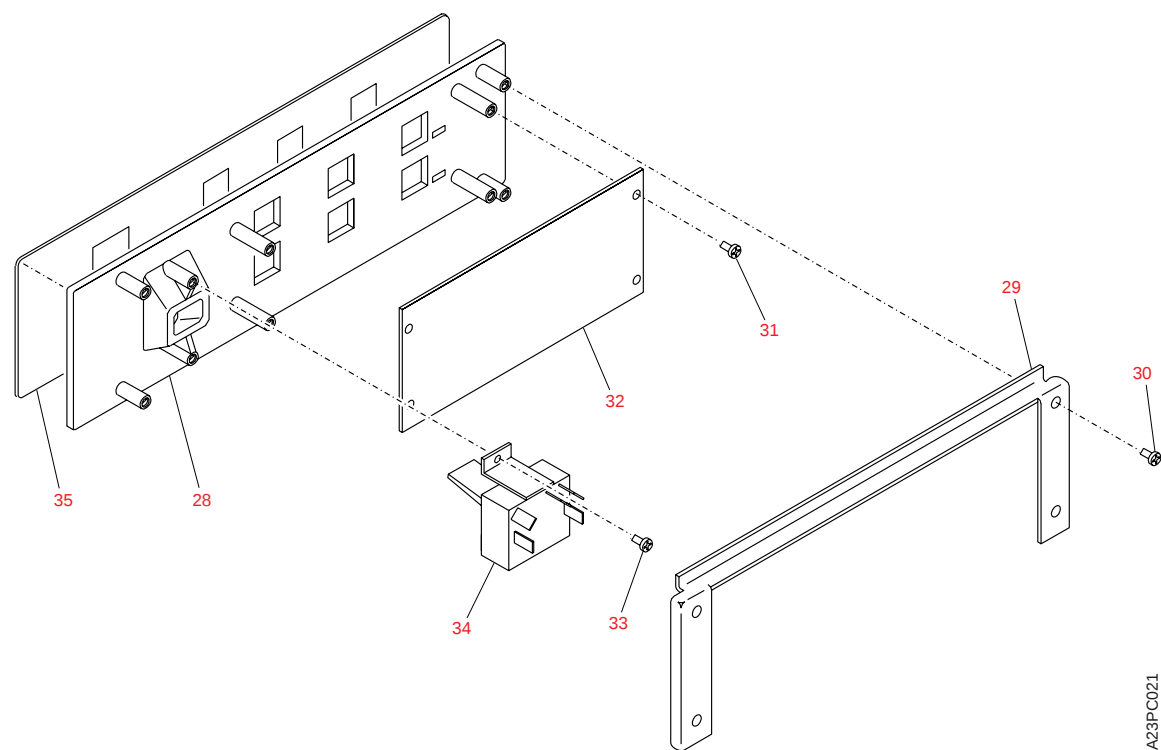
Assembly 43: Control Unit AC, DC Power Supply Fans



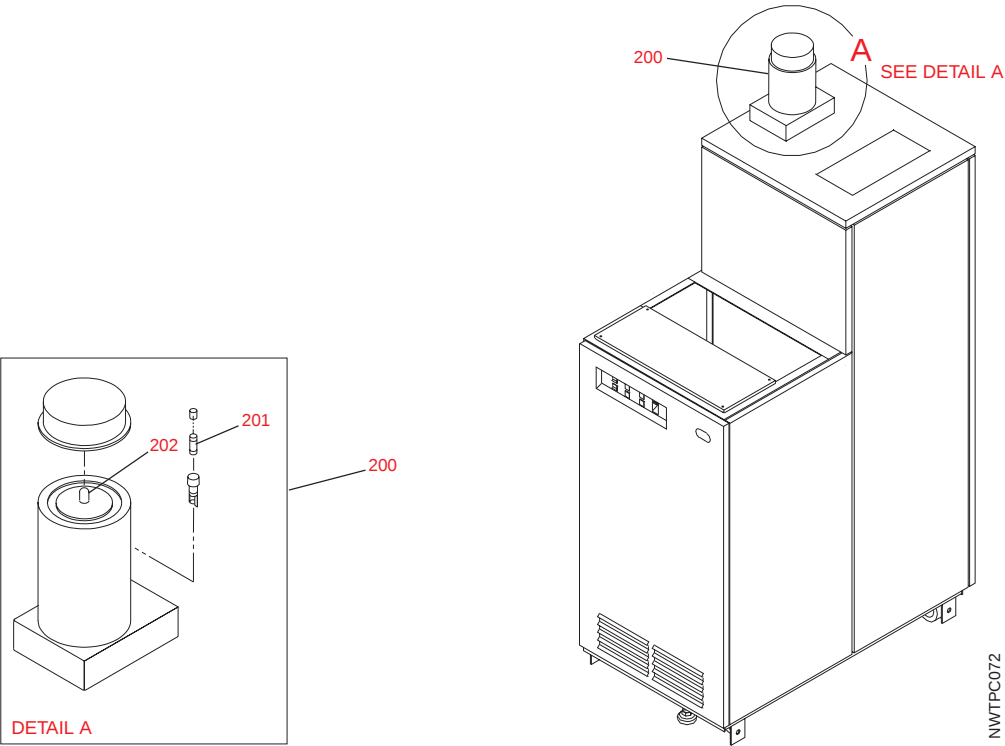
NWTPC073

Asm- Index	Part Number	Units	Description
43-		NP	Control Unit AC, DC Power Supply, and Fans
-1A	1622403	1	Nut
-2A	1622346	1	Washer
-3A		NP	
-4A	2179914	2	Fan
-5A	4511305	2	Guard
-6A	1621071	8	Screw, M4 X 60
-7A	30H3190	1	Power Control Asm
-8A	0091610	4	Screw, Mounting
-9A		NP	
-10A		NP	
-11A	53F1665	8	Screw, M4 X 8
-12A		NP	
-13A	1622305	4	Washer
-14A	1622404	1	Nut
-15A	30H6719	1	Power Supply, AC Asm
-16A	30H2868	1	Power Supply, DC Asm
-17A		NP	
-18A	1622304	1	Washer
-19A		REF	Controller

Assembly 44: Control Unit Power Control Asm, Attention Lamp



Asm- Index	Part Number	Units	Description
44-		NP	Control Unit Power Control Panel (Sheet 1 of 2)
-28	45G1751	1	Bezel
-29		NP	
-30	91610	4	Screw
-31	91610	4	Screw
-32	45G1741	1	Card, Power Control
-33	91610	2	Screw
-34	8492368	1	Switch, UEPO
-35	45G1753	1	Overlay, English
-35	45G1755	1	Overlay, French
-35	45G1757	1	Overlay, German
-35	45G1759	1	Overlay, Italian
-35	45G1761	1	Overlay, Spanish
-35	30H2974	1	Overlay, Portuguese Brazil
-35	30H6654	1	Overlay, Chinese Traditional
-35	30H6656	1	Overlay, Chinese Simplified



Assembly 44: (continued)

Asm- Index	Part Number	Units	Description
44-		NP	Control Unit Attention Lamp (Sheet 2 of 2)
-200	88F3689	1	Light, Attention Asm
-201	855251	1	Fuse, 5A
-202	2129665	1	Bulb

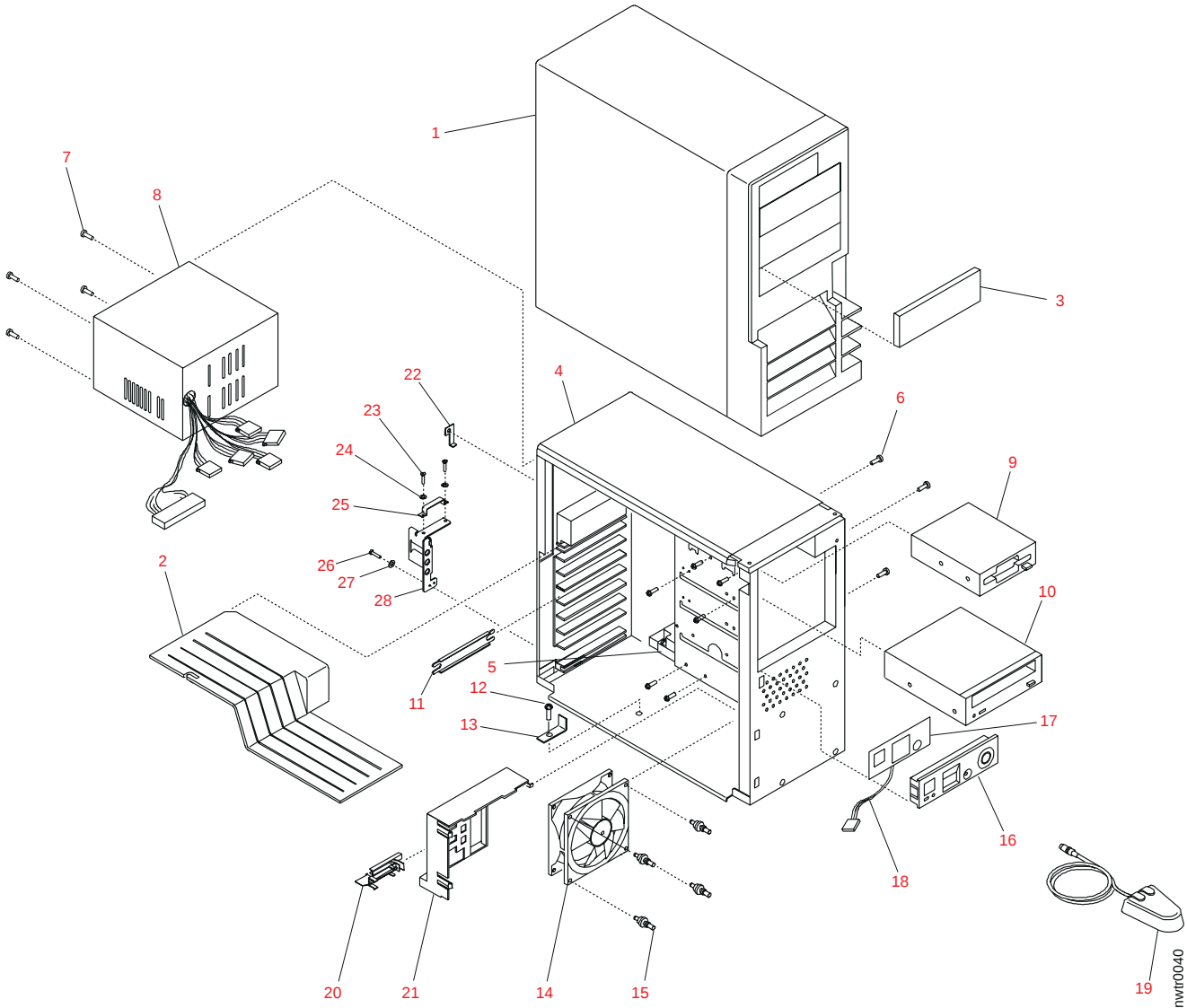
Assembly 45: No Assembly 45 for this Printer

Asm- Index	Part Number	Units	Description
45-			Not Used

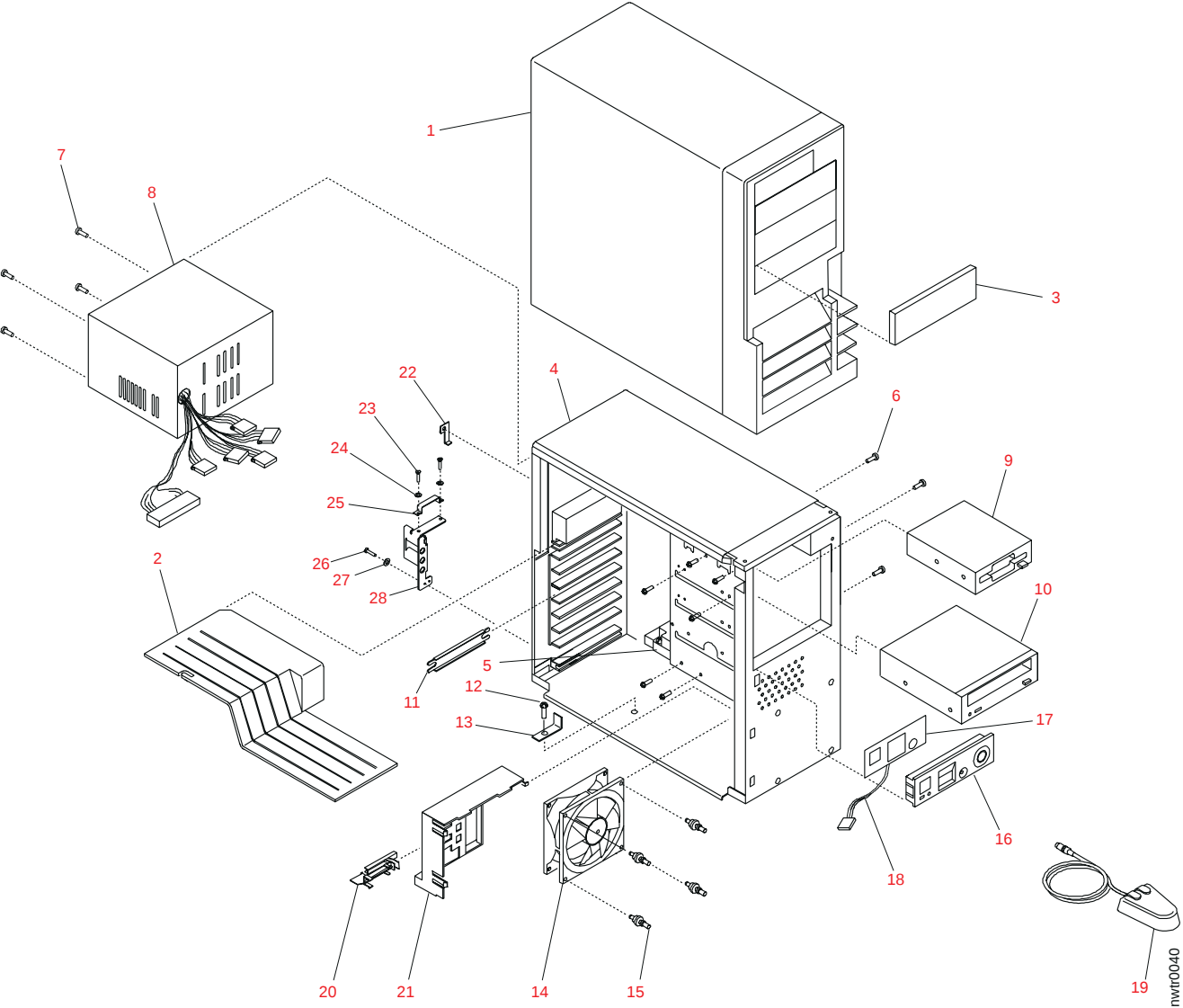
Assembly 46: No Assembly 46 for this Printer

Asm- Index	Part Number	Units	Description
46-			Not Used

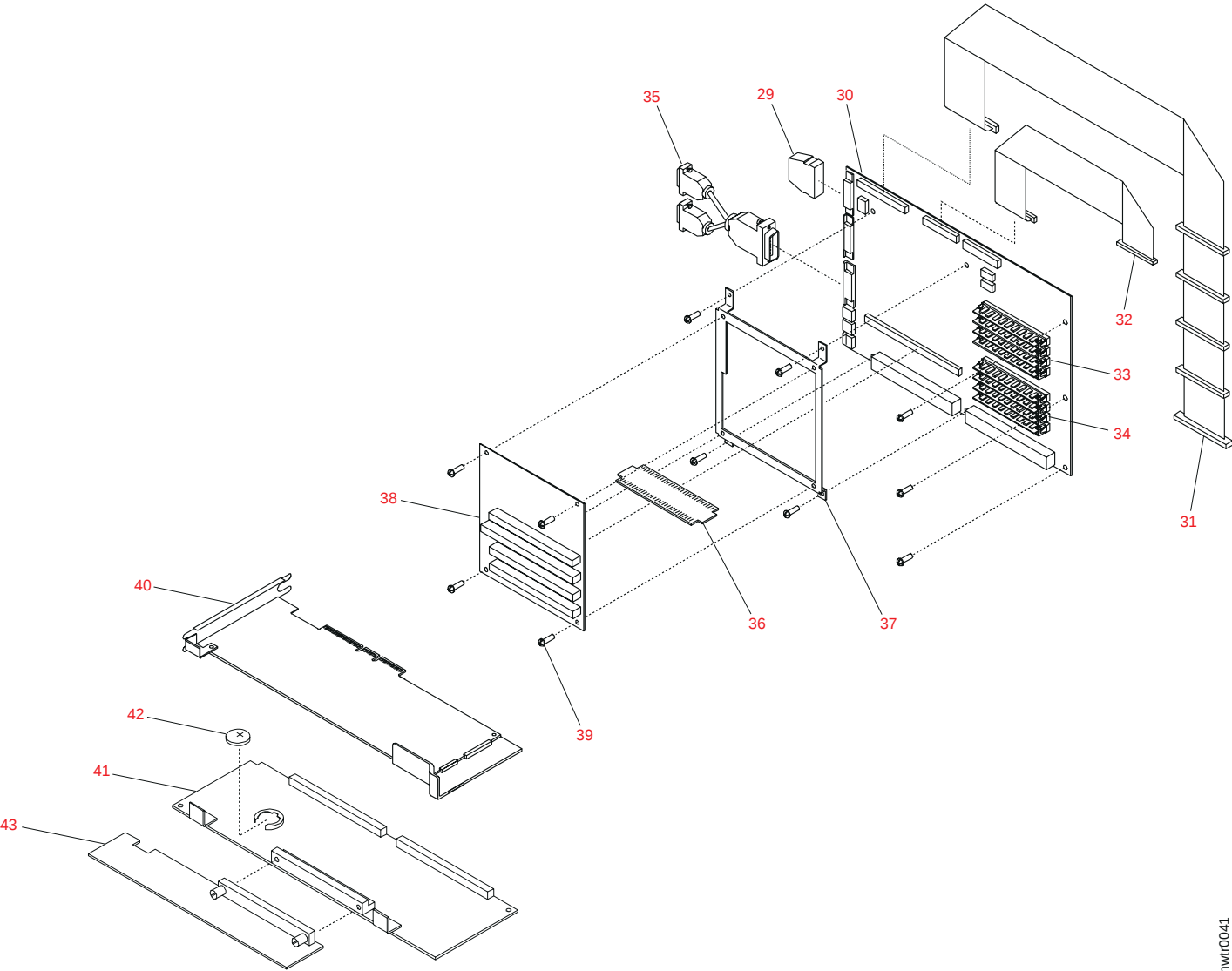
Assembly 47: Controller, 7009 Models C10, C20



Asm- Index	Part Number	Units	Description
47-		NP	Control Unit Controller, Type 7009 Model C20 (Sheet 1 of 3)
-1	65G7972	1	Cover Asm
-2	65G7970	1	Baffle, Airflow
-3	41F0636	1	Cover, Plate
-4	65G7982	1	Chassis Asm
-5		1	Drive Asm with Microcode*
-6	33G3907	9	Screw
-7	8185165	4	Screw
-8	11H8610	1	Power Supply
-9	52G3200	1	Diskette Drive, 2.88 MB 3.5 Inch Diskette
-10	65G7563	1	CD-ROM Drive
-11	6279235	6	Shield, EMI
-12	8185165	1	Screw
-13		NP	
-14	65G7989	1	Fan, Cooling, 120mm
-15	81F7977	4	Grommet
-16	65G7994	1	Panel, Operator Asm
-17	65G8005	1	Card, Operator Panel Asm
-18	65G8008	1	Cable, Operator Panel
-19	11H4878	1	Mouse
-20	40F9969	4	Spacer, Adapter Card
-21	65G7988	1	Guide, Adapter
-22		NP	



Asm- Index	Part Number	Units	Description
47-		NP	Control Unit Controller, Type 7009 Model C20 (Sheet 2 of 3)
-23		NP	
-24	1622304	2	Washer
-25	45G2109	1	Bracket, Clamp
-26		NP	
-27	1622302	2	Washer
-28	04H0697	1	Bracket
-	30H6863	1	Diskette, Microcode Pack ** * Check Hard Drive for FRU number. The FRU number on the hard Drive is required to receive the correct code. When ordering a new hard drive also order newest level of Microcode (PN 30H6863). ** No diskettes are available for levels of code v7 or higher.

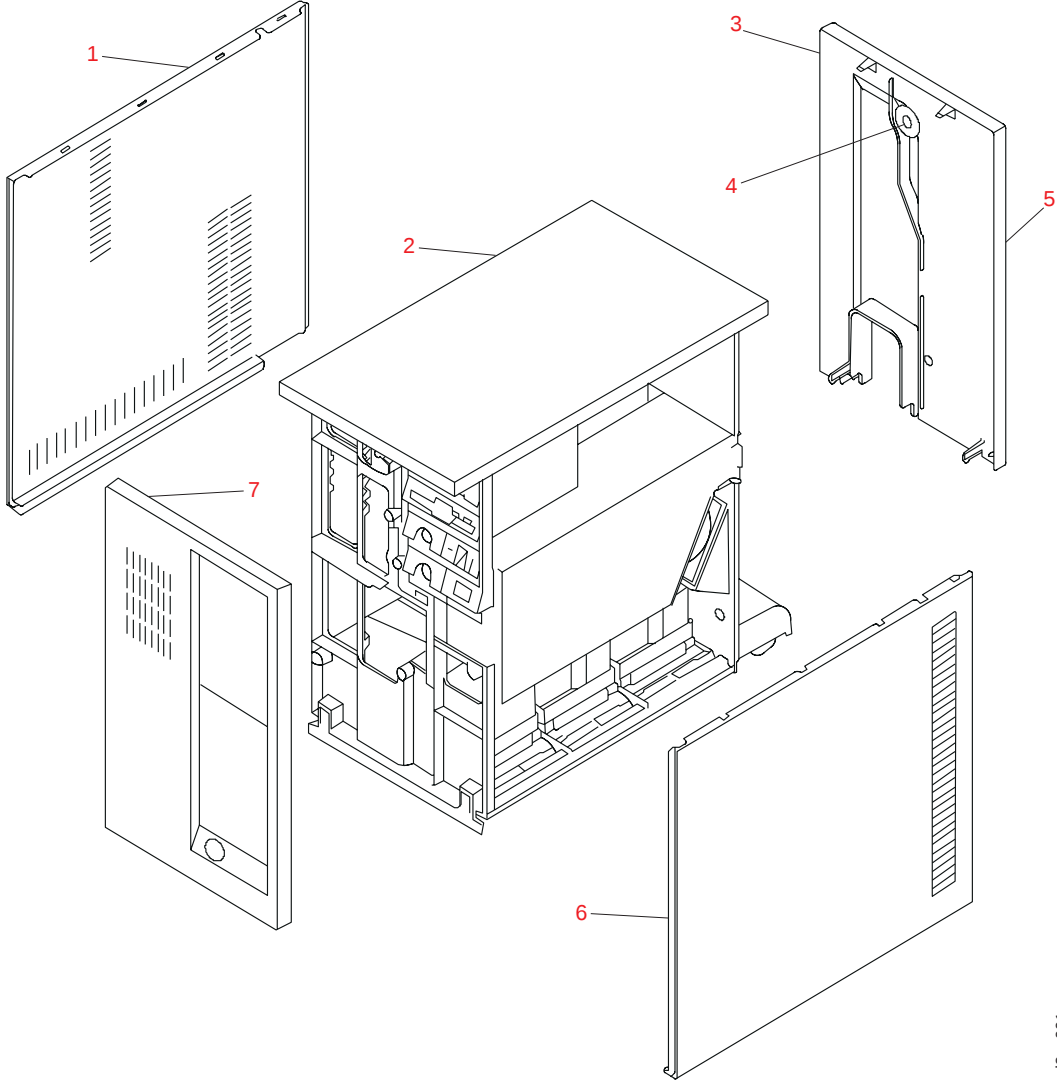


Asm- Index	Part Number	Units	Description
47-		NP	Control Unit Controller, Type 7009 Model C20 (Sheet 3 of 3)
-29	52G4259	1	Terminator, SCSI Controller
-30	65G7904	1	Planar, Controller
-31	65G8006	1	Cable, Internal SCSI with Terminator
-32	65G8007	1	Cable, Diskette
-33	8184379	4	SIMM, 16MB (Memory)
-34	51G8554	4	SIMM, 8MB (Memory) (32MB Additional Memory Feature only)
-34	8184379	4	SIMM, 16MB (Memory) (64MB Additional Memory Feature only)
-35	31F4590	1	Cable, Serial Dual-Port
-36	65G7949	1	Card, Interposer
-37	65G7999	1	Bracket, Riser Card
-38	12H0304	1	Card, Riser
-39	8185165	11	Screw
-40	11H2447	1	Card, Differential SCSI, in I/O Slot 1 (All except 310 PPM and 240/300 DPI)
-40	52G3380	1	Card, Differential Fast/Wide SCSI (310 PPM and 240/300 DPI only)
-40	31G9211	1	Card, Block Multiplexer Channel, in I/O Slots 2 and/or 4
-40	45G2066	1	Card, Display, in I/O Slot 3
-40	24H9702	1	Card, Adapter, Display, in I/O slot 3 (with microcode level v8.1x or higher)
-40	57G6657	1	Card, ESCON Channel, in I/O Slots 2 and/or 4
-40	86H2123	1	Card, Token-Ring TCP/IP, in I/O Slots 2 or 4
-40	00G3368	1	Card, Ethernet TCP/IP, in I/O Slots 2 or 4
-	43G0278	1	Transceiver, Ethernet (Twisted Pair)
-41	40H5693	1	Card, C20 Processor
-42	33F8354	1	Battery
-43	65G7929	1	Card, Feature, Cache (1MB L2)

Assembly 48: No Assembly 48 for this Printer

Asm- Index	Part Number	Units	Description
48-			Not Used

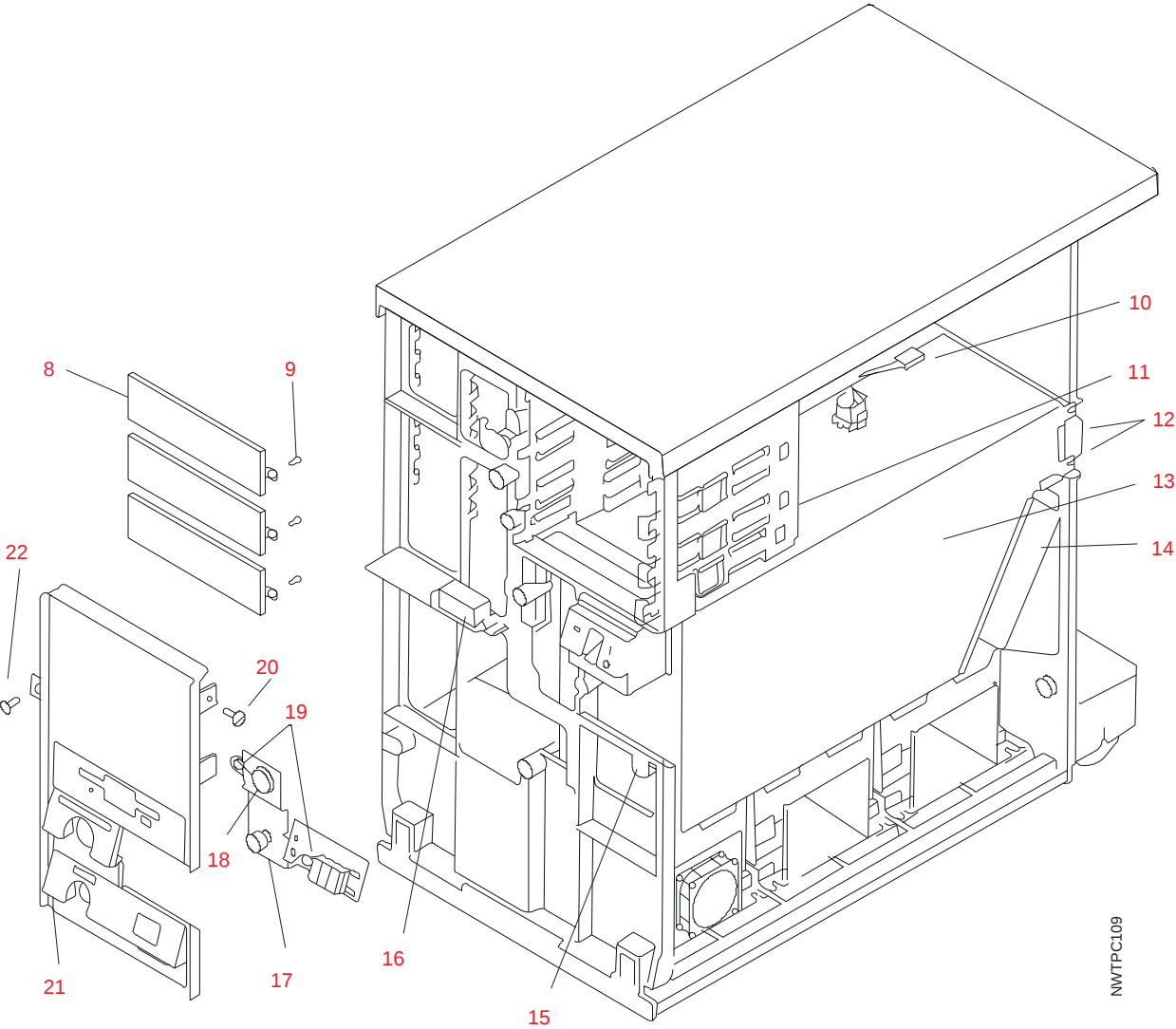
Assembly 49: Controller 7013 Model 595



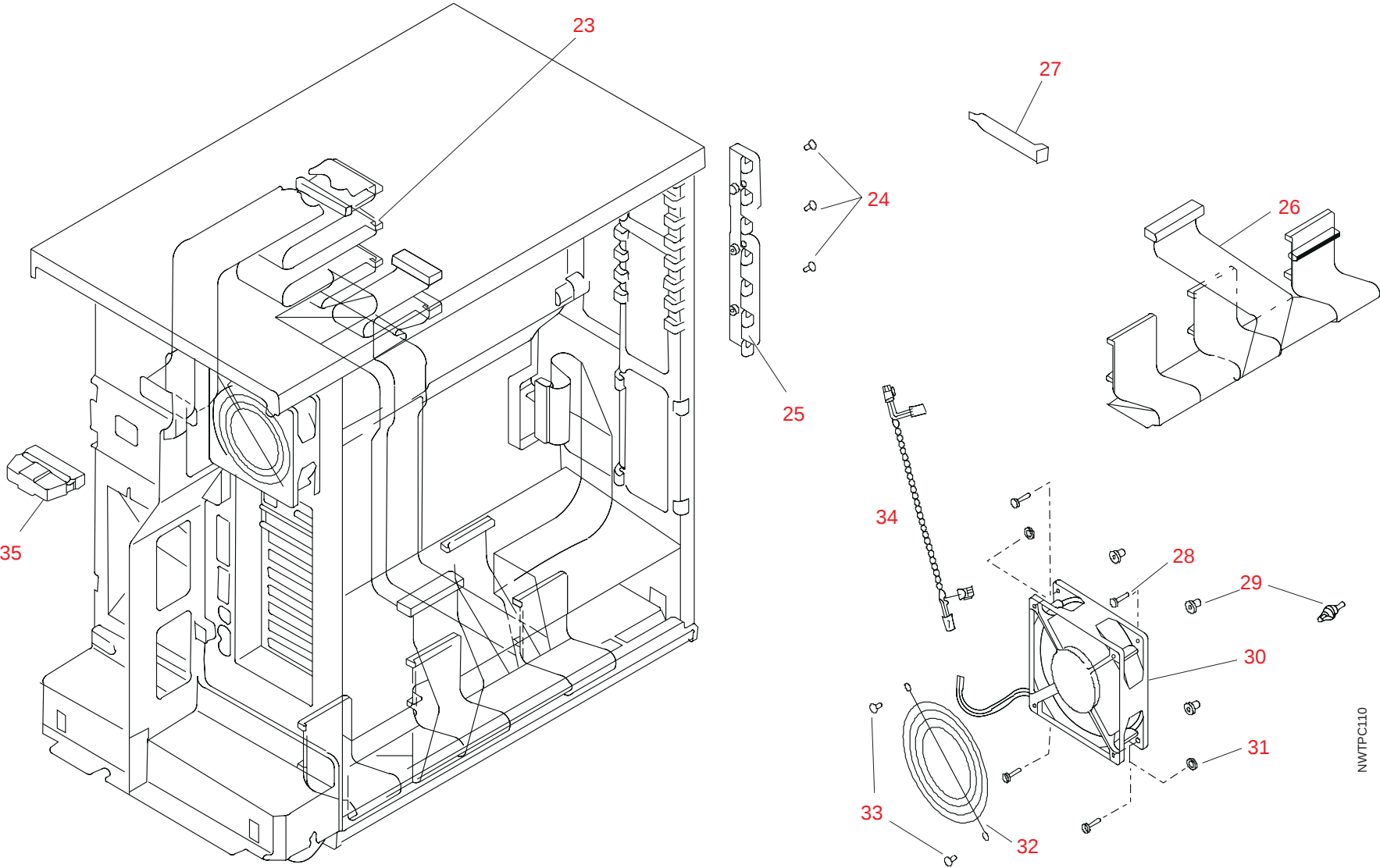
nd3pc001

Assembly 49: (continued)

Asm- Index	Part Number	Units	Description
49-		1	Controller 7013 Model 595 (Sheet 1 of 5)
-1	51G9702	1	Cover, Left side
-2	51G9701	1	Cover, Top
-3	00G3524	1	Cover, Rear
-4	51G9876	1	Keylock
-5	70F9921	1	Logo, Rear
-6	51G9703	1	Cover, Right Side
-7	51G9700	1	Cover, Front



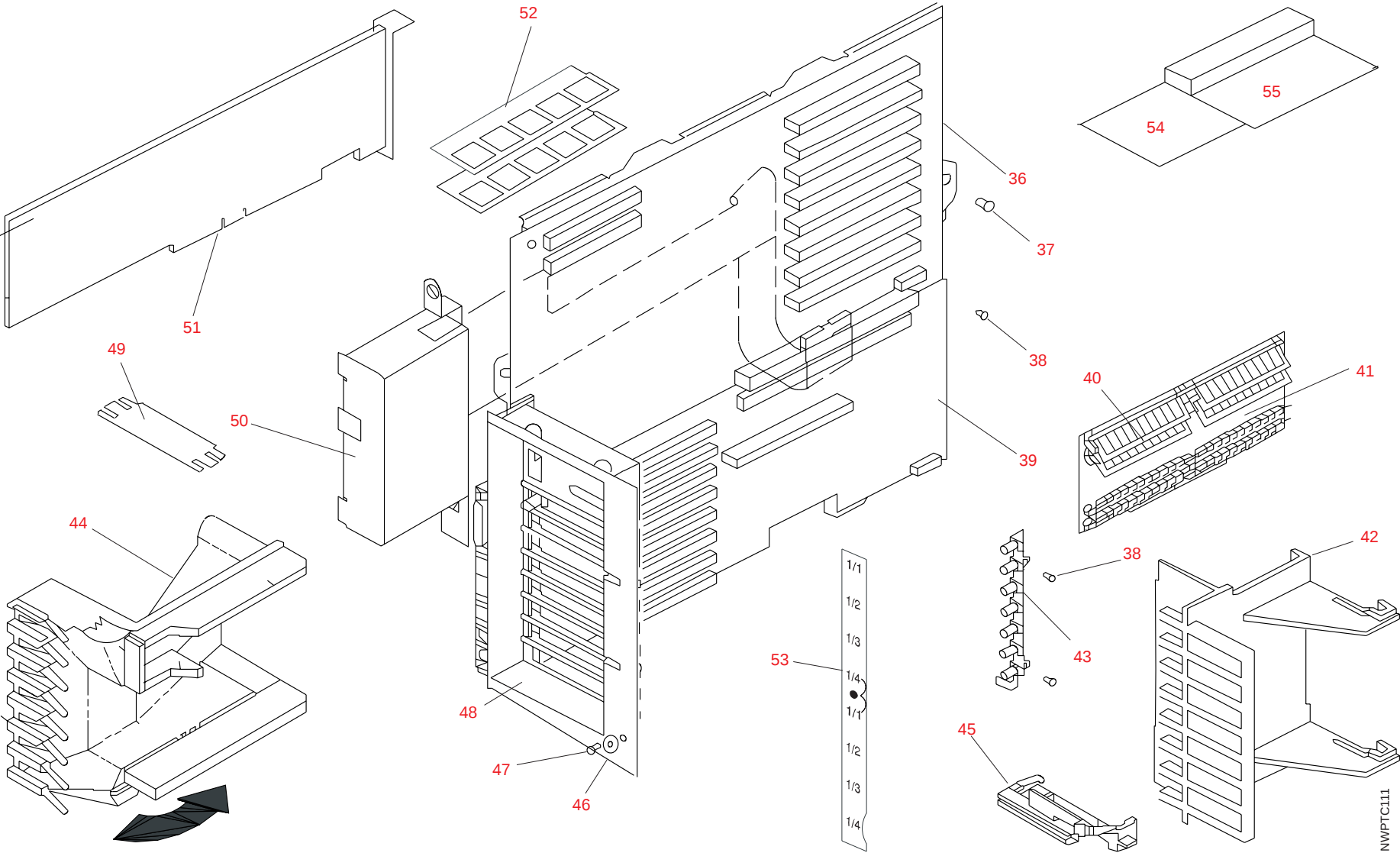
Asm- Index	Part Number	Units	Description
49-		1	Controller 7013 Model 595 (Sheet 2 of 5)
-8	41F0636	3	Bezel, Blank
-9	1621844	6	screw
-11	42F6510	1	Assembly, Cage
-11	1621211	4	Screw, Cage Assembly
-12	1622302	2	Washer, Power Supply
-13	8184794	1	Power Supply
-14	42F7434	1	Fan Assembly, Power Supply
-14	1621193	4	Screw, Fan
-14	1622346	4	Washer, Fan
-14	1622403	4	Nut, Fan
-14	2597855	4	Isolator
-15	1621217	1	Screw, Power Supply
-16	23F0168	1	Battery
-17	94F3592	1	Operator Panel and Switch Asm
-18	51G9876	1	Keylock - With Nut and Washer
-		NP	Spring, EMI (Not Shown)
-19	1621192	2	Screw, Operator Panel and Switch Asm
-19	65G1918	2	Screw, Shoulder
-19	1622346	2	Washer, Operator Panel and Switch Asm
-20	1621198	1	Screw, Bezel
-21	00G3283	1	Bezel
-22	1621211	1	Screw, Bezel



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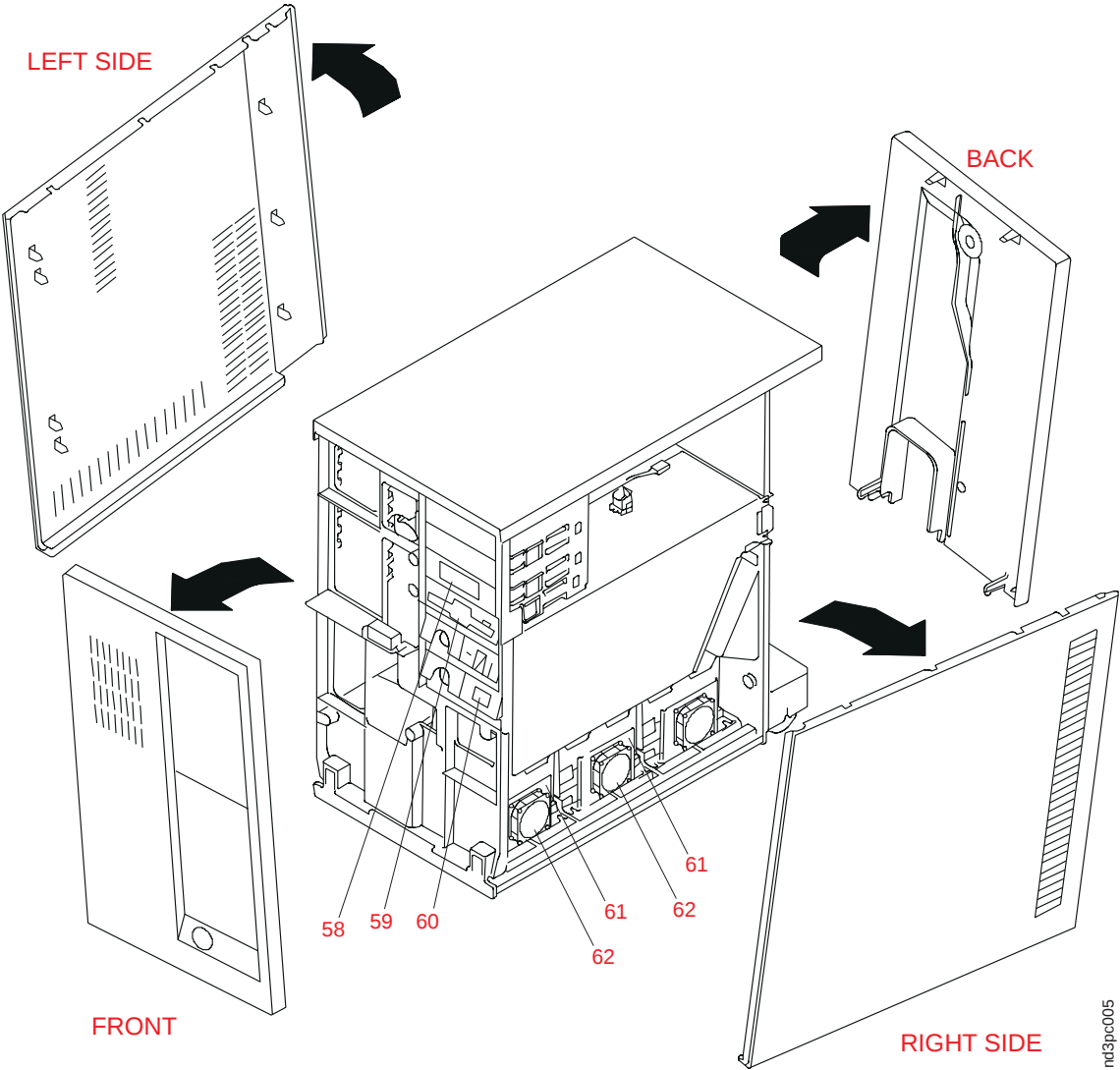
Asm- Index	Part Number	Units	Description
49-		1	Controller 7013 Model 595 (Sheet 3 of 5)
-23	39H9274	1	Cable Asm, SCSI
-24	1621173	3	Screw, M3 x 12
-25	91F1066	1	Retainer, Memory Card
-26	52G4430	1	Cable Asm, Second SCSI, 6-drop, (16 bit)
-27	6279235	5	Bracket, I/O Slots
-28	1621174	4	Screw, M3 x 16
-29	60X5703	4	Isolator, (Requires Screws)
-29	81F7977	4	Isolator, (Does Not Require Screws)
-30	22F9685	1	Fan
-31	1622403	2	Nut
-32	2546641	1	Fan Guard
-33	1621192	2	Screw, M4 x 12
-34	39H8835	1	Cable, Fan Speed Control
-35	00G2223	1	Terminator, SCSI
-	61X7052	1	Jumper, Disk Drive (Not Shown)
-	59F4088	2	Cover, Optic (Not Shown)
-	71F0902	1	Bumper (Not Shown)

Assembly 49: (continued)



NWPTC111

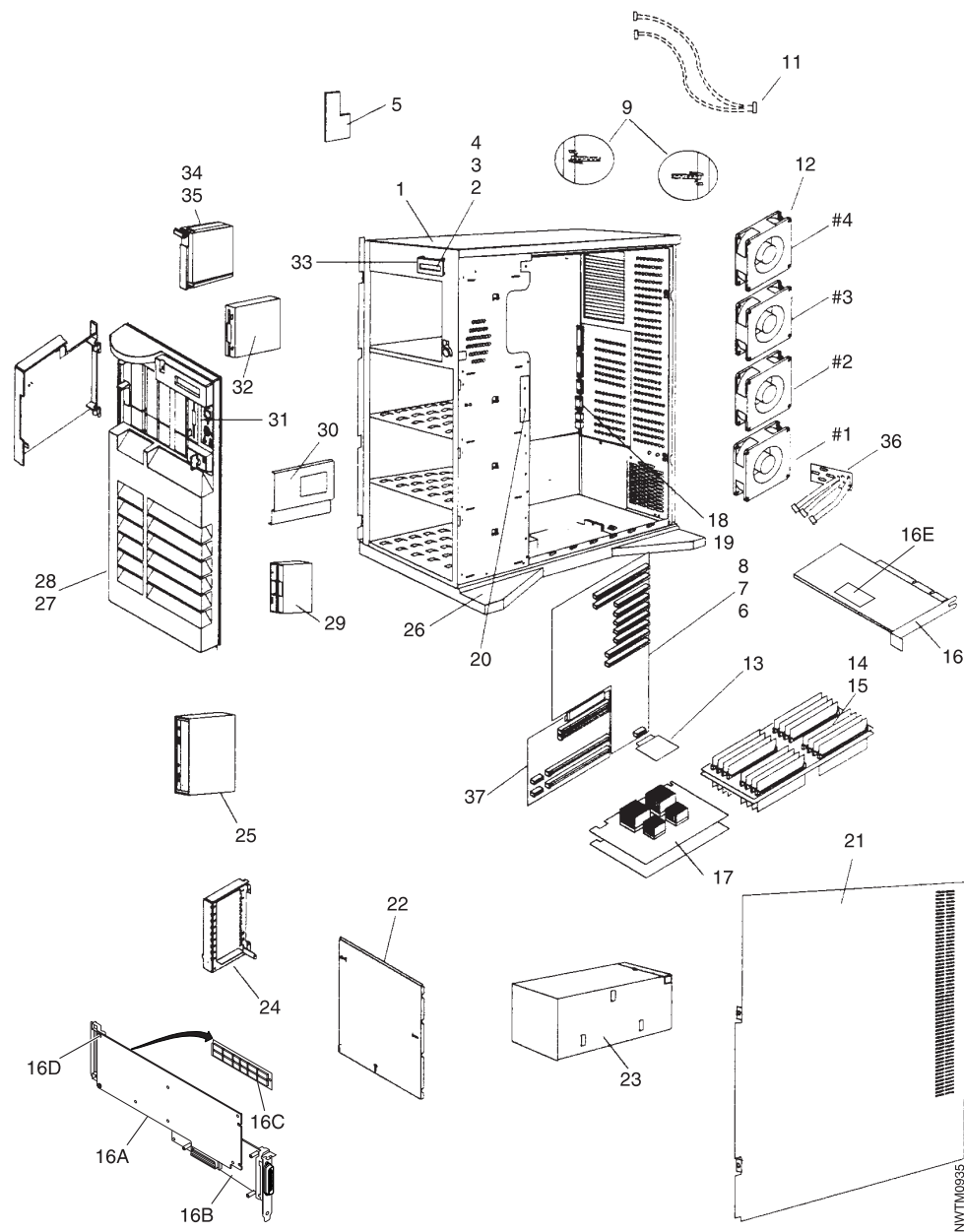
Asm- Index	Part Number	Units	Description
49-		1	Controller 7013 Model 595 (Sheet 4 of 5)
-36	39H9164	1	CPU Planar
-37	1621211	2	Screw
-38	78X8993	18	Screw
-39	40H7517	1	I/O Planar
-42	39H8925	AR	SIMM, 8MB (AR=As Required)
-40	43G1796	AR	SIMM, 16MB
-41	12H1331	2	Memory Card
-42	43G0538	1	Card Support
-43	22F9503	1	Ground Strip
-44	73H4288	1	Air Deflector
-45	59F4089	AR	Card Latch
-46	1622305	5	Washer
-47	1621192	5	Screw
-48	51G9869	1	Bulkhead
-49	59F2977	1	Cable Support
-50	8184811	1	I/O Flex Circuit
-51	86H2123	1	Card, Token-Ring, (in adapter slot 0/2 or 0/4)
-51	00G3368	1	Card, Ethernet TCP/IP, (in adapter slot 0/2 or 0/4)
-51	31G9211	1	Card, Block Multiplexer Channel, (in adapter slot 0/2 or 0/4)
-51	57G6657	1	Card, ESCON Channel, (in adapter slot 0/2 or 0/4)
-51	90H2444	1	Card, Display, (in adapter slot 0/3)
-51	52G3380	2	SCSI-2, Enhanced Diff Fast Wide Adaptor (in adapter slot 0/1 and 1/4)
-52	88G3894	2	Cache, L2, .5MB (Install in pairs.)
-53	73H2588	2	Label, I/O Slots
-54	39H9272	1	Bracket, DC-DC Converter
-55	40H7442	1	DC-DC Converter



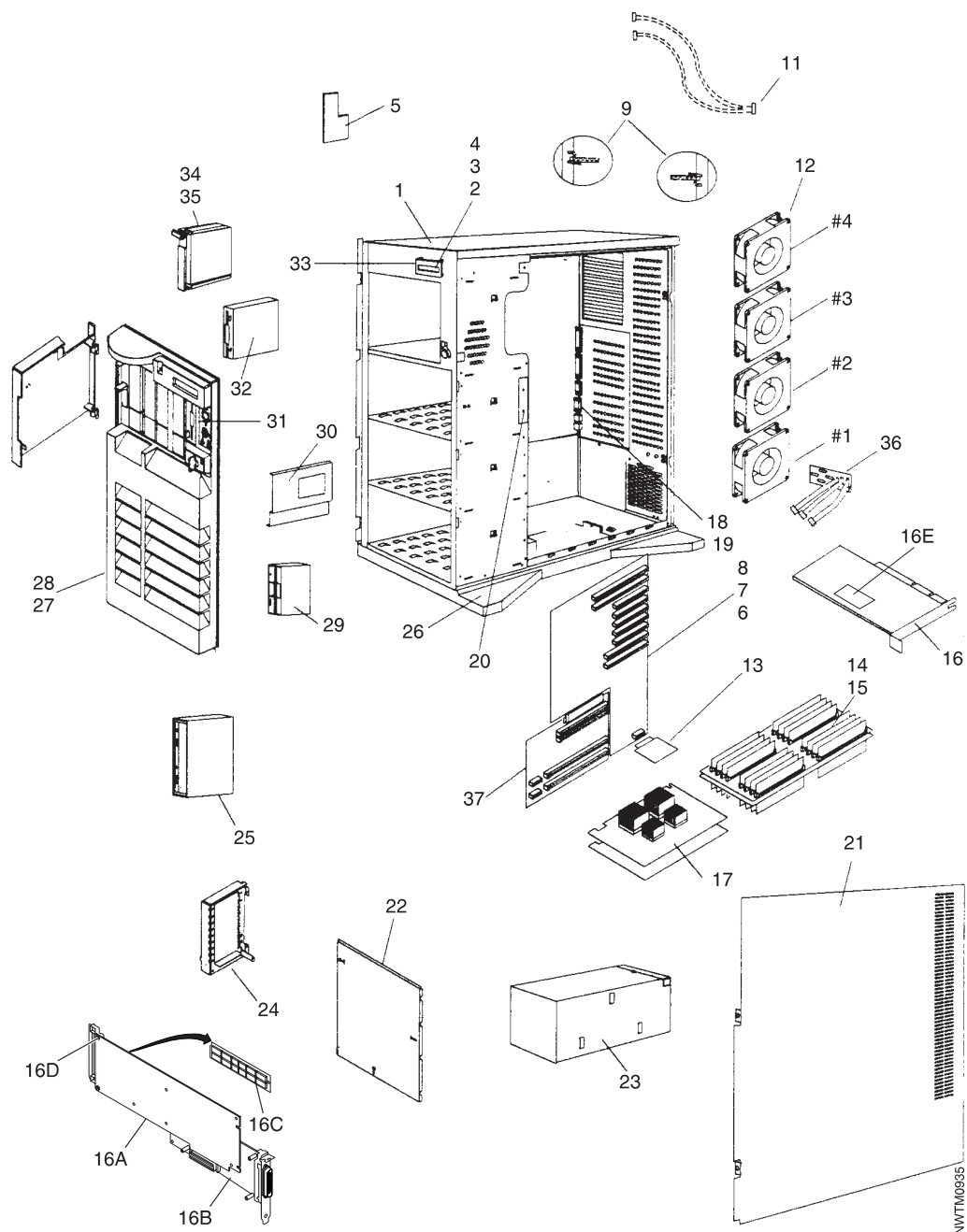
nd3pc005

Asm- Index	Part Number	Units	Description
49-		1	Controller 7013 Model 595 (Sheet 5 of 5)
-58	73H1513	1	CD ROM, Quad Speed
-59	88G4768	1	Diskette Drive, 1.44 MB 3.5 inch
-60		1	Operator Panel (See item 17 on Sheet 2 of 5)
-61	00G3277	2	Fan Asm, DASD Bay
-62		1	Drive Asm, (With Microcode) Check Hard Drive for FRU number. The FRU number on the Hard Drive is required to receive the correct code.
-	31F4217	1	Switch, Non-locking, (Not Shown)
-	76H5084	1	Mouse, 3 button (Not Shown)

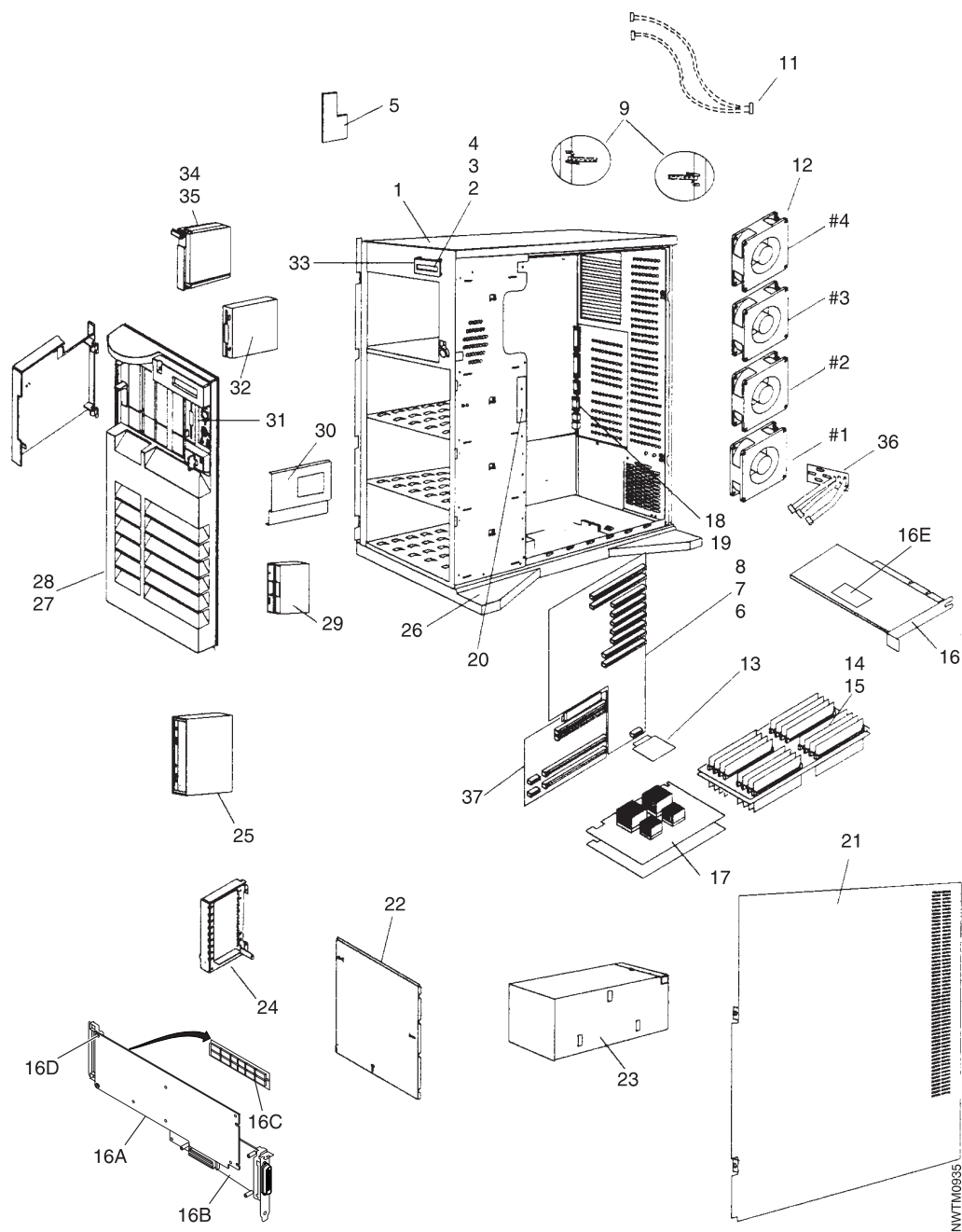
Assembly 50: Controller 7025 Model F50



Asm- Index	Part Number	Units	Description
50-		1	Controller 7025 Model F50 (Sheet 1 of 3)
-1		NP	Chassis Asm
-2	73H0898	1	EMC Clip
-3	06H7082	1	Display Panel
-4	93H1816	1	Cable, display
-5	93H2922	1	Operator Panel Control Asm
-6	73H4746	1	Planar, I/O
-7	06H7697	13	Standoff
-8	33F8354	1	Battery
-9	73H3520	1	CPU Lever
-9	73H3525	1	Lever, front
-9	73H3529	1	Lever, rear
-10		NP	Brace
-10	73H3531	1	Card Guide
-11	93H6280	1	Cable, EPO
-12	73H3577	1	Fan, #1
-12	40H1424	1	Fan, #2
-12	40H1433	2	Fan, #3 and #4
-13	93H4214	1	Service Processor
-14	93H2641	1	Memory Card (Quantity of 2 on field converted IR3/IR4)
-15	93H4700	16	32MB Memory Modules (IR1/IR2 and IR3/IR4 that are field converted)
-15	93H4702	8	128MB Memory Modules (IR3/IR4 only) (Quantity of 8 for factory built IR3/IR4 — quantity of 4 for IR3/IR4 that are field converted)
-16	94H1038	1	Card, Token Ring (Slot 6 or 8)
-16	73H3405	1	Card, FDDI (Slot 6 or 8)
-16	93H2534	1	Card, GXT110P Graphics Adapter (Slot 3)
-16	73H3568	2	Card, SCSI Adapter (Slot 1 and 9) (IR1/IR2 only)
-16	93H8407	2	Card, SCSI Adapter (Slot 1 and 9) (ID2 and ID4 only)
-16	09L2061	3	Card, SSA Adapter (Slot 1, 4, and 9) (IR3/IR4 only)

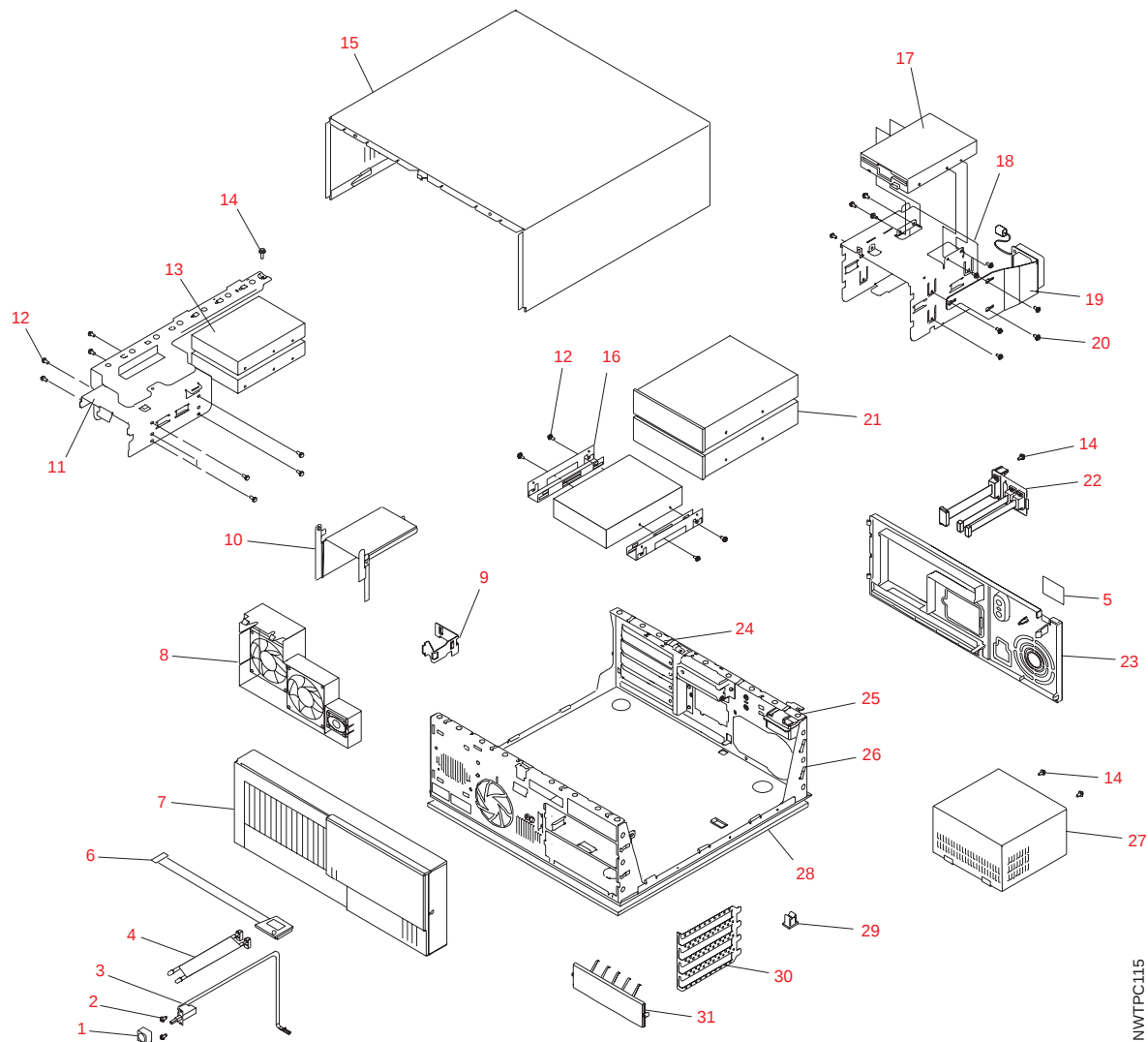


Asm- Index	Part Number	Units	Description
50-		1	Controller 7025 Model F50 (Sheet 2 of 3)
-16A	39H8084	1	Card, ARTIC Coprocessor (Plugs into the ESCON or parallel channel adapter)
-16B	38L1525	1	Card, ESCON Adapter (Slot 6 or 8) (For microcode level v9.615 or higher)
-16B	08J6472	1	Card, parallel channel Adapter (Slot 6 or 8)
-16B	94H0823	1	Card, 10/100BaseT Ethernet Adapter (Slot 6 or 8)
-16C	70F9973	1	SIMM, 4 MB (Memory for ARTIC Coprocessor Card)
-16D		NP	Retainer, ESCON Coprocessor Card
-16E	89H5651	6	DRAM, 16 MB (Only installed on SSA adapter card) (IR3/IR4 only)
-17	73H4768	2	CPU Card (2-w) (IR1/IR2 only)
-17	93H6321	2	CPU Card, 332 MHZ (2-w) (IR3/IR4 only)
-17	93H9018	1	CPU Card, 332 MHZ (1-w) (ID2 and ID4 only)
-18	93H3144	1	EMC Gasket, I/O Connectors
-19	93H3145	1	EMC Gasket, Ext SCSI Connectors
-20	93H2166	1	SCSI Backplane (IR1/IR2 and ID2 only)
-20	93H6321	1	SSA Backplane (IR3/IR4 only)
-21		NP	Door, right side
-22		NP	Cover, Planar
-23	93H6809	1	Power Supply
-24		NP	Bracket, Adapter Card
-25	93H8055	1	CD ROM

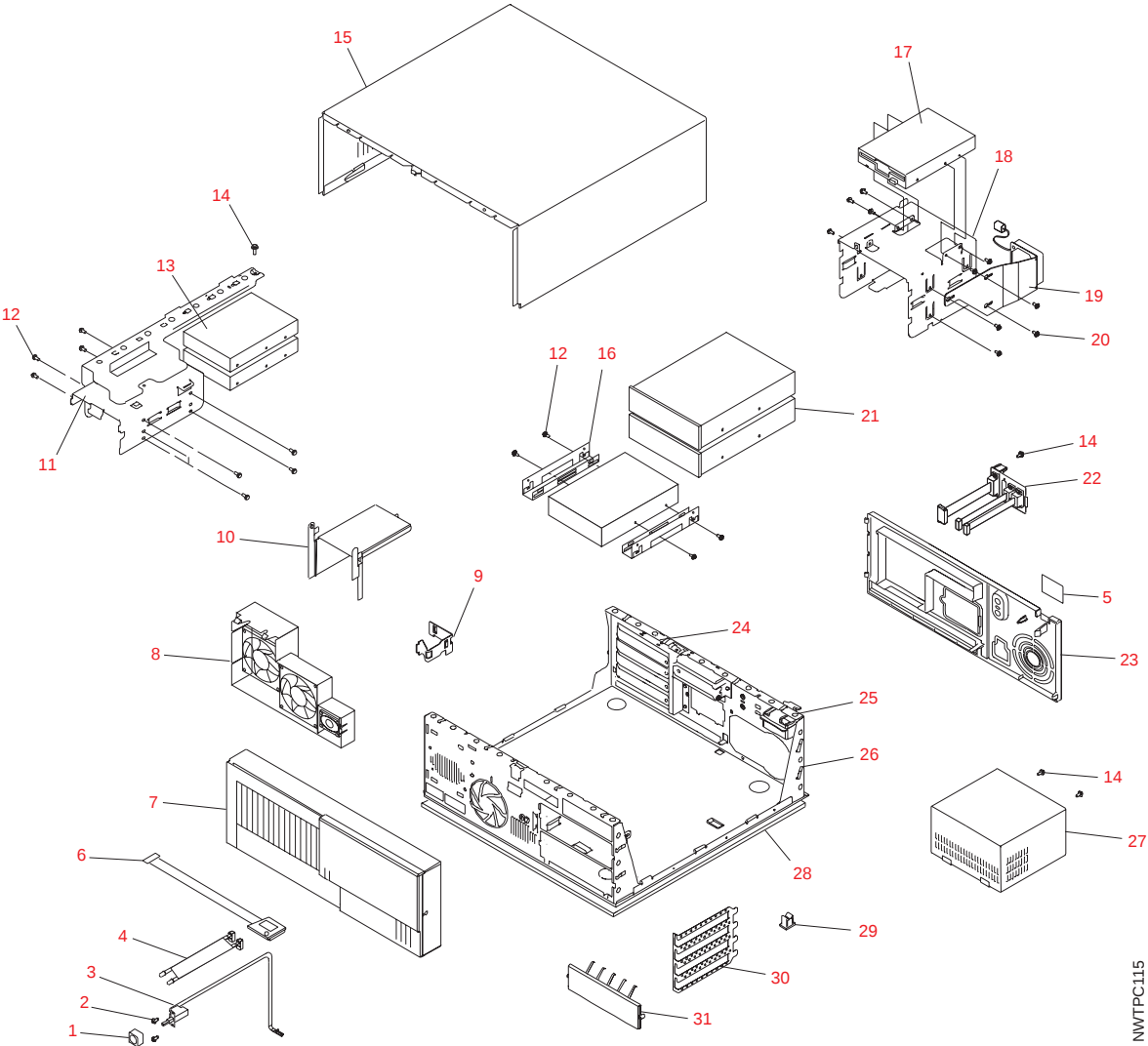


Asm- Index	Part Number	Units	Description
50-		1	Controller 7025 Model F50 (Sheet 3 of 3)
-26	11H8156	1	Pedestal and Wheel
-27	73H1881	1	Cover, Front
-	60G1066	1	Cable, token ring adapter (RJ to D-shell)
-	53F3930	1	Cable, token ring (20 foot)
-28	93H4297	1	Logo
-29	93F2361	1	Diskette Drive
-30	06H2792	1	Plate Assembly
-31	73H0870	1	Bezel, Op Panel
-32	21H5172	1	Tape Drive, 4mm
-33	40H3126	1	Bracket, Display Panel
-34		1	Disk Drive, SCSI (Goes in Bank C, Bay 1 for IR1/IR2 and ID2/ID4) (Goes in media bay 1 for IR3/IR4) (With microcode) *
			* Check Hard Drive for FRU number. The FRU number on the Hard Drive is required to receive the correct code.
-34	76H2697	3	Disk Drive, SCSI (IR1/IR2 only) (Goes in Bank C, Bay 2, 3, and 4)(Without microcode)
-34	59H6259	4	Disk Drive, SSA (IR3/IR4 only) (Goes in Bank C, Bay 1, 2, 3, and 4)
-34	59H7210	2	Disk Drive spacers, SSA (IR3/IR4 only) (Goes in Bank C, Bay 5, and 6)
-35	06H8631	4	Disk Drive Carrier (IR1/IR2 only)
-36		NP	Card and Cables, Serial/Parallel
-37	73H1925	1	Card, System
-	82G3278	1	Keyboard (Not Shown)

Assembly 51: Controller 7043 Model 43P-140



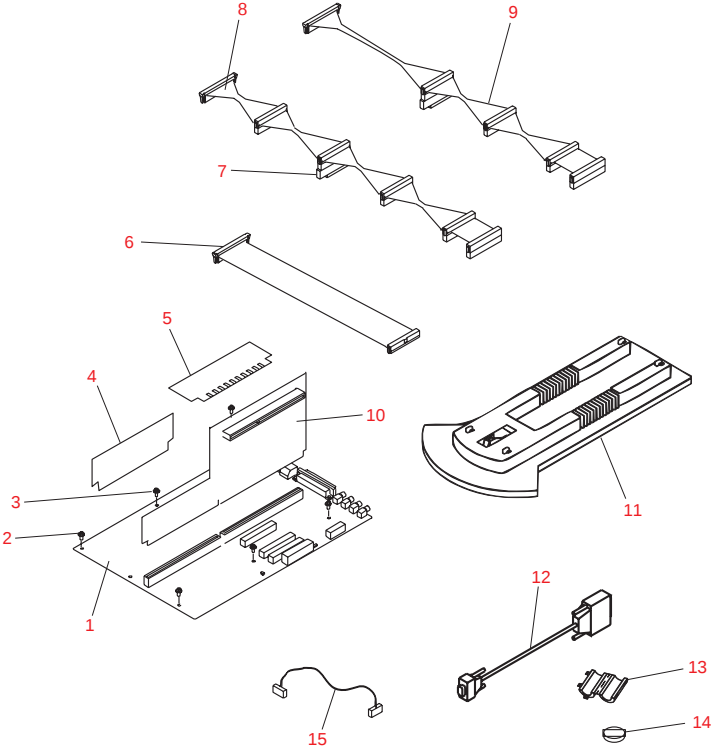
Asm-Index	Part Number	Units	Description
51-		1	Controller 7043 Model 43P-140 (Sheet 1 of 3)
-	40H5854	NP	Cover Assembly (Includes index items 11, 15, 18, 24, 26, 28, and 30)
-1	11H6764	1	Power Button
-2	33G3907	2	Screw
-3	73H0438	1	Power Switch Assembly
-4	93H9162	1	Power-On and disk activity light Asm
-5	94H0550	1	Logo
-6	73H3766	1	Operator Panel Circuit Asm
-7	07L6776	1	Bezel, front (Keylock and keys)
-8	40H7584	1	Fan and speaker Asm
-9	93H1819	1	Bracket, operator panel
-11		NP	Bracket, disk drive (Included in the Cover Assembly, PN 40H5854)
-12	40H7603	4	Screw, disk drive (6-32)
-13		1	Disk Drive (With microcode) * * Check Hard Drive for FRU number. The FRU number on the Hard Drive is required to receive the correct code.
-14	27F4212	4	Screw, M3.5
-15		NP	Cover, top (Included in the Cover Assembly, PN 40H5854)
-16	88G2216	1	Bracket, disk drive mounting
-17	93F2361	1	Diskette Drive
-18		NP	Bracket (Included in the Cover Assembly, PN 40H5854)
-19	93H1817	1	Fan Asm
-20	33G3907	12	Screw, M3
-21	93H8055	1-2	CD-ROM
-22	93H5982	1	Cable and bracket Asm
-23	06H8488	1	Panel, rear
-24		NP	PCI Bulkhead (Included in the Cover Assembly, PN 40H5854)
-25	06H6706	1	Latch, top cover
-26		NP	Chassis (Included in the Cover Assembly, PN 40H5854)



NWTPC115

Assembly 51: (continued)

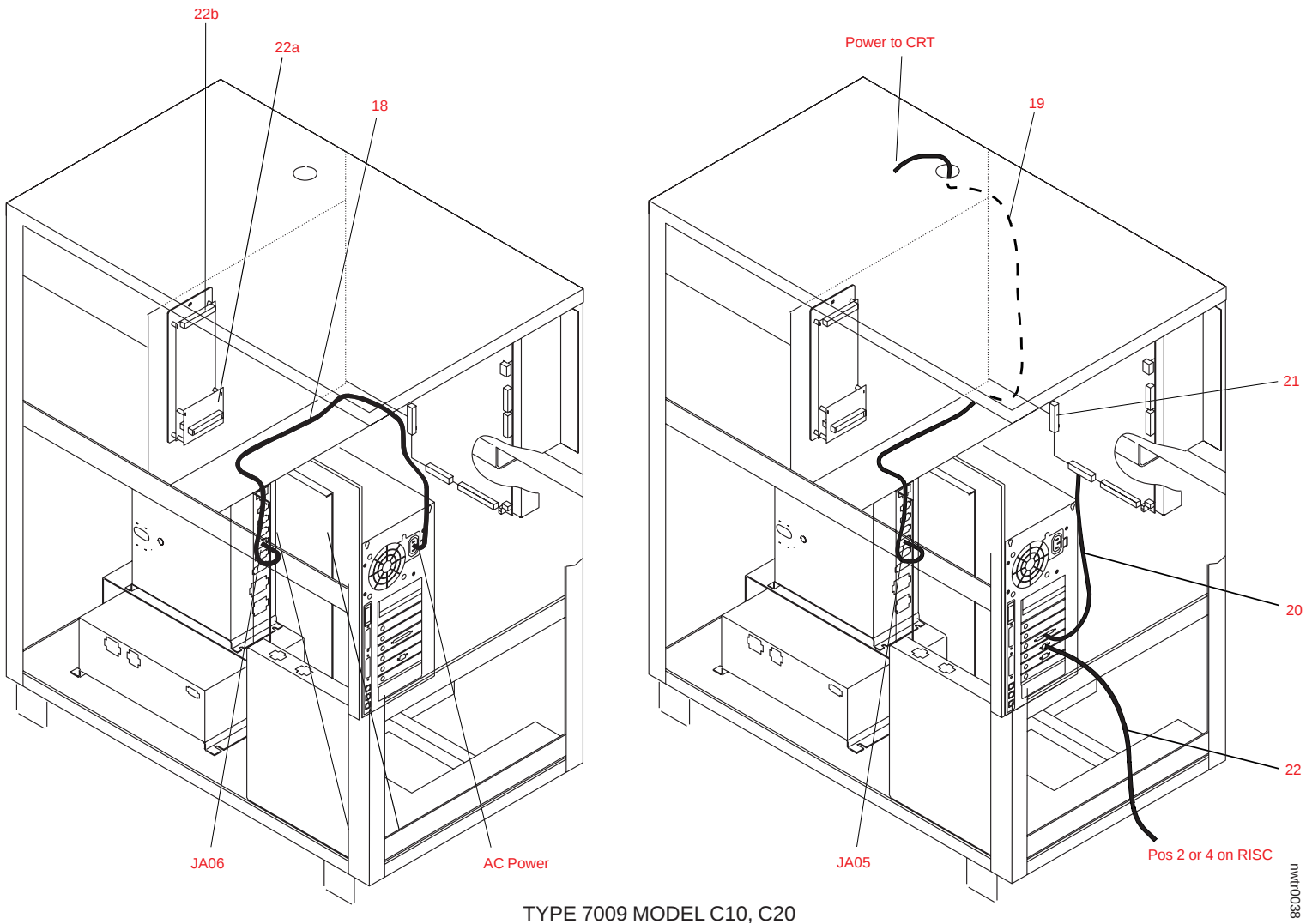
Asm- Index	Part Number	Units	Description
51-		1	Controller 7043 Model 43P-140 (Sheet 2 of 3)
-	40H5854	NP	Cover Assembly (Includes index items 11, 15, 18, 24, 26, 28, and 30)
-27	40H7566	1	Power Supply (With Power Factor Correction)
-28		NP	Panel, bottom (Included in the Cover Assembly, PN 40H5854)
-29	93H4574	5	Cable tie (adhesive base)
-30		NP	Shield, EMC (Included in the Cover Assembly, PN 40H5854)
-31	12H0649	1	Panel, bay



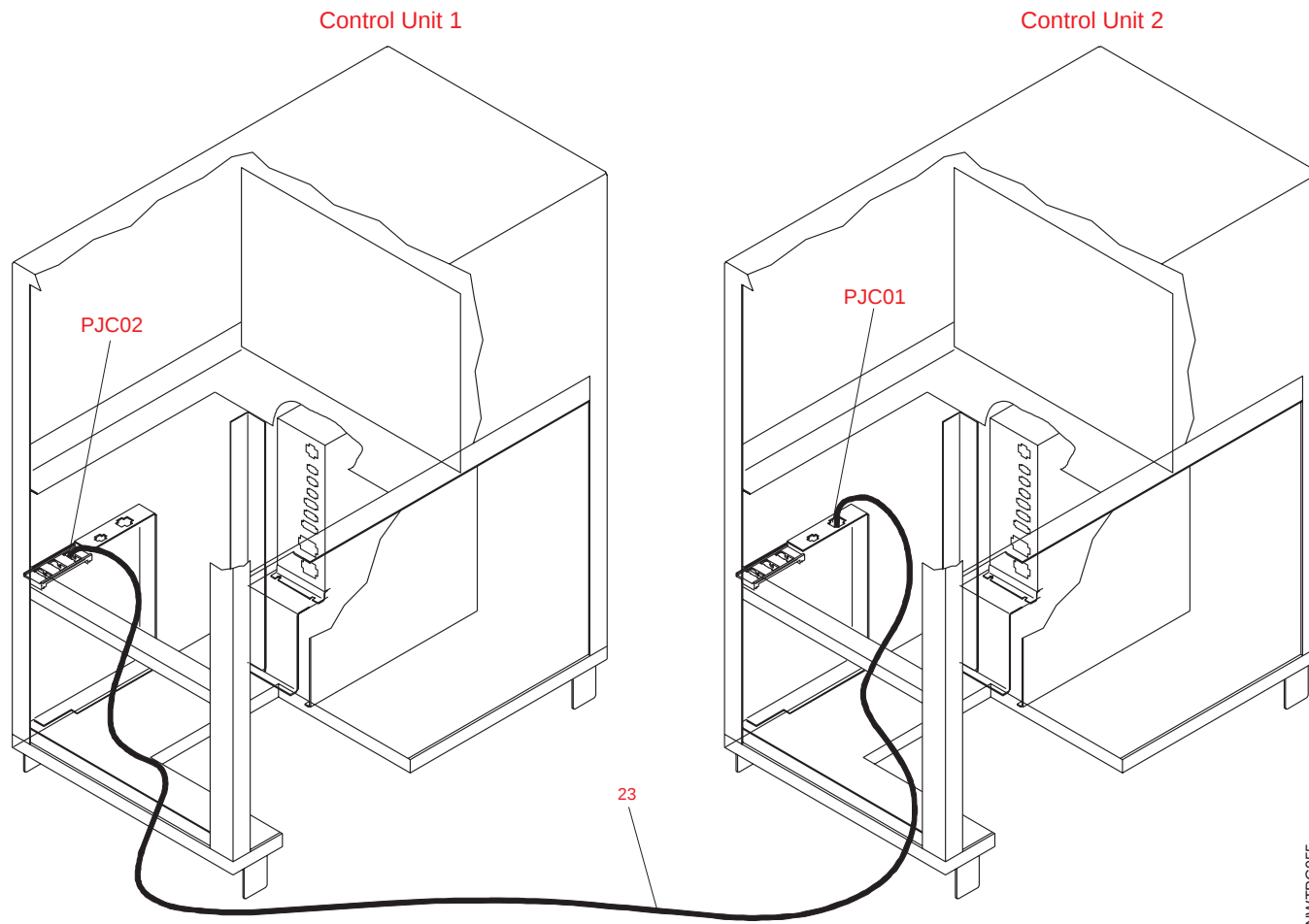
NWTPC114

Asm- Index	Part Number	Units	Description
51-		1	Controller 7043 Model 43P-140 (Sheet 3 of 3)
-1	93H6023	1	Planar, 233 Mhz
-2	40H7603	6	Screw
-3	39H8697	1	Standoff, hex
-4	42H2774	2	Memory, 64MB DIMM
-4	70F9973	1	SIMM, 4MB (Memory for ARTIC card)
-5	93H8407	1	Card, SCSI adapter (Slot 3)
-5A	39H8084	1	Card, ARTIC Coprocessor (Plugs into ESCON or Parallel Channel Adapter)
-5B	38L1525	1	Card, ESCON Adapter (Slot 2 or 4) (For microcode level v9.615 or higher)
-5C	08J6472	1	Card, Parallel Channel Adapter (Slot 2 or 4)
-5E	94H1038	1	Card, Token Ring (Slot 2 or 4)
-5F	93H2534	1	Card, GTX120P graphics adapter (Slot 1)
-5G	90H0823	1	Card, 10/100BaseT Ethernet Adapter (Slot 2 or 4)
-6	93H1821	1	Cable, diskette drive
-7	92F2565	1	Interposer
-8	73H0435	1	Cable Asm, SCSI
-9	93H6151	1	Cable Asm, Ultra SCSI (Optional)
-10	73H4532	1	Card, Ethernet riser
-11	11H6955	1	Base
-12	40H6328	2	Converter, serial port 9 to 25-pin
-13	11H2168	1	Toroid Kit, display cable
-14	15F8409	1	Battery
-15	65G8850	1	Cable, CD-ROM audio
-	11H4878	1	Mouse (3 button) (Not Shown)

Assembly 52: Control Unit Cables



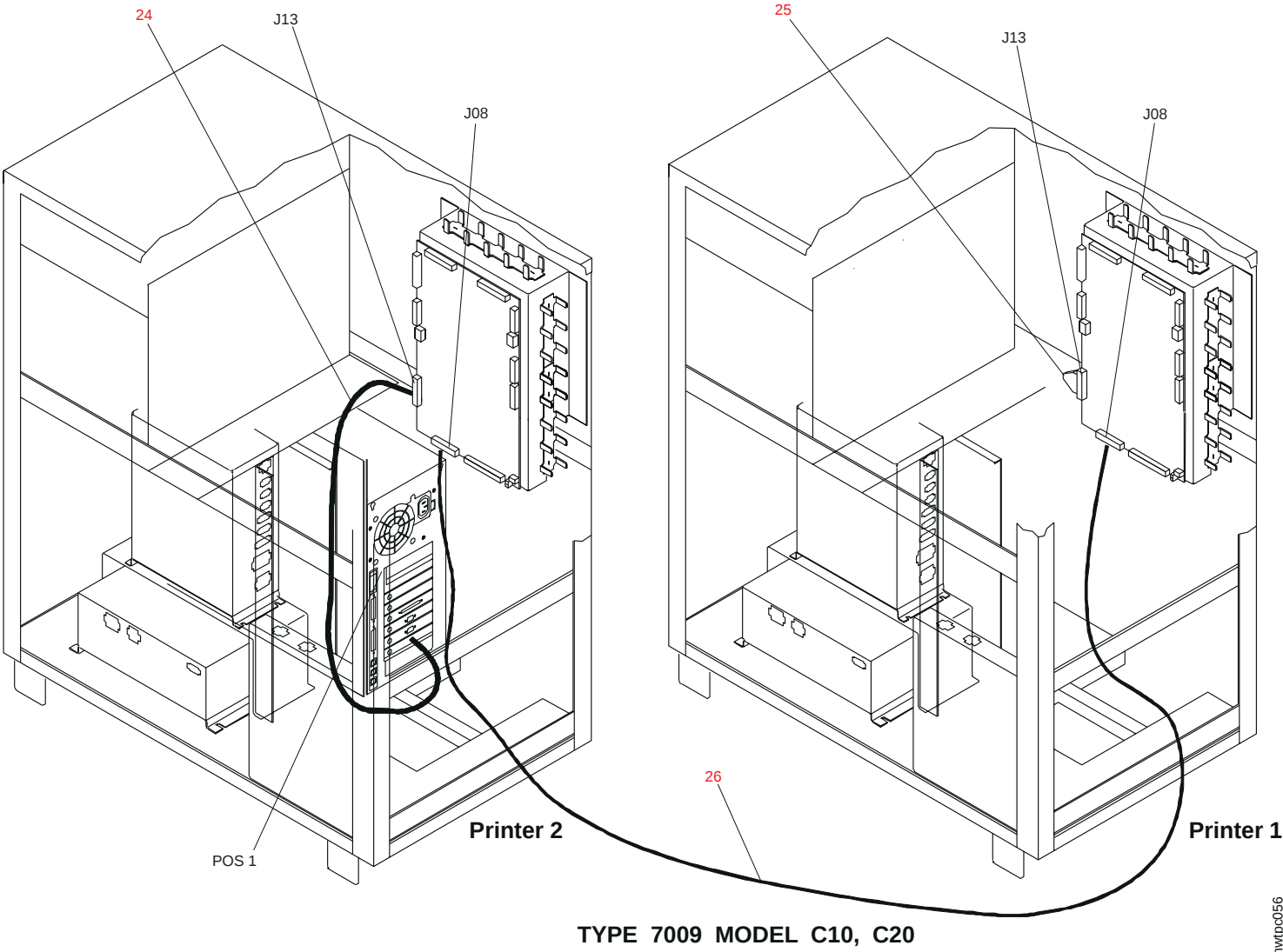
Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 1 of 13)
-			For controller Type 7009 Model C20 only
-18	45G1729	1	Cable
-19	45G1728	1	Cable, Display/Touch Screen Power
-20	30H2756	1	Cable, SCSI (For all single-beam printheads only)
-20	52G4337	1	Cable, Fast/Wide SCSI (310 PPM only)
-20	24H8118	1	Cable, Fast/Wide SCSI (InfoPrint 4000 two-beam printheads only)
-21	57G5997	1	Terminator, SCSI (For single-beam printheads only)
-21	08H7757	1	Terminator, Fast/Wide SCSI (For all two-beam printheads only)
-22	53F3930	1	Cable, Token Ring
-22A	45G2098	1	Card, Coupled Interface (YUCC)
-22B	49G6111	1	Card, Common Ground Isolation (CGIC)



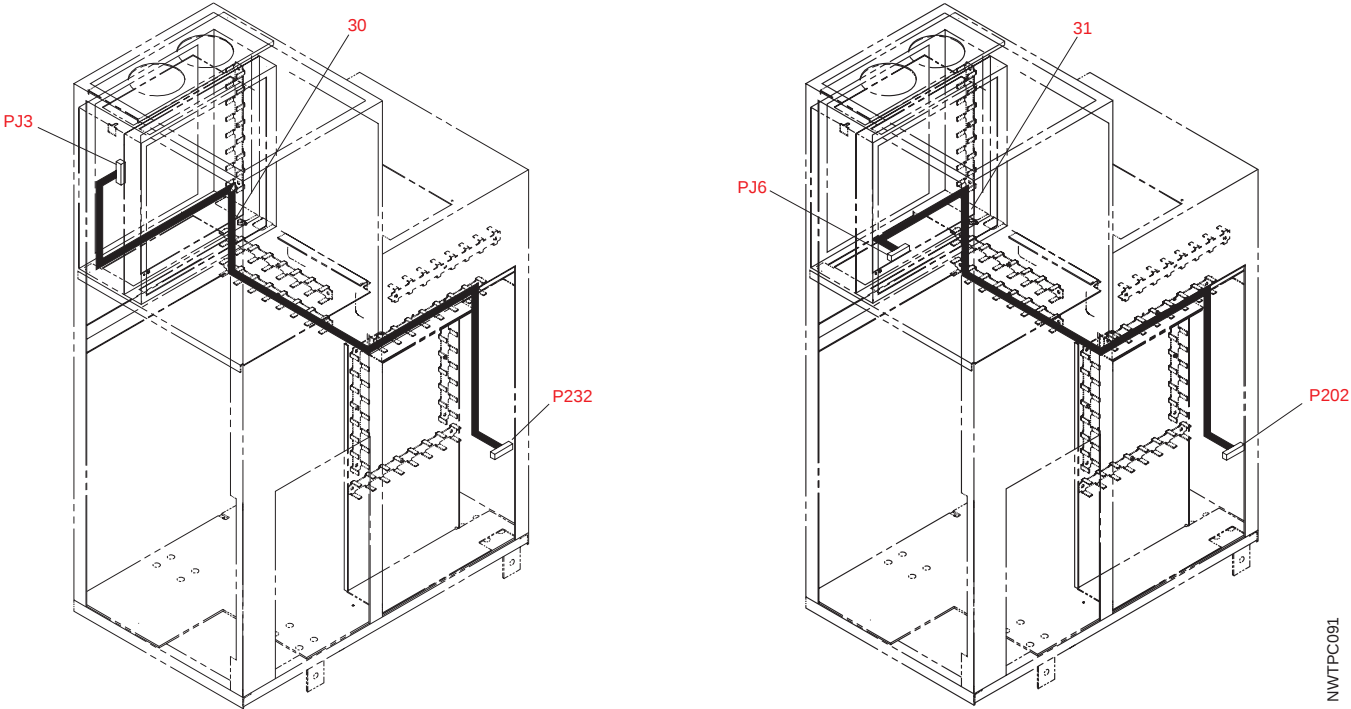
NWTPC055

Assembly 52: (continued)

Asm- Index	Part Number	Units	Description
52- - -23	45G1727	NP 1	Control Unit Cables (Sheet 2 of 13) For duplex printing systems Cable, Remote Power



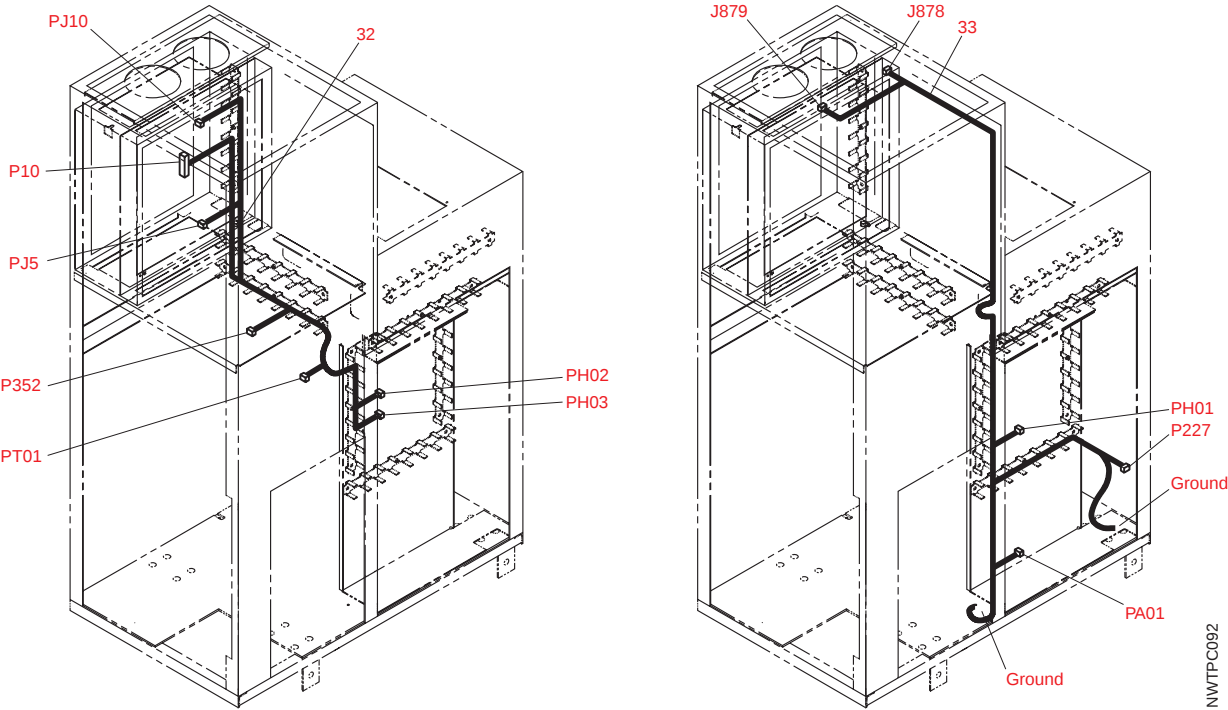
Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 3 of 13)
-			For all Duplex Printing Systems using Controller Type 7009 Model C20 only
-24	30H2756	1	Cable, SCSI, RISC to MIC (For single-beam printhead only)
-24	24H8118	1	Cable, SCSI, RISC to MIC (For two-beam printheads)
-25	57G5997	1	Terminator, SCSI (For single-beam printhead)
-25	08H7757	1	Terminator, SCSI Fast/Wide (For two-beam printheads)
-26	45G1718	1	Cable, SCSI MIC printer 1 to MIC printer 2 (For single-beam printheads)
-26	30H2752	1	Cable, SCSI MIC printer 1 to MIC printer 2 (For two-beam printheads)



NW/TPC091

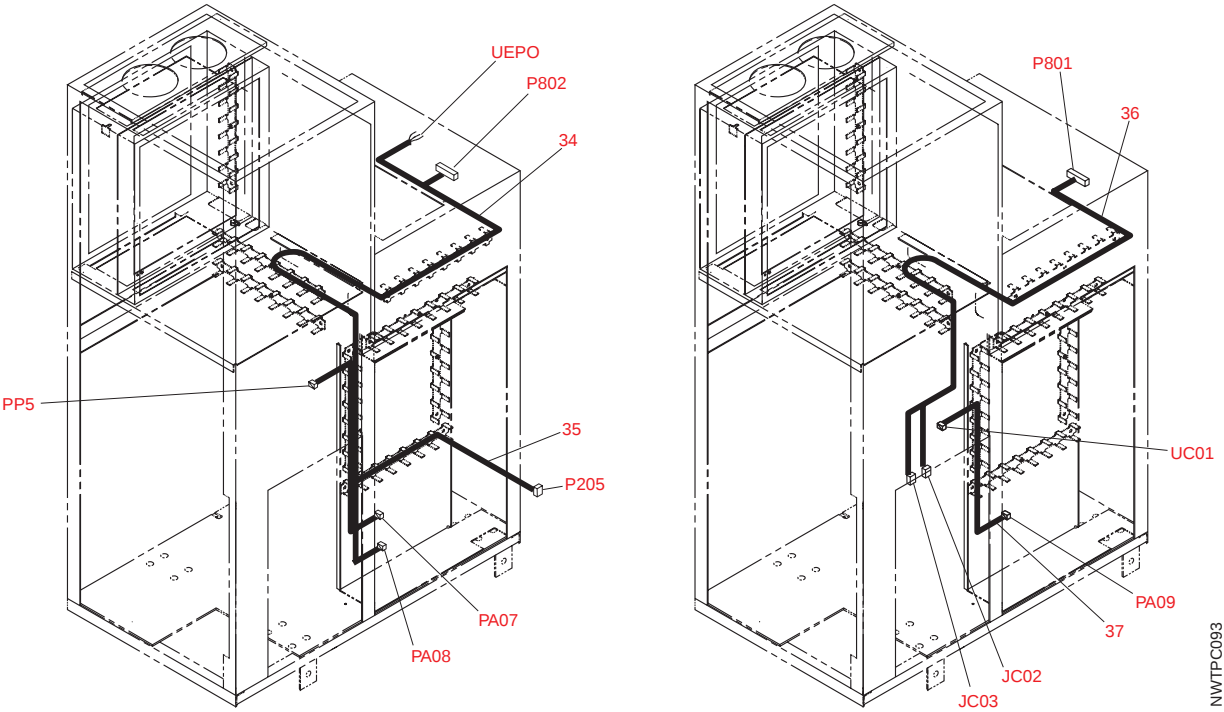
Assembly 52: (continued)

Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 4 of 13)
-30	30H6940	1	Cable, Operator Panel
-31	30H6939	1	Cable, Printer Interface



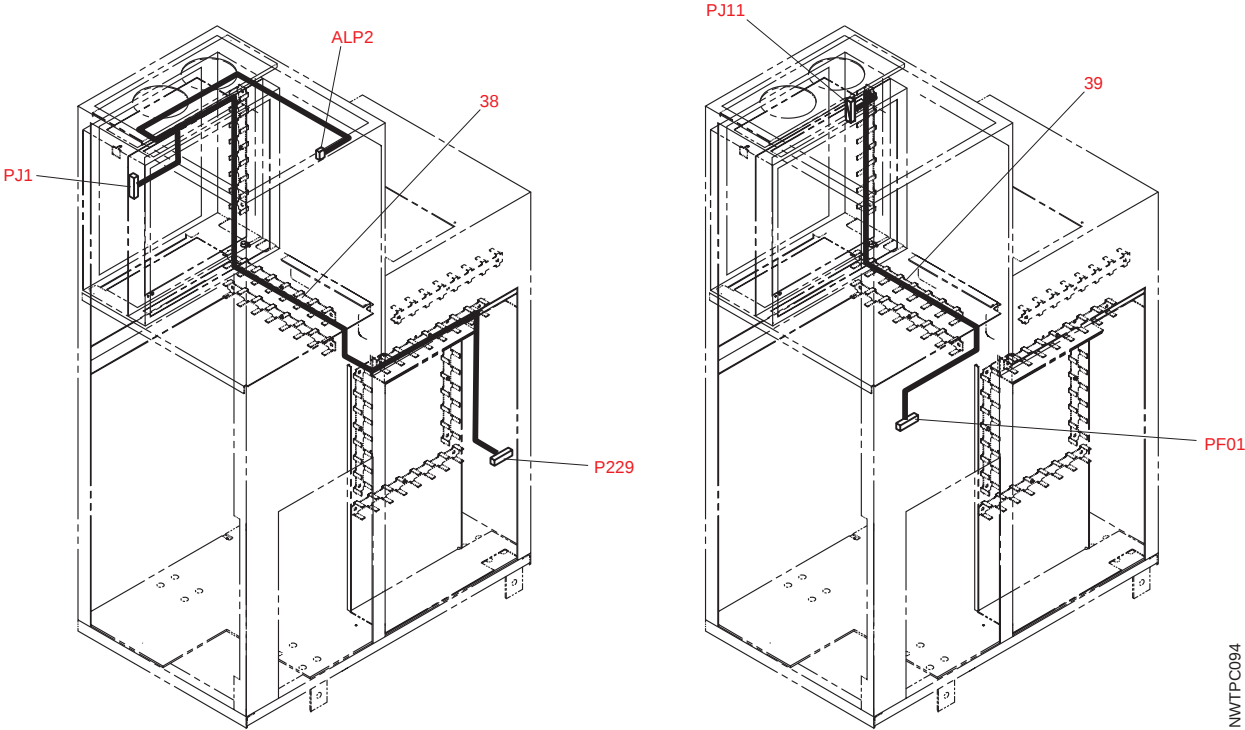
Assembly 52: (continued)

Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 5 of 13)
-32	30H6942	1	Cable, DC Power (For 480/600 DPI only)
-32	90H0878	1	Cable, DC Power (For 240/300 DPI and some upgrades)
-33	30H6937	1	Cable, AC Power



NWTPC093

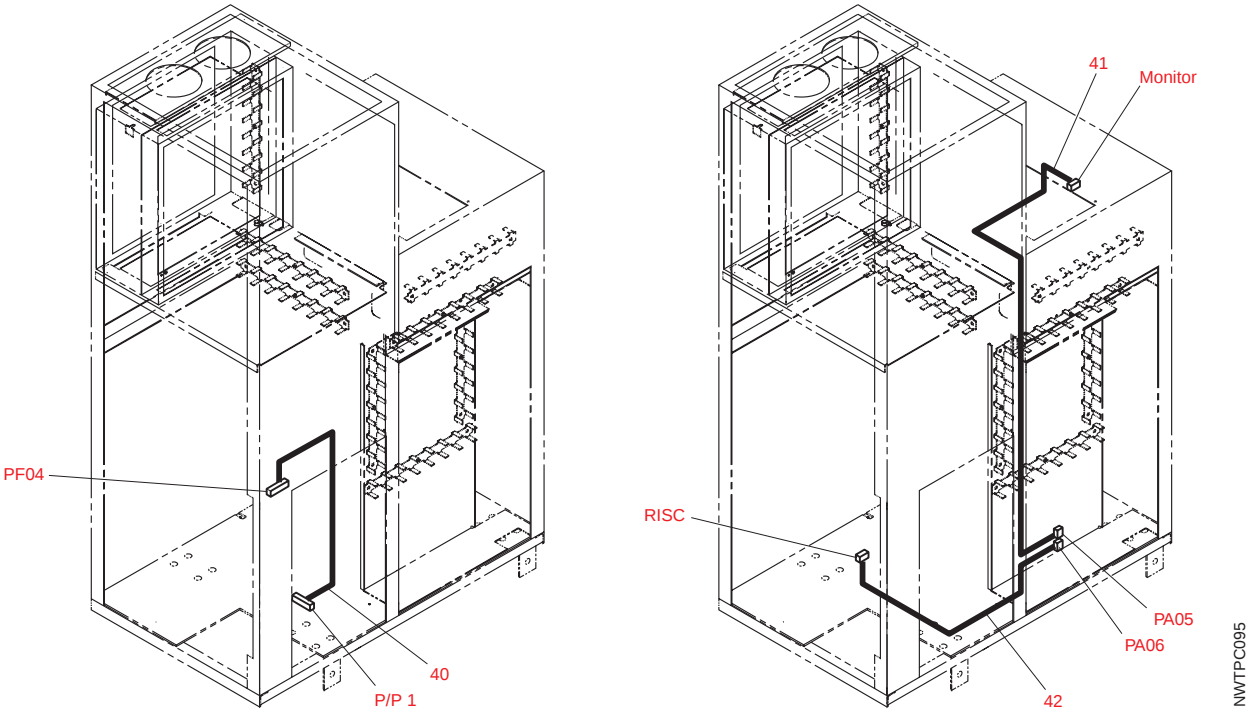
Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 6 of 13)
-34	30H6935	1	Cable, UEPO
-35	30H6936	1	Cable, Power Control
-36	30H6938	1	Cable, Power Control
-37	30H6944	1	Cable, Power Control



NWTPC094

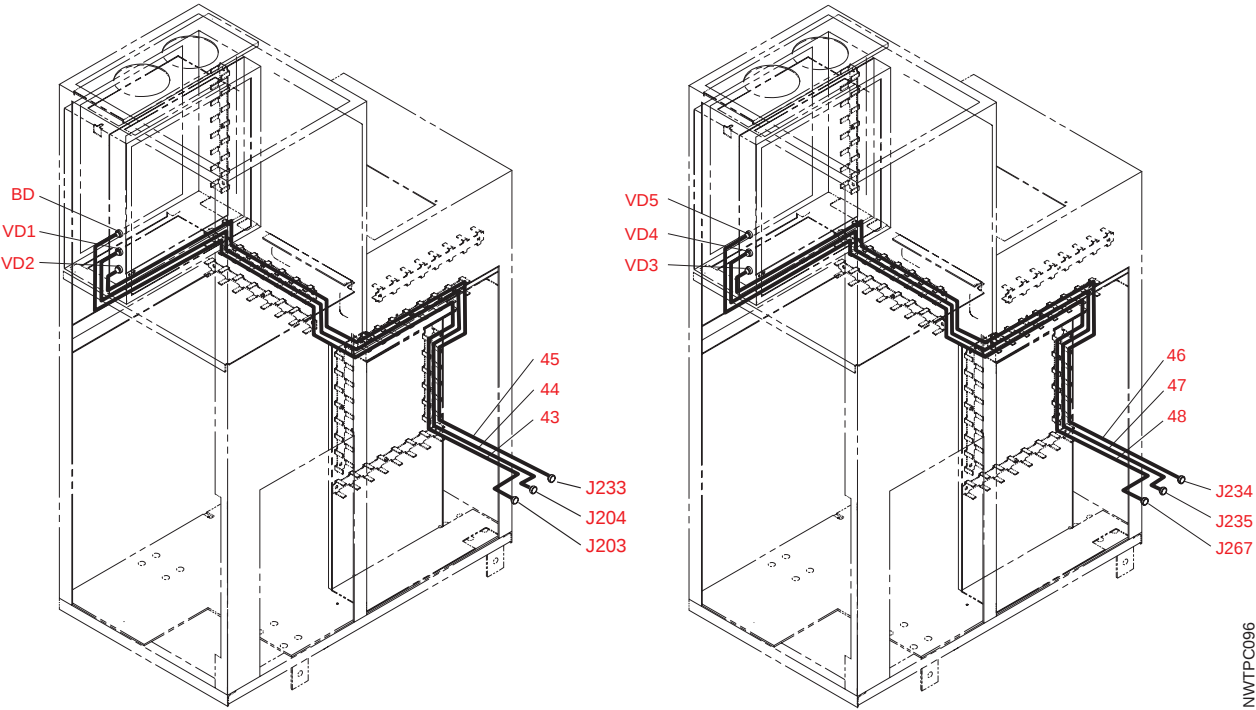
Assembly 52: (continued)

Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 7 of 13)
-38	30H6943	1	Cable, Operator Alert
-39	30H6941	1	Cable, Pre/postprocessor to MIC

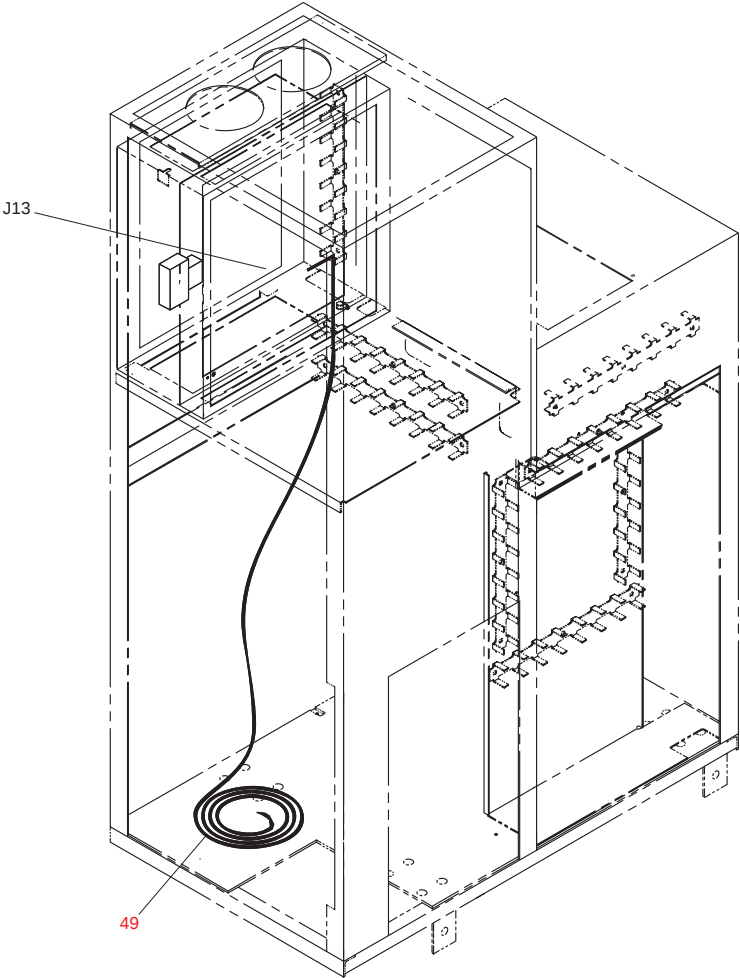


Assembly 52: (continued)

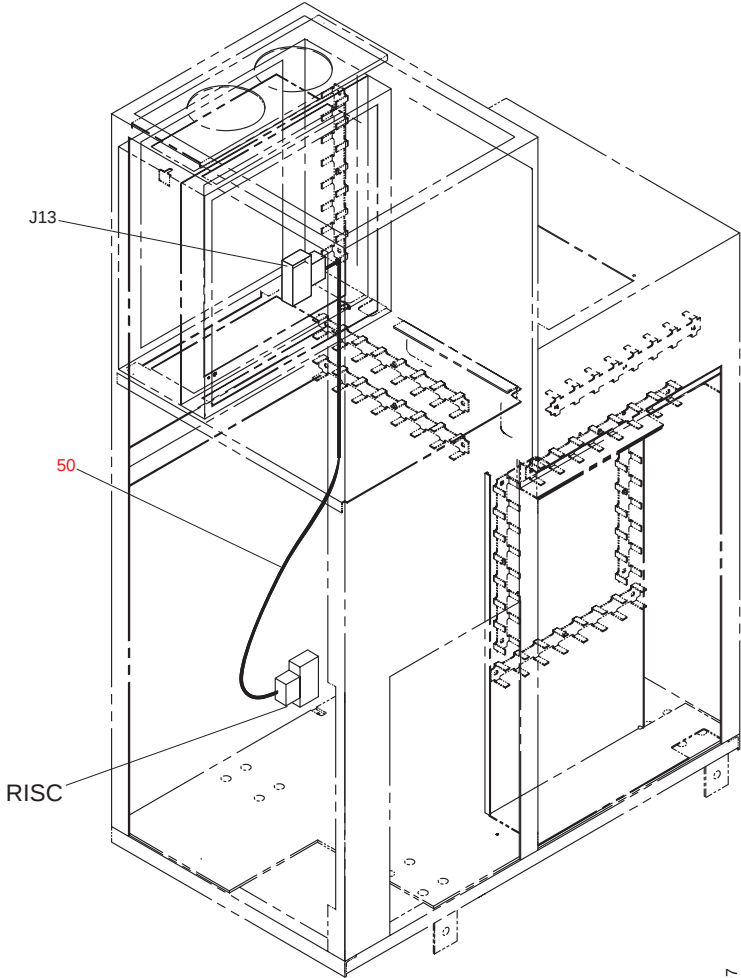
Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 8 of 13)
-40	30H6947	1	Cable, Pre/post to Tailgate
-41	45G1728	1	Cable, Display/Touch Screen Power
-42	24H8004	1	Cable, AC Power to RISC



Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 9 of 13)
-43	89H9938	1	Cable, Beam Detect Coax
-44	89H9933	1	Cable, VD1 Coax
-45	89H9934	1	Cable, VD2 Coax
-46	89H9935	1	Cable, VD3 Coax (Four- and five-beam only)
-47	89H9936	1	Cable, VD4 Coax (Four- and five-beam only)
-48	89H9937	1	Cable, VD5 Coax (Five-Beam only)
-	63H6643	6	Ferrite -Toroid (Coax cables for Five-Beam Printheads only)



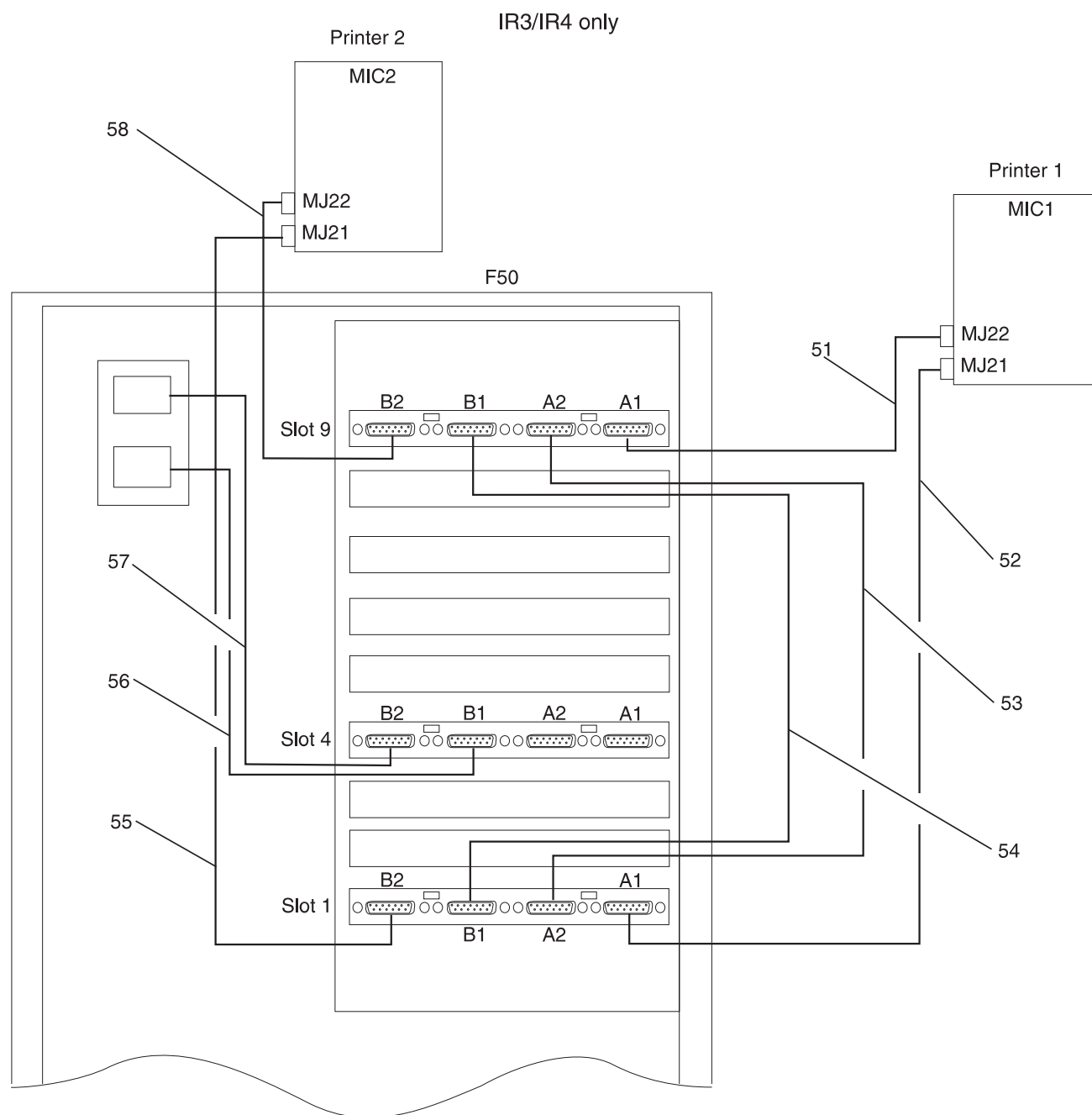
Printer 1



Printer 2

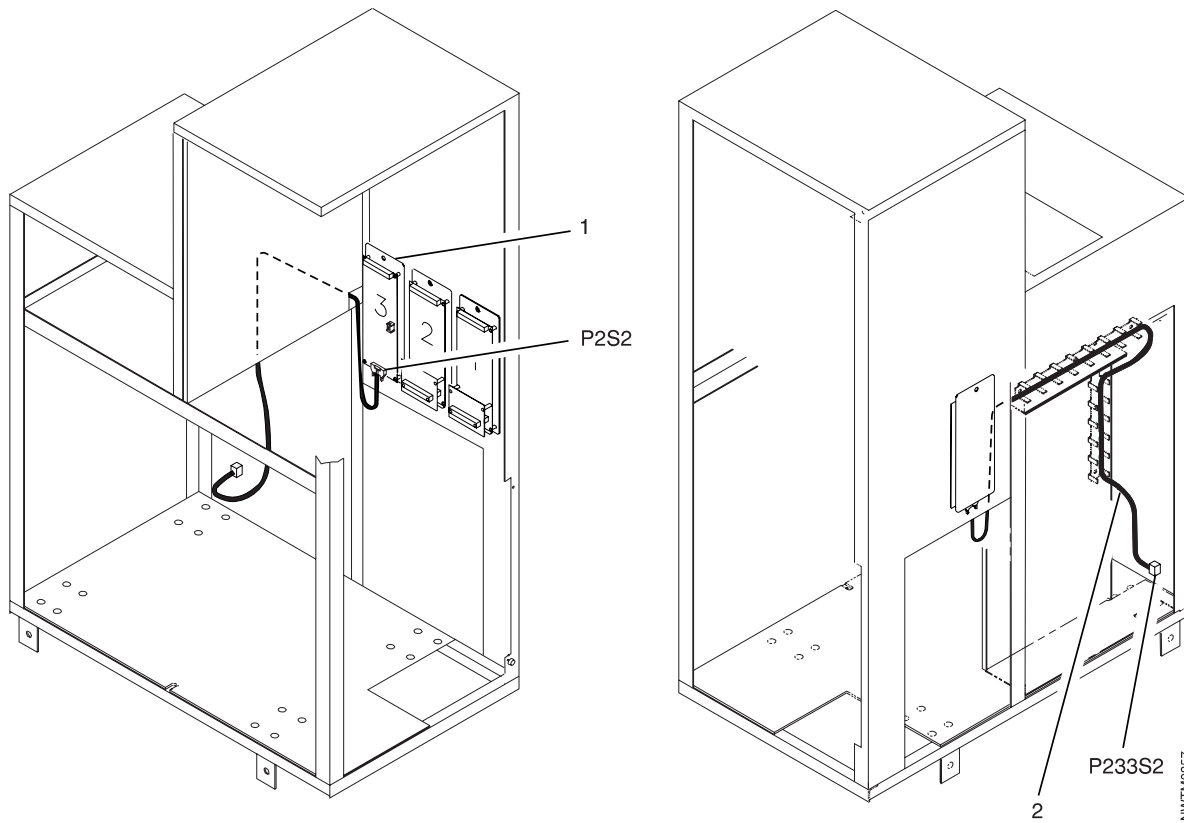
nwtbpc097

Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 10 of 13)
-			For Controller Type 7013 Model 591/595 (ID3/ID4), and Type 7025 Model F50 (ID1/ID2, ID3/ID4, and IR1/IR2)
-49	30H2751	1	Cable, SCSI, RISC Printer 2 to Printer 1 MIC (Model 591 and 595)
-49	88G5747	1	Cable, SCSI, RISC Printer 2 to Printer 1 MIC (Model F50 only)
-50	24H8118	1	Cable, SCSI RISC to printer 2 MIC (Model 591 and 595)
-50	88G5750	1	Cable, SCSI RISC to printer 2 MIC (Model F50 only)
-	08H7757	2	Terminator, wide/fast SCSI (J8) (Not Shown)

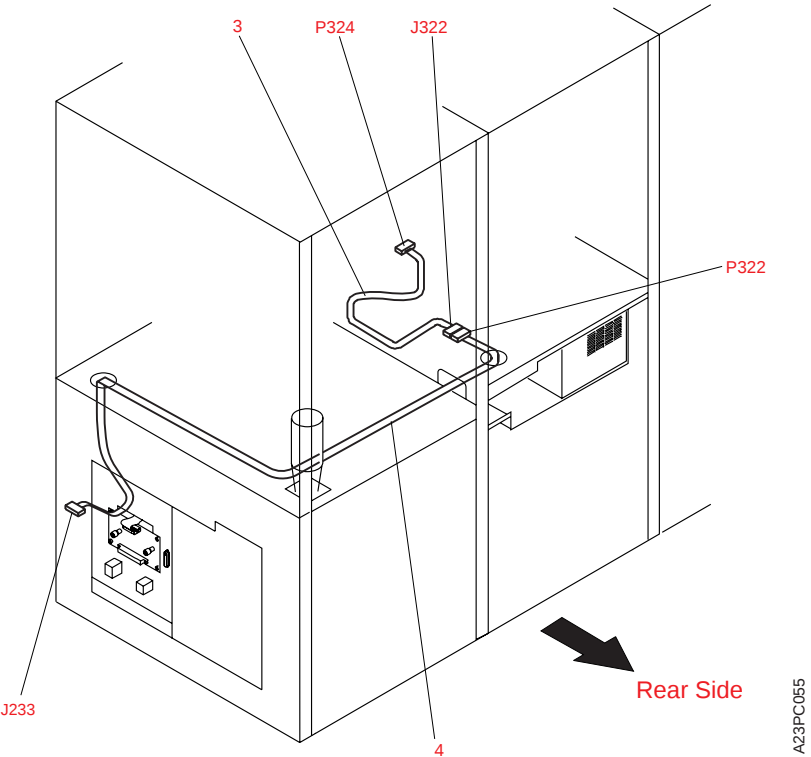


NW7M1073

Asm- Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 11 of 13)
-			For Controller Type 7025 Model F50 (IR3/IR4)
-51	32H1466	1	Cable (10 m), SSA , RISC Printer 2 to Printer 1 MIC MJ22
-52	32H1466	1	Cable (10 m), SSA , RISC Printer 2 to Printer 1 MIC MJ21
-53	93H4340	1	Cable (.6 m), SSA , slot 1 to slot 9
-54	93H4340	1	Cable (.6 m), SSA , slot 1 to slot 9
-55	34H1465	1	Cable (2.5 m), SSA, RISC slot 1 to MIC MJ21
-56	93H4340	1	Cable (.6 m), SSA , slot 4 to lower SSA connector
-57	93H4340	1	Cable (.6 m), SSA , slot 4 to upper SSA connector
-58	34H1465	1	Cable (2.5 m), SSA, RISC slot 9 to MIC MJ22



Asm- Index	Part Number	Units	Description
52-	89H9838	NP	Control Unit Cables (Sheet 12 of 13)
-			Side 1/Side 2 Verification Control Unit Cables
-1S		NP	Plate, Card Mounting
-2S		1	Cable, P2S2 to P233S2



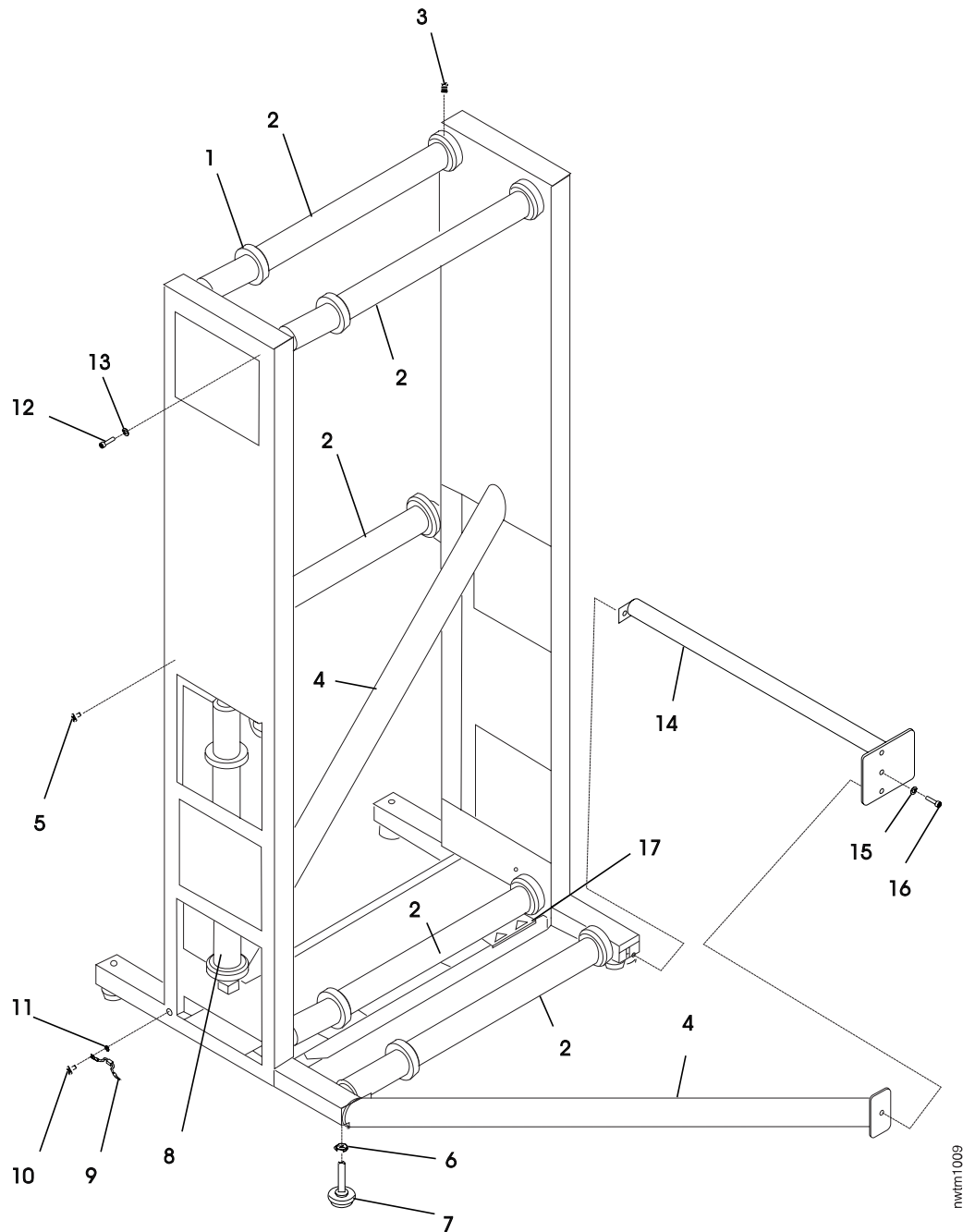
Asm-Index	Part Number	Units	Description
52-		NP	Control Unit Cables (Sheet 13 of 13)
-			Side 1/Side 2 Verification Cables Inside the Printer Engine
-3S	04H0574	1	Cable, J322S2 to P324S2
-4S	04H0572	1	Cable, P233S2 to P322S2

This exploded view diagram illustrates the assembly of the A23PC035. The components are labeled with red numbers 1 through 16. The diagram shows a main frame structure with a vertical section on the left and a horizontal section extending to the right. Key components include:

- 1**: A horizontal bar at the top of the vertical section.
- 2**: Two vertical bars connecting the top and bottom of the frame.
- 3**: A small pin or fastener at the top right corner.
- 4**: A horizontal bar at the bottom of the vertical section.
- 5**: A horizontal bar extending from the bottom of the vertical section to the right.
- 6**: A vertical pin or fastener at the bottom left corner.
- 7**: A small circular component at the bottom left corner.
- 8**: A vertical bar or pin in the center of the vertical section.
- 9**: A small component at the bottom left corner.
- 10**: A small component at the bottom left corner.
- 11**: A small component at the bottom left corner.
- 12**: A small pin or fastener at the top left corner.
- 13**: A small component at the top left corner.
- 14**: A horizontal bar extending from the bottom of the vertical section to the right.
- 15**: A small component at the bottom right corner.
- 16**: A small component at the bottom right corner.

 Dashed lines indicate the assembly paths and alignment of the components.

Asm- Index	Part Number	Units	Description
53-			Buffer Flipper (Sheet 1 of 2)
-			Except 324 PPM
-	45G2026	1	Buffer Flipper Asm
-1	45G2047	8	Collar, Roller
-2	45G2049	2	Bar, Cross
-3	45G2059	8	Screw, Set
-4	45G2043	2	Tube Weldment
-5	45G2053	1	Roller, Horizontal Asm
-6	24107	4	Nut, Lock
-7	45G2048	4	Screw, Leveling Jack
-8	45G2051	1	Roller, Vertical Asm
-9	45G2045	1	Cable, Safety Ground Asm
-10	53F1663	1	Screw
-11	1622347	1	Washer, Helical Spring
-12	1621519	12	Screw, Socket Head Cap M5 X 12
-13	1622319	12	Washer, Lock
-14	57G6598	1	Support Bar
-15	1622319	1	Washer, Lock
-16	1621519	1	Screw, Socket Head Cap M5 X 12



Asm- Index	Part Number	Units	Description
53-			Buffer Flipper (Sheet 2 of 2)
-			For 324 PPM Duplex Printing Systems
-	90H1562	1	Buffer Flipper Asm
-1	45G2047	12	Collar, Roller
-2	45G2049	2	Bar, Cross
-3	45G2059	12	Screw, Set
-4	45G2043	2	Tube Weldment
-5	45G2053	5	Roller, Horizontal Asm
-5A	1621519	4	Screw, Socket Head Cap M5 X 12
-6	24107	4	Nut, Lock
-7	45G2048	4	Screw, Leveling Jack
-8	45G2051	1	Roller, Vertical Asm
-9	45G2045	1	Cable, Safety Ground Asm
-10	53F1663	1	Screw
-11	1622347	1	Washer, Helical Spring
-12	1621519	17	Screw, Socket Head Cap M5 X 12
-13	1622319	17	Washer, Lock
-14	57G6598	1	Support Bar
-15	1622319	1	Washer, Lock
-16	1621519	1	Screw, Socket Head Cap M5 X 12

Assembly 54: Kits and Their Quantities

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 1 of 15)
-	06F0401	10	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 6
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 10
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 12
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 16
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 25
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 10
-		20	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 12 This part can also be ordered in Kit 06F0420
-		10	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 16
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 25
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 40
-	06F0411	20	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 This part can also be ordered in Kit 06F0420
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 10
-		20	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 This part can also be ordered in Kit 06F0420
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 16
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 25
-		5	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 40
-		5	Screw, Phillips Pan Hd with Star Wshr M4 X 45

Asm- Index	Part Number	Units	Description
54-	06F0402		Kits and Their Quantities (Sheet 2 of 15)
—		3	Screw, Phillips Pan Hd M3 X 5
—		3	Screw, Phillips Pan Hd M3 X 6
—		3	Screw, Phillips Pan Hd M3 X 8
—		3	Screw, Phillips Pan Hd M3 X 10
—		3	Screw, Phillips Pan Hd M3 X 12
—		3	Screw, Phillips Pan Hd M3 X 14
—		3	Screw, Phillips Pan Hd M3 X 16
—		3	Screw, Phillips Pan Hd M3 X 28
—		3	Screw, Phillips Pan Hd M3 X 35
—		3	Screw, Phillips Pan Hd M4 X 5
—		3	Screw, Phillips Pan Hd M4 X 10
—		3	Screw, Phillips Pan Hd M4 X 12
—		3	Screw, Phillips Pan Hd M4 X 14
—		3	Screw, Phillips Pan Hd M4 X 16
—		3	Screw, Phillips Pan Hd M4 X 30
—		3	Screw, Phillips Pan Hd M4 X 35
—		3	Screw, Phillips Pan Hd M4 X 60
—		3	Screw, Phillips Pan Hd M5 X 10
—		3	Screw, Phillips Pan Hd M5 X 30
—		3	Screw, Phillips Pan Hd M5 X 60
—		3	Screw, Phillips Pan Hd M6 X 50

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 3 of 15)
-	06F0412	3	Screw, Phillips Flat Hd M1.6 X 3
-		3	Screw, Phillips Flat Hd M3 X 4
-		3	Screw, Phillips Flat Hd M3 X 6
-		3	Screw, Phillips Flat Hd M3 X 8
-		3	Screw, Phillips Flat Hd M3 X 10
-		3	Screw, Phillips Flat Hd M3 X 12
-		3	Screw, Phillips Flat Hd M4 X 6
-		3	Screw, Phillips Flat Hd M4 X 8
-		3	Screw, Phillips Flat Hd M4 X 10
-		3	Screw, Phillips Flat Hd M4 X 12
-		3	Screw, Phillips Flat Hd M5 X 8
-		3	Screw, Phillips Flat Hd M5 X 12
-	06F0413	3	Screw, Phillips Bind Hd M3 X 6
-		3	Screw, Phillips Bind Hd M3 X 8
-		3	Screw, Phillips Bind Hd M3 X 10
-		3	Screw, Phillips Bind Hd M3 X 12
-		3	Screw, Phillips Bind Hd M3 X 16
-		3	Screw, Phillips Bind Hd M3 X 20
-		3	Screw, Phillips Bind Hd M4 X 6
-		3	Screw, Phillips Bind Hd M4 X 8
-		3	Screw, Phillips Bind Hd M4 X 10
-		3	Screw, Phillips Bind Hd M4 X 12
-		3	Screw, Phillips Bind Hd M4 X 14
-		3	Screw, Phillips Bind Hd M4 X 16
-		3	Screw, Phillips Bind Hd M4 X 20
-		3	Screw, Phillips Bind Hd M4 X 40
-		3	Screw, Phillips Bind Hd M4 X 45
-		3	Screw, Phillips Bind Hd M4 X 50
-		3	Screw, Phillips Bind Hd M5 X 8
-		3	Screw, Phillips Bind Hd M5 X 10
-		3	Screw, Phillips Bind Hd M5 X 12
-		3	Screw, Phillips Bind Hd M6 X 14

Asm- Index	Part Number	Units	Description
54-	06F0403		Kits and Their Quantities (Sheet 4 of 15)
-		3	Bolt, Socket Hd M3 X 8
-		3	Bolt, Socket Hd M3 X 12
-		3	Bolt, Socket Hd M3 X 16
-		3	Bolt, Socket Hd M3 X 20
-		3	Bolt, Socket Hd M3 X 25
-		3	Bolt, Socket Hd M4 X 8
-		3	Bolt, Socket Hd M4 X 10
-		3	Bolt, Socket Hd M4 X 12
-		3	Bolt, Socket Hd M4 X 16
-		3	Bolt, Socket Hd M4 X 20
-		3	Bolt, Socket Hd M4 X 30
-		3	Bolt, Socket Hd M5 X 8
-		3	Bolt, Socket Hd M5 X 10
-		3	Bolt, Socket Hd M5 X 12
-		3	Bolt, Socket Hd M5 X 20
-		3	Bolt, Socket Hd M5 X 25
-		3	Bolt, Socket Hd M5 X 30
-		3	Bolt, Socket Hd M5 X 35
-		3	Bolt, Socket Hd M5 X 38
-		3	Bolt, Socket Hd M5 X 45

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 5 of 15)
-	06F0414	3	Bolt, Socket Hd M6 X 12
-		3	Bolt, Socket Hd M6 X 14
-		3	Bolt, Socket Hd M6 X 20
-		3	Bolt, Socket Hd M6 X 25
-		3	Bolt, Socket Hd M6 X 30
-		3	Bolt, Socket Hd M6 X 40
-		3	Bolt, Socket Hd M6 X 60
-		3	Bolt, Socket Hd M8 X 20
-		3	Bolt, Socket Hd M8 X 25
-		3	Bolt, Socket Hd M8 X 30
-		3	Bolt, Socket Hd M8 X 40
-	06F0415	5	Bolt, Socket Hd with Star Wshr M4 X 12
-		5	Bolt, Socket Hd with Star Wshr M4 X 18
-		5	Bolt, Socket Hd with Star Wshr M4 X 20
-		5	Bolt, Socket Hd with Star Wshr M5 X 12
-		10	Bolt, Socket Hd with Star Wshr M5 X 16
-		5	Bolt, Socket Hd with Star Wshr & Wshr M4 X 10
-		5	Bolt, Socket Hd with Star Wshr & Wshr M4 X 16
-		5	Bolt, Socket Hd with Star Wshr & Wshr M5 X 12
-		5	Bolt, Socket Hd with Star Wshr & Wshr M5 X 16
-		5	Bolt, Socket Hd with Star Wshr & Wshr M5 X 20
-		5	Bolt, Socket Hd with Star Wshr & Wshr M5 X 30

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 6 of 15)
-	06F0416	10	Screw, Set M3 X 5
-		5	Screw, Set M4 X 4
-		5	Screw, Set M4 X 5
-		5	Screw, Set M4 X 6
-		5	Screw, Set M4 X 8
-		5	Screw, Set M4 X 10
-		5	Screw, Set M4 X 12
-		10	Screw, Set M4 X 16
-		10	Screw, Set M5 X 8
-	06F0404	5	Screw, Pan Head Brass M3 X 5
-		5	Screw, Pan Head Brass M4 X 8
-		5	Screw, Pan Head Brass M4 X 10
-		5	Screw, Pan Head Brass M5 X 8
-		5	Screw, Bind Head Stainless M3 X 4
-		5	Screw, Shoulder M3 X 4
-		5	Bolt, Wing M5 X 15
-		5	Screw, Knurling M5 X 15
-		5	Bolt Socket Head Stainless M4 X 8
-		5	Bolt Socket Head Stainless M4 X 12
-		5	Bolt Socket Head Stainless M5 X 12
-		5	Bolt Socket Head Stainless M5 X 16
-		5	Screw, Fixing
-		5	Screw, Sum

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 7 of 15)
-	06F0405	5	Washer, Plane D3
-		15	Washer, Plane D4
-		15	Washer, Plane D5
-		10	Washer, Plane D6
-		5	Washer, Plane D8
-		5	Washer, Plane D10
-		5	Washer, Plane D12
-		10	Washer, Spring D3
-		10	Washer, Spring D4
-		10	Washer, Spring D5
-		5	Washer, Spring D6
-		5	Washer, Spring D8
-		5	Washer, Spring D10
-	06F0406	5	Washer, Plane Brass D3
-		5	Washer, Plane Brass D4
-		5	Washer, Plane Brass D5
-		5	Washer, Plane Stainless D3
-		5	Washer, Toothed Outer D3
-		5	Washer, Toothed Outer Zinc Plated D4
-		10	Washer, Toothed Outer D4
-		10	Washer, Toothed Outer D5
-		5	Washer, Toothed Outer D6
-		5	Washer, Toothed Inner D3
-		5	Washer, FP (No. 1)
-		5	Washer, FP (No. 5)
-		5	Washer, Special

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 8 of 15)
-	06F0417	5	Washer, Press (No. 1)
-		20	Washer, Press (No. 2)
			This part can also be ordered in Kit 06F0420
-		5	Washer, VF
-		10	Washer
-		5	Washer, Shaft Clamp
-		5	Washer, Opt
-		5	Washer, BR
-		5	Washer, Wave
-		5	Spring, Cone
-		5	Washer, Polyester
-		1	Washer, A
-		1	Washer, Shaft Clamp
-		1	Washer, Thrust
-		1	Washer, BB
-	06F0407	5	Nut, M3
-		5	Nut, M4
-		5	Nut, M5
-		5	Nut, M6
-		5	Nut, M10
-		5	Nut, Lock M3
-		5	Nut, Lock M4
-		5	Nut, Lock M5
-		5	Nut, Lock M6
-		5	Nut, Lock M8
-		5	Nut, Lock M10
-		5	Nut, Flange M3
-		5	Nut, Flange M4
-	06F0408	5	Key 2.5 X 8
-		5	Key 3 X 3 X 10
-		5	Key 3 X 3 X 12
-		5	Key 4 X 4 X 10

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 9 of 15)
-	06F0409	5	Ring, Retaining D6
-		5	Ring, Retaining D8
-		5	Ring, Retaining D10
-		5	Ring, Retaining D12
-		5	Ring, Retaining D22
-		5	Ring, Retaining D26
-		5	Ring, Retaining D28
-		5	Ring, Retaining D30
-		5	Ring, Retaining D32
-		5	Ring, Retaining D35
-		5	Ring, Retaining D42
-	06F0418	5	Ring, Retaining D3
-		5	Ring, Retaining D4
-		5	Ring, Retaining D5
-		10	Ring, Retaining D6
-		5	Ring, Retaining D7
-		5	Ring, Retaining D8
-		5	Ring, Retaining D9
-		5	Ring, Retaining D10
-		5	Ring, Retaining D11
-		5	Ring, Retaining D13
-		5	Ring, Retaining D16
-		5	Ring, Retaining Zinc Plated D7-9

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 10 of 15)
-	06F0410	5	Clip, Nylon No. 3N
-		5	Clip, Nylon No. 4N
-		5	Clip, Nylon No. 5N
-		5	Clip, Nylon No. 6N
-		5	Clip, Nylon No. 7N
-		5	Clip, Nylon No. 8N
-		5	Clip, Nylon No. 9N
-		5	Clip, Nylon No. 10N
-		5	Clip, Nylon No. 11N
-		5	Clip, Nylon No. 12N
-		5	Clip, Nylon No. 18N
-		5	Stand
-		5	Retainer
-		5	Receptacle
-		5	Spring
-		5	Head
-		5	Eyelet
-	06F0419	10	Clamp, Cable No. 05
-		5	Clamp, Cable No. 10
-		5	Clamp, Cable No. 15
-		5	Clamp, Cable No. 20
-		5	Clamp, Cable No. 28
-		5	Clamp, Cable No. 05-L
-		5	Clamp, Cable No. 05-H
-		5	Clamp, Cable No. 07-H
-		20	Wrap, Tie No. 1
-		20	Wrap, Tie No. 2
-		5	Wrap, Tie No. 3

Asm- Index	Part Number	Units	Description
54-			Kits and Their Quantities (Sheet 11 of 15)
-	06F0420	50	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 8 This part can also be ordered in Kit 06F0411
-		50	Screw, Phillips Pan Hd with Star Wshr & Wshr M4 X 12 This part can also be ordered in Kit 06F0411
-		50	Screw, Phillips Pan Hd with Star Wshr & Wshr M5 X 8 This part can also be ordered in Kit 06F0401
-		50	Washer, Press (No. 2) This part can also be ordered in Kit 06F0417
-	06F1031		Pins and Sockets 14-18, 18-22 AWG
-	06F1032		Contacts and Extraction Tool, for Amp Circular Connectors, Pins and Sockets 16-18, 20-24 AWG
-	06F1033		Contacts and Extraction Tool, for Amp Circular Connectors, Pins and Sockets 10-12, 14-20, 18-24 AWG
-	06F1034		Contacts and Extraction Tool, for Amp Mic Connectors, Sockets 0.5-0.27mm AWG
-	06F1035		Contacts, for Amp EI Connectors, Sockets 18-24 AWG
-	06F1036		Contacts, for Berg Connectors, PV Terminals 18-20, 22-26 AWG
-	06F1037		Contacts, for Berg Connectors, Mini PV Terminals 22-26 AWG
-	06F1038		Contacts and Extraction Tool, for Elco Connectors, Sockets 22-28 AWG
-	06F1039		Fasteners, for Amp Fasteners Terminals 18, 20-24, 10-12, 14, 18-22 AWG, Adapters and Sleeves
-	06F0429		Terminals, 0.2-0.5mm Through 2.63-6.64mm AWG

Asm- Index	Part Number	Units	Description
54-	88F1626		Kits and Their Quantities (Sheet 12 of 15)
-		1	Bolt, Hexagon Socket Hd M3 X 6
-		1	Screw, Phillips Flat Hd M3 X 6
-		1	Bolt, Hexagon Socket Hd M3 X 10
-		1	Screw, Phillips Bind Hd M3 X 4
-		1	Screw, Phillips Flat Hd M3 X 16
-		1	Bolt, Hexagon Socket Hd M3 X 16
-		1	Bolt, Hexagon Socket Hd M3 X 18
-		1	Screw, Phillips Pan Hd with Star Wshr & Wshr M3 X 8
-		1	Bolt, Hexagon Socket Hd M4 X 38
-		2	Pan Hd M4 X 6
-		1	Pan Hd M4 X 8
-		1	Pan Hd M4 X 40
-		1	Screw, Phillips Bind Hd M4 X 25
-		1	Screw, Set, Hexagon Socket Hd M4 X 8
-		1	Pan Hd M4 X 6
-		1	Pan Hd M4 X 18
-		1	Screw, Phillips Pan Hd M5 X 8
-		2	Bolt, Hexagon Socket Hd with Star Wshr & Wshr M5 X 10
-		1	Bolt, Hexagon Socket Hd M5 X 40
-		1	Screw, Phillips Bind Hd M5 X 6
-		1	Screw, Phillips Bind Hd M5 X 20
-		1	Bolt, Hexagon Socket Hd M5 X 10
-		2	Bolt, Hexagon Socket Hd M5 X 16
-		1	Screw, Phillips Flat Hd M5 X 10
-		1	Bolt, Hexagon Socket Hd M5 X 18
-		1	Screw, Phillips Pan Hd M6 X 16
-		1	Screw, Phillips Bind Hd M6 X 16
-		1	Screw, Phillips Pan Hd with Star Wshr & Wshr M6 X 12
-		1	Bolt, Hexagon Socket Hd M6 X 16
-		1	Bolt, Hexagon Socket Hd M8 X 32
-		1	Bolt, Hexagon Socket Hd M10 X 16
-		1	Screw, Set, Hexagon Socket Hd M5 X 16

Asm- Index	Part Number	Units	Description
54-	88F1627		Kits and Their Quantities (Sheet 13 of 15)
—		1	Nut, Flange
—		2	Ring, Retaining
—		2	E-Clip
—		1	E-Ring
—		1	Nut, M8
—		1	Nut, Brass M4
—		1	Screw, Phillips Pan Hd., Brass M5 X 10
—		1	Pin, D3 X 14
—		1	Key, 3 X 3 X 8
—		1	Key, 4 X 4 X 15

Asm- Index	Part Number	Units	Description
54-	88F3569		Kits and Their Quantities (Sheet 14 of 15)
-		2	Screw, M3 X 30
-		2	Screw, M3 X 16
-		2	Screw, M3 X 20
-		2	Screw, M4 X 8 Flat Hd
-		5	Washer, Flat M3
-		5	Washer, Flat M4
-		5	Washer, Lock M3
-		5	Washer, Lock M4
-		5	Washer, Star M4
-		2	Nut, M3
-		5	Screw, M5 X 8
-		5	Screw, M4 X 6
-		5	Screw, M4 X 8
-		2	Screw, M4 X 45
-		5	Screw, M3 X 8
-		5	Screw, 6/32 X .5 in.
-		2	Nut, M4Sims
-		1	Bolt, Hexagon Socket Head M3 X 12
-		2	Bolt, Hexagon Socket Head M4 X 10
-		2	Screw, Phillips Pan Head M3 X 13
-		2	Screw, Phillips Pan Head M4 X 16
-		2	Screw, Phillips Pan Head M4 X 12
-		1	Washer, Flat
-		1	Washer, Lock

Asm- Index	Part Number	Units	Description
54-	30H2769		Kits and Their Quantities (Sheet 15 of 15)
-			310 PPM Feature
-		1	Nylon Clip (5N)
-		3	Nylon Clip (6N)
-		5	M4 X 12 Phillips Pan HD Screw With Star Wshr & Wshr
-		2	M3 X 12 Phillips Pan HD Screw With Star Wshr & Wshr
-		3	Bundling Band (Cable Tie)
-		2	Shaft Clamper
-		2	M4 X 25 Phillips Pan HD. Screw With Star Wshr & Wshr
-		2	M3 X 6 Phillips Pan HD. Screw With Star Wshr & Wshr
-		1	M5 X 12 Phillips Pan HD. Screw With Star Wshr & Wshr
-		1	M5 X 12 Hexagon Socket HD. Bolt With Star Wshr & Wshr
-		4	M4 X 10 Hexagon Socket HD. Bolt With Star Wshr & Wshr
-		1	Shaft Clamp Washer
-		1	Special Washer
-		1	Cable Clamp
-		2	M5 X 16 Phillips Pan HD. Screw with Star Wshr & Wshr
-		2	Shoulder Screws

Assembly 55: No Assembly 55 for this Printer

Asm- Index	Part Number	Units	Description
55-		1	Not Used

Assembly 56: Installation Kit

Asm- Index	Part Number	Units	Description
56-		NP	Installation Kit
-	845762	AR	Label, This Machine Wired for _____ V
-	5756324	AR	Label, Channel Address
-	6226855	AR	Label, Phase Rotation
-	65F6243	AR	Label, Laser Radiation
-	65F6252	AR	Label, Do Not Reuse Waste Toner
-	65F6254	AR	Label, Paper Weight in Stacker Can Exceed 20 Kg
-	88F1192	AR	Label, Hazard-Area Trained Service Personnel only
-	88F1194	AR	Label, Fast-Moving Paper
-	88F1196	AR	Label, Laser Power (20 mw)
-	90H2651	AR	Label, Laser Power (30 mw)
-	1621544	AR	Bolt, M8 X 16
-	81X0068	AR	Stud
-	65F6190	AR	Knob
-	5756348	AR	Holder
-	57G4379	AR	Filter, Oil Tank
-	57G4395	AR	Label, Toner/Developer (Purple)
-	90H2449	AR	Label, Toner/Developer (Blue)
-	57G6582	AR	Nut, CU Attach
-	57G6591	AR	Label, Toner Fill Cap (Purple)
-	90H2451	AR	Label, Toner Fill Cap (Blue)
-	7320140	AR	Washer
For procedures, see "Installation, Relocation, and Discontinuance Procedure."			

Part Number Index

Part Number	Asm-Index	Page
0091610	43-8A	416
00G2223	49-35	438
00G3277	49-61	442
00G3283	49-21	436
00G3368	47-40	430
00G3368	49-51	440
00G3524	49-3	434
02N6400	42-17A	404
02N7864	7-40	74
02N7865	7-39	74
0338169	42-14A	404
0438551	42-16A	404
04H0210	35-18	388
04H0210	36-16	390
04H0212	14-123	206
04H0212	26-18	342
04H0277	20-89D	264
04H0288	23-66	328
04H0289	20-154	276
04H0290	13-79	192
04H0368	12-12A	108
04H0369	12-22A	108
04H0370	12-24A	108
04H0371	12-25A	108
04H0372	20-36	260
04H0372	20-73D	262
04H0396	14-16S	228
04H0476	20-78	270
04H0477	20-79	270
04H0478	20-86	270

Part Number	Asm-Index	Page
04H0479	20-87	270
04H0480	20-82	270
04H0481	20-83	270
04H0503	20-256D	290
04H0504	20-270D	292
04H0505	20-233D	288
04H0544	20-136D	274
04H0559	7-72	76
04H0560	7-73	76
04H0561	7-77	76
04H0572	52-4S	480
04H0574	14-15S	228
04H0574	52-3S	480
04H0693	42-16B	408
04H0697	47-28	428
04H0725	20-231D	288
04H0726	20-236D	288
04H0760	42-15B	408
04H0761	42-15B	408
04H0764	28-5	356
04H0764	29-4	362
04H0769	12-96S	138
04H0769	12-96T	124
04H0771	12-96F	156
04H0776	20-257	284
04H0777	20-269	286
04H0778	28-26	356
04H0779	28-27	356
04H0780	6-111	70
04H0784	31-38	376

Part Number	Asm-Index	Page
04H0788	12-162S	144
04H0788	12-162T	130
04H0789	12-164S	144
04H0789	12-164T	130
04H0790	12-165F	162
04H0790	12-165S	144
04H0790	12-165T	130
04H0790	12-165V	180
04H0791	12-166F	162
04H0791	12-166S	144
04H0791	12-166T	130
04H0791	12-166V	180
04H0792	12-169F	162
04H0792	12-169S	144
04H0792	12-169T	130
04H0792	12-169V	180
04H0793	12-170F	162
04H0793	12-170S	144
04H0793	12-170T	130
04H0793	12-170V	180
04H0794	12-171S	144
04H0794	12-171T	130
04H0796	12-179F	164
04H0796	12-179S	146
04H0796	12-179T	132
04H0796	12-179V	182
04H0797	12-182F	164
04H0797	12-182S	146
04H0797	12-182T	132
04H0797	12-182V	182
04H0798	12-184F	164
04H0798	12-184S	146
04H0798	12-184T	132

Part Number	Asm-Index	Page
04H0798	12-184V	182
04H0799	12-187S	146
04H0799	12-187T	132
04H0801	12-35S	134
04H0801	12-35T	120
04H0802	12-42S	136
04H0802	12-42T	120
04H0802	12-65F	154
04H0802	12-65V	172
04H0803	12-65S	136
04H0803	12-65T	122
04H0805	12-75F	156
04H0805	12-75T	124
04H0805	12-75V	174
04H0806	12-66F	154
04H0806	12-66V	172
04H0807	12-146S	142
04H0807	12-146T	128
04H0810	12-62S	136
04H0810	12-62T	122
04H0812	12-97S	138
04H0812	12-97T	124
04H0820	12-108F	156
04H0820	12-108S	138
04H0820	12-108T	124
04H0820	12-108V	174
04H0822	12-74	112
04H0822	12-74F	156
04H0822	12-74S	138
04H0822	12-74T	124
04H0822	12-74V	174
04H0823	12-72F	156
04H0823	12-72S	138

Part Number	Asm-Index	Page
04H0823	12-72T	124
04H0823	12-72V	174
04H0829	12-6F	150
04H0829	12-6S	134
04H0829	12-6T	120
04H0829	12-6V	168
04H0833	12-103S	138
04H0834	4-60	46
04H0842	4-57	44
04H0845	12-2S	134
04H0845	12-2T	120
04H0847	12-56T	122
04H0848	12-18F	150
04H0848	12-18V	168
04H0848	12-55F	152
04H0848	12-55V	170
04H0877	31-41	376
04H0887	9-125	94
04H0888	9-164	96
04H0889	9-122	94
04H0890	9-165	96
04H0891	9-167	96
04H0893	9-153	96
04H0894	4-123A	48
04H0896	4-160	50
04H0897	9-152	96
04H0898	9-166	96
04H0899	9-123	94
04H0900	14-78A	202
04H0901	4-156	50
04H0913	9-150	96
04H0978	4-57	44
04H1055	14-14	196

Part Number	Asm-Index	Page
04H1056	14-207	214
04H1058	22-100	316
04H1060	20-227D	288
04H1087	8-56	84
04H1088	8-58	84
04H1088	8-63	86
04H1089	8-12	82
04H1090	8-50	82
04H1091	8-94	86
04H1092	9-103A	92
04H1093	10-95	102
04H1094	10-90	102
04H1095	10-86	102
04H1096	10-91	102
04H1099	8-93	86
04H1103	20-5	260
04H1103	20-55D	262
04H1104	20-244D	290
04H1104	20-258D	290
04H1105	20-242D	290
04H1106	20-232D	288
04H1106	20-235D	288
04H1107	20-234D	288
04H1108	20-225D	288
04H1109	20-223D	288
04H1124	10-57	100
05L5440	16-202	250
05L5441	16-209	250
05L5442	16-210	250
05L5443	16-212	250
05L5448	16-219	250
05L5449	16-220	250
05L5450	16-222	250

Part Number	Asm-Index	Page
05L5971	16-225	250
06F0028	31-16	374
06F0038	11-8	104
06F0041	13-51	190
06F0051	6-57	66
06F0052	6-58	66
06F0054	14-114	206
06F0054	14-305	222
06F0054	14-308	222
06F0054	14-42	198
06F0054	6-108	70
06F0054	6-72	68
06F0059	7-70	76
06F0072	11-58	106
06F0081	11-52	106
06F0081	9-109	92
06F0089	5-35	52
06F0091	5-19	52
06F0106	14-228	216
06F0110	28-6	356
06F0110	29-5	362
06F0111	26-22	342
06F0116	14-183	212
06F0134	22-2	308
06F0143	20-166	278
06F0144	20-224	282
06F0144	20-231	282
06F0144	20-237D	288
06F0147	20-135	274
06F0147	20-135D	274
06F0149	20-67	268
06F0150	20-225	282
06F0150	20-238D	288

Part Number	Asm-Index	Page
06F0153	20-56D	262
06F0153	20-6	260
06F0154	20-265	286
06F0155	20-264	286
06F0156	20-262	286
06F0158	20-267	286
06F0158	22-163	320
06F0163	23-8	324
06F0164	23-7	324
06F0172	32-5	380
06F0173	32-16	380
06F0174	20-187	278
06F0194	12-123F	158
06F0194	12-123V	176
06F0194	13-20	186
06F0194	20-142	276
06F0194	25-46	336
06F0194	31-4	374
06F0194	4-142	48
06F0194	4-31	42
06F0194	4-43	44
06F0194	5-115	58
06F0194	5-53	54
06F0194	7-62	76
06F0195	30-111	372
06F0196	30-109	372
06F0198	30-40	366
06F0206	28-52	360
06F0207	27-54	348
06F0213	14-331	226
06F0213	20-171	278
06F0213	22-15	308
06F0213	22-48	312

Part Number	Asm-Index	Page
06F0214	13-95	194
06F0214	27-59	350
06F0214	27-72	350
06F0214	27-86	350
06F0214	29-31	362
06F0214	30-83	370
06F0220	28-8	356
06F0220	29-7	362
06F0223	26-26	342
06F0224	26-27	342
06F0227	26-10	342
06F0228	26-48	344
06F0291	6-100	70
06F0292	14-111	206
06F0292	14-121	206
06F0292	14-91	202
06F0292	20-121	272
06F0292	20-194	280
06F0292	22-123	318
06F0292	22-54	312
06F0292	26-19	342
06F0292	26-7	342
06F0292	6-117	70
06F0342	13-63	192
06F0348	23-77	328
06F0357	23-22	324
06F0358	23-20	324
06F0359	23-18	324
06F0361	23-17	324
06F0369	14-245	218
06F0389	4-60	46
06F0401	1-104	28
06F0401	1-82	28

Part Number	Asm-Index	Page
06F0401	10-10	98
06F0401	11-10	104
06F0401	11-24	104
06F0401	11-25	104
06F0401	11-38	104
06F0401	11-42	104
06F0401	11-61	106
06F0401	12-105	114
06F0401	12-105F	156
06F0401	12-105S	138
06F0401	12-105T	124
06F0401	12-105V	174
06F0401	12-125	116
06F0401	12-125F	158
06F0401	12-125S	140
06F0401	12-125T	126
06F0401	12-125V	176
06F0401	12-137	116
06F0401	12-210F	166
06F0401	12-210S	146
06F0401	12-210V	184
06F0401	12-95	114
06F0401	13-101	194
06F0401	13-12	186
06F0401	13-50	190
06F0401	14-181	212
06F0401	14-283	222
06F0401	14-333	226
06F0401	14-80	202
06F0401	14-9	196
06F0401	15-22	230
06F0401	15-51	232
06F0401	15-66	234

Part Number	Asm-Index	Page
06F0401	16-10	236
06F0401	16-105	240
06F0401	16-107	240
06F0401	16-48	238
06F0401	20-150	276
06F0401	20-153	276
06F0401	20-167	278
06F0401	20-21	260
06F0401	20-218	280
06F0401	20-229D	288
06F0401	20-239	282
06F0401	20-242	282
06F0401	20-293	296
06F0401	20-58	266
06F0401	20-60	266
06F0401	20-71D	262
06F0401	21-77	304
06F0401	22-107	316
06F0401	22-111	316
06F0401	22-136	318
06F0401	22-136	318
06F0401	22-174	320
06F0401	22-70	312
06F0401	23-7A	330
06F0401	27-100	352
06F0401	27-55	348
06F0401	28-53	360
06F0401	29-45	364
06F0401	29-51	364
06F0401	30-57	370
06F0401	31-17	374
06F0401	4-115	48
06F0401	4-118	48

Part Number	Asm-Index	Page
06F0401	4-13	42
06F0401	4-153	50
06F0401	5-101	58
06F0401	5-121	58
06F0401	5-141	60
06F0401	5-144	60
06F0401	5-146	60
06F0401	5-172	62
06F0401	5-31	52
06F0401	5-96	58
06F0401	54-	486
06F0401	6-34	64
06F0401	6-39	64
06F0401	6-40	64
06F0401	6-56	66
06F0401	6-90	68
06F0401	7-68	76
06F0401	9-141	94
06F0401	9-30	88
06F0401	9-43	88
06F0401	9-94	92
06F0401	9-96	92
06F0402	10-68	102
06F0402	14-17S	228
06F0402	14-21	196
06F0402	14-2S	228
06F0402	14-4S	228
06F0402	21-131	306
06F0402	26-49	344
06F0402	28-22	356
06F0402	42-2S	414
06F0402	54-	487
06F0402	9-115	92

Part Number	Asm-Index	Page
06F0402	9-140	94
06F0403	11-31	104
06F0403	12-119	116
06F0403	12-119F	158
06F0403	12-119S	140
06F0403	12-119T	126
06F0403	12-119V	176
06F0403	12-120	116
06F0403	12-120F	158
06F0403	12-120S	140
06F0403	12-120T	126
06F0403	12-120V	176
06F0403	12-12F	150
06F0403	12-12S	134
06F0403	12-12T	120
06F0403	12-12V	168
06F0403	12-177F	164
06F0403	12-177S	146
06F0403	12-177T	132
06F0403	12-177V	182
06F0403	12-24	108
06F0403	12-49F	152
06F0403	12-49S	136
06F0403	12-49T	120
06F0403	12-49V	170
06F0403	12-63	112
06F0403	12-63F	154
06F0403	12-63S	136
06F0403	12-63T	122
06F0403	12-63V	172
06F0403	12-77	112
06F0403	12-92	114
06F0403	12-9F	150

Part Number	Asm-Index	Page
06F0403	12-9S	134
06F0403	12-9T	120
06F0403	12-9V	168
06F0403	13-15	186
06F0403	13-58	190
06F0403	14-125	206
06F0403	14-140	208
06F0403	14-240	218
06F0403	14-337	226
06F0403	15-25	230
06F0403	15-45	232
06F0403	20-195	280
06F0403	20-32	260
06F0403	22-180	322
06F0403	22-92	314
06F0403	23-28A	330
06F0403	28-32	356
06F0403	28-50	358
06F0403	30-117	372
06F0403	30-15	366
06F0403	30-28	366
06F0403	54-	489
06F0403	7-25	72
06F0404	10-24	98
06F0404	10-60	100
06F0404	10-92	102
06F0404	12-175F	164
06F0404	12-175S	146
06F0404	12-175V	182
06F0404	20-274	296
06F0404	20-303	298
06F0404	28-20	356
06F0404	29-19	362

Part Number	Asm-Index	Page
06F0404	30-68	370
06F0404	54-	491
06F0404	6-11	64
06F0404	7-11	72
06F0404	7-119	80
06F0404	7-36	74
06F0404	7-85	76
06F0405	1-102	28
06F0405	10-89	102
06F0405	10-94	102
06F0405	12-13F	150
06F0405	12-13S	134
06F0405	12-13T	120
06F0405	12-13V	168
06F0405	12-149F	160
06F0405	12-149S	142
06F0405	12-149T	128
06F0405	12-149V	178
06F0405	12-14F	150
06F0405	12-14S	134
06F0405	12-14T	120
06F0405	12-14V	168
06F0405	12-174F	162
06F0405	12-174S	144
06F0405	12-174T	130
06F0405	12-174V	180
06F0405	12-193F	164
06F0405	12-193S	146
06F0405	12-193T	132
06F0405	12-21	108
06F0405	12-52F	152
06F0405	12-52V	170
06F0405	12-53F	152

Part Number	Asm-Index	Page
06F0405	12-53V	170
06F0405	13-96	194
06F0405	14-108A	204
06F0405	14-126	206
06F0405	14-127	206
06F0405	14-231	216
06F0405	14-232	216
06F0405	14-278	220
06F0405	14-327	226
06F0405	14-58	200
06F0405	14-67	200
06F0405	14-77	202
06F0405	15-63	234
06F0405	16-19	236
06F0405	16-20	236
06F0405	20-11	260
06F0405	20-12	260
06F0405	20-173	278
06F0405	20-58D	262
06F0405	20-61D	262
06F0405	20-62D	262
06F0405	20-8	260
06F0405	21-117	306
06F0405	21-99	304
06F0405	22-95	314
06F0405	22-96	314
06F0405	28-49	358
06F0405	29-32	362
06F0405	30-16	366
06F0405	30-17	366
06F0405	30-29	366
06F0405	30-30	366
06F0405	30-67	370

Part Number	Asm-Index	Page
06F0405	32-18	380
06F0405	4-5	42
06F0405	4-6	42
06F0405	54-	492
06F0405	9-143	94
06F0406	1-22	24
06F0406	1-33	24
06F0406	10-25	98
06F0406	10-84	102
06F0406	10-88	102
06F0406	10-93	102
06F0406	12-8F	150
06F0406	12-8S	134
06F0406	12-8T	120
06F0406	12-8V	168
06F0406	13-57	190
06F0406	14-162	210
06F0406	14-191	212
06F0406	14-243	218
06F0406	14-7	196
06F0406	15-60	234
06F0406	16-147	244
06F0406	16-25	236
06F0406	20-227	282
06F0406	21-118	306
06F0406	28-12	356
06F0406	29-11	362
06F0406	5-122	58
06F0406	5-97	58
06F0406	54-	492
06F0406	7-12	72
06F0406	7-120	80
06F0406	7-37	74

Part Number	Asm-Index	Page
06F0406	9-79	90
06F0406	9-91	92
06F0407	1-60	26
06F0407	1-89	28
06F0407	12-126	116
06F0407	12-126F	158
06F0407	12-126S	140
06F0407	12-126T	126
06F0407	12-126V	176
06F0407	12-17F	150
06F0407	12-17S	134
06F0407	12-17T	120
06F0407	12-17V	168
06F0407	14-190	212
06F0407	14-230	216
06F0407	14-239	218
06F0407	14-246	218
06F0407	14-40	198
06F0407	14-51	200
06F0407	15-14	230
06F0407	16-117	242
06F0407	16-123	242
06F0407	16-171	244
06F0407	16-21	236
06F0407	16-36	236
06F0407	16-80	240
06F0407	16-82	240
06F0407	16-89	240
06F0407	2-141	38
06F0407	20-102	272
06F0407	20-281	296
06F0407	20-284R	294
06F0407	20-287R	294

Part Number	Asm-Index	Page
06F0407	20-29	260
06F0407	20-79D	264
06F0407	21-132	306
06F0407	21-97	304
06F0407	22-61	312
06F0407	22-97	316
06F0407	23-29A	330
06F0407	25-43	336
06F0407	25-45	336
06F0407	28-33	356
06F0407	32-17	380
06F0407	5-126	58
06F0407	54-	493
06F0407	6-10	64
06F0407	7-107	80
06F0407	7-43	74
06F0407	8-97	86
06F0408	10-8	98
06F0408	11-33	104
06F0408	11-40	104
06F0408	20-222	282
06F0408	20-226	282
06F0408	20-258	284
06F0408	23-39	326
06F0408	28-15	356
06F0408	29-14	362
06F0408	30-104	372
06F0408	30-25	366
06F0408	54-	493
06F0408	6-113	70
06F0408	9-29	88
06F0409	11-20	104
06F0409	14-74	202

Part Number	Asm-Index	Page
06F0409	20-232	282
06F0409	20-256	284
06F0409	20-296	296
06F0409	22-164	320
06F0409	27-82	350
06F0409	30-105	372
06F0409	30-26	366
06F0409	30-92	372
06F0409	30-99	372
06F0409	54-	494
06F0409	6-110	70
06F0409	6-73	68
06F0409	6-77	68
06F0410	13-62	192
06F0410	14-188	212
06F0410	54-	495
06F0411	1-86	28
06F0411	12-135F	160
06F0411	12-135V	178
06F0411	12-142	118
06F0411	12-142F	160
06F0411	12-142S	142
06F0411	12-142T	128
06F0411	12-142V	178
06F0411	12-172F	162
06F0411	12-172S	144
06F0411	12-172T	130
06F0411	12-172V	180
06F0411	12-26V	168
06F0411	12-3	108
06F0411	12-3F	150
06F0411	12-3S	134
06F0411	12-3T	120

Part Number	Asm-Index	Page
06F0411	12-3V	168
06F0411	12-79	112
06F0411	12-80	112
06F0411	12-95S	138
06F0411	12-95T	124
06F0411	12-99F	156
06F0411	12-99S	138
06F0411	12-99T	124
06F0411	12-99V	174
06F0411	13-60	190
06F0411	13-61	192
06F0411	13-81	192
06F0411	13-84	192
06F0411	14-187	212
06F0411	14-301	222
06F0411	14-310	224
06F0411	16-164	244
06F0411	16-43	238
06F0411	20-110	272
06F0411	20-14	260
06F0411	20-16	260
06F0411	20-18	260
06F0411	20-217	280
06F0411	20-228D	288
06F0411	20-285R	294
06F0411	20-48	266
06F0411	20-54	266
06F0411	20-57	266
06F0411	20-63D	262
06F0411	20-66D	262
06F0411	20-68D	262
06F0411	21-122	306
06F0411	22-189	322

Part Number	Asm-Index	Page
06F0411	22-21	308
06F0411	22-52	312
06F0411	22-78	312
06F0411	23-10	324
06F0411	23-21	324
06F0411	23-9A	330
06F0411	27-44	348
06F0411	31-6	374
06F0411	32-3	380
06F0411	4-12	42
06F0411	5-22	52
06F0411	5-29	52
06F0411	54-	486
06F0411	6-32	64
06F0411	6-59	66
06F0411	7-42	74
06F0411	7-45	74
06F0411	8-24	82
06F0411	8-26	82
06F0411	9-135	94
06F0412	12-109	116
06F0412	12-109F	156
06F0412	12-109S	138
06F0412	12-109T	124
06F0412	12-109V	174
06F0412	12-130F	158
06F0412	12-130S	140
06F0412	12-130T	126
06F0412	12-130V	176
06F0412	14-10S	228
06F0412	14-185	212
06F0412	14-229	216
06F0412	14-270	220

Part Number	Asm-Index	Page
06F0412	14-39	198
06F0412	14-9S	228
06F0412	20-255D	290
06F0412	20-260D	292
06F0412	20-280	296
06F0412	20-76	270
06F0412	22-159	320
06F0412	23-15	324
06F0412	26-11	342
06F0412	26-28	342
06F0412	28-18	356
06F0412	28-39	358
06F0412	29-17	362
06F0412	54-	488
06F0413	1-54	26
06F0413	12-202F	164
06F0413	12-202S	146
06F0413	12-202V	182
06F0413	13-23	188
06F0413	13-3	186
06F0413	14-124	206
06F0413	14-131	206
06F0413	14-19	196
06F0413	14-199	212
06F0413	14-217	216
06F0413	14-221	216
06F0413	14-234	216
06F0413	14-235	216
06F0413	14-264	218
06F0413	14-276	220
06F0413	14-289	222
06F0413	14-290	222
06F0413	14-302	222

Part Number	Asm-Index	Page
06F0413	14-311	224
06F0413	14-339	226
06F0413	14-49	200
06F0413	14-50	200
06F0413	14-75	202
06F0413	14-95	202
06F0413	15-28	230
06F0413	16-155	244
06F0413	16-161	244
06F0413	16-179	244
06F0413	16-18	236
06F0413	16-62	238
06F0413	16-68	240
06F0413	16-91	240
06F0413	2-103	38
06F0413	2-51	34
06F0413	2-54	34
06F0413	2-57	34
06F0413	2-83	36
06F0413	2-96	38
06F0413	20-109	272
06F0413	20-144	276
06F0413	20-161	278
06F0413	20-216	280
06F0413	20-44	266
06F0413	20-65	268
06F0413	21-107	304
06F0413	21-46	300
06F0413	25-48	336
06F0413	27-103	352
06F0413	27-115	354
06F0413	27-21	346
06F0413	27-24	346

Part Number	Asm-Index	Page
06F0413	27-85	350
06F0413	28-7	356
06F0413	29-6	362
06F0413	30-27	366
06F0413	31-5	374
06F0413	32-37	380
06F0413	32-6	380
06F0413	32-8	380
06F0413	4-102	48
06F0413	4-144	48
06F0413	4-33	42
06F0413	4-44	44
06F0413	4-92	46
06F0413	5-117	58
06F0413	5-157	62
06F0413	5-174	62
06F0413	5-33	52
06F0413	5-55	54
06F0413	5-80	56
06F0413	54-	488
06F0413	7-106	80
06F0413	7-96	78
06F0413	7-97	78
06F0413	8-34	82
06F0414	1-3	24
06F0414	11-11	104
06F0414	11-13	104
06F0414	11-26	104
06F0414	11-66	106
06F0414	12-144	118
06F0414	12-144F	160
06F0414	12-144S	142
06F0414	12-144T	128

Part Number	Asm-Index	Page
06F0414	12-144V	178
06F0414	12-224S	148
06F0414	12-229S	148
06F0414	13-54	190
06F0414	14-109	206
06F0414	14-118	206
06F0414	20-116	272
06F0414	20-119	272
06F0414	30-114	372
06F0414	4-8	42
06F0414	5-183	62
06F0414	54-	490
06F0414	8-95	86
06F0414	8-96	86
06F0414	9-16	88
06F0415	1-101	28
06F0415	1-69	26
06F0415	10-14	98
06F0415	10-39	98
06F0415	12-100	114
06F0415	12-101	114
06F0415	12-106	114
06F0415	12-106F	156
06F0415	12-106S	138
06F0415	12-106T	124
06F0415	12-106V	174
06F0415	12-110	116
06F0415	12-110F	156
06F0415	12-110S	138
06F0415	12-110T	124
06F0415	12-110V	174
06F0415	12-113	116
06F0415	12-113F	158

Part Number	Asm-Index	Page
06F0415	12-113S	140
06F0415	12-113T	126
06F0415	12-113V	176
06F0415	12-121F	158
06F0415	12-121S	140
06F0415	12-121T	126
06F0415	12-121V	176
06F0415	12-139F	160
06F0415	12-139V	178
06F0415	12-148	118
06F0415	12-148F	160
06F0415	12-148S	142
06F0415	12-148T	128
06F0415	12-148V	178
06F0415	12-152	118
06F0415	12-152F	160
06F0415	12-152S	142
06F0415	12-152T	128
06F0415	12-152V	178
06F0415	12-178S	146
06F0415	12-180F	164
06F0415	12-180S	146
06F0415	12-180T	132
06F0415	12-180V	182
06F0415	12-188F	164
06F0415	12-188S	146
06F0415	12-188T	132
06F0415	12-188V	182
06F0415	12-194F	164
06F0415	12-194S	146
06F0415	12-194T	132
06F0415	12-194V	182
06F0415	12-197F	164

Part Number	Asm-Index	Page
06F0415	12-204F	164
06F0415	12-204S	146
06F0415	12-204V	182
06F0415	12-206F	164
06F0415	12-206S	146
06F0415	12-206V	182
06F0415	12-213F	166
06F0415	12-213S	146
06F0415	12-213V	184
06F0415	12-216F	166
06F0415	12-216S	148
06F0415	12-216V	184
06F0415	12-21F	150
06F0415	12-21V	168
06F0415	12-221S	148
06F0415	12-27	108
06F0415	12-28F	150
06F0415	12-28V	168
06F0415	12-33	110
06F0415	12-33F	150
06F0415	12-33S	134
06F0415	12-33T	120
06F0415	12-33V	170
06F0415	12-40	110
06F0415	12-40F	152
06F0415	12-40S	134
06F0415	12-40T	120
06F0415	12-40V	170
06F0415	12-47	110
06F0415	12-47F	152
06F0415	12-47S	136
06F0415	12-47T	120
06F0415	12-47V	170

Part Number	Asm-Index	Page
06F0415	12-49	110
06F0415	12-51	110
06F0415	12-51F	152
06F0415	12-51S	136
06F0415	12-51T	120
06F0415	12-51V	170
06F0415	12-57	112
06F0415	12-57F	152
06F0415	12-57S	136
06F0415	12-57T	122
06F0415	12-57V	170
06F0415	12-59	112
06F0415	12-61	112
06F0415	12-61F	154
06F0415	12-61S	136
06F0415	12-61T	122
06F0415	12-61V	172
06F0415	12-70	112
06F0415	12-70F	156
06F0415	12-70S	138
06F0415	12-70T	124
06F0415	12-70V	174
06F0415	12-76	112
06F0415	12-76F	156
06F0415	12-76S	138
06F0415	12-76T	124
06F0415	12-76V	174
06F0415	12-79F	156
06F0415	12-79S	138
06F0415	12-79T	124
06F0415	12-79V	174
06F0415	12-7F	150
06F0415	12-7S	134

Part Number	Asm-Index	Page
06F0415	12-7T	120
06F0415	12-7V	168
06F0415	12-80F	156
06F0415	12-80S	138
06F0415	12-80T	124
06F0415	12-80V	174
06F0415	12-82	112
06F0415	12-82F	156
06F0415	12-82S	138
06F0415	12-82T	124
06F0415	12-82V	174
06F0415	12-83	112
06F0415	12-83F	156
06F0415	12-83S	138
06F0415	12-83T	124
06F0415	12-83V	174
06F0415	12-87	112
06F0415	12-87F	156
06F0415	12-87S	138
06F0415	12-87T	124
06F0415	12-87V	174
06F0415	12-91	114
06F0415	12-95F	156
06F0415	12-95V	174
06F0415	13-4	186
06F0415	13-43	190
06F0415	13-48	190
06F0415	13-72	192
06F0415	13-74	192
06F0415	14-111A	204
06F0415	14-112	206
06F0415	14-120	206
06F0415	14-192	212

Part Number	Asm-Index	Page
06F0415	14-275	220
06F0415	14-299	222
06F0415	14-324	226
06F0415	14-57	200
06F0415	14-64	200
06F0415	14-92	202
06F0415	15-15	230
06F0415	15-53	232
06F0415	16-173	244
06F0415	16-181	246
06F0415	16-23	236
06F0415	16-77	240
06F0415	20-107	272
06F0415	20-115	272
06F0415	20-122	272
06F0415	20-175	278
06F0415	20-220D	288
06F0415	20-243D	290
06F0415	20-245D	290
06F0415	20-247D	290
06F0415	20-253D	290
06F0415	20-257D	290
06F0415	20-262D	292
06F0415	20-289	296
06F0415	21-53	302
06F0415	21-59	302
06F0415	22-103	316
06F0415	22-11	308
06F0415	22-124	318
06F0415	22-127	318
06F0415	22-128	318
06F0415	22-134	318
06F0415	22-141	320

Part Number	Asm-Index	Page
06F0415	22-25	308
06F0415	22-32	310
06F0415	22-55	312
06F0415	22-62	312
06F0415	23-36	326
06F0415	25-12	334
06F0415	25-4	334
06F0415	26-20	342
06F0415	26-45	344
06F0415	26-8	342
06F0415	27-10	346
06F0415	27-45	348
06F0415	27-75	350
06F0415	30-102	372
06F0415	30-13	366
06F0415	30-50	368
06F0415	30-84	370
06F0415	4-152	50
06F0415	4-154	50
06F0415	5-152	60
06F0415	5-177	62
06F0415	54-	490
06F0415	6-114	70
06F0415	6-118	70
06F0415	6-16	64
06F0415	6-18	64
06F0415	6-96	68
06F0415	7-110	80
06F0415	7-86	76
06F0415	7-87	76
06F0415	8-54	84
06F0415	9-56	88
06F0416	12-167F	162

Part Number	Asm-Index	Page
06F0416	12-167S	144
06F0416	12-167T	130
06F0416	12-167V	180
06F0416	12-16F	150
06F0416	12-16S	134
06F0416	12-16T	120
06F0416	12-16V	168
06F0416	12-77F	156
06F0416	12-77S	138
06F0416	12-77T	124
06F0416	12-77V	174
06F0416	28-44	358
06F0416	54-	491
06F0417	10-40	98
06F0417	10-47	100
06F0417	10-9	98
06F0417	12-154F	160
06F0417	12-154S	142
06F0417	12-154T	128
06F0417	12-154V	178
06F0417	12-191V	182
06F0417	12-192F	164
06F0417	12-192S	146
06F0417	12-192T	132
06F0417	12-226S	148
06F0417	14-146	210
06F0417	14-151	210
06F0417	14-304	222
06F0417	14-319	226
06F0417	14-338	226
06F0417	14-78	202
06F0417	15-6	230
06F0417	15-61	234

Part Number	Asm-Index	Page
06F0417	16-11	236
06F0417	16-152	244
06F0417	16-17	236
06F0417	16-174	244
06F0417	16-187	246
06F0417	16-81	240
06F0417	16-88	240
06F0417	20-106	272
06F0417	20-114	272
06F0417	20-221D	288
06F0417	20-238	282
06F0417	20-246D	290
06F0417	20-248D	290
06F0417	20-252D	290
06F0417	20-260	286
06F0417	20-263D	292
06F0417	20-288	296
06F0417	20-31	260
06F0417	21-124	306
06F0417	21-66	302
06F0417	21-90	304
06F0417	22-10	308
06F0417	22-115	316
06F0417	22-133	318
06F0417	22-140	318
06F0417	22-190	322
06F0417	22-33	310
06F0417	22-6	308
06F0417	22-73	312
06F0417	22-85	314
06F0417	23-16	324
06F0417	23-35	326
06F0417	23-6A	330

Part Number	Asm-Index	Page
06F0417	26-46	344
06F0417	27-61	350
06F0417	28-16	356
06F0417	28-17	356
06F0417	29-15	362
06F0417	29-16	362
06F0417	32-43	380
06F0417	54-	493
06F0417	6-42	64
06F0417	9-154	96
06F0417	9-31	88
06F0417	9-57	88
06F0417	9-65	90
06F0418	12-219F	166
06F0418	12-219S	148
06F0418	12-219V	184
06F0418	13-17	186
06F0418	13-36	188
06F0418	13-6	186
06F0418	13-93	194
06F0418	15-31	230
06F0418	15-39	232
06F0418	16-35	236
06F0418	16-8	236
06F0418	20-170	278
06F0418	20-261	286
06F0418	20-50	266
06F0418	20-87D	264
06F0418	21-17	300
06F0418	21-18	300
06F0418	21-56	302
06F0418	21-57	302
06F0418	21-68	302

Part Number	Asm-Index	Page
06F0418	22-16	308
06F0418	22-195	322
06F0418	22-29	310
06F0418	22-99	316
06F0418	23-19	324
06F0418	23-37A	330
06F0418	23-4	324
06F0418	23-53	326
06F0418	23-54	326
06F0418	23-56	326
06F0418	27-117	354
06F0418	27-6	346
06F0418	30-39	366
06F0418	30-49	368
06F0418	30-69	370
06F0418	30-80	370
06F0418	30-97	372
06F0418	54-	494
06F0418	6-87	68
06F0418	7-117	80
06F0418	7-55	76
06F0418	8-59	84
06F0418	8-64	86
06F0418	8-69	86
06F0418	9-72	90
06F0418	9-87	92
06F0419	13-42	190
06F0419	16-63	238
06F0419	54-	495
06F0420	1-10	24
06F0420	1-21	24
06F0420	1-28	24
06F0420	1-29	24

Part Number	Asm-Index	Page
06F0420	1-42	24
06F0420	1-47	24
06F0420	1-48	24
06F0420	1-70	26
06F0420	1-83	28
06F0420	10-18	98
06F0420	10-20	98
06F0420	10-29	98
06F0420	10-37	98
06F0420	10-4	98
06F0420	10-43	100
06F0420	10-49	100
06F0420	10-55	100
06F0420	10-67	102
06F0420	10-71	102
06F0420	10-72	102
06F0420	11-41	104
06F0420	11-54	106
06F0420	12-130	116
06F0420	12-139	116
06F0420	12-139S	142
06F0420	12-139T	128
06F0420	12-23	108
06F0420	12-64	112
06F0420	12-64F	154
06F0420	12-64S	136
06F0420	12-64T	122
06F0420	12-64V	172
06F0420	13-102	194
06F0420	13-11	186
06F0420	13-25	188
06F0420	13-27	188
06F0420	13-30	188

Part Number	Asm-Index	Page
06F0420	13-33	188
06F0420	13-38	190
06F0420	13-44	190
06F0420	13-75	192
06F0420	13-77	192
06F0420	13-86	192
06F0420	13-92	194
06F0420	13-97	194
06F0420	13-98	194
06F0420	14-101	204
06F0420	14-102	204
06F0420	14-113A	204
06F0420	14-115A	204
06F0420	14-132	206
06F0420	14-133	206
06F0420	14-139	208
06F0420	14-142	208
06F0420	14-157	210
06F0420	14-158	210
06F0420	14-161	210
06F0420	14-167	210
06F0420	14-170	212
06F0420	14-174	212
06F0420	14-189	212
06F0420	14-196	212
06F0420	14-202	214
06F0420	14-225	216
06F0420	14-23	196
06F0420	14-233	216
06F0420	14-244	218
06F0420	14-255	218
06F0420	14-256	218
06F0420	14-266	220

Part Number	Asm-Index	Page
06F0420	14-284	222
06F0420	14-287	222
06F0420	14-292	222
06F0420	14-303	222
06F0420	14-307	222
06F0420	14-313	224
06F0420	14-317	224
06F0420	14-318	224
06F0420	14-341	226
06F0420	14-46	200
06F0420	14-52	200
06F0420	14-65	200
06F0420	14-79	202
06F0420	14-85	202
06F0420	14-93	202
06F0420	15-40	232
06F0420	15-59	232
06F0420	15-7	230
06F0420	16-104	240
06F0420	16-109	240
06F0420	16-129	244
06F0420	16-134	244
06F0420	16-146	244
06F0420	16-153	244
06F0420	16-16	236
06F0420	16-188	246
06F0420	16-197	246
06F0420	16-22	236
06F0420	16-24	236
06F0420	16-30	236
06F0420	16-52	238
06F0420	2-10	34
06F0420	2-108	38

Part Number	Asm-Index	Page
06F0420	2-109	38
06F0420	2-114	38
06F0420	2-118	38
06F0420	2-128	38
06F0420	2-131	38
06F0420	2-132	38
06F0420	2-136	38
06F0420	2-144	38
06F0420	2-15	34
06F0420	2-16	34
06F0420	2-31	34
06F0420	2-4	34
06F0420	2-43	34
06F0420	2-45	34
06F0420	2-60	34
06F0420	2-61	34
06F0420	2-67	34
06F0420	2-68	34
06F0420	2-80	34
06F0420	2-84	36
06F0420	2-91	36
06F0420	20-130	274
06F0420	20-133	274
06F0420	20-134	274
06F0420	20-137	274
06F0420	20-137D	274
06F0420	20-145	276
06F0420	20-147	276
06F0420	20-162	278
06F0420	20-163	278
06F0420	20-176	278
06F0420	20-181	278
06F0420	20-185	278

Part Number	Asm-Index	Page
06F0420	20-190	280
06F0420	20-193	280
06F0420	20-201	280
06F0420	20-212	280
06F0420	20-228	282
06F0420	20-240D	288
06F0420	20-241D	290
06F0420	20-247	284
06F0420	20-248	284
06F0420	20-250	284
06F0420	20-259	284
06F0420	20-266D	292
06F0420	20-268	286
06F0420	20-269D	292
06F0420	20-272	286
06F0420	20-284	296
06F0420	20-286R	294
06F0420	20-292	296
06F0420	20-302	298
06F0420	20-304	298
06F0420	20-311	298
06F0420	20-314	298
06F0420	20-37	260
06F0420	20-40	266
06F0420	20-46	266
06F0420	20-72	268
06F0420	20-74D	262
06F0420	20-83D	264
06F0420	20-85D	264
06F0420	20-89	270
06F0420	20-90D	264
06F0420	20-91D	264
06F0420	20-92	270

Part Number	Asm-Index	Page
06F0420	21-10	300
06F0420	21-111	304
06F0420	21-114	306
06F0420	21-30	300
06F0420	21-40	300
06F0420	21-62	302
06F0420	21-67	302
06F0420	21-80	304
06F0420	21-89	304
06F0420	22-105	316
06F0420	22-112	316
06F0420	22-116	316
06F0420	22-138	318
06F0420	22-145	320
06F0420	22-149	320
06F0420	22-152	320
06F0420	22-157	320
06F0420	22-17	308
06F0420	22-171	320
06F0420	22-177	322
06F0420	22-24	308
06F0420	22-30	310
06F0420	22-39	310
06F0420	22-47	312
06F0420	23-26	324
06F0420	23-30	324
06F0420	23-31	324
06F0420	23-60	328
06F0420	23-64	328
06F0420	23-69	328
06F0420	23-74	328
06F0420	25-10	334
06F0420	25-13	334

Part Number	Asm-Index	Page
06F0420	25-17	334
06F0420	25-20	334
06F0420	25-23	334
06F0420	25-25	334
06F0420	25-26	334
06F0420	25-29	334
06F0420	25-32	334
06F0420	25-44	336
06F0420	25-49	336
06F0420	25-5	334
06F0420	25-53	336
06F0420	25-55	338
06F0420	25-57	338
06F0420	25-74	338
06F0420	25-78	338
06F0420	25-8	334
06F0420	25-85	340
06F0420	25-91	340
06F0420	26-16	342
06F0420	26-32	342
06F0420	26-36	342
06F0420	26-4	342
06F0420	26-42	344
06F0420	26-52	344
06F0420	27-102	352
06F0420	27-105	352
06F0420	27-107	352
06F0420	27-118	354
06F0420	27-22	346
06F0420	27-23	346
06F0420	27-37	346
06F0420	27-40	348
06F0420	27-50	348

Part Number	Asm-Index	Page
06F0420	27-51	348
06F0420	27-56	348
06F0420	27-58	348
06F0420	27-62	350
06F0420	27-7	346
06F0420	27-92	350
06F0420	27-94	350
06F0420	28-11	356
06F0420	28-13	356
06F0420	28-25	356
06F0420	28-31	356
06F0420	28-48	358
06F0420	28-55	360
06F0420	28-57	360
06F0420	28-63	360
06F0420	29-10	362
06F0420	29-12	362
06F0420	29-24	362
06F0420	29-30	362
06F0420	29-34	364
06F0420	29-36	364
06F0420	29-39	364
06F0420	29-42	364
06F0420	29-48	364
06F0420	29-53	364
06F0420	30-112	372
06F0420	30-120	372
06F0420	30-14	366
06F0420	30-52	368
06F0420	30-54	368
06F0420	30-62	370
06F0420	30-65	370
06F0420	30-70	370

Part Number	Asm-Index	Page
06F0420	30-76	370
06F0420	30-86	370
06F0420	31-67	378
06F0420	31-68	378
06F0420	31-75	378
06F0420	32-19	380
06F0420	32-44	380
06F0420	4-124	48
06F0420	4-131	48
06F0420	4-135	48
06F0420	4-139	48
06F0420	4-25	42
06F0420	4-34	42
06F0420	4-37	42
06F0420	4-42	44
06F0420	4-55	44
06F0420	4-56	44
06F0420	4-61	46
06F0420	4-64	46
06F0420	4-65	46
06F0420	4-66	46
06F0420	5-107	58
06F0420	5-108	58
06F0420	5-12	52
06F0420	5-130	58
06F0420	5-133	58
06F0420	5-14	52
06F0420	5-153	60
06F0420	5-163	62
06F0420	5-165	62
06F0420	5-169	62
06F0420	5-186	62
06F0420	5-187	62

Part Number	Asm-Index	Page
06F0420	5-192	62
06F0420	5-195	62
06F0420	5-27	52
06F0420	5-36	52
06F0420	5-39	52
06F0420	5-57	54
06F0420	54-	496
06F0420	6-115	70
06F0420	6-21	64
06F0420	6-33	64
06F0420	6-67	68
06F0420	6-93	68
06F0420	6-99	68
06F0420	7-102	80
06F0420	7-115	80
06F0420	7-15	72
06F0420	7-17	72
06F0420	7-20	72
06F0420	7-33	72
06F0420	7-38	74
06F0420	7-48	74
06F0420	7-53	76
06F0420	7-57	76
06F0420	8-14	82
06F0420	8-16	82
06F0420	8-47	82
06F0420	8-71	86
06F0420	8-9	82
06F0420	9-100	92
06F0420	9-101	92
06F0420	9-107	92
06F0420	9-108	92
06F0420	9-156	96

Part Number	Asm-Index	Page
06F0420	9-20	88
06F0420	9-24	88
06F0420	9-26	88
06F0420	9-54	88
06F0420	9-55	88
06F0420	9-60	90
06F0420	9-73	90
06F0420	9-80	90
06F0420	9-88	92
06F0429	54-	496
06F0463	13-103	194
06F0463	13-64	192
06F0463	4-109	48
06F0482	6-17	64
06F0483	6-15	64
06F0492	13-67	192
06F0492	22-86	314
06F0495	6-30	64
06F0509	5-170	62
06F0510	5-168	62
06F0512	11-29	104
06F0516	11-9	104
06F0517	11-6	104
06F0518	11-4	104
06F0519	11-3	104
06F0522	14-277	220
06F0523	11-39	104
06F0525	11-35	104
06F0534	16-7	236
06F0535	16-5	236
06F0569	12-124	116
06F0569	12-124F	158
06F0569	12-124S	140

Part Number	Asm-Index	Page
06F0569	12-124T	126
06F0569	12-124V	176
06F0569	20-143	276
06F0569	20-43	266
06F0569	25-47	336
06F0569	25-83	340
06F0569	25-88	340
06F0569	4-32	42
06F0569	7-41	74
06F0616	10-7	98
06F0616	9-27	88
06F0621	28-29	356
06F0621	29-28	362
06F0635	12-138	116
06F0635	12-138S	142
06F0635	12-138T	128
06F0637	12-134	116
06F0637	12-134F	160
06F0637	12-134S	142
06F0637	12-134T	128
06F0637	12-134V	178
06F0650	20-168	278
06F0669	12-183F	164
06F0669	12-183S	146
06F0669	12-183T	132
06F0669	12-183V	182
06F0684	14-184	212
06F0687	26-6	342
06F0690	15-58	232
06F0695	14-169	212
06F0695	9-93	92
06F0695	9-95	92
06F0729	13-55	190

Part Number	Asm-Index	Page
06F0731	13-53	190
06F0734	16-131	244
06F0736	13-35	188
06F0745	20-205	280
06F0754	20-101	272
06F0760	27-29	346
06F0775	22-3	308
06F0789	9-126	94
06F0796	22-84	314
06F0797	22-90	314
06F0798	22-88	314
06F0803	23-29	324
06F0804	23-25	324
06F0805	23-24	324
06F0806	23-14	324
06F0808	23-9	324
06F0809	23-3	324
06F0811	23-45A	330
06F0811	23-59	326
06F0848	20-17	260
06F0848	20-67D	262
06F0848	21-29	300
06F0848	21-61	302
06F0848	21-9	300
06F0863	20-57D	262
06F0863	20-7	260
06F0868	13-29	188
06F0870	20-207	280
06F0905	27-57	348
06F0912	28-14	356
06F0912	29-13	362
06F0914	28-10	356
06F0926	28-43	358

Part Number	Asm-Index	Page
06F0931	29-9	362
06F0957	12-104	114
06F0957	12-104F	156
06F0957	12-104S	138
06F0957	12-104T	124
06F0957	12-104V	174
06F0964	30-101	372
06F0969	30-90	372
06F0987	30-75	370
06F0991	30-82	370
06F0992	30-81	370
06F1015	6-82	68
06F1022	32-14	380
06F1023	32-15	380
06F1031	54-	496
06F1032	54-	496
06F1033	54-	496
06F1034	54-	496
06F1035	54-	496
06F1036	54-	496
06F1037	54-	496
06F1038	54-	496
06F1039	54-	496
06F1049	28-19	356
06F1049	29-18	362
06F1054	14-269	220
06F1056	4-101	46
06F1069	20-298	298
06F1116	16-111	242
06F1117	16-113	242
06F1118	16-119	242
06F1120	16-127	244
06F1121	16-128	244

Part Number	Asm-Index	Page
06F1122	16-94	240
06F1123	16-95	240
06F1124	16-96	240
06F1126	16-98	240
06F1127	16-99	240
06F1128	16-100	240
06F1129	16-101	240
06F1130	16-102	240
06F1131	16-180	246
06F1132	16-182	246
06F1140	16-6	236
06F1158	10-13	98
06F1158	20-92D	264
06F1158	21-78	304
06F1162	1-5	24
06F7017	38-6	394
06H2792	50-30	448
06H6706	51-25	450
06H7082	50-3	444
06H7697	50-7	444
06H8488	51-23	450
06H8631	50-35	448
07F0406	20-239D	288
07L6776	51-7	450
08H7668	12-5F	150
08H7668	12-5S	134
08H7668	12-5V	168
08H7670	12-11S	134
08H7670	12-11T	120
08H7673	12-32T	120
08H7674	12-44T	120
08H7675	12-54T	122
08H7676	12-55S	136

Part Number	Asm-Index	Page
08H7676	12-55T	122
08H7690	12-187F	164
08H7690	12-187V	182
08H7722	1-75	26
08H7757	52-	474
08H7757	52-21	456
08H7757	52-25	460
08J6472	50-16B	446
08J6472	51-5C	454
09G7012	38-2	394
09L2061	50-16	444
11H2168	51-13	454
11H2447	47-40	430
11H4878	47-19	426
11H4878	51-	454
11H6764	51-1	450
11H6955	51-11	454
11H8156	50-26	448
11H8610	47-8	426
11L5156	12-146S	142
11L5156	12-146V	178
11L5157	12-56S	136
11L5159	31-34	374
11L5160	31-30	374
11L5161	20-221	282
11L5165	9-22	88
11L5177	20-297	298
11L5178	20-301	298
11L5179	20-77	270
11L5180	20-78	270
11L5181	20-79	270
11L5182	20-80	270
11L5183	20-85	270

Part Number	Asm-Index	Page
11L5184	20-86	270
11L5185	20-87	270
11L5186	20-88	270
11L5187	20-81	270
11L5189	20-83	270
11L5190	20-84	270
11L5192	14-24	196
11L5197	35-7	388
11L5199	25-84	340
11L5202	12-176V	182
11L5278	42-4S	414
11L6063	40-6C	398
11L6131	20-278	296
11L6132	32-39	380
11L6149	42-16B	408
11L6158	12-62V	172
11L6159	12-56V	170
11L6176	25-	338
11L6177	25-79	338
11L6201	42-15B	408
11L6204	25-79	338
11L6276	25-79	338
11L6278	31-36	374
11L6279	31-38	376
11L6280	31-43	378
11LL188	20-82	270
12H0304	47-38	430
12H0649	51-31	452
12H1331	49-41	440
13J3742	16-214	250
13J6714	16-208	250
15F8409	51-14	454
1621071	43-6A	416

Part Number	Asm-Index	Page
1621173	49-24	438
1621174	49-28	438
1621190	38-8	394
1621192	49-19	436
1621192	49-33	438
1621192	49-47	440
1621193	49-14	436
1621198	49-20	436
1621204	17-50	252
1621211	49-11	436
1621211	49-22	436
1621211	49-37	440
1621217	49-15	436
1621286	17-60	254
1621321	17-35	252
1621342	42-16C	412
1621510	17-38	252
1621510	17-42	252
1621519	17-55	254
1621519	53-12	482
1621519	53-12	484
1621519	53-16	482
1621519	53-16	484
1621519	53-5A	484
1621544	56-	504
1621594	42-7C	412
1621844	49-9	436
1621862	41-14A	400
1622276	42-26C	412
1622276	42-9C	412
1622302	14-12S	228
1622302	14-3S	228
1622302	14-5S	228

Part Number	Asm-Index	Page
1622302	16-202	248
1622302	47-27	428
1622302	49-12	436
1622303	42-13A	404
1622303	42-13B	408
1622303	42-35B	410
1622304	41-10A	400
1622304	42-21C	412
1622304	42-4A	404
1622304	42-4B	408
1622304	43-18A	416
1622304	47-24	428
1622305	43-13A	416
1622305	49-46	440
1622306	42-6C	412
1622316	14-6S	228
1622319	53-13	482
1622319	53-13	484
1622319	53-15	482
1622319	53-15	484
1622321	42-18C	412
1622346	41-2A	400
1622346	43-2A	416
1622346	49-14	436
1622346	49-19	436
1622347	53-11	482
1622347	53-11	484
1622348	41-12A	400
1622393	41-9A	400
1622401	14-13S	228
1622401	16-203	248
1622403	41-22A	400
1622403	42-2C	412

Part Number	Asm-Index	Page
1622403	42-5A	404
1622403	42-5B	408
1622403	43-1A	416
1622403	49-14	436
1622403	49-31	438
1622404	43-14A	416
1622408	42-14C	412
1622437	42-19C	412
1622529	17-52	254
1693629	40-5C	398
2129665	44-202	420
2179914	43-4A	416
21H5172	50-32	448
22F9503	49-43	440
22F9685	49-30	438
23141	1-115	30
23F0168	49-16	436
24107	53-6	482
24107	53-6	484
24H7986	25-56	338
24H7992	27-89	350
24H7993	25-19	334
24H7995	25-51A	336
24H7996	12-133F	160
24H7996	12-133S	142
24H7996	12-133T	128
24H7996	12-133V	178
24H8004	52-42	470
24H8012	32-39	380
24H8013	22-75	312
24H8014	31-36	374
24H8015	25-70	338
24H8024	4-57	44

Part Number	Asm-Index	Page
24H8025	4-128	48
24H8026	4-123	48
24H8028	31-38	376
24H8035	25-80	340
24H8035	25-89	340
24H8038	42-15B	408
24H8041	12-176S	146
24H8041	12-176T	132
24H8057	10-96	102
24H8058	10-97	102
24H8118	52-20	456
24H8118	52-24	460
24H8118	52-50	474
24H8141	42-4S	414
24H8148	23-36A	330
24H8150	23-31A	330
24H8163	23-22A	330
24H8164	23-20A	330
24H8165	23-18A	330
24H8166	23-15A	330
24H8167	23-14A	330
24H8168	23-10A	330
24H8169	23-8A	330
24H8170	23-5A	330
24H8171	23-4A	330
24H8173	23-41A	330
24H8184	7-1	72
24H8185	7-2	72
24H8187	12-122F	158
24H8187	12-122V	176
24H8188	12-56F	152
24H8190	12-217F	166
24H8190	12-220V	184

Part Number	Asm-Index	Page
24H8225	20-313	298
24H8323	31-38	376
24H8325	4-60	46
24H8327	31-36	374
24H8366	23-35A	330
24H8378	22-31	310
24H8379	22-38	310
24H8380	22-42	312
24H8385	20-281R	294
24H8386	20-68	268
24H9702	47-40	430
24L3297	17-36	252
24L3299	17-48	252
24L3301	17-59	254
24L3302	17-54	254
24L3304	17-49	252
24L3305	17-57	254
24L3306	17-34	252
24L3307	17-47	252
24L3308	17-43	252
24L4358	32-39	380
24L4434	20-243	282
24L4435	20-268D	292
24L4551	31-39	376
24L4916	17-62	254
24L5329	31-39	376
24L5330	31-39	376
24L5331	31-39	376
24L9752	31-39	376
2546641	49-32	438
25627	17-44	252
25627	17-46	252
2597855	49-14	436

Part Number	Asm-Index	Page
25F9401	42-2A	404
25F9401	42-2B	408
27F4212	51-14	450
30F9882	16-203	250
30H2748	4-161	50
30H2748	9-161	96
30H2748	9-162	96
30H2748	9-163	96
30H2748	9-168	96
30H2751	52-49	474
30H2752	52-26	460
30H2755	28-9	356
30H2755	29-8	362
30H2756	52-20	456
30H2756	52-24	460
30H2767	10-19	98
30H2769	54-	500
30H2784	1-127	32
30H2786	12-107F	156
30H2786	12-107S	138
30H2786	12-107T	124
30H2788	31-36	374
30H2789	20-68	268
30H2799	20-249D	290
30H2800	20-264D	292
30H2804	2-56	34
30H2805	14-18	196
30H2817	42-15A	404
30H2868	43-16A	416
30H2885	41-16A	400
30H2919	41-21A	400
30H2934	8-19	82
30H2935	8-20	82

Part Number	Asm-Index	Page
30H2936	8-21	82
30H2956	42-24C	412
30H2957	42-10C	412
30H2958	42-23C	412
30H2959	42-12C	412
30H2962	41-19A	400
30H2967	41-17A	400
30H2968	41-20A	400
30H2974	44-35	418
30H2976	1-123	32
30H2985	42-11C	412
30H2986	42-13C	412
30H2989	40-2C	398
30H2995	23-50	326
30H3033	42-5C	412
30H3051	12-2F	150
30H3051	12-2V	168
30H3052	12-176F	164
30H3054	12-103F	156
30H3054	12-103V	174
30H3060	12-162F	162
30H3060	12-162V	180
30H3061	12-164F	162
30H3061	12-164V	180
30H3062	12-171F	162
30H3062	12-171V	180
30H3075	42-20C	412
30H3098	20-68	268
30H3100	42-6A	404
30H3100	42-6B	408
30H3100	42-8C	412
30H3154	12-29F	150
30H3154	12-29V	168

Part Number	Asm-Index	Page
30H3155	12-30F	150
30H3155	12-30V	168
30H3157	12-29S	134
30H3157	12-29T	120
30H3176	14-227	216
30H3177	22-110	316
30H3190	43-7A	416
30H5518	14-107A	204
30H5518	14-13	196
30H5519	14-109A	204
30H5520	14-110A	204
30H5521	14-112A	204
30H6508	12-28A	108
30H6509	12-26A	108
30H6520	41-16A	400
30H6521	41-23A	400
30H6586	14-263	218
30H6586	5-45	54
30H6586	5-62	54
30H6586	5-85	56
30H6587	23-79	328
30H6594	23-78	328
30H6610	26-13	342
30H6611	27-106	352
30H6648	1-123	32
30H6650	1-123	32
30H6652	1-123	32
30H6654	44-35	418
30H6656	44-35	418
30H6658	1-123	32
30H6660	1-123	32
30H6662	1-110A	30
30H6667	1-	30

Part Number	Asm-Index	Page
30H6693	10-52	100
30H6694	12-54F	152
30H6694	12-54V	170
30H6695	12-56S	136
30H6696	12-94F	156
30H6696	12-94S	138
30H6696	12-94T	124
30H6696	12-94V	174
30H6697	12-146F	160
30H6698	12-173F	162
30H6698	12-173S	144
30H6698	12-173T	130
30H6698	12-173V	180
30H6700	12-191F	164
30H6700	12-191S	146
30H6700	12-191T	132
30H6702	42-8A	404
30H6719	43-15A	416
30H6727	12-86S	138
30H6727	12-86T	124
30H6728	12-93S	138
30H6728	12-93T	124
30H6734	12-136S	142
30H6734	12-136T	128
30H6737	12-30S	134
30H6737	12-30T	120
30H6749	20-265	286
30H6777	7-1	72
30H6778	7-2	72
30H6779	7-1	72
30H6780	7-2	72
30H6782	42-18A	404
30H6798	42-33A	406

Part Number	Asm-Index	Page
30H6798	42-33B	410
30H6799	42-34A	406
30H6799	42-34B	410
30H6813	12-205F	164
30H6813	12-205S	146
30H6813	12-205V	182
30H6814	12-209F	166
30H6814	12-209S	146
30H6814	12-209V	184
30H6815	12-212F	166
30H6815	12-212V	184
30H6817	12-218F	166
30H6817	12-218V	184
30H6819	12-201F	164
30H6819	12-201S	146
30H6819	12-201V	182
30H6821	12-203F	164
30H6821	12-203S	146
30H6821	12-203V	182
30H6831	40-8C	398
30H6837	42-26A	406
30H6837	42-26B	410
30H6847	8-33	82
30H6863	47-	428
30H6867	12-103S	138
30H6867	12-103T	124
30H6872	40-1C	398
30H6873	40-	398
30H6873	41-11A	400
30H6874	40-9C	398
30H6875	40-	398
30H6875	41-1A	400
30H6876	40-7C	398

Part Number	Asm-Index	Page
30H6877	40-	398
30H6877	41-7A	400
30H6878	41-8A	400
30H6879	41-25A	402
30H6880	41-15A	400
30H6882	40-6C	398
30H6888	20-288R	294
30H6915	6-57	66
30H6916	6-58	66
30H6921	6-19	64
30H6930	5-135	60
30H6934	5-41	54
30H6935	52-34	466
30H6936	52-35	466
30H6937	52-33	464
30H6938	52-36	466
30H6939	52-31	462
30H6940	52-30	462
30H6941	52-39	468
30H6942	52-32	464
30H6943	52-38	468
30H6944	52-37	466
30H6947	52-40	470
31F4217	49-	442
31F4590	47-35	430
31G9211	47-40	430
31G9211	49-51	440
32H1466	52-51	476
32H1466	52-52	476
33F8354	47-42	430
33F8354	50-8	444
33G3907	47-6	426
33G3907	51-2	450

Part Number	Asm-Index	Page
33G3907	51-20	450
34H1465	52-55	476
34H1465	52-58	476
38L1525	50-16B	446
38L1525	51-5B	454
39H8084	50-16A	446
39H8084	51-5A	454
39H8697	51-3	454
39H8835	49-34	438
39H8925	49-42	440
39H9164	49-36	440
39H9272	49-54	440
39H9274	49-23	438
40F9969	47-20	426
40H1424	50-12	444
40H1433	50-12	444
40H3126	50-33	448
40H5693	47-41	430
40H5854	51-	450
40H5854	51-	452
40H6328	51-12	454
40H7442	49-55	440
40H7517	49-39	440
40H7566	51-27	452
40H7584	51-8	450
40H7603	51-12	450
40H7603	51-2	454
41F0636	47-3	426
41F0636	49-8	436
42F6510	49-11	436
42F7434	49-14	436
42H2774	51-4	454
43G0278	47-	430

Part Number	Asm-Index	Page
43G0538	49-42	440
43G1796	49-40	440
4511305	43-5A	416
4586927	42-23A	404
4586927	42-23B	408
45F3904	16-207	250
45F4351	16-198A	250
45F4589	16-200	250
45F4590	16-206	250
45F4593	16-205	250
45F5166	16-201	250
45G1718	52-26	460
45G1722	1-120	32
45G1727	52-23	458
45G1728	52-19	456
45G1728	52-41	470
45G1729	52-18	456
45G1736	1-119	32
45G1741	44-32	418
45G1750	1-121	32
45G1751	44-28	418
45G1753	44-35	418
45G1755	44-35	418
45G1757	44-35	418
45G1759	44-35	418
45G1761	44-35	418
45G1839	14-1	196
45G1843	35-17	388
45G1843	36-15	390
45G1844	35-16	388
45G1844	36-14	390
45G1856	4-151	50
45G1857	16-168	244

Part Number	Asm-Index	Page
45G1859	35-11	388
45G1859	36-10	390
45G1860	4-128	48
45G1862	32-56	382
45G1863	12-103	114
45G1866	10-74	102
45G1868	35-12	388
45G1868	36-11	390
45G1869	35-5	388
45G1870	36-5	390
45G1871	35-7	388
45G1872	35-9	388
45G1873	35-10	388
45G1873	36-7	390
45G1874	36-9	390
45G1875	35-4	388
45G1875	36-4	390
45G1876	35-1	388
45G1876	36-1	390
45G1877	10-22	98
45G1881	10-66	102
45G1882	7-31	72
45G1884	16-169	244
45G1891	35-13	388
45G1892	35-14	388
45G1892	36-12	390
45G1893	4-10	42
45G1895	10-2	98
45G1895	9-22	88
45G1896	9-113	92
45G1897	8-58	84
45G1897	8-63	86
45G1897	8-68	86

Part Number	Asm-Index	Page
45G1898	8-93	86
45G1899	8-94	86
45G1900	10-64	102
45G1901	20-254	284
45G1902	20-244	282
45G1903	8-30	82
45G1904	9-71	90
45G1904	9-86	92
45G1905	20-251D	290
45G1906	1-	32
45G1965	1-117	32
45G1975	1-123	32
45G1976	1-123	32
45G1977	1-123	32
45G1978	1-123	32
45G1979	1-123	32
45G1999	1-118	32
45G2026	53-	482
45G2031	1-88	28
45G2035	1-126	32
45G2043	53-4	482
45G2043	53-4	484
45G2045	53-9	482
45G2045	53-9	484
45G2047	53-1	482
45G2047	53-1	484
45G2048	53-7	482
45G2048	53-7	484
45G2049	53-2	482
45G2049	53-2	484
45G2051	53-8	482
45G2051	53-8	484
45G2053	53-5	482

Part Number	Asm-Index	Page
45G2053	53-5	484
45G2059	53-3	482
45G2059	53-3	484
45G2063	42-4C	412
45G2064	1-	30
45G2064	4-161	50
45G2064	42-3C	412
45G2066	47-40	430
45G2091	41-13A	400
45G2098	42-30A	406
45G2098	42-30B	410
45G2098	52-22A	456
45G2106	8-27	82
45G2109	47-25	428
45G2111	16-206	248
45G2112	16-205	248
45G4592	16-204	250
49G6111	42-31A	406
49G6111	42-31B	410
49G6111	52-22B	456
49G8819	12-107	114
49G9570	4-107	48
49G9613	8-4	82
51G8554	47-34	430
51G9700	49-7	434
51G9701	49-2	434
51G9702	49-1	434
51G9703	49-6	434
51G9869	49-48	440
51G9876	49-18	436
51G9876	49-4	434
52G3200	47-9	426
52G3380	47-40	430

Part Number	Asm-Index	Page
52G3380	49-51	440
52G4259	47-29	430
52G4337	52-20	456
52G4430	49-26	438
53F1607	41-6A	400
53F1609	40-4C	398
53F1663	41-24A	400
53F1663	42-22A	404
53F1663	42-22B	408
53F1663	53-10	482
53F1663	53-10	484
53F1664	1-125	32
53F1664	17-66	254
53F1665	17-40	252
53F1665	41-3A	400
53F1665	42-22C	412
53F1665	42-36B	410
53F1665	42-3S	414
53F1665	42-7A	404
53F1665	42-7B	408
53F1665	43-11A	416
53F1667	40-3C	398
53F1672	1-124	32
53F1672	42-12B	408
53F1678	42-15C	412
53F1722	4-	46
53F1723	4-	46
53F1724	4-	46
53F1725	4-	46
53F1752	35-6	388
53F1752	36-6	390
53F1761	36-8	390
53F1764	35-3	388

Part Number	Asm-Index	Page
53F1764	36-3	390
53F1773	32-56	382
53F1774	32-9	380
53F1775	27-111	352
53F1776	27-110	352
53F1777	4-146	50
53F1778	16-49	238
53F1783	4-113	48
53F1784	4-40	42
53F1787	25-41	336
53F1788	1-25	24
53F1790	14-82	202
53F1791	14-206	214
53F1792	14-81	202
53F1793	16-97	240
53F1793	21-75	302
53F1793	30-56	370
53F1793	6-28	64
53F1794	14-182	212
53F1795	14-37	198
53F1797	14-6	196
53F1798	14-36	198
53F1799	14-24	196
53F1800	14-108	206
53F1801	20-118	272
53F1802	14-88	202
53F1803	14-96	202
53F1804	15-20	230
53F1805	14-89	202
53F1806	14-97	202
53F1808	14-12	196
53F1808	20-254D	290
53F1808	20-261D	292

Part Number	Asm-Index	Page
53F1810	14-219	216
53F1811	15-29	230
53F1814	14-70	202
53F1815	32-10	380
53F1816	14-144	208
53F1816	14-314	224
53F1817	14-100	204
53F1817	14-156	210
53F1818	14-119	206
53F1819	14-213	214
53F1824	4-2	42
53F1829	13-49	190
53F1829	5-139	60
53F1829	6-88	68
53F1829	7-66	76
53F1829	9-41	88
53F1832	8-91	86
53F1838	9-114	92
53F1839	29-44	364
53F1841	10-41	100
53F1841	8-45	82
53F1841	8-7	82
53F1841	9-151	96
53F1841	9-58	90
53F1842	10-36	98
53F1842	9-53	88
53F1843	10-11	98
53F1845	9-127	94
53F1847	10-46	100
53F1848	10-73	102
53F1849	10-32	98
53F1858	12-14	108
53F1859	12-133	116

Part Number	Asm-Index	Page
53F1860	12-123	116
53F1860	12-123S	140
53F1860	12-123T	126
53F1861	20-215	280
53F1861	20-42	266
53F1862	12-72	112
53F1865	4-134	48
53F1866	5-38	52
53F1867	5-171	62
53F1868	5-100	58
53F1869	5-156	60
53F1869	5-95	58
53F1870	11-21	104
53F1872	6-24	64
53F1873	6-71	68
53F1875	21-76	304
53F1877	21-70	302
53F1878	21-96	304
53F1879	21-71	302
53F1880	21-98	304
53F1882	21-54	302
53F1883	21-55	302
53F1884	20-34	260
53F1884	20-53D	262
53F1885	21-48	300
53F1886	29-50	364
53F1887	20-230D	288
53F1887	20-241	282
53F1890	20-278	296
53F1891	20-188	280
53F1958	22-89	314
53F1959	22-109	316
53F1960	20-291	296

Part Number	Asm-Index	Page
53F1961	20-73	268
53F1962	20-136	274
53F1964	22-79	312
53F1965	20-127	274
53F1965	25-51	336
53F1966	20-113	272
53F1967	20-63	268
53F1968	20-120	272
53F1970	20-66	268
53F1971	20-61	268
53F1972	20-246	284
53F1974	20-269	286
53F1976	30-98	372
53F1978	22-101	316
53F1979	20-131	274
53F1980	20-203	280
53F1982	20-51	266
53F1983	20-307	298
53F1984	23-73	328
53F1986	13-32	188
53F1987	13-40	190
53F1988	13-41	190
53F1991	15-27	230
53F1994	25-40	336
53F1995	27-113	354
53F1996	27-43	348
53F1997	27-95	352
53F1998	27-96	352
53F2000	30-110	372
53F3930	50-	448
53F3930	52-22	456
5756324	56-	504
5756348	56-	504

Part Number	Asm-Index	Page
57F6794	13-78	192
57G1218	1-122	32
57G4358	12-96	114
57G4379	56-	504
57G4380	6-51	66
57G4381	6-52	66
57G4382	6-65	66
57G4383	6-111	70
57G4384	6-112	70
57G4395	56-	504
57G4406	8-25	82
57G4407	8-23	82
57G4408	8-12	82
57G4410	8-67	86
57G4411	8-66	86
57G4412	8-62	86
57G4413	8-61	86
57G4414	8-57	84
57G4415	8-56	84
57G4417	8-92	86
57G4423	10-16	98
57G4425	10-75	102
57G4426	10-63	102
57G4428	10-54	100
57G4429	10-53	100
57G4433	10-83	102
57G4436	9-25	88
57G4437	9-18	88
57G4438	9-78	90
57G4439	10-82	102
57G4439	9-77	90
57G4439	9-90	92
57G4442	9-70	90

Part Number	Asm-Index	Page
57G4443	9-69	90
57G4444	9-63	90
57G4446	9-46	88
57G4447	9-45	88
57G4449	9-116	92
57G4450	9-110	92
57G4451	9-106	92
57G5957	9-105	92
57G5958	9-104	92
57G5959	9-103	92
57G5959	9-103A	92
57G5961	9-92	92
57G5964	9-85	92
57G5965	9-84	90
57G5966	9-121	94
57G5966	9-160	96
57G5971	7-22	72
57G5974	7-71	76
57G5978	7-63	76
57G5979	7-61	76
57G5980	7-60	76
57G5981	7-58	76
57G5982	7-56	76
57G5984	7-46	74
57G5987	7-114	80
57G5988	7-113	80
57G5989	7-109	80
57G5990	7-95	78
57G5991	7-84	76
57G5992	7-83	76
57G5993	7-82	76
57G5994	7-81	76
57G5997	52-21	456

Part Number	Asm-Index	Page
57G5997	52-25	460
57G5998	14-128	206
57G5998	14-137	208
57G6409	12-2	108
57G6409	12-2S	134
57G6440	1-123	32
57G6441	1-123	32
57G6442	1-123	32
57G6443	1-123	32
57G6444	1-123	32
57G6455	20-77	270
57G6458	20-80	270
57G6460	22-75	312
57G6461	11-68	106
57G6462	6-104	70
57G6482	42-14B	408
57G6487	16-198	248
57G6488	16-201	248
57G6489	16-199	248
57G6489	16-199	250
57G6490	16-200	248
57G6491	16-207	248
57G6491	17-58	254
57G6493	16-204	248
57G6493	17-64	254
57G6494	16-208	248
57G6499	14-214	216
57G6500	14-222	216
57G6501	15-41	232
57G6502	15-42	232
57G6503	14-263	218
57G6503	5-45	54
57G6503	5-62	54

Part Number	Asm-Index	Page
57G6503	5-85	56
57G6504	5-82	56
57G6505	14-260	218
57G6505	5-41	54
57G6505	5-60	54
57G6507	15-49	232
57G6508	5-70	56
57G6509	21-47	300
57G6510	20-287	296
57G6511	22-51	312
57G6513	22-106	316
57G6515	26-3	342
57G6516	31-28	374
57G6517	31-30	374
57G6518	31-32	374
57G6519	31-34	374
57G6522	31-41	376
57G6523	31-43	378
57G6525	16-141	244
57G6526	32-39	380
57G6527	25-70	338
57G6528	20-183	278
57G6529	27-36	346
57G6530	8-1	82
57G6534	9-7	88
57G6536	20-81	270
57G6539	20-84	270
57G6541	20-85	270
57G6544	20-88	270
57G6545	22-31	310
57G6546	22-38	310
57G6547	31-24	374
57G6570	12-159	118

Part Number	Asm-Index	Page
57G6582	56-	504
57G6586	4-41	44
57G6587	4-45	44
57G6591	56-	504
57G6598	53-14	482
57G6598	53-14	484
57G6618	20-59D	262
57G6629	12-108	114
57G6633	38-1	394
57G6634	2-105	38
57G6652	8-73	86
57G6653	8-74	86
57G6654	12-35	110
57G6654	12-35F	152
57G6654	12-35V	170
57G6655	12-36	110
57G6655	12-36F	152
57G6655	12-36S	134
57G6655	12-36T	120
57G6655	12-36V	170
57G6656	12-38	110
57G6656	12-38F	152
57G6656	12-38S	134
57G6656	12-38T	120
57G6656	12-38V	170
57G6657	47-40	430
57G6657	49-51	440
57G6658	10-26	98
57G6659	25-50	336
57G6660	25-54	336
57G6676	2-55	34
57G6686	4-59	44
57G6687	4-81	46

Part Number	Asm-Index	Page
57G6688	4-82	46
57G6696	5-16	52
57G6697	5-17	52
57G6698	5-20	52
57G6700	5-68	54
57G6711	5-154	60
57G6713	5-159	62
57G6714	5-161	62
57G6715	5-167	62
57G6716	5-173	62
57G6719	16-13	236
57G6726	6-116	70
57G6731	7-88	78
57G6739	7-116	80
57G6740	7-118	80
57G6741	8-53	84
57G6749	9-147	94
57G6751	10-1	98
57G6754	10-34	98
57G6761	11-65	106
57G6762	42-31B	410
57G6765	12-5	108
57G6768	12-29	108
57G6769	12-30	108
57G6771	12-42	110
57G6771	12-42F	152
57G6771	12-42V	170
57G6773	12-54	110
57G6774	12-55	110
57G6775	12-62	112
57G6775	12-62F	154
57G6779	12-90	114
57G6781	12-98	114

Part Number	Asm-Index	Page
57G6781	12-98F	156
57G6781	12-98S	138
57G6781	12-98T	124
57G6781	12-98V	174
57G6795	13-88	192
57G6796	14-10	196
57G6796	14-16	196
57G6797	14-11	196
57G6797	14-15	196
57G6799	14-66	200
57G6800	14-68	200
57G6802	14-208	214
57G6803	14-215	216
57G6805	14-282	222
57G6809	15-47	232
57G6813	20-9	260
57G6816	20-20	260
57G6816	20-70D	262
57G6818	20-25	260
57G6818	20-75D	262
57G6819	20-26	260
57G6819	20-76D	262
57G6825	20-148	276
57G6830	20-251	284
57G6833	20-255	284
57G6835	20-285	296
57G6843	22-57	312
57G6852	23-47	326
57G6853	23-33A	330
57G6853	23-48	326
59F2977	49-49	440
59F4088	49-	438
59F4089	49-45	440

Part Number	Asm-Index	Page
59H6259	50-34	448
59H7210	50-34	448
60G1066	50-	448
60X5703	49-29	438
61X7052	49-	438
6226855	56-	504
6279235	47-11	426
6279235	49-27	438
63H6574	40-	398
63H6575	40-1C	398
63H6643	52-	472
63H7088	17-39	252
63H7096	17-45	252
63H7537	6-51	66
63H7538	6-52	66
65F6156	28-26	356
65F6156	29-25	362
65F6157	28-27	356
65F6157	29-26	362
65F6158	27-17	346
65F6158	30-22	366
65F6159	30-36	366
65F6160	30-35	366
65F6161	27-5	346
65F6161	30-48	368
65F6163	27-16	346
65F6164	27-30	346
65F6165	28-30	356
65F6165	29-29	362
65F6190	56-	504
65F6243	56-	504
65F6252	56-	504
65F6254	56-	504

Part Number	Asm-Index	Page
65G1918	49-19	436
65G7563	47-10	426
65G7904	47-30	430
65G7929	47-43	430
65G7949	47-36	430
65G7970	47-2	426
65G7972	47-1	426
65G7982	47-4	426
65G7988	47-21	426
65G7989	47-14	426
65G7994	47-16	426
65G7999	47-37	430
65G8005	47-17	426
65G8006	47-31	430
65G8007	47-32	430
65G8008	47-18	426
65G8850	51-15	454
70F9921	49-5	434
70F9973	50-16C	446
70F9973	51-4	454
71F0902	49-	438
71H2461	16-213	250
71H2467	16-221	250
7320140	56-	504
73H0435	51-8	454
73H0438	51-3	450
73H0870	50-31	448
73H0898	50-2	444
73H1513	49-58	442
73H1881	50-27	448
73H1925	50-37	448
73H2588	49-53	440
73H3405	50-16	444

Part Number	Asm-Index	Page
73H3520	50-9	444
73H3525	50-9	444
73H3529	50-9	444
73H3531	50-10	444
73H3568	50-16	444
73H3577	50-12	444
73H3766	51-6	450
73H4288	49-44	440
73H4532	51-10	454
73H4746	50-6	444
73H4768	50-17	446
74H8397	16-211	250
76H2697	50-34	448
76H5084	49-	442
78X8993	49-38	440
8184379	47-33	430
8184379	47-34	430
8184794	49-13	436
8184811	49-50	440
8185165	47-12	426
8185165	47-39	430
8185165	47-7	426
81F7977	47-15	426
81F7977	49-29	438
81X0068	56-	504
81X0280	42-17C	412
81X0295	41-4A	400
82G3278	50-	448
845762	56-	504
8492368	44-34	418
855251	44-201	420
85X6837	42-24A	404
85X6837	42-24B	408

Part Number	Asm-Index	Page
86H2123	47-40	430
86H2123	49-51	440
88F0415	12-17	108
88F0415	12-17A	108
88F0930	2-97	38
88F1192	56-	504
88F1194	56-	504
88F1196	56-	504
88F1626	1-100	28
88F1626	1-19	24
88F1626	1-32	24
88F1626	1-64	26
88F1626	10-48	100
88F1626	10-78	102
88F1626	12-11	108
88F1626	12-140F	160
88F1626	12-140V	178
88F1626	12-15	108
88F1626	12-185F	164
88F1626	12-185S	146
88F1626	12-185T	132
88F1626	12-185V	182
88F1626	14-116	206
88F1626	14-268	220
88F1626	14-38	198
88F1626	16-69	240
88F1626	20-10	260
88F1626	20-105	272
88F1626	20-228D	288
88F1626	20-240	282
88F1626	20-279	296
88F1626	20-28	260
88F1626	20-60D	262

Part Number	Asm-Index	Page
88F1626	20-64	268
88F1626	20-70	268
88F1626	20-78D	264
88F1626	21-116	306
88F1626	21-87	304
88F1626	21-95	304
88F1626	22-7	308
88F1626	27-101	352
88F1626	27-31	346
88F1626	30-42	368
88F1626	32-35	380
88F1626	4-3	42
88F1626	5-160	62
88F1626	54-	497
88F1626	6-36	64
88F1626	6-68	68
88F1626	7-74	76
88F1626	9-155	96
88F1626	9-67	90
88F1627	14-104	204
88F1627	14-106	204
88F1627	14-138	208
88F1627	14-147	210
88F1627	14-180	212
88F1627	14-212	214
88F1627	14-248	218
88F1627	14-258	218
88F1627	14-321	226
88F1627	14-328	226
88F1627	14-332	226
88F1627	14-41	198
88F1627	14-71	202
88F1627	15-64	234

Part Number	Asm-Index	Page
88F1627	20-19	260
88F1627	20-309	298
88F1627	20-55	266
88F1627	20-69D	262
88F1627	21-16	300
88F1627	21-64	302
88F1627	22-165	320
88F1627	22-168	320
88F1627	22-169	320
88F1627	22-194	322
88F1627	27-15	346
88F1627	27-76	350
88F1627	30-34	366
88F1627	30-66	370
88F1627	4-4	42
88F1627	4-9	42
88F1627	5-9	52
88F1627	54-	498
88F1627	6-22	64
88F1627	6-81	68
88F1627	8-13	82
88F1627	8-52	82
88F1629	1-30	24
88F1629	14-160	210
88F1630	12-94	114
88F1630	4-126	48
88F1630	4-47	44
88F1631	4-48	44
88F1632	14-261	218
88F1632	5-48	54
88F1632	5-64	54
88F1633	14-262	218
88F1633	5-49	54

Part Number	Asm-Index	Page
88F1633	5-65	54
88F1634	14-267	220
88F1634	5-162	62
88F1636	10-45	100
88F1636	9-62	90
88F1637	14-322	226
88F1637	14-325	226
88F1637	15-62	234
88F1638	14-105	204
88F1638	21-14	300
88F1639	14-165	210
88F1639	14-295	222
88F1640	14-274	220
88F1640	14-298	222
88F1641	15-5	230
88F1644	16-170	244
88F1644	25-42	336
88F1646	20-310	298
88F1646	20-56	266
88F1647	20-222D	288
88F1647	20-237	282
88F1649	21-15	300
88F1649	21-63	302
88F1653	30-103	372
88F1653	30-24	366
88F1654	12-10	108
88F1654	12-56	112
88F1655	1-9	24
88F1656	1-15	24
88F1658	1-26	24
88F1675	2-1	34
88F1681	2-44	34
88F1683	2-50	34

Part Number	Asm-Index	Page
88F1686	2-59	34
88F1687	2-66	34
88F2378	2-79	34
88F2379	2-81	36
88F2380	2-90	36
88F2387	2-113	38
88F2389	2-125	38
88F2390	2-126	38
88F2391	2-127	38
88F2392	4-1	42
88F2393	4-11	42
88F2395	4-21	42
88F2396	4-22	42
88F2397	4-23	42
88F2398	4-24	42
88F2399	4-26	42
88F2401	4-36	42
88F2413	4-99	46
88F2414	4-100	46
88F2415	30-60	370
88F2416	4-106	48
88F2417	4-108	48
88F2418	4-123	48
88F2420	4-137	48
88F2421	5-6	52
88F2426	5-26	52
88F2427	5-32	52
88F2428	5-37	52
88F2434	5-89	56
88F2435	5-90	58
88F2438	5-106	58
88F2443	5-125	58
88F2444	5-127	58

Part Number	Asm-Index	Page
88F2446	5-129	58
88F2447	5-131	58
88F2448	5-132	58
88F2450	5-136	60
88F2451	5-138	60
88F2452	5-143	60
88F2453	5-145	60
88F2454	5-149	60
88F2455	5-151	60
88F2470	6-23	64
88F2471	6-26	64
88F2472	6-31	64
88F2473	6-37	64
88F2474	6-38	64
88F2475	6-43	64
88F2478	6-55	66
88F2479	6-66	68
88F2480	6-69	68
88F2481	6-70	68
88F2482	6-74	68
88F2483	6-75	68
88F2484	6-76	68
88F2485	6-79	68
88F2486	6-80	68
88F2487	6-86	68
88F2488	6-92	68
88F2489	6-97	68
88F2490	6-106	70
88F2491	6-107	70
88F2492	6-109	70
88F2494	7-16	72
88F2499	7-24	72
88F2504	7-54	76

Part Number	Asm-Index	Page
88F2507	7-59	76
88F2522	7-100	80
88F2523	7-101	80
88F2524	7-105	80
88F2525	8-2	82
88F2536	8-90	86
88F2541	9-4	88
88F2542	9-5	88
88F2543	9-8	88
88F2554	9-99	92
88F2560	9-128	94
88F2562	9-130	94
88F2563	9-131	94
88F2564	9-132	94
88F2565	9-133	94
88F2566	9-134	94
88F2567	9-136	94
88F2568	9-137	94
88F2569	9-138	94
88F2570	9-139	94
88F2571	9-142	94
88F2573	9-145	94
88F2574	9-146	94
88F2576	9-149	94
88F2578	9-157	96
88F2579	9-158	96
88F2580	9-159	96
88F2582	10-15	98
88F2598	10-76	102
88F2604	11-17	104
88F2605	11-18	104
88F2606	11-23	104
88F2607	11-30	104

Part Number	Asm-Index	Page
88F2608	11-34	104
88F2609	11-36	104
88F2610	11-50	106
88F2611	11-53	106
88F2612	11-59	106
88F2613	11-69	106
88F2617	12-9	108
88F2618	12-12	108
88F2619	12-13	108
88F2620	12-16	108
88F2621	12-19	108
88F2622	12-22	108
88F2623	12-25	108
88F2629	12-37	110
88F2629	12-37F	152
88F2629	12-37S	134
88F2629	12-37T	120
88F2629	12-37V	170
88F2631	12-39	110
88F2631	12-39F	152
88F2631	12-39S	134
88F2631	12-39T	120
88F2631	12-39V	170
88F2633	12-43	110
88F2633	12-43F	152
88F2633	12-43S	136
88F2633	12-43T	120
88F2633	12-43V	170
88F2636	12-48	110
88F2636	12-48F	152
88F2636	12-48S	136
88F2636	12-48T	120
88F2636	12-48V	170

Part Number	Asm-Index	Page
88F2643	12-65	112
88F2644	12-66	112
88F2644	12-66S	136
88F2644	12-66T	122
88F2645	12-67	112
88F2645	12-67F	154
88F2645	12-67S	136
88F2645	12-67T	122
88F2645	12-67V	172
88F2646	12-68	112
88F2646	12-68F	154
88F2646	12-68S	136
88F2646	12-68T	122
88F2646	12-68V	172
88F2647	12-69	112
88F2647	12-69F	154
88F2647	12-69S	136
88F2647	12-69T	122
88F2647	12-69V	172
88F2648	12-73	112
88F2648	12-73F	156
88F2648	12-73S	138
88F2648	12-73T	124
88F2648	12-73V	174
88F2662	12-151	118
88F2662	12-151F	160
88F2662	12-151S	142
88F2662	12-151T	128
88F2662	12-151V	178
88F2664	13-68	192
88F2666	13-9	186
88F2667	13-10	186
88F2668	13-26	188

Part Number	Asm-Index	Page
88F2669	13-16	186
88F2670	13-31	188
88F2671	13-2	186
88F2673	13-5	186
88F2674	13-8	186
88F2675	13-37	188
88F2676	13-7	186
88F2677	13-14	186
88F2678	13-13	186
88F2679	13-65	192
88F2680	13-66	192
88F2681	13-69	192
88F2682	13-105	194
88F2684	13-28	188
88F2703	13-39	190
88F2705	13-45	190
88F2706	13-46	190
88F2707	13-47	190
88F2708	13-52	190
88F2709	13-56	190
88F2710	13-18	186
88F2711	13-70	192
88F2712	13-71	192
88F2713	13-34	188
88F2717	13-59	190
88F2718	14-300	222
88F2719	14-286	222
88F2720	14-193	212
88F2721	14-194	212
88F2722	14-195	212
88F2723	14-166	210
88F2723	14-296	222
88F2729	14-205	214

Part Number	Asm-Index	Page
88F2730	14-207	214
88F2733	14-122	206
88F2735	14-130	206
88F2736	14-129	206
88F2736	14-320	226
88F2737	14-134	208
88F2738	14-135	208
88F2739	14-136	208
88F2740	14-107	206
88F2741	14-110	206
88F2742	14-113	206
88F2743	14-115	206
88F2745	14-154	210
88F2745	14-98	204
88F2746	14-155	210
88F2746	14-99	204
88F2748	14-329	226
88F2749	14-330	226
88F2750	14-247	218
88F2751	14-249	218
88F2754	14-250	218
88F2755	14-251	218
88F2756	14-252	218
88F2757	14-253	218
88F2758	14-254	218
88F2759	14-257	218
88F2760	14-61	200
88F2761	14-62	200
88F2762	14-63	200
88F2765	14-211	214
88F2768	14-218	216
88F2770	14-141	208
88F2770	14-312	224

Part Number	Asm-Index	Page
88F2771	14-143	208
88F2772	14-315	224
88F2773	14-316	224
88F2774	14-145	210
88F2774	20-196	280
88F2775	14-326	226
88F2777	14-87	202
88F2778	14-90	202
88F2781	14-285	222
88F2786	14-281	222
88F2788	14-45	198
88F2789	14-56	200
88F2790	14-59	200
88F2791	14-43	198
88F2792	14-44	198
88F2792	14-60	200
88F2793	14-72	202
88F2794	14-73	202
88F2795	14-336	226
88F2796	14-76	202
88F2797	14-53	200
88F2798	14-55	200
88F2799	14-8	196
88F2800	14-176	212
88F2801	14-271	220
88F2802	14-175	212
88F2803	14-177	212
88F2804	14-178	212
88F2805	14-179	212
88F2806	14-186	212
88F2812	14-201	214
88F2818	12-18	108
88F2818	14-22	196

Part Number	Asm-Index	Page
88F2820	14-14	196
88F2821	14-306	222
88F2821	14-309	224
88F2823	14-236	218
88F2824	14-237	218
88F2826	14-241	218
88F2828	14-293	222
88F2829	14-294	222
88F2830	14-163	210
88F2831	14-164	210
88F2832	14-83	202
88F2833	14-291	222
88F2834	14-84	202
88F2835	14-273	220
88F2836	14-173	212
88F2838	14-198	212
88F2839	14-197	212
88F2840	14-94	202
88F2841	14-279	220
88F2842	14-159	210
88F2843	14-259	218
88F2844	14-288	222
88F2848	12-118	116
88F2848	12-118F	158
88F2848	12-118S	140
88F2848	12-118T	126
88F2848	12-118V	176
88F2851	15-1	230
88F2854	15-10	230
88F2855	15-11	230
88F2857	15-17	230
88F2858	15-18	230
88F2859	15-19	230

Part Number	Asm-Index	Page
88F2860	15-21	230
88F2861	15-23	230
88F2862	4-91	46
88F2863	15-30	230
88F2863	20-197	280
88F2864	15-32	230
88F2865	15-33	230
88F2866	15-34	232
88F2867	15-35	232
88F2868	15-36	232
88F2869	15-37	232
88F2870	15-38	232
88F2874	15-56	232
88F2876	16-2	236
88F2878	16-4	236
88F2882	16-33	236
88F2883	16-34	236
88F2884	16-46	238
88F2885	16-47	238
88F2887	16-64	238
88F2889	4-105	48
88F2898	16-108	240
88F2899	16-125	242
88F2900	16-130	244
88F2906	16-176	244
88F2909	20-100	272
88F2911	20-184	278
88F2914	20-160	278
88F2917	20-271	286
88F2919	20-169	278
88F2920	20-104	272
88F2921	20-282	296
88F2922	20-172	278

Part Number	Asm-Index	Page
88F2924	20-103	272
88F2924	20-174	278
88F2925	20-164	278
88F2926	20-165	278
88F2928	20-178	278
88F2934	20-62	268
88F2935	20-111	272
88F2936	20-90	270
88F2937	20-112	272
88F2939	20-47	266
88F2940	20-52	266
88F2942	20-53	266
88F2943	20-49	266
88F2944	20-59	266
88F2945	20-117	272
88F2946	14-117	206
88F2946	20-123	272
88F2947	20-69	268
88F2948	20-297	298
88F2949	20-300	298
88F2950	20-301	298
88F2951	20-306	298
88F2952	20-308	298
88F2955	20-221	282
88F2956	20-211	280
88F2956	20-223	282
88F2957	20-229	282
88F2958	20-230	282
88F2959	20-226D	288
88F2959	20-233	282
88F2960	20-234	282
88F2961	20-224D	288
88F2961	20-235	282

Part Number	Asm-Index	Page
88F2962	20-236	282
88F2963	20-305	298
88F2965	20-125	274
88F2966	20-126	274
88F2967	20-128	274
88F2968	20-129	274
88F2969	20-132	274
88F2974	20-253	284
88F2975	20-257	284
88F2976	20-263	286
88F2977	20-266	286
88F2979	20-245	284
88F2980	20-199	280
88F2981	20-200	280
88F2982	20-202	280
88F2983	20-204	280
88F2984	20-206	280
88F2994	20-294	296
88F2996	4-155	50
88F2998	20-74	270
88F3013	20-295	296
88F3019	20-198	280
88F3020	20-189	280
88F3021	20-191	280
88F3022	20-192	280
88F3025	20-186	278
88F3026	20-290	296
88F3027	20-275	296
88F3028	20-276	296
88F3029	20-277	296
88F3041	20-149	276
88F3043	20-151	276
88F3045	20-141	276

Part Number	Asm-Index	Page
88F3046	20-283	296
88F3052	21-5	300
88F3054	21-11	300
88F3066	21-37	300
88F3070	21-45	300
88F3073	21-58	302
88F3075	21-60	302
88F3077	21-69	302
88F3078	21-72	302
88F3079	21-73	302
88F3080	21-74	302
88F3081	21-79	304
88F3083	21-82	304
88F3084	21-83	304
88F3086	21-85	304
88F3087	21-86	304
88F3090	21-93	304
88F3091	21-94	304
88F3092	5-28	52
88F3093	21-104	304
88F3096	21-121	306
88F3097	21-125	306
88F3098	21-126	306
88F3099	21-127	306
88F3100	21-128	306
88F3101	21-129	306
88F3102	21-130	306
88F3104	22-5	308
88F3105	22-9	308
88F3106	22-13	308
88F3107	22-14	308
88F3108	22-19	308
88F3109	22-20	308

Part Number	Asm-Index	Page
88F3112	22-26	308
88F3118	22-36	310
88F3118	22-36A	310
88F3118	22-37	310
88F3119	22-41	312
88F3122	22-49	312
88F3123	22-53	312
88F3125	22-58	312
88F3126	22-59	312
88F3127	20-250D	290
88F3127	22-69	312
88F3128	20-267D	292
88F3128	22-71	312
88F3129	22-72	312
88F3131	22-81	314
88F3132	22-82	314
88F3133	22-83	314
88F3134	22-91	314
88F3135	22-93	314
88F3136	22-94	314
88F3137	22-98	316
88F3138	22-100	316
88F3139	22-102	316
88F3142	22-113	316
88F3148	22-137	318
88F3149	22-143	320
88F3151	22-147	320
88F3155	22-162	320
88F3156	22-167	320
88F3161	23-33	326
88F3162	23-34	326
88F3163	23-38	326
88F3166	23-68	328

Part Number	Asm-Index	Page
88F3167	23-72	328
88F3181	25-52	336
88F3219	27-9	346
88F3222	27-18	346
88F3226	27-26	346
88F3228	27-28	346
88F3230	27-46	348
88F3233	27-49	348
88F3235	27-53	348
88F3237	27-71	350
88F3238	27-74	350
88F3239	27-81	350
88F3240	27-83	350
88F3241	27-84	350
88F3245	27-93	350
88F3249	27-104	352
88F3252	27-109	352
88F3255	27-116	354
88F3256	27-119	354
88F3257	27-120	354
88F3260	28-35	356
88F3261	28-37	358
88F3262	28-42	358
88F3264	28-46	358
88F3267	28-56	360
88F3272	29-33	364
88F3274	29-38	364
88F3276	29-46	364
88F3277	29-47	364
88F3278	29-52	364
88F3280	30-11	366
88F3281	30-21	366
88F3282	30-23	366

Part Number	Asm-Index	Page
88F3284	30-32	366
88F3285	30-33	366
88F3286	30-37	366
88F3287	30-38	366
88F3288	30-41	368
88F3289	30-46	368
88F3290	30-47	368
88F3295	30-64	370
88F3299	30-91	372
88F3300	30-95	372
88F3301	30-96	372
88F3302	30-119	372
88F3311	32-7	380
88F3312	32-11	380
88F3313	32-32	380
88F3314	32-33	380
88F3315	32-34	380
88F3316	32-50	382
88F3317	32-51	382
88F3318	32-52	382
88F3335	5-30	52
88F3336	2-42	34
88F3338	4-16	42
88F3339	14-238	218
88F3340	14-340	226
88F3341	26-24	342
88F3342	26-25	342
88F3349	14-272	220
88F3349	5-74	56
88F3350	9-124	94
88F3351	9-129	94
88F3352	9-148	94
88F3355	14-297	222

Part Number	Asm-Index	Page
88F3356	16-70	240
88F3358	21-102	304
88F3359	22-114	316
88F3360	23-37	326
88F3361	23-40	326
88F3365	14-168	210
88F3365	20-124	272
88F3368	32-31	380
88F3370	15-24	230
88F3371	4-19	42
88F3373	14-2	196
88F3377	12-75	112
88F3378	14-323	226
88F3380	28-28	356
88F3381	29-27	362
88F3383	20-91	270
88F3386	35-19	388
88F3386	36-17	390
88F3387	35-20	388
88F3387	36-18	390
88F3388	7-19	72
88F3389	12-81	112
88F3389	12-81F	156
88F3389	12-81S	138
88F3389	12-81T	124
88F3389	12-81V	174
88F3390	12-157	118
88F3390	12-157F	160
88F3390	12-157S	142
88F3390	12-157T	128
88F3390	12-157V	178
88F3391	12-158	118
88F3391	12-158F	160

Part Number	Asm-Index	Page
88F3391	12-158S	142
88F3391	12-158T	128
88F3391	12-158V	178
88F3391	27-36	346
88F3391	5-40	52
88F3397	1-80	28
88F3398	1-81	28
88F3399	1-84	28
88F3401	1-85	28
88F3405	1-92	28
88F3406	1-93	28
88F3407	1-94	28
88F3408	1-95	28
88F3409	1-96	28
88F3410	1-97	28
88F3411	1-98	28
88F3412	1-99	28
88F3416	1-103	28
88F3417	1-105	28
88F3418	1-106	28
88F3423	14-14S	228
88F3424	20-299	298
88F3431	14-43	198
88F3432	14-59	200
88F3440	12-155	118
88F3440	12-155F	160
88F3440	12-155S	142
88F3440	12-155T	128
88F3440	12-155V	178
88F3447	14-69A	200
88F3448	14-69B	200
88F3449	14-69C	200
88F3457	27-73	350

Part Number	Asm-Index	Page
88F3458	14-3	196
88F3459	14-4	196
88F3569	54-	499
88F3689	44-200	420
88F3699	38-4	394
88F3700	38-5	394
88F3710	38-7	394
88G2216	51-16	450
88G3894	49-52	440
88G4768	49-59	442
88G5747	52-49	474
88G5750	52-50	474
89H5651	50-16E	446
89H9659	35-5	388
89H9660	36-5	390
89H9661	35-11	388
89H9661	36-10	390
89H9676	31-	378
89H9677	1-	30
89H9762	42-35A	406
89H9762	42-38B	410
89H9768	1-	30
89H9831	42-21A	404
89H9835	42-12A	404
89H9838	52-2S	478
89H9933	52-44	472
89H9934	52-45	472
89H9935	52-46	472
89H9936	52-47	472
89H9937	52-48	472
89H9938	52-43	472
89H9991	9-89	92
89H9992	9-75	90

Part Number	Asm-Index	Page
89H9998	8-91	86
89H9999	8-93	86
90H0823	51-5G	454
90H0878	52-32	464
90H0987	42-16B	408
90H1029	4-160	50
90H1032	22-38	310
90H1036	5-88	56
90H1037	5-87	56
90H1038	5-86	56
90H1044	32-39	380
90H1106	22-130	318
90H1107	22-156A	320
90H1108	22-126	318
90H1110	25-70	338
90H1117	22-19	308
90H1131	12-75S	138
90H1132	12-138F	160
90H1132	12-138V	178
90H1133	12-54S	136
90H1150	42-21A	404
90H1154	12-217S	148
90H1155	5-82	56
90H1155	5-82	56
90H1274	31-38	376
90H1276	12-107S	138
90H1276	12-107V	174
90H1277	4-134	48
90H1280	31-36	374
90H1281	31-32	374
90H1283	20-148	276
90H1284	23-50	326
90H1291	25-70	338

Part Number	Asm-Index	Page
90H1294	8-91	86
90H1295	8-93	86
90H1296	8-94	86
90H1301	31-41	376
90H1302	31-43	378
90H1315	42-16B	408
90H1342	12-96V	174
90H1362	31-38	376
90H1363	4-60	46
90H1364	31-43	378
90H1365	25-70	338
90H1365	25-70	338
90H1369	23-35A	330
90H1371	31-36	374
90H1373	8-50	82
90H1376	25-56	338
90H1561	16-145	244
90H1562	53-	484
90H1638	20-280R	294
90H1655	16-226	250
90H1732	11-68	106
90H1744	41-18A	400
90H1751	35-5	388
90H1752	36-5	390
90H1757	20-68	268
90H1758	23-41A	330
90H1763	7-2	72
90H1764	7-1	72
90H1765	7-2	72
90H1766	7-1	72
90H1783	25-79	338
90H2301	8-94	86
90H2346	1-23	24

Part Number	Asm-Index	Page
90H2347	1-34	24
90H2348	1-36	24
90H2349	1-38	24
90H2350	1-40	24
90H2351	1-46	24
90H2352	1-49	24
90H2353	1-51	24
90H2354	1-53	24
90H2355	1-55	26
90H2356	1-57	26
90H2357	1-58	26
90H2358	1-61	26
90H2359	1-62	26
90H2360	1-81A	28
90H2361	1-91	28
90H2363	25-79	338
90H2363	25-79	338
90H2395	8-3	82
90H2396	8-61	86
90H2402	22-121	318
90H2403	22-122	318
90H2406	22-132	318
90H2406	22-185	322
90H2407	22-154	320
90H2411	22-183	322
90H2415	22-187	322
90H2416	22-188	322
90H2418	22-193	322
90H2421	22-200	322
90H2444	49-51	440
90H2449	56-	504
90H2451	56-	504
90H2539	42-17A	404

Part Number	Asm-Index	Page
90H2620	14-	198
90H2627	42-8A	404
90H2642	20-68	268
90H2651	56-	504
90H2665	41-16A	400
90H2678	41-18B	400
90H2681	27-110	352
90H2681	27-111	352
90H2681	27-95	352
90H2681	27-96	352
90H2681	29-44	364
90H2681	29-50	364
90H2707	20-265D	292
90H2710	5-155	60
90H2714	27-48	348
90H2715	29-35	364
90H2754	31-39	376
91610	44-30	418
91610	44-31	418
91610	44-33	418
91F1066	49-25	438
92F2565	51-7	454
93F2361	50-29	448
93F2361	51-17	450
93H1816	50-4	444
93H1817	51-19	450
93H1819	51-9	450
93H1821	51-6	454
93H2166	50-20	446
93H2534	50-16	444
93H2534	51-5F	454
93H2641	50-14	444

Part Number	Asm-Index	Page
93H2922	50-5	444
93H3144	50-18	446
93H3145	50-19	446
93H4214	50-13	444
93H4297	50-28	448
93H4340	52-53	476
93H4340	52-54	476
93H4340	52-56	476
93H4340	52-57	476
93H4574	51-29	452
93H4700	50-15	444
93H4702	50-15	444
93H5982	51-22	450
93H6023	51-1	454
93H6151	51-9	454
93H6280	50-11	444
93H6321	50-17	446
93H6321	50-20	446
93H6809	50-23	446
93H8055	50-25	446
93H8055	51-21	450
93H8407	50-16	444
93H8407	51-5	454
93H9018	50-17	446
93H9162	51-4	450
94F3592	49-17	436
94H0550	51-5	450
94H0823	50-16B	446
94H1038	50-16	444
94H1038	51-5E	454
96H3126	41-18	400

Part Name Index

A

Actuator (88F3161) (-33) 326
Adapter, Scavenger Roll Asm (88F2542) (-5) 88
Adjuster, Beam (57G6765) (-5) 108
Air Deflector (8184623) (-44) 440
AM201 (five beam), parts 182
AM201 (four-beam), parts 164
AM201 (single beam), parts 108
AM201 (two beam 240), parts 132
AM201 (two-beam 240/300), parts 146
AM202 (five beam), parts 178
AM202 (four beam), parts 160
AM202 (single beam), parts 116
AM202 (two beam 240), parts 128
AM202 (two beam 240/300), parts 142
AM203 (five beam), parts 178
AM203 (four beam), parts 160
AM203 (two beam 240), parts 128
AM203 (two beam 240/300), parts 142
AM204 (five beam), parts 178
AM204 (four beam), parts 160
AM205 (five beam), parts 178
AM205 (four beam), parts 160
AM206 (five beam), parts 178
AO Modulator (AM201)
 (Five-beam)(11L5202) (-176V) 182
AO Modulator (AM201) (Four-beam)
 (30H3052) (-176F) 164
AO Modulator (AM201) (Two Beam 240)
 (24H8041) (-176T) 132

AO Modulator (Single Beam) (AM201)
 (53F1858) (-14) 108
AO Modulator (Two-beam 240/300)
 (AM201) (24H8041) (-176S) 146
Aperture (08H7673) (-32T) 120
aperture (two beam 240), parts 120
Arm, Cleaner Housing (88F2473)
 (-37) 64
Arm, Front (24H8171) (-4A) 330
Arm, Link (57G5991) (-84) 76
Arm, Link (57G5993) (-82) 76
Arm, Steering Front (-5) 308
Arm, Steering Front (88F3104) (-5) 308
Arm, Steering Rear (-9) 308
Arm, Steering Rear (88F3105) (-9) 308
Arm, Tension Buffer Asm (88F2788)
 (-45) 198
Arm, Tension Buffer Asm (88F2789)
 (-56) 200
Arm Asm (24H8167) (-14A) 330
ARTIC Coprocessor Card (F50)
 (39H8084) (-16) 446
Assembly, Cage (42F6510) (-11) 436
Auger, Toner (88F2574) (-146) 94
Auger, Toner End (88F2573) (-145) 94

B

B104, parts 58
B108, parts 54
B109, parts 54
B201 (five beam), parts 176
B201 (four beam), parts 158

B201 (single beam), parts 116
B201 (two beam 240), parts 126
B201 (two beam 240/300), parts 140
B202 (five beam), parts 174
B202 (four beam), parts 156
B202 (single beam), parts 112
B202 (two beam 240), parts 124
B202 (two beam 240/300), parts 138
B703, parts 336
Backplane, SCSI (F50) (93H2166)
 (-20) 446
Backplane, SSA (F50) (93H6321)
 (-20) 446
Baffle, Airflow (65G7970) (-2) 426
Balancer, Upper Cover Asm (88F1658)
 (-26) 24
Ball Bearing Housing Asm (24H8163)
 (-22A) 330
Ball Bearing Housing Asm (24H8168)
 (-10A) 330
Band, Wire (06F0463) (-103) 194
Band, Wire (06F0463) (-109) 48
Band, Wire (06F0463) (-64) 192
Band, Wire (06F0734) (-131) 244
Bar (05L5441) (-209) 250
Base (11H6955) (-11) 454
Base, Blower (88F2966) (-126) 274
Base, Capstan Roll (88F2777)
 (-87) 202
Base, Cleaner Brush Motor Asm
 (88F2490) (-106) 70
Base, Fan (88F2648) (-73) 112
Base, Fan (88F2648) (-73F) 156

Base, Fan (88F2648) (-73S) 138	beam detect card, parts 138, 156	Bearing, Ball (13J3742) (-214) 250
Base, Fan (88F2648) (-73T) 124	beam detect card (single beam), parts 114	Bearing, Ball (45F3904) (-207) 250
Base, Fan (88F2648) (-73V) 174	beam detect mirror (five beam), parts 170	Bearing, Ball (45G1902) (-244) 282
Base, Fan Asm (88F3045) (-141) 276	beam detect mirror (four beam), parts 152	Bearing, Ball (45G1904) (-71) 90
Base, Fastener (88F2925) (-164) 278	beam detect mirror (single beam), parts 110	Bearing, Ball (45G1904) (-86) 92
Base, Hot Roll Motor (88F2946) (-117) 206	beam detect mirror (two beam 240), parts 120	Bearing, Ball (45G1905) (-251D) 290
Base, Hot Roll Motor (88F2946) (-123) 272	beam detect mirror (two beam 240/300), parts 136	Bearing, Ball (53F1814) (-70) 202
Base, Link Guide Asm (88F3409) (-96) 28	Bearing (06F0848) (-17) 260	Bearing, Ball (53F1882) (-54) 302
Base, MD141 (88F2418) (-123) 48	Bearing (06F0848) (-67D) 262	Bearing, Ball (53F1883) (-55) 302
Base, MD141 and RB241(04H0894) (-123A) 48	Bearing (53F1816) (-144) 208	Bearing, Ball (53F1976) (-98) 372
Base, MD192 and RB241(24H8026) (-123) 48	Bearing (53F1816) (-314) 224	Bearing, Ball (57G6833) (-255) 284
Base, Pendulum Motor Asm (57G6515) (-3) 342	Bearing (53F1978) (-101) 316	Bearing, Ball (65F6158) (-17) 346
Base, Scuff Roll Motor (88F2979) (-245) 284	Bearing (53F1991) (-27) 230	Bearing, Ball (65F6158) (-22) 366
Base, Sensor (88F3080) (-74) 302	Bearing, Asm (06F1069) (-298) 298	Bearing, Ball (88F2450) (-136) 60
Base, Slide (06F1120) (-127) 244	Bearing, Ball (06F0038) (-8) 104	Bearing, Ball (88F2567) (-136) 94
Base, Tension Pulley (88F2738) (-135) 208	Bearing, Ball (06F0054) (-108) 70	Bearing, Ball (88F3299) (-91) 372
Base, Toner Inlet (88F2562) (-130) 94	Bearing, Ball (06F0054) (-114) 206	Bearing, Ball (90H2406) (-132) 318
Battery, (B1J11) (All except 324 PPM) (89H9676) 378	Bearing, Ball (06F0054) (-305) 222	Bearing, Ball (90H2406) (-185) 322
Battery (15F8409) (-14) 454	Bearing, Ball (06F0054) (-308) 222	Bearing, Nylon (06F1130) (-102) 240
Battery (23F0168) (-16) 436	Bearing, Ball (06F0054) (-42) 198	Bearing, Plain (06F0848) (-29) 300
Battery (33F8354) (-42) 430	Bearing, Ball (06F0054) (-72) 68	Bearing, Plain (06F0848) (-61) 302
Battery (33F8354) (-8) 444	Bearing, Ball (06F0110) (-5) 362	Bearing, Plain (06F0848) (-9) 300
BD121, parts 114	Bearing, Ball (06F0110) (-6) 356	Bearing, Plastic (06F0213) (-171) 278
BD131, parts 138	Bearing, Ball (06F0134) (-2) 308	Bearing, Plastic (06F0213) (-331) 226
BD132, parts 124, 138	Bearing, Ball (06F0144) (-224) 282	Bearing, Plastic (06F0214) (-31) 362
BD141 (five beam), parts 174	Bearing, Ball (06F0144) (-231) 282	Bearing, Plastic (06F0214) (-59) 350
BD141, parts 156	Bearing, Ball (06F0144) (-237D) 288	Bearing, Plastic (06F0214) (-72) 350
	Bearing, Ball (06F0158) (-163) 320	Bearing, Plastic (06F0214) (-83) 370
	Bearing, Ball (06F0158) (-267) 286	Bearing, Plastic (06F0214) (-86) 350
	Bearing, Ball (06F0789) (-126) 94	Bearing, Plastic (06F0214) (-95) 194
		Bearing, Plastic (53F1884) (-34) 260
		Bearing, Plastic (53F1884) (-53D) 262
		Bearing, Pulley (53F1817) (-100) 204
		Bearing, Pulley (53F1817) (-156) 210
		Bearing, Toner Control Asm (45G1895) (-2) 98

Bearing, Toner Control Asm (53F1843)
 (-11) 98
 Bearing, Toner Inlet (53F1845)
 (-127) 94
 Belt, Backup Roll Lift (Printers with
 Backup Roll Lift hardware) (90H2421)
 (-200) 322
 Belt, Bridge Feed, (Vacuum) (57G6509)
 (-47) 300
 Belt, Bridge Feed (53F1885) (-48) 300
 Belt, Capstan Roll Drive (53F1819)
 (-213) 214
 Belt, Cyclone Blower (53F1988)
 (-41) 190
 Belt, Drum Drive (06F0072) (-58) 106
 Belt, Mag Brush (45G1903) (-30) 82
 Belt, Oiler (04H0288) (-66) 328
 Belt, Toner Auger Drive (04H0898)
 (-166) 96
 Belt, Toner Control (53F1849) (-32) 98
 Belt, Toner Feed (53F1848) (-73) 102
 Belt, Tractor (88F3373) (-2) 196
 Belt, Tractor Drive (53F1818) (-119) 206
 Belt, Urge Unit (30F9882) (-203) 250
 Belt, V (65F6165) (-29) 362
 Belt, V (65F6165) (-30) 356
 Belt, V, Scuff Roll Drive (310 PPM and
 324 PPM only) (04H0777) (-269) 286
 Belt, V, Scuff Roll Drive (All except 310
 PPM and 324 PPM) (53F1974)
 (-269) 286
 belts
 cleaner brush motor, parts 66
 forms length drive, parts 346
 forms lengtht, parts 346
 pendulum timing, parts 342

belts *(continued)*
 stacker finger (left), parts 356
 stacker finger (right), parts 362
 stacker table drive, parts 366
 Bezel (00G3283) (-21) 436
 Bezel (45G1751) (-28) 418
 Bezel, Blank (41F0636) (-8) 436
 Bezel, front (07L6776) (-7) 450
 Bezel, Op Panel (73H0870) (-31) 448
 BIR Shaft Front (04H1105) (-242D) 290
 BIR Shaft Rear (90H2707) (-265D) 292
 Block, Support (06F0695) (-169) 212
 Block, Support (06F0695) (-93) 92
 Block, Support (06F0695) (-95) 92
 Block, Terminal (88F3313) (-32) 380
 Blower, Cyclone Asm (M104) (53F1987)
 (-40) 190
 Blower, Hot Roll Motor (B602) and
 Capacitor (C608) Asm (53F1965)
 (-127) 274
 Blower, Hot Roll Motor Asm (B602)
 (88F2965) (-125) 274
 Blower, Stacker Cooling Asm (B703)
 (24H7995) (-51A) 336
 Blower, stacker front cooling (With
 enhanced front stacker cooling)
 (11L5197) (-84) 340
 Blower, Vacuum Asm (M105) (06F0041)
 (-51) 190
 blowers
 B703, parts 336
 stacker cooling, parts 336
 Board, BUR Position Encoder Asm
 (EN131) (53F1887) (-230D) 288
 Board, BUR Position Encoder Asm
 (EN131) (53F1887) (-241) 282

Board, Forms Width Sensor (PW091)
 (53F1791) (-206) 214
 Board, FS051 (All except 480/600 DPI,
 IS1, 324 PPM, and ID1/ID2) (57G6526)
 (-39) 380
 Board, FS053 (IS1, ID1/ID2) (90H1044)
 (-39) 380
 Board, FS071 (324 PPM and IR1/IR2)
 (24H8012) (-39) 380
 Board, FS083 (IR1/IR2 with bloom
 improvement hardware) (24L4358)
 (-39) 380
 Board, FS083 (IR3/IR4) (11L6132)
 (-39) 380
 Board, Hot Roll Control (HR091)
 (57G6528) (-183) 278
 Board, Relay (RB091) (Printers without
 Backup Idler Roll) (53F1773) (-56) 382
 Board, Relay (RB092) (Printers with
 Backup Idler Roll)) (45G1862)
 (-56) 382
 Board, Spacer (88F1631) (-48) 44
 Board, Tension Arm Encoder (EN122)
 (53F1790) (-82) 202
 Board, Tension Arm Encoder (EN123)
 (53F1792) (-81) 202
 Board, YS011 (57G6525) (-141) 244
 boards
 FL041, parts 354
 FL061, parts 346
 forms length rotary sensor, parts 354
 forms length sensor, parts 346
 forms width display, parts 336
 LD091, parts 336
 MD141, parts 48
 MD192, parts 48

boards (*continued*)

mirror motor driver, parts 48
 RB241, parts 50
 Bolt, Clamper Asm (06F1015) (-82) 68
 Bolt, Hexagon (06F0415) (-154) 50
 Bolt, Hexagon Socket Hd M3 X 6
 (stainless) (57G4439) (-77) 90
 Bolt, Hexagon Socket Hd M3 X 6
 (stainless) (57G4439) (-82) 102
 Bolt, Hexagon Socket Hd M5 X 14
 (49G9613) (-4) 82
 Bolt, M5 X 30 Hexagon Socket Hd
 (06F0403) (-28A) 330
 Box, Tape (88F2898) (-108) 240
 BR 2 Arm Front (30H2799) (-249D) 290
 BR 2 Arm Rear (30H2800) (-264D) 292
 BR Arm Asm (04H0503) (-256D) 290
 BR Collar (24L4435) (-268D) 292
 Bracket (04H0697) (-28) 428
 Bracket (30H6837) (-26A) 406
 Bracket (30H6837) (-26B) 410
 Bracket (88F2921) (-282) 296
 Bracket (88F3106) (-13) 308
 Bracket (88F3107) (-14) 308
 Bracket (88F3112) (-26) 308
 Bracket (88F3132) (-82) 314
 Bracket (88F3133) (-83) 314
 Bracket, Bearing (06F0991) (-82) 370
 Bracket, Bearing (06F0992) (-81) 370
 Bracket, Cable (30H6798) (-33A) 406
 Bracket, Cable (30H6798) (-33B) 410
 Bracket, Cable (30H6799) (-34A) 406
 Bracket, Cable (30H6799) (-34B) 410
 Bracket, Clamp (45G2109) (-25) 428
 Bracket, DC-DC Converter (39H9272)
 (-54) 440

Bracket, disk drive mounting (88G2216)
 (-16) 450
 Bracket, Display Panel (40H3126)
 (-33) 448
 Bracket, Door Stop (30H3075)
 (-20C) 412
 Bracket, Fuser Oil Filter (88F3046)
 (-283) 296
 Bracket, Hot Roll Cover (Except 480/600
 DPI) (88F2917) (-271) 286
 Bracket, I/O Slots (6279235) (-27) 438
 Bracket, Idler (88F3289) (-46) 368
 Bracket, Idler (88F3290) (-47) 368
 Bracket, LED (90H2681) (-95) 352
 Bracket, Mount (88F2755) (-251) 218
 Bracket, operator panel (93H1819)
 (-9) 450
 Bracket, Paper Guide (88F2911)
 (-184) 278
 Bracket, Right End Cover (30H6667) 30
 Bracket, Riser Card (65G7999)
 (-37) 430
 Bracket, Sensor (88F3026) (-290) 296
 Bracket, Sensor (88F3028) (-276) 296
 Bracket, sensor (90H2681) (-44) 364
 Bracket, sensor (90H2681) (-50) 364
 Bracket, sensor (90H2681) (-96) 352
 Bracket, Switch (88F3235) (-53) 348
 Bracket, Vacuum Switch (88F3025)
 (-186) 278
 Bracket, Wrap Sensor (All Simplex, and
 All Duplex Printer 1, and 480/600 DPI
 Printer 2 Only) (88F2998) (-74) 270
 Brake, Tractor Shift (88F2756)
 (-252) 218

Breaker, Circuit (1) 200V (324 PPM and
 IR3/IR4) (11L5197) (-7) 388
 Breaker, Circuit (1) 200V (All except 324
 PPM and IR3/IR4) (45G1871) (-7) 388
 Breaker, Circuit (2) 200V (45G1872)
 (-9) 388
 Breaker, Circuit (3) 200V (45G1873)
 (-10) 388
 Breaker, Circuit (CB501) 400V
 (45G1874) (-9) 390
 Breaker, Circuit (CB503) 400V (53F1761)
 (-8) 390
 Breaker, Circuit (CB504) 400V
 (45G1873) (-7) 390
 brush
 cleaner, parts 70
 pendulum discharge, parts 342
 Brush (06F1056) (-101) 46
 Brush, Carbon (06F0081) (-109) 92
 Brush, Carbon (06F0081) (-52) 106
 Brush, Hot Roll Motor (88F3365)
 (-124) 272
 Brush, Servo Motor (88F3365)
 (-168) 210
 Brush, Splicing Table Discharge
 (57G6498) (-145) 244
 Brush, Splicing Table Upper Chad
 (57G6719) (-13) 236
 Brush, Static Discharge (57G6513)
 (-106) 316
 Brush, Transfer Corona (06F1054)
 (-269) 220
 Brush, Transfer Station Discharge
 (06F0106) (-228) 216
 Brushing, Pivot, Preheat Platen
 (88F3142) (-113) 316

Buffer Flipper (324 PPM)
 (90H1562) 484
 Buffer Flipper (Except 324 PPM)
 (45G2026) 482
 Bulb, Attention Asm (2129665)
 (-202) 420
 Bulkhead (51G9869) (-48) 440
 Bumper (45G2063) (-4C) 412
 Bumper (Not Shown) (71F0902)
 (-35) 438
 Bushing, Insulator (88F2709) (-56) 190

C

C702, parts 356
 C703, parts 362
 C704, parts 336
 C803, parts 372
 Cable (45G1722) (-120) 32
 Cable (45G1728) (-19) 456
 Cable (45G1729) (-18) 456
 Cable (45G1736) (-119) 32
 Cable, AO Driver (30H3155) (-30F) 150
 Cable, AO Driver (30H3155) (-30V) 168
 Cable, AO Driver (30H6737) (-30S) 134
 Cable, AO Driver (30H6737) (-30T) 120
 Cable, AO Driver (57G6769) (-30) 108
 Cable, AO Modulator (30H3154)
 (-29F) 150
 Cable, AO Modulator (30H3154)
 (-29V) 168
 Cable, AO Modulator (30H3157)
 (-29S) 134
 Cable, AO Modulator (30H3157)
 (-29T) 120

Cable, AO Modulator (57G6768)
 (-29) 108
 cable, beam detect coax (89H9938)
 (43) 472
 Cable, Bias Asm (57G5978) (-63) 76
 Cable, Bridge (88F2834) (-84) 202
 Cable, CD-ROM audio (65G8850)
 (-15) 454
 Cable, DEV AC Asm (57G5980)
 (-60) 76
 Cable, DEV DC Asm (57G5979)
 (-61) 76
 Cable, Developer Fan Asm (57G6587)
 (-45) 44
 Cable, Diskette (65G8007) (-32) 430
 Cable, diskette drive (93H1821)
 (-6) 454
 Cable, display (93H1816) (-4) 444
 Cable, EPO (93H6280) (-11) 444
 Cable, Fan Speed Control (39H8835)
 (-34) 438
 Cable, Ground (45G2091) (-13A) 400
 Cable, Ground (81X0295) (-4A) 400
 Cable, Ground (88F1629) (-160) 210
 Cable, Ground (88F2799) (-8) 196
 Cable, Ground Asm (88F1629) (-30) 24
 Cable, Ground Asm (88F3109)
 (-20) 308
 Cable, Ground Wire (88F3295)
 (-64) 370
 Cable, High Voltage Asm (53F1794)
 (-182) 212
 Cable, Internal SCSI with Terminator
 (65G8006) (-31) 430
 Cable, J322S2 to P324S2 480

Cable, J322S2 to P324S2 (04H0574)
 (-15S) 228
 cable, operator alert (30H6943)
 (38) 468
 Cable, Operator Panel (65G8008)
 (-18) 426
 Cable, Operator Panel P6004 to J232
 (45G2035) (-126) 32
 Cable, P233S2 to P322S2 480
 Cable, P2S2 to P233S2 478
 cable, pre/postprocessor to MIC
 (30H6943) (39) 468
 Cable, Preheat (57G6633) (-1) 394
 Cable, Remote Power 458
 Cable, Retractor Ground (06F0690)
 (-58) 232
 Cable, SCSI (For single-beam printheads
 only) (30H2756) (-20) 456
 Cable, Scuff Roll Release (88F3022)
 (-192) 280
 Cable, Secondary Erase Asm (57G6713)
 (-159) 62
 Cable, Serial Dual-Port (31F4590)
 (-35) 430
 Cable, Shutter (For printers with 8-inch
 minimum paper width) (04H1058)
 (-100) 316
 Cable, Shutter (For printers with 9-inch
 minimum paper width) (88F3138)
 (-100) 316
 Cable, Steering (57G6843) (-57) 312
 Cable, Steering (88F3108) (-19) 308
 Cable, Steering (90H1117) (-19) 308
 Cable, Switch Asm (88F3167) (-72) 328
 Cable, Tension SP (88F2761) (-62) 200

Cable, token ring adapter (RJ to D-shell) (60G1066) 448	Cam, Lift (324 PPM) (11L5161) (-221) 282	capacitors C702, parts 356
Cable, Tractor Positioning (57G6799) (-66) 200	Cam, Lift (90H2415) (-187) 322	C703, parts 362
Cable, Tractor Positioning (57G6800) (-68) 200	Cam, Lift (All except 324 PPM) (88F2955) (-221) 282	C704, parts 336
cable, VD1 Coax (89H9933) (44) 472	Cam, Pre-measure (88F2857) (-17) 230	C803, parts 372
cable, VD2 Coax (89H9934) (45) 472	Cam, Tension Arm (88F2795) (-336) 226	Card, (SR081) (AC Supply) (45G1868) (-12) 388
cable, VD3 Coax (89H9935) (46) 472	Cam, Toner Collector (88F2668) (-26) 188	Card, 10/100BaseT Ethernet Adapter (90H0823) (-5G) 454
cable, VD4 Coax (89H9936) (47) 472	Cam, Toner Inlet (04H0887) (-125) 94	Card, Adapter, Display, in I/O slot 3 (with microcode level v8.1x or higher) (24H9702) (-40) 430
cable, VD5 coax (89H9937) (48) 472	Cap (88F2579) (-158) 96	Card, ARTIC Coprocessor (39H8084) (-5A) 454
Cable Adapter, 90° (89H9762) (-35A) 406	Cap, Air Duct (06F0291) (-100) 70	Card, Beam Detect (BD121) (Single beam) (45G1863) (-103) 114
Cable Adapter, 90° (89H9762) (-38B) 410	Cap, Developer Mix Inlet (88F2522) (-100) 80	Card, Beam Detect (BD131) (04H0833) (-103S) 138
Cable and bracket Asm (93H5982) (-22) 450	Cap, End, Hot Roll Lamp (88F2951) (-306) 298	Card, Beam Detect (BD132) (30H6867) (-103S) 138
Cable Asm, (SCSI) (73H0435) (-8) 454	Cap, End, Hot Roll Lamp Asm (88F2963) (-305) 298	Card, Beam Detect (BD132) (30H6867) (-103T) 124
Cable Asm, (Ultra SCSI) (93H6151) (-9) 454	Cap, End, Mag Roll (57G4406) (-25) 82	Card, Beam Detect (BD132) (30H6867) (-103F) 156
Cable Asm, SCSI (39H9274) (-23) 438	Cap, Front (88F2481) (-70) 68	Card, Beam Detect (BD141) (30H3054) (-103V) 174
Cable Asm, Second SCSI, 6-drop, (16 bit) (52G4430) (-26) 438	Cap, Lamp Receptacle (88F1646) (-56) 266	Card, Block Multiplexer Channel, (in adapter slot 0/2 or 0/4) (31G9211) (-51) 440
Cable Support (59F2977) (-49) 440	Cap, Oil Reservoir (88F3043) (-151) 276	Card, Block Multiplexer Channel, in I/O Slots 2 and/or 4 (31G9211) (-40) 430
Cable tie (adhesive base) (93H4574) (-29) 452	Cap, Plug (06F0492) (-86) 314	Card, Buffer (45G1999) (-118) 32
cables	Cap, Roller (06F0809) (-3) 324	Card, C20 Processor (40H5693) (-41) 430
charge corona high voltage, parts 62	Cap, Rubber (06F1132) (-182) 246	Card, Common Ground Isolation (49G6111) (-22B) 456
precharge corona high voltage, parts 58	Cap, Sleeve (06F0492) (-67) 192	
preclean corona high voltage, parts 52	Cap, Toner Inlet (88F2565) (-133) 94	
Cache, L2, .5MB (88G3894) (-52) 440	Capacitor, 2.5 mfd (45F5166) (-201) 250	
Cam, Actuator (06F0348) (-77) 328	Capacitor, Asm (88F3316) (-50) 382	
Cam, Lift (04H1106) (-232D) 288	Capacitor, Asm (88F3317) (-51) 382	
Cam, Lift (04H1106) (-235D) 288	Capacitor, Asm (88F3318) (-52) 382	

Card, Coupled Interface (45G2098) (-22A) 456	Card, ESCON Channel, (in adapter slot 0/2 or 0/4) (57G6657) (-51) 440	Card, MC184 (B1J9) (324 PPM only) (90G1274) (-38) 376
Card, CP161 (B1J11) (All except 324 PPM and IR3/IR4) (57G6523) (-43) 378	Card, ESCON Channel, in I/O Slots 2 and/or 4 (57G6657) (-40) 430	Card, MC186 (B1J9) (IR1/IR2) (11L6279) (-38) 376
Card, CP172 (B1J11) (IR3/IR4) (90H1364) (-43) 378	Card, Ethernet riser (73H4532) (-10) 454	Card, Operator Panel Asm (65G8005) (-17) 426
Card, CP173 (B1J11) (324 PPM) (90H1302) (-43) 378	Card, Ethernet TCP/IP, (in adapter slot 0/2 or 0/4) (00G3368) (-51) 440	Card, parallel channel adapter (08J6472) (-5C) 454
Card, CP175 (B1J11) (Earlier versions of IR1/IR2 only) (11L6280) (-43) 378	Card, Ethernet TCP/IP, in I/O Slots 2 or 4 (00G3368) (-40) 430	Card, PF041 (B1J10) (All except 310 PPM and 324 PPM) (57G6522) (-41) 376
Card, Differential Fast/Wide SCSI (310 PPM and 240/300 DPI only) (52G3380) (-40) 430	Card, Feature, Cache (1MB L2) (65G7929) (-43) 430	Card, PF061 (B1J10) (310 PPM only) (04H0877) (-41) 376
Card, Differential SCSI, in I/O Slot 1 (All except 310 PPM and 240/300 DPI) (11H2447) (-40) 430	Card, FU031 (B1J8) (310 PPM Only) (30H2788) (-36) 374	Card, PF081 (B1J10) (324 PPM only) (90H1301) (-41) 376
Card, Display, (in adapter slot 0/3) (90H2444) (-51) 440	Card, FU051 (B1J8) (Early versions of IR1/IR2 Only) (24H8014) (-36) 374	Card, Printhead Interface (VI111) (Single beam) (57G4358) (-96) 114
Card, Display, in I/O Slot 3 (45G2066) (-40) 430	Card, FU061 (B1J8) (IS1, ID1/ID2 Only) (24H8327) (-36) 374	Card, Printhead Interface (VI141) (04H0769) (-96S) 138
Card, DV021 (B1J1) (57G6516) (-28) 374	Card, FU091 (B1J8) (324 PPM Only) (90H1280) (-36) 374	Card, Printhead Interface (VI141) (04H0769) (-96T) 124
Card, DV022 (B1J3) (57G6517) (-30) 374	Card, FU092 (B1J8) (IR3/IR4) (90H1371) (-36) 374	Card, Printhead Interface (VI151) (04H0771) (-96F) 156
Card, DV023 (B1J3) (11L5160) (-30) 374	Card, FU094 (B1J8) (Later versions of IR1/IR2 Only) (11L6278) (-36) 374	Card, Printhead Interface (VI171) (90H1342) (-96V) 174
Card, DV041 (B1J5) (All except 324 PPM, IR3/IR4, and later versions of IR1/IR2) (57G6518) (-32) 374	Card, GTX120P graphics adapter (93H2534) (-5F) 454	Card, RH011 (B1J7) (57G6519) (-34) 374
Card, DV091 (B1J5) (324 PPM, IR3/IR4, and later versions of IR1/IR2) (90H1281) (-32) 374	Card, Interposer (65G7949) (-36) 430	Card, RH041 (B1J7) (11L5159) (-34) 374
Card, ESCON adapter (38L1525) (-16B) 454	Card, MC121 (B1J9) (310 PPM Simplex only) (04H0784) (-38) 376	Card, Riser (12H0304) (-38) 430
	Card, MC141 (B1J9) (IR1/IR2) (24H8028) (-38) 376	Card, SCSI adapter (93H8407) (-5) 454
	Card, MC151 (B1J9) (IS1, ID1/ID2 only) (24H8323) (-38) 376	Card, Side 1/Side 2 Verification Sensor (04H0396) (-16S) 228
	Card, MC182 (B1J9) (IR3/IR4) (90G1362) (-38) 376	Card, SR081 (AC Power Supply) (45G1868) (-11) 390

Card, Token-Ring, (in adapter slot 0/2 or 0/4) (86H2123) (-51) 440
 Card, Token Ring (94H1038) (-5E) 454
 Card, Token-Ring TCP/IP, in I/O Slots 2 or 4 (86H2123) (-40) 430
 Card Asm, SQ081 (310 PPM) (45G1859) (-10) 390
 Card Asm, SQ081 (310 PPM) (45G1859) (-11) 388
 Card Asm, SQ082 (480/600 DPI, IS1, ID1/ID2, and 324 PPM only) (89H9661) (-10) 390
 Card Asm, SQ082 (480/600 DPI, IS1, ID1/ID2, and 324 PPM only) (89H9661) (-11) 388
 Card Latch (59F4089) (-45) 440
 Card Support (43G0538) (-42) 440
 cards
 BD121, parts 114
 BD131, parts 138
 BD132, parts 124, 138
 BD141 (five beam), parts 174
 BD141, parts 156
 beam detect, parts 138
 beam detect (single beam), parts 114
 FL041, parts 354
 FL061, parts 346
 forms length rotary sensor, parts 354
 forms length sensor, parts 346
 forms width display, parts 336
 IF041, parts 46
 IF411, parts 46
 IF421, parts 46
 IF461, parts 46
 LD091, parts 336
 MD141, parts 48

cards (*continued*)
 MD192, parts 48
 MIC (IRx), parts 404
 MIC (ISx & IDx), parts 408
 MIC memory, parts 404
 mirror motor driver, parts 48
 PC211, parts 44
 PC531, parts 44
 PC551, parts 44
 power control, parts 418
 PQE (IRx), parts 404
 PQE (ISx & IDx), parts 408
 pre/postprocessing (IRx), parts 406
 pre/postprocessing (ISx & IDx), parts 410
 printer interface, parts 46
 SCxxx, parts 338
 stacker control, parts 338
 stacker control panel, parts 336
 SW511, parts 336
 toner control, parts 44
 VI111, parts 114
 VI141, parts 124, 138
 VI151, parts 156
 VI171, parts 174
 Caster (81X0280) (-17C) 412
 Casting, Rear (88F3237) (-71) 350
 Catch, Latch Asm (06F0905) (-57) 348
 CD-ROM (93H8055) (-21) 450
 CD ROM (F50) (93H8055) (-25) 446
 CD ROM, Quad Speed (73H1513) (-58) 442
 CD-ROM Drive (65G7563) (-10) 426
 CGUC Card (57G6762) (-31B) 410
 Chain, Oiler Belt Drive (06F0357) (-22) 324

Charge Corona Asm (57G6504) (-82) 56
 Charge Corona Asm (90H1155) (-82) 56
 Chassis Asm (65G7982) (-4) 426
 Chip (04H0790) (-165F) 162
 Chip (04H0790) (-165S) 144
 Chip (04H0790) (-165T) 130
 Chip (04H0790) (-165V) 180
 Clamp, Asm (06F0518) (-4) 104
 Clamp, Belt (88F3219) (-9) 346
 Clamp, Belt (88F3288) (-41) 368
 Clamp, Cable (1622401) (-14S) 228
 Clamp, Cable (88F2806) (-186) 212
 Clamp, Drive Coupler (88F3370) (-24) 230
 Clamp, Front (45G2031) (-88) 28
 Clamp, Lens (88F1654) (-10) 108
 Clamp, Lens (88F1654) (-56) 112
 Clamp, Return Mirror (88F2647) (-69) 112
 Clamp, Return Mirror (88F2647) (-69F) 154
 Clamp, Return Mirror (88F2647) (-69S) 136
 Clamp, Return Mirror (88F2647) (-69T) 122
 Clamp, Return Mirror (88F2647) (-69V) 172
 Clamp, Valve (06F1128) (-100) 240
 Clamp, Wire (06F0870) (-207) 280
 Clamper, Bearing (04H1104) (-244D) 290
 Clamper, Bearing (04H1104) (-258D) 290
 Clamper, Belt (88F3233) (-49) 348

Cleaner Brush (57G6462) (-104) 70	Clip, VI171 Card Mounting (30H6696)	Cone, Drive Asm (57G6726) (-116) 70
Cleaner Brush Driven Cone (88F2484)	(-94V) 174	Connector (57G6493) (-204) 248
(-76) 68	Collar (06F0957) (-104) 114	Connector, Cable (88F2762) (-63) 200
Cleaner Brush Motor (M108) 50 Hz	Collar (06F0957) (-104F) 156	Control, Toner Asm (57G4423) (-16) 98
(06F0051) (-57) 66	Collar (06F0957) (-104S) 138	controller, 7025 F50
Cleaner Brush Motor (M108) 50 Hz	Collar (06F0957) (-104T) 124	ARTIC coprocessor, parts 446
(30H6915) (-57) 66	Collar (06F0957) (-104V) 174	backplane, parts 446
Cleaner Brush Motor (M108) 60 Hz	Collar (24L4434) (-243) 282	CD ROM, parts 446
(06F0052) (-58) 66	Collar (57G6749) (-147) 94	CPU card, parts 446
Cleaner Brush Motor (M108) 60 Hz	Collar (88F2781) (-285) 222	disk drive, parts 448
(30H6916) (-58) 66	Collar (88F2974) (-253) 284	diskette drive, parts 448
Cleaner Brush Motor Asm 50 Hz (M108)	Collar (88F3129) (-72) 312	DRAM, parts 446
(57G4380) (-51) 66	Collar (88F3286) (-37) 366	ESCON adapter, parts 446
Cleaner Brush Motor Asm 50 Hz (M108)	Collar (88F3287) (-38) 366	Ethernet adapter, parts 446
(63H7537) (-51) 66	Collar, Ball Bearing (88F2743)	parallel channel adapter, parts 446
Cleaner Brush Motor Asm 60 Hz (M108)	(-115) 206	power supply, parts 446
(57G4381) (-52) 66	Collar, Clamp (06F0760) (-29) 346	SIMM, parts 446
Cleaner Brush Motor Asm 60 Hz (M108)	Collar, Hot Roll Drive (06F0149)	system card, parts 448
(63H7538) (-52) 66	(-67) 268	tape drive, parts 448
Cleaner Brush Motor Belt (57G4382)	Collar, Hot Roll Plastic (88F2947)	token ring cable, parts 448
(-65) 66	(-69) 268	Converter, serial port 9 to 25 pin
Cleaner Brush Rotation Sensor Asm	Collar, Link (88F1637) (-322) 226	(40H6328) (-12) 454
(S114) (53F1829) (-88) 68	Collar, Link (88F1637) (-325) 226	Cord, Line (57G6494) (-208) 248
Cleaner Housing Motor (M106)	Collar, Link (88F1637) (-62) 234	Corona, Transfer Asm (57G6505)
(53F1872) (-24) 64	Collar, Motor (88F2742) (-113) 206	(-260) 218
Cleaner Housing Motor Asm (M106)	Collar, Pivot Shaft (88F3075) (-60) 302	coronas
(88F2470) (-23) 64	Collar, Release Lever Support (88F3020)	charge, parts 56
Cleaner Housing Position Switch Asm	(-189) 280	charge high voltage, parts 62
(S103) (53F1793) (-28) 64	Common Ground Isolation Card,	high voltage cable preclean, parts 52
Clip, C (45F4590) (-206) 250	(49G6111) (-31B) 410	precharge, parts 54
Clip, VI141 Card Mounting (30H6696)	Common Ground Isolation Card	precharge high voltage cable,
(-94S) 138	(49G6111) (-31A) 406	parts 58
Clip, VI141 Card Mounting (30H6696)	Condenser AOD Asm (90H1132)	preclean, parts 54
(-94T) 124	(-138F) 160	Counter, Asm (06F0028) (-16) 374
Clip, VI151 Card Mounting (30H6696)	Condenser AOD Asm (90H1132)	Coupled Interface Card (YUCC)
(-94F) 156	(-138V) 178	(45G2098) (-30A) 406

Coupled Interface Card (YUCC)
 (45G2098) (-30B) 410
 Coupling (06F0964) (-101) 372
 Cover, (PW091) (8-inch forms width only)
 (04H1056) (-207) 214
 Cover, (PW091) (Except 8-inch forms
 width) (88F2730) (-207) 214
 Cover (57G6489) (-199) 248
 Cover, AC Power Supply (88F1675)
 (-1) 34
 Cover, Arm (Europe 50 Hz) (88F3099)
 (-127) 306
 Cover, Arm Seal (Europe 50 Hz)
 (88F3098) (-126) 306
 Cover, B1 Board Asm (88F1681)
 (-44) 34
 Cover, Belt (88F3267) (-56) 360
 Cover, Belt Asm (57G5984) (-46) 74
 Cover, Blower (88F1686) (-59) 34
 Cover, Blower Belt Asm (88F2717)
 (-59) 190
 Cover, Bridge (88F3054) (-11) 300
 Cover, Cable (30H2962) (-19A) 400
 Cover, Cable (88F2838) (-198) 212
 Cover, Cable Asm (88F2832) (-83) 202
 Cover, Capacitor (88F3274) (-38) 364
 Cover, Capstan Roll Belt (88F2839)
 (-197) 212
 Cover, Cleaner Brush (88F2479)
 (-66) 68
 Cover, Developer Front Asm (57G5990)
 (-95) 78
 Cover, Drum Asm (45G1893) (-10) 42
 Cover, Drum Asm (57G6687) (-81) 46
 Cover, Drum Belt Asm (88F2612)
 (-59) 106

Cover, Drum Gear Asm (88F2609)
 (-36) 104
 Cover, End (30H6876) (-7C) 398
 Cover, End Asm (30H6877) 398
 Cover, Fan (04H0372) (-36) 260
 Cover, Fan (04H0372) (-73D) 262
 Cover, Fan (88F2378) (-79) 34
 Cover, Flicker (88F2489) (-97) 68
 Cover, Front (30H6872) (-1C) 398
 Cover, Front (51G9700) (-7) 434
 Cover, Front (63H6575) (-1C) 398
 Cover, Front (73H8156) (-27) 448
 Cover, Front Cap (88F2488) (-92) 68
 Cover, Fuser Front (88F1687) (-66) 34
 Cover, Fuser Oil Filter (88F2380)
 (-90) 36
 Cover, Fuser Right Side (57G6634)
 (-105) 38
 Cover, Gear (88F3302) (-119) 372
 Cover, Gear Side (88F2936) (-90) 270
 Cover, Hopper (88F1683) (-50) 34
 Cover, Inner Asm (57G6586) (-41) 44
 Cover, Inner Window (Tractor Gauge)
 (88F3336) (-42) 34
 Cover, Input Bin Left Side (88F2379)
 (-81) 36
 Cover, Lamp Contact (88F1646)
 (-310) 298
 Cover, Latch Spring (88F2504) (-54) 76
 Cover, Left side (51G9702) (-1) 434
 Cover, Maintenance Panel (88F2887)
 (-64) 238
 Cover, Manifold Distribution (88F2983)
 (-204) 280
 Cover, Motor (88F3166) (-68) 328
 Cover, OP Side (30H2804) (-56) 34

Cover, Optic (Not Shown) (59F4088)
 (-35) 438
 Cover, Photoconductor (PC) Drum
 (88F2393) (-11) 42
 Cover, Plate (41F0636) (-3) 426
 Cover, plug (57G6489) (-199) 250
 Cover, Power Cord Access Hole
 (88F2395) (-21) 42
 Cover, Pre-heater, Front (88F3149)
 (-143) 320
 Cover, Pre-heater, Rear (88F3151)
 (-147) 320
 Cover, Printer Center Front Asm
 (90H2348) (-36) 24
 Cover, Printer Center Rear Asm
 (90H2353) (-51) 24
 Cover, Printer Center Top (90H2346)
 (-23) 24
 Cover, Printer Control Panel (88F2906)
 (-176) 244
 Cover, Printer Left Front Asm (90H2349)
 (-38) 24
 Cover, Printer Left Rear Asm (90H2352)
 (-49) 24
 Cover, Printer Left Top Asm (90H2351)
 (-46) 24
 Cover, Printer Right Front Asm
 (90H2347) (-34) 24
 Cover, Printer Right Rear Asm (90H2354)
 (-53) 24
 Cover, Printer Right Top Asm (90H2350)
 (-40) 24
 Cover, Pulley (88F2833) (-291) 222
 Cover, Rear (00G3524) (-3) 434
 Cover, Rear (30H6874) (-9C) 398
 Cover, Rear Asm (30H6875) 398

Cover, Retractor Motor (30H2805)
(-18) 196
Cover, Right End (30H6662) (-110A) 30
Cover, Right End Front (30H6878)
(-8A) 400
Cover, Right Side (51G9703) (-6) 434
Cover, Shield (57G4417) (-92) 86
Cover, Stacker End Asm (90h2355)
(-55) 26
Cover, Stacker Gate (90H2358)
(-61) 26
Cover, Stacker Gate Side Asm
(90H2359) (-62) 26
Cover, Stacker Left Side Lock Asm
(90h2356) (-57) 26
Cover, Stacker Right Side Lock Asm
(90h2357) (-58) 26
Cover, Stacker Switch (08H7722)
(-75) 26
Cover, Standoff (88F2924) (-103) 272
Cover, Standoff (88F2924) (-174) 278
Cover, SW Drum Asm (88F3335)
(-30) 52
Cover, Switch (88F3249) (-104) 352
Cover, Switch Mounting (88F2926)
(-165) 278
Cover, Terminal (88F1632) (-261) 218
Cover, Terminal (88F1632) (-48) 54
Cover, Terminal (88F1632) (-64) 54
Cover, Terminal Wire (88F1633)
(-49) 54
Cover, Terminal Wire (88F1633)
(-65) 54
Cover, Toner Auger Drive Motor
(04H0891) (-167) 96

Cover, Toner Collector Lever (88F2684)
(-28) 188
Cover, Toner Hopper (04H0889)
(-122) 94
Cover, Toner Inlet (88F2566) (-134) 94
Cover, Toner Inlet (88F2862) (-91) 46
Cover, top (40H5854) (-15) 450
Cover, Top (51G9701) (-2) 434
Cover, Top Middle (30H6880)
(-15A) 400
Cover, Top Rear (30H6879) (-25A) 402
Cover, Tractor Motor Drive Belt
(88F2836) (-173) 212
Cover, Transfer Corona Wire Holder
(88F1633) (-262) 218
Cover, Transfer Station Front (88F2841)
(-279) 220
Cover, Transfer Station Sensor
(88F2453) (-145) 60
Cover, Verification Sensor Card
(06F0402)) (-1S) 228
Cover, Wire Holder (88F2434) (-89) 56
Cover, Wire Holder (88F2435) (-90) 58
Cover Asm (65G7972) (-1) 426
Cover Asm, Front (30H6873) (-11A) 400
Cover Asm, Rear (30H6875) (-1A) 400
Cover Asm, Right End Rear (30H6877)
(-7A) 400
Cover Front Asm (30H6873) 398
Cover Front Asm (63H6574) 398
CPU Card (F50) (73H4768) (-17) 446
CPU Card 332 MHZ (F50) (93H6321)
(-17) 446
CPU PLanar (39h9164) (-36) 440
Cushion, Rubber (88F1656) (-15) 24
Cutter, Tape (06F1121) (-128) 244

Cyclone Asm (88F2664) (-68) 192
CYL1 (five beam), parts 170
CYL1 (four beam), parts 152
CYL1 (two beam 240), parts 122
CYL1 (two beam 240/300), parts 136
CYL1 lens (single beam), parts 110
cylinder 1 lens (five beam), parts 170
cylinder 1 lens (four beam), parts 152
cylinder lens (two beam 240/300),
parts 136

D

DC—DC Converter (40H7442)
(-55) 440
Developer Left Front Fan, (B104)
(06F0194) (-115) 58
Developer Unit, 50 Hz (150 PPM,
480/600 DPI with ETL) (24H8184)
(-1) 72
Developer Unit, 50 Hz (229 PPM, 240
DPI with Enhanced Toner Loading
(ETL)) (30H6777) (-1) 72
Developer Unit, 50 Hz (310 PPM, 240
DPI with ETL) (30H6779) (-1) 72
Developer Unit, 50 Hz (324 PPM, 240
DPI with ETL) (90H1766) (-1) 72
Developer Unit, 50 Hz (IS1, ID1/ID2
printers only) (90H1764) (-1) 72
Developer Unit, 60 Hz (150 PPM,
480/600 DPI with ETL) (24H8185)
(-2) 72
Developer Unit, 60 Hz (229 PPM, 240
DPI with Enhanced Toner Loading (ETL)
(30H6778) (-2) 72

Developer Unit, 60 Hz (310 PPM, 240 DPI with ETL) (30H6780) (-2) 72
 Developer Unit, 60 Hz (324 PPM, 240 DPI with ETL) (90H1765) (-2) 72
 Developer Unit, 60 Hz (IS1, ID1/ID2 printers only) (90H1763) (-1) 72
 Diode, Flyback Asm (88F3312) (-11) 380
 Disk Drive (-13) 450
 Disk Drive (F50) (59H6259) (-34) 448
 Disk Drive (F50) (76H2697) (-34) 448
 Disk Drive Carrier (06H8631) (-35) 448
 Disk Drive with microcode (F50) (-34) 448
 Diskette, Microcode Pack (30H6863) (-28) 428
 Diskette Drive, 1.44 MB 3.5 inch (88G4768) (-59) 442
 Diskette Drive, 2.88 MB 3.5 Inch Diskette (52G3200) (-9) 426
 Diskette Drive (93F2361) (-17) 450
 Diskette Drive (F50) (93F2361) (-29) 448
 Display panel (06H7082) (-3) 444
 display/touch screen, parts 400
 Display/Touch Screen 6542–G41T, (90H1744) (-18A) 400
 Display/Touch Screen G52, (90H1744) (-18A) 400
 Display/Touch Screen G52 (90H2678) (-18AA) 400
 dove prism (five beam), parts 168
 dove prism (four beam), parts 150
 dove prism (two beam 240), parts 120
 dove prism (two beam 240/300), parts 134

DRAM, 16MB (F50) (89H5651) 446
 Drive, Drum Housing (88F2604) (-17) 104
 Driver, AO (AM202) (53F1859) (-133) 116
 Driver, AO (AM202, AM203, AM204, AM205 and AM206) (24H7996) (-133V) 178
 Driver, AO (AM202, AM203, AM204, and AM205) (24H7996) (-133F) 160
 Driver, AO (AM202 and AM203) (24H7996) (-133S) 142
 Driver, AO (AM202 and AM203) (24H7996) (-133T) 128
 Drum, PC (310 PPM and 324 PPM only) (90H1732) (-68) 106
 Drum, PC (All except 310 PPM and 324 PPM) (57G6461) (-68) 106
 Duct, Cooling Asm (57G6660) (-54) 336
 Duct, Cooling Asm (With enhanced rear stacker cooling) (24H7986) (-56) 338
 Duct, Cooling Asm (With shutter design) (90H1376) (-56) 338
 Duct, Developer Asm (88F2416) (-106) 48
 Duct, Front Flange (06F0483) (-15) 64
 Duct, Rear Flange (06F0482) (-17) 64

E

E-Clip (06F0409) (-296) 296
 E-Clip (88F3122) (-49) 312
 EMC Clip(73H0898) (-2) 444
 Enclosure (45G1965) (-117) 32
 Enclosure (88F3699) (-4) 394
 Encoder, Disk (88F2960) (-234) 282

Encoder, Disk (90H2411) (-183) 322
 Encoder, Housing Asm (88F2958) (-230) 282
 Encoder, Tension Arm (88F2796) (-76) 202
 Encoder, Tension Arm Housing (88F2794) (-73) 202
 EOF LED, Upper & Lower (PL103) (53F1784) (-40) 42
 EOF Sensor Lower (Q103) (53F1783) (-113) 48
 EPROM Kit (B1J11 Card) (310 PPM only) (24L9752) (-39) 376
 EPROM Kit (B1J11 Card) (324 PPM only) (24L5331) (-39) 376
 EPROM Kit (B1J11 Card) (IR1/IR2 with CP16X Card Only) (90H2754) (-39) 376
 EPROM Kit (B1J11 Card) (IR1/IR2 with CP17X Card only) (24L5329) (-39) 376
 EPROM Kit (B1J11 Card) (IR3/IR4 only) (24L5330) (-39) 376
 EPROM Kit (B1J11 Card) (IS1, ID1/ID2 only) (24L4551) (-39) 376
 EPROMs
 SCxxx card, parts 338
 stacker control card, parts 338
 Erase, Secondary Asm (57G6700) (-68) 54
 Erase Lamp (PL101), (57G6508) (-70) 56
 Erase Lamp (PL102) (06F0089) (-35) 52
 erase lamp starter, parts 52
 ESCON adapter card (F50) (38L1525) (-16B) 446

Ethernet Adapter Card 10/100BaseT
(F50) (94H0823) (-16B) 446
Exhaust Link Asm (57G5994) (-81) 76
Expander, Perforation (06F0987)
(-75) 370

F

F-theta lens (five beam), parts 172
F-theta lens (four beam), parts 154
F-theta lens (single beam), parts 112
F-theta lens (two beam 240), parts 122
F-theta lens (two beam 240/300),
parts 136
Fan, #1 (73H3577) (-12) 444
Fan, #2 (40H1424) (-12) 444
Fan, #3 and #4 (40H1433) (-12) 444
Fan, (B110, B111) (06F0194) (-62) 76
Fan, (B403) (06F0194) (-4) 374
Fan, (Without enhanced rear stacker
cooling) (06F0194) (-46) 336
Fan (06F0194) (-142) 48
Fan (06F0194) (-31) 42
Fan (06F0194) (-43) 44
Fan (1) Asm (45G1875) (-4) 390
Fan,(1) Asm (45G1875) (-4) 388
Fan (2) Asm (45G1876) (-1) 390
Fan,(2) Asm (45G1876) (-1) 388
Fan (2179914) (-4A) 416
Fan (22F9685) (-30) 438
Fan (57G5989) (-109) 80
Fan, Asm (B102) (06F0194) (-20) 186
Fan, B108 & B109 (06F0194) (-53) 54
Fan, Cooling, 120mm (65G7989)
(-14) 426

Fan, Front Printhead (B201) (06F0194)
(-123F) 158
Fan, Front Printhead (B201) (06F0194)
(-123V) 176
Fan, Front Printhead (B201) (53F1860)
(-123S) 140
Fan, Front Printhead (B201) (53F1860)
(-123T) 126
Fan, Paper Cooling (B623, B624, B625)
(53F1861) (-42) 266
Fan, Paper Cooling (B626) (53F1861)
(-215) 280
Fan, Printhead Pressurizing Asm (B202)
(04H0822) (-74) 112
Fan, Printhead Pressurizing Asm (B202)
(04H0822) (-74F) 156
Fan, Printhead Pressurizing Asm (B202)
(04H0822) (-74S) 138
Fan, Printhead Pressurizing Asm (B202)
(04H0822) (-74T) 124
Fan, Printhead Pressurizing Asm (B202)
(04H0822) (-74V) 174
Fan, Rear Printhead (B201) (53F1860)
(-123) 116
Fan, Stacker Front Cooling (With
enhanced front stacker
cooling)(24H8035) (-89) 340
Fan, Upper Rear Fuser (B603, B604,
B605) (06F0194) (-142) 276
Fan and speaker Asm(40H7584)
(-8) 450
Fan Asm (24H8187) (-122F) 158
Fan Asm (24H8187) (-122V) 176
Fan Asm (93H1817) (-19) 450
Fan Asm, DASD Bay (00G3277)
(-61) 442

Fan Assembly, Power Supply (42F7434)
(-14) 436
Fan Guard (2546641) (-32) 438
fans
B104, parts 58
B108, parts 54
B109, parts 54
B201 (five beam), parts 176
B201 (four beam), parts 158
B201 (single beam), parts 116
B201 (two beam 240), parts 126
B201 (two beam 240/300), parts 140
B202 (five beam), parts 174
B202 (four beam), parts 156
B202 (single beam), parts 112
B202 (two beam 240), parts 124
B202 (two beam 240/300), parts 138
developer left front, parts 58
front printhead (two beam 240),
parts 126
printhead front (five beam), parts 176
printhead front (four beam), parts 158
printhead front (two beam 240/300),
parts 140
printhead pressurizing (five beam),
parts 174
printhead pressurizing (four beam),
parts 156
printhead pressurizing (single beam),
parts 112
printhead pressurizing (two beam 240),
parts 124
printhead pressurizing (two beam
240/300), parts 138
rear printhead (single beam),
parts 116

Fastener, Asm (06F0811) (-59) 326
 Fastener Asm (06F0811) (-45A) 330
 FDDI adapter (F50), (73H3405)
 (-16) 444
 ferrite (Coax cables for Five-Beam
 Printheads only)(63H6643) 472
 Ferrite Bead (88F3390) (-157) 118
 Ferrite Bead (88F3390) (-157F) 160
 Ferrite Bead (88F3390) (-157S) 142
 Ferrite Bead (88F3390) (-157T) 128
 Ferrite Bead (88F3390) (-157V) 178
 Ferrite Bead (88F3391) (-158) 118
 Ferrite Bead (88F3391) (-158F) 160
 Ferrite Bead (88F3391) (-158S) 142
 Ferrite Bead (88F3391) (-158T) 128
 Ferrite Bead (88F3391) (-158V) 178
 Ferrite Bead (88F3391) (-40) 52
 Ferrite Bead (Coax) (57G6570)
 (-159) 118
 Ferrite Bead (Located on FL061 cable)
 (88F3391) (-36) 346
 Ferrite core (88F2996) (-155) 50
 Filter (04H0823) (-72F) 156
 Filter (04H0823) (-72S) 138
 Filter (04H0823) (-72T) 124
 Filter (04H0823) (-72V) 174
 Filter (53F1862) (-72) 112
 Filter (57G6547) (-24) 374
 Filter, Fine (04H0290) (-79) 192
 Filter, Fuser (57G6510) (-287) 296
 Filter, Hot Roll Motor Blower (53F1979)
 (-131) 274
 Filter, Manifold Distribution (53F1980)
 (-203) 280
 Filter, Ozone (88F0930) (-97) 38

Filter, Power Supply (88F3386)
 (-17) 390
 Filter, Power Supply (88F3386)
 (-19) 388
 Filter Asm, Power Supply (88F3387)
 (-18) 390
 Filter Asm, Power Supply (88F3387)
 (-20) 388
 Fin, Swing (88F3341) (-24) 342
 Fin, Swing (88F3342) (-25) 342
 Finger Belt Drive Motor, Left (M701) &
 C702 Asm, (88F3380) (-28) 356
 Finger Belt Drive Motor, Right (M702) &
 C703 Asm, (88F3381) (-27) 362
 Finger Guard (06F0569) (-47) 336
 Finger Guard (06F0569) (-83) 340
 Finger Guard (With enhanced front
 stacker cooling)(06F0569) (-88) 340
 Fitting (88F3041) (-149) 276
 FL041, parts 354
 FL061, parts 346
 Flange (06F0806) (-14) 324
 Flange (88F2733) (-122) 206
 Flange, Ball Bearing (53F1808)
 (-12) 196
 Flange, Scavenger Roll Asm (88F2543)
 (-8) 88
 Flange, Scuff Roll Shaft Asm (45G1901)
 (-254) 284
 Flange and Bearing Asm (53F1841)
 (-151) 96
 Flange and Bearing Asm (53F1841)
 (-41) 100
 Flange and Bearing Asm (53F1841)
 (-58) 90

Flange and Bearing Asm, Rear
 (53F1971) (-61) 268
 Flange Housing (53F1842) (-36) 98
 Flange Housing (53F1842) (-53) 88
 Flange Housing and Bearing Asm (Rear)
 (53F1841) (-45) 82
 Flange Housing and Bearing Asm (Rear)
 (53F1841) (-7) 82
 Follower, Cam (06F0650) (-168) 278
 Foot, Jack (06F0754) (-101) 272
 Foot, Rubber (88F3411) (-98) 28
 Forms Length Belt, (65F6163) (-16) 346
 Forms Length Drive Belt, (65F6164)
 (-30) 346
 Forms Length Drive Motor, (M707)
 (53F1996) (-43) 348
 Forms Length Rotary Sensor Board
 (FL041) (53F1995) (-113) 354
 Forms Length Sensor Board, (FL061)
 (57G6529) (-36) 346
 Forms Width LED Asm Board, (LD091)
 (53F1994) (-40) 336
 Frame, Retractor Asm (88F2851)
 (-1) 230
 Front, Cleaner Brush Hub (88F2480)
 (-69) 68
 Fuse (04H0210) (-16) 390
 Fuse (04H0210) (-18) 388
 Fuse, 3A 250V (53F1777) (-146) 50
 Fuse, 5A (855251) (-201) 420

G

Gasket, EMC (F50) (93H3144)
 (-18) 446

Gasket, EMC (F50) (93H3145)
 (-19) 446
 Gear (45F4593) (-205) 250
 Gear (88F1638) (-105) 204
 Gear (88F1638) (-14) 300
 Gear (88F3155) (-162) 320
 Gear, Bridge Feed Belt (88F1649)
 (-15) 300
 Gear, Bridge Feed Belt (88F1649)
 (-63) 302
 Gear, Drive (53F1968) (-120) 272
 Gear, Drive (88F3228) (-28) 346
 Gear, Driven (88F3255) (-116) 354
 Gear, Drum Drive (88F2607) (-30) 104
 Gear, Helical (88F3301) (-96) 372
 Gear, Hot Roll (53F1967) (-63) 268
 Gear, Idler (53F1966) (-113) 272
 Gear, Idler (88F2608) (-34) 104
 Gear, Idler (Europe 50 Hz) (88F3079)
 (-73) 302
 Gear, Lift (06F0150) (-225) 282
 Gear, Lift (06F0150) (-238D) 288
 Gear, Worm (06F0969) (-90) 372
 Gearbox, 50 Hz (04H0778) (-26) 356
 Gearbox, 50 Hz (06F0196) (-109) 372
 Gearbox, 50 Hz (65F6156) (-26) 356
 Gearbox, 60 Hz (04H0779) (-27) 356
 Gearbox, 60 Hz (53F2000) (-110) 372
 Gearbox, 60 Hz (65F6157) (-27) 356
 Gearbox, Asm 50 Hz (65F6156)
 (-25) 362
 Gearbox, Asm 60 Hz (65F6157)
 (-26) 362
 Gearbox, Backup Idler Roll Motor
 (06F0147) (-135D) 274

Gearbox, Bridge Feed Motor (53F1880)
 (-98) 304
 Gearbox, Bridge Lift Motor (53F1879)
 (-71) 302
 Gearbox, BUR Motor (06F0147)
 (-135) 274
 Gearbox, Capstan Pinch Roll Open Asm
 (53F1806) (-97) 202
 Gearbox, Capstan Roll Motor (53F1805)
 (-89) 202
 Gearbox, Oiler Belt Motor (06F0164)
 (-7) 324
 Gearhead, Toner Control Asm (45G1896)
 (-113) 92
 Graphics Adapter GXT110P Card (F50),
 (93H2534) (-16) 444
 Grating (11L6159) (-56V) 170
 Grating (24H8188) (-56F) 152
 Grommet (81F7977) (-15) 426
 Grommet (88F2720) (-193) 212
 Ground, A (57G6652) (-73) 86
 Ground, B (57G6653) (-74) 86
 Ground Strip (22F9503) (-43) 440
 Guard (4511305) (-5A) 416
 Guard, B201 Finger (06F0569)
 (-124) 116
 Guard, B201 Finger (06F0569)
 (-124F) 158
 Guard, B201 Finger (06F0569)
 (-124S) 140
 Guard, B201 Finger (06F0569)
 (-124T) 126
 Guard, B201 Finger (06F0569)
 (-124V) 176
 Guard, Fan (06F0569) (-41) 74
 Guard, Finger (06F0569) (-143) 276

Guard, Finger (06F0569) (-32) 42
 Guard, Finger (06F0569) (-43) 266
 Guide (05L5442) (-210) 250
 Guide, Adapter (65G7988) (-21) 426
 Guide, Ball Bearing (88F3261)
 (-37) 358
 Guide, C Spring (88F2443) (-125) 58
 Guide, Cable (88F2840) (-94) 202
 Guide, Cam (88F2673) (-5) 186
 Guide, Card (73H3531) (-10) 444
 Guide, Charge Corona (57G6715)
 (-167) 62
 Guide, Forms, Right (88F3272)
 (-33) 364
 Guide, Forms Width (88F3245)
 (-93) 350
 Guide, Holder (04H0560) (-73) 76
 Guide, Holder (57G6739) (-116) 80
 Guide, Holder Asm (04H0559) (-72) 76
 Guide, Line (88F3399) (-84) 28
 Guide, Line (88F3401) (-85) 28
 Guide, Lower Paper (30H6930)
 (-135) 60
 Guide, Maintenance Panel (88F2885)
 (-47) 238
 Guide, Paper Asm (30H3176)
 (-227) 216
 Guide, Spring (88F2401) (-36) 42
 Guide, Spring (88F2883) (-34) 236
 Guide, Sub Holder (57G6740) (-118) 80
 Guide, Table (88F2671) (-2) 186
 Guide, Tube (88F2721) (-194) 212

H

Handle, Transfer Station Release
(88F3339) (-238) 218

Handle, Yoke (88F3340) (-340) 226

Head, Gear Asm 50 Hz (310 PPM only)
(04H1099) (-93) 86

Head, Gear Asm 50 Hz (324 PPM only)
(90H1295) (-93) 86

Head, Gear Asm 50 Hz (All except 310
PPM, 324 PPM, and IR1/IR2)
(45G1898) (-93) 86

Head, Gear Asm 50 Hz (IR1/IR2 only)
(89H9999) (-93) 86

Head, Gear Asm 60 Hz (310 PPM only)
(04H1091) (-94) 86

Head, Gear Asm 60 Hz (324 PPM only)
(90H1296) (-94) 86

Head, Gear Asm 60 Hz (All except 310
PPM, 324 PPM, and IR1/IR2)
(45G1899) (-94) 86

Head, Gear Asm 60 Hz (IR1/IR2)
(90H2301) (-94) 86

Head, Gear Toner Feed Asm (45G1900)
(-64) 102

High Voltage Cable, (Preclean Corona)
(53F1866) (-38) 52

High Voltage Cable (Charge Corona)
(53F1867) (-171) 62

High Voltage Cable (Precharge Corona)
(53F1868) (-100) 58

High Voltage Power Supply (45G1856)
(-151) 50

Hinge (88F2620) (-16) 108

Hinge, Cleaner Brush Front Cap
(88F2485) (-79) 68

Hinge, Cover Asm (88F3398) (-81) 28

Hinge, Cover Asm (88F3405) (-92) 28

Hinge, Cover Asm (88F3406) (-93) 28

Hinge, Cover Asm (88F3408) (-95) 28

Hinge, Cover Asm (88F3416) (-103) 28

Hinge, Cover Asm (InfoPrint 4000)
(90H2360) (-81A) 28

Hinge, Front (30H2956) (-24C) 412

Hinge, Left Side (30H2958) (-23C) 412

Hinge, Oiler Gate (88F2920) (-104) 272

Hinge, Rear (30H2957) (-10C) 412

Hinge, Right Side (30H2959)
(-12C) 412

Holder, (S103) (06F0495) (-30) 64

Holder (88F1630) (-126) 48

Holder (88F1630) (-47) 44

Holder (88F2438) (-106) 58

Holder (88F2706) (-46) 190

Holder (88F2707) (-47) 190

Holder, AO Driver (30H6734)
(-136S) 142

Holder, AO Driver (30H6734)
(-136T) 128

Holder, AO Lock (30H6508) (-28A) 108

Holder, Ball Bearing (53F1808)
(-254D) 290

Holder, Ball Bearing (53F1808)
(-261D) 292

Holder, Ball Bearing Asm (06F0227)
(-10) 342

Holder, Ball Bearing Asm (06F0914)
(-10) 356

Holder, Ball Bearing Asm (06F0931)
(-9) 362

Holder, BD121 (57G6781) (-98) 114

Holder, BD132 (57G6781) (-98S) 138

Holder, BD132 (57G6781) (-98T) 124

Holder, BD141 (57G6781) (-98F) 156

Holder, BD141 (57G6781) (-98V) 174

Holder, Beam Detect Mirror (08H7674)
(-44T) 120

Holder, Beam Detect Sensor (04H0812)
(-97S) 138

Holder, Beam Detect Sensor (04H0812)
(-97T) 124

Holder, Blower (06F0731) (-53) 190

Holder, Blower (88F2968) (-129) 274

Holder, Blower (88F3181) (-52) 336

Holder, Blower Asm (57G6659)
(-50) 336

Holder, Brake Asm (30H5521)
(-112A) 204

Holder, Brush (88F2413) (-99) 46

Holder, Brush (88F2414) (-100) 46

Holder, Brush (88F2611) (-53) 106

Holder, Brush (88F2876) (-2) 236

Holder, Brush PY (88F2801) (-271) 220

Holder, Charge Corona Connector
(06F0510) (-168) 62

Holder, Connector (88F2426) (-26) 52

Holder, Connector (88F2428) (-37) 52

Holder, Connector (88F3383) (-91) 270

Holder, Connector on IF041 Card
(04H0896) (-160) 50

Holder, Connector on IF411 Card
(90H1029) (-160) 50

holder, corona wire (front) (90H1036)
(-88) 56

holder, corona wire (rear) (90H1037)
(-87) 56

Holder, Cyclone Blower (88F2703)
(-39) 190

Holder, Cylinder Asm (04H0848) (-18F) 150	Holder, LED (88F3277) (-47) 364	Holder, Return Mirror (88F2644) (-66T) 122
Holder, Cylinder Asm (04H0848) (-18V) 168	Holder, Link (88F2773) (-316) 224	Holder, Return Mirror (88F3389) (-81) 112
Holder, Dove Lens (08H7668) (-5F) 150	Holder, Link (88F2867) (-35) 232	Holder, Return Mirror (88F3389) (-81F) 156
Holder, Dove Lens (08H7668) (-5V) 168	Holder, Mag Brush Bias Contact (57G5957) (-105) 92	Holder, Return Mirror (88F3389) (-81S) 138
Holder, Dove Prism (08H7668) (-5s) 134	Holder, Magnet Asm (06F0522) (-277) 220	Holder, Return Mirror (88F3389) (-81T) 124
Holder, Driven Shaft (88F2854) (-10) 230	Holder, Mirror 1 (88F3252) (-109) 352	Holder, Return Mirror (88F3389) (-81V) 174
Holder, Exhaust (57G5982) (-56) 76	Holder, Modulator AO (04H0368) (-12A) 108	Holder, Safety Bail (88F3264) (-46) 358
Holder, Filter Asm (88F2982) (-202) 280	Holder, Modulator AO (04H0369) (-22A) 108	Holder, Sensor (57G4447) (-45) 88
Holder, Front Doctor (02N7864) (-40) 74	Holder, Modulator AO (88F2618) (-12) 108	Holder, Sensor (88F3092) (-28) 52
Holder, Hinge (88F2829) (-294) 222	Holder, Modulator AO (88F2622) (-22) 108	Holder, Sensor (88F3278) (-52) 364
Holder, Hinge (88F2831) (-164) 210	Holder, Motor (88F2606) (-23) 104	Holder, Sensor Bracket (30H6611) (-106) 352
Holder, Hinge Asm (88F2828) (-293) 222	Holder, Motor (88F3078) (-72) 302	Holder, Shaft (06F0519) (-3) 104
Holder, Hinge Asm (88F2830) (-163) 210	Holder, Motor (88F3091) (-94) 304	Holder, Splice Lever Switch (06F1129) (-101) 240
Holder, Laser (04H0820) (-108F) 156	Holder, Plate (57G4446) (-46) 88	Holder, Spring (57G6618) (-59D) 262
Holder, Laser (04H0820) (-108S) 138	Holder, Preclean and Erase (90H2710) (-155) 60	Holder, Spring (57G6813) (-9) 260
Holder, Laser (04H0820) (-108T) 124	Holder, Rail (88F3280) (-11) 366	Holder, Spring (88F2446) (-129) 58
Holder, Laser (04H0820) (-108V) 174	Holder, Rail (88F3281) (-21) 366	Holder, Spring (88F2448) (-132) 58
Holder, Laser (57G6629) (-108) 114	Holder, Rail Asm (04H0561) (-77) 76	Holder, stacker front cooling (With enhanced front stacker cooling) (-86) 340
Holder, Laser Safety Filter Lens (88F2662) (-151) 118	Holder, Read Switch (88F2677) (-14) 186	Holder, Switch (88F2786) (-281) 222
Holder, Laser Safety Filter Lens (88F2662) (-151F) 160	Holder, Rear Doctor (02N7865) (-39) 74	Holder, TB (Europe 50 Hz) (88F2397) (-23) 42
Holder, Laser Safety Filter Lens (88F2662) (-151S) 142	Holder, Return Mirror (04H0806) (-66F) 154	Holder, TB (US 60 Hz) (88F2396) (-22) 42
Holder, Laser Safety Filter Lens (88F2662) (-151T) 128	Holder, Return Mirror (04H0806) (-66V) 172	Holder, Tension Arm Encoder (88F2793) (-72) 202
Holder, Laser Safety Filter Lens (88F2662) (-151V) 178	Holder, Return Mirror (88F2644) (-66) 112	
Holder, LED (88F3276) (-46) 364	Holder, Return Mirror (88F2644) (-66S) 136	

Holder, Toner Bag Asm (88F2666) (-9) 186
 Holder, Toner Collector (88F2711) (-70) 192
 Holder, Toner Empty (57G4425) (-75) 102
 Holder, Toner Feed Motor (57G4426) (-63) 102
 Holder, Transfer Corona Shield (06F0684) (-184) 212
 Holder, Transfer Corona Shield Reel (88F2803) (-177) 212
 Holder, Transfer Sensor (88F2451) (-138) 60
 Holder, Transfer Station Sensor (88F2454) (-149) 60
 Holder, Valve Asm (06F1127) (-99) 240
 Holder, VI111 Mounting (88F1630) (-94) 114
 Hopper, Toner Inlet (88F2571) (-142) 94
 Hose (88F2900) (-130) 244
 Hose, Cyclone (88F2680) (-66) 192
 Hose, Developer Asm (88F2417) (-108) 48
 Hose, Vacuum (06F0342) (-63) 192
 Hose, Vacuum (88F2984) (-206) 280
 Housing, Encoder Asm (04H1060) (-227D) 288
 Housing, Gear (88F2937) (-112) 272
 Housing, Scavenger Ball Bearing Asm (324 PPM only) (11L5165) (-22) 88
 Housing, Scavenger Ball Bearing Asm (All except 324 PPM) (45G1895) (-22) 88
 Housing, Urge (57G6488) (-201) 248
 Hub, Belt Drive (06F0359) (-18) 324

Hub, Hot Roll, Front Asm (For "B" lamps only) (11L5177) (-297) 298
 Hub, Hot Roll, Front Asm (For "L" lamps only) (88F2948) (-297) 298
 Hub, Scuff Roll (06F0156) (-262) 286
 Hub and Bearing Asm, Hot Roll, Rear (53F1970) (-66) 268
 Hubs, Drum Asm (57G6761) (-65) 106

I

I/O Flex Circuit (8184811) (-50) 440
 I/O Planer (40H7517) (-39) 440
 Idler, Asm (57G5965) (-84) 90
 Idler, Support (57G5964) (-85) 92
 Idler, Toner Feed Asm (57G4443) (-69) 90
 Idler Asm, (310 PPM, 324 PPM only) (04H1088) (-56) 84
 Idler Asm, (All except 310 PPM and 324 PPM) (57G4415) (-56) 84
 Idler Asm (57G4411) (-66) 86
 Idler Asm, Mag Roll A (310 PPM, 324 PPM, and IR1/IR2 only) (90H2396) (-61) 86
 Idler Asm, Mag Roll A (All except 310 PPM, 324 PPM, and IR1/IR2) (57G4413) (-61) 86
 Idler Pulley Asm (310 PPM, 324 PPM, and IR1/IR2 only) (04H1088) (-63) 86
 Idler Pulley Asm (310 PPM, 324 PPM and IR1/IR2 only) (04H1087) (-58) 84
 Idler Pulley Asm (All except 310 PPM, 324 PPM, and IR1/IR2) (45G1897) (-58) 84

Idler Pulley Asm (All except 310 PPM, 324 PPM, and IR1/IR2) (45G1897) (-63) 86
 IF041 Card (06F0389) (-60) 46
 IF411 Card (24H8325) (-60) 46
 IF421 Card (04H0834) (-60) 46
 IF461 Card (90H1363) (-60) 46
 Inlet, Developer Mix (88F2523) (-101) 80
 Interposer (92F2565) (-7) 454
 Interrupter (06F1126) (-98) 240
 Isolator, (Does Not Require Screws) (81F7977) (-29) 438
 Isolator, (Requires Screws) (60X5703) (-29) 438
 Isolator (2597855) (-14) 436

J

Jumper, Disk Drive (Not Shown) (61X7052) (-35) 438
 Jumper, Shorting (88F3314) (-33) 380
 Jumper, Shorting (88F3315) (-34) 380
 Jumper, Shorting (88F3368) (-31) 380

K

Key (04H0899) (-123) 94
 Key, 4 X 4 X 15 (Printers with Backup Roll Lift hardware) (88F1627) (-194) 322
 Key, 4 X 4 X 8 (90H2415) (-188) 322
 Key, shaft (13J6714) (-208) 250
 Keylock - With Nut and Washer (51G9876) (-18) 436
 Keylock (51G9876) (-4) 434

Knob (88F3710) (-7) 394
 Knob, Conveyor Roll (88F2525) (-2) 82
 Knob, Drum Asm (88F2613) (-69) 106
 Knob, Tractor Control (88F2835)
 (-273) 220
 Knockoff Sub-Asm (30H6921) (-19) 64

L

L1 lens (five beam), parts 170
 L1 lens (four beam), parts 152
 L1 lens (single beam), parts 110
 L1 lens (two beam 240), parts 122
 L1 lens (two beam 240/300), parts 136
 L102, parts 48
 L2 lens (five beam), parts 182
 L2 lens (four beam), parts 164
 L2 lens (single beam), parts 108
 L2 lens (two beam 240), parts 132
 L2 lens (two-beam 240/300), parts 146
 Label (88F3700) (-5) 394
 Label, I/O Slots (73H2588) (-53) 440
 Label, Kit for Developer Front Cover
 (57G6731) (-88) 78
 Lamp, Erase Asm (57G6711) (-154) 60
 Lamp B1, Hot Roll (Europe 50 Hz) 240 V
 (11L5187) (-81) 270
 Lamp B1, Hot Roll (Japan 50/60 Hz) 220
 V (11L5183) (-85) 270
 Lamp B1, Hot Roll (US/Canada 60 Hz)
 230 V (11L5179) (-77) 270
 Lamp B2, Hot Roll (Europe 50 Hz) 240 V
 (11L5188) (-82) 270
 Lamp B2, Hot Roll (Japan 50/60 Hz) 220
 V (11L5184) (-86) 270

Lamp B2, Hot Roll (US/Canada 60 Hz)
 230 V (11L5180) (-78) 270
 Lamp B3, Hot Roll (Europe 50 Hz) 240 V
 (11L5189) (-83) 270
 Lamp B3, Hot Roll (Japan 50/60 Hz) 220
 V (11L5185) (-87) 270
 Lamp B3, Hot Roll (US/Canada 60 Hz)
 230 V (11L5181) (-79) 270
 Lamp B4, Hot Roll (Europe 50 Hz) 240 V
 (11L5190) (-84) 270
 Lamp B4, Hot Roll (Japan 50/60 Hz) 220
 V (11L5186) (-88) 270
 Lamp B4, Hot Roll (US/Canada 60 Hz)
 230 V (11L5182) (-80) 270
 Lamp L1, Hot Roll (Europe 50 Hz) 240 V
 (57G6536) (-81) 270
 Lamp L1, Hot Roll (Japan 50/60 Hz) 220
 V (57G6541) (-85) 270
 Lamp L2, Hot Roll (Europe 50 Hz) 240 V
 (04H0480) (-82) 270
 Lamp L2, Hot Roll (Japan 50/60 Hz) 220
 V (04H0478) (-86) 270
 Lamp L2, Hot Roll (US/Canada 60 Hz)
 230 V (04H0476) (-78) 270
 Lamp L2, Hot Roll (US/Canada 60 Hz)
 230 V (57G6455) (-77) 270
 Lamp L3, Hot Roll (Europe 50 Hz) 240 V
 (04H0481) (-83) 270
 Lamp L3, Hot Roll (Japan 50/60 Hz) 220
 V (04H0479) (-87) 270
 Lamp L3, Hot Roll (US/Canada 60 Hz)
 230 V (04H0477) (-79) 270
 Lamp L4, Hot Roll (Europe 50 Hz) 240 V
 (57G6539) (-84) 270
 Lamp L4, Hot Roll (Japan 50/60 Hz) 220
 V (57G6544) (-88) 270

Lamp L4, Hot Roll (US/Canada 60 Hz)
 230 V (57G6458) (-80) 270
 lamps
 erase, parts 52
 PL101, parts 56
 PL102, parts 52
 ST101, parts 52
 ST102, parts 52
 laser (five beam), parts 174
 laser (four beam), parts 156
 laser (single beam), parts 114
 laser (two beam 240/300 - 324 PPM),
 parts 138
 laser (two beam 240/300), parts 138
 laser asm (two beam 240), parts 124
 Laser Current Meter (L102) (88F2420)
 (-137) 48
 Laser Package Asm (20 MW) (30H2786)
 (-107T) 124
 Laser Package Asm (20 MW) (two beam
 240/300) (30H2786) (-107S) 138
 Laser Package Asm (30 MW) (Two Beam
 240/300 - 324 PPM) (90H1276)
 (-107S) 138
 Laser Package Asm (30H2786)
 (-107F) 156
 Laser Package Asm (49G8819)
 (-107) 114
 Laser Package Asm (90H1276)
 (-107V) 174
 Laser Power Supply (53F1865)
 (-134) 48
 Laser Power Supply (90H1277)
 (-134) 48
 Latch, Bracket (30H2989) (-2C) 398
 Latch, Cover (88F3404) (-91) 28

Latch, Cover (88F3407) (-94) 28
 Latch, Cover (88F3410) (-97) 28
 Latch, top cover (06H6706) (-25) 450
 Latch, Transfer Station (88F2824)
 (-237) 218
 Latch, Transfer Station Asm (88F2823)
 (-236) 218
 Latch, Transfer Station Yoke Hinge
 (88F2718) (-300) 222
 Latch, Unit (57G6816) (-20) 260
 Latch, Unit (57G6816) (-70D) 262
 LD091, parts 336
 LED, Vacuum (D602) (53F1891)
 (-188) 280
 LEDs
 EOF LED, parts 42
 forms width display, parts 336
 LD091, parts 336
 PL103, parts 42
 PL701, parts 352
 PL702, parts 364
 PL703, parts 352
 stacker jam, parts 352
 stacker left height, parts 352
 stacker right height, parts 364
 Lens, Cylinder 1 (04H0848) (-55F) 152
 Lens, Cylinder CYL1 (04H0848)
 (-55V) 170
 Lens, Cylinder CYL1 (08H7676)
 (-55S) 136
 Lens, Cylinder CYL1 (08H7676)
 (-55T) 122
 Lens, Cylindrical Asm (57G6774)
 (-55) 110
 Lens, F-theta (04H0810) (-62S) 136
 Lens, F-theta (04H0810) (-62T) 122

Lens, F-theta (11L6158) (-62V) 172
 Lens, F-theta (57G6775) (-62) 112
 Lens, F-theta (57G6775) (-62F) 154
 Lens, L1 Asm (08H7675) (-54T) 122
 Lens, L1 Asm (30H6694) (-54F) 152
 Lens, L1 Asm (30H6694) (-54V) 170
 Lens, L1 Asm (57G6773) (-54) 110
 Lens, L1 Asm (90H1133) (-54S) 136
 Lens, L2 (04H0799) (-187S) 146
 Lens, L2 (88F2617) (-9) 108
 Lens, L2 (two beam 240), (04H0799)
 (-187T) 132
 Lens, L2 Asm (08H7690) (-187V) 182
 Lens, Resolution Switching (24H8190)
 (-217V) 184
 Lens, Resolution Switching (four beam)
 (24H8190) (-217F) 166
 Lens, Resolution Switching (two-beam
 240/300) (90H1154) (-217S) 148
 Lens L2 (Four-beam) (08H7690)
 (-187F) 164
 lenses
 CYL1 (five beam), parts 170
 CYL1 (four beam), parts 152
 CYL1 (single beam), parts 110
 CYL1 (two beam 240), parts 122
 CYL1 (two beam 240/300), parts 136
 cylinder (two beam 240), parts 122
 cylinder 1 (five beam), parts 170
 cylinder 1 lens (four beam), parts 152
 cylinder lens (two beam 240/300),
 parts 136
 cylindrical (single beam), parts 110
 F-theta (five beam), parts 172
 F-theta (four beam), parts 154
 F-theta (single beam), parts 112

lenses (*continued*)
 F-theta (two beam 240), parts 122
 F-theta (two beam 240/300),
 parts 136
 L1 (five beam), parts 170
 L1 (four beam), parts 152
 L1 (single beam), parts 110
 L1 (two beam 240), parts 122
 L1 (two beam 240/300), parts 136
 L2 (five beam), parts 182
 L2 (four beam), parts 164
 L2 (single beam), parts 108
 L2 (two beam 240), parts 132
 L2 (two-beam 240/300), parts 146
 resolution switching (five beam),
 parts 184
 resolution switching (four beam),
 parts 166
 resolution switching (two-beam
 240/300), parts 148
 Lever (06F0868) (-29) 188
 Lever, Adjusting, Dove Prism (08H7670)
 (-11s) 134
 Lever, Adjusting, Dove Prism (08H7670)
 (-11T) 120
 Lever, CPU (73H3520) (-9) 444
 Lever, Exhaust Asm (88F2507) (-59) 76
 Lever, Forms Width Guide (88F3241)
 (-84) 350
 Lever, front (73H3525) (-9) 444
 Lever, Latch Asm (88F3262) (-42) 358
 Lever, rear (73H3529) (-9) 444
 Lever, Return Mirror Adjusting (04H0805)
 (-75F) 156
 Lever, Return Mirror Adjusting (04H0805)
 (-75S) 138

Lever, Return Mirror Adjusting (04H0805) (-75T) 124
 Lever, Return Mirror Adjusting (04H0805) (-75V) 174
 Lever, Scuff Roll Release (88F2994) (-294) 296
 Lever, Scuff Roll Release (88F3019) (-198) 280
 Lever, Splice (06F1131) (-180) 246
 Lift Plate Asm (88F3378) (-323) 226
 Lift Plate Asm, Preheat Platen (90H1638) (-280R) 294
 Light, Attention Asm (88F3689) (-200) 420
 Line Cord, Chicago (53F1723) (-60) 46
 Line Cord, US 4 Wire (53F1722) (-60) 46
 Line Cord, WTC 4 Wire (53F1724) (-60) 46
 Line Cord, WTC 5 Wire (53F1725) (-60) 46
 Link, (A1) (88F3083) (-82) 304
 Link, (B) (88F3087) (-86) 304
 Link, (C2) (88F3084) (-83) 304
 Link, 1B (88F2869) (-37) 232
 Link, 2B (88F2868) (-36) 232
 Link, Asm (88F2866) (-34) 232
 Link, Pre-measure (88F2858) (-18) 230
 Lock, Bearing (88F2582) (-15) 98
 Lock, Cord (Europe 50 Hz) (88F2399) (-26) 42
 Lock, Cord (US 60 Hz) (88F3371) (-19) 42
 Lock Nut, M5 (06F0407) (-29A) 330
 Logo (94H0550) (-5) 450
 Logo, IBM cover (89H9677) 30

Logo, Rear (70F9921) (-5) 434

M

M103, parts 92
 M106, parts 64
 M108, parts 66
 M2 (single beam), parts 110
 M2 (two beam 240), parts 120
 M2 mirror (four beam), parts 152
 M2 mirror (two beam 240/300), parts 134
 M201 (five beam), parts 168
 M201 (four beam), parts 150
 M201 (single beam), parts 108
 M201 (two beam 240), parts 120
 M201 (two beam 240/300 - 324 PPM), parts 134
 M201 (two beam 240/300), parts 134
 M202 (five beam), parts 182
 M202 (four beam), parts 164
 M202 (two-beam 240/300), parts 146
 M701, parts 356
 M702, parts 362
 M707, parts 348
 M803, parts 372
 Mag Brush Bias Contact (57G4451) (-106) 92
 Mask, Duct Asm (88F2387) (-113) 38
 MD141, parts 48
 MD192, parts 48
 Memory, 64MB DIMM (42H2774) (-4) 454
 Memory Card (12H1331) (-41) 440
 Memory Card (30H6702) (-8A) 404
 Memory Card (90H2627) (-8A) 404

Memory Card (93H2641) (-14) 444
 Memory Module, 128MB (93H4702) (-15) 444
 Memory Module, 32MB (93H4700) (-15) 444
 Metal, D15 X 15 CU (88F1639) (-165) 210
 Metal, D15 X 15 CU (88F1639) (-295) 222
 meter
 L102 48
 laser current , parts 48
 MIC Card (04H0693) (-16B) 408
 MIC Card (11L6149) (-16B) 408
 MIC Card (89H9831) (-21A) 404
 MIC Card (90H0987) (-16B) 408
 MIC Card (90H1150) (-21A) 404
 MIC Card (90H1315) (-16B) 408
 MIC memory card, parts 404
 Micro Head (04H0798) (-184F) 164
 Micro Head (04H0798) (-184S) 146
 Micro Head (04H0798) (-184T) 132
 Micro Head (04H0798) (-184V) 182
 Mirror, 2 Asm (04H0801) (-35T) 120
 Mirror, 2 Asm (57G6654) (-35) 110
 Mirror, 2 Asm (57G6654) (-35V) 170
 Mirror, Beam Detect Asm (04H0802) (-42S) 136
 Mirror, Beam Detect Asm (04H0802) (-42T) 120
 Mirror, Beam Detect Asm (57G6771) (-42) 110
 Mirror, Beam Detect Asm (57G6771) (-42F) 152
 Mirror, Beam Detect Asm (57G6771) (-42V) 170

Mirror, Interrupt (57G6779) (-90) 114
 Mirror, M2 Asm (04H0801) (-35S) 134
 Mirror, M2 Asm (57G6654) (-35F) 152
 Mirror, Return (88F2645) (-67) 112
 Mirror, Return (88F2645) (-67F) 154
 Mirror, Return (88F2645) (-67S) 136
 Mirror, Return (88F2645) (-67T) 122
 Mirror, Return (88F2645) (-67V) 172
 Mirror, Return Asm (04H0802)
 (-65F) 154
 Mirror, Return Asm (04H0802)
 (-65V) 172
 Mirror, Return Asm (04H0803)
 (-65S) 136
 Mirror, Return Asm (04H0803)
 (-65T) 122
 Mirror, Return Asm (88F2643) (-65) 112
 Mirror, Tool (88F3377) (-75) 112
 Mirror Motor Driver Board MD141
 (45G1860) (-128) 48
 Mirror Motor Driver Board MD192
 (24H8025) (-128) 48
 mirrors
 beam detect (five beam), parts 170
 beam detect (four beam), parts 152
 beam detect (single beam), parts 110
 beam detect (two beam 240),
 parts 120
 beam detect (two beam 240/300),
 parts 136
 interrupt (single beam), parts 114
 M2 (four beam), parts 152
 M2 (single beam), parts 110
 M2 (two beam 240), parts 120
 M2 (two beam 240/300), parts 134
 return (five beam), parts 172

mirrors (*continued*)
 return (four beam), parts 154
 return (single beam), parts 112
 return (two beam 240), parts 122
 return (two beam 240/300), parts 136
 Mixer, Developer (T) Asm (All Except 310
 PPM, 324 PPM, 480/600 DPI and 229
 duplex) (57G6658) (-26) 98
 Modifier, Path Asm (57G6809)
 (-47) 232
 Motor, Resolution Switching (M202)
 (30H6819) (-201I) 146
 Motor, Resolution Switching Lens
 (30H6819) (-201V) 182
 Motor, Resolution Switching Lens
 (M202) (30H6819) (-201F) 164
 Motor, Backup Idler Roll (M609) and
 Capacitor (C613) Asm (04H0544)
 (-136D) 274
 Motor, Backup Roll (M603) and Capacitor
 (C603) Asm (53F1962) (-136) 274
 Motor, Backup Roll Lift (M610)
 (90H2402) (-121) 318
 Motor, Bridge Feed (M605) and
 Capacitor (C605) Asm (53F1878)
 (-96) 304
 Motor, Bridge Lift (M606) and Capacitor
 (C606) Asm (53F1877) (-70) 302
 Motor, Capstan Pinch Roll (M301) and
 Capacitor (C301) Asm (53F1803)
 (-96) 202
 Motor, Capstan Roll (M302) and
 Capacitor (C302) Asm (53F1802)
 (-88) 202
 Motor, Drum (M107) (53F1870)
 (-21) 104

Motor, Hot Roll (M607) (53F1801)
 (-118) 272
 Motor, Hot Roll (M607) Asm (88F2945)
 (-117) 272
 Motor, Mag Brush (M101) (324 PPM
 only) (90H1294) (-91) 86
 Motor, Mag Brush (M101) (Except 324
 PPM and 480/600 DPI) (53F1832)
 (-91) 86
 Motor, Mag Brush (M101) (IR1/IR2 only)
 (89H9998) (-91) 86
 Motor, Mirror M201 (04H0845)
 (-2T) 120
 Motor, Mirror M201 (30H3051)
 (-2F) 150
 Motor, Mirror M201 (30H3051)
 (-2V) 168
 Motor, Mirror M201 (324 PPM)
 (04H0845) (-2s) 134
 Motor, Mirror M201 (57G6409) (-2) 108
 Motor, Mirror M201 (Except 324 PPM)
 (57G6409) (-2s) 134
 Motor, Oiler Belt (M706) (06F0163)
 (-8) 324
 Motor, Retractor (M304) (53F1804)
 (-20) 230
 Motor, Retractor Asm (M304) (88F2859)
 (-19) 230
 Motor, Scuff Roll (M604) and Capacitor
 (C604) Asm (53F1972) (-246) 284
 Motor, Shutter Control Vacuum Asm
 (M602) (53F1964) (-79) 312
 Motor, Steering Asm (M601) (57G6511)
 (-51) 312
 Motor, Toner Feed (M102) and Capacitor
 (C102) Asm (45G1881) (-66) 102

Motor, Tractor (M303) (53F1800)
 (-108) 206
 Motor, Tractor (M303) Asm (88F2740)
 (-107) 206
 Motor, Urge Unit (45F4351) (-198a) 250
 Motor Asm, Backup Roll Lift Motor
 (90H1106) (-130) 318
 Motor Asm, Toner Auger Drive (04H0890)
 (-165) 96
 Motor Holder (30H6821) (-203F) 164
 Motor Holder (30H6821) (-203S) 146
 Motor Holder (30H6821) (-203V) 182
 motors
 cleaner brush, parts 66
 cleaner housing, parts 64
 forms length drive, parts 348
 left finger belt drive, parts 356
 M103, parts 92
 M106, parts 64
 M108, parts 66
 M201 (five beam), parts 168
 M201 (four beam), parts 150
 M201 (single beam), parts 108
 M201 (two beam 240), parts 120
 M201 (two beam 240/300 - 324 PPM),
 parts 134
 M201 (two beam 240/300), parts 134
 M202 (five beam), parts 182
 M202 (four beam), parts 164
 M202 (two-beam 240/300), parts 146
 M701, parts 356
 M702, parts 362
 M707, parts 348
 M803, parts 372
 mirror (five beam), parts 168
 mirror (four beam), parts 150

motors (*continued*)
 mirror (single beam), parts 108
 mirror (two beam 240), parts 120
 mirror (two beam 240/300 - 324 PPM),
 parts 134
 mirror (two beam 240/300), parts 134
 resolution switching lens (five beam),
 parts 182
 resolution switching lens (four beam),
 parts 164
 resolution switching lens (two-beam
 240/300), parts 146
 rightt finger belt drive, parts 362
 stacker table, parts 372
 toner control, parts 92
 Mount, Cover (30H2967) (-17A) 400
 Mount, Cover (30H2968) (-20A) 400
 Mouse, (3 button) (11H4878) 454
 Mouse (11H4878) (-19) 426
 Mouse, 3 button (Not Shown) (76H5084)
 (-61) 442

N

Nut (0037913) (-12A) 404
 Nut (06F7017) (-6) 394
 Nut (1622393) (-9A) 400
 Nut (1622401) (-203) 248
 Nut (1622403) (-1A) 416
 Nut (1622403) (-22A) 400
 Nut (1622403) (-2C) 412
 Nut (1622403) (-31) 438
 Nut (1622403) (-5A) 404
 Nut (1622403) (-5B) 408
 Nut (1622404) (-14A) 416
 Nut (1622437) (-19C) 412

Nut, Fan (1622403) (-14) 436
 Nut, M12 (1622408) (-14C) 412
 Nut, M5 (06F0407) (-141) 38
 Nut M5 (06F0407) (-89) 28

O

Oil, Fuser (04H0289) (-154) 276
 Oil Pan (30H6587) (-79) 328
 Oiler, Port Asm (3 pump) (All except 324
 PPM) (30H2995) (-50) 326
 Oiler, Port Asm (6 pump) (90H1284)
 (-50) 326
 Oiler Port Asm (24H8366) (IR1/IR2)
 (-35A) 330
 Oiler Port Asm (90H1369) (IR3/IR4)
 (-35A) 330
 Oiler Port Guide Shaft (24H8148)
 (-36A) 330
 Oiler Wick Roll (24H8173) (-41A) 330
 Oiler Wick Roll (IR3/IR4) (90H1758)
 (-41A) 330
 Operator Panel and Switch Asm
 (94F3592) (-17) 436
 Operator Panel Ckt Asm (73H3766)
 (-6) 450
 Operator Panel Control Asm (93H2922)
 (-5) 444
 Overlay, Chinese Simplified (30H6656)
 (-35) 418
 Overlay, Chinese Simplified (Duplex)
 (30H6650) (-123) 32
 Overlay, Chinese Simplified (Simplex)
 (30H6660) (-123) 32
 Overlay, Chinese Traditional (30H6654)
 (-35) 418

Overlay, Chinese Traditional (Duplex)
 (30H6648) (-123) 32
 Overlay, Chinese Traditional (Simplex)
 (30H6658) (-123) 32
 Overlay, English (45G1753) (-35) 418
 Overlay, English (Duplex) (45G1975)
 (-123) 32
 Overlay, English (Simplex) (57G6440)
 (-123) 32
 Overlay, French (45G1755) (-35) 418
 Overlay, French (Duplex) (45G1976)
 (-123) 32
 Overlay, French (Simplex) (57G6441)
 (-123) 32
 Overlay, German (45G1757) (-35) 418
 Overlay, German (Duplex) (45G1977)
 (-123) 32
 Overlay, German (Simplex) (57G6442)
 (-123) 32
 Overlay, Italian (45G1759) (-35) 418
 Overlay, Italian (Duplex) (45G1978)
 (-123) 32
 Overlay, Italian (Simplex) (57G6443)
 (-123) 32
 Overlay, Portuguese Brazil (30H2974)
 (-35) 418
 Overlay, Portuguese Brazil (Duplex)
 (30H6652) (-123) 32
 Overlay, Portuguese Brazil (Simplex)
 (30H2976) (-123) 32
 Overlay, Spanish (45G1761) (-35) 418
 Overlay, Spanish (Duplex) (45G1979)
 (-123) 32
 Overlay, Spanish (Simplex) (57G6444)
 (-123) 32

P

Pad, Oil Pan (30H6594) (-78) 328
 panel
 stacker control panel, parts 336
 SW511, parts 336
 Panel, bay (12H0649) (-31) 452
 Panel, Contrast Control (45G1857)
 (-168) 244
 Panel, Maintenance Asm (53F1778)
 (-49) 238
 Panel, Operator (57G1218) (-122) 32
 Panel, Operator Asm (45G1906)
 (-116) 32
 Panel, Operator Asm (65G7994)
 (-16) 426
 Panel, Printer Control (SW721)
 (45G1884) (-169) 244
 Panel, rear (06H8488) (-23) 450
 parallel channel adapter card (F50),
 (08J6472) (-16B) 446
 PC Drum Cover Interlock Switch, (S122)
 (88F2889) (-105) 48
 PC211 Card (04H0978) 44
 PC531 Card (04H0842) (-57) 44
 PC551 Card (24H8024) (-57) 44
 Pedestal and Wheel (11H8156)
 (-26) 448
 Pendulum Discharge Brush, (06F0223)
 (-26) 342
 Pendulum Discharge Brush, (06F0224)
 (-27) 342
 Pendulum Position Sensor (S619),
 (06F0228) (-48) 344
 Pendulum Timing Belt, (06F0111)
 (-22) 342

Pin, (A) (88F3086) (-85) 304
 Pin (1693629) (-5C) 398
 Pin (30H6817) (-218F) 166
 Pin (30H6817) (-218V) 184
 Pin (88F3090) (-93) 304
 Pin, Center (24H8166) (-15A) 330
 Pin, Center (24H8170) (-5A) 330
 Pin, Contact (53F1983) (-307) 298
 Pin, Contact Slide Asm (53F1982)
 (-51) 266
 Pin, Cover Hinge (53F1607) (-6A) 400
 Pin, Cover Hinge (88F3397) (-80) 28
 Pin, Latch (88F2919) (-169) 278
 Pin, Link (88F2870) (-38) 232
 Pin, Preheat Platen (24H8385)
 (-281R) 294
 Pin, Pressure Roller (06F0863)
 (-57D) 262
 Pin, Pressure Roller (06F0863) (-7) 260
 Pin, Rear Clamp (88F2554) (-99) 92
 Pin, Shift Stopper (88F2758) (-254) 218
 Pin, Stand (88F3418) (-106) 28
 Pin, Tractor Door Hinge (88F3458)
 (-3) 196
 Pipe (88F2679) (-65) 192
 PL101, parts 56
 PL102, parts 52
 PL701, parts 352
 PL702, parts 364
 PL703, parts 352
 Planar, 233 Mhz (93H6023) (-1) 454
 Planar, Controller (65G7904) (-30) 430
 Planar, I/O (73H4746) (-6) 444
 Plate (45G1750) (-121) 32
 Plate, Adjust (88F2878) (-4) 236
 Plate, Adjust (88F2981) (-200) 280

Plate, Airshield (310 PPM only) (24H7992) (-89) 350	Plate, Guide (06F1118) (-119) 242	Plate, Mounting (30H3033) (-5C) 412
Plate, AO Modulator Base (04H0788) (-162S) 144	Plate, Hold IF (57G6686) (-59) 44	Plate, Mounting (30H6782) (-18A) 404
Plate, AO Modulator Base (04H0788) (-162T) 130	Plate, Idler (57G4442) (-70) 90	Plate, Mounting (57G5971) (-22) 72
Plate, AO Modulator Base (30H3060) (-162F) 162	Plate, Lamp Guide (For "B" lamps only) (11L5178) (-301) 298	Plate, Nut (06F0798) (-88) 314
Plate, AO Modulator Base (30H3060) (-162V) 180	Plate, Lamp Guide (For "L" lamps only) (88F2950) (-301) 298	Plate, Nut (57G4449) (-116) 92
Plate, Bias (57G4450) (-110) 92	Plate, Latch (30H2985) (-11C) 412	Plate, Nut (88F3070) (-45) 300
Plate, Bias (57G5958) (-104) 92	Plate, Latch Asm (Europe 50 Hz) (88F3096) (-121) 306	Plate, Nut (88F3134) (-91) 314
Plate, Brake Pressure (06F0803) (-29) 324	Plate, Link (57G5992) (-83) 76	Plate, Nut (90H1108) (-126) 318
Plate, Cable Clamp (88F2842) (-159) 210	Plate, Link (88F2772) (-315) 224	Plate, PM Nut (06F0621) (-28) 362
Plate, Card Mounting, Side1/Side 2 414	Plate, Link (88F2775) (-326) 226	Plate, PM Nut (06F0621) (-29) 356
Plate, Circle (04H0789) (-164S) 144	Plate, Mag Brush Motor (88F2536) (-90) 86	Plate, Pre-measure Link Asm (88F2865) (-33) 230
Plate, Circle (04H0789) (-164T) 130	Plate, Mag Roll Adjusting (57G4407) (-23) 82	Plate, Pressure (06F1140) (-6) 236
Plate, Circle (30H3061) (-164F) 162	Plate, Magnet (88F2820) (-14) 196	Plate, Rise (04H0796) (-179F) 164
Plate, Circle (30H3061) (-164V) 180	Plate, Magnet (Printers with 8-inch minimum paper width) (04H1055) (-14) 196	Plate, Rise (04H0796) (-179S) 146
Plate, Clamper (88F2499) (-24) 72	Plate, Magnet Cleaner Brush (88F2487) (-86) 68	Plate, Rise (04H0796) (-179T) 132
Plate, Cleaner Brush Motor (88F2478) (-55) 66	Plate, Mirror 2 (57G6656) (-38) 110	Plate, Rise (04H0796) (-179V) 182
Plate, Cleaner Housing Motor Asm (88F2471) (-26) 64	Plate, Mirror 2 (57G6656) (-38F) 152	Plate, Scavenger Roll Adjustment (57G4436) (-25) 88
Plate, Connection (88F2760) (-61) 200	Plate, Mirror 2 (57G6656) (-38S) 134	Plate, Scavenger Roll Stopper (88F2541) (-4) 88
Plate, Connector Hold (06F0509) (-170) 62	Plate, Mirror 2 (57G6656) (-38T) 120	Plate, Sensor (04H1108) (-225D) 288
Plate, Cover Mount (30H2919) (-21A) 400	Plate, Mirror 2 (57G6656) (-38V) 170	Plate, Sensor (30H6813) (-205F) 164
Plate, Disk (30H5520) (-110A) 204	Plate, Mixing Asm (04H1095) (-86) 102	Plate, Sensor (30H6813) (-205S) 146
Plate, Exhaust (88F1655) (-9) 24	Plate, Mixing U2 Asm (04H1094) (-90) 102	Plate, Sensor (30H6813) (-205V) 182
Plate, Ground (88F3052) (-5) 300	Plate, Mixing U3 (04H1096) (-91) 102	Plate, Sensor (88F2722) (-195) 212
Plate, Grounding (88F2771) (-143) 208	Plate, Motor Mounting (88F3230) (-46) 348	Plate, Sensor (88F2962) (-236) 282
Plate, Guide (06F1117) (-113) 242	Plate, Motor Nut (06F0808) (-9) 324	Plate, Sensor (88F3081) (-79) 304
	Plate, Mount (88F2768) (-218) 216	Plate, Sensor (S103) (88F2472) (-31) 64
		Plate, Side Latch (30H2986) (-13C) 412
		Plate, Slide (06F1116) (-111) 242
		Plate, Suction (30H3177) (-110) 316
		Plate, Taper (04H0792) (-169F) 162
		Plate, Taper (04H0792) (-169S) 144
		Plate, Taper (04H0792) (-169T) 130

Plate, Taper (04H0792) (-169V) 180
 Plate, Tension Position Arm (88F2844) (-288) 222
 Plate, Terminal (88F2952) (-308) 298
 Plate, TF Protector (04H1093) (-95) 102
 Plate, Toner Empty Beat (88F2598) (-76) 102
 Plate, Toner Feed (30H6693) (-52) 100
 Plate, Tray TN (88F2524) (-105) 80
 Plate, Upper Toner Belt (30H2767) (-19) 98
 Plate, VI141 Card Mounting (30H6728) (-93S) 138
 Plate, VI141 Card Mounting (30H6728) (-93T) 124
 Plate, Y.S Nut (88F2452) (-143) 60
 Plate Assembly (06H2792) (-30) 448
 Platen, Lower Preheat (IS1, and ID1/ID2 only) (90H1032) (-38) 310
 Platen, Lower Preheat (480/600 DPI Printer 2 only) (24H8379) (-38) 310
 Platen, Lower Preheat (All except 480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM) (57G6546) (-38) 310
 Platen, Upper Preheat (PH601) (480/600 DPI Printer 2, IS1, and ID1/ID2) (24H8378) (-31) 310
 Platen, Upper Preheat (PH601) (All except 480/600 DPI Printer 2, IS1, ID1/ID2, and 324 PPM) (57G6545) (-31) 310
 Plug, Preheat Platen Vaccum Manifold (24H8380) (-42) 312
 Power Button (11H6764) (-1) 450
 Power Control Asm (30H3190) (-7A) 416

Power Control Card (45G1741) (-32) 418
 Power Cord, Y assembly (90H1655) (-226) 250
 Power Cord with switch assembly (05L5971) (-225) 250
 Power—On and disk activity Asm (93H9162) (-4) 450
 power supplies
 high voltage, parts 50
 laser, parts 48
 Power Supply (11H8610) (-8) 426
 Power Supply (400V), AC (310 PPM) (45G1870) (-5) 390
 Power Supply (400V), AC (324 PPM and IR3/IR4 only) (90H1752) (-5) 390
 Power Supply (400V), AC (IR1/IR2, IS1, ID1/ID2 only) (89H9660) (-5) 390
 Power Supply (8184794) (-13) 436
 Power Supply, AC Asm (30H6719) (-15A) 416
 Power Supply, DC Asm (30H2868) (-16A) 416
 Power Supply (F50) (93H6809) (-23) 446
 Power Supply (With power factor correction) (40H7566) (-27) 452
 Power Supply 200V AC (310 PPM) (45G1869) (-5) 388
 Power Supply 200V AC (324 PPM and IR3/IR4) (90H1751) (-5) 388
 Power Supply 200V AC (IR1/IR2, IS1, ID1/ID2 only) (89H9659) (-5) 388
 Power Supply DC1 (200V) (45G1844) (-16) 388

Power Supply DC1 (400V) (45G1844) (-14) 390
 Power Supply DC2 (200V) (45G1843) (-17) 388
 Power Supply DC2 (400V) (45G1843) (-15) 390
 Power Switch Assembly(73H0438) (-3) 450
 PQE Card (02N6400) (-17A) 404
 PQE Card (04H0760) (-15B) 408
 PQE Card (24H8038) (-15B) 408
 PQE Card (310 PPM) (04H0761) (-15B) 408
 PQE Card (324 PPM) (11L6201) (-15B) 408
 PQE Card (90H2539) (-17A) 404
 Precharge Corona Asm, (57G6505) (-60) 54
 Preclean Corona Asm (30H6934) (-41) 54
 Preclean Corona Asm (57G6505) (-41) 54
 Preheat Potentiometer Asm (09G7012) (-2) 394
 Primary Erase Lamp Sensor Asm (Q101) (53F1869) (-156) 60
 printer interface card, parts 46
 prism
 dove (five beam), parts 168
 dove (four beam), parts 150
 dove (two beam 240), parts 120
 dove (two beam 240/300), parts 134
 Wollaston (two beam 240), parts 122
 Wollaston (two beam 240/300 - 324 PPM), parts 136

prism (*continued*)

Wollaston (two beam 240/300),
parts 136
Prism, Wollaston (04H0847) (-56T) 122
Prism, Wollaston (two beam 240/300)
(30H6695) (-56S) 136
Prism, Wollaston (two beam 240/300 -
324 PPM) (11H5157) (-56S) 136
Prism Asm, Dove (04H0829) (-6F) 150
Prism Asm, Dove (04H0829) (-6s) 134
Prism Asm, Dove (04H0829) (-6T) 120
Prism Asm, Dove (04H0829) (-6V) 168
Pulley (05L5440) (-202) 250
Pulley (88F2765) (-211) 214
Pulley, Backup Roll Lift (90H2418)
(-193) 322
Pulley, Backup Roll Lift Motor (90H2403)
(-121) 318
Pulley, Cable (88F2751) (-249) 218
Pulley, Cable Asm (88F2745)
(-154) 210
Pulley, Cable Asm (88F2745) (-98) 204
Pulley, Cable Asm (88F2748)
(-329) 226
Pulley, Cam (88F3021) (-191) 280
Pulley, Cleaner Brush Driven 50/60 Hz
(04H0780) (-111) 70
Pulley, Cleaner Brush Driven 50Hz
(57G4383) (-111) 70
Pulley, Cleaner Brush Driven 60 Hz
(57G4384) (-112) 70
Pulley, Conveyor Roll (310 PPM, 324
PPM, and IR1/IR2 only) (04H1089)
(-12) 82

Pulley, Conveyor Roll (All Except 310
PPM, 324 PPM, IR1/IR2) (57G4408)
(-12) 82
Pulley, Drive (88F2778) (-90) 202
Pulley, Drive (88F3222) (-18) 346
Pulley, Drive (88F3226) (-26) 346
Pulley, Driven (04H0212) (-123) 206
Pulley, Driven (04H0212) (-18) 342
Pulley, Driven (06F0912) (-13) 362
Pulley, Driven (06F0912) (-14) 356
Pulley, Idler (06F0523) (-39) 104
Pulley, Idler (45G1897) (-68) 86
Pulley, Idler (65F6161) (-48) 368
Pulley, Idler Asm (57G5998) (-128) 206
Pulley, Idler Asm (57G5998) (-137) 208
Pulley, Idler Asm (65F6161) (-5) 346
Pulley, Mag Roll Brush (310 PPM, 324
PPM, and IR1/IR2 only) (04H1090)
(-50) 82
Pulley, Mag Roll Brush (All except 310
PPM, 324 PPM, IR1/IR2) (90H1373)
(-50) 82
Pulley, Motor (88F2741) (-110) 206
Pulley, Pendulum Drive (06F0687)
(-6) 342
Pulley, Plastic (06F0213) (-15) 308
Pulley, Plastic (06F0213) (-48) 312
Pulley, Rear (88F3137) (-98) 316
Pulley, Scavenger Roll Asm (06F0616)
(-27) 88
Pulley, Scuff Roll (310 PPM and 324
PPM only) (04H0776) (-257) 284
Pulley, Scuff Roll (All except 310 PPM
and 324 PPM) (88F2975) (-257) 284
Pulley, Steering Motor (88F3123)
(-53) 312

Pulley, Table Drive (88F1653)
(-103) 372
Pulley, Table Drive (88F1653) (-24) 366
Pulley, Tension Asm (88F2737)
(-134) 208
Pulley, Toner Auger Drive (04H0888)
(-164) 96
Pulley, Toner Control Asm (06F0616)
(-7) 98
Pulley, Toner Feed (53F1847) (-46) 100
Pulley, Toner Feed Asm (57G4444)
(-63) 90
Pulley, Toner Supply Asm (04H0893)
(-153) 96
Pulley, Urge Unit (45G4592) (-204) 250
Pulley, Vacuum Shutter Drive (88F3156)
(-167) 320
Pump, Oil Asm (Six pump system) (L701,
L702, L703, L704, L705, L706)
(90H1283) (-148) 276
Pump, Oil Asm (Three pump system)
(L701, L702, L703) (57G6825)
(-148) 276

Q

Q101, parts 60
Q102, parts 58
Q103, parts 48
Q701, parts 352
Q702, parts 364
Q703, parts 352

R

Rail, Preclean Guide (57G6714) (-161) 62
 Rail, Slide (88F2427) (-32) 52
 RB101, Relay Board (53F1752) (-6) 388, 390
 RB241, parts 50
 Receptacle, Hot Roll Lamp (88F2940) (-52) 266
 Receptacle, Hot Roll Lamp (88F2943) (-49) 266
 Receptacle, Hot Roll Lamp Asm (88F2939) (-47) 266
 Reel, Transfer Corona Shield (88F2804) (-178) 212
 Reel, Transfer Corona Shield Asm (88F2802) (-175) 212
 Relay, (1) 200V (45G1891) (-13) 388
 Relay, (2) 200V (45G1892) (-14) 388
 Relay, (Europe 50 Hz and Norway 50 Hz) (K601) (53F1815) (-10) 380
 Relay, (K501-503) 400V (45G1892) (-12) 390
 Relay, (K505) 200V/400V (53F1764) (-3) 388, 390
 Relay, (US/Canada 60 Hz and Japan 50 Hz or 60 Hz) (K601) (53F1774) (-9) 380
 Relay, Socket (88F3311) (-7) 380
 Relay, Solid State (06F0172) (-5) 380
 Relay Board (RB241) (04H0901) (-156) 50
 Resistor, Asm (88F2874) (-56) 232
 Resistor, with Thermal Switch Asm (06F1023) (-15) 380

Resistor, without Thermal Switch Asm (06F1022) (-14) 380
 resolution switching lens (five beam), parts 184
 resolution switching lens (two-beam 240/300), parts 148
 resolution switching lens motor (five beam), parts 182
 Retainer, Memory Card (91F1066) (-25) 438
 Retainer, Remote BUS TAG (85X6837) (-24A) 404
 Retainer, Remote BUS TAG (85X6837) (-24B) 408
 Retainer, Spring (88F2482) (-74) 68
 Retaining Ring (06F0418) (-219F) 166
 Retaining Ring (06F0418) (-219S) 148
 Retaining Ring (06F0418) (-219V) 184
 Retaining Ring D5 (06F0418) (-37A) 330
 Retractor, Lower (57G6502) (-42) 232
 Retractor, Upper (57G6501) (-41) 232
 return mirror (five beam), parts 172
 return mirror (four beam), parts 154
 return mirror (single beam), parts 112
 return mirror (two beam 240), parts 122
 return mirror (two beam 240/300), parts 136
 Ring, Clamp (06F0292) (-194) 280
 Ring, Clamp (06F0292) (-54) 312
 Ring, Clamping (06F0292) (-121) 206
 Ring, Clamping (06F0292) (-91) 202
 Ring, Clamping (88F1640) (-274) 220
 Ring, Clamping (88F1640) (-298) 222
 Ring (Europe 50 Hz) (88F3101) (-129) 306

Ring, O (88F3350) (-124) 94
 Ring, O (88F3351) (-129) 94
 Ring, pushon (For IBM logo) (89H9677) 30
 Ring, Retaining (Printers with Backup Roll Lift hardware) (06F0418) (-195) 322
 Ring, Seal (88F2969) (-132) 274
 Ring, Tight (06F0292) (-111) 206
 Ring, Tight (06F0292) (-117) 70
 Ring, Tight (06F0292) (-121) 272
 Ring, Tight (06F0292) (-123) 318
 Ring, Tight (06F0292) (-19) 342
 Ring, Tight (06F0292) (-7) 342
 Rod (11L6063) (-6C) 398
 Rod (30H6831) (-8C) 398
 Rod (30H6882) (-6C) 398
 Rod, Connecting Asm (53F1811) (-29) 230
 Roll, Backup (480/600 DPI Only) (24H8013) (-75) 312
 Roll, Backup (All Except 480/600 DPI) (57G6460) (-75) 312
 Roll, Capstan Asm (57G6802) (-208) 214
 Roll, Capstan Sub Asm (57G6499) (-214) 216
 Roll, Conveyor (57G6530) (-1) 82
 Roll, Drive (74H8397) (-211) 250
 Roll, Hot Asm (24H8386) (IR2 only) (-68) 268
 Roll, Hot Asm (30H2789) (-68) 268
 Roll, Hot Asm (30H3098) (IR1 only) (-68) 268
 Roll, Hot Asm (90H1757) (IR3/IR4) (-68) 268

Roll, Hot Asm (90H2642) (-68) 268
 Roll, Idler (04H0504) (-270D) 292
 Roll, Magnetic A (30H2934) (-19) 82
 Roll, Magnetic B (30H2935) (-20) 82
 Roll, Magnetic C (30H2936) (-21) 82
 Roll, Scavenger (57G6534) (-7) 88
 Roll, Toner Control (57G6751) (-1) 98
 Roller (65F6159) (-36) 366
 Roller (65F6160) (-35) 366
 Roller, Capstan Pinch Asm (57G6803)
 (-215) 216
 Roller, Capstan Pinch Sub Asm
 (53F1810) (-219) 216
 Roller, Guide (88F3284) (-32) 366
 Roller, Pinch Sub Asm (57G6500)
 (-222) 216
 Roller, Power Roller Asm (45F4589)
 (-200) 250
 Roller, Power Roller Asm (57G6490)
 (-200) 248
 Roller, Pressure (06F0153) (-56D) 262
 Roller, Pressure (06F0153) (-6) 260
 RR belt holder (90H2715) (35) 364
 Rubber (06F1049) (-18) 362
 Rubber (06F1049) (-19) 356
 Rubber, Scuff Roll Kit (Contains 17 Scuff
 Rolls) (30H6749) (-265) 286
 Rubber, Scuff Roll Tire (06F0154)
 (-265) 286

S

S103, parts 64
 S114, parts 68
 S122, parts 48
 S202 (four beam), parts 166

S202 (two-beam 240/300), parts 146
 S302, parts 60
 S619, parts 344
 S701, parts 370
 S704, parts 370
 S712, parts 348
 S713, parts 360
 S714, parts 360
 SC Arm Shaft I (88F3127) (-250D) 290
 SC061 Card, (57G6527) (-70) 338
 SC061 EPROM, (90H2363) (-79) 338
 SC091 Card, (24H8015) (-70) 338
 SC091 EPROM, (11L6176) (-79) 338
 SC101 EPROM, (90H1783) (-79) 338
 SC101Card, (90H1110) (-70) 338
 SC103 Card, (90H1291) (-70) 338
 SC103 EPROM, (11L6204) (-79) 338
 SC106 Card, (90H1365) (-70) 338
 SC106 EPROM, (11L6177) (-79) 338
 SC108 Card, (90H1365) (-70) 338
 SC108 EPROM, (11L6276) (-79) 338
 Scale, Forms Length E1 (88F3447)
 (-69A) 200
 Scale, Forms Length E2 (88F3448)
 (-69B) 200
 Scale, Forms Length E3 (88F3449)
 (-69C) 200
 Scraper, Toner Feed (04H1124)
 (-57) 100
 Screw, (Not Shown) (45G2064) 30
 Screw (0438551) (-16A) 404
 Screw (1621192) (-47) 440
 Screw (1621211) (-37) 440
 screw (1621844) (-9) 436
 Screw (33G3907) (-2) 450
 Screw (33G3907) (-6) 426

Screw (40H7603) (-2) 454
 Screw (45G2111) (-206) 248
 Screw (45G2112) (-205) 248
 Screw (53F1663) (-22A) 404
 Screw (53F1663) (-22B) 408
 Screw (53F1664) (-125) 32
 Screw (53F1665) (-22C) 412
 Screw (53F1665) (-3A) 400
 Screw (53F1672) (-124) 32
 Screw (53F1672) (-12B) 408
 Screw (78X8993) (-38) 440
 Screw (8185165) (-12) 426
 Screw (8185165) (-39) 430
 Screw (8185165) (-7) 426
 Screw (91610) (-30) 418
 Screw (91610) (-31) 418
 Screw (91610) (-33) 418
 Screw, Adjust (30H6698) (-173F) 162
 Screw, Adjust (30H6698) (-173S) 144
 Screw, Adjust (30H6698) (-173T) 130
 Screw, Adjust (30H6698) (-173V) 180
 Screw, Adjust (88F2631) (-39) 110
 Screw, Adjust (88F2631) (-39F) 152
 Screw, Adjust (88F2631) (-39S) 134
 Screw, Adjust (88F2631) (-39T) 120
 Screw, Adjust (88F2631) (-39V) 170
 Screw, Adjust 2U Asm (57G6697)
 (-17) 52
 Screw, Bezel (1621198) (-20) 436
 Screw, Bezel (1621211) (-22) 436
 Screw, Cage Assembly (1621211)
 (-11) 436
 Screw, Clamp (06F0745) (-205) 280
 Screw, Coupling (06F1123) (-95) 240
 Screw, Developer Adjust (57G6696)
 (-16) 52

screw, disk drive (40H7603) (-12) 450
 Screw, Fan (1621193) (-14) 436
 Screw, Guide Locking (88F2899) (-125) 242
 Screw, Hex Head M6 X 10 (1621594) (-7C) 412
 Screw, Jack (06F1162) (-5) 24
 Screw, Jack (53F1678) (-15C) 412
 Screw, Jack (88F2909) (-100) 272
 Screw, M3 (33G3907) (-20) 450
 Screw, M3.5 (27F4212) (-14) 450
 Screw, M3 x 12 (1621173) (-24) 438
 Screw, M3 x 16 (1621174) (-28) 438
 Screw, M4 x 12 (1621192) (-33) 438
 Screw, M4 X 12 Phillips Pan Hd with Star Wshr & Wshr (06F0411) (-9A) 330
 Screw, M4 X 15 (45G2064) (-3C) 412
 Screw, M4 X 60 (1621071) (-6A) 416
 Screw, M4 X 8 (53F1665) (-11A) 416
 Screw, M4 X 8 (53F1665) (-36B) 410
 Screw, M4 X 8 (53F1665) (-7A) 404
 Screw, M4 X 8 (53F1665) (-7B) 408
 Screw, M5 X 10 (30H3100) (-6A) 404
 Screw, M5 X 10 (30H3100) (-6B) 408
 Screw, M5 X 10 (30H3100) (-8C) 412
 Screw, M5 X 12 (1622276) (-26C) 412
 Screw, M5 X 12 Phillips Pan Hd with Star Wshr & Wshr (06F0401) (-7A) 330
 Screw, M5 X 8 (53F1663) (-24A) 400
 Screw, M6 X 10 (1621862) (-14A) 400
 Screw, M6 X 20 (1621342) (-16C) 412
 Screw, Mounting (0091610) (-8A) 416
 Screw, Operator Panel and Switch Asm (1621192) (-19) 436
 Screw, Phillips Flat M4 X 6 (06F0412) (-39) 358

Screw, Power Supply (1621217) (-15) 436
 Screw, Set (05L5443) (-212) 250
 Screw, set(71H2461) (-213) 250
 Screw, Shoulder (06F0417) (-191V) 182
 Screw, Shoulder (30H6700) (-191F) 164
 Screw, Shoulder (30H6700) (-191S) 146
 Screw, Shoulder (30H6700) (-191T) 132
 Screw, Shoulder (45G2106) (-27) 82
 Screw, Shoulder (53F1667) (-3C) 398
 Screw, Shoulder (65G1918) (-19) 436
 Screw, Tapping Tight (88F3349) (-74) 56
 Screw M4 X 8 (1621190) (-8) 394
 SCSI-2, Enhanced Diff Fast Wide Adaptor (In adapter slot 0/1 and 1/4) (-51) 440
 SCSI adapter card (F50), (73H3568) (-16) 444
 SCSI adapter card (F50), (93H8407) (-16) 444
 Seal, Air Duct (88F3338) (-16) 42
 Seal, Blower (88F2967) (-128) 274
 Seal, Cable Asm (57G5987) (-114) 80
 Seal, Conveyor Roll (90H2395) (-3) 82
 Seal, Drum Asm (30H6847) (-33) 82
 Seal, Duct (49G9570) (-107) 48
 Seal, Duct (57G6835) (-285) 296
 Seal, Exhaust Guide (57G5981) (-58) 76
 Seal, Filter (57F6794) (-78) 192
 Seal, Foam (57G6795) (-88) 192

Seal, Manifold Distribution Filter (88F2980) (-199) 280
 Seal, Rear Asm (45G1882) (-31) 72
 Seal, Scavenger Roll (Mylar) (89H9991) (-89) 92
 Seal, scavenger roll foam (89H9992) (-75) 90
 Seal, Toner Collector (88F2712) (-71) 192
 Seal, Toner Feed Shaft Cover (57G4428) (-54) 100
 Seal, Toner Feed Shaft Cover (57G4429) (-53) 100
 Seal, Toner Hopper Front (24H8058) (-97) 102
 Seal, Toner Hopper Rear (24H8057) (-96) 102
 Seal, Toner Inlet Asm (88F2569) (-138) 94
 Seal, Vacuum (88F2708) (-52) 190
 Seal, Vacuum Rubber (88F3131) (-81) 314
 Secondary Erase Lamp Sensor, (Q102) (53F1869) (-95) 58
 Sensor, Backup Roll Lift Position (S624) (90H2407) (-154) 320
 Sensor, Backup Roll Lift Position Asm (S624) (90H1107) (-154) 320
 Sensor, Conveyer Roll Rotation Asm (113) (53F1829) (-41) 88
 Sensor, Cyclone Blower Rotation (S116) (53F1829) (-49) 190
 Sensor, Cyclone Rotation Asm (88F2705) (-45) 190
 Sensor, Drain Lever Switch (S112) (53F1829) (-66) 76

Sensor, Fuser Front and Rear Wrap Asm
 (All printers without Backup Idler Roll
 hardware) (S617, S618) (53F1961)
 (-73) 268

Sensor, Hot Roll Over Temperature
 (S613) (For printers with thermistor
 temperature control only) (53F1890)
 (-278) 296

Sensor, Hot Roll Over Temperature Asm
 (S613) (88F3027) (-275) 296

Sensor, Hot Roll Over Temperature
 Thermal (S613) (For printers without
 thermistor temperature control)
 (53F1890) (-278) 296

Sensor, Hot Roll Temperature Control
 (L601) (53F1960) (-291) 296

Sensor, Plate (04H1109) (-223D) 288

Sensor, Resolution Lens Position
 (30H6814) (-209F) 166

Sensor, Resolution Lens Position (S202)
 (30H6814) (-209S) 146

Sensor, Resolution Lens Position S202
 (30H6814) (-209V) 184

Sensor, Skew (D603) (53F1959)
 (-109) 316

Sensor, Toner Control (L101) (45G1877)
 (-22) 98

Sensor, Toner Empty (S106) (45G1866)
 (-74) 102

Sensor, Upper Tractor Jam (Q301)
 (53F1795) (-37) 198

Sensor, Vacuum Shutter Home (S604)
 (53F1958) (-89) 314

sensors
 cleaner brush rotation, parts 68
 EOF LED, parts 42

sensors (*continued*)
 EOF lower, parts 48
 pendulum position, parts 344
 PL103, parts 42
 PL701, parts 352
 PL702, parts 364
 PL703, parts 352
 primary erase lamp, parts 60
 Q101, parts 60
 Q102, parts 58
 Q103, parts 48
 Q701, parts 352
 Q702, parts 364
 Q703, parts 352
 resolution lens position (five beam),
 parts 184
 resolution lens position (four beam),
 parts 166
 resolution lens position (two-beam
 240/300), parts 146
 S114, parts 68
 S202 (five beam), parts 184
 S202 (four beam), parts 166
 S202 (two-beam 240/300), parts 146
 S302, parts 60
 S619, parts 344
 S701, parts 370
 S704, parts 370
 secondary erase lamp, parts 58
 stacker jam, parts 352
 stacker left height, parts 352
 stacker right height, parts 364
 stacker table lower limit, parts 370
 stacker table upper limit, parts 370
 transfer station open, parts 60
 Service Processor (93H4214) (-13) 444

Shaft (88F2610) (-50) 106
 Shaft (88F2675) (-37) 188
 Shaft (90H2714) (-48) 348
 Shaft, Actuator (88F3162) (-34) 326
 Shaft, Asm Lower (04H0764) (-5) 356
 Shaft, Asm Upper (Same as 04H0763)
 (30H2755) (-9) 356
 Shaft, Backup Roll (Front) (88F3126)
 (-59) 312
 Shaft, Backup Roll (Rear) (88F3127)
 (-69) 312
 Shaft, Bearing (88F2922) (-172) 278
 Shaft, Bearing (88F3135) (-93) 314
 Shaft, BF Hinge (Also shown on Asm
 14-107A) (New style with Brake)
 (30H5518) (-13) 196
 Shaft, BF Hinge (Also shown on Asm
 14-13) (30H5518) (-107A) 204
 Shaft, Bias (57G6741) (-53) 84
 Shaft, Cleaner Brush Drive (88F2491)
 (-107) 70
 Shaft, Cleaner Brush Hinge (88F2486)
 (-80) 68
 Shaft, Drive (57G6797) (-11) 196
 Shaft, Drive (57G6797) (-15) 196
 Shaft, Driven Cone Asm (53F1873)
 (-71) 68
 Shaft, Drum (06F0517) (-6) 104
 Shaft, Flange (88F3424) (-299) 298
 Shaft, Front (24H8169) (-8A) 330
 Shaft, Guide (88F2754) (-250) 218
 Shaft, Guide Roller (88F3285) (-33) 366
 Shaft, Hinge (06F0534) (-7) 236
 Shaft, Hinge (88F3239) (-81) 350
 Shaft, Hinge (Europe 50 Hz) (88F3097)
 (-125) 306

Shaft, Hot Roll Drive (88F2934)
 (-62) 268
 Shaft, Idler (88F2736) (-129) 206
 Shaft, Idler (88F2736) (-320) 226
 Shaft, Idler (88F2739) (-136) 208
 Shaft, Idler Asm (88F2605) (-18) 104
 Shaft, Idler Gear (88F2935) (-111) 272
 Shaft, Idler Gear (Europe 50 Hz)
 (88F3077) (-69) 302
 Shaft, Lift (04H0505) (-233D) 288
 Shaft, Lower Finger Belt (04H0764)
 (-4) 362
 Shaft, Metal, Fin Drive (30H6610)
 (-13) 342
 Shaft, Pivot Asm (88F3073) (-58) 302
 Shaft, Pressure Rollers, Front (88F2914)
 (-160) 278
 Shaft, Pulley (88F2749) (-330) 226
 Shaft, Pulley (88F3136) (-94) 314
 Shaft, Pulley Asm (04H0897) (-152) 96
 Shaft, Pulley Asm (88F1636) (-45) 100
 Shaft, Pulley Asm (88F1636) (-62) 90
 Shaft, Rear (24H8164) (-20A) 330
 Shaft, Reel (88F2805) (-179) 212
 Shaft, Retractor Drive (88F2861)
 (-23) 230
 Shaft, Retractor Driven (88F2855)
 (-11) 230
 Shaft, Scuff Roll Asm (57G6830)
 (-251) 284
 Shaft, Stopper (88F2719) (-286) 222
 Shaft, Table Drive (88F3300) (-95) 372
 Shaft, Toner Auger (04H0913) (-150) 96
 Shaft, Toner Collector Asm (88F2669)
 (-16) 186
 Shaft, Toner Feed (57G6754) (-34) 98

Shaft, Top (06F0805) (-24) 324
 Shaft, Tractor Guide (57G6796)
 (-10) 196
 Shaft, Tractor Guide (57G6796)
 (-16) 196
 Shaft, Tractor Positioning (88F2750)
 (-247) 218
 Shaft, Transfer Station Yoke Hinge
 (88F2723) (-166) 210
 Shaft, Transfer Station Yoke Hinge
 (88F2723) (-296) 222
 Shaft, Upper Finger Belt (Same as
 04H0763) (30H2755) (-8) 362
 Shaft, Valve (06F1124) (-96) 240
 Sheet, Blower Rubber (06F0729)
 (-55) 190
 Sheet, Driver Insulating (06F0637)
 (-134) 116
 Sheet, Driver Insulating (06F0637)
 (-134F) 160
 Sheet, Driver Insulating (06F0637)
 (-134S) 142
 Sheet, Driver Insulating (06F0637)
 (-134T) 128
 Sheet, Driver Insulating (06F0637)
 (-134V) 178
 Shelf (30H2885) (-16A) 400
 Shelf (30H6520) (-16A) 400
 Shelf (90H2665) (-16A) 400
 Shield, EMI (6279235) (-11) 426
 Shutter, Beam (30H6727) (-86S) 138
 Shutter, Beam (30H6727) (-86T) 124
 Shutter, Vacuum (88F3139) (-102) 316
 Side 1/Side 2 Verification Control Card,
 (11L5278) (-4S) 414

Side 1/Side 2 Verification Control Card,
 (24H8141) (-4S) 414
 SIMM, 16MB (43G1796) (-40) 440
 SIMM, 16MB (Memory) (64MB Additional
 Memory Feature only) (8184379)
 (-34) 430
 SIMM, 16MB (Memory) (8184379)
 (-33) 430
 SIMM, 4MB (F50) (70F9973) 446
 SIMM, 4MB (Memory for ARTIC card)
 (70F9973) 454
 SIMM, 8MB (39H8925) (-42) 440
 SIMM, 8MB (Memory) (32MB Additional
 Memory Feature only) (51G8554)
 (-34) 430
 Sleeve (88F2563) (-131) 94
 Sleeve (88F2564) (-132) 94
 Sleeve, Eccentric (88F2826) (-241) 218
 Sleeve, Guide Shaft (88F2735)
 (-130) 206
 Sleeve, Spring (88F2792) (-44) 198
 Sleeve, Spring (88F2792) (-60) 200
 Sleeve, Tractor Mount (88F2821)
 (-306) 222
 Sleeve, Tractor Mount (88F2821)
 (-309) 224
 Slider, Forms Width Guide (88F3240)
 (-83) 350
 Slider, Poly (88F2774) (-145) 210
 Slider, Poly (88F2774) (-196) 280
 Slider, Poly (88F2863) (-197) 280
 Slider, Poly (88F2863) (-30) 230
 Spacer (04H0725) (-231D) 288
 Spacer (04H0726) (-236D) 288
 Spacer (06F0535) (-5) 236
 Spacer (06F0775) (-3) 308

Spacer (06F0797) (-90)	314	Spacer, Sensor (88F3029) (-277)	296	Spring, Compression (88F2636)	
Spacer (88F1644) (-170)	244	Spacer, TD (88F3282) (-23)	366	(-48F)	152
Spacer (88F1644) (-42)	336	Spacer, Toner Inlet (88F2560) (-128)	94	Spring, Compression (88F2636)	
Spacer (88F1647) (-222D)	288	Spring (24H8150) (-31A)	330	(-48S)	136
Spacer (88F1647) (-237)	282	Spring (4586927) (-23A)	404	Spring, Compression (88F2636)	
Spacer (88F2474) (-38)	64	Spring (4586927) (-23B)	408	(-48T)	120
Spacer (88F2475) (-43)	64	Spring (53F1609) (-4C)	398	Spring, Compression (88F2636)	
Spacer (88F2570) (-139)	94	Spring (88F2568) (-137)	94	(-48V)	170
Spacer (88F2576) (-149)	94	Spring (88F2578) (-157)	96	Spring, Compression (88F2667)	
Spacer (88F2580) (-159)	96	Spring (88F2882) (-33)	236	(-10)	186
Spacer (88F2864) (-32)	230	Spring (88F2949) (-300)	298	Spring, Compression (88F2848)	
Spacer (88F2942) (-53)	266	Spring (88F3128) (-71)	312	(-118)	116
Spacer (88F2956) (-211)	280	Spring, Actuator (88F3163) (-38)	326	Spring, Compression (88F2848)	
Spacer (88F2956) (-223)	282	Spring, AO (04H0793) (-170F)	162	(-118F)	158
Spacer (88F2957) (-229)	282	Spring, AO (04H0793) (-170S)	144	Spring, Compression (88F2848)	
Spacer (88F2959) (-226D)	288	Spring, AO (04H0793) (-170T)	130	(-118S)	140
Spacer (88F2959) (-233)	282	Spring, AO (04H0793) (-170V)	180	Spring, Compression (88F2848)	
Spacer (88F2961) (-224D)	288	Spring, AO Adjust (04H0791)		(-118T)	126
Spacer (88F2961) (-235)	282	(-166F)	162	Spring, Compression (88F2848)	
Spacer (88F3412) (-99)	28	Spring, AO Adjust (04H0791)		(-118V)	176
Spacer (88F3457) (-73)	350	(-166S)	144	Spring, Compression Coil (57G6853)	
Spacer, Adapter Card (40F9969)		Spring, AO Adjust (04H0791)		(-33A)	330
(-20)	426	(-166T)	130	Spring, Compression Coil (88F2447)	
Spacer, Back Board (88F2729)		Spring, AO Adjust (04H0791)		(-131)	58
(-205)	214	(-166V)	180	Spring, Compression Coil, Bottom	
Spacer, Cleaner Brush (88F2492)		Spring, Arm (Europe 50 Hz) (88F3100)		(57G6853) (-48)	326
(-109)	70	(-128)	306	Spring, Compression Coil, Top	
Spacer, Disk (30H5519) (-109A)	204	Spring, Belt Drive (06F0361) (-17)	324	(57G6852) (-47)	326
Spacer, Drum Cover (57G6688)		Spring, Clamp PB (30H6509)		Spring, Contact (88F2944) (-59)	266
(-82)	46	(-26A)	108	Spring, EMI (-18)	436
Spacer, Drum Gear (06F0512)		Spring, Compression (24H8165)		Spring, Extension (04H0371)	
(-29)	104	(-18A)	330	(-25A)	108
Spacer, Idler (06F0525) (-35)	104	Spring, Compression (88F2621)		Spring, Extension (57G6819) (-26)	260
Spacer, Link (88F3093) (-104)	304	(-19)	108	Spring, Extension (57G6819)	
Spacer, Pre-measure Shaft (88F2812)		Spring, Compression (88F2636)		(-76D)	262
(-201)	214	(-48)	110	Spring, Extension (88F2623) (-25)	108

Spring, Extension (88F2676) (-7) 186
 Spring, Extension (88F2928) (-178) 278
 Spring, Extension (88F3013) (-295) 296
 Spring, Extension (88F3440) (-155) 118
 Spring, Extension (88F3440) (-155F) 160
 Spring, Extension (88F3440) (-155S) 142
 Spring, Extension (88F3440) (-155T) 128
 Spring, Extension (88F3440) (-155V) 178
 Spring, Front Hub (88F2483) (-75) 68
 Spring, Front Tension Arm, heavy (For printers with EC-C87554A installed) (88F3431) (-43) 198
 Spring, Front Tension Arm, light (For printers Without EC-C87554A installed) (88F2791) (-43) 198
 Spring, FT (04H0797) (-182F) 164
 Spring, FT (04H0797) (-182S) 146
 Spring, FT (04H0797) (-182T) 132
 Spring, FT (04H0797) (-182V) 182
 Spring, Gas (53F1788) (-25) 24
 Spring, Gas (53F1824) (-2) 42
 Spring, Hinge (04H0794) (-171S) 144
 Spring, Hinge (04H0794) (-171T) 130
 Spring, Hinge (30H3062) (-171F) 162
 Spring, Hinge (30H3062) (-171V) 180
 Spring, Mirror 2 (88F2629) (-37) 110
 Spring, Mirror 2 (88F2629) (-37F) 152
 Spring, Mirror 2 (88F2629) (-37S) 134
 Spring, Mirror 2 (88F2629) (-37T) 120
 Spring, Mirror 2 (88F2629) (-37V) 170
 Spring, Path Modifier (57G6507) (-49) 232

Spring, Pre-measure (88F2444) (-127) 58
 Spring, Pressure (88F3128) (-267D) 292
 Spring, PRL (57G6818) (-25) 260
 Spring, PRL (57G6818) (-75D) 262
 Spring, Rear Tension Arm, heavy (For printers with EC-C87554A installed) (88F3432) (-59) 200
 Spring, Rear Tension Arm, light (For printers Without EC-C87554A installed) (88F2790) (-59) 200
 Spring, Reflector (57G6716) (-173) 62
 Spring, Reflector (88F1634) (-162) 62
 Spring, Reflector (88F1634) (-267) 220
 Spring, Return (06F0369) (-245) 218
 Spring, Return Mirror (88F2646) (-68) 112
 Spring, Return Mirror (88F2646) (-68F) 154
 Spring, Return Mirror (88F2646) (-68S) 136
 Spring, Return Mirror (88F2646) (-68T) 122
 Spring, Return Mirror (88F2646) (-68V) 172
 Spring, Roller (04H1103) (-5) 260
 Spring, Roller (04H1103) (-55D) 262
 Spring, Scuff Roll Tension (88F2977) (-266) 286
 Spring, Steering Cable (88F3125) (-58) 312
 Spring, Tractor Cover (88F3459) (-4) 196
 Spring, Tractor Shift Knob (88F2757) (-253) 218

Spring Asm, Gas (88F2392) (-1) 42
 Sprocket, Belt Drive (06F0358) (-20) 324
 SSA adapter card (F50), (09L2061) (-16) 444
 ST101, parts 52
 ST102, parts 52
 Stabilizer, Lens (30H6815) (-212F) 166
 Stabilizer, Lens (30H6815) (-212V) 184
 Stacker Control Panel, (SW511) (53F1787) (-41) 336
 Stacker Cooling Blower, (B703) & C704 Asm (53F1965) (-51) 336
 Stacker Finger Belt, (06F0220) (-7) 362
 Stacker Finger Belt, (06F0220) (-8) 356
 Stacker Front Cooling Fan, (24H8035) (-80) 340
 Stacker Gate Interlock Switch, (S712) (06F0207) (-54) 348
 Stacker Gate Safety Switch (S713 & S714), (06F0206) (-52) 360
 Stacker Jam LED (PL701), (53F1776) (-110) 352
 Stacker Jam Sensor (Q701), (53F1775) (-111) 352
 Stacker Left Height LED (PL703), (53F1997) (-95) 352
 Stacker Left Height Sensor (Q703), (53F1998) (-96) 352
 Stacker Mirror 1 (88F3256) (-119) 354
 Stacker Mirror 2 (88F3257) (-120) 354
 Stacker Right Height LED, (PL702) (53F1839) (-44) 364
 Stacker Right Height Sensor, (Q702) (53F1886) (-50) 364

Stacker Table Drive Belt, (06F0198)
 (-40) 366
 Stacker Table Lower Limit Sensor, (S701)
 (88F2415) (-60) 370
 Stacker Table Motor (M803) & C803 Asm
 (06F0195) (-111) 372
 Stacker Table Upper Limit Sensor, (S704)
 (53F1793) (-56) 370
 Stand, Beam Detect Mirror (88F2633)
 (-43) 110
 Stand, Beam Detect Mirror (88F2633)
 (-43F) 152
 Stand, Beam Detect Mirror (88F2633)
 (-43S) 136
 Stand, Beam Detect Mirror (88F2633)
 (-43T) 120
 Stand, Beam Detect Mirror (88F2633)
 (-43V) 170
 Stand, Laser Filter Asm (04H0807)
 (-146T) 128
 Stand, Laser Filter Asm (11L5156)
 (-146V) 178
 Stand, Laser Filter Asm (30H6697)
 (-146F) 160
 Stand, Laser Filter Asm (324 PPM)
 (11L1156) (-146S) 142
 Stand, Laser Filter Asm (Except 324
 PPM) (04H0807) (-146S) 142
 Stand, Mirror 2 (57G6655) (-36) 110
 Stand, Mirror 2 (57G6655) (-36F) 152
 Stand, Mirror 2 (57G6655) (-36S) 134
 Stand, Mirror 2 (57G6655) (-36T) 120
 Stand, Mirror 2 (57G6655) (-36V) 170
 Stand, Pulley (88F2746) (-155) 210
 Stand, Pulley (88F2746) (-99) 204
 Stand, Toner Bottle (88F2710) (-18) 186

Standoff (30H2817) (-15A) 404
 Standoff (57G6482) (-14B) 408
 Standoff, Bias (04H1092) (-103A) 92
 Standoff, Bias (57G5959) (-103) 92
 Standoff, Bias (57G5959) (-103A) 92
 Standoff, hex (39H8697) (-3) 454
 Standoff, Planar (06H7697) (-7) 444
 Starter, Primary Erase Lamp (ST102)
 (57G6698) (-20) 52
 Starter, Secondary Erase Lamp (ST101)
 (06F0091) (-19) 52
 Stay, Bridge (88F3066) (-37) 300
 Stay, Connecting (88F2390) (-126) 38
 Stay, Connecting Asm (88F2389)
 (-125) 38
 Stay, Tension Arm (88F2797) (-53) 200
 Stay, Tension Arm (88F2798) (-55) 200
 Stay, Transfer Station Stopper (88F2455)
 (-151) 60
 Stop, Stacker Gate (88F3238) (-74) 350
 Stop, Vacuum Plate (88F3148)
 (-137) 318
 Stopper (88F2674) (-8) 186
 Stopper, Bearing (88F2770) (-141) 208
 Stopper, Bearing (88F2770) (-312) 224
 Stopper, Cover (88F3417) (-105) 28
 Stopper, Lever (06F0926) (-43) 358
 Stopper, Magnet (88F2391) (-127) 38
 Stopper, Rubber (57G6676) (-55) 34
 Stopper, Spring (88F2800) (-176) 212
 Stopper, Transfer Station (88F2421)
 (-6) 52
 Strap (88F3119) (-41) 312
 Stud (06F0796) (-84) 314
 Stud (30H6521) (-23A) 400

Subtable assembly (24H7993)
 (-19) 334
 Support, Ball Bearing (06F0516)
 (-9) 104
 Support, Bridge Frame (Europe 50 Hz)
 (88F3102) (-130) 306
 Support, Idler (57G4410) (-67) 86
 Support, Idler (57G4412) (-62) 86
 Support, Idler (57G4414) (-57) 84
 Support, Retractor Motor Asm (88F2860)
 (-21) 230
 SW511, parts 336
 Switch (57G6491) (-207) 248
 Switch, Bridge Down (S609) (53F1875)
 (-76) 304
 Switch, Bridge Up (S608) (53F1793)
 (-75) 302
 Switch, Capstan Pinch Roll Open (S301)
 Asm (57G6805) (-282) 222
 Switch, Developer Run (S107) (06F0059)
 (-70) 76
 Switch, Developer Toner Supply (S121)
 (57G5974) (-71) 76
 Switch, Filter Pressure Asm (S102)
 (53F1986) (-32) 188
 Switch, Fuser Wrap (S620) (04H0277)
 (-89D) 264
 Switch, Non-locking, (Not Shown)
 (31F4217) (-61) 442
 Switch, Oiler Belt End (S610) (53F1984)
 (-73) 328
 Switch, Oiler Gate Open (S605)
 (06F0143) (-166) 278
 Switch, Splice Lever (S101) (53F1793)
 (-97) 240
 Switch, Thermal (06F0173) (-16) 380

Switch, Toner Collector (S118) (88F2678)
 (-13) 186
 Switch, Vacuum (S606) (06F0174)
 (-187) 278
 switches
 cleaner housing position, parts 64
 PC drum cover interlock, parts 48
 S103, parts 64
 S122, parts 48
 S712, parts 348
 S713, parts 360
 S714, parts 360
 stacker gate interlock, parts 348
 stacker gate safety, parts 360
 UEPO, parts 418
 System Card (F50) (73H1925)
 (-37) 448

T

Table, Modulator AO (88F2619)
 (-13) 108
 Table, Toner Collector (88F2670)
 (-31) 188
 Tailgate, (25F9401) (-2A) 404
 Tailgate (25F9401) (-2B) 408
 Tape, Transfer Corona Shield (06F0116)
 (-183) 212
 Tape Drive, 4mm (F50) (21H5172)
 (-32) 448
 TB, 101 (88F2398) (-24) 42
 terminal, charge corona (90H1038)
 (-86) 56
 Terminator, SCSI (00G2223) (-35) 438
 Terminator, SCSI Controller (52G4259)
 (-29) 430

Terminator, wide/fast SCSI (J8)
 (08H7757) (Not Shown) 474
 Thermal, Bias (57G5988) (-113) 80
 Thermistor (Not present on all printers)
 (24H8225) (-313) 298
 Token Ring Cable (F50) (53F3930) 448
 Token Ring Card (F50), (94H1038)
 (-16) 444
 Toner Control Motor, (M103) and
 Capacitor (C103) Asm (53F1838)
 (-114) 92
 Toroid, Filter (30H2784) (-127) 32
 Toroid kit, display cable(-13) 454
 Tractor, Lower Front (45G1839)
 (-1) 196
 Tractor, Lower Rear (53F1797) (-6) 196
 Tractor, rebuild kit (3 bearings)
 (90H2620) (-45) 198
 Tractor, Upper Front (53F1798)
 (-36) 198
 Tractor, Upper Rear (8-inch minimum)
 (11L5192) (-24) 196
 Tractor, Upper Rear (9-inch minimum)
 (53F1799) (-24) 196
 Transceiver, Ethernet (Twisted Pair)
 (43G0278) 430
 Transfer Station Open Sensor Asm
 (S302) (53F1829) (-139) 60
 Tray, Maintenance Panel (88F2884)
 (-46) 238
 Tube, Silicone (06F0736) (-35) 188
 Tube, Silicone (88F2713) (-34) 188
 Tube, Silicone B (480/600 DPI Printer 2
 only) (88F3118) (-37) 310
 Tube, Silicone B (88F2843) (-259) 218

Tube, Silicone B (All except 480/600 DPI
 Printer 2, IS1, ID1/ID2, and 324 PPM)
 (88F3118) (-36) 310
 Tube, Silicone B (IS1, ID1/ID2)
 (88F3118) (-36A) 310
 Tube, Silicone D (88F2681) (-69) 192
 Tube, Silicone D (88F2682) (-105) 194

U

UEPO Switch (8492368) (-34) 418
 Urge Unit (Duplex Printer 2) (-198) 250
 Urge Unit (Duplex Printer 2) (57G6487)
 (-198) 248

V

Vacuum, Developer (88F2494) (-16) 72
 Vacuum, Developer (88F3388) (-19) 72
 Valve, Splicing Table (06F1122)
 (-94) 240
 VI111, parts 114
 VI141, parts 124, 138
 VI151, parts 156
 VI171, parts 174

W

Washer (06F0420) (-83) 28
 Washer (1622276) (-9C) 412
 Washer (1622302) (-202) 248
 Washer (1622302) (-27) 428
 Washer (1622304) (-10A) 400
 Washer (1622304) (-18A) 416
 Washer (1622304) (-21C) 412
 Washer (1622304) (-24) 428

Washer (1622304) (-4A) 404
 Washer (1622304) (-4B) 408
 Washer (1622305) (-13A) 416
 Washer (1622305) (-46) 440
 Washer (1622306) (-6C) 412
 Washer (1622321) (-18C) 412
 Washer (1622346) (-2A) 416
 Washer (88F3352) (-148) 94
 Washer (88F3359) (-114) 316
 Washer, Bolt D3 (88F2818) (-18) 108
 Washer, Bolt D3 (88F2818) (-22) 196
 Washer, Bolt D8 (06F0405) (-108A) 204
 Washer, Bolt M6 (06F0405) (-95) 314
 Washer, Brake (06F0804) (-25) 324
 Washer, D10 (88F1641) (-5) 230
 Washer, D8 (88F2759) (-257) 218
 Washer, Fan (1622346) (-14) 436
 Washer, Flat (1622303) (-13A) 404
 Washer, Flat (1622303) (-13B) 408
 Washer, Flat (1622303) (-35B) 410
 Washer, Flat (23141) (-115) 30
 Washer, FP (06F1158) (-13) 98

Washer, FP (06F1158) (-78) 304
 Washer, Insulating (06F0635)
 (-138) 116
 Washer, Insulating (06F0635)
 (-138S) 142
 Washer, Insulating (06F0635)
 (-138T) 128
 Washer, Link (88F3358) (-102) 304
 Washer, Operator Panel and Switch Asm
 (1622346) (-19) 436
 Washer, Plastic (88F3360) (-37) 326
 Washer, Point (88F3361) (-40) 326
 Washer, Power Supply (1622302)
 (-12) 436
 Washer, Press (06F0417) (-6A) 330
 Washer, Press (06F0420) (-23) 346
 Washer, Special (07F0406) (-239D) 288
 Washer, Spring (stainless) D3 (57G4438)
 (-78) 90
 Washer, Spring D3 (stainless) (57G4433)
 (-83) 102

Washer, Spring D3 (stainless) (57G5961)
 (-92) 92
 Washer, Spring M6 (06F0405) (-96) 314
 Washer, Star (0338169) (-14A) 404
 Washer, Star (1622346) (-2A) 400
 Washer, Star (1622348) (-12A) 400
 Washer, Thrust (88F3355) (-297) 222
 Washer, Toothed 3D (88F3356)
 (-70) 240
 Washer, VF (06F0417) (-124) 306
 Washer FP (06F1158) (-92D) 264
 Washer Wave (06F0417) (-226S) 148
 Wheel, Scuff Roll (06F0155) (-264) 286
 Wheel, Scuff Roll Asm (88F2976)
 (-263) 286
 Wire, Corona (30H6586) (-45) 54, 56
 Wire, Corona (30H6586) (-62) 54
 Wire, Corona (57G6503) (-45) 54
 Wire, Corona (57G6503) (-62) 54
 Wire, Corona (57G6503) (-85) 56
 Wire, Transfer Corona (57G6503)
 (-263) 218
 Wires (8), Corona (30H6586)
 (-263) 218



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